


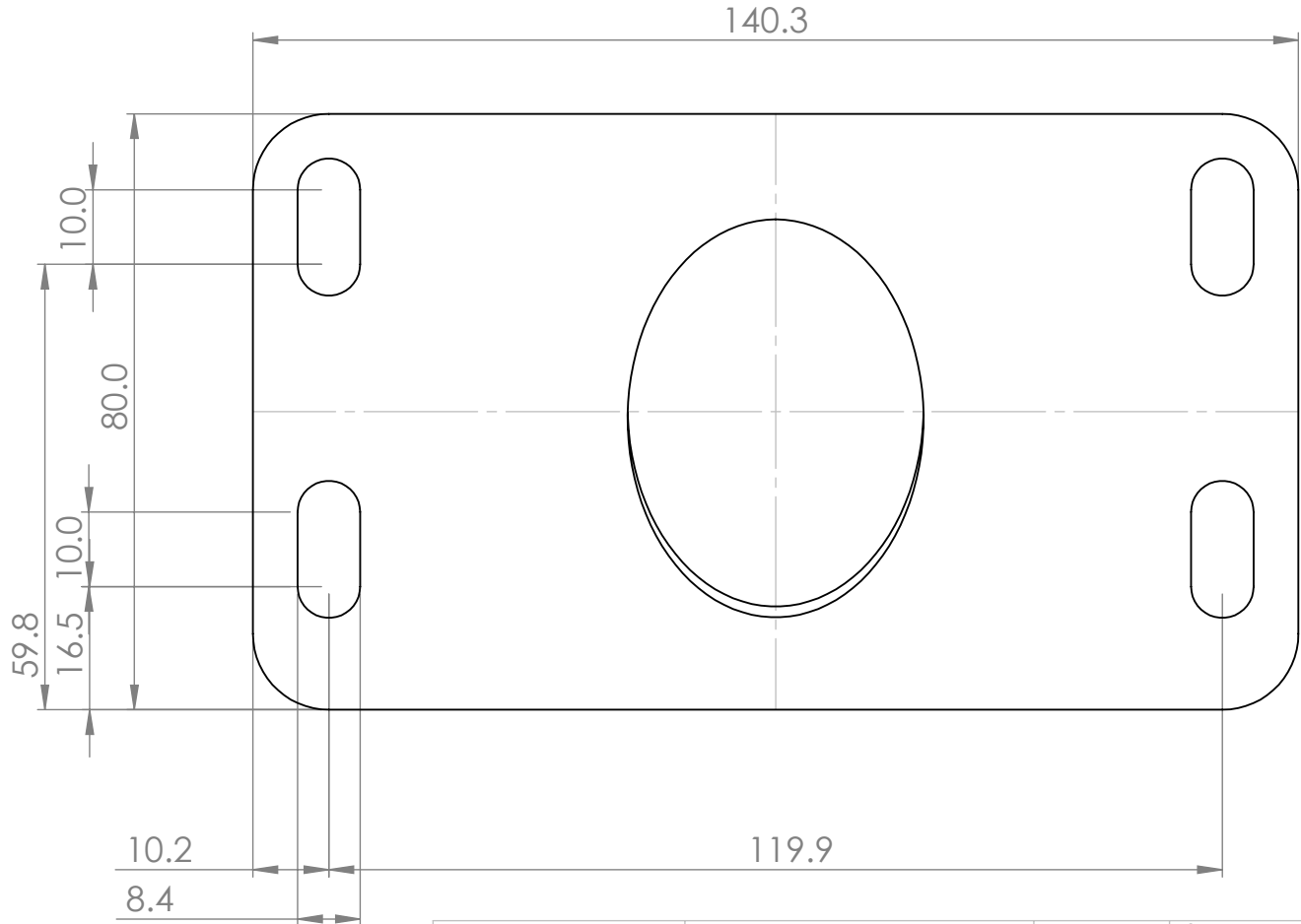


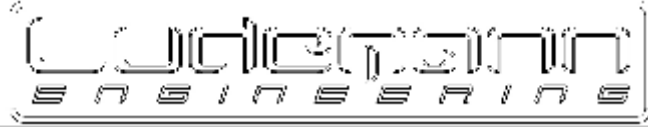
1	2	3	4	5	6
01-400-0015.1 Vertical Tube					
A	<div>SteeringColumnChassisOpening5 Vertical Tube 25.4 x 1.2mm Steel Rev. 1.0</div>				A
B					B
C					C
					Qty: 2 per car
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: REVISION1.0		DEBUR AND BREAK SHARP EDGES	
		NAMESIGNATUREDATE		TITLE:	
DRAWNJJLudemann		04 Jan 2014		SteeringColChassOpen5	
CHK'D					
APPV'D					
MFG					
Q.A				MATERIAL:	
				DWG NO.01-400-0015A4	
				SCALE:1:1SHEET 2 OF 8	
1	2	WEIGHT:			

1	2	3	4	5	6																																																																																									
A	01-400-0015.2 Horizontal Tube					A																																																																																								
B	<div>SteeringColumnChassisOpening5 Horizontal Tube 25.4 x 1.2mm Steel Rev. 1.0</div>					B																																																																																								
C						C																																																																																								
D	<table><tr><td colspan="2">UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:</td><td colspan="2">FINISH: REVISION1.0</td><td colspan="2">DEBUR AND BREAK SHARP EDGES</td><td colspan="2"></td></tr><tr><td></td><td>NAME</td><td>SIGNATURE</td><td>DATE</td><td></td><td></td><td colspan="2">TITLE:</td></tr><tr><td>DRAWN</td><td>JJLudemann</td><td></td><td>04 Jan 2014</td><td></td><td></td><td colspan="2">SteerColChassOpen5</td></tr><tr><td>CHK'D</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>APPV'D</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>MFG</td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>Q.A</td><td></td><td></td><td></td><td colspan="2">MATERIAL:</td><td colspan="2">DWG NO.</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2">01-400-0015</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2">A4</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2">WEIGHT:</td><td colspan="2">SCALE:1:1</td></tr><tr><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2">SHEET 3 OF 8</td></tr></table>					UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: REVISION1.0		DEBUR AND BREAK SHARP EDGES					NAME	SIGNATURE	DATE			TITLE:		DRAWN	JJLudemann		04 Jan 2014			SteerColChassOpen5		CHK'D								APPV'D								MFG								Q.A				MATERIAL:		DWG NO.								01-400-0015								A4						WEIGHT:		SCALE:1:1								SHEET 3 OF 8		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: REVISION1.0		DEBUR AND BREAK SHARP EDGES																																																																																										
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				WEIGHT:		SCALE:1:1																																																																																								
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01-400-0015.3 Mount Vertical Plate

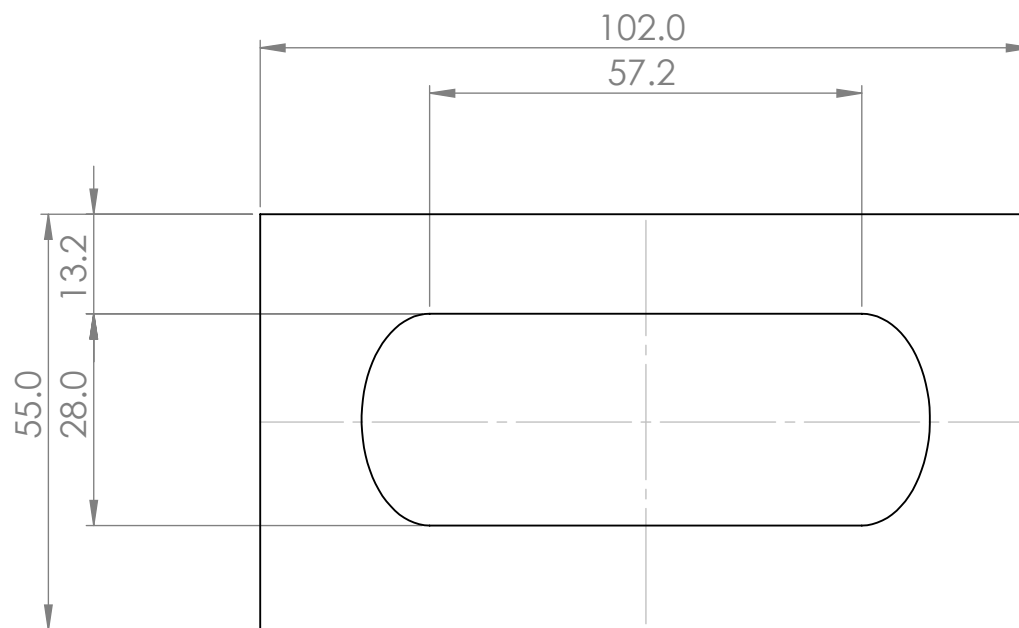


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:		DEBUR AND BREAK SHARP EDGES	
			REVISION 1.0			
	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		04 Jan 2014			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				Steel, Cold Rolled 1020 1.6mm		
				WEIGHT:		



TITLE:	
SteerColChassOpen5	
DWG NO.	01-400-0015
A4	
SCALE:1:1	SHEET 4 OF 8

01-400-0015.4 Mount Horizontal Plate

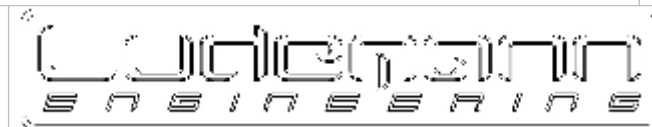


UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

REVISION 1.0

DEBUR AND
BREAK SHARP
EDGES



	NAME	SIGNATURE	DATE		
DRAWN	JJLudemann		04 Jan 2014		
CHK'D					
APPV'D					
MFG					
Q.A					
				MATERIAL:	
				Steel, Cold Rolled 1020, 1.6mm	
				WEIGHT:	

TITLE:

SteerColChassOpen5

DWG NO.

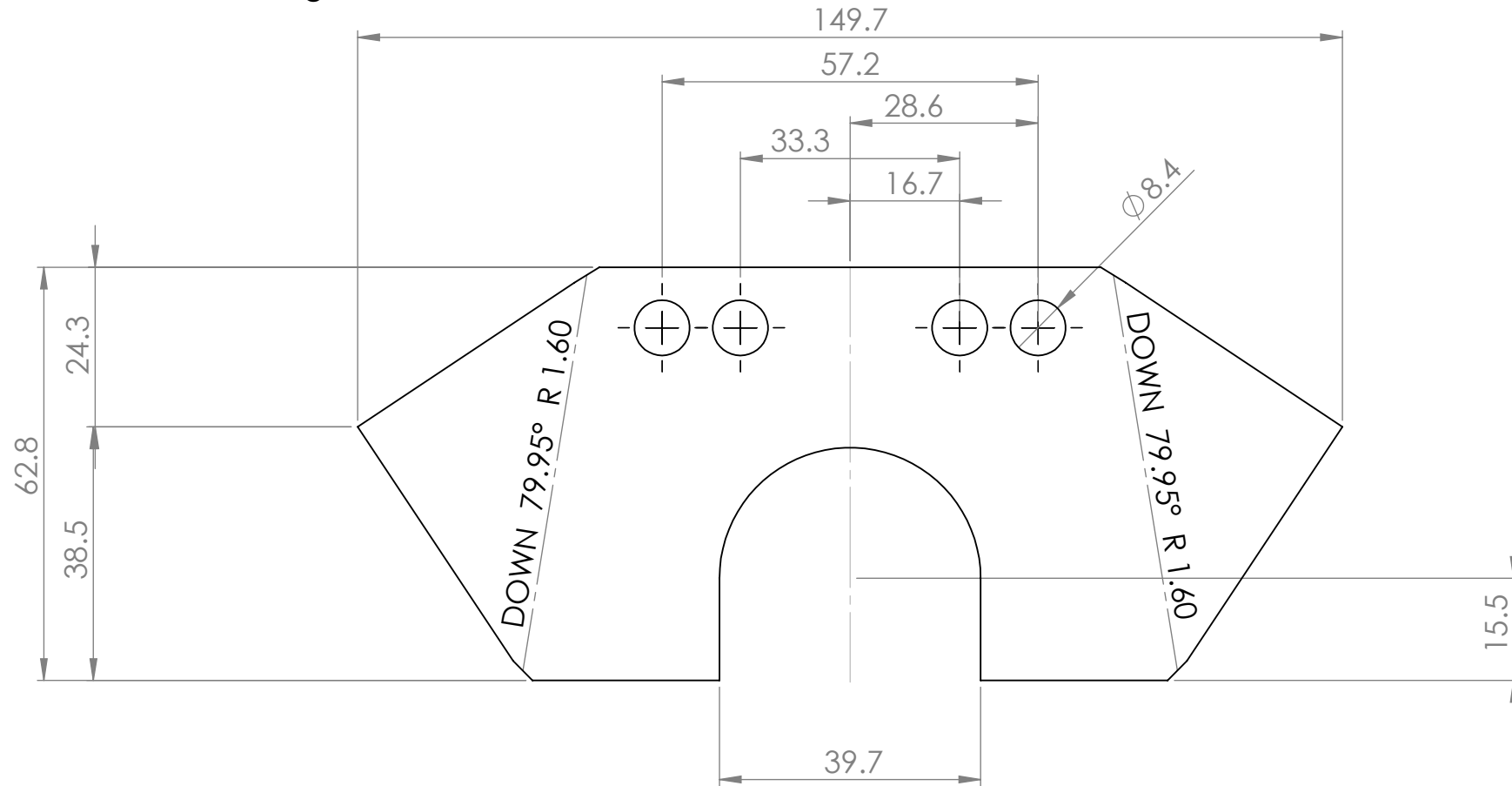
01-400-0015

A4

SCALE:1:1

SHEET 5 OF 8

01-400-0015.5 Mount Diagonal Plate



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH:

REVISION	1.0
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DEBUR AND
BREAK SHARP
EDGES



TITLE:

SteerColChassOpen5

DWG NO.

01-400-0015

A4

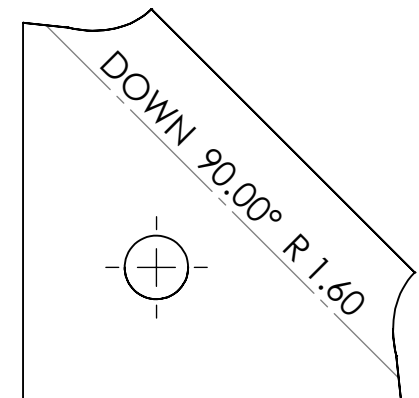
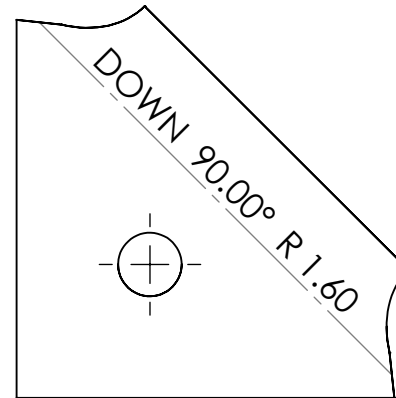
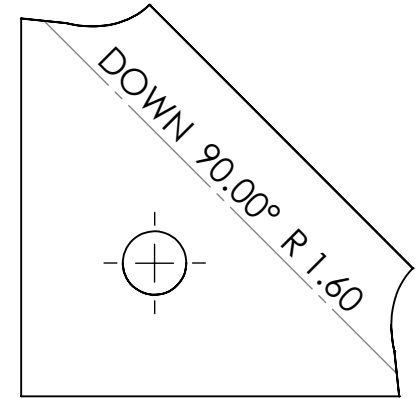
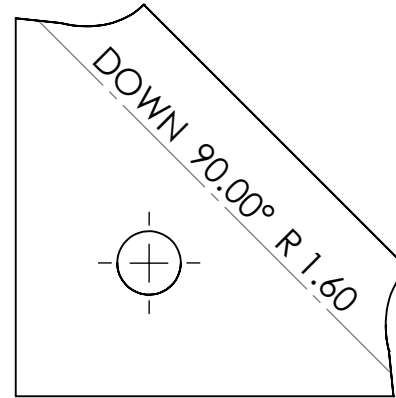
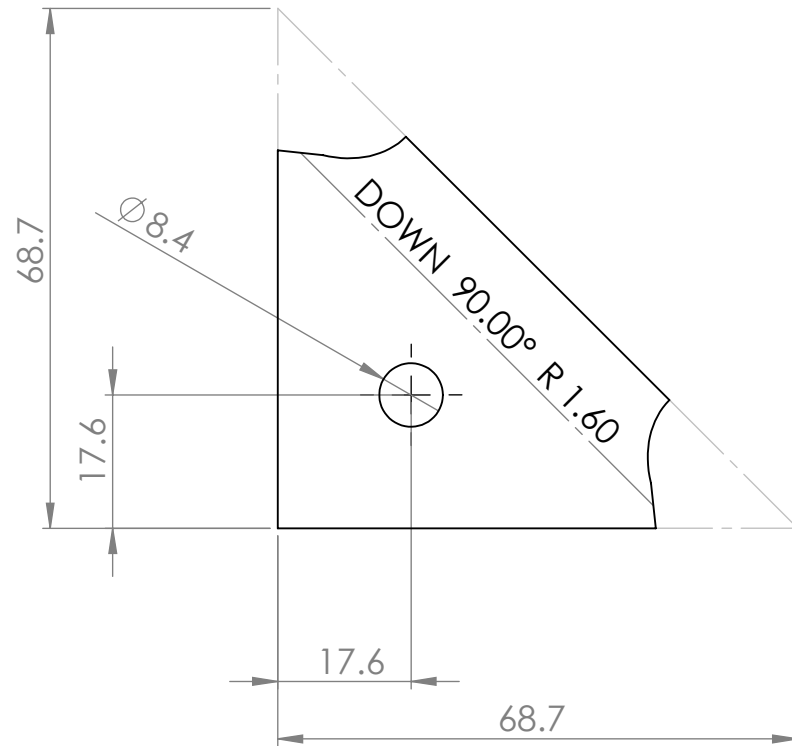
MATERIAL:	Steel, Cold Rolled 1020, 1.6mm
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WEIGHT:

SCALE:1:1

SHEET 6 OF 8

01-400-0015.6 Corner Gusset



Qty. per car: 4

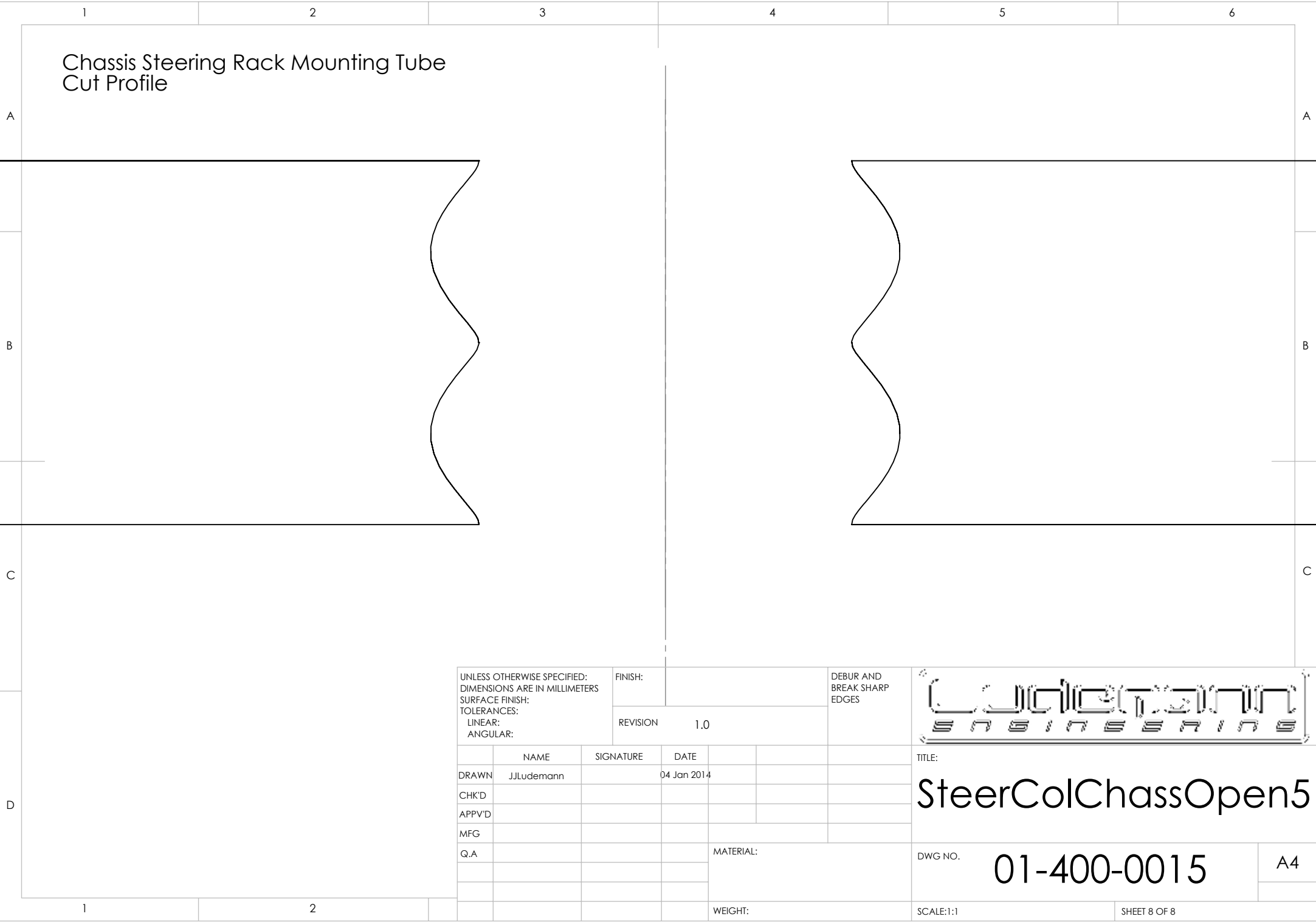
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:			DEBUR AND BREAK SHARP EDGES	
			REVISION 1.0				
	NAME	SIGNATURE	DATE				
DRAWN	JJLudemann		04 Jan 2014				
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:			
				Steel, Cold Rolled 1020 1.6mm			
				WEIGHT:			

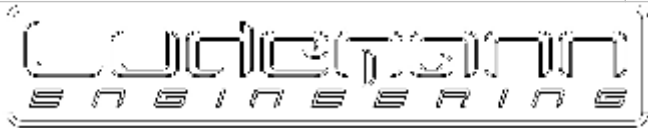


TITLE:
SteerColChassOpen5

DWG NO. **01-400-0015** A4

SCALE:1:1 SHEET 7 OF 8



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:					FINISH:		DEBUR AND BREAK SHARP EDGES				
					REVISION 1.0						
	NAME		SIGNATURE		DATE				TITLE:		
DRAWN	JJLudemann				04 Jan 2014				SteerColChassOpen5		
CHK'D											
APPV'D											
MFG											
Q.A											
					MATERIAL:				DWG NO.	01-400-0015	A4
					WEIGHT:				SCALE:1:1	SHEET 8 OF 8	