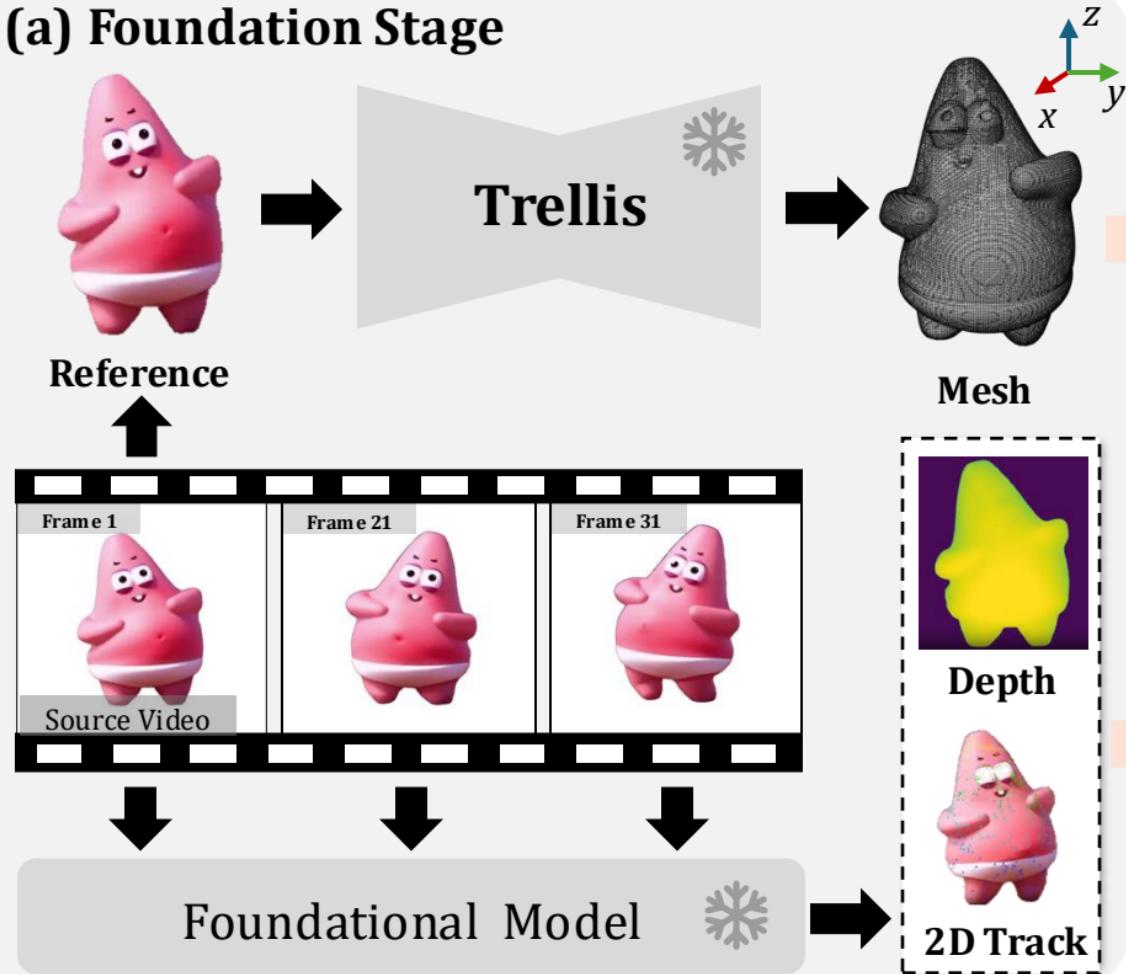
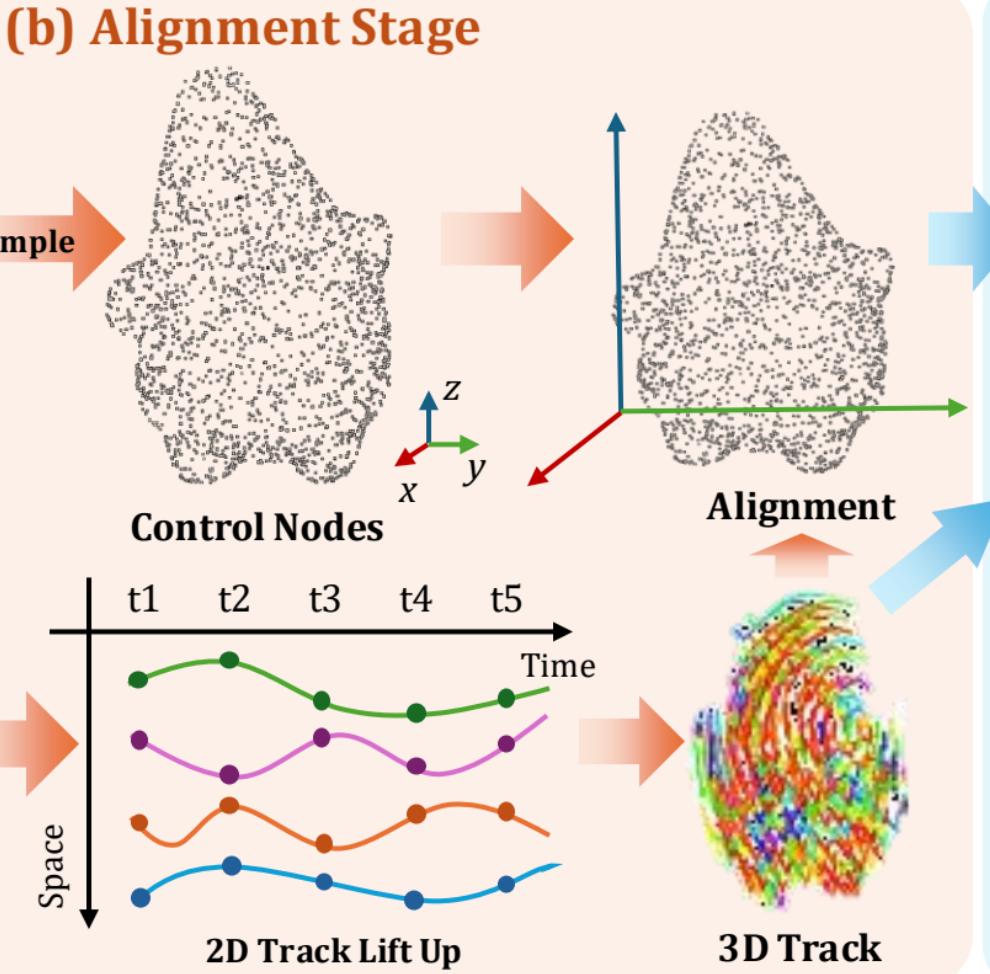


(a) Foundation Stage



(b) Alignment Stage



(c) Deformation Stage

