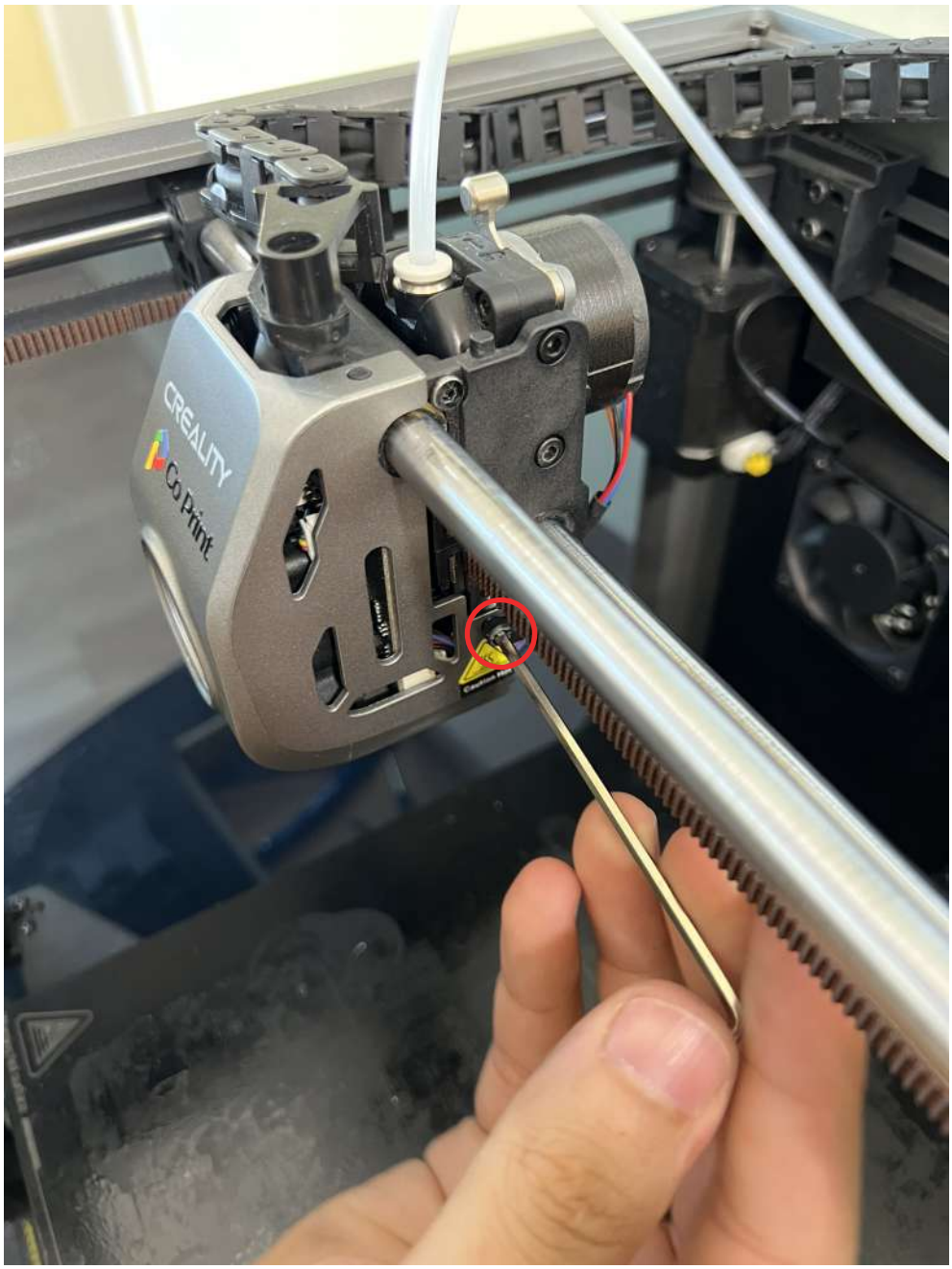
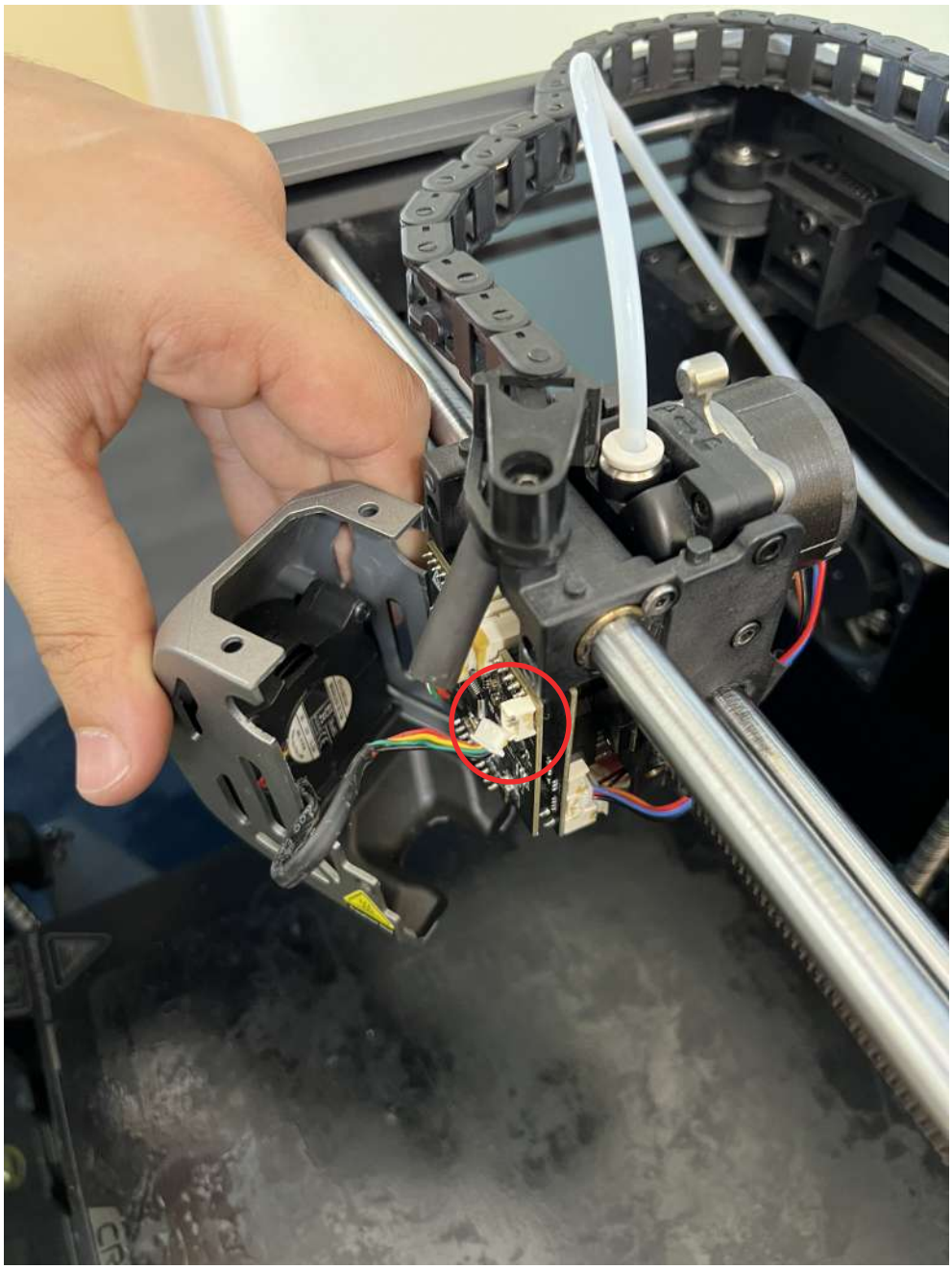
First, disconnect the machine's electrical connection.

The materials we need to use are: Make sure you have prepared the intermediate print part.

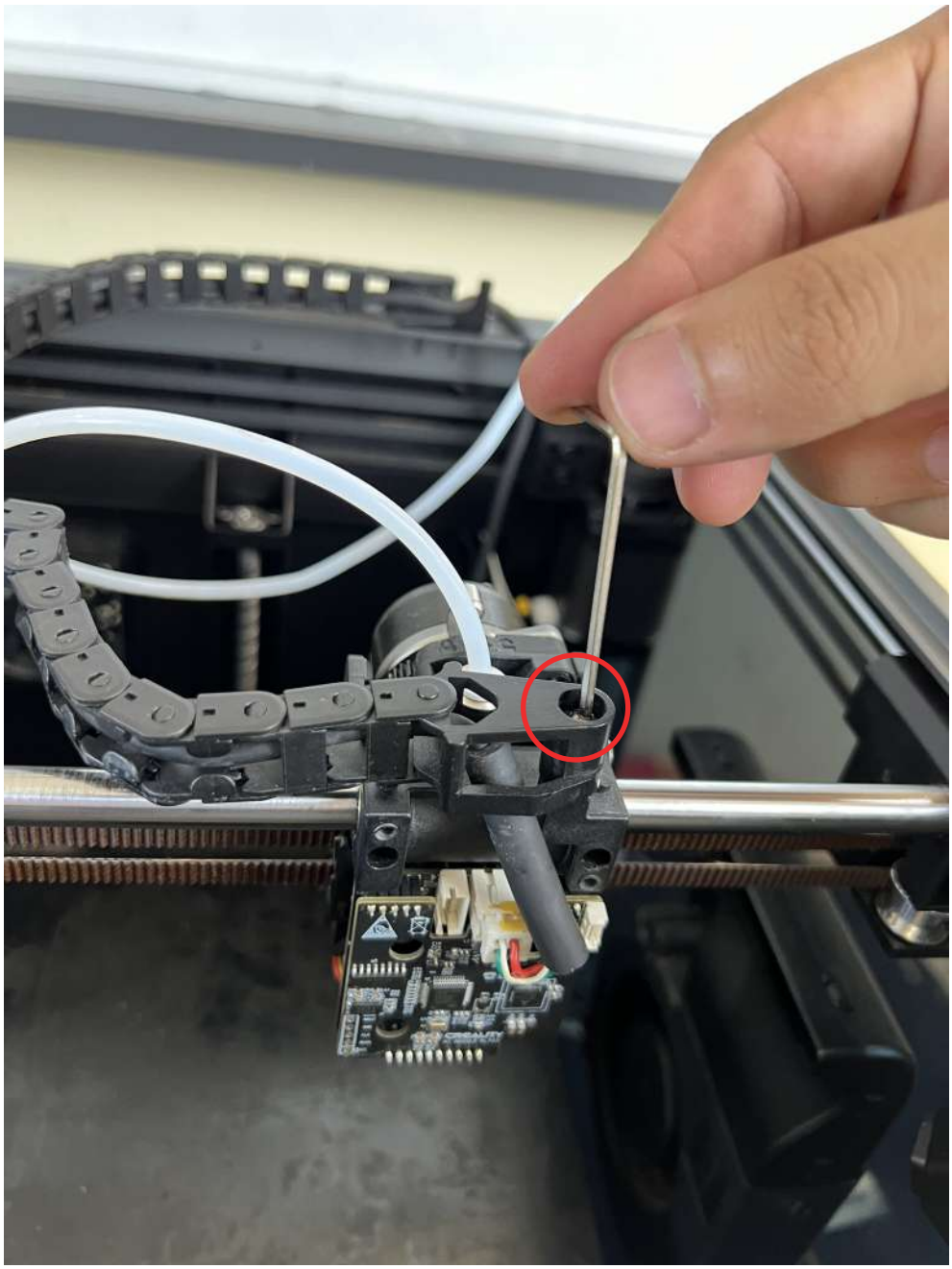
Open the top cover of the printer.



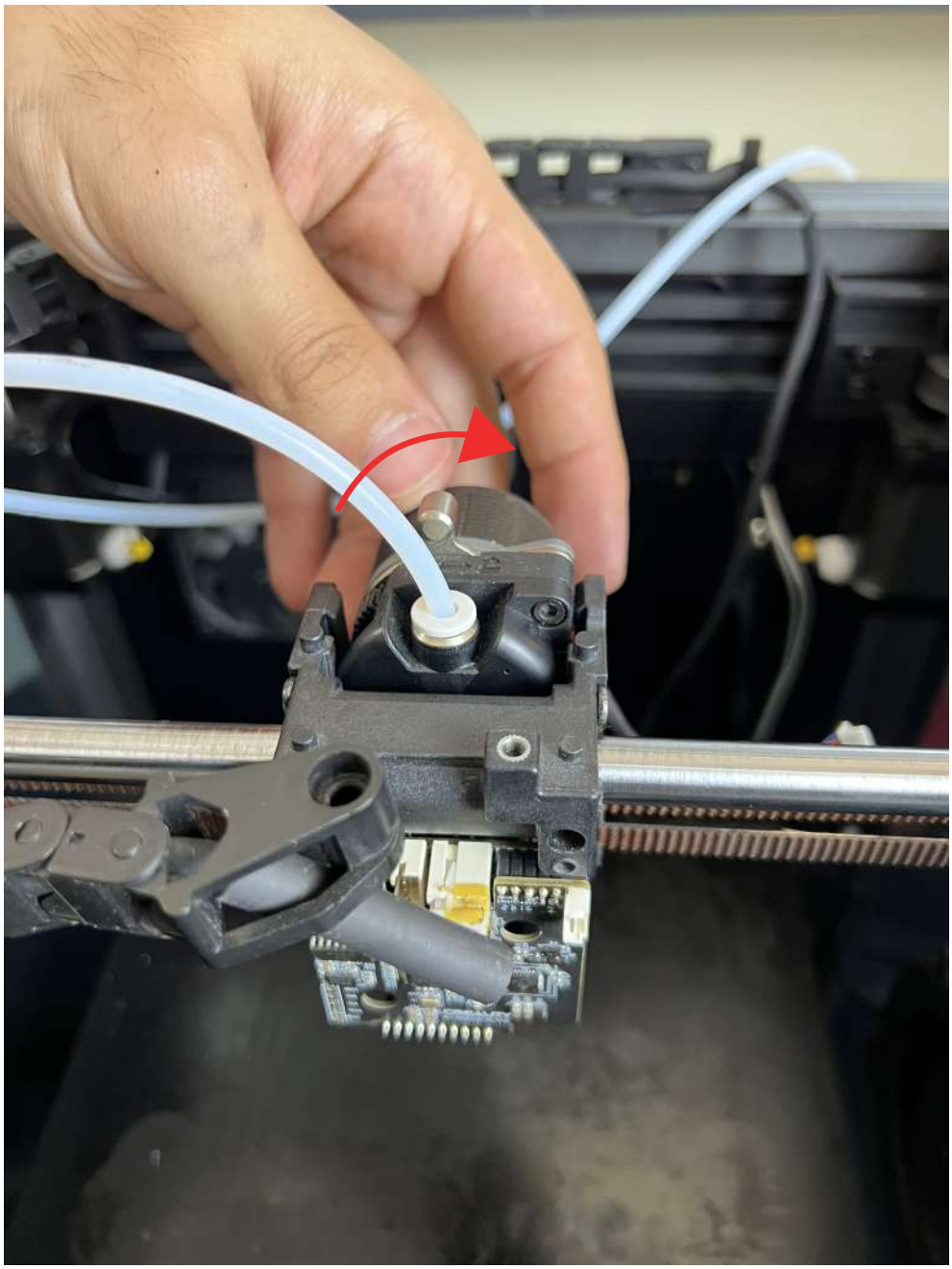
To remove the front cover, unscrew the screws.



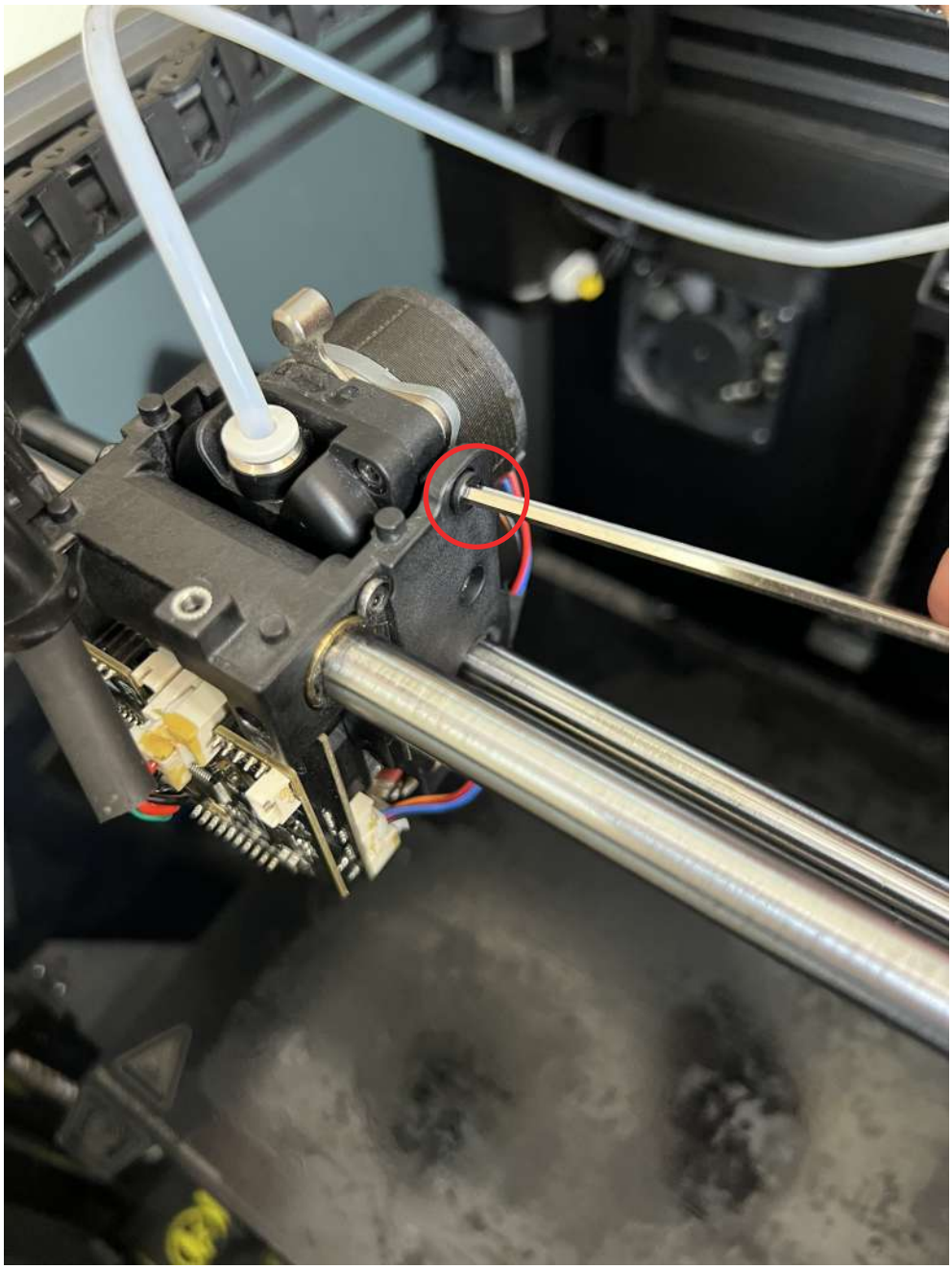
Remove the front cover and disconnect the fan connector socket.



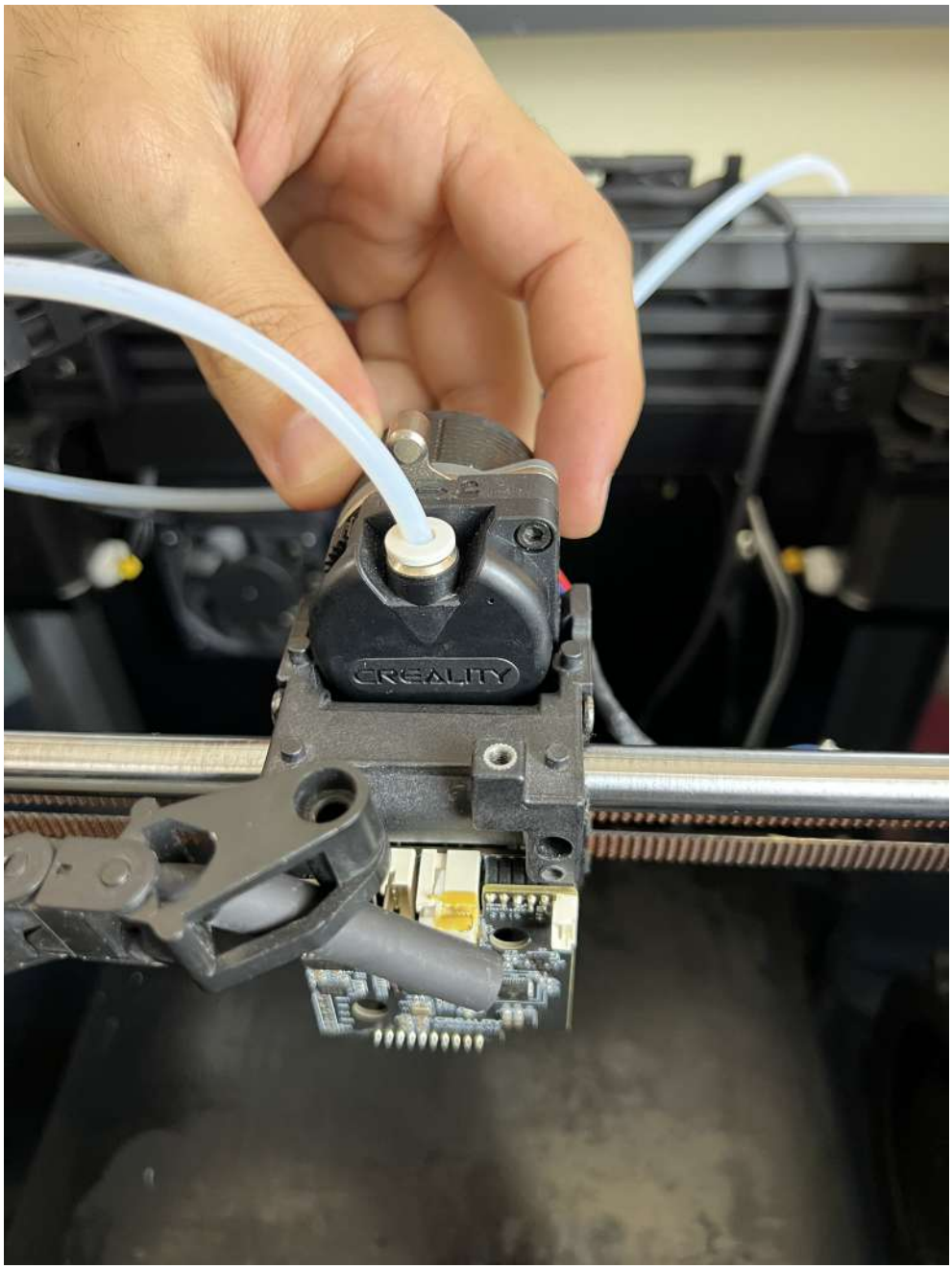
Unscrew the cable guard's screw and remove the cable guard, then remove the extruder cover.



Unlock the extruder and remove the filament from the printer.

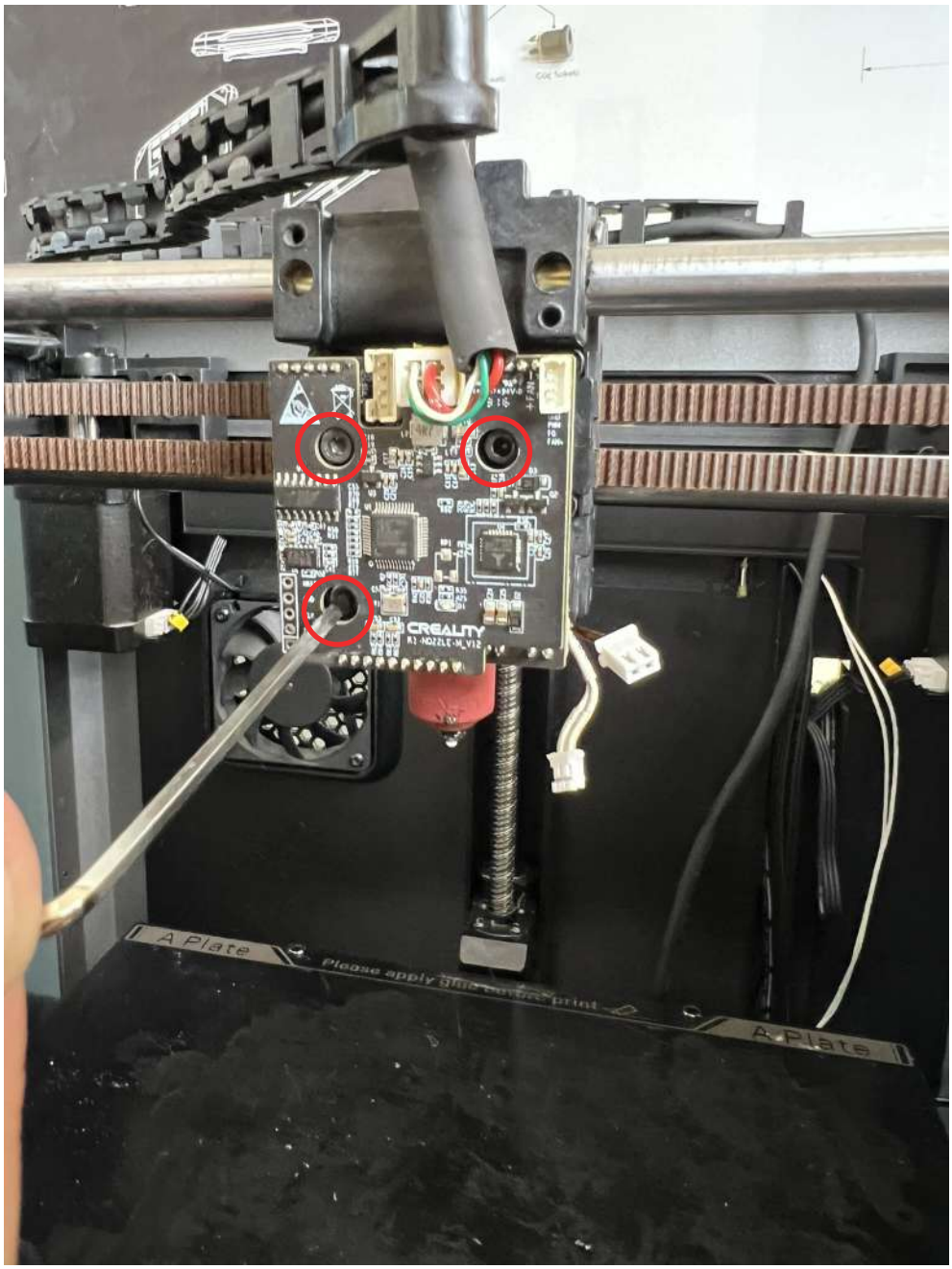


Unscrew the screws of the extruder.

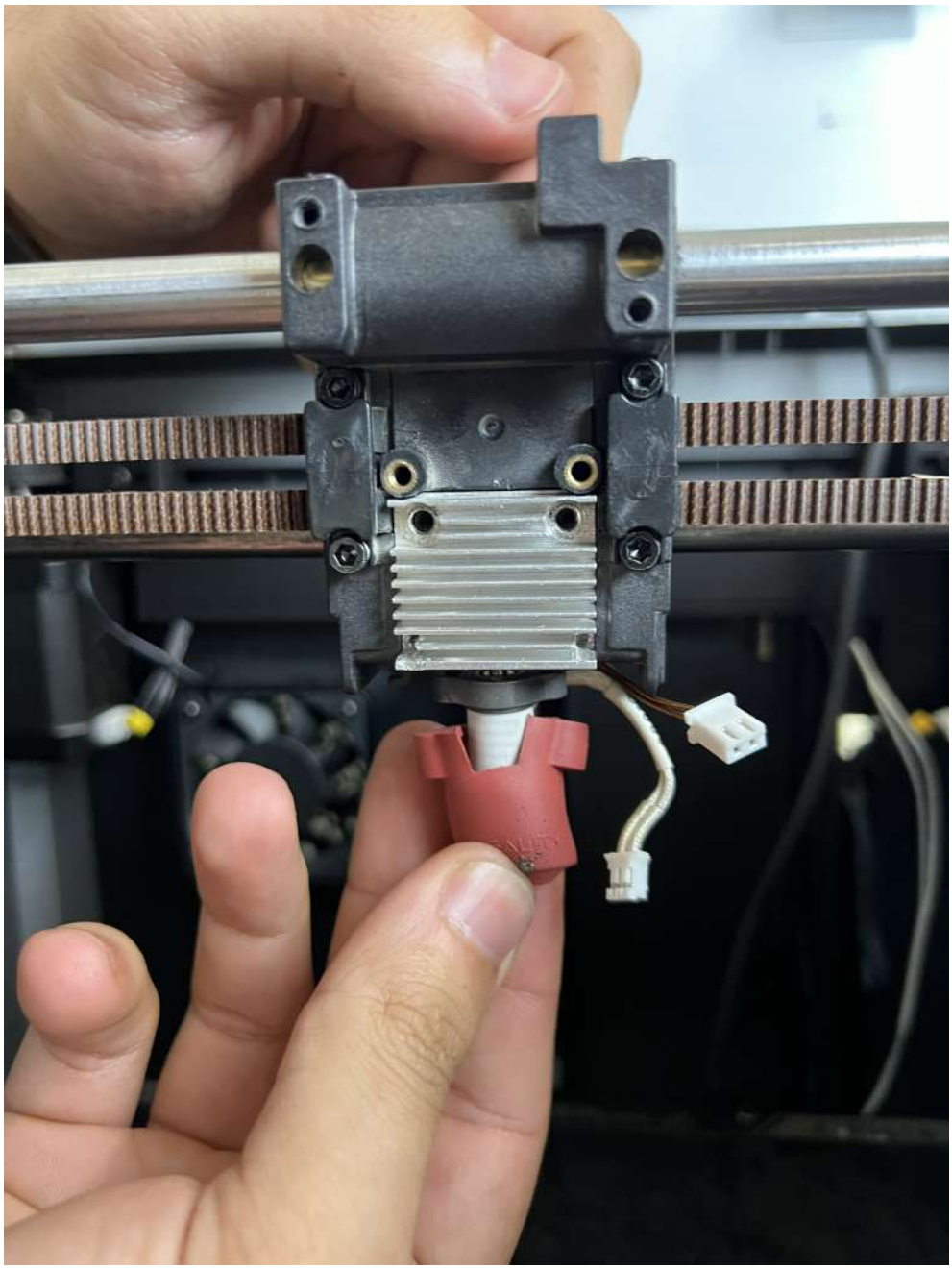


Remove the extruder from its place.

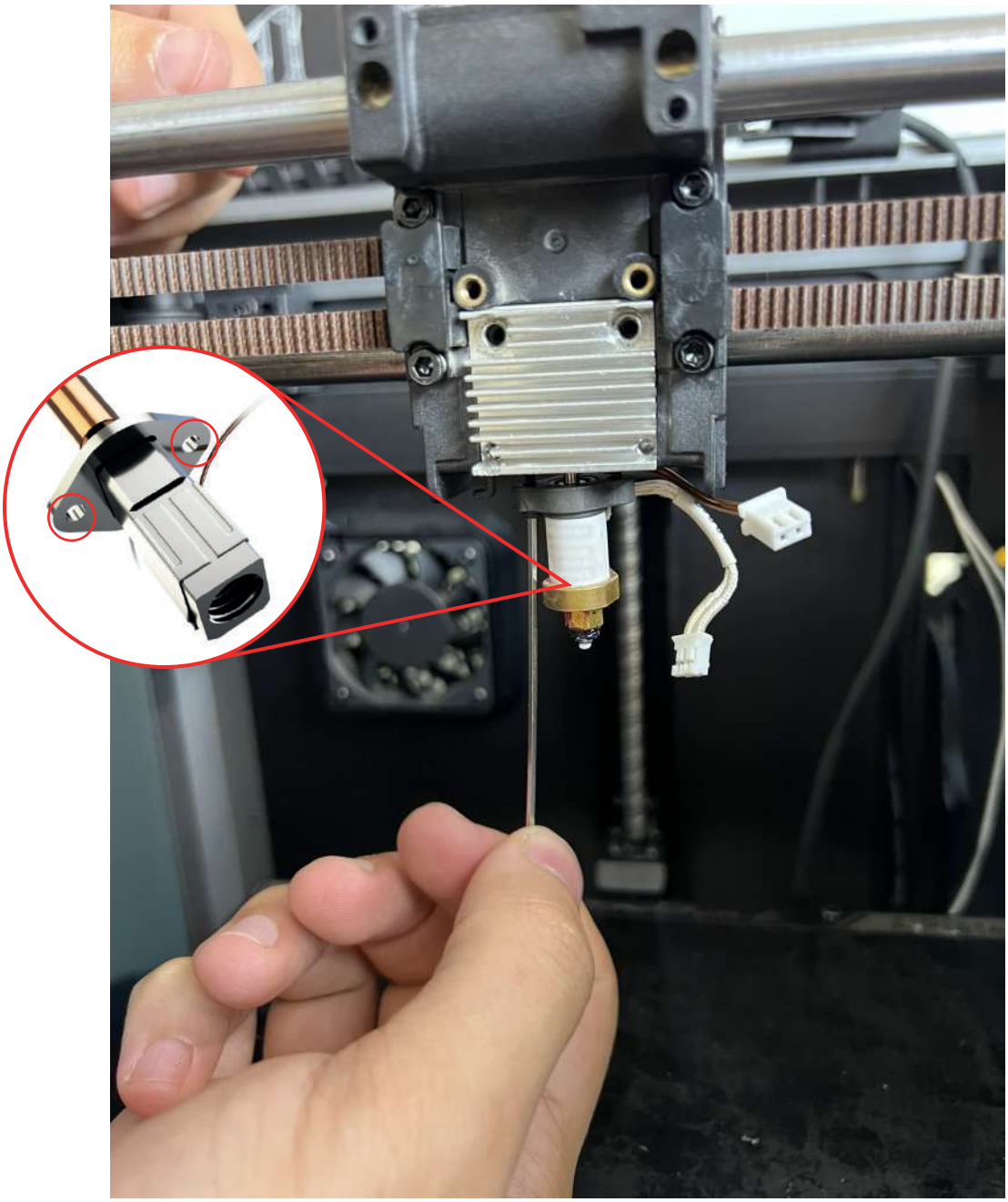
Disconnect the socket connections on the board.



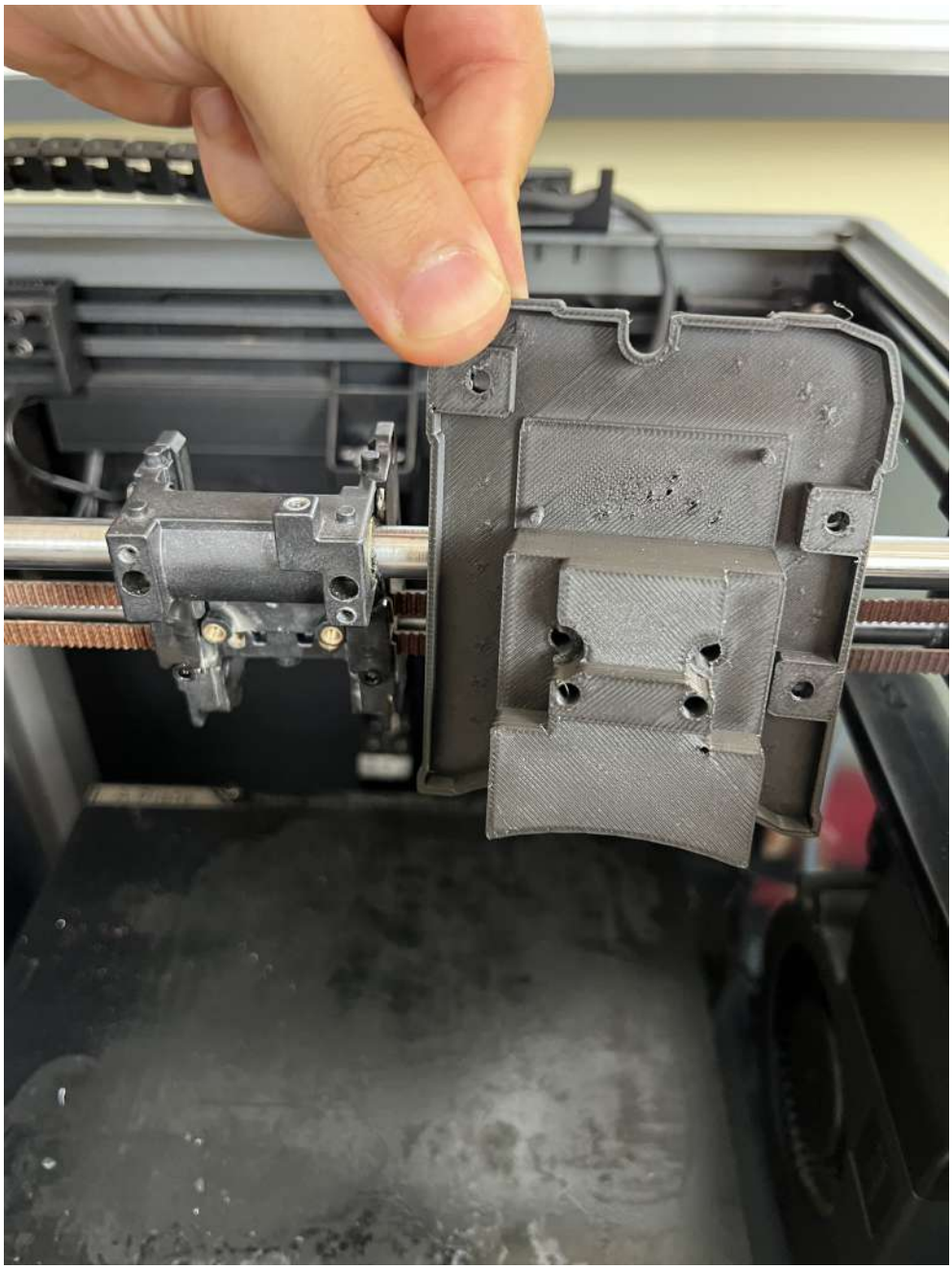
Screw off the screws securing the card and remove it.



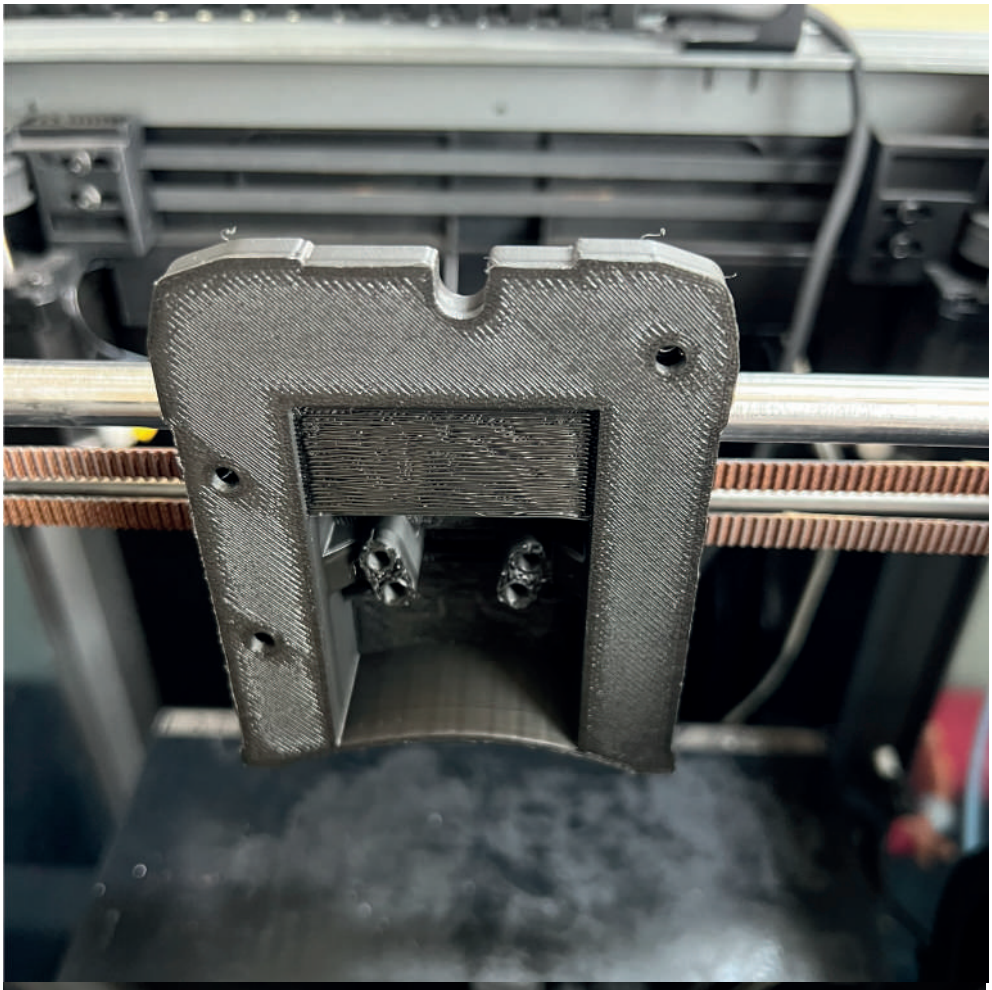
Remove the hotend protective plastic cover.

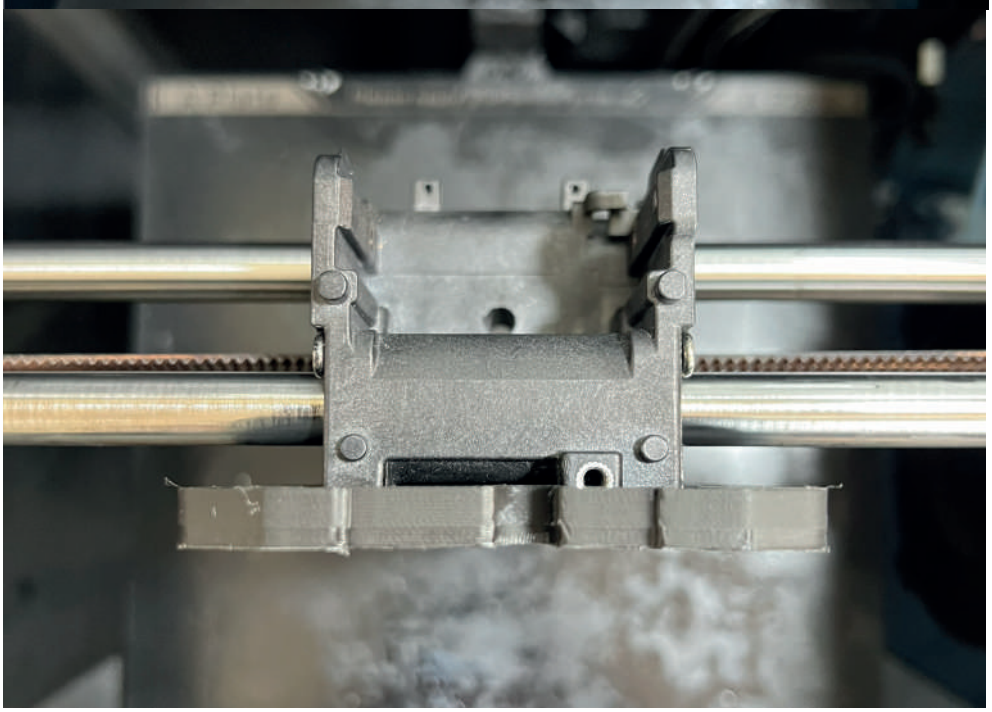


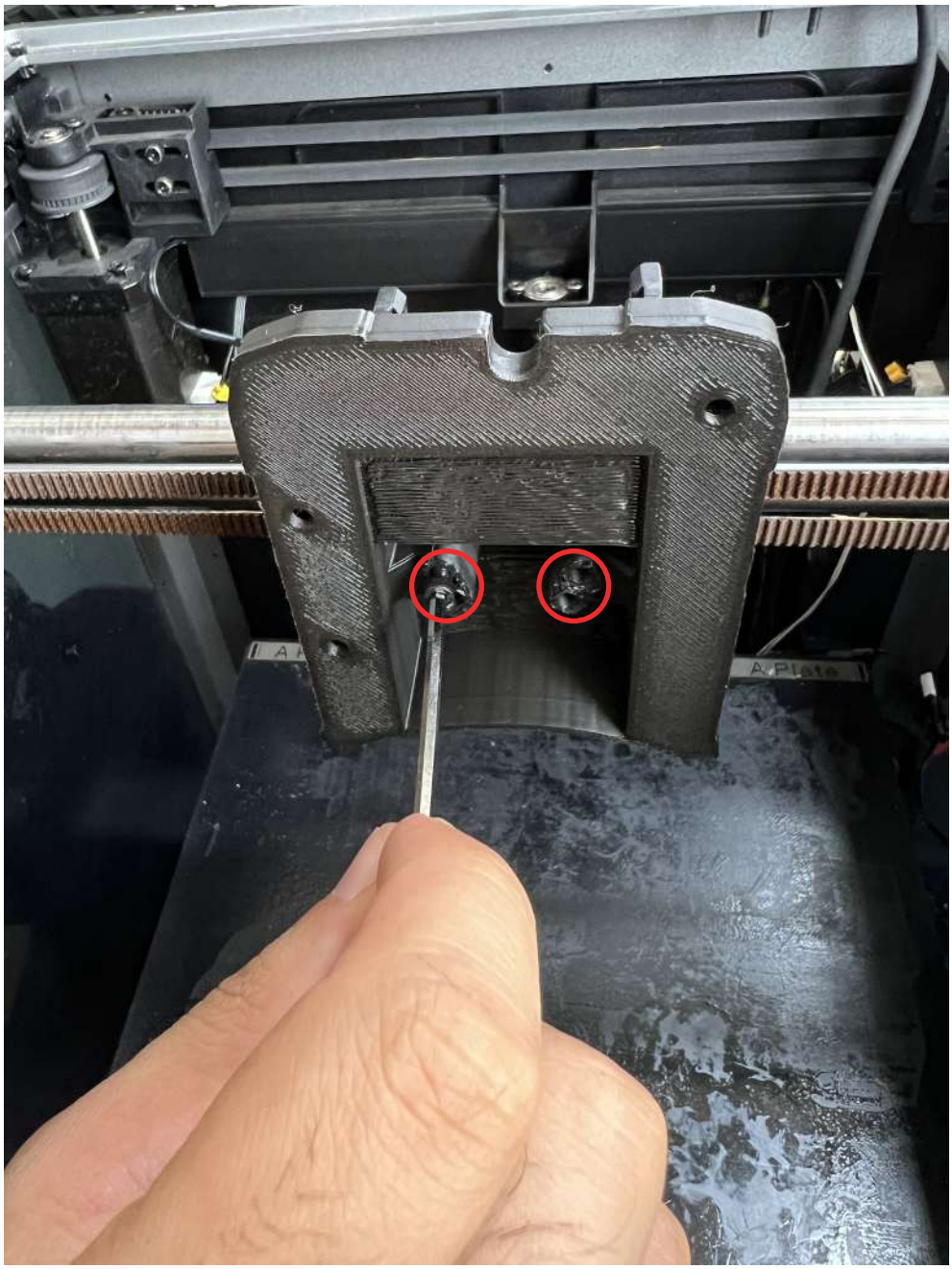
Unscrew the bolts of the hotend and remove it.



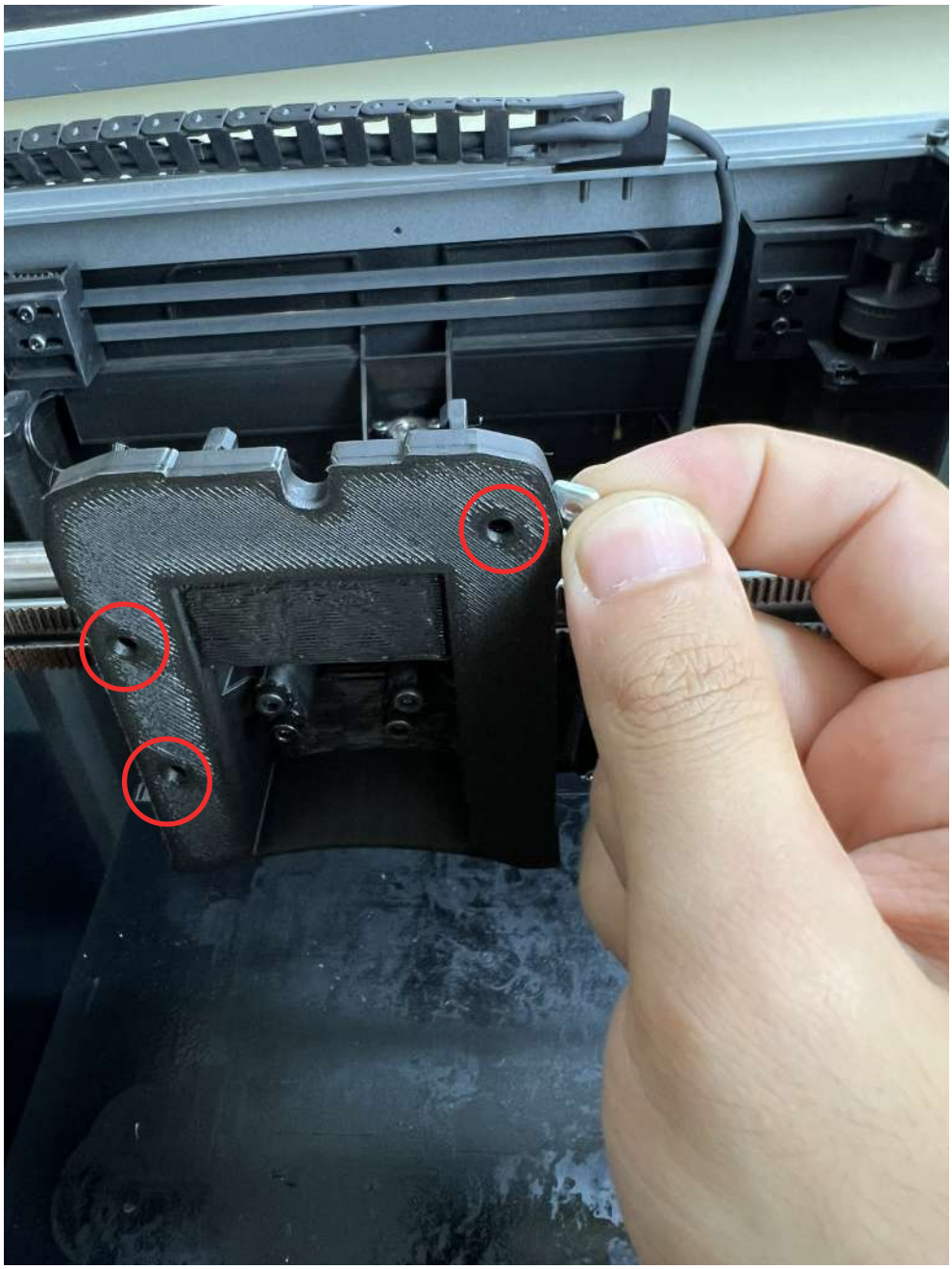
Place the intermediate part you have printed into position.



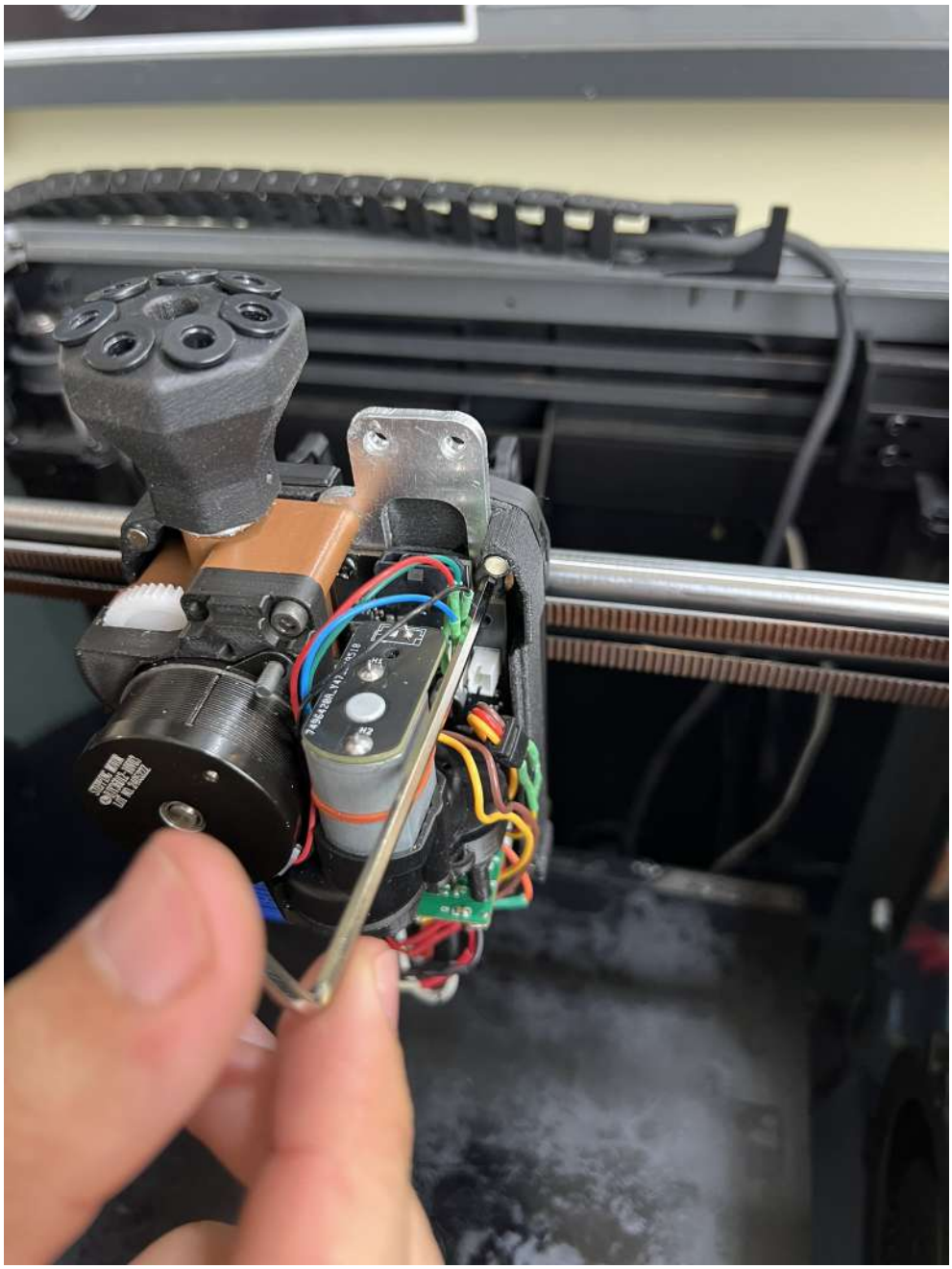




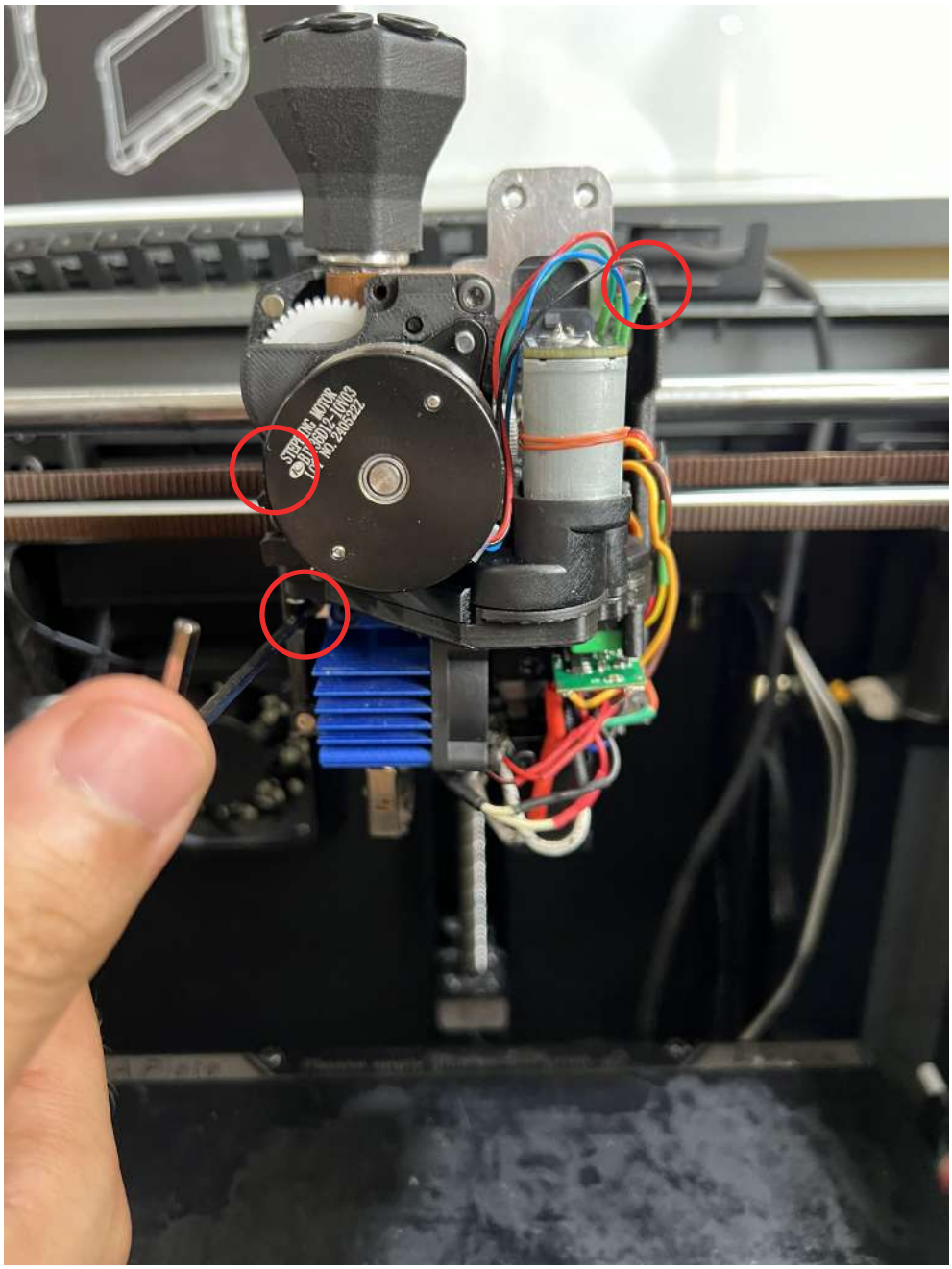
Tighten the screws to secure the intermediate part in place.



Place square nuts in the marked locations.



Tighten the screws of the top section.



Plug in the fan cable.

Attach the cover in place.