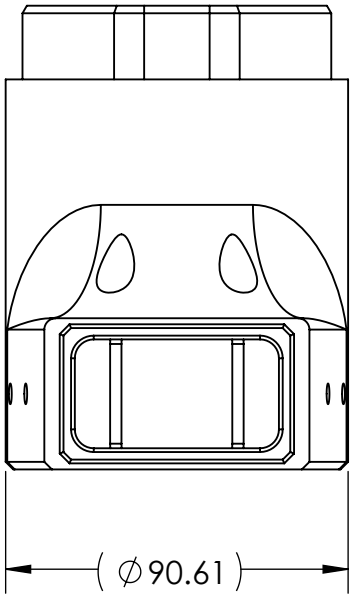
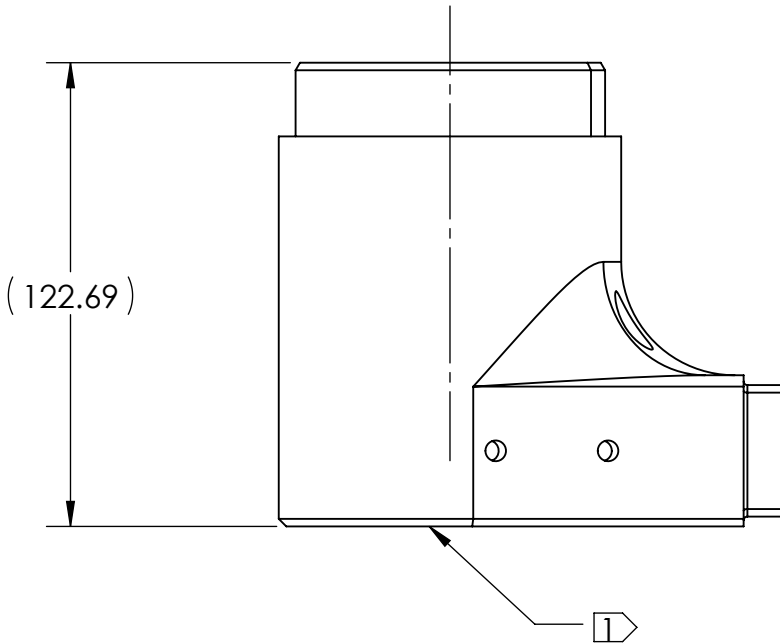
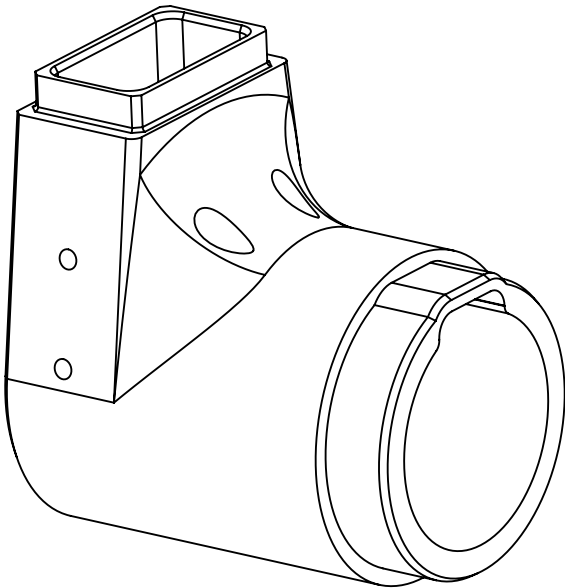
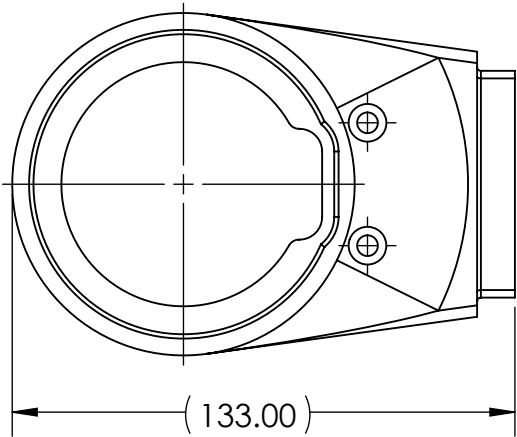
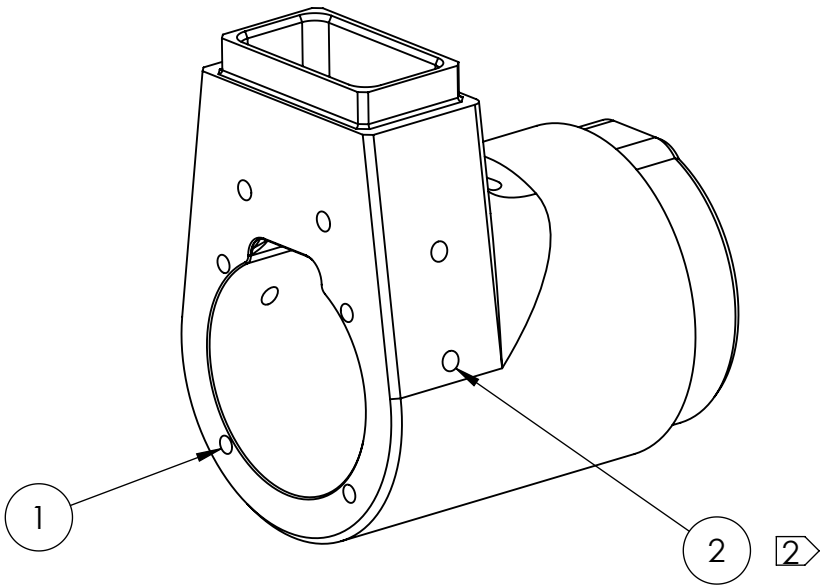


BILL OF MATERIALS			
ITEM	PART NO.	DESCRIPTION	QTY.
1	94180A361	M5 HEAT-SET INSERT	2
2	94180A333	M3 HEAT-SET INSERT	4

REVISIONS			
REV.	DESCRIPTION	DATE	APPR.
1	INITIAL RELEASE	2023-02-03	



NOTES:

- 1
- PART SHALL BE PRINTED WITH FACE ON BUILD PLATE.
- 2
- INSTALL PER MANUFACTURER'S INSTRUCTION ON BOTH SIDES.
3.
- PART SHALL BE 3D PRINTED WITH THE FOLLOWING SLICER SETTINGS:
1.
- INFILL DENSITY: 30%
2.
- ROOF AND WALL LAYERS: 4
3.
- WALL LAYERS: 4

UNLESS OTHERWISE SPECIFIED:		NAME		DATE		<div>UOROVER</div>					
DIMS. ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE DECIMAL ± 0.5mm 1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm BREAK ALL SHARP EDGES .25-.50mm		DRAWN		V. COTE-LAROCHE		2023-02-07		TITLE TUBE MOUNT			
		CHECKED									
		MFG APPR.									
		Q.A.									
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018		MATERIAL MARKFORGED ONYX									
		MATL. SPEC.		SURFACE TEXTURE		SIZE		DWG. NO.		REV	
				1.6/√		B		UOR23-CNS-3-P-002		1	
		HEAT TREAT									
DO NOT SCALE DRAWING		FINISH				SCALE: 1:2		WEIGHT: [g]		SHEET 1 OF 1	