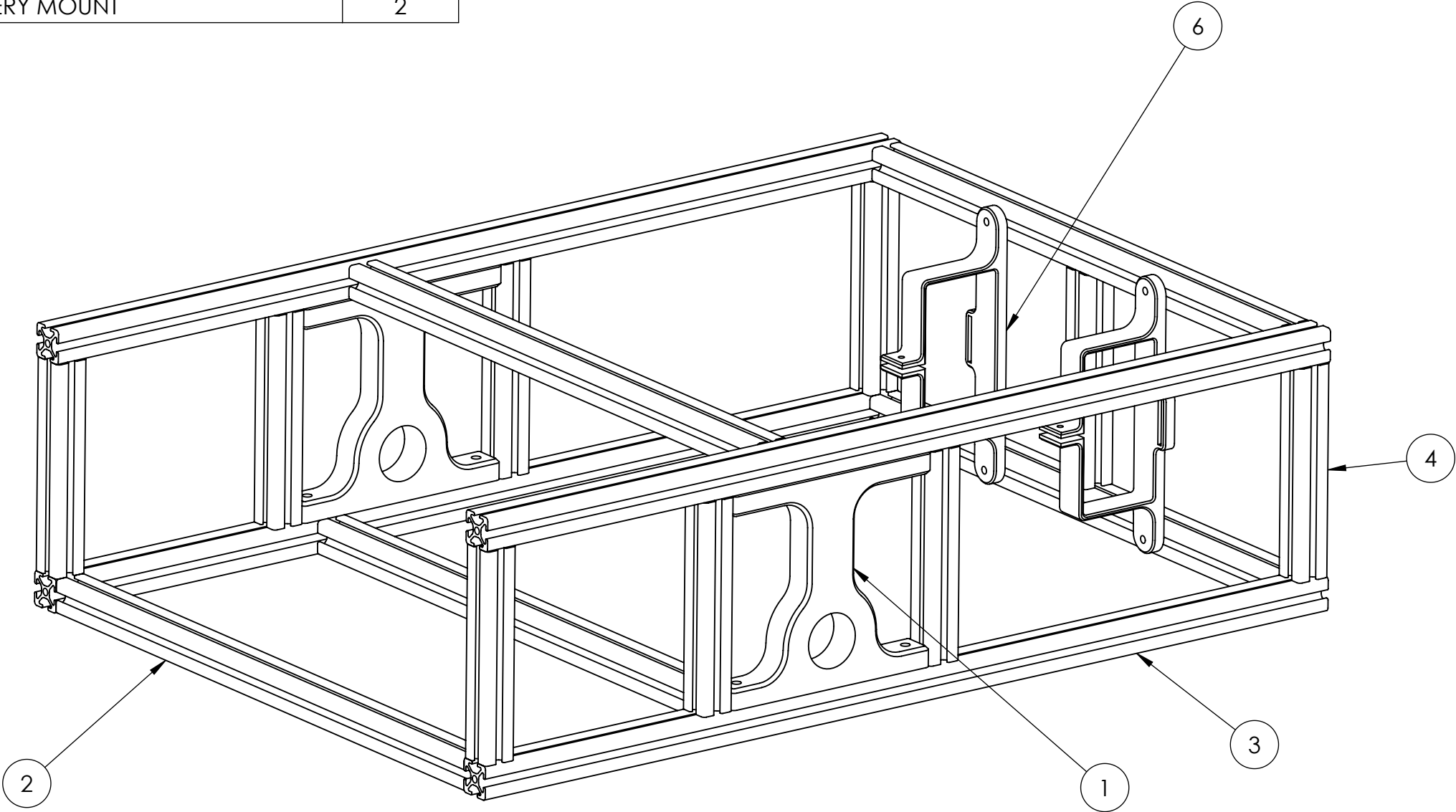


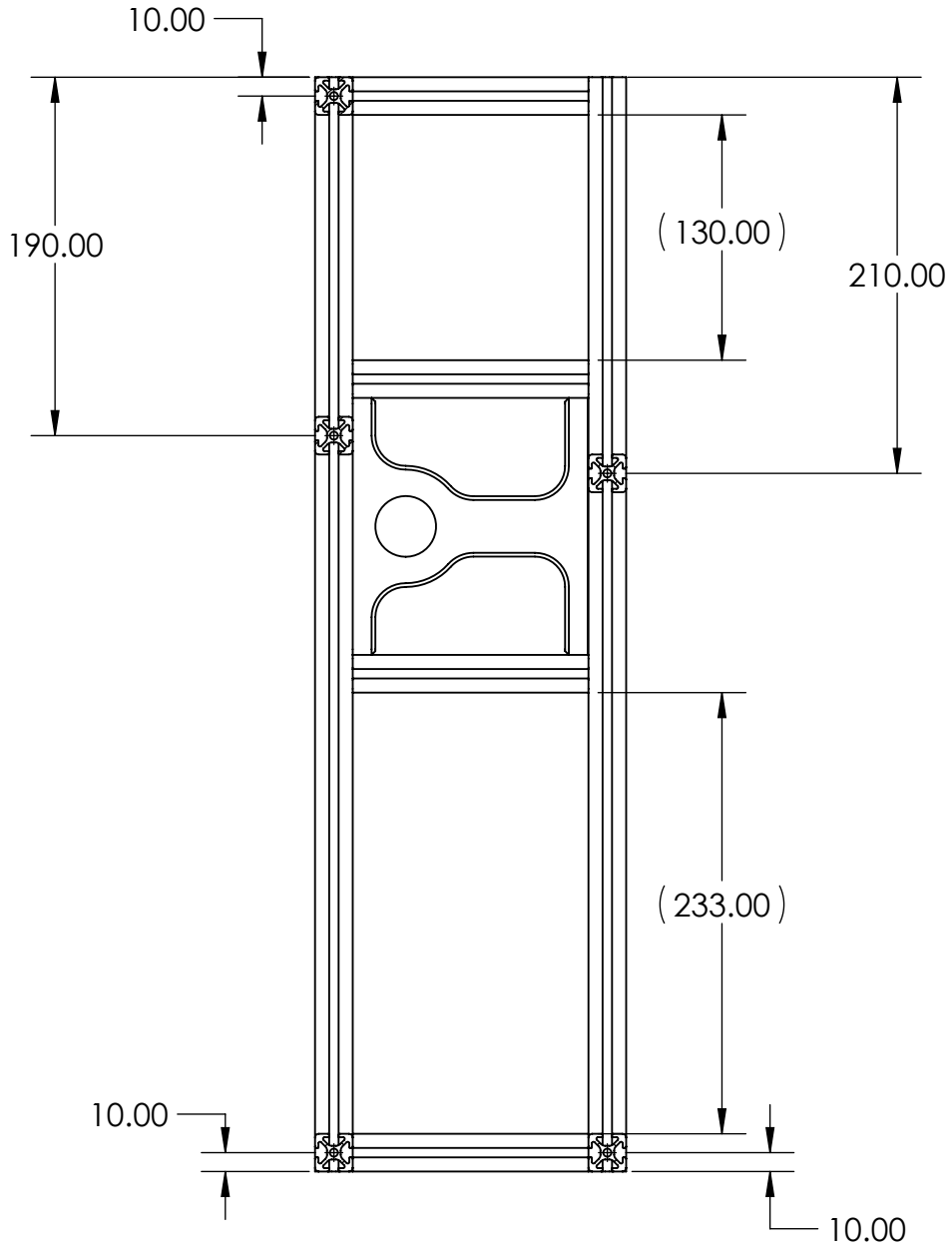
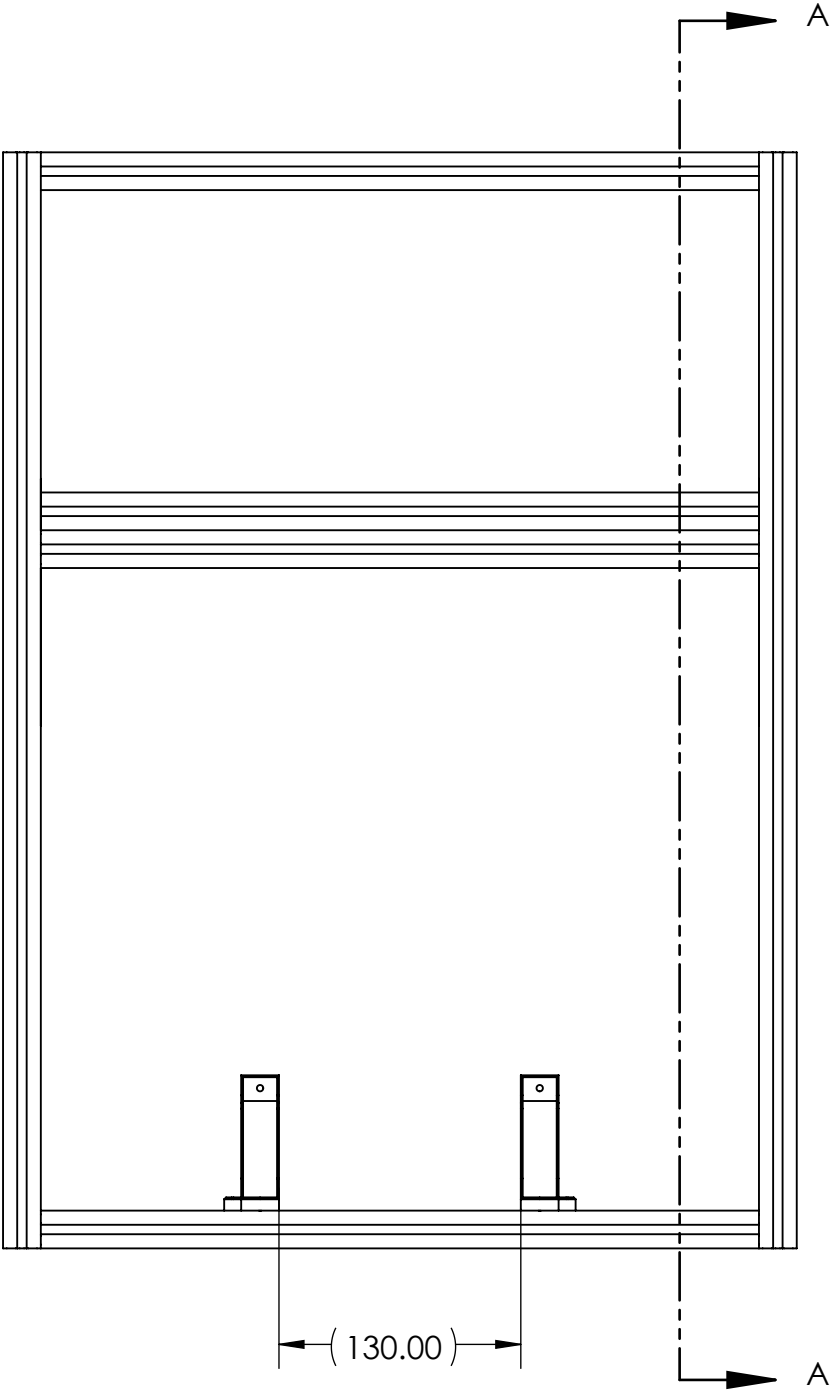
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	UOR23-CNS-1-P-005	I-PIECE SUPPORT	2
2	UOR23-CNS-1-P-001	80-20 FRAME ELEMENT, 380MM	5
3	UOR23-CNS-1-P-002	80-20 FRAME ELEMENT, 580MM	4
4	UOR23-CNS-1-P-003	80-20 FRAME ELEMENT, 125MM	9
6	UOR23-CNS-1-P-007	BATTERY MOUNT	2

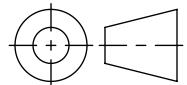
REVISIONS			
REV.	DESCRIPTION	DATE	APPR.
1	INITIAL RELEASE	2023-02-17	

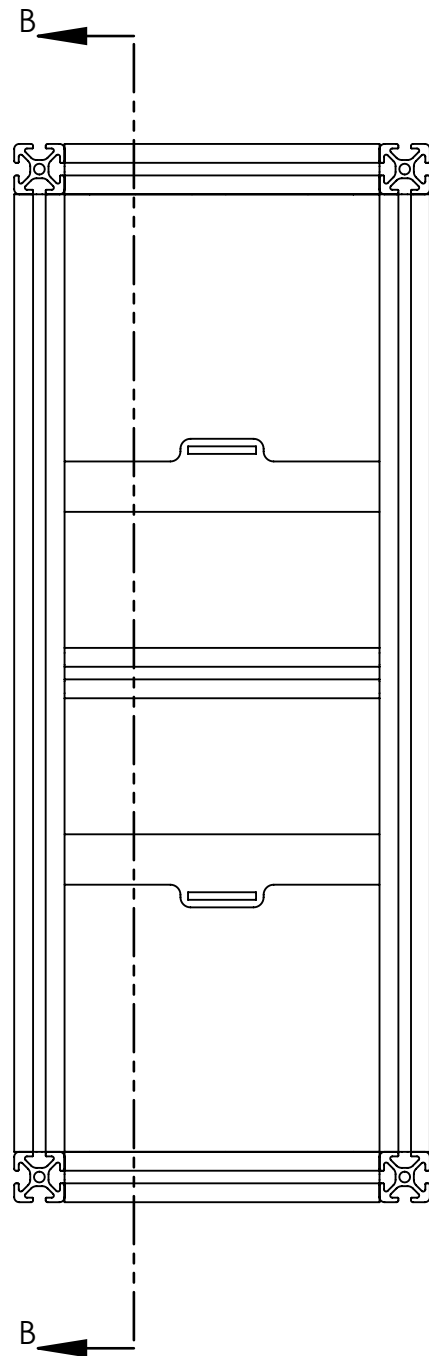
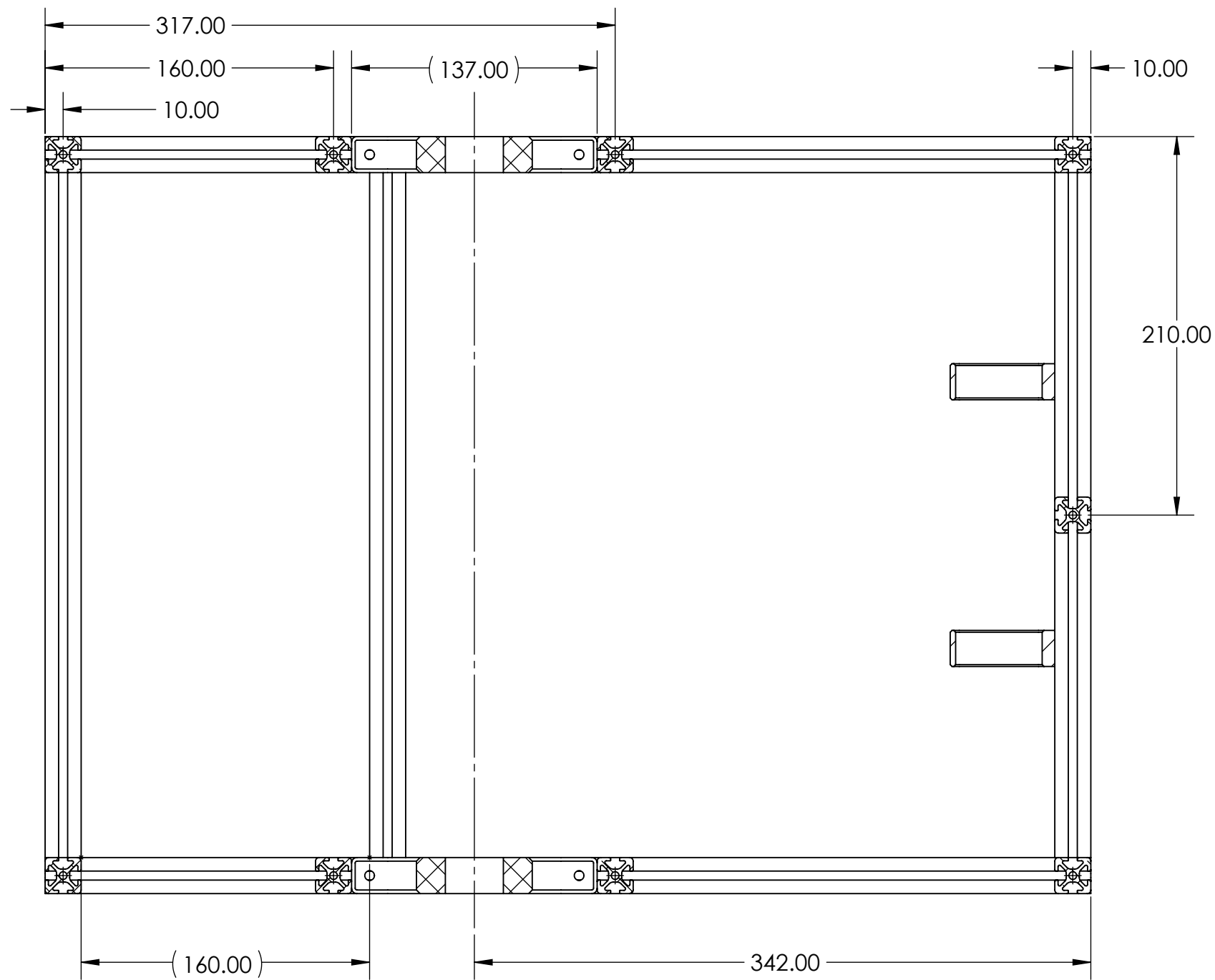


- NOTES:
- EXTRUDED ALUMINUM MEMBERS SHALL BE SECURED USING END FASTENER CLIPS PER MFG INSTRUCTIONS.
 - I-PIECE SUPPORT AND BATTERY MOUNTS SHALL BE SECURED USING ROLL-IN T-NUTS.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>UOROVER</div> <div>TITLE</div> <div>CHASSIS ASSEMBLY</div>	
DIMS. ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm BREAK ALL SHARP EDGES .25-.50mm		DRAWN	V. CÔTÉ-LAROUCHE		
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018		CHECKED			
		MFG APPR.			
		Q.A.			
		MATERIAL			
DO NOT SCALE DRAWING		MATL. SPEC.	SURFACE TEXTURE	SIZE	DWG. NO.
		HEAT TREAT		B	UOR23-CNS-1-A-001
		FINISH		SCALE: 1:3	WEIGHT: [g]
					SHEET 1 OF 3



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>UOROVER</div> <div>TITLE</div> <div>CHASSIS ASSEMBLY</div>		
DIMS. ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm BREAK ALL SHARP EDGES .25-.50mm INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018		DRAWN	V. CÔTÉ-LAROUCHE			
		CHECKED				
		MFG APPR.				
		Q.A.				
		MATERIAL			SIZE	DWG. NO.
		MATL. SPEC.		SURFACE TEXTURE	B	UOR23-CNS-1-A-001
				1.6/	SCALE: 1:4	WEIGHT: [g]
		HEAT TREAT			SHEET 2 OF 3	
DO NOT SCALE DRAWING		FINISH				
					REV	1



SECTION B-B

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>UOROVER</div> <div>TITLE</div> <div>CHASSIS ASSEMBLY</div>	
DIMS. ARE IN MILLIMETERS		DRAWN	2023-02-17		
TOLERANCE ON ANGLES 0.5°		CHECKED			
0 PLACE DECIMAL ± 0.5mm		MFG APPR.			
1 PLACE DECIMAL ± 0.25mm		Q.A.			
2 PLACE DECIMAL ± 0.13mm		MATERIAL		SIZE	DWG. NO.
BREAK ALL SHARP EDGES .25-.50mm		MATL. SPEC.		B	UOR23-CNS-1-A-001
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018		SURFACE TEXTURE		SCALE: 1:3	WEIGHT: [g]
		HEAT TREAT		SHEET 3 OF 3	
		FINISH		REV 1	
DO NOT SCALE DRAWING					