







NOTES:

- PART SHALL BE PRINTED WITH FACE ON BUILD PLATE
- PART SHALL BE 3D PRINTED WITH THE FOLLOWING SLICER SETTINGS:

 1. PERIMETER SHALL HAVE CONTINUOUS CARBON-FIBER INLAY

 2. INFILL DENSITY: 30%

 3. ROOF AND WALL LAYERS: 4

 - WALL LAYERS: 4

UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
DIMS. ARE IN MILLIMETERS	DRAWN	V. CÔTÉ-LAROUCHE	2023-02-07		U	DROVE	:K	
TOLERANCE ON ANGLES 0.5° 0 PLACE DECIMAL± 0.5mm 1 PLACE DECIMAL± 0.25mm 2 PLACE DECIMAL± 0.13mm	CHECKED			TITLE				
	MFG APPR.							
BREAK ALL SHARP EDGES .2550mm	Q.A.			Ь	EINIE	ORCEMEN	T DIN	
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018	MARKFORGED ONYX					JKCLIVILIN	ı KII'	10
	MATL. SPEC.	SURFACE TEXTURE	/	SIZE	DWG. NO.			REV
		1.6/		D	UOR23-CNS-2-P-004 1			
	HEAT TREAT	·	•	D	UOR	23-CN3-2-P	-004	l
DO NOT SCALE DRAWING	FINISH			SC	ALE: 2:1	WEIGHT: [g]	SHEET	1 OF 1