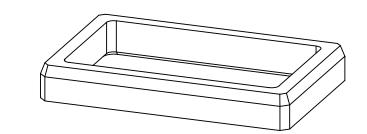
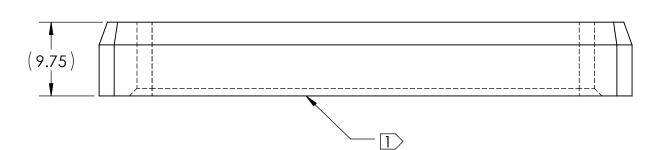


REVISIONS							
REV.	DESCRIPTION	DATE	APPR.				
1	INITIAL RELEASE	2023-02-07					
2	INCREASED THICKNESS TO 5MM ALL AROUND	2023-02-10					





## NOTES:

- PART SHALL BE PRINTED WITH FACE ON BUILD PLATE
- PART SHALL BE 3D PRINTED WITH THE FOLLOWING SLICER SETTINGS:

  1. PERIMETER SHALL HAVE 3 LAYERS OF CO-CENTRIC CARBON-FIBER INLAY

  2. INFILL DENSITY: 30%

  3. ROOF AND WALL LAYERS: 4

  4. WALL LAYERS: 4

UNLESS OTHERWISE SPECIFIED:  DIMS, ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5* 0 PLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.5mm 2 PLACE DECIMAL ± 0.13mm BREAK ALL SHARP EDGES .2550mm  MATERIAL  MARKFORGED ONYX  MATERIAL  MARKFORGED ONYX  MATERIAL  MARKFORGED ONYX  DO NOT SCAIF DRAWING  FINISH  DO NOT SCAIF DRAWING  DO NOT SCAIF DRAWING  DATE  UOROVER  TITLE  REINFORCEMENT RING  B UOR23-CNS-2-P-004  2  SCALE: 2:1  WEIGHT: [q]  SHEET 1 OF 1										
OPLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm  BREAK ALL SHARP EDGES .2550mm  INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018  MATERIAL  MATERIAL  MARKFORGED ONYX  MATERIAL  MA		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			7701/		
OPLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm  BREAK ALL SHARP EDGES .2550mm  INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018  MATERIAL  MATERIAL  MARKFORGED ONYX  MATERIAL  MA			DRAWN	V. CÔTÉ-LAROUCHE	2023-02-10		U	UKUVE	:K	
2 PLACE DECIMAL ± 0.13mm BREAK ALL SHARP EDGES .2550mm  ACCORDANCE WITH: ASME Y14.5-2018  MATERIAL  MARKFORGED ONYX  MATERIAL  MATERIAL  MARKFORGED ONYX  MATERIAL  MATERIAL  MARKFORGED ONYX  MATERIAL  MATERIAL  MATERIAL  MATERIAL  MATERIAL  MARKFORGED ONYX  MATERIAL  M		0 PLACE DECIMAL ± 0.5mm	CHECKED			TITLE				
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018  MATERIAL MARKFORGED ONYX  MATERIAL MARKFORGED ONYX  MATERIAL MARKFORGED ONYX  SIZE DWG. NO.  HEAT TREAT  HEAT TREAT  B UOR23-CNS-2-P-004			MFG APPR.							
MARKFORGED ONYX  MATL. SPEC.  SURFACE TEXTURE  HEAT TREAT  MARKFORGED ONYX  SIZE DWG. NO.  B UOR23-CNS-2-P-004  ACCORDANCE WITH: ASME Y14.5-2018  MATL. SPEC.  B UOR23-CNS-2-P-004		BREAK ALL SHARP EDGES .2550mm	Q.A.			Ь			T DIN	
HEAT TREAT  HEAT TREAT  B UOR23-CNS-2-P-004  2	A		MATERIAL N	NARKFORGED O	RKFORGED ONYX			OKCLIVILIN	I KII'	NG
B UOR23-CNS-2-P-004 2			MATL. SPEC.	SURFACE TEXTURE	/	SIZE	DWG. NO.			REV
					1.6/	D			004	<b>1</b>
DO NOT SCALE DRAWING FINISH SCALE: 2:1 WEIGHT: [q] SHEET 1 OF 1			HEAT TREAT		•	В	UOR	23-CN3-2-P	-004	<b>   </b>
VFR 1-2021 INJIII		DO NOT SCALE DRAWING	FINISH			SC	ALE: 2:1	WEIGHT: [g]		