Step 1: Add eyes on the inside (sew at dashed lines)
Step 2: Place both halves on top of each other (outside fabric should be touching)
Step 3: Sew the outlines of the body, but leave the back-fin open
Step 4: Turn fish inside-out
Step 5: Fill with void fill
Step 6: Sew the back fin

50cm

7cm

15 cm

Hem allowance of 0.5cm already included in outlines