

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MainJigLegs	Legs	2
2	MainJigLongRailRight	Long. & Cross Rails	1
3	MainJigLongRailLeft		1
4	MainJigCrossRail		12
5	Preferred Narrow FW 0.375		40
6	HBOLT 0.3750-16x1.25x1-N		35
7	Regular LW 0.375		48
8	HNUT 0.3750-16-D-N		56
9	HBOLT 0.3750-16x1.125x1-N		5
10	HBOLT 0.3750-16x3x1-N		8

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

REVISION
0.0

FINISH:
Sand, Prime & Paint

DO NOT SCALE DRAWING

DEBUR AND
BREAK SHARP
EDGES

DRAWN
CHK'D
APP'V'D
MFG
Q.A.

NAME
JJL

SIGNATURE

DATE
07/07/11

MATERIAL:
Steel

WEIGHT:

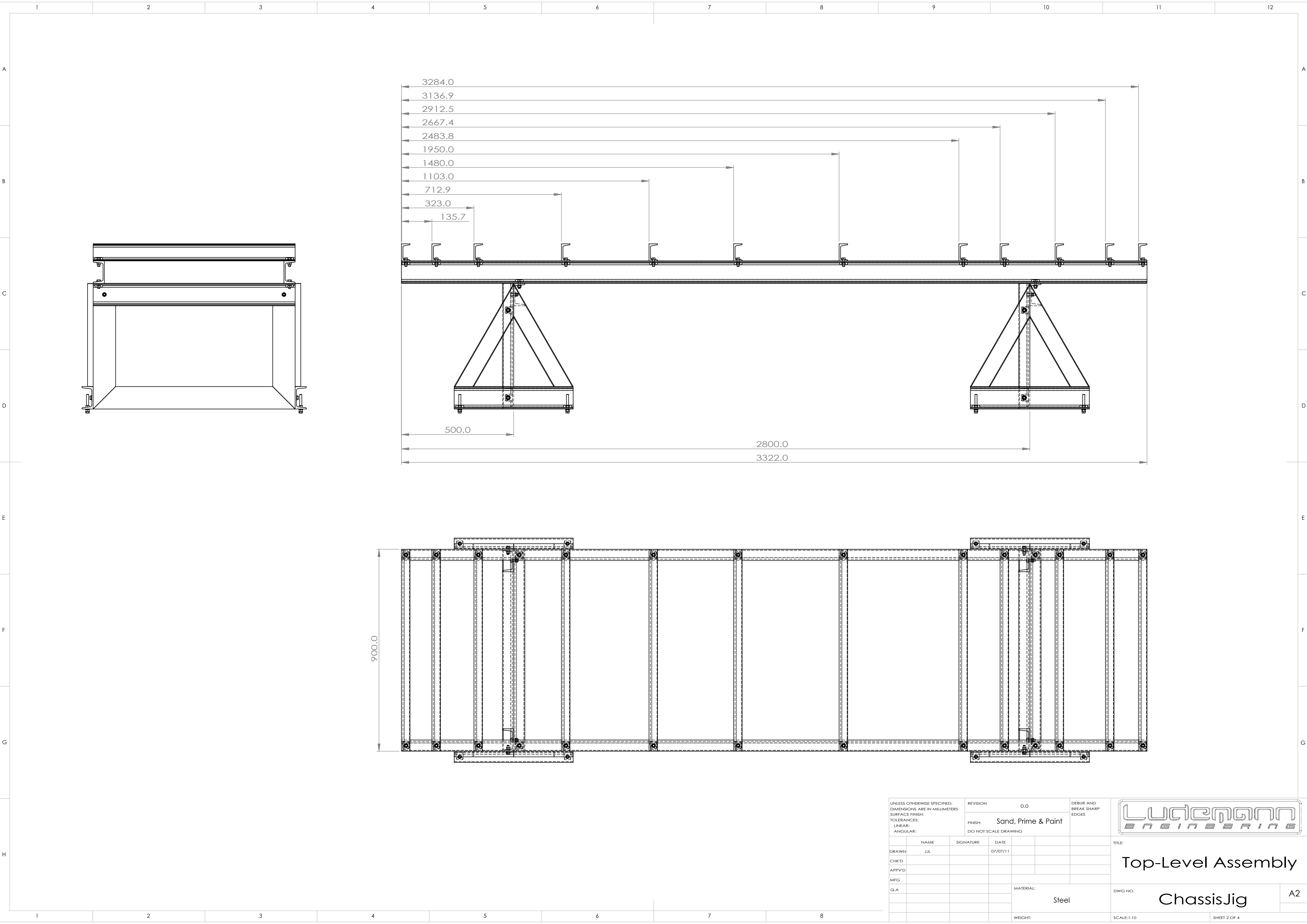
TITLE:
Top-Level Assembly

DWG NO.
ChassisJig


A2

SCALE:1:6

SHEET 1 OF 4



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		REVISION 0.0		DEBUR AND BREAK SHARP EDGES	
SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: Sand, Prime & Paint DO NOT SCALE DRAWING			
DRAWN	NAME JJL	SIGNATURE	DATE 07/07/11		
CHK'D					
APP'VD					
MFG					
Q.A				MATERIAL: Steel	
				WEIGHT:	



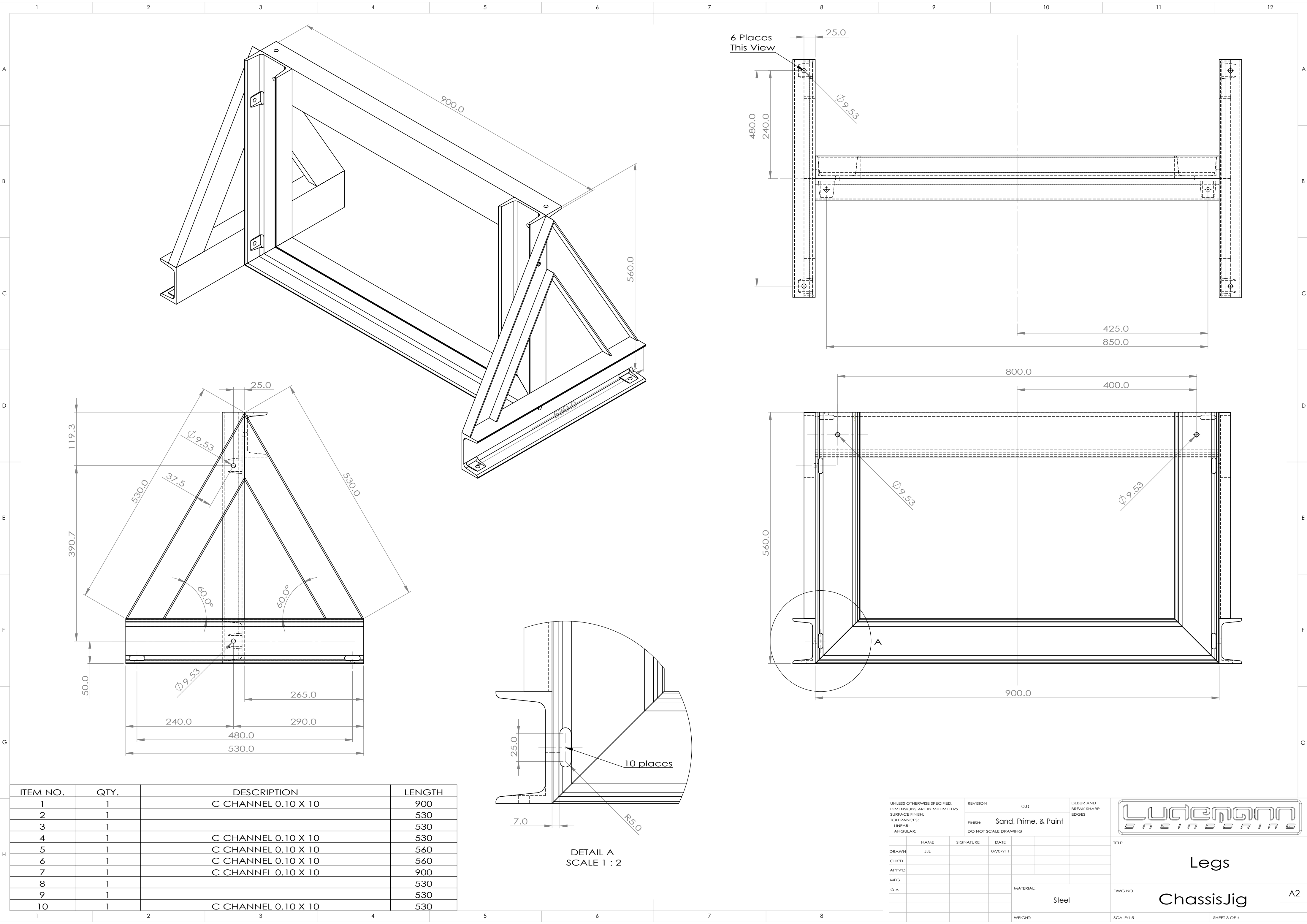
TITLE:
Top-Level Assembly

DWG NO.
ChassisJig

A2

SCALE:1:10

SHEET 2 OF 4



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

REVISION
0.0
FINISH:
Sand, Prime, & Paint
DO NOT SCALE DRAWING

DEBUR AND
BREAK SHARP
EDGES

DRAWN
JJL

CHKD

APPVD

MFG

Q.A

NAME

SIGNATURE

DATE
07/07/11

MATERIAL:
Steel

WEIGHT:

TITLE:
Legs

DWG NO.
ChassisJig

SCALE:1:5

SHEET 3 OF 4

Ludemann
ENGINEERING

A2

