

NOTES:

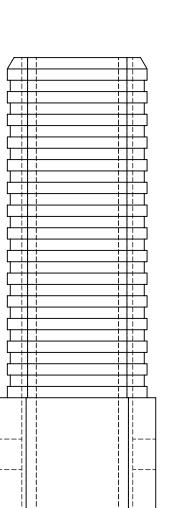
- PART SHALL BE PRINTED WITH FACE ON BUILD PLATE
- PART SHALL BE 3D PRINTED WITH THE FOLLOWING SLICER SETTINGS:

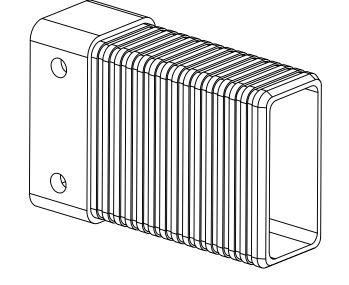
 1. INFILL DENSITY: 30%

 2. ROOF AND WALL LAYERS: 4

 3. WALL LAYERS: 4

REVISIONS								
REV.	DESCRIPTION	DATE	APPR.					
1	initial release	2023-02-03						
2	UPDATED TUBE ADAPTER LENGTH TO 80MM	2023-03-23						





UNLESS OTHERWISE SPECIFIED:		NAME	DATE		- 114	2201/-	_	
DIMS. ARE IN MILLIMETERS	DRAWN	V. COTE-LAROUCHE	2023-03-22	UOSONES			:r{	
TOLERANCE ON ANGLES 0.5° 0 PLACE DECIMAL ± 0.5mm	CHECKED			TITLE				
1 PLACE DECIMAL ± 0.25mm 2 PLACE DECIMAL ± 0.13mm	MFG APPR.							
BREAK ALL SHARP EDGES .2550mm	Q.A.			TUBE ADAPTER				
INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2018	MARKFORGED ONYX							
	MATL. SPEC.	SURFACE TEXTURE	1.6/	SIZE	DWG. NO.		REV	
	HEAT TREAT		1.07	В	UOR	23-CNS-2-P-	003 1	
DO NOT SCALE DRAWING	FINISH			SCA	LE: 1.5:1	WEIGHT: [g]	SHEET 1 OF 1	