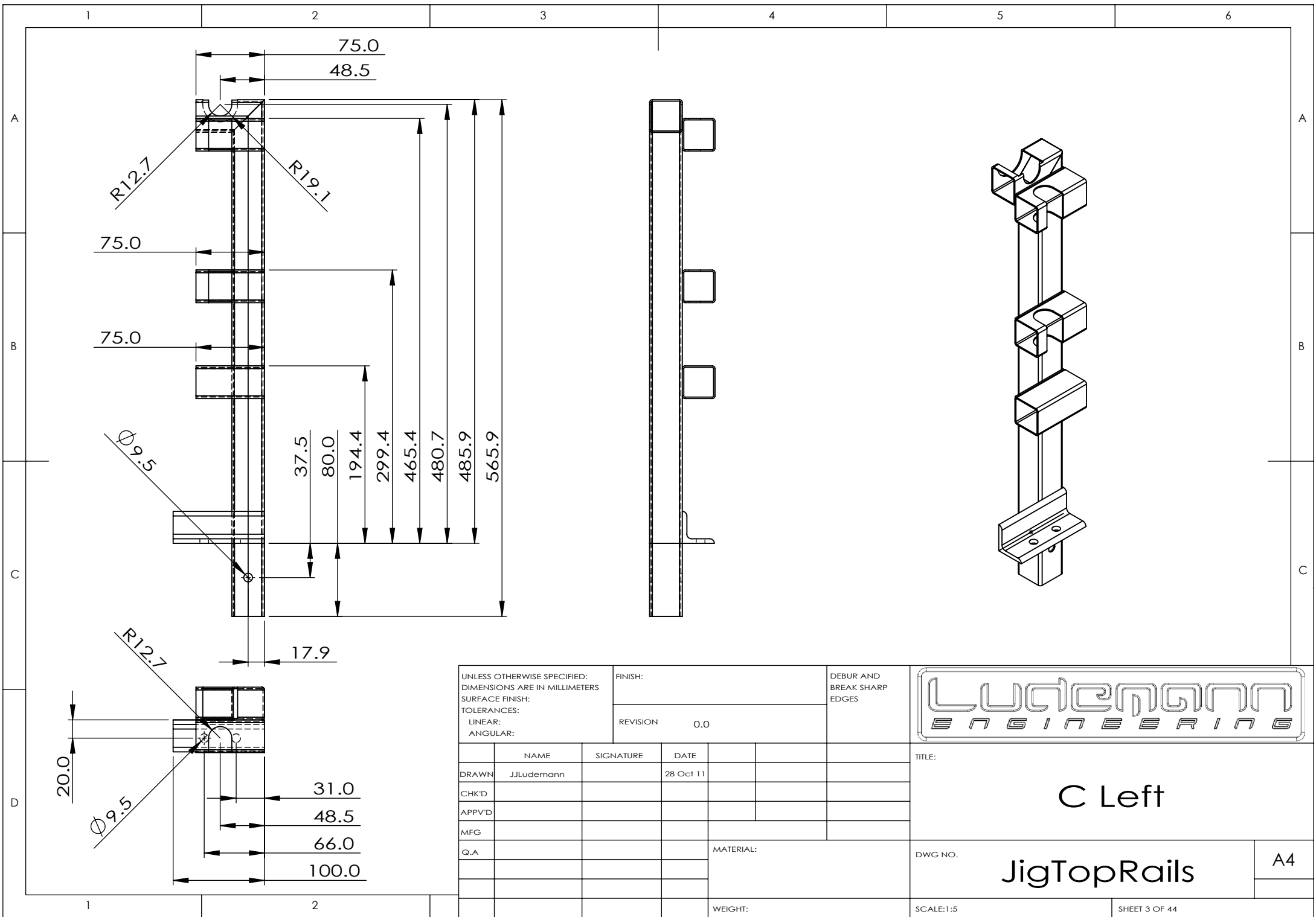


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	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		28 Oct 11			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		



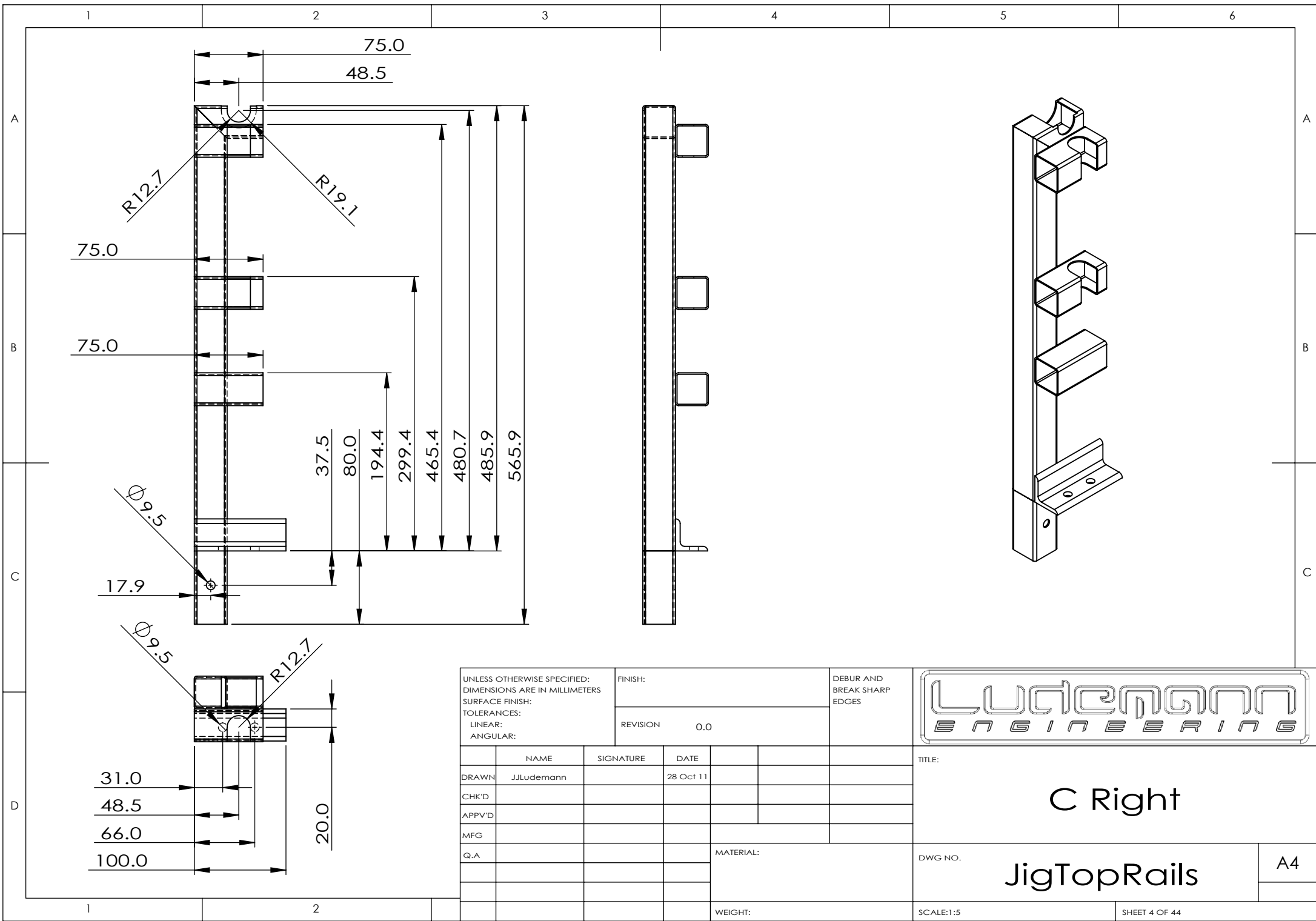
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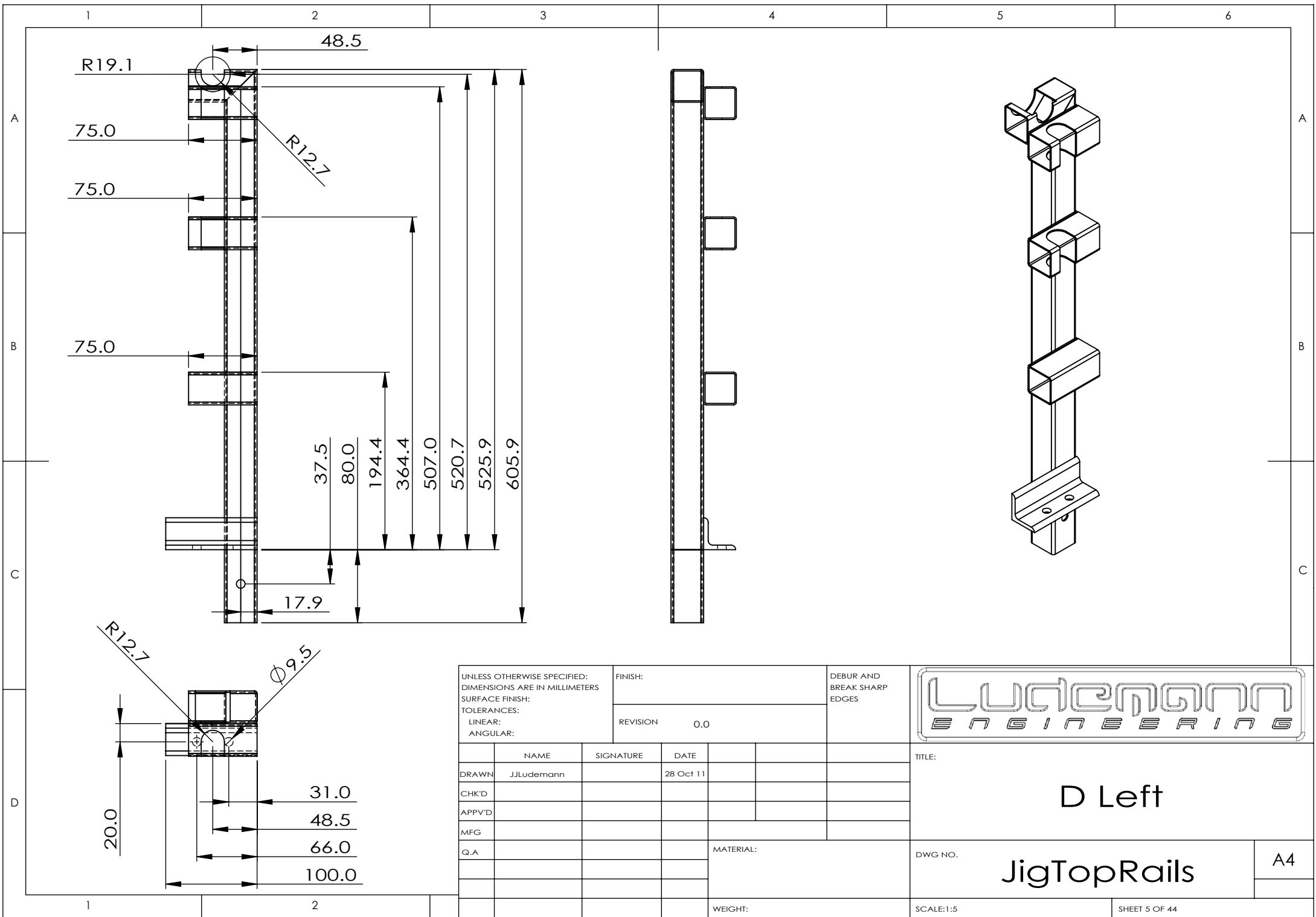


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DRAWN	JJLudemann		28 Oct 11			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		



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SCALE:1:5				SHEET 3 OF 44	

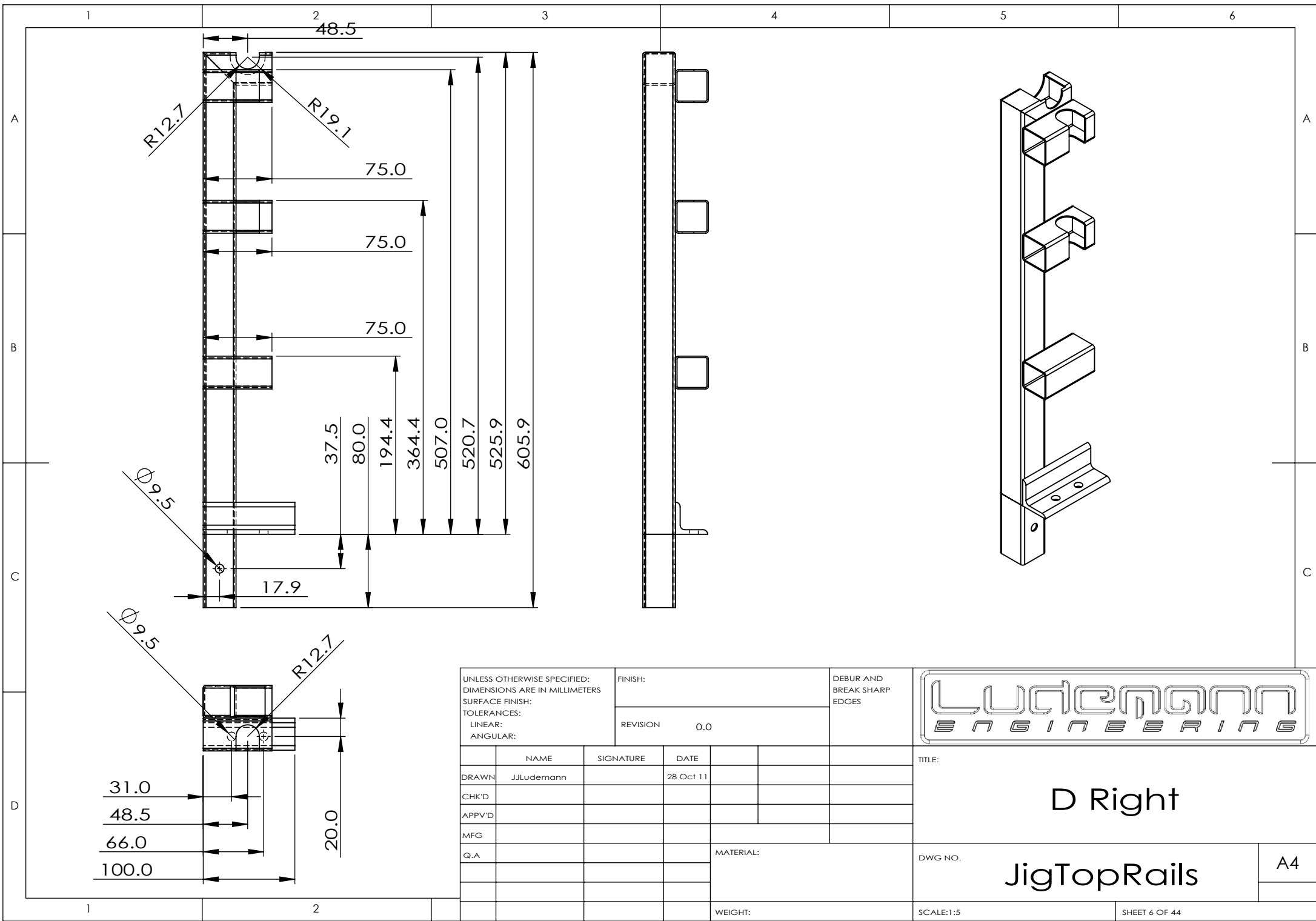




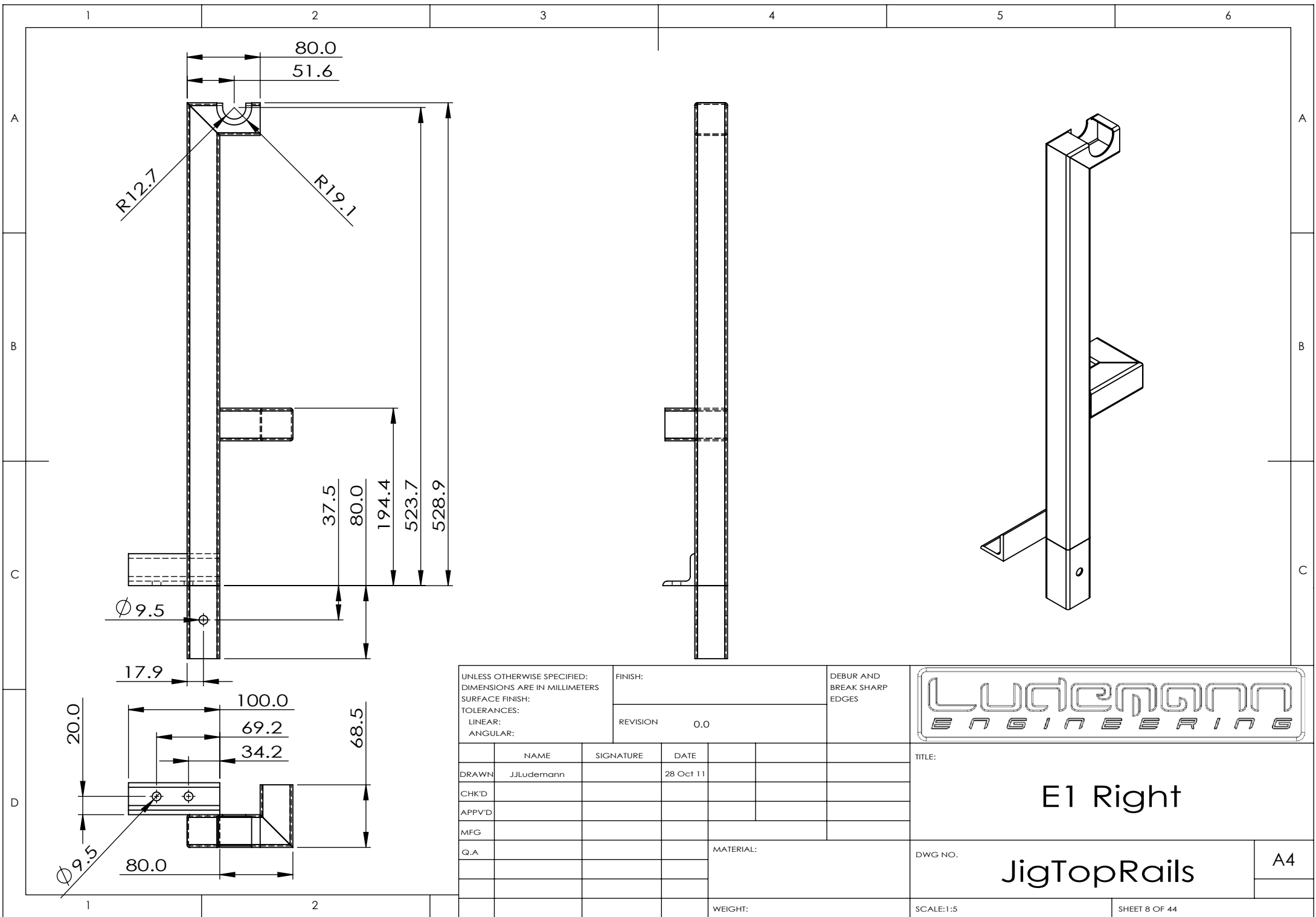
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DRAWN	JJLudemann		28 Oct 11			
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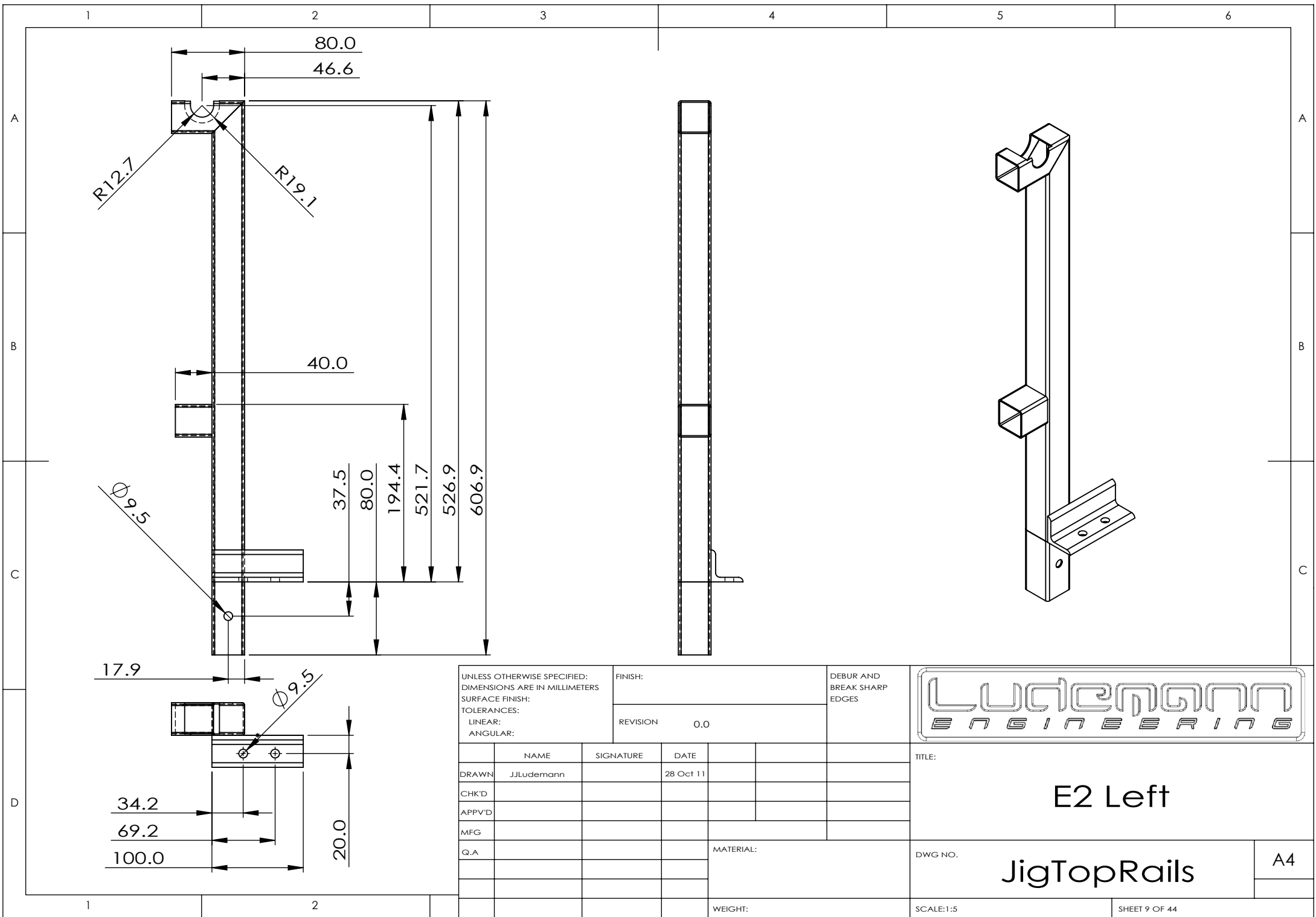
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SCALE:1:5				SHEET 5 OF 44	












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	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		28 Oct 11			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		



TITLE:

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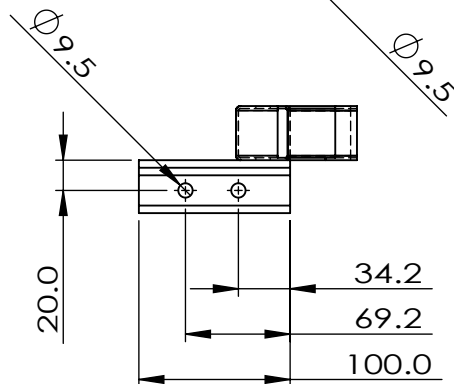
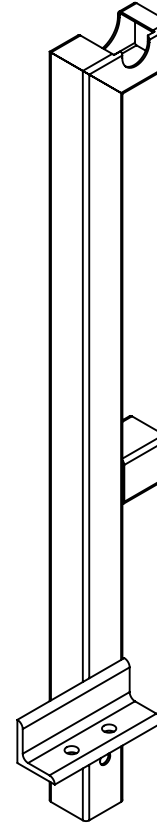
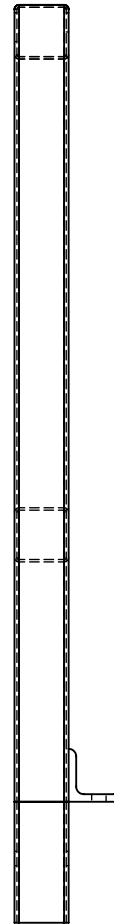
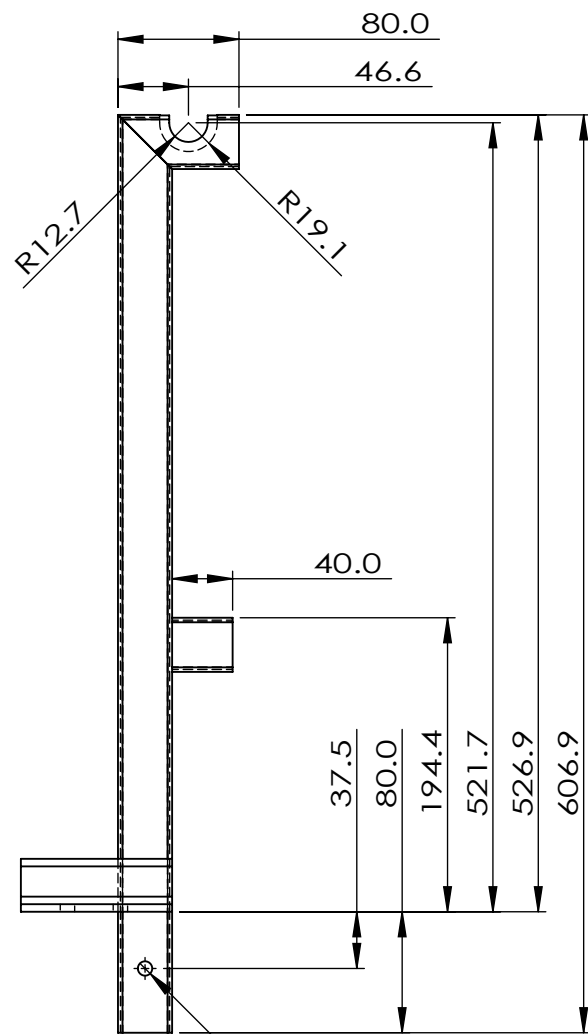
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JigTopRails

A4

SCALE:1:5

SHEET 9 OF 44



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DRAWN	JJLudemann		28 Oct 11			
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APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		



TITLE:

E2 Right

DWG NO.

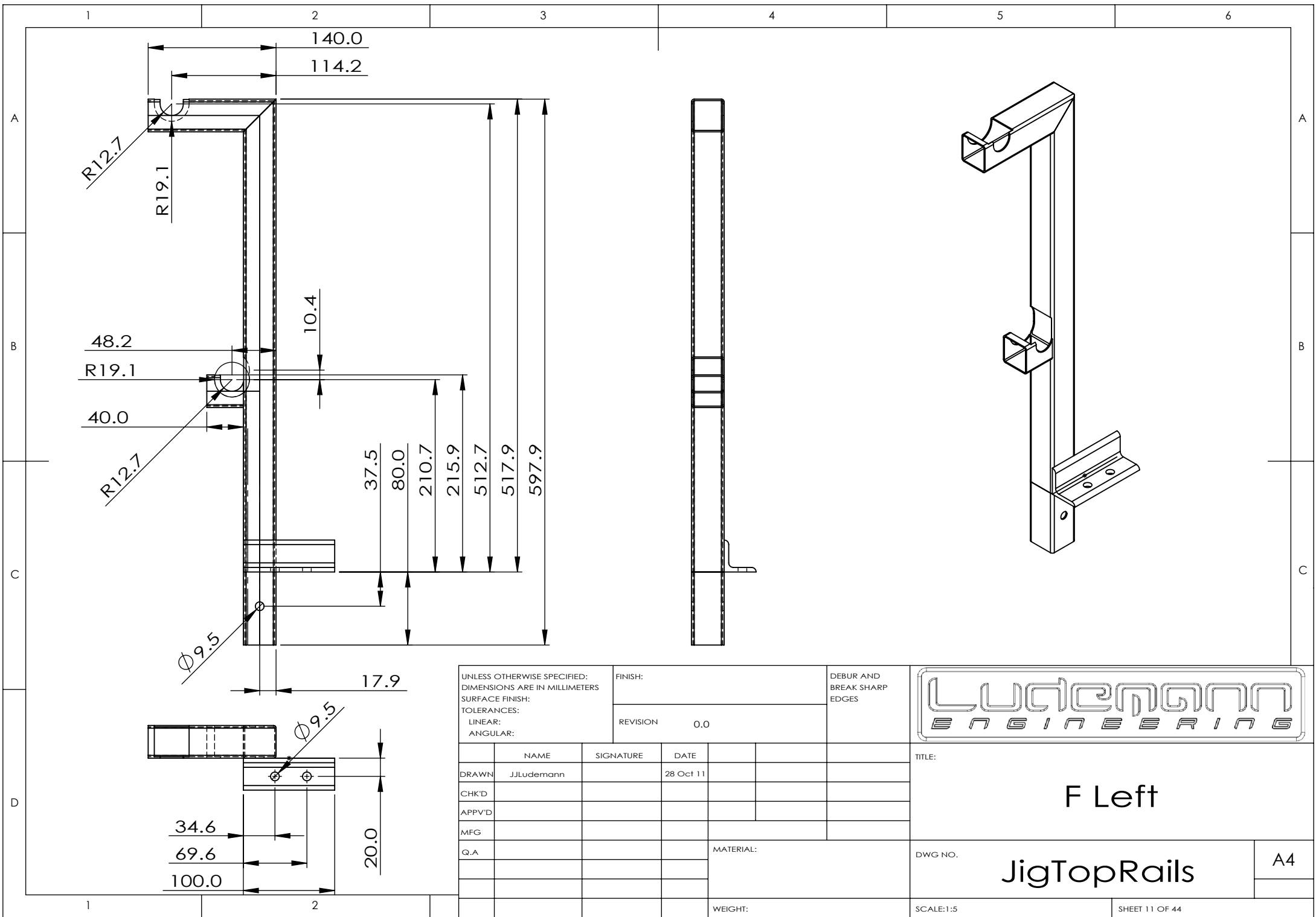
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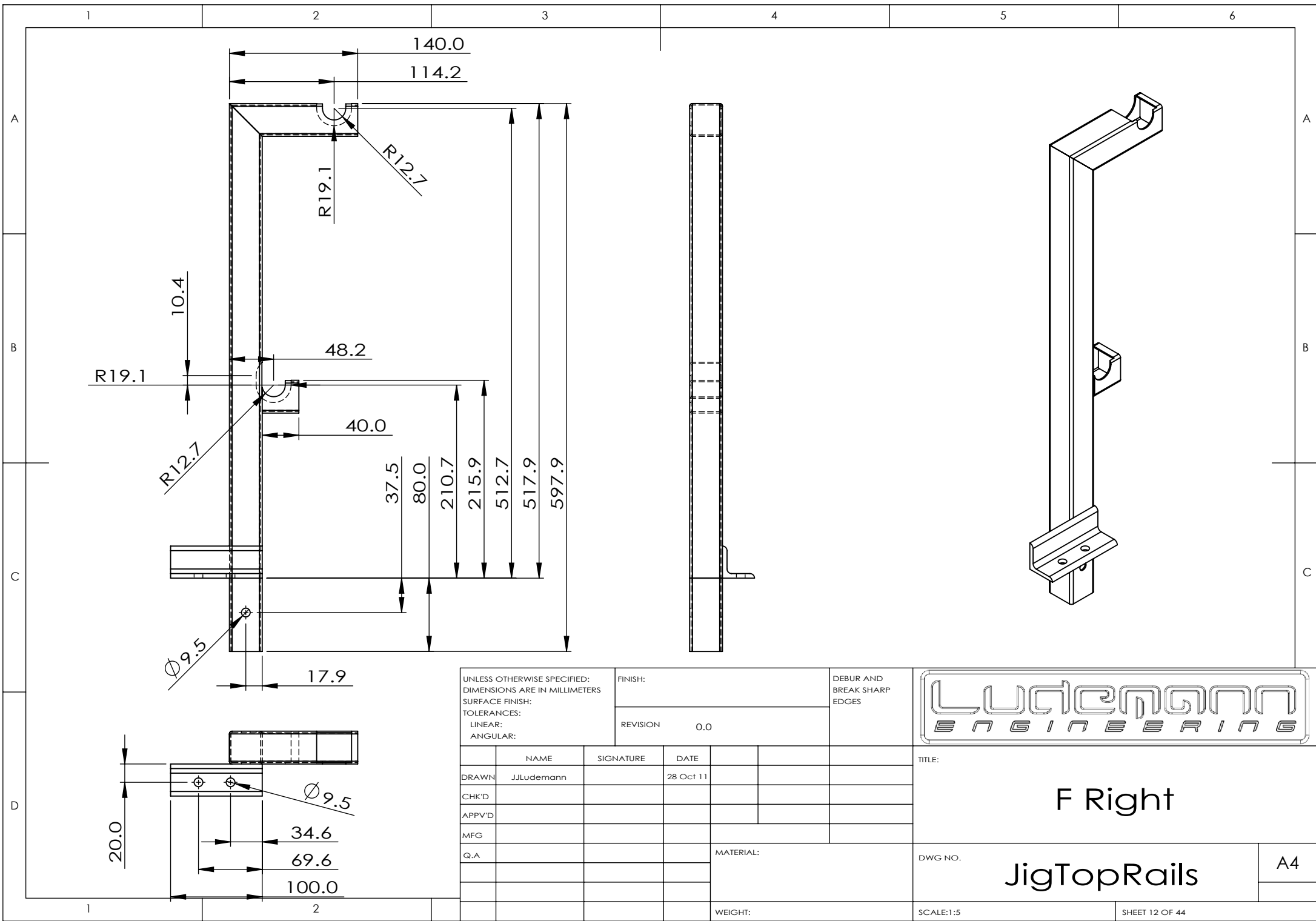
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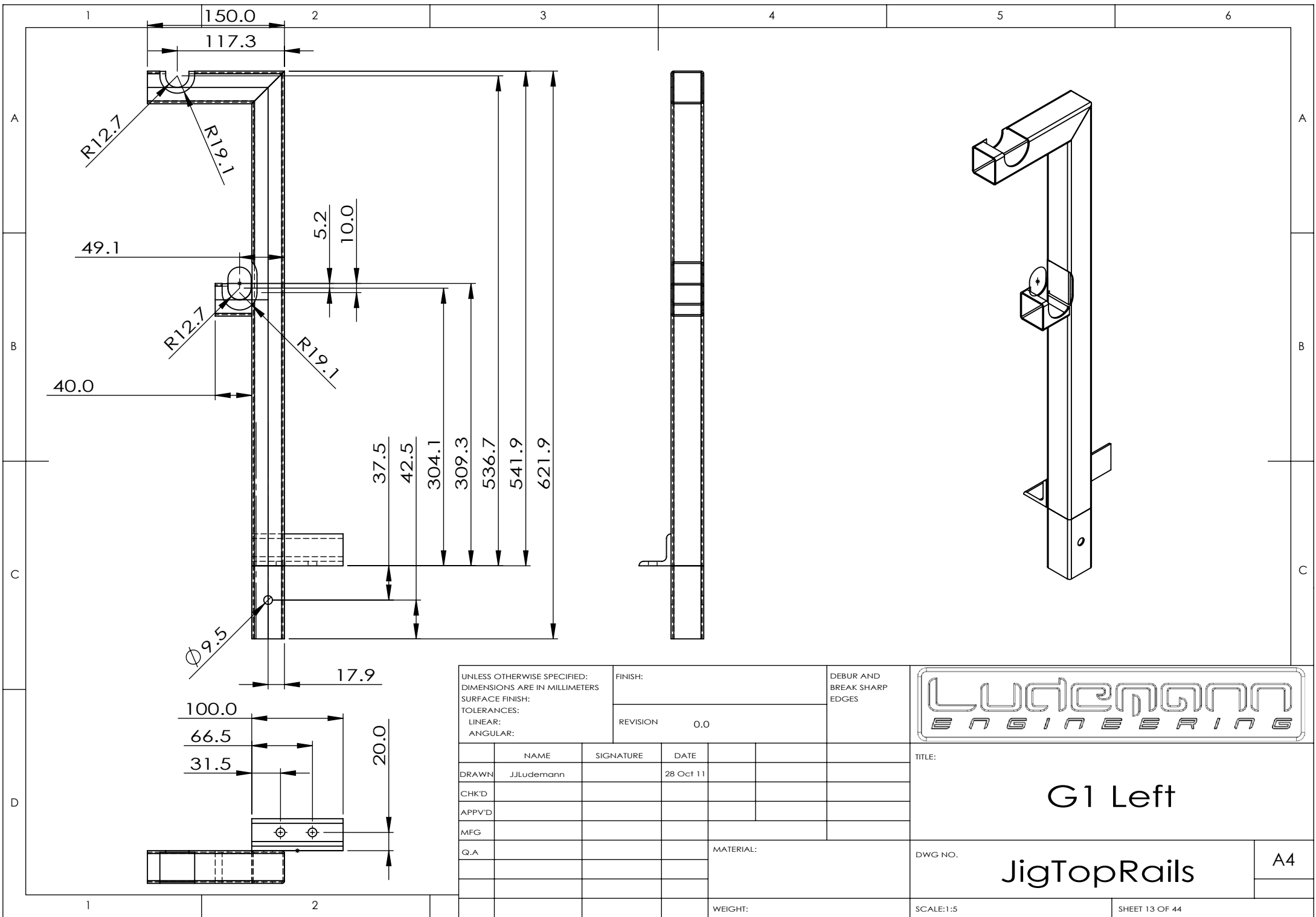
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SCALE:1:5

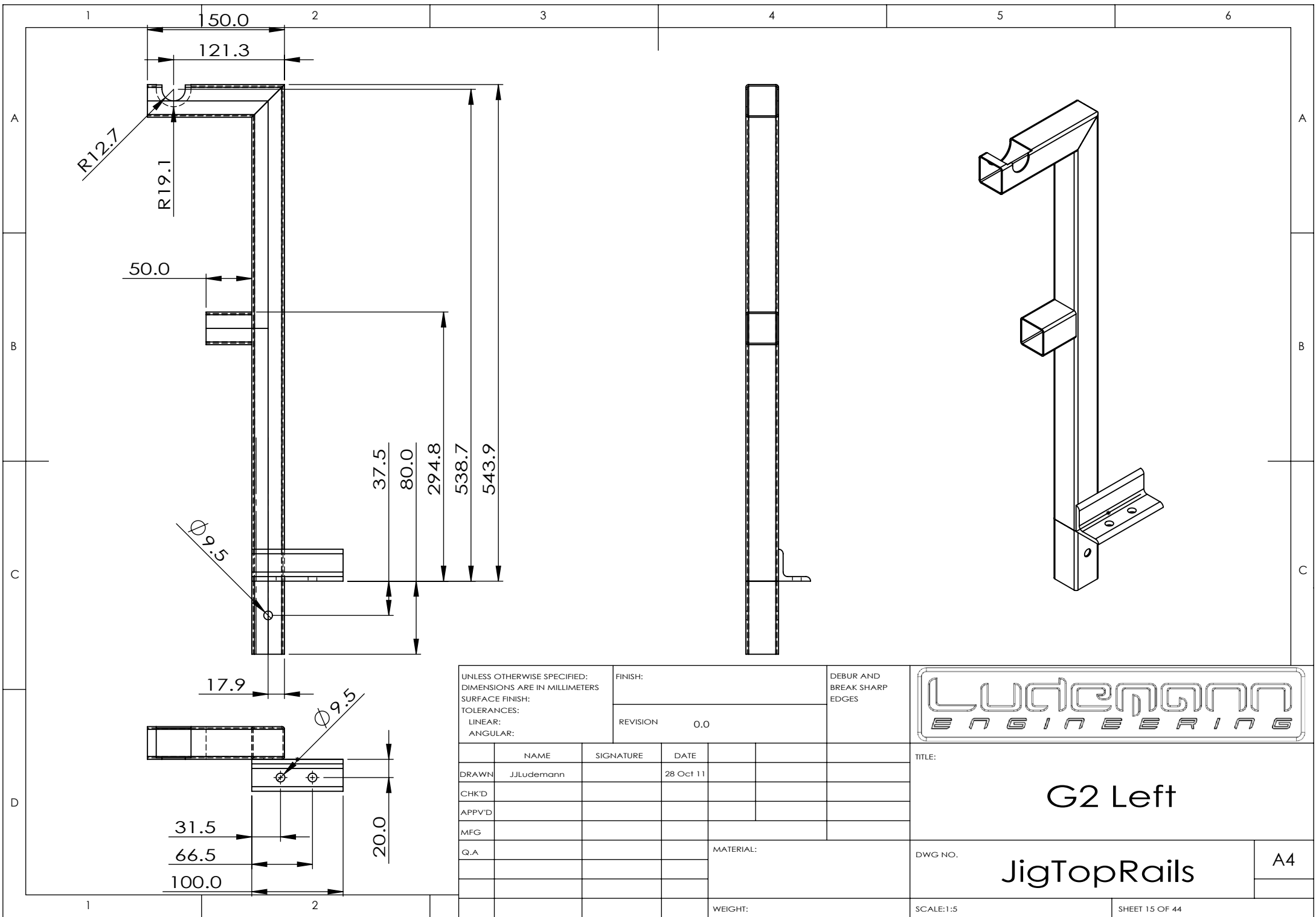
SHEET 10 OF 44



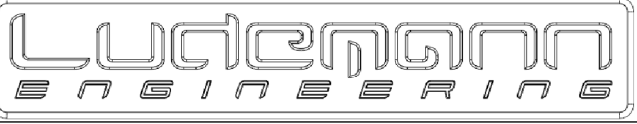








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	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		28 Oct 11			
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APPV'D						
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TITLE:

G2 Left

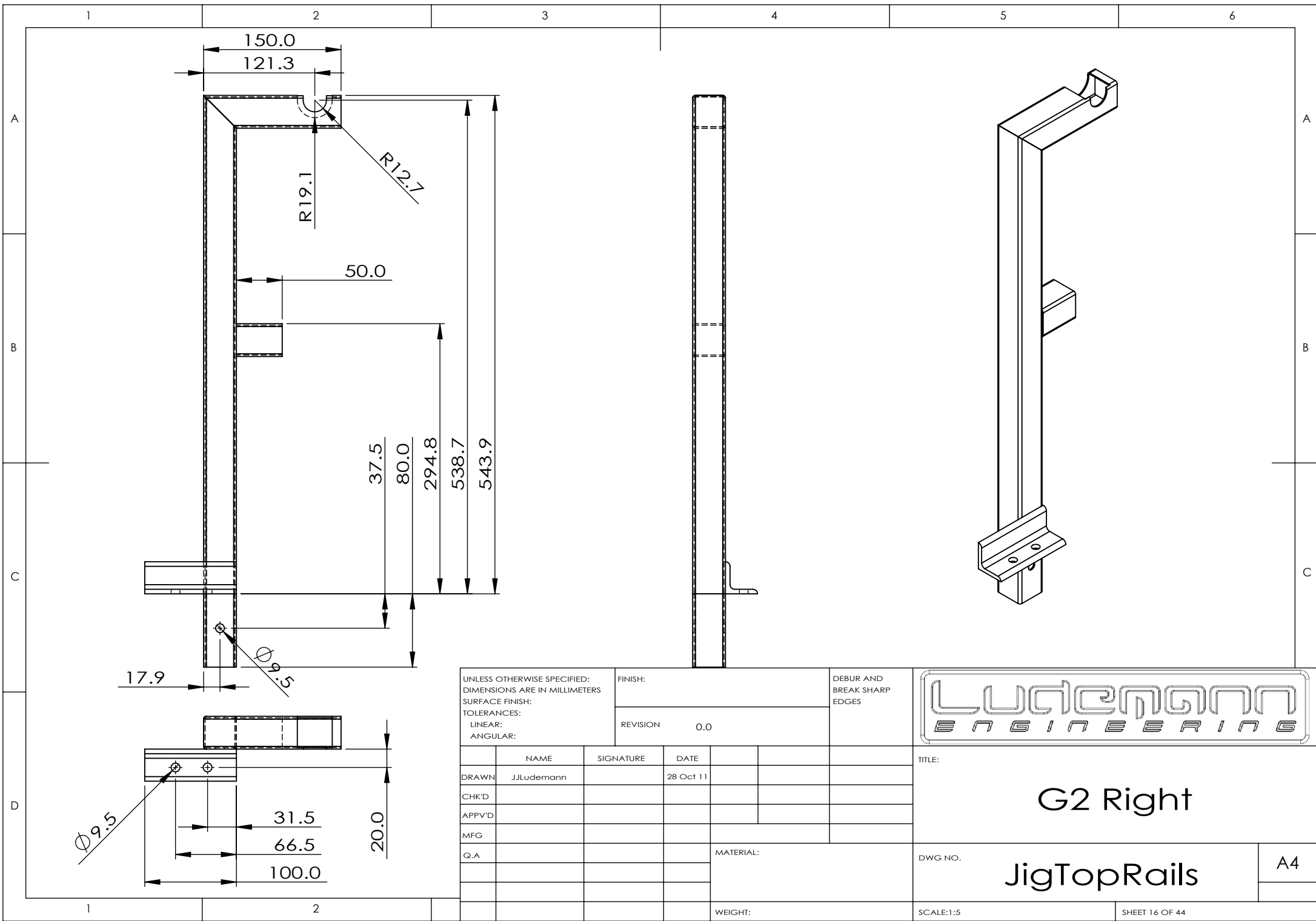
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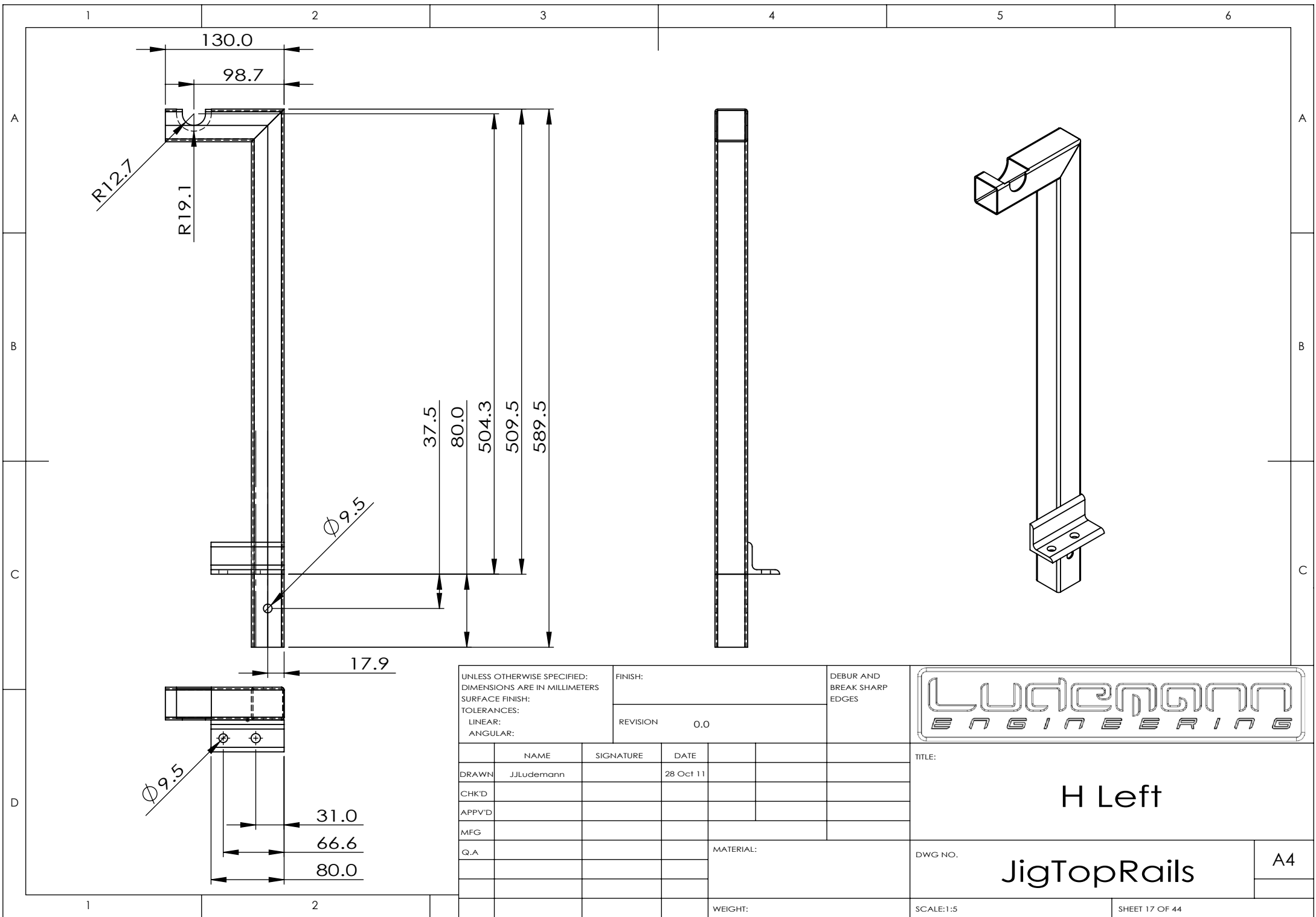
SHEET 15 OF 44

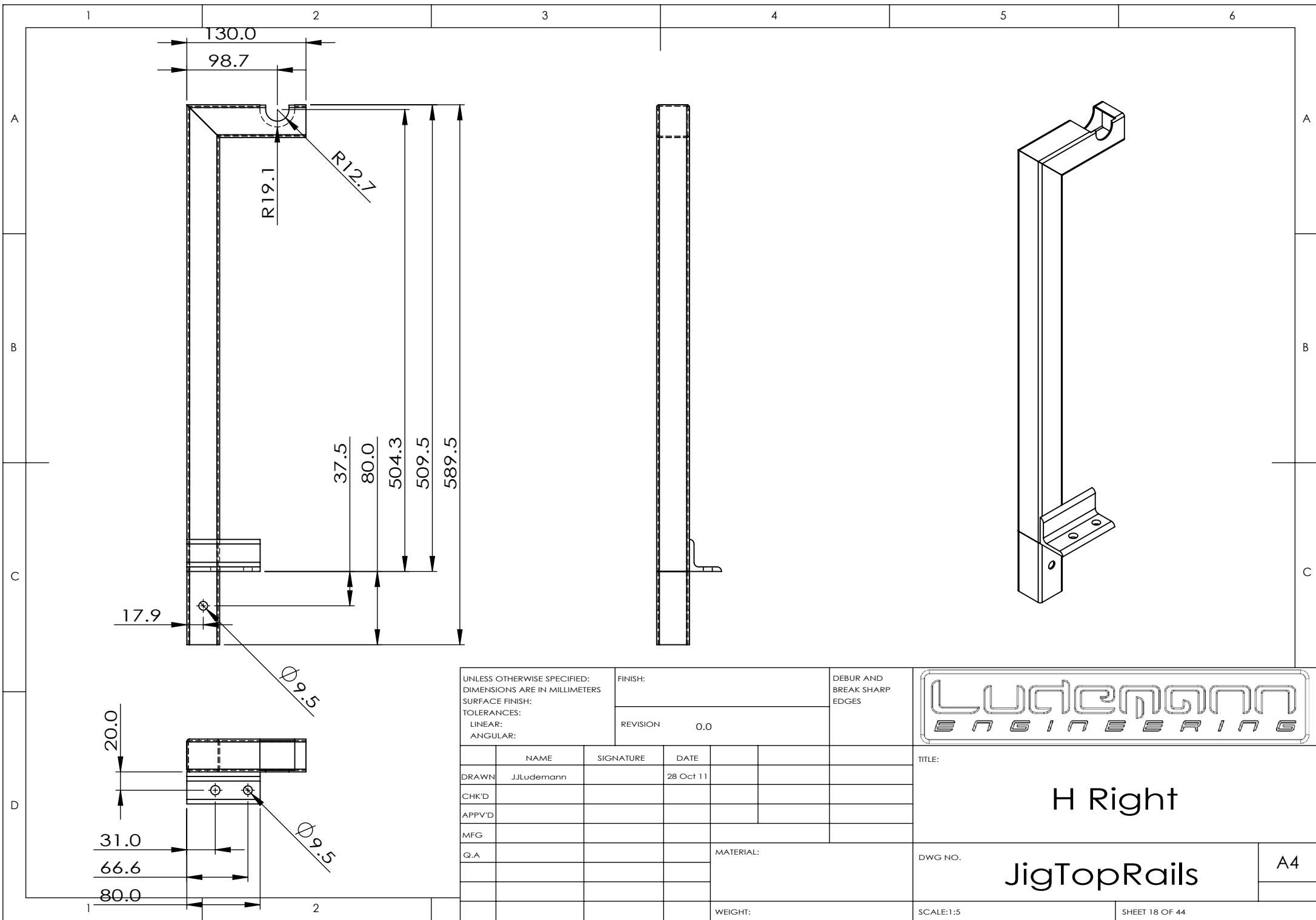


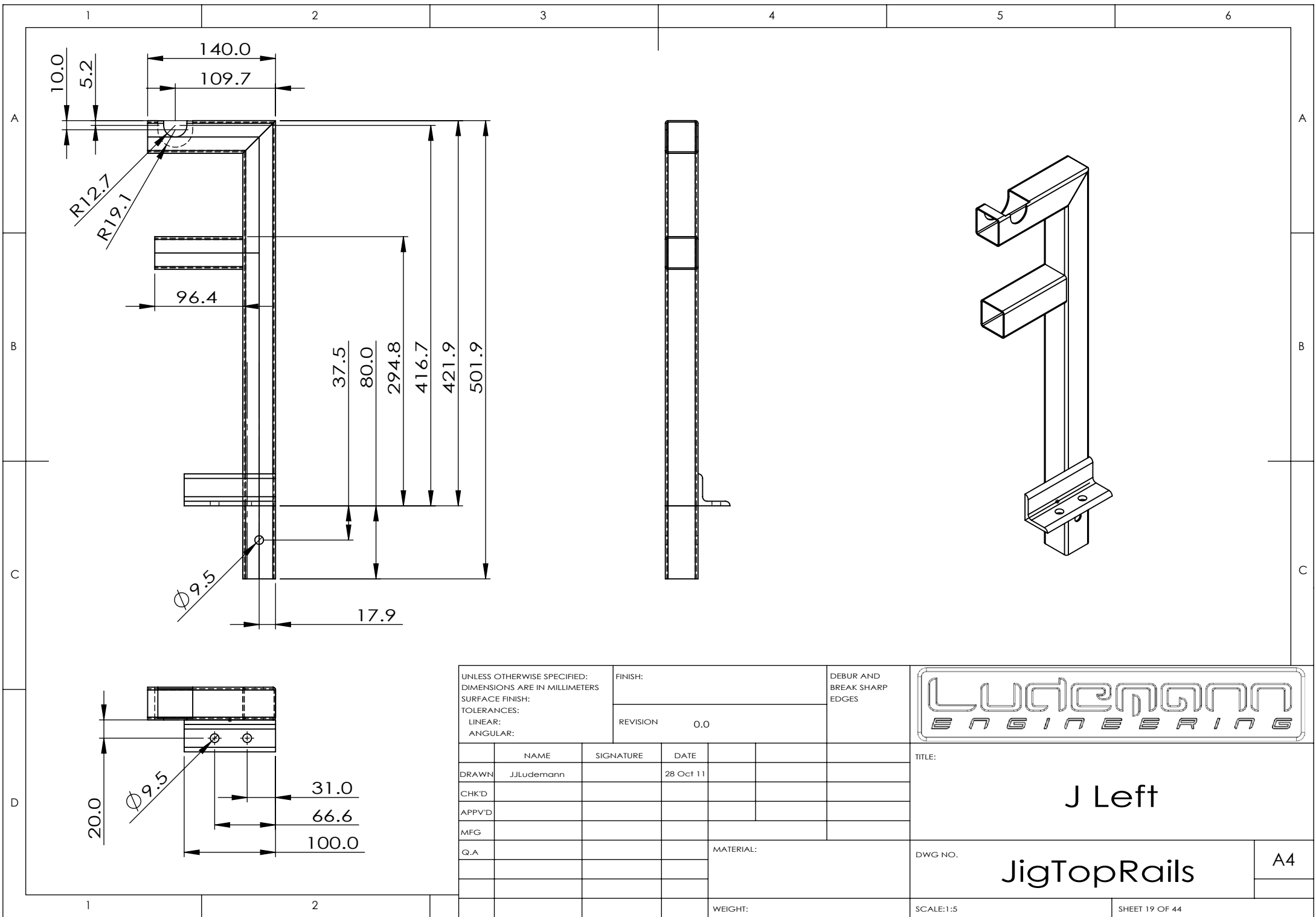
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DRAWN	JJLudemann		28 Oct 11			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		

					
TITLE:					
G2 Right					
JigTopRails				A4	
DWG NO.				SCALE:1:5	
SHEET 16 OF 44					










UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:			DEBUR AND BREAK SHARP EDGES
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DRAWN	JJLudemann		28 Oct 11			
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APPV'D						
MFG						
Q.A				MATERIAL:		
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TITLE:

J Left

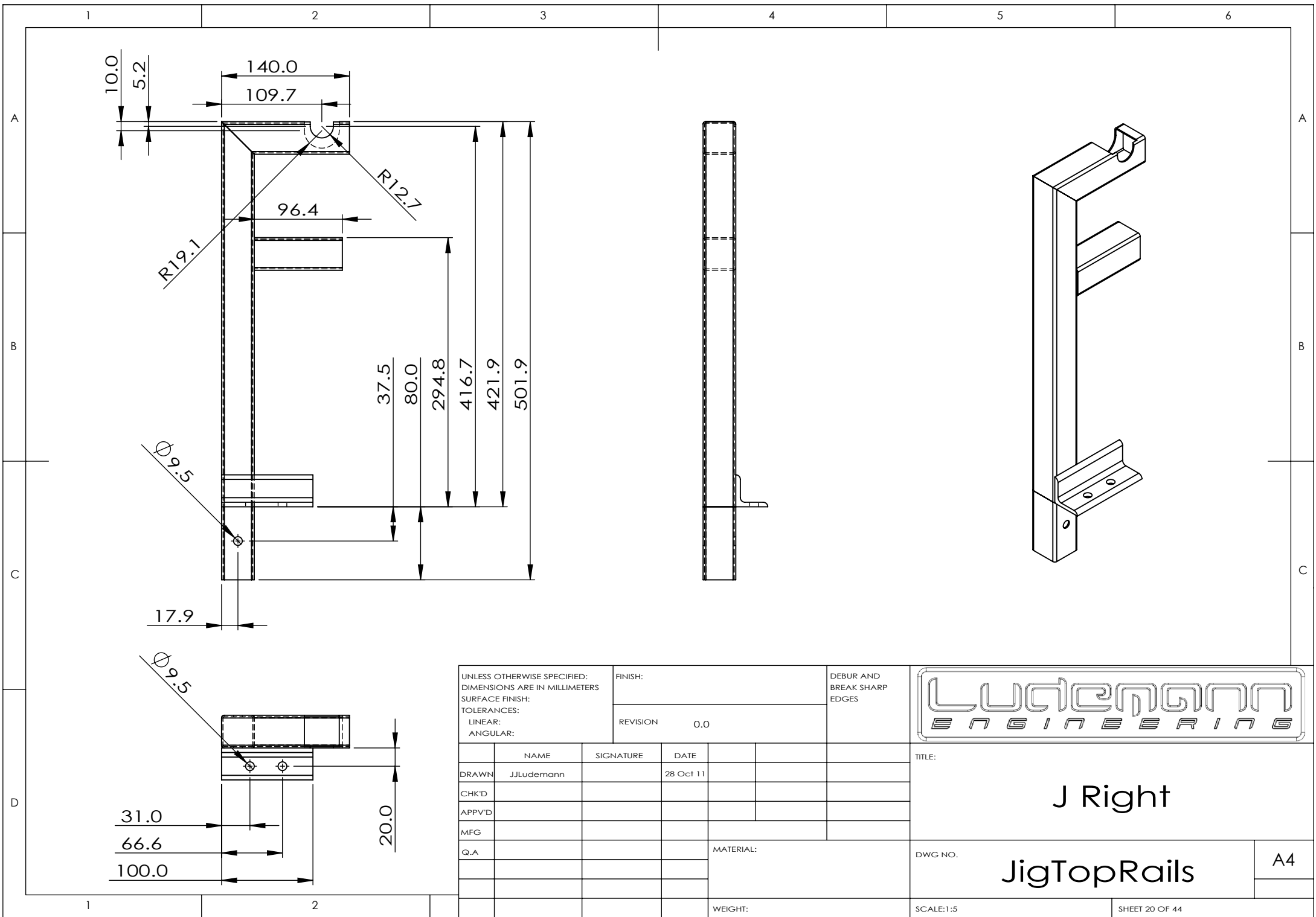
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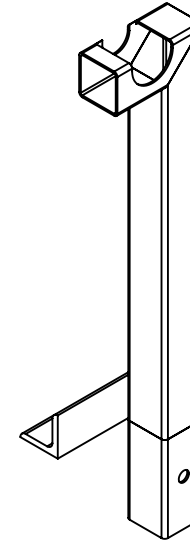
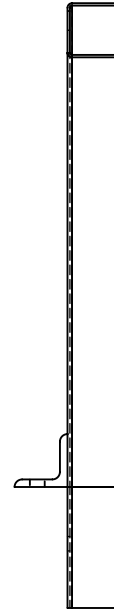
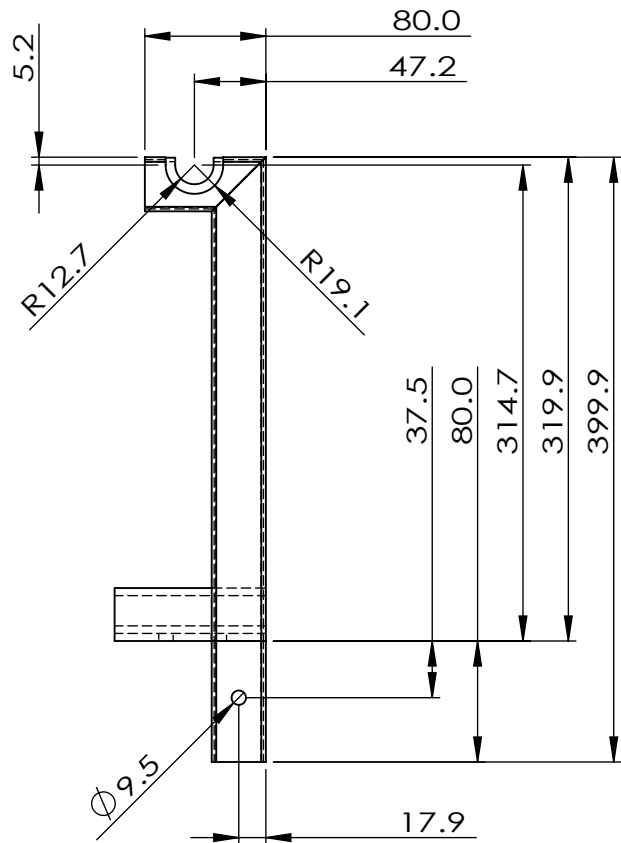
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SCALE:1:5

SHEET 19 OF 44

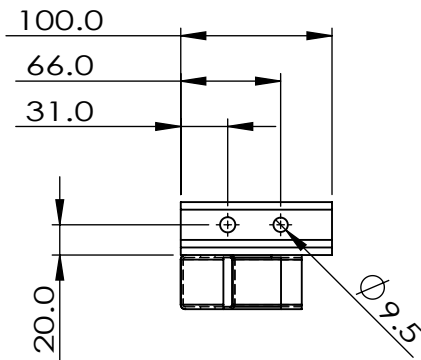
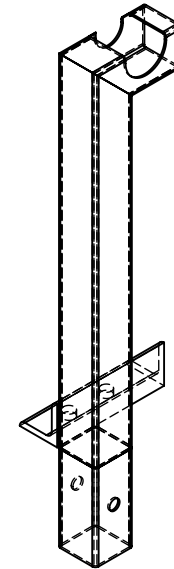
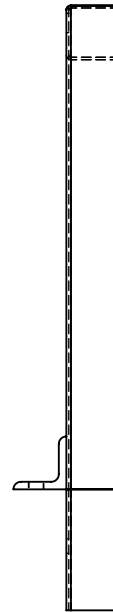
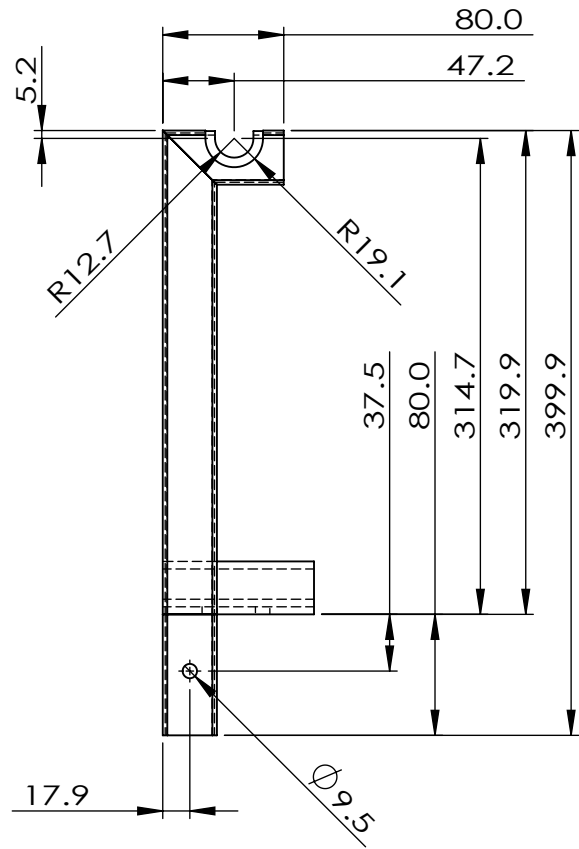




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	NAME	SIGNATURE	DATE				
DRAWN	JJLudemann		28 Oct 11				
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:			
				WEIGHT:			



TITLE:					
L Left					
DWG NO.				A4	
JigTopRails					
SCALE:1:5				SHEET 21 OF 44	



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:			DEBUR AND BREAK SHARP EDGES	
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DRAWN	JJLudemann		28 Oct 11				
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:			
				WEIGHT:			



TITLE:					
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DWG NO.				A4	
JigTopRails					
SCALE:1:5				SHEET 22 OF 44	

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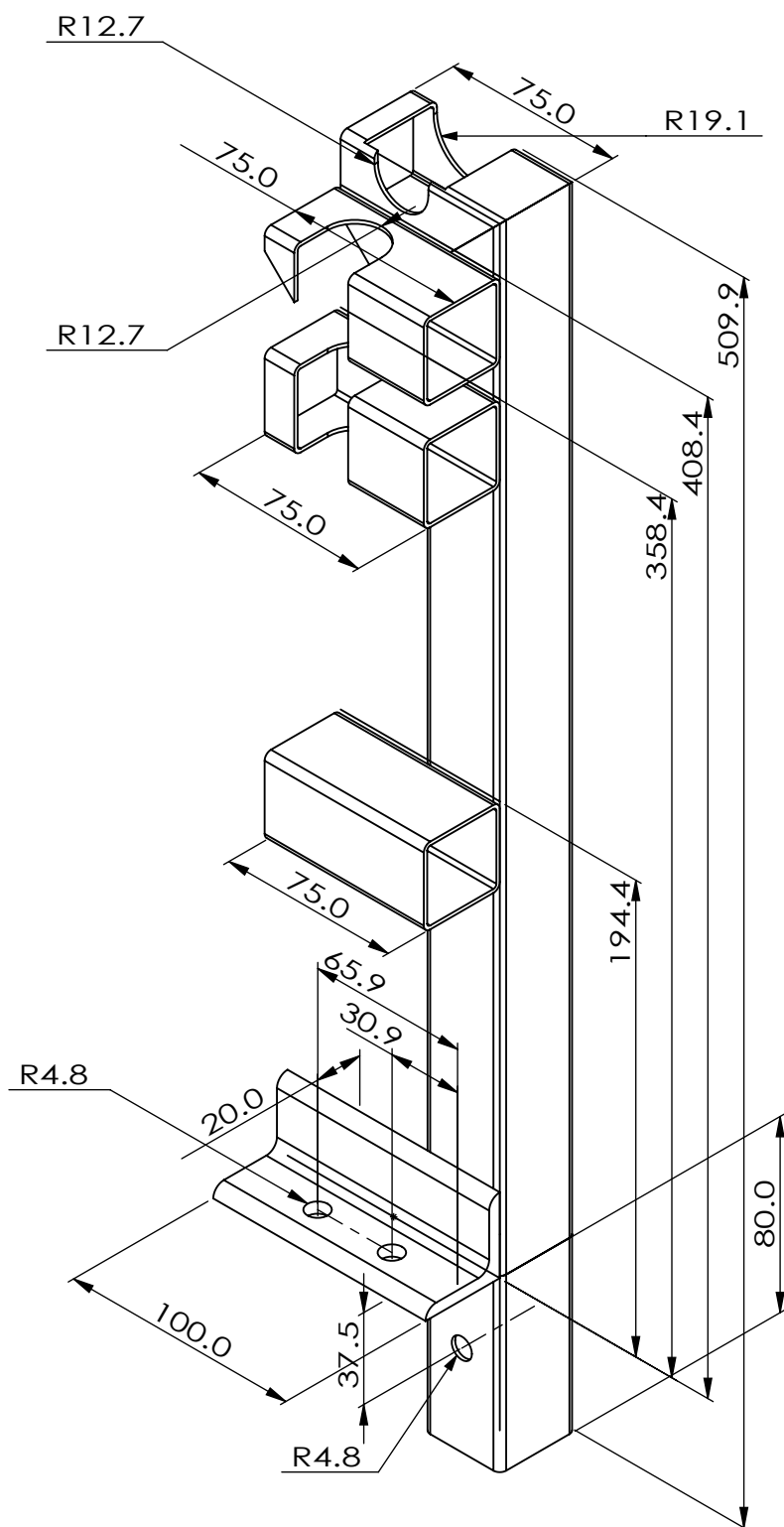
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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
    LINEAR:  
    ANGULAR:

**FINISH:**

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

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	NAME	SIGNATURE	DATE			
DRAWN	JJLudemann		28 Oct 11			
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		

TITLE:

A Left

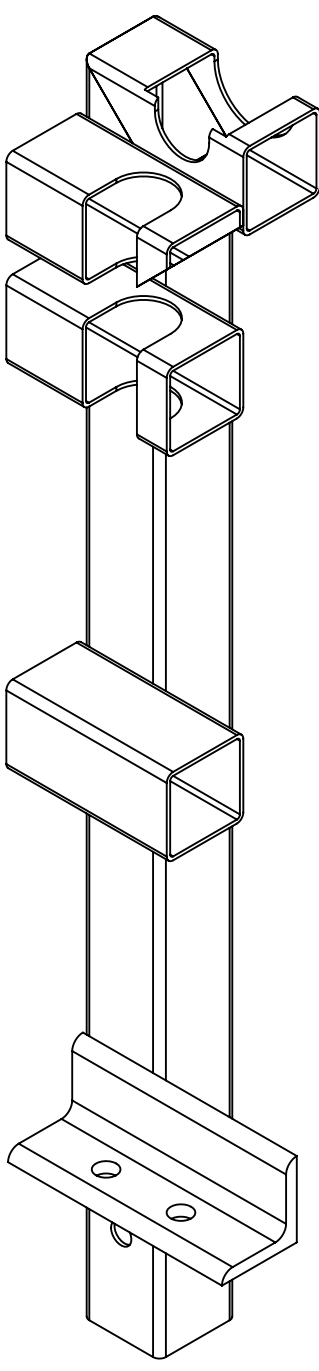
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# JigTopRails

A4

SCALE:1:2.5

SHEET 23 OF 44

	1	2	3	4							
A											
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E											
F	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION1.0		
		NAME	SIGNATURE	DATE			TITLE:  A Right  JigTopRails				
	DRAWN	JJLudemann		28 Oct 11							
	CHK'D										
	APPV'D										
	MFG						DWG NO.		A4		
	Q.A				MATERIAL:						
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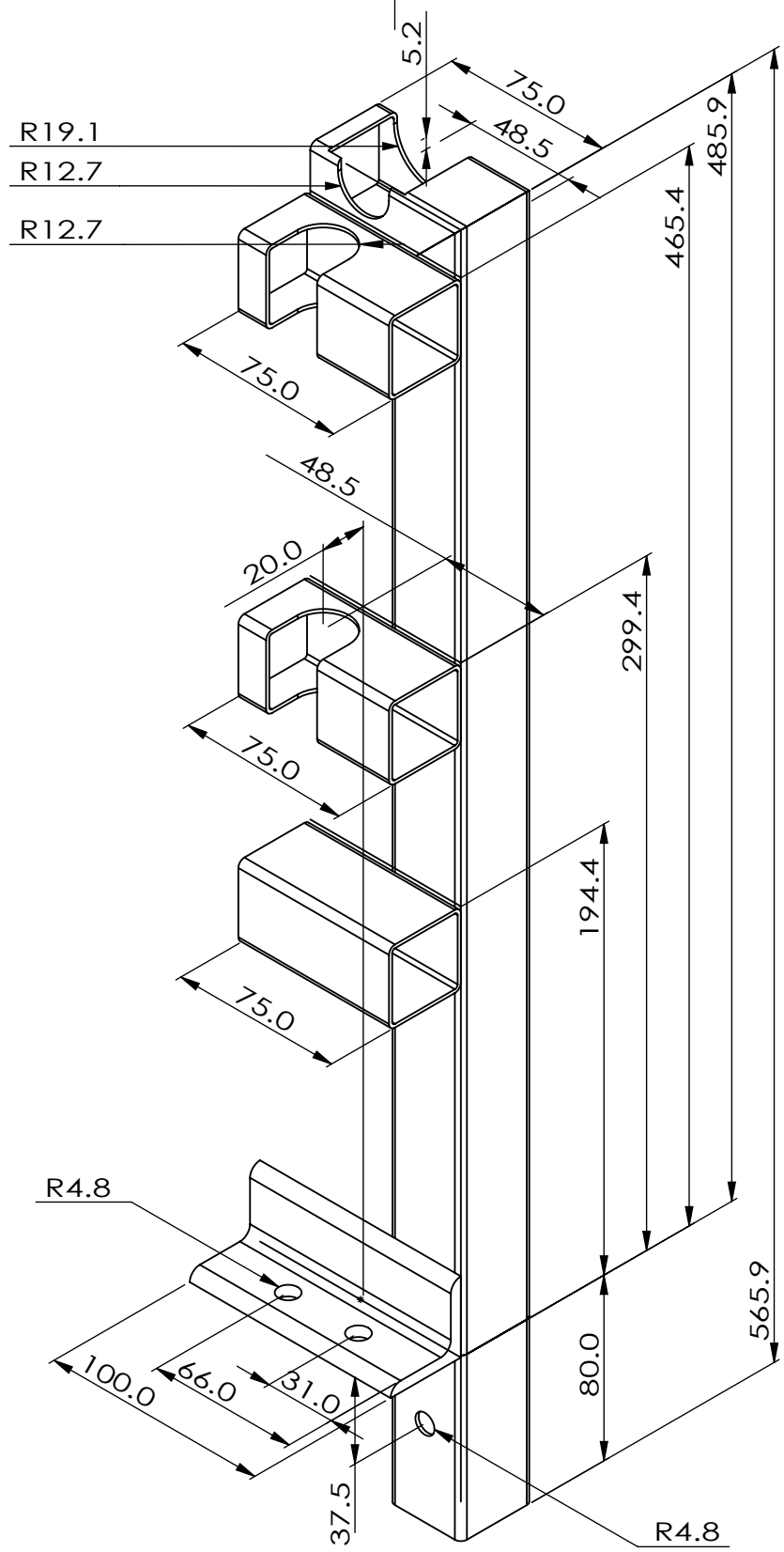
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:			DEBUR AND BREAK SHARP EDGES			DO NOT SCALE DRAWING			REVISION		1.0		
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CHK'D																	
APPV'D																	
MFG																	
Q.A							MATERIAL:			DWG NO.			JigTopRails			A4	
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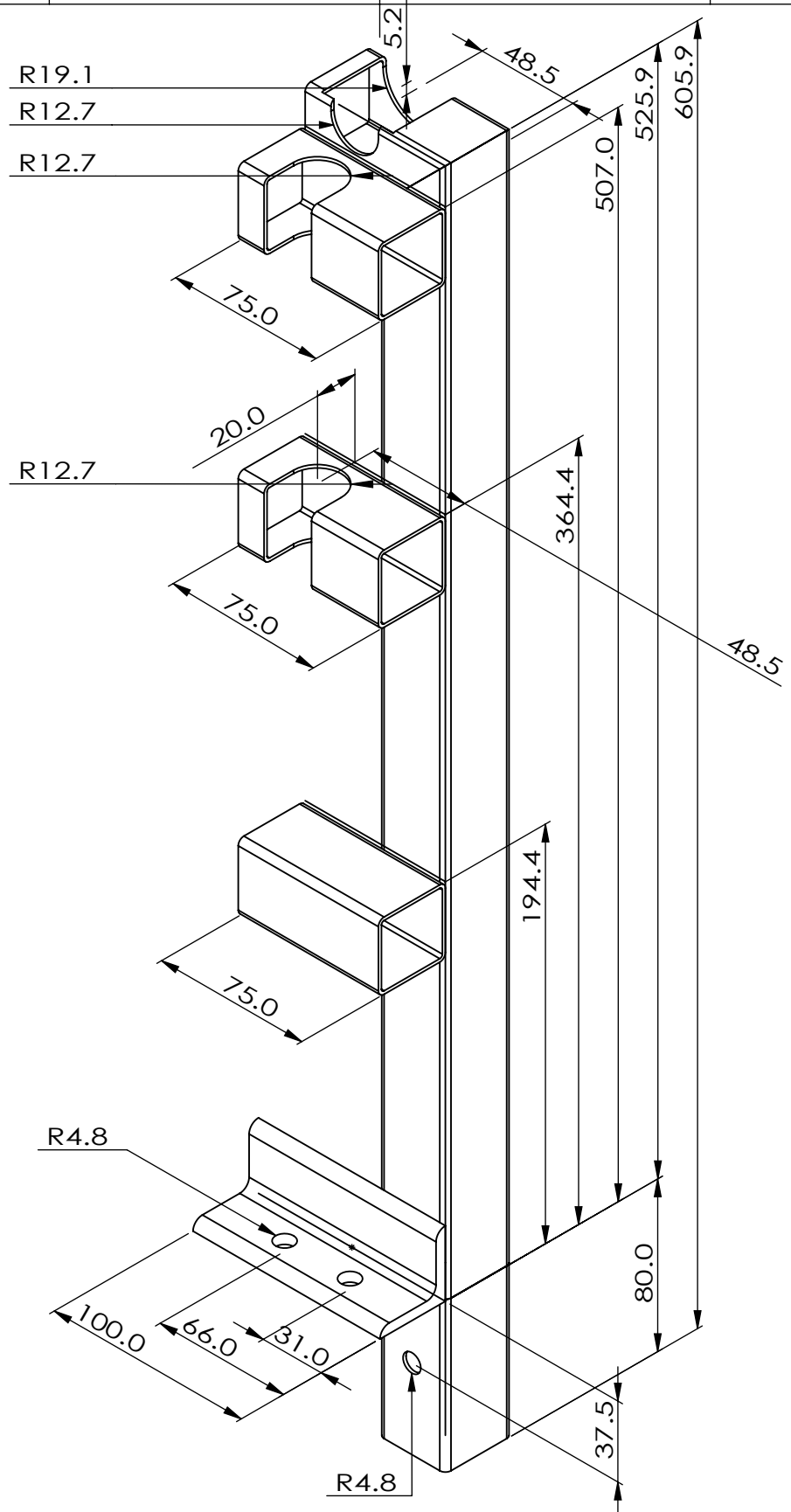
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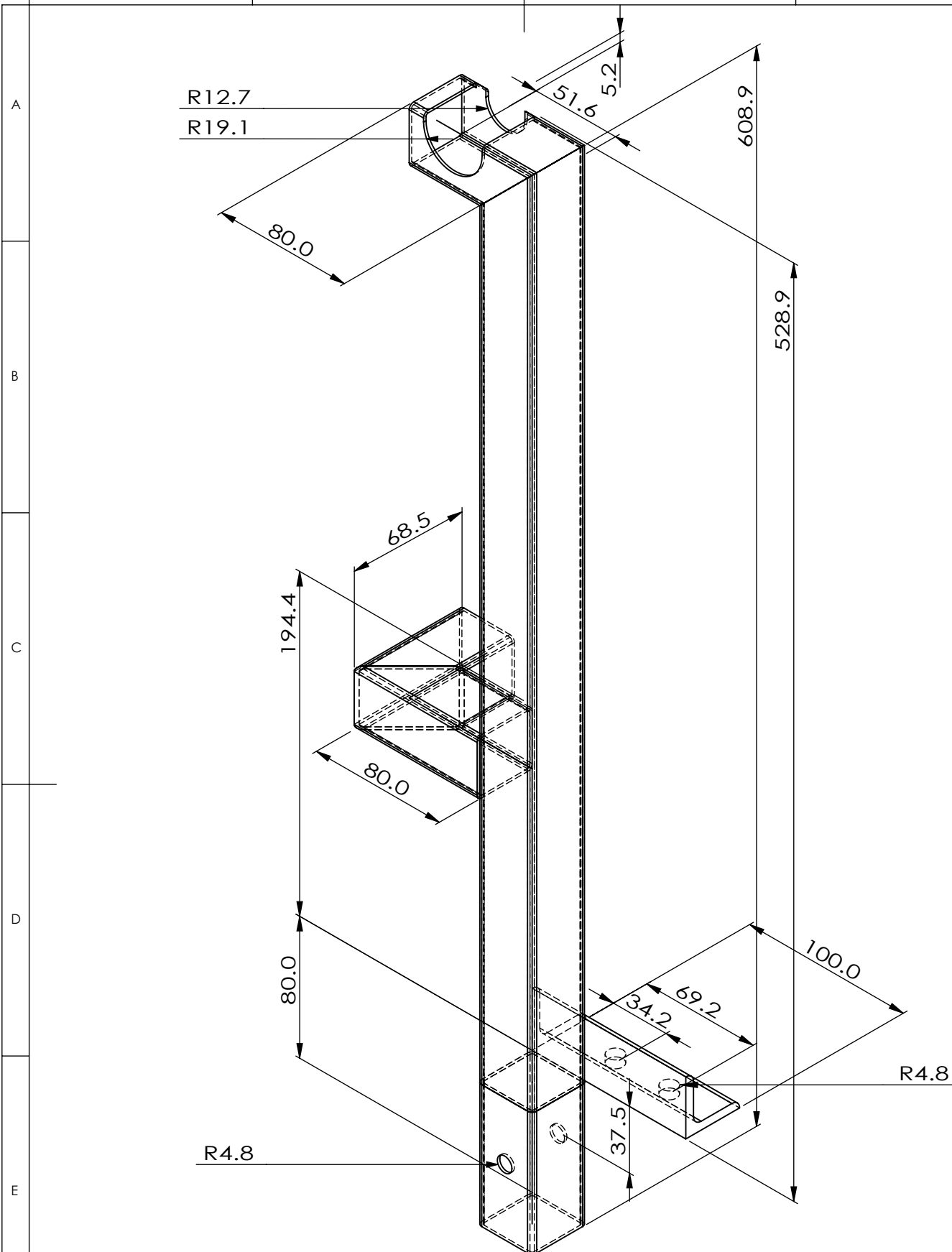
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		1.0		
	NAME		SIGNATURE		DATE				TITLE:  D Left					
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	CHK'D													
	APPV'D													
	MFG													
	Q.A													
									DWG NO.		JigTopRails		A4	
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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
    LINEAR:  
    ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

1.0

TITLE:

E1 Left

DWG NO.

# JigTopRails

A4

SCALE:1:2.5

SHEET 29 OF 44

WEIGHT:

MATERIAL:
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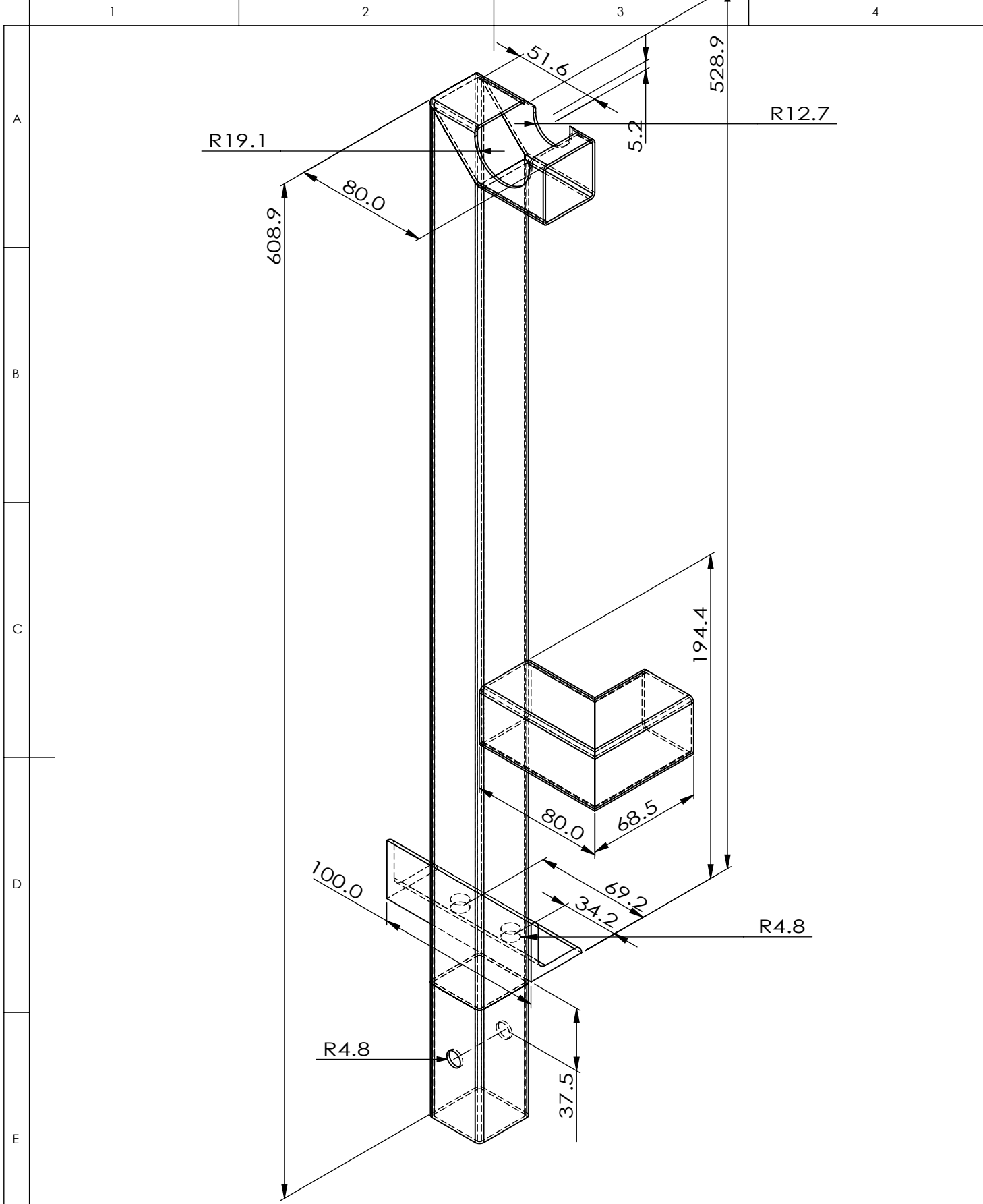
DRAWN
CHK'D
APPV'D
MFG
Q.A

NAME \_\_\_\_\_

SIGNATURE

DATE \_\_\_\_\_

28 Oct 11



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
LINEAR:  
ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

1.0

	NAME	SIGNATURE	DATE		
DRAWN	JJLudemann		28 Oct 11		
CHK'D					
APPV'D					
MFG					
Q.A					

MATERIAL:

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TITLE:

E1 Right

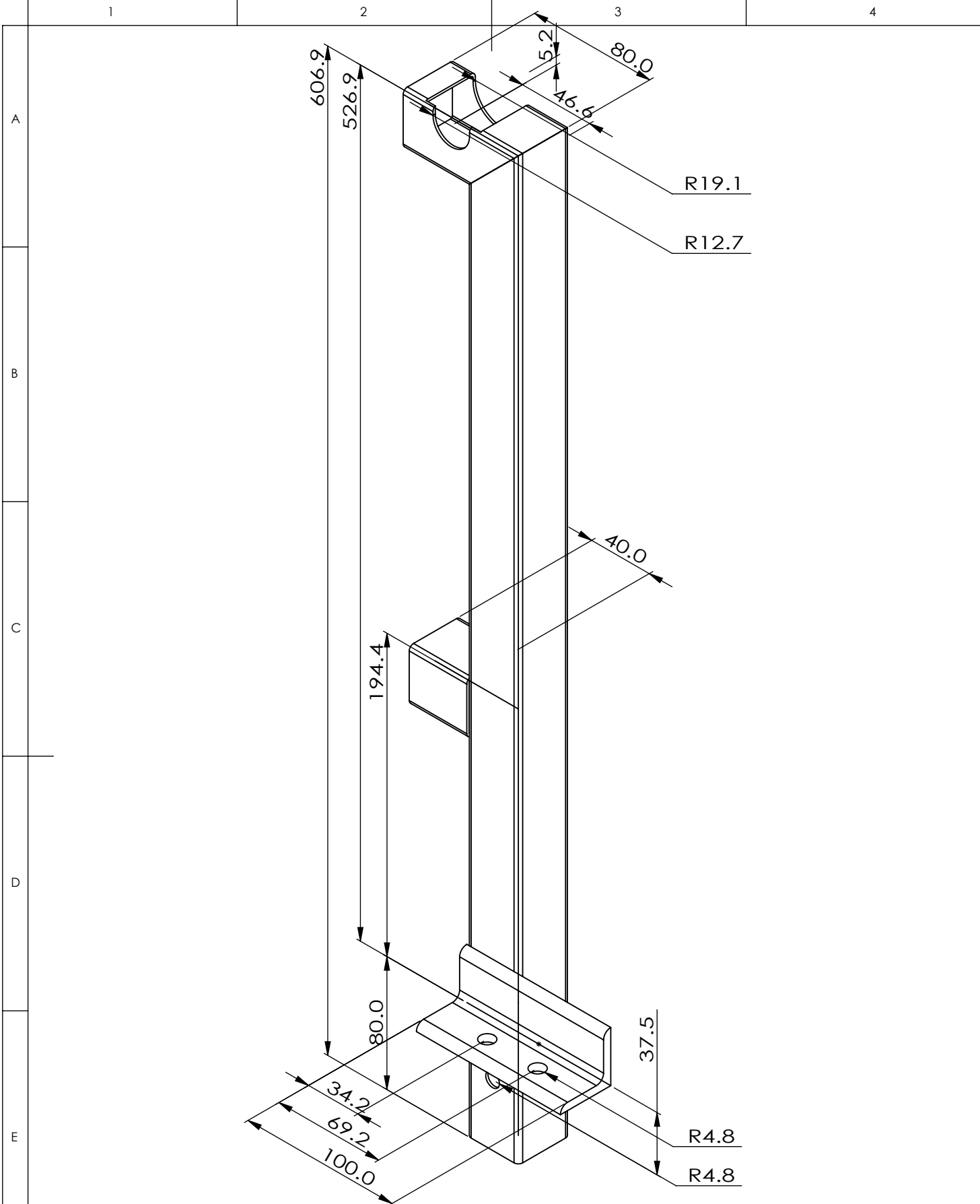
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JigTopRails

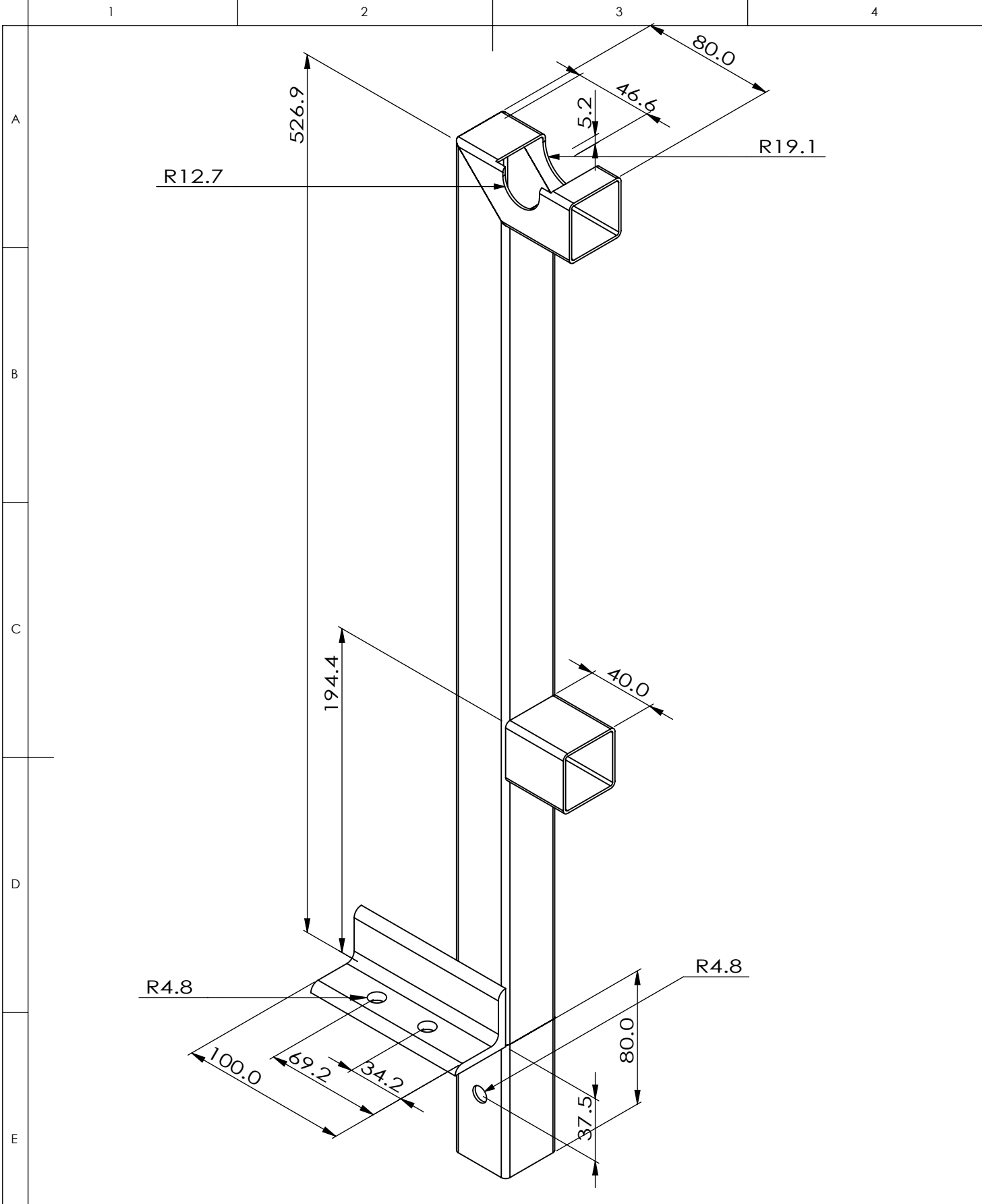
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SCALE: 1:2.5

SHEET 30 OF 44



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:				DEBUR AND BREAK SHARP EDGES				DO NOT SCALE DRAWING				REVISION				1.0											
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DRAWN	JJLudemann						28 Oct 11																								
CHK'D																															
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Q.A										MATERIAL:						DWG NO.						JigTopRails						A4			
										WEIGHT:						SCALE:1:2.5						SHEET 31 OF 44									



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
LINEAR:  
ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

1.0

	NAME	SIGNATURE	DATE		
DRAWN	JJLudemann		28 Oct 11		
CHK'D					
APPV'D					
MFG					
Q.A					

MATERIAL:

WEIGHT:

TITLE:

E2 Right

DWG NO.

JigTopRails

A4

SCALE: 1:2.5

SHEET 32 OF 44



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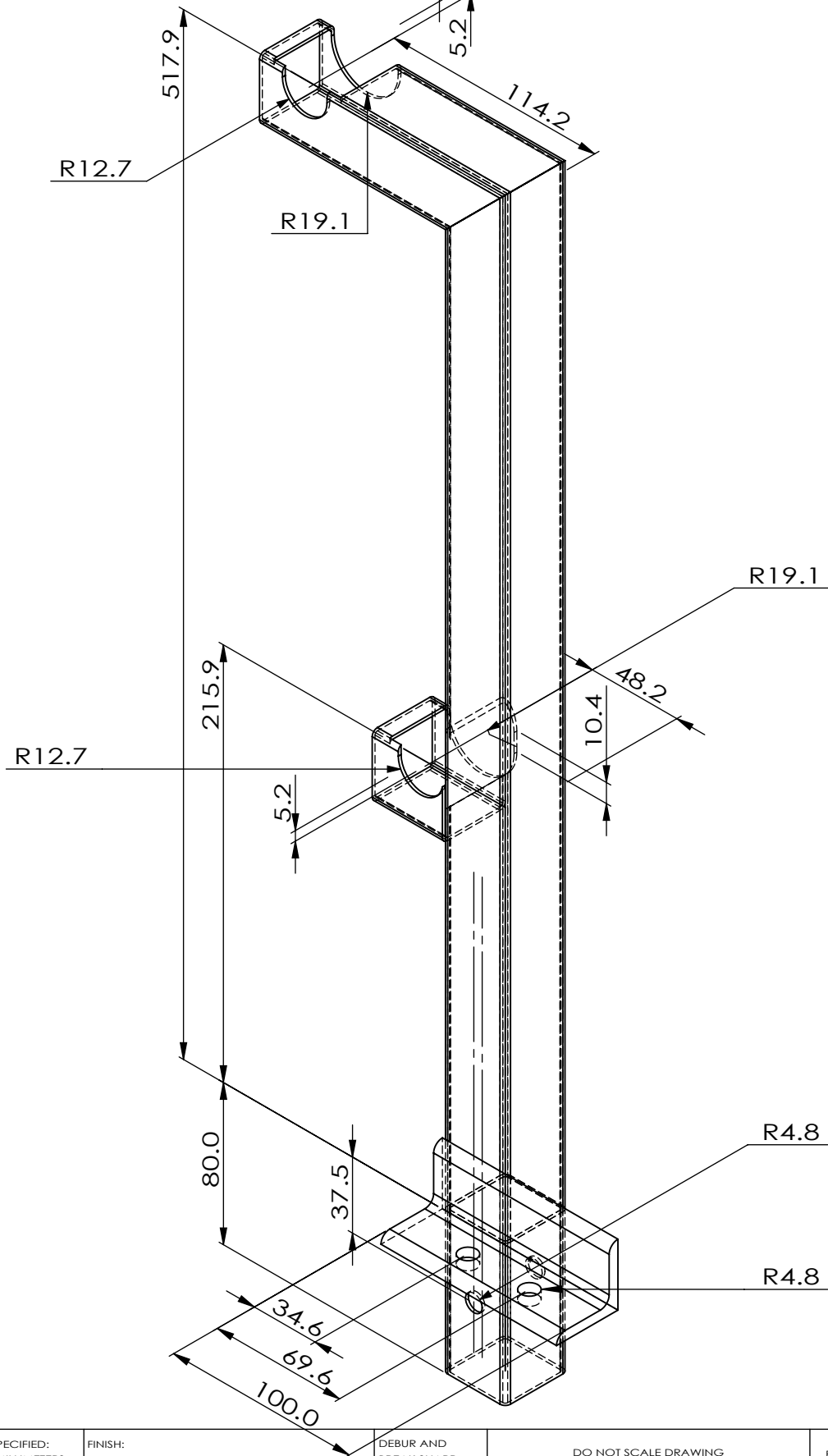
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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
LINEAR:  
ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

1.0

	NAME	SIGNATURE	DATE		
DRAWN	JJLudemann		28 Oct 11		
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APPV'D					
MFG					
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MATERIAL:

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TITLE:

F Left

DWG NO.

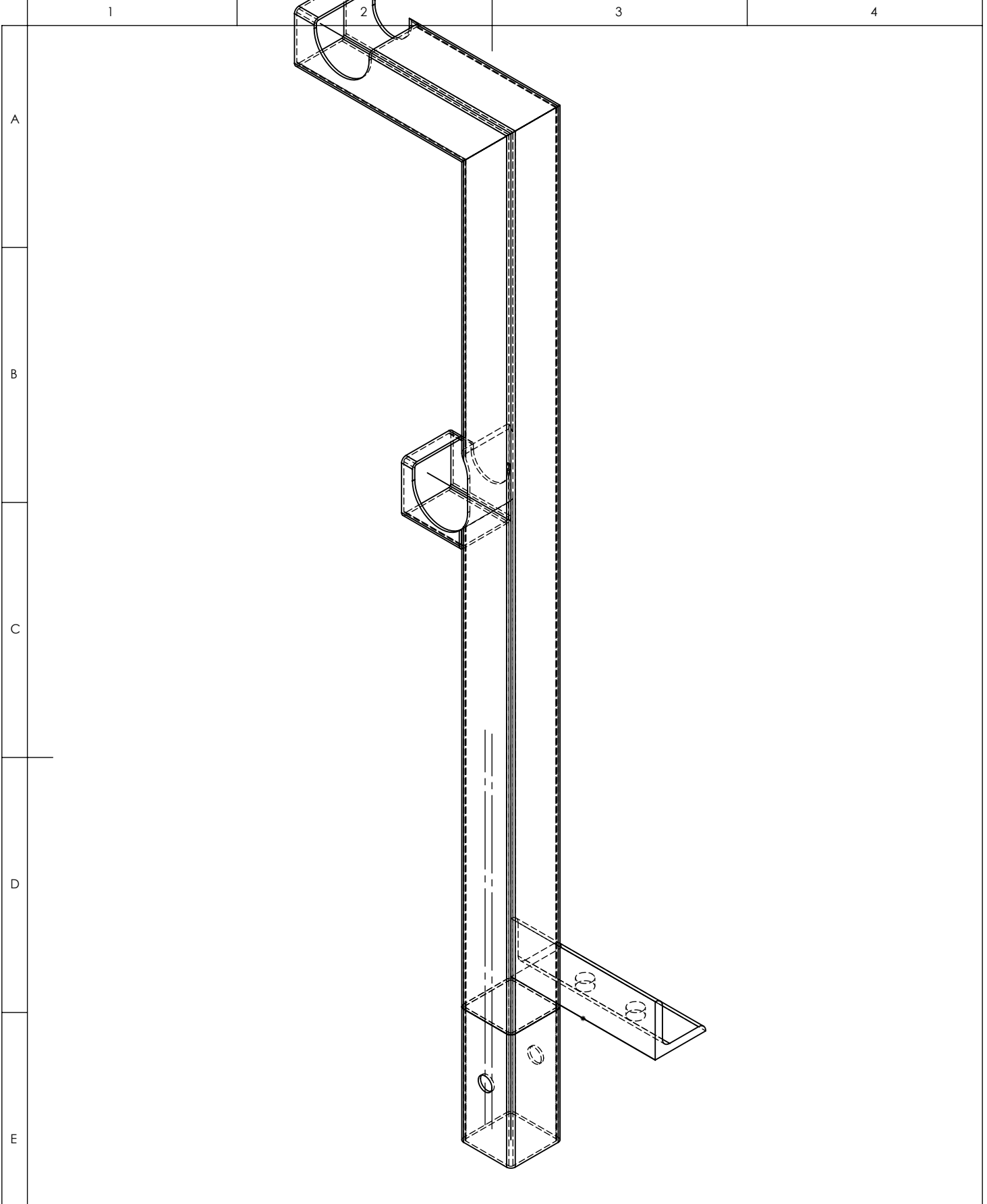
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A4

SCALE: 1:2.5

SHEET 33 OF 44

	1	2	3	4								
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F	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION1.0			
							TITLE:  F Right					
		NAME	SIGNATURE	DATE								
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	CHK'D											
	APPV'D											
	MFG						MATERIAL:		DWG NO.		A4	
	Q.A											
							WEIGHT:		SCALE: 1:2.5		SHEET 34 OF 44	



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
LINEAR:  
ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION 1.0

	NAME	SIGNATURE	DATE			
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CHK'D						
APPV'D						
MFG						
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MATERIAL:

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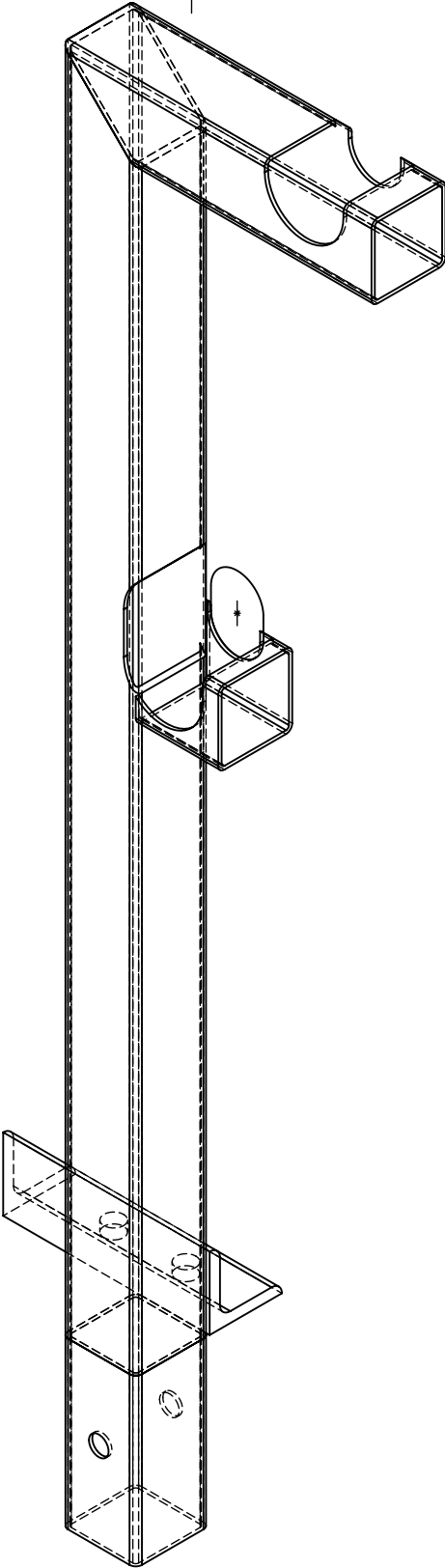
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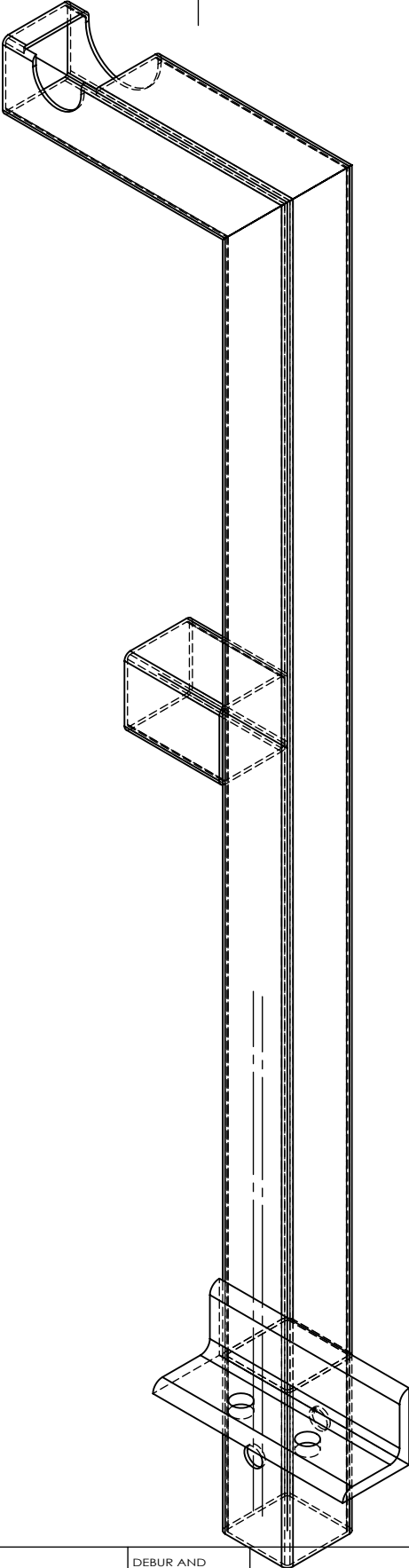
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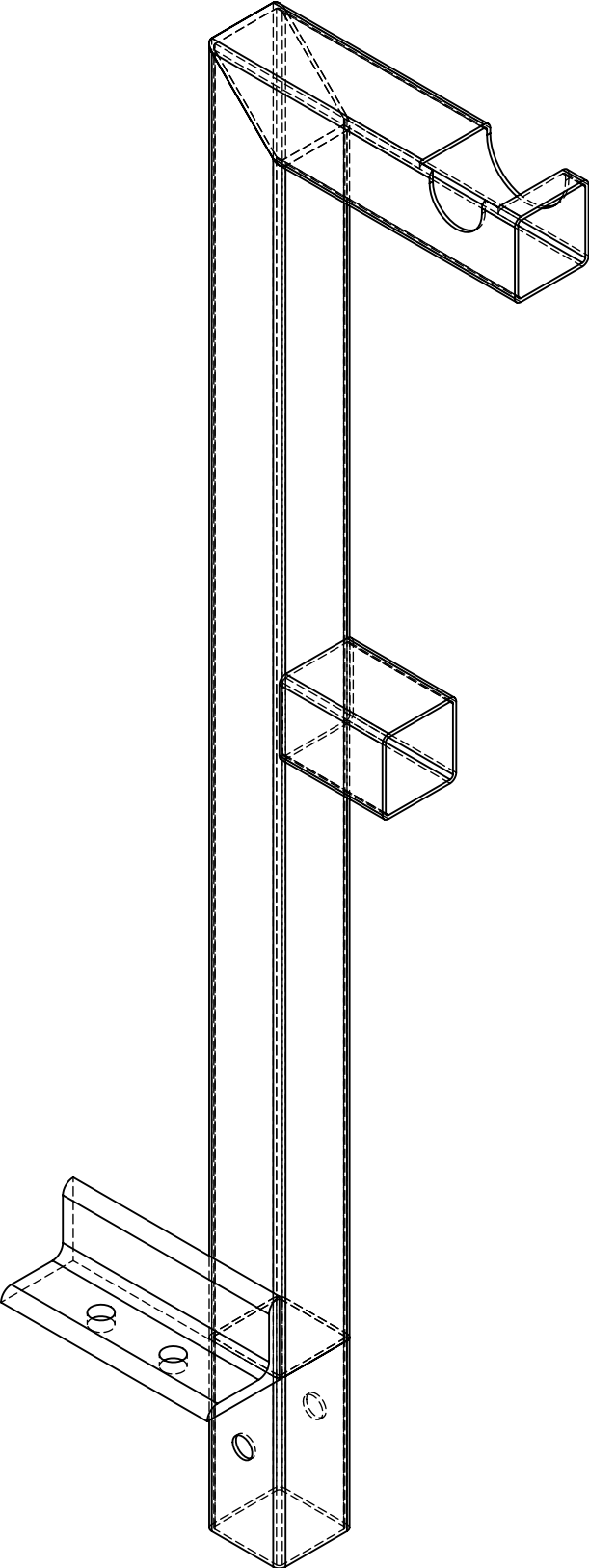
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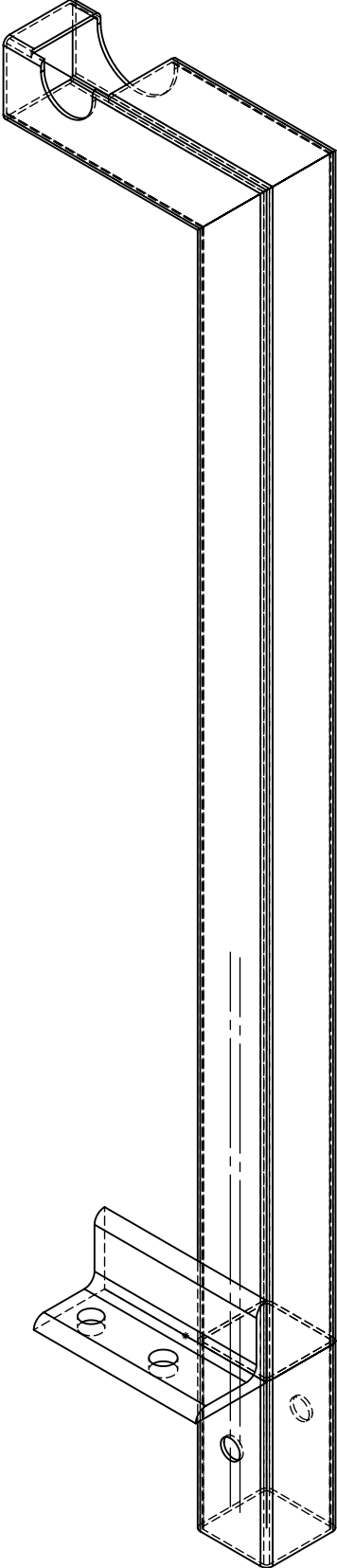
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SHEET 35 OF 44

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	APPV'D										
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					WEIGHT:						

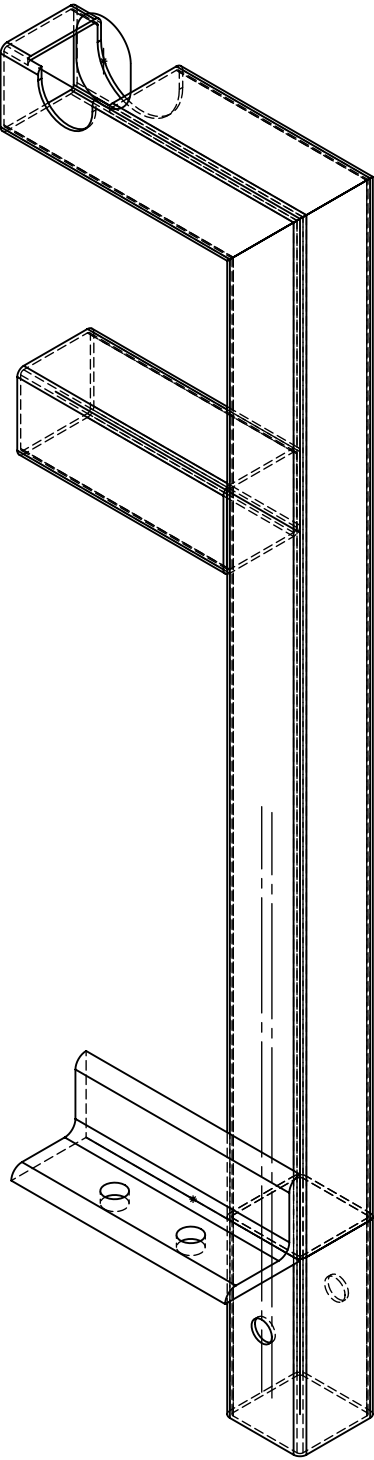
	1	2	3	4								
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F	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		1.0	
		NAME	SIGNATURE	DATE			TITLE:  <h1>G2 Left</h1>					
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	APPV'D											
	MFG											
	Q.A				MATERIAL:		DWG NO.		<h1>JigTopRails</h1> <div>A4</div>			
					WEIGHT:		SCALE: 1:2.5		SHEET 37 OF 44			

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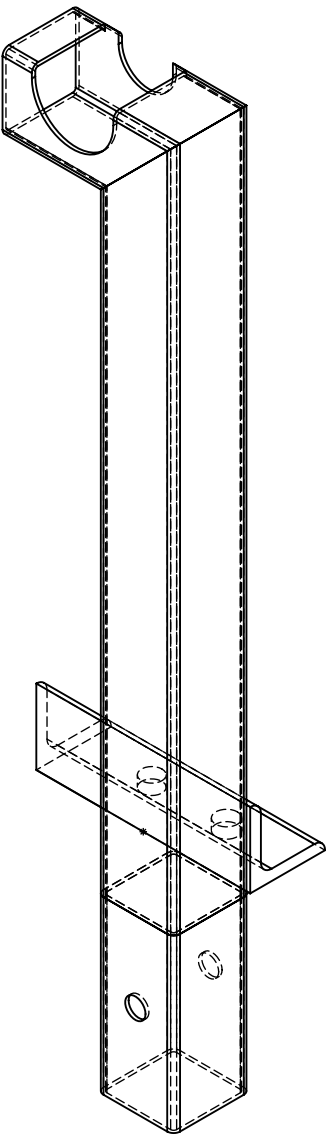
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