



#### Note:

- Cross your Registration number(with leading zero). It will be evaluated automatically.
- · Sign in the corresponding signature field.

# **Robotik (Robotics)**

**Exam:** IN2067 / Endterm **Date:** Monday 17<sup>th</sup> February, 2020

**Examiner:** Prof. Darius Burschka **Time:** 17:00 – 18:30

#### **Working instructions**

- This exam consists of 12 pages with a total of 3 problems.
   Please make sure now that you received a complete copy of the exam.
- The total amount of achievable credits in this exam is 111 credits.
- · Detaching pages from the exam is prohibited.
- Allowed resources:
  - one non-programmable pocket calculator
  - one analog dictionary English ↔ native language
- Subproblems marked by \* can be solved without results of previous subproblems.
- Answers are only accepted if the solution approach is documented. Give a reason for each answer unless explicitly stated otherwise in the respective subproblem.
- Do not write with red or green colors nor use pencils.
- · Physically turn off all electronic devices, put them into your bag and close the bag.

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# Problem 1 Kinematics (34 credits)

Shown below is a real-type robotic arm PUMA 560 with the base frame and a link lengths given (not to scale).

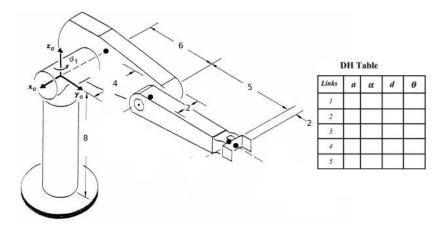
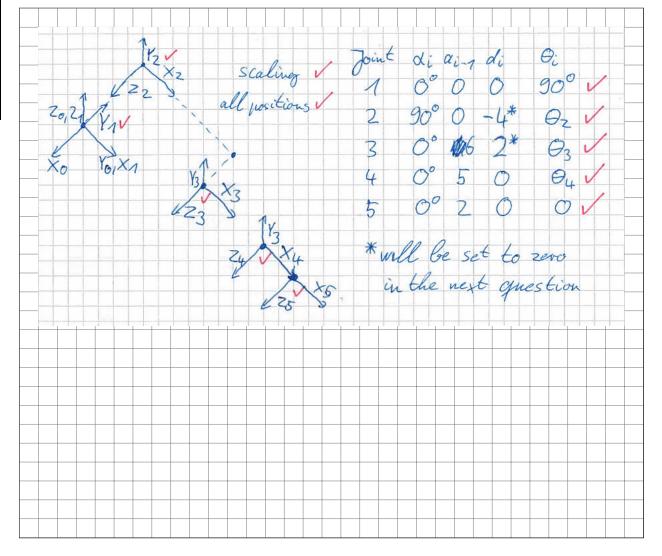


Figure 1.1: Joint representation of the PUMA arm. Axis centers highlighted. Empty DH-table

Draw the robot's coordinate frames in the current state. Use scaling 1 length = 2 squares (1 diagonal). Use lengths from the figure above and pick useful entries where appropriate. Complete the DH-table in above figure.



b) Given the robot above and setting  $\Theta_1 = 0$ . What is special about the other joints? How does that influence kinematics? Use geometric reasoning as in the tutorials to determine forward kinematics for the robot (Hint: you don't need DH-tables here).

All Z-Axes are parallel.  $\checkmark$ The end effector moves in a 2D-plane.  $\checkmark$ .
The Axis origin can thus be moved on the Z-Axis so that  $d_i$  is zero.  $\checkmark$ All rotations occur around the same axis  $\checkmark$  with the resulting angle  $\Theta = \Theta_1 + \Theta_2 + \Theta_3 \checkmark$   ${}^0p(\Theta) = \begin{pmatrix} 2c_{123} + 5c_{12} + 6c_1 \checkmark \\ 2s_{123} + 5s_{12} + 6s_1 \checkmark \\ \Theta_1 + \Theta_2 + \Theta_3 \checkmark \end{pmatrix}$ 

c) For a different, planar PRR robot, the kinematics  $(X,Y,\Theta)$  are as follows:

$${}^{0}p(d_{1},\Theta_{2},\Theta_{3}) = \begin{pmatrix} d_{1} + l_{2}c_{2} + l_{3}c_{23} \\ l_{2}s_{2} + l_{3}s_{23} \\ \Theta_{2} + \Theta_{3} \end{pmatrix}$$

Calculate the jacobian for the robot. How is a singular configuration determined? Does the robot have any? What kinds of freedoms could be lost in singularities in general and which here especially?

$${}^{0}J(\Theta) = \begin{pmatrix} 1 & -l_{2}s_{2} - l_{3}s_{23} & -l_{3}s_{23} \checkmark \\ 0 & l_{2}c_{2} + l_{3}c_{23} & l_{3}c_{23} \checkmark \\ 0 & 1 & 1 \end{pmatrix}$$

Set determinant of the Jacobian to zero and solve. ✓

 $det(J(\Theta)) = I_2 c_2 \checkmark$ 

Yes, for  $c_2 = 0$  OR  $\Theta_2 = \{-90, 90\}$ .  $\checkmark$  One of the two answers is enough.

The robot is either at a workspace boundary √ where it can not move further in/out √

or at workspace interior singularity  $\checkmark$ , where the angle of the endeffector cannot be chosen freely.  $\checkmark$  Accept other definitions/types, too.

Here, joint movement is directly coupled  $(d_1 \text{ and } \Theta_1)$ , losing a degree of freedom.  $\checkmark$ 



Joint speeds	and accelerations are l	imited√,		
thus limiting	he speeds on the next	link.√		
Figure: show paralellogran	added velocity/acceler 1). $\checkmark$	ation of the next jo	int depending on joil	nt speed (in the form

## Problem 2 Lagrange (50 credits)

A 2-DoF robot with one prismatic joint is shown below. Note that the prismatic joint is in the direction of angle  $\phi=45^\circ$  relative to the center-line of the first link. The position of the center of masses  $C_1$  and  $C_2$  is given in the figure at half of the link length  $\frac{1}{2}$ . The first actuator fixed to the base produces a torque  $\tau$  about the first joint, while the second actuator located at the tip of the first link generates linear force f acting on the second link. The world frame (its origin aligns with Joint 1) x-axis is horizontal pointing to the right and the y-axis is

vertical pointing up. All inertia matrices are equal to:  ${}^{C}I_{i} = \begin{pmatrix} I_{1} & 0 & 0 \\ 0 & I_{1} & 0 \\ 0 & 0 & I_{1} \end{pmatrix}$ 

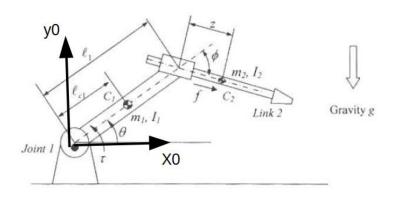
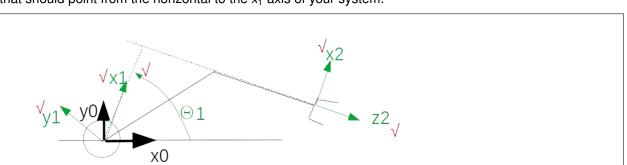


Figure 2.1: 2-DoF robot.

a)\* Draw the coordinates frames (origins and directions) for the two links including the end-effector for the robot above using Denavit-Hartenberg convention as a line sketch into the box below. Define the angle  $\Theta_1$  that should point from the horizontal to the  $x_1$  axis of your system.



credit for correct direction, extra two credits for putting the second coordinate frame at the endeffector. Alternatively, third coordinate frame with same directions as x2,z2 somewhere along the last link with no points  $\sqrt{\ }$ 

b) Estimate the distance  $a_1$  between the origin of the  $\{0\}$  frame and the link  $l_2$  considering the value of  $\phi = 45^{\circ}$  and  $l_1 = \sqrt{2}$ . Estimate the distance x from the intersection point of your  $x_1$  axis to the point where the link  $l_1$  joins the link 2. Draw the DH table for the robot from Fig. 2.1.

a <sub>1</sub> =	1, <b>√</b> x=1	√ isosc	eles triangle	
_i_	$\alpha_{i-1}$	a <sub>i</sub>	d <sub>i</sub>	$\Theta_i$
1	0	0	0	Θ₁ √
2	90° √	1 🗸	$0$ $1 \checkmark +z \checkmark +l_2/2$	0°

there can be alternative different 2 and additional 3 of the type

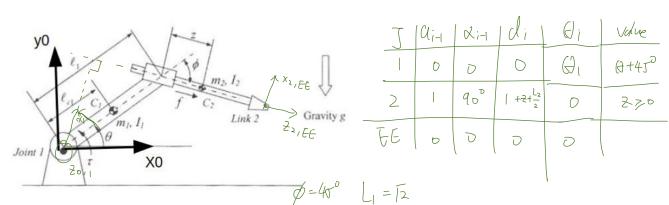


Figure 2.1: 2-DoF robot.

$$Q = \begin{cases} \frac{c_1}{c_1} & \frac{c_1}{c_1} & \frac{c_2}{c_2} & \frac{c_1}{c_2} & \frac{c_2}{c_2} & \frac{c_2}{c$$

$$\frac{d}{dx} = \frac{\partial^{2} C_{1} \times \partial^{2} W_{1}}{\partial x_{1}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0) \cdot (0_{1} - 4x^{0})} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0)} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \sin^{2}(0)} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \cos^{2}(0)} \times \frac{\partial^{2} C_{1}}{\partial x_{2}^{2} \cos^{2}(0$$

$$OW_{1} = {}^{6}R {}^{1}W_{1}$$

$$= {}^{6}_{51} {}^{1}_{00} {}^{1}_{00}$$

$$= {}^{6}_{51} {}^{1}_{00} {}^{1}_{00}$$

$$= {}^{6}_{51} {}^{1}_{00} {}^{1}_{00}$$

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$$= {}^{6}_{51} {}^{1}_{00} {}^{1}_{00}$$

$$= {}^{6}_{51} {}^{1}_{00} {}^{1}_{00}$$

$$\begin{split} & \geq_{1} = \frac{1}{2} \, M_{1} \, {}^{0} V_{c_{1}}^{T} \, {}^{0} V_{c_{1}} + \frac{1}{2} \, {}^{1} \, W_{1}^{T} \, {}^{0} \, I_{1}^{T} \, W_{1}^{T} \\ & = \frac{1}{2} \, M_{1} \, \left( \frac{1}{a} \, \sin^{2} (\Theta_{1} - 4\sigma^{0}) \, \dot{\Theta}_{1}^{2} + \frac{1}{2} \, (\alpha^{2} (\Theta_{1} - 4\sigma^{0}) \, \dot{\Theta}_{2}^{2}) \right) + \frac{1}{2} \, \left( \, D \, \circ \, \dot{\Theta}_{1} \, \right) \left( \frac{T_{2}}{a} \, \sigma \, b \, \dot{\Phi}_{2} \, \dot{\Phi}_{2}^{2} \, \dot{\Phi}_{2}^{2} \right) \\ & = \frac{1}{4} \, M_{1} \, \dot{\Theta}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Theta}_{1}^{2} \\ & \geq_{2} \, \frac{1}{2} \, M_{2} \, 0 \, V_{c_{2}}^{T} \, \sigma \, V_{c_{2}}^{T} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{2}^{2} \\ & = \frac{1}{2} \, M_{2} \, \left( \, M_{2} \, \right)^{2} \, \partial_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \, \partial_{1}^{2} \\ & = \frac{1}{2} \, M_{2} \, \left( \, M_{2} \, \right)^{2} \, \partial_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \, \partial_{1}^{2} \\ & = \frac{1}{2} \, M_{2} \, \left( \, M_{2} \, \right)^{2} \, \partial_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \, \partial_{1}^{2} \\ & = \frac{1}{2} \, M_{2} \, \left( \, M_{1} \, + \, M_{2} \, \right) \, \dot{\Theta}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, \right) \, \dot{\Theta}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, \right) \, \dot{\Theta}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, \right) \, \dot{\Phi}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, M_{2} \, \right) \, \dot{\Phi}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, M_{2} \, \right) \, \dot{\Phi}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, M_{2}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \right) \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, + \frac{T_{2}}{2} \, \dot{\Phi}_{1}^{2} \right) \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2} \, M_{2}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{2} \right) \\ & = \frac{1}{2} \, \left( \, M_{1} \, + \, M_{2} \, M_{2}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{2} \, + \, M_{2}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{2} \, \dot{\Phi}_{1}^{$$

 $M = \frac{1}{2} M_1 q SM(Q_1 - 40^\circ) + M_2 q (S_1 - (1/48))$ 

$$\frac{\partial k}{\partial \dot{\theta}_{1}} = \frac{1}{3} (m_{1} + 2m_{2}) \dot{\theta}_{1} + 2 \bar{b}_{2} \dot{\theta}_{1}$$

$$\frac{d}{dt} \frac{\partial k}{\partial \dot{\theta}_{1}} = \frac{1}{2} (m_{1} + 2m_{2}) \dot{\theta}_{1} + 2 \bar{b}_{2} \dot{\theta}_{1}$$

$$\frac{\partial k}{\partial t} = 0 \qquad \frac{\partial u}{\partial \theta_{1}} = \frac{\bar{b}}{2} m_{1} q (\cos (\theta_{1} - 4\sigma^{0}) + m_{2} q (\sin \theta_{1}))$$

$$\frac{\partial k}{\partial \dot{\theta}_{2}} = 0 \qquad \frac{\partial u}{\partial d_{2}} = 0$$

$$\frac{\partial k}{\partial \theta_{1}} = 0 \qquad Z_{1} = \frac{1}{2} (m_{1} + 2m_{2}) \dot{\theta}_{1} + 2 \bar{b}_{2} \dot{\theta}_{1}$$

$$\frac{\partial k}{\partial \theta_{2}} = 0 \qquad + \frac{\tau_{2}}{2} m_{1} q (\cos (\theta_{1} - 4\sigma^{0}) + m_{2} q (\sin \theta_{1}))$$

$$\frac{\partial k}{\partial \theta_{2}} = 0 \qquad + \frac{\tau_{2}}{2} m_{1} q (\cos (\theta_{1} - 4\sigma^{0}) + m_{2} q (\sin \theta_{1}))$$

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$$\frac{\partial k}{\partial \theta_{1}} = 0 \qquad + \frac{\tau_{2}}{2} m_{1} q (\cos (\theta_{1} - 4\sigma^{0}) + m_{2} q (\sin \theta_{1}))$$

$$\frac{\partial k}{\partial \theta_{1}} = 0 \qquad + \frac{\tau_{2}}{2} m_{1} q (\cos (\theta_{1} - 4\sigma^{0}) + m_{2} q (\sin \theta$$

 c) Calculate the velocities ( ${}^{i}\omega_{i}$ ,  $v_{Ci}$ ) of the centers of mass

$$L = 1 + z + l_2/2 \checkmark$$

$${}^{0}\omega_{0} = 0, \quad {}^{1}\omega_{1} = (0, \ 0, \ \dot{\Theta}_{1})^{T} \checkmark, \quad {}^{2}\omega_{2} = (0, \ \dot{\Theta}_{1}, \ 0)^{T} \checkmark$$

$${}^{0}P_{C1} = (l_1/2 \cdot c1, \ l_1/2 \cdot s1, \ 0)^{T} \checkmark, \quad v_{C1} = \frac{d}{dt} {}^{0}P_{C1} \checkmark = (-s1 \cdot \dot{\Theta}_{1} \cdot l_1/2 \checkmark, \ c1 \cdot \dot{\Theta}_{1} \cdot l_1/2 \checkmark, \ 0)^{T}$$

$${}^{0}P_{C2} = (1 \checkmark \cdot c1 + L \checkmark \cdot s1, 1 \cdot s1 - L \cdot c1, 0)^{T}, \quad v_{C2} = \frac{d}{dt} {}^{0}P_{C2} = \begin{pmatrix} -s1 \cdot \dot{\Theta}_{1} + L \cdot \dot{\Theta}_{1} \cdot c1 \checkmark + \dot{z} \checkmark \cdot s1 \\ c1 \cdot \dot{\Theta}_{1} + L \cdot \dot{\Theta}_{1} \cdot s1 - \dot{z} \cdot c1 \checkmark \\ 0 \end{pmatrix}$$

d) Calculate torque  $\tau$  in the joint for the case when the second joint is not moving with (z=0, $\dot{z}$  = 0). Use here for velocity  $v_{ci}$  estimation the equation lever cross angular velocity ( $I \times \dot{\Theta}$ )

$$\begin{aligned} v_{c1} &= I_1/2 \cdot \dot{\Theta}_1 \checkmark \ , \quad v_{c2} &= \sqrt{1 + L^2} \cdot \Theta_1 \checkmark \ , \quad k = \sum_i k_i = \frac{1}{2} m_1 ||v_{c1}||^2 + \frac{1}{2} m_1 ||v_{c2}||^2 + \frac{1}{2} I_1 ||\omega_1||^2 + \frac{1}{2} I_1 ||\omega_2||^2 \checkmark \\ k &= \frac{1}{2} m_1 \cdot (I_1/2 \cdot \dot{\Theta}_i)^2 \checkmark + \frac{1}{2} m_2 (\sqrt{1 + L^2} \cdot \dot{\Theta}_i)^2 \checkmark + I_1 \cdot \dot{\Theta}_1^2 \checkmark \ , \\ u &= \sum_i u_i = -m_1 \cdot g^T \cdot {}^0 P_{C1} - m_2 \cdot g^T \cdot {}^0 P_{c2} \checkmark = m_1 \cdot g \cdot I_1/2 \cdot s1 \checkmark + m_2 \cdot g \cdot (1 \cdot s1 - L \cdot c1) \checkmark \\ \frac{d}{dt} \frac{\delta}{\delta \dot{\Theta}_1} k &= m_1 \cdot (I_1/2)^2 \cdot \ddot{\Theta}_1 \checkmark + m_2 \cdot \sqrt{1 + L^2} \cdot \ddot{\Theta}_1 \checkmark + 2 \cdot I_1 \ddot{\Theta}_1 \checkmark \\ \frac{\delta}{\delta \Theta_1} u &= m \cdot g \cdot c1 \checkmark + m_2 \cdot g(c1 + L \cdot s1) \checkmark \ , \quad \tau &= \frac{d}{dt} \frac{\delta}{\delta \dot{\Theta}_1} - \frac{\delta}{\delta \Theta_1} u \checkmark \checkmark \end{aligned}$$

e) Identify the M,V,G parameter in the equation for  $\boldsymbol{\tau}$  above:

$$M = m_1 \cdot l_1/2 + m_2 \cdot \sqrt{1 + L^2} + 2 \cdot l_1 \checkmark, \quad V = 0 \checkmark, \quad G = m_1 \cdot g \cdot c1 + m_2 \cdot g(c1 + L \cdot s1) \checkmark$$

f) How can we calculate the inertia matrix I of an arbitrary structure? Give equations for the 9 elements of the matrix. How does it changes if we move the point of rotation by a vector  $\vec{t}$ ?

0	
1	
2	
3	
4	

$$I = \begin{pmatrix} I_{xx} & -I_{xy} & -I_{xz} \\ -I_{xy} & I_{yy} & -I_{yz} \\ -I_{xz} & -I_{yz} & -I_{zz} \end{pmatrix} \checkmark I_{xx} = \int (y^2 + z^2) dm, \quad I_{yy} = \int (x^2 + z^2) dm, \quad I_{zz} = \int (x^2 + y^2) dm \checkmark$$
$$I_{xy} = \int xy dm, \quad I_{xz} = \int xz dm, \quad I_{yz} = \int yz dm \checkmark$$
$$I' = I + m \cdot \hat{t}^T \cdot \hat{t} \checkmark$$

### Problem 3 PID Control (27 credits)

For the pole-cart system shown in Figure 3.1,  $f_1$  is the external force on the cart,  $\tau_2$  is the torque to drive the pole,  $m_1$  and  $m_2$  are the masses of the cart and the pole, x and q are the displacements of the cart and the pole, and L is the length of the pole. Assume that the system is in the vertical plane and there is no friction and the rotational energy of the wheels can be neglected.

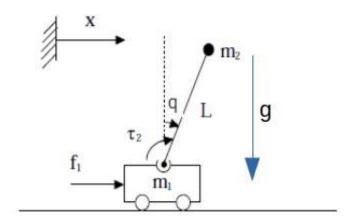


Figure 3.1: Cart balancing a pole.

The system is supposed to follow a trajectory while swinging the pole. The trajectories are specified independently for the cart as  $x_d$ ,  $\dot{x}_d$ ,  $\ddot{x}_d$  and for the pole as  $q_d$ ,  $\dot{q}_d$ ,  $\ddot{q}_d$ .

a)\* Estimate the torque  $\tau_2$  and the force  $t_1$  acting similar to a prismatic joint on the cart using Lagrangian method for manipulator analysis. The height of the cart can be idealized to 0.

velocity of m2 
$$v = \begin{pmatrix} L \cdot \dot{q} \cdot \cos q + \dot{x} \\ L \cdot \dot{q} \cdot \sin q \end{pmatrix}$$

$$k = \sum_{i} k_{i} = \frac{1}{2} m_{1} \dot{x}^{2} \checkmark + \frac{1}{2} m_{2} \cdot v^{T} v \checkmark, \quad u = m_{2} \cdot g \cdot L \cdot \cos q \checkmark$$

$$\frac{d}{dt} \frac{\delta}{\delta \dot{x}} k = m_{1} \cdot \ddot{x} + m_{2} \cdot (L\ddot{q} \cos q - L\dot{q}^{2} \sin q + \ddot{x}) \checkmark,$$

$$\frac{d}{dt} \frac{\delta k}{\delta \dot{q}} k = m_{2} \cdot (L^{2}\ddot{q} + L\dot{x} \cos q - L\dot{q}|\sin q) \checkmark \checkmark,$$

$$\frac{\delta}{\delta} u = 0 \checkmark, \quad \frac{\delta}{\delta q} u = -m_{2} \cdot g \cdot L \cdot \sin q \checkmark$$

$$f_{1} = \frac{d}{dt} \frac{\delta}{\delta \dot{x}} k \checkmark.$$

$$\tau_{2} = \frac{\delta}{\delta \dot{q}} k - \frac{\delta}{\delta q} u \checkmark$$

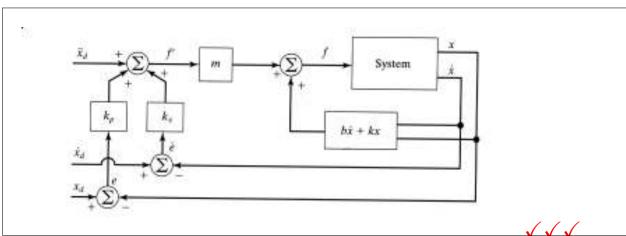
Control law partitioning seperates model dependent parameters, like mass  $\checkmark$ , friction  $\checkmark$ , gravitational influence  $\checkmark$  from ideal unit inertia system  $\tau'$   $\checkmark$ .

$$\tau = \alpha \cdot \tau' + \beta \checkmark$$

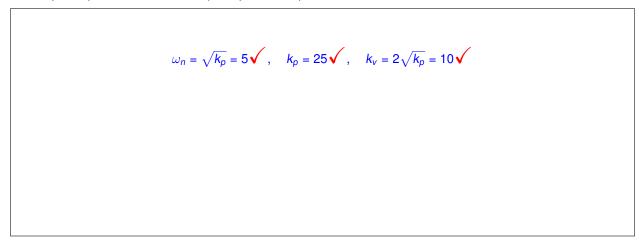
Control law

$$au_{2}^{'} = \ddot{q}_{d} + k_{v2} \cdot \dot{e} + k_{p2} \cdot e \checkmark , \quad f_{1}^{'} = \ddot{x}_{d} + k_{v1} \cdot \dot{e} + k_{p1} \cdot e \checkmark$$

c)\* Draw the block diagram of the control scheme.



d) Choose the parameters for your cart controller such that the resulting closed-loop system is decoupled, critically damped, and natural frequency  $\omega = 5rad/s$ .





e)\*
Explain, how the characteristic equation is created for a Spring-Mass-Damper system and explain, when the system is critically damped

$$m\ddot{x} + b\dot{x} + kx = 0$$
,  $ms^2 + bs + k = 0$ ,  $s_{1/2} = -b/2m + -\sqrt{b^2 - 4mk}$ 

$$b^2 = 4mk \checkmark$$

Critically damped