

Qty: 1 per car

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH:

REVISION	1.0
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DEBUR AND
BREAK SHARP
EDGES



TITLE:

BracketSteerColBring3

DWG NO.

01-110-0003

A4

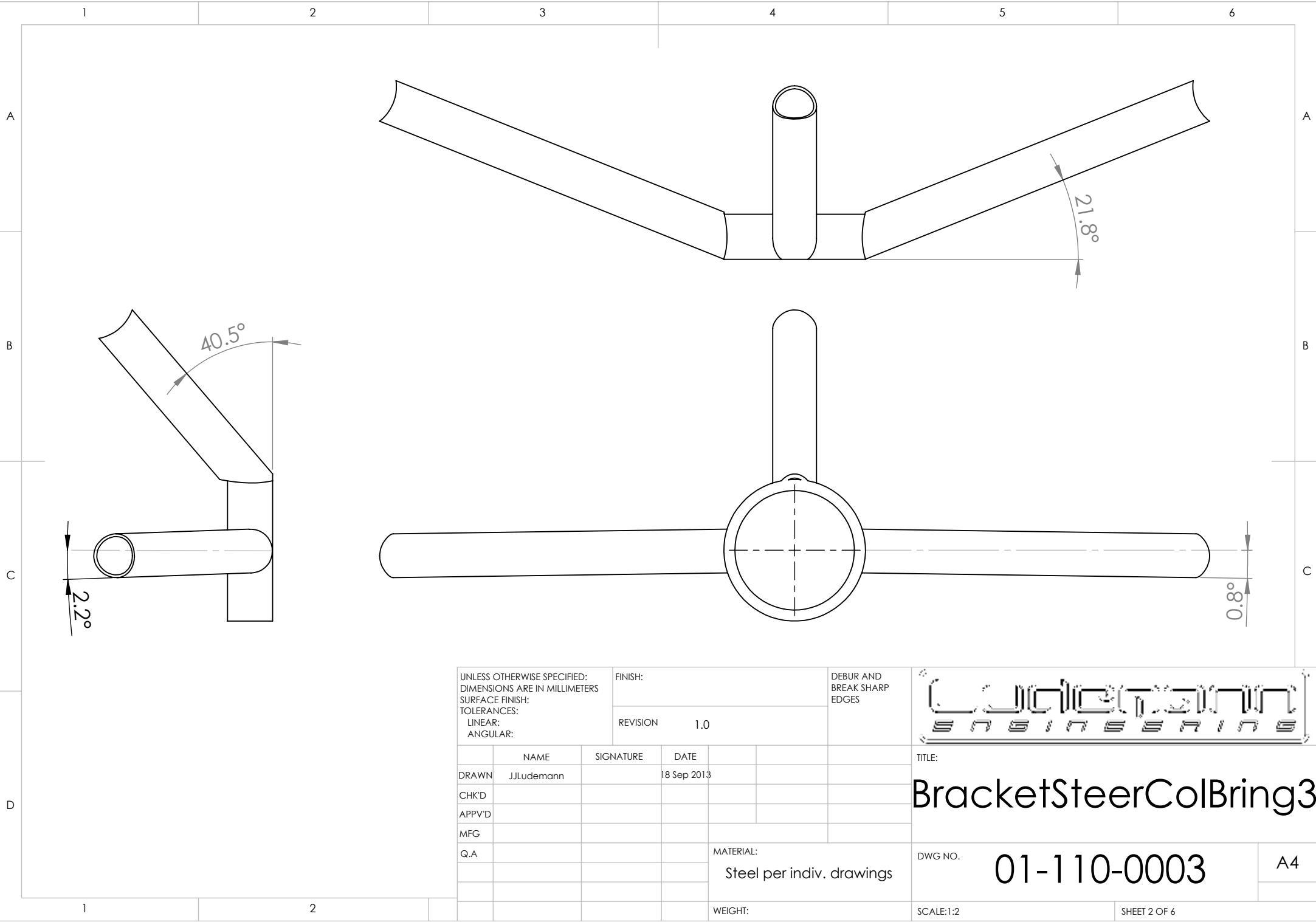
	MATERIAL:
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Steel per indiv. drawings

WEIGHT:

SCALE:1:1




SHEET 1 OF 6



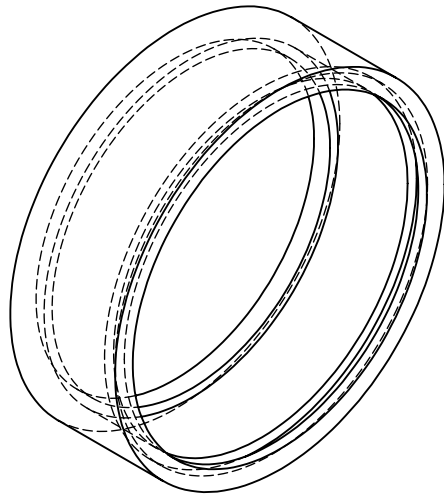
1	2	3	4	5	6	
A						A
B	<div>BracketSteeringColumnBearing3 Left Tube 19.05 x 1.2mm 01-110-0003.1</div>					B
C						C
D						D

Qty: 1 per car

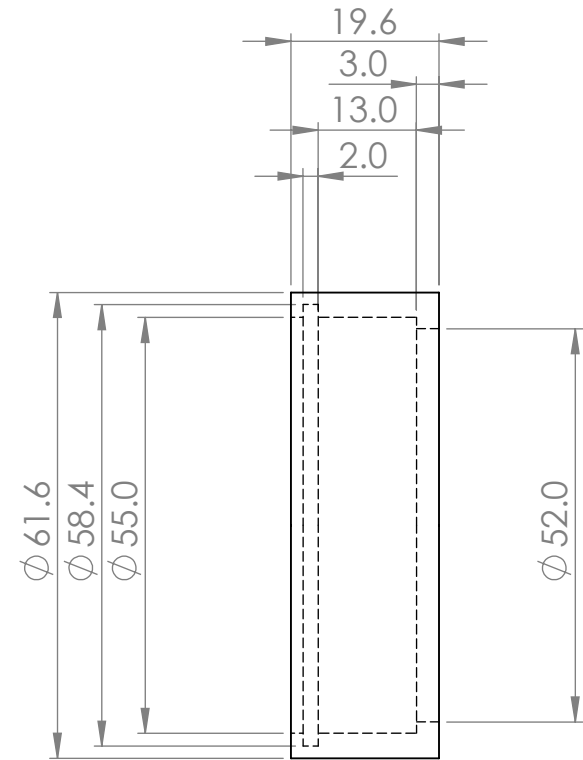
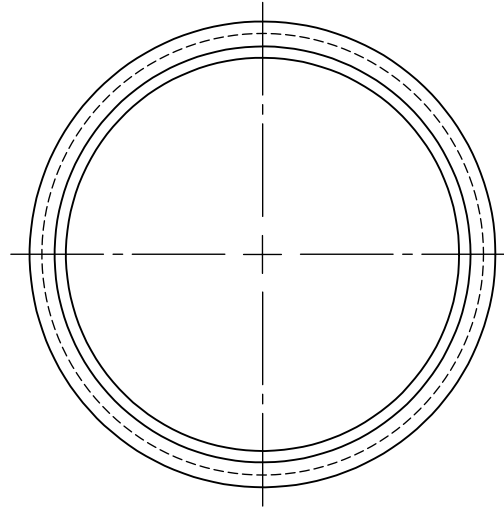
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES			
		REVISION		1.0			
	NAME	SIGNATURE	DATE			TITLE:	
DRAWN	JJLudemann		18 Sep 2013			BracketSteerColBring3	
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:		DWG NO.	
				Steel Tube, 19.05 x 1.2mm		01-110-0003	
						A4	
				WEIGHT:		SCALE:1:1	
						SHEET 3 OF 6	

1	2	3	4	5	6																																																																																	
A						A																																																																																
B	<div>BracketSteeringColumnBearing3 Right Tube 19.05x1.2mm 01-110-0003.2</div>					B																																																																																
C						C																																																																																
D	<div>Qty: 1 per car</div> <table><tr><td colspan="2">UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:</td><td colspan="2">FINISH: REVISION1.0</td><td colspan="2">DEBUR AND BREAK SHARP EDGES</td><td colspan="2"></td></tr><tr><td></td><td>NAME</td><td>SIGNATURE</td><td>DATE</td><td></td><td></td><td colspan="2">TITLE:</td></tr><tr><td>DRAWN</td><td>JJLudemann</td><td></td><td>18 Sep 2013</td><td></td><td></td><td colspan="2">BracketSteerColBrng3</td></tr><tr><td>CHK'D</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>APPV'D</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>MFG</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>Q.A</td><td></td><td></td><td></td><td colspan="2">MATERIAL: Steel Tube, 19.05x1.2mm</td><td colspan="2">DWG NO.01-110-0003</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2">A4</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2">WEIGHT:</td><td colspan="2">SCALE:1:1</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2">SHEET 4 OF 6</td></tr></table>					UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: REVISION1.0		DEBUR AND BREAK SHARP EDGES					NAME	SIGNATURE	DATE			TITLE:		DRAWN	JJLudemann		18 Sep 2013			BracketSteerColBrng3		CHK'D								APPV'D								MFG								Q.A				MATERIAL: Steel Tube, 19.05x1.2mm		DWG NO.01-110-0003								A4						WEIGHT:		SCALE:1:1								SHEET 4 OF 6		D
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: REVISION1.0		DEBUR AND BREAK SHARP EDGES																																																																																		
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1		2		3		4		5		6	
<div>BracketSteeringColumnBearing3 Middle Tube 19.05x1.2mm 01-110-0003.3</div>											
Qty: 1 per car											
<div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:</div>				<div>FINISH:</div> <div>REVISION1.0</div>				<div>DEBUR AND BREAK SHARP EDGES</div>		<div>LUDEMANN ENGINEERING</div>	
		NAME	SIGNATURE	DATE				TITLE:			
DRAWN		JLudemann		18 Sep 2013				BracketSteerColBrng3			
CHK'D											
APPV'D											
MFG											
Q.A								MATERIAL:			
								Steel Tube, 19.05x1.2mm			
								WEIGHT:			
1		2						SCALE:1:1		SHEET 5 OF 6	
										A4	



Bearing Cup
01-110-0003.4



Qty: 1 per car

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:			DEBUR AND BREAK SHARP EDGES
			REVISION 1.0			
	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		18 Sep 2013			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL: Steel, SS400 or equiv.		
				WEIGHT:		



TITLE:	
BracketSteerColBrng3	
DWG NO.	01-110-0003
A4	
SCALE:1:1	SHEET 6 OF 6