

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MainJigLegs	Legs	2
2	MainJigLongRailRight	Long. & Cross Rails	1
3	MainJigLongRailLeft		1
4	MainJigCrossRail		12
5	Preferred Narrow FW 0.375		40
6	HBOLT 0.3750-16x1.25x1-N		35
7	Regular LW 0.375		48
8	HNUT 0.3750-16-D-N		56
9	HBOLT 0.3750-16x1.125x1-N		5
10	HBOLT 0.3750-16x3x1-N		8

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

REVISION
0.0

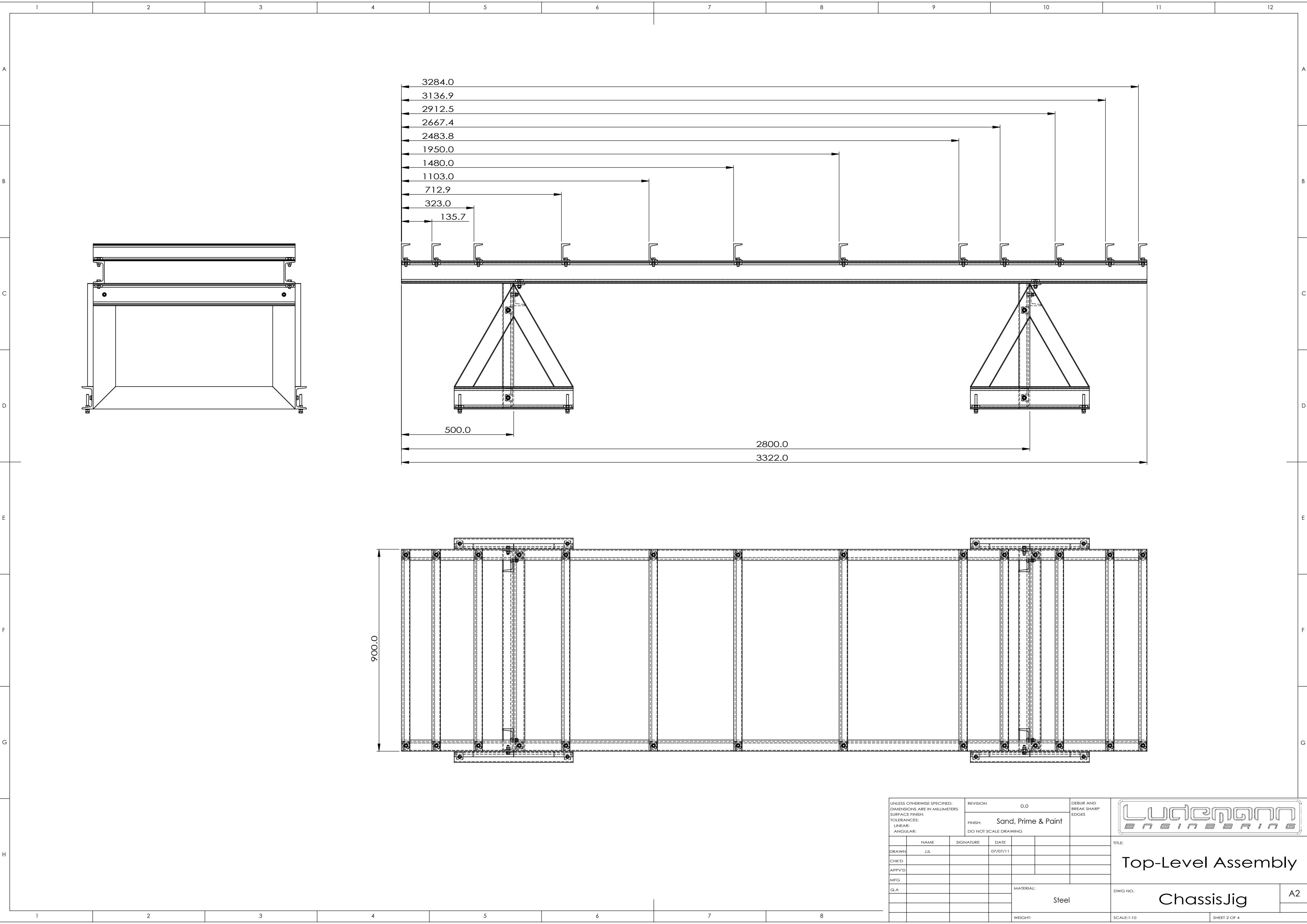
FINISH:
Sand, Prime & Paint
DO NOT SCALE DRAWING

DEBUR AND
BREAK SHARP
EDGES

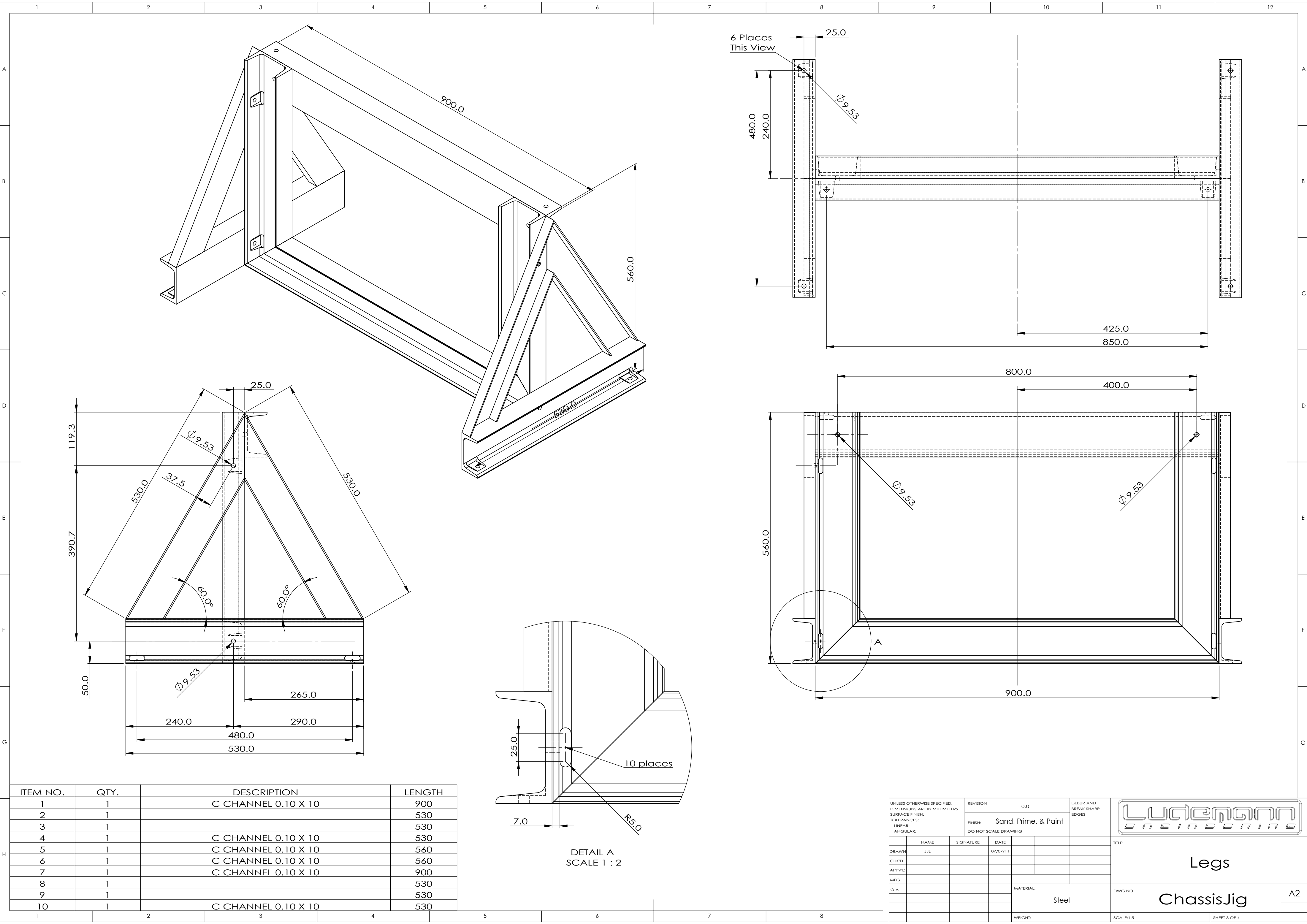
NAME
JJL

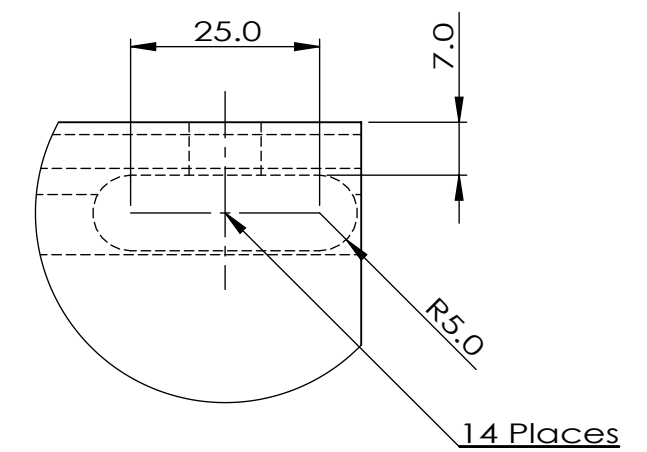
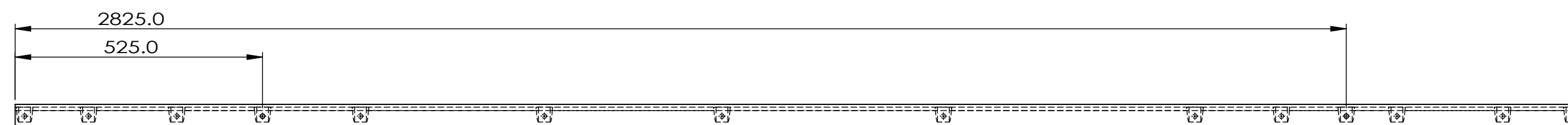
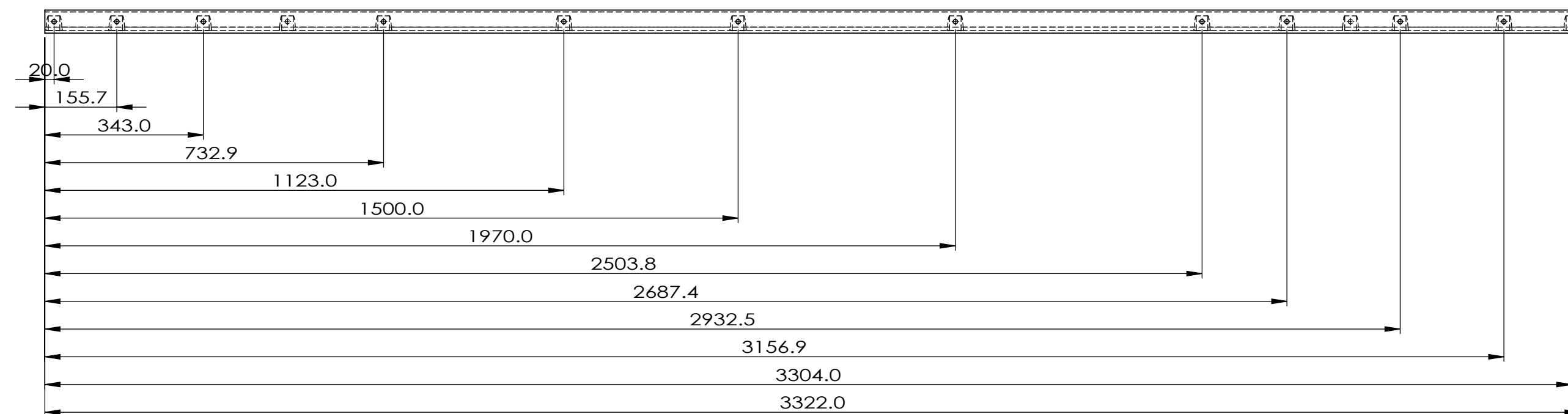
SIGNATURE

DATE
07/07/11

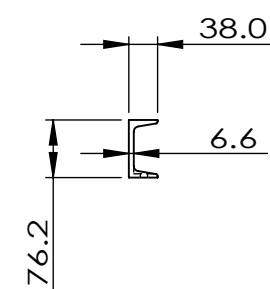
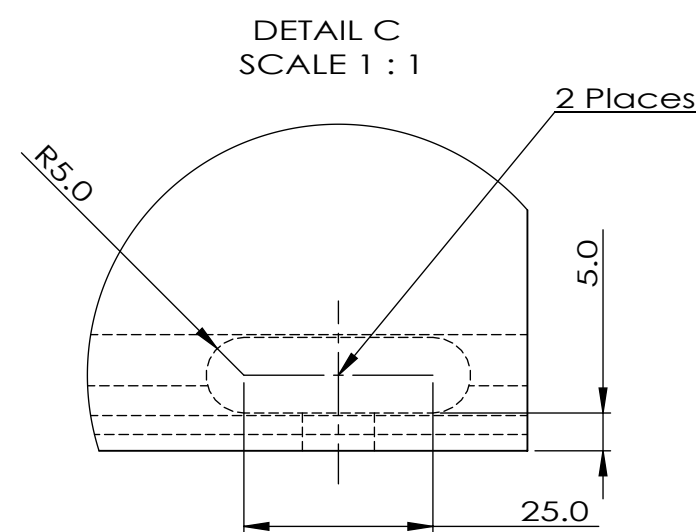
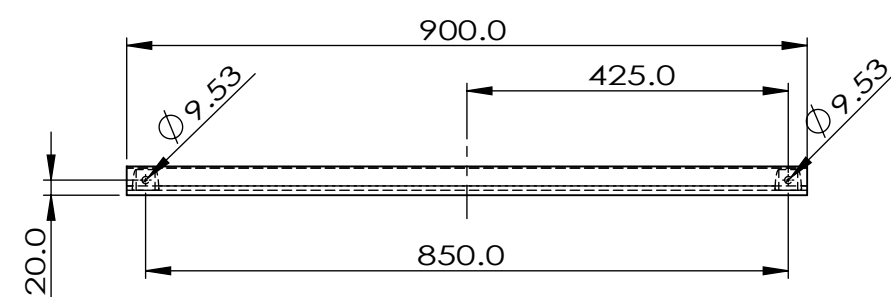
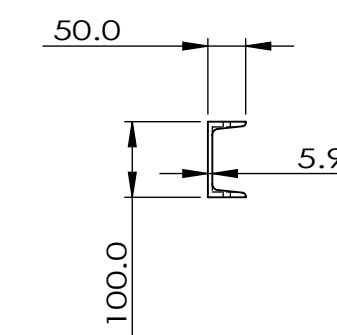



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		REVISION 0.0		DEBUR AND BREAK SHARP EDGES	
SURFACE FINISH:		FINISH: Sand, Prime & Paint			
TOLERANCES:		DO NOT SCALE DRAWING			
LINEAR:					
ANGULAR:					
NAME	SIGNATURE	DATE			
DRAWN JJL		07/07/11			
CHK'D					
APP'VD					
MFG					
Q.A					
			MATERIAL:		
			Steel		
			WEIGHT:		
TITLE:					
Top-Level Assembly					
DWG NO.					A2
ChassisJig					
SCALE:1:10					SHEET 2 OF 4





DETAIL B
SCALE 1 : 1



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				REVISION <div>0.0</div>		DEBUR AND BREAK SHARP EDGES					
				FINISH: Sand, Prime & Paint							
				DO NOT SCALE DRAWING							
	NAME	SIGNATURE	DATE			TITLE: <h1>Long. & Cross Rails</h1>					
DRAWN	JJL		07/07/11								
CHK'D											
APP'VD											
MFG											
Q.A.				MATERIAL:		DWG NO.		ChassisJig			A2
				Steel							
				WEIGHT:		SCALE:1:10		SHEET 4 OF 4			