# Introduction to TCAD for electronic devices

Microelectronics devices, sensors and MEMS

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#### Outline

- Why T-CAD simulations?
- Overview of the simulation approach
- Device simulations
- Physical models
- Numerical solution

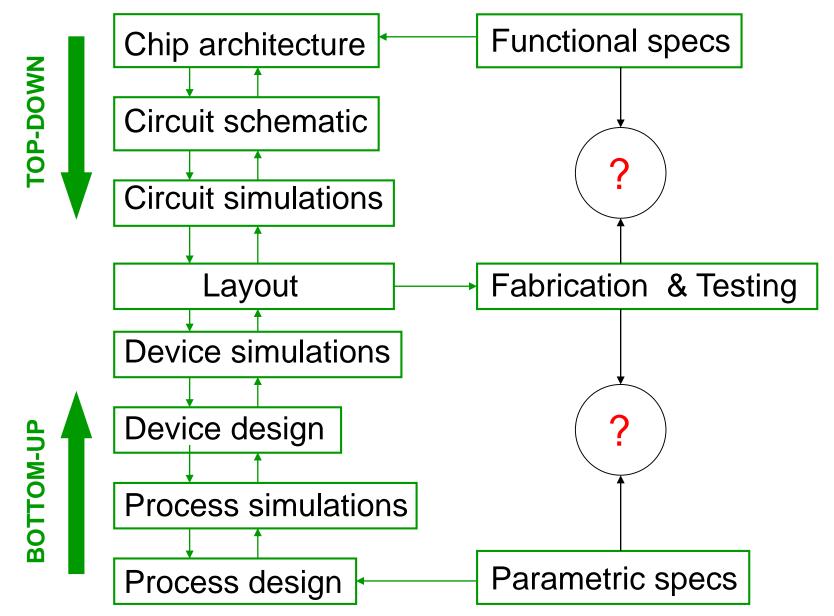
## Why T-CAD simulations?

- Insight into the physical device behaviour
- Relationship between device performance and geometrical/technological parameters
- Optimize the fabrication process, while limiting the number of expensive and time consuming production cycles.

#### Before starting ...

- Numerical simulations are powerful but should be used with care!
- The problem should be qualitatively-quantitatively studied before making simulations, in order to:
  - define a suitable grid
  - understand the results
  - address possible simulation problems
- The simulator has to be properly tuned comparing its output data to experimental results.

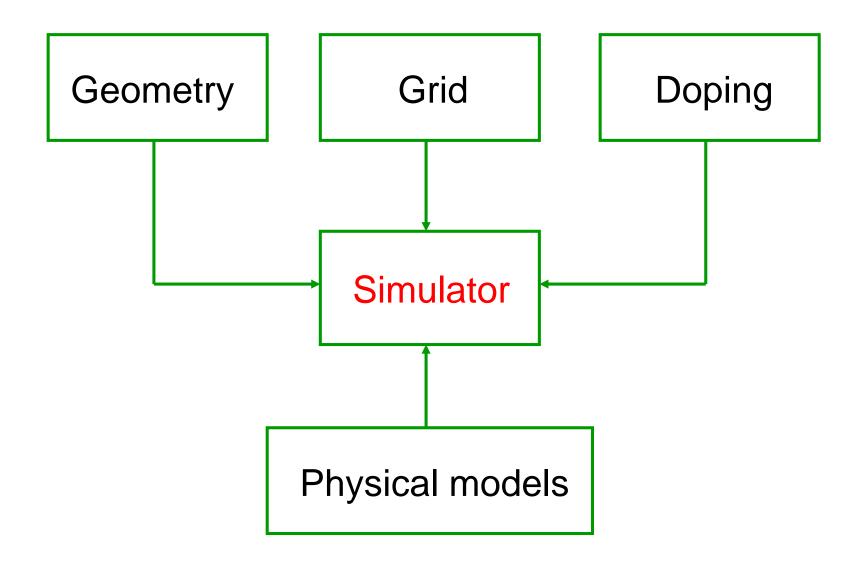
# Simulation approach



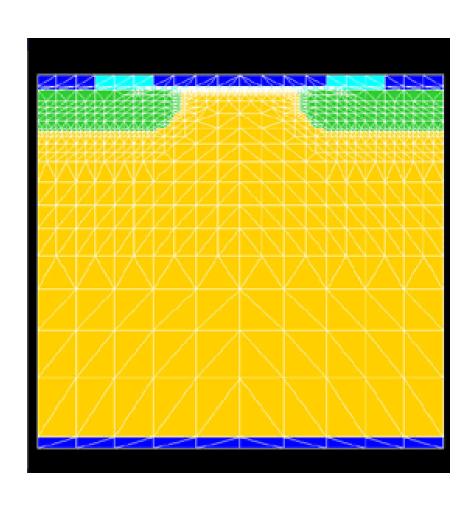
### Device simulations (1)

- A device simulator solves the transport equations in a given domain under certain boundary conditions.
- The simulation domain has to be discretized, on the basis of user defined rules
- Steady-state, transient and ac analysis capabilities are included
- Many non purely electrical features like optical generation, heat transfer and radiation effects are available

# Device simulations (2)



# Geometry, doping, and grid



# Physical Models (1)

- Mobility:
  - constant
  - dependent on doping, temperature, electric field, carrier concentration ...

- Interfaces between semiconductor and insulators:
  - fixed charge
  - surface states

# Physical Models (1)

- Generation-Recombination processes:
  - Shockley-Read-Hall (SRH) thermal processes
  - Auger
  - Optical
  - Impact ionization
  - Radiation

• ...

#### Drift-diffusion model

$$J_n = -q\mu_n n \cdot grad(\phi) + qD_n \cdot grad(n)$$

$$J_{p} = -q\mu_{p} p \cdot grad(\phi) - qD_{p} \cdot grad(p)$$

**DD** transport

$$div(\varepsilon_S grad(\phi)) = -q \cdot (p - n + N_D - N_A)$$

Poisson

$$\frac{1}{q}div(J_n) = -(G - R)$$

$$\frac{1}{q}div(J_p) = (G - R)$$

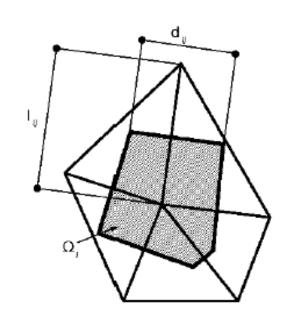
$$\frac{1}{q}div(J_p) = (G - R)$$

### Numerical solution (1)

(N + 2) points called nodes

(N + 1) intervals called elements

Nodes and elements form the GRID



Another set of (N + 2) intervals  $\Omega_i$  called cells

## Numerical solution (2)

- Functions are transformed into numerical successions (nodal values of the unknowns)
- Derivatives are transformed into incremental ratios (left and right)
- The system of differential equations are transformed into a system of N algebraic equations with (N+2) unknowns (nodal values).

#### Discretized drift-diffusion model

$$\varepsilon_{S} \sum_{i \neq j} \left[ \frac{d_{ij}}{s_{ij}} (\phi_{i} - \phi_{j}) \right] + q\Omega_{i} \cdot (n_{i} - p_{i} - N_{i}) = 0$$

$$D_n \cdot \sum_{i \neq j} \left[ \frac{d_{ij}}{S_{ij}} \left( B_{ji} n_i - B_{ij} n_j \right) \right] + \Omega_i (R - G)_i = 0$$

$$D_{p} \cdot \sum_{i \neq j} \left[ \frac{d_{ij}}{s_{ij}} \left( B_{ji} p_{i} - B_{ij} p_{j} \right) \right] + \Omega_{i} (R - G)_{i} = 0$$

Where 
$$B_{ij} = \frac{u_{ij}}{\exp(u_{ii}) - 1}$$
 and  $u_{ij} = \phi_i - \phi_j$ 

# **Boundary conditions**

 Ohmic contacts: sets the value of the semiconductor potential at the contact surface (Dirichlet)

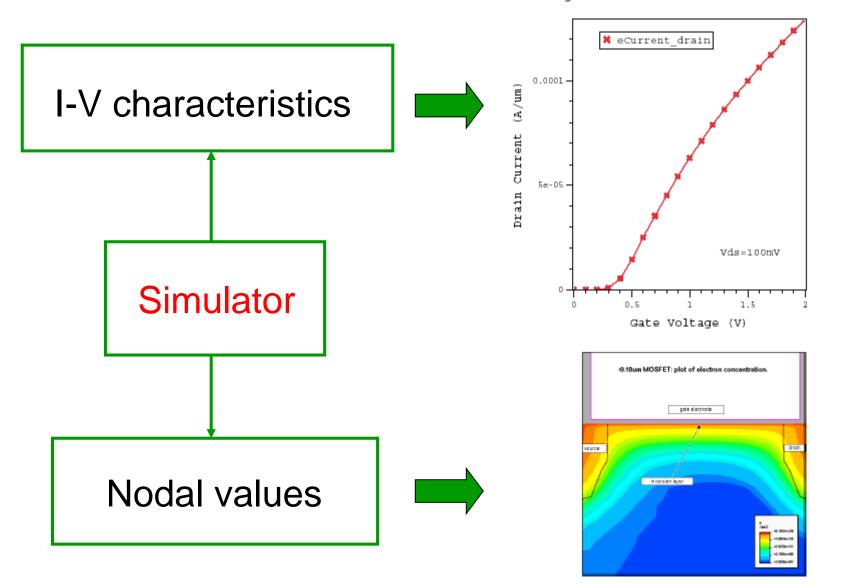
$$\phi = V_{EXT}$$

Reflective boundary conditions (Von Neumann)

$$\begin{cases} \overrightarrow{J_n} \cdot \overrightarrow{N} = 0 \\ \overrightarrow{J_p} \cdot \overrightarrow{N} = 0 \end{cases}$$

# Simulation output

Id-Vg characteristic of the 0.18um MOSFET.



# Tool Flow in Synopsys TCAD

- Design the device
- Simulate the device
  - Temperature, Bias
  - Stimulus
- Analyze the simulation results
  - IV curve
  - Carrier distribution
  - Electrostatic potential
  - ...

