

Yaoxuan (Seven) Zhu

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SUMMARY

As a PhD researcher with 5-year of hands-on experiences, I have gained knowledge and expertise in developing AI-based models integrated with multi-modalities fusion scenarios for an intelligent monitoring system to enable a sustainable and controllable machining process. As a goal-oriented, structured, and open-minded team worker with strong communication skills and the ability to analyze and solve complex problems, I am eager to embrace any challenges in my career. My Swedish is in B1-B2 level.

SKILLS

ML&DL: ML models, CNN, ViT, Image processing, Transfer learning, Domain adaptation, HPO, Feature engineering, Generative AI (GANs, Diffusion model); DSP(Audio & vibration): STFT, CWT, MFCC; Multi-modality fusion & sensing; Cloud: AWS, Databricks; MLOps tool: Docker, CI, CD; Web: Flask, Streamlit Programming: Python, MATLAB, C++, SQL; Supercomputing (NAISS): Alvis & Dardel PDC; Packages: Keras, Tensorflow, Pytorch, Librosa, Pandas, SciPy, NumPy, Seaborn, Git

EDUCATION

KTH - Royal Institute of Technology <i>Ph.D. in Intelligent Manufacturing - Intelligent process monitoring system</i> <i>M.Sc. in Production Engineering</i>	Stockholm, Sweden 11/2019 - 02/2025 Expected 09/2015 - 06/2018
Aalto University <i>M.Sc. in in Mechanical Engineering</i>	Helsinki, Finland 09/2015 - 06/2018
Savonia University of Applied Science <i>B.Sc in Mechanical Engineering</i>	Kuopio, Finland 08/2012 - 05/2015

EXPERIENCE

KTH - Royal Institute of Technology PhD researcher <i>Research topic: The in-process intelligent monitoring system based on data-driven models and multi-modality fusion techniques:</i> <i>An application of surface quality prediction</i> <ul style="list-style-type: none">Supervised 4+ master students with their master thesis projectsPart-time research work in Swedish ISO/TC 184/SC 4/WG 13 "Industrial Data Quality" teamWas selected as the Jernkontorsfonden (100k SEK) & Karl Engvers scholarship (60k SEK) winner	Stockholm, Sweden 11/2019 - Present
Sandvik Coromant AB Project Engineer <i>The study on milling runout effect on insert tool life with machine learning models</i> <ul style="list-style-type: none">Goal: Developed machine learning models to predict the impact of milling runout on the insert tool life using vibration signalResponsible for end-to-end data collection, analysis, and model developmentCollected and preprocessed vibration signal data in both time and frequency domain, applied statistical techniques for feature extractionBuilt data pipeline based on feature engineeringImplemented regression models (SVR, ANN, LR) to predict tool wear based on real-time extracted vibration signal featuresIdentify patterns in vibration signals that correlated with increased tool wear and runout effectsPublication: project report & oral presentation in Sandvik R&D center monthly research conference	Sandviken, Sweden 08/2018 - 02/2019
Scania AB (Global industrial development center) Project Engineer <i>Improvement of compacted graphite iron in the drilling process with customized cutting fluids</i> <ul style="list-style-type: none">Cooperated with R&D team in Scania to design relevant experimentConducted lab-based demo to verify how the phase ratio of customized cutting fluids impacts the performance of the machining processSupported its universal application in the production line based on research resultsResults: The identified ratio improves 5%-8% performance of machining processOral presentation: in Global Industrial Development Center at Scania	Stockholm, Sweden 10/2017 - 06/2018
International Consulting Network Team leader (6 team members)	Stockholm, Sweden 06/2017 - 06/2018

Marketing & Strategy Consulting

- Consulted for international company (Forskning & Framsteg, Euroflourist) on EU market expansion issues
- Supported them to expand market sharing within the young generation
- Compiled new marketing strategy based on research and investigation
- Finalized and presented the report in ICON Global conference

PROJECTS

Generative AI for the model performance improvement: surface quality monitoring system (Leader) 01/2024 - 11/2024

- - Responsible for data generation, model development, and model deployment & optimization
- - Designed and applied deep generative model - continuous conditional Generative Adversarial Networks (cCGANs) to synthesize realistic training data (scalogram & Mel-spectrogram)
- - Utilized the generated synthetic data to augment the training set, enabling the predictive model to generalize better across diverse machining conditions
- - Integrated the generative models with Pre-trained CNN models to improve their performance (accuracy and generalization) in predicting surface quality
- Tools & Skills: Conditional GANs (FC-layers, 1D, 2D-based), cCGAN, Domain adaptation, Data augmentation

A vision transformer-based approach for the in-process monitoring system with multi-sensor fusion (Leader) 06/2023 - 05/2024

- - Modified and fine-tuned the ViT model with different attention mechanisms
- - Tested its prediction performance combined with multiple attention mechanisms under unique multi-modality information fusion scenarios in case study in the surface quality monitoring system
- Tools & Skills: Vision transformer(ViT), Attention mechanism, Multi-modality fusion, Distribution learning
- Publication: "A vision transformer-based transfer learning approach: surface roughness monitoring and prediction with multi-sensor fusion techniques" (Under review), Journal of Engineering Applications of Artificial Intelligence

Deep transfer-learning approach for in-process surface quality monitoring (Leader) 02/2022 - 02/2023

- - Implemented a transfer learning approach, leveraging pre-trained convolutional neural networks (CNNs) to predict surface quality from audio data
- - Tuned hyperparameters and optimized model architecture for accuracy and performance
- - Compared prediction performance among proposed models (VGG16, VGG19, ResNet50V2, InceptionResNetV2) driven by define performance metrics
- Tools & Skills: Domain adaptation, Bayesian optimization, Hyperparameters tuning, Signal processing, Pre-trained CNNs
- Publication: "Surface quality prediction in-situ monitoring system: a deep transfer learning-based regression approach with audible signal" (Published), Journal of Manufacturing Letter

The feature engineering-based in-process surface quality monitoring (Leader) 10/2022 - 01/2023

- - Quantitatively compared and validated the effect of audio feature extraction scenarios (automated features & statistical features) on model performance for surface quality prediction
- Tools & Skills: Automated feature engineering, Pre-trained CNNs, Transfer learning, Audio signal processing
- Publication: "Surface roughness monitoring and prediction based on audible sound signal with the comparison of statistical and automatic feature extraction methods in turning process" (Published), Euspen's 24th International Conference & Exhibition, Ireland, selected as 1/20 speakers out of 200+ authors

ROKOST - Robust and cost-effective hard turning of transmission components (Vinnova project - 3.5M SEK) 02/2019 - 04/2021

- - Led tasks of improving the process efficiency from perspective of tool wear predictive prediction and surface quality of machined transmission components in the monitoring system.
- - Designed, established, deployed and optimized data-driven models (conventional ML regression models and ensemble learning models) for quality prediction of cutting tool and surface
- - Post-processed audio and vibration signal with multi-processing methods: TDA, PSD, SSA and WPT
- - Extracted signal pattern from multi-sensors based on statistical feature extraction methods
- - Compared and verified how each signal processing method impacts performance of deployed models in terms of tool wear and surface roughness prediction
- - Cooperated with industrial partners (Volvo truck, Sandvik, Swerim AB) to arrange the testbed for final case study
- Results: Trained and deployed models provide reliable performances for predictive surface quality control (95%+ Accuracy, 0.98+ R2)
- Tools & Skills: Regression-based ML models, Feature engineering, Signal processing, Automatic hyperparameter tuning (GP-HPO), Bayesian Optimization
- Publications: "Data-driven approaches for surface quality monitoring and prediction based on heterogeneous multi-channel signal fusion in hard part machining" (Accepted), Journal of Engineering applications of artificial intelligence.
- Presentation (selected as the oral speak on behalf of project team): "Data Augmentation based Surface Quality Monitoring with Machine Learning Models", Conference: The Swedish Manufacturing R&D Clusters Annual Conference - Digital Manufacturing, 2023, [Video recording, ROKOST project link](#)