

# E220-xxxTxxx User Manual

AT Command 20/30dBm LoRa Wireless Module





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#### 1 Introduction

#### 1.1 Brief Introduction

E220-xxxTxxx is a new generation of LoRa wireless module, this series (UART) module is developed based on SEMTECH high-performance RF chip, which has a maximum transmit power of 30dBm, multiple transmission modes, working frequency bands are in the 400 band and 900 band respectively, LoRa spread spectrum technology, TTL level output, and compatible with 3.3V IO port voltage.

E220-xxxTxxx adopts the new generation of LoRa spread spectrum technology, faster speed, lower power consumption, smaller size; supports the functions of Wake-on-Air, Wireless Configuration, Carrier Listening, Communication Key, etc., supports the sub-packet length setting, and provides customized development services. The following eight modules have different power, different frequency bands and different packages, only for the appearance of the schematic diagram.



#### 1.2 Features

- Adopts the new generation of LoRa spread spectrum modulation technology, which brings longer communication distance and stronger anti-interference ability;
- Supports serial port to upgrade firmware, which makes updating firmware more convenient;
- Supports AT command, which is more convenient to use;
- Supports users to set their own communication key and cannot be read, which greatly improves the confidentiality of user data;
- Supports RSSI signal strength indication function, which is used for evaluating signal quality, improving communication network, and ranging;
- Supports Wake-on-Air, i.e., ultra-low power consumption function, which is suitable for battery-powered application solutions;
- Supports fixed-point transmission, broadcast transmission, and channel listening;
- Communication distance up to 10km under ideal conditions;
- Parameters are saved when power down, and the module will work according to the set parameters after power up again;
- High-efficiency watchdog design, once an exception occurs, the module will be in the automatic restart, and can



continue to continue to work in accordance with the previous parameter settings;

- Support 2.4K ~ 62.5Kbps data transfer rate;
- Supports 2.7 $\sim$ 5.5V power supply,  $\geq$  5V power supply can ensure the best performance;
- Industrial-grade standard design, support -40  $\sim$  +85 °C long time use;
- Module power can be up to 1W (30dBm), transmission farther and more stable.

## 1.3 Application

- Home security alarms and remote keyless entry;
- Smart home as well as industrial sensors and more;
- Wireless alarm security systems;
- Building automation solutions;
- Wireless industrial grade remote controls;
- Healthcare products;
- Advanced Meter Reading Architecture (AMI).

# 2 Specification

### 2.1 400MHz band module RF parameters

DE			Model Number				
RF	unit	E220-400T2	E220-400T2	E220-400T3	E220-400T3	Remark	
parameters		2S	2D	08	0D		
Maximum							
Transmit	dBm	22	22	30	30	-	
Power							
						Clear and open, antenna	
reference	m	5000	5000	10000	10000	gain 5dBi, antenna	
distance		3000 3000	10000	10000	height 2.5 meters, air		
						rate 2.4kbps.	
Operating							
Frequency	MHz		410.125	~493.125		Supports ISM bands	
Bands							
Air Rate	hns		2.4K~		User Programmed		
All Rate	bps		2.4K	Controls			
		-124d	lBm,BW_L=125				
Receiving dBm	-129d	Air rate of 2 Alches at					
	dBm	-121d	Air rate of 2.4kbps at				
Sensitivity		-129d	Bm,BW_L=2501	kHz,SF = 10,LO	$RA^{TM}$ ;	-129dBm typical	
		-117d	lBm,BW_L=500				



	$-127 dBm,BW L=500kHz,SF = 11,LORA^{TM};$

# 2.2 900MHz band module RF parameters

DE						
RF	unit	E220-900T2	E220-900T2	Е220-900Т3	E220-900T3	Remark
parameters		2S	2D	0S	0D	
Maximum						
Transmit	dBm	22	22	30	30	-
Power						
						Clear and open, antenna
reference	m	5000	5000	10000	10000	gain 5dBi, antenna
distance	111	3000	3000			height 2.5 meters, air
						rate 2.4kbps.
Operating				Support European and		
Frequency	MHz		850.125~9	American frequency		
Bands				band 868/915MHz		
Air Rate	bps		2.4K~	User Programmable		
All Rate	ops		2.7K	02.3K		Controls
		-124d	lBm,BW_L=125			
		-129d	lBm,BW_L=125	kHz,SF = 9,LOF	$RA^{TM};$	
Receiving	dBm	-121d	$RA^{TM}$ ;	Air rate of 2.4kbps at		
Sensitivity	abiii	-129d	$RA^{TM};$	-129dBm typical		
		-117d	lBm,BW_L=500	kHz,SF = 7,LOF	$RA^{TM}$ ;	
		-127d	Bm,BW_L=5001			

# 2.3 Electrical parameters

			Model 1								
FI	ectrical		E220-400T2	E220-400T2	Е220-400Т3	Е220-400Т3					
	rameters	unit	2S	2D	0S	0D	Remark				
pai	ameters		Е220-900Т2	E220-900T2	Е220-900Т3	Е220-900Т3					
			2S	2D	0S	0D					
							Output power is				
Onoro	Operating Voltage	$\mathbf{v}$	2.7~5.5	2.7~5.5	2.7~5.5	2.7~5.5	guaranteed at ≥5V,				
Орега	illig voltage	, v	2.7~3.3		2.7 5.5	2.7 3.3	2.7 3.3	2.7 - 5.5	2.7 3.3	2.7~3.3	2.7 3.3
							is permanently fried.				
Com	munication	V	3.3	3.3	3.3	3.3	Risk of burn-in using				
	level	v	3.3	3.3	3.3	3.3	5V TTL.				
powe	Transmit	mA	110	110	600	600	momentary power				



r	Current						consumption
wasta ge	Receive Current	mA	8	8	14	14	-
	Sleep Current	uA	3	3	2	2	software shutdown
temp	Operating Temperatu re	°C	-40~+85				Industrial-grade design
eratur e	Storage Temperatu re	°C	-40∼+85				Industrial-grade design

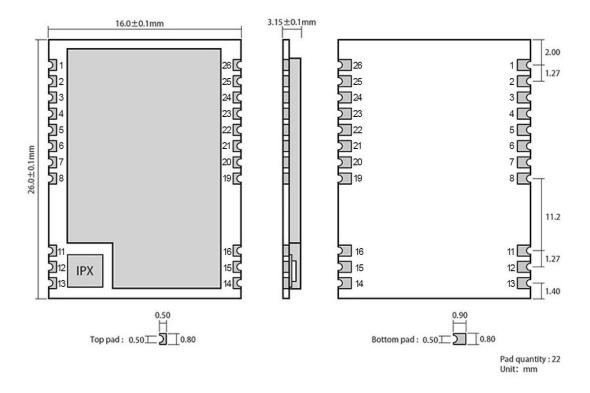
# 2.4 Hardware parameters

Hardware		Е220-400Т22		E220-400T30	
	E220-400T22S	D	E220-400T30S	D	Remark
parameters	meters   E220-900T22S	E220-900T22	E220-900T30S	E220-900T30	
		D		D	
Crystal	32MHz	32MHz	32MHz	32MHz	Industrial Grade High
Frequency	SZMITZ	32MHZ	32MHZ	32MHZ	Precision Crystals
Modulation	LoRa	LoRa	LoRa	LoRa	Next-generation LoRa
mode	Lona	Lora	Lora	Lona	modulation technology
Interface	1.27mm Stamp	2.54mm Pin	1.27mm Stamp	2.54mm Pin	
Mode	Hole	Header	Hole	Header	
Communicat	UART Serial	UART Serial	UART Serial	UART Serial	TTL level
ion Interface	Port	Port	Port	Port	I I L level
Transmit					Packetized 32/64/128/200
length	200 Byte	200 Byte	200 Byte	200 Byte	byte transmission can be set
length					by command.
Package	SMD	DIP	SMD	DIP	-
Cache	400Byte	400Byte	400Byte	400Byte	
Capacity	400Byte	400Byte	400Byte	400Byte	-
Antenna	IPEX/Stamp	SMA-K	IPEX/Stamp	SMA-K	Equivalent impedance about
Interface	Holes	SIVIA-K	Holes	SWA-K	$50\Omega$
Dimension	16*26mm	21*36mm	24*43mm	40.5*25 mm	±0.2mm
Net Weight	1.95g	6.5g	5.8g	11g	±0.2g



## 3 Mechanical Dimensions and Pin Definitions

#### 3.1 E220-400/900T22S Mechanical Dimensions and Pin Definitions

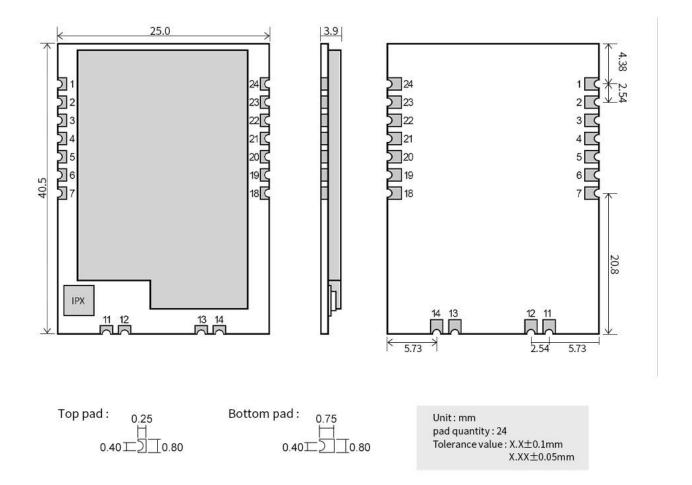


Pin No.	Name	Pin Direction	Pin Usage
1	NC	-	Empty Pin
2	GND	-	Module Ground
3	NC	-	Empty Pin
4	NC	-	Empty Pin
5	NC	-	Empty foot
6	NC	-	Empty foot
7	NC	-	Empty Foot
8	GND	-	Module Ground
11	GND	-	Module Ground
12	ANT	-	Antenna
13	GND	-	Modular Ground
14	GND	-	Modular Ground



15	GND	-	Modular Ground
16	GND	-	Modular Ground
19	GND	-	Module Ground
20	MO	Input (very weak	In conjunction with M1, determines the 4 operating modes of the
20	M0	pull-up)	module (non-suspendable, can be grounded if not in use).
21	M1	Input (very weak	In conjunction with M0, determines the 4 modes of operation of the
21	21 M1	pull-up)	module (not dangling, can be grounded if not in use)
22	RXD	Input	TTL serial input, connected to external TXD output pin;
23	TXD	Output	TTL serial output, connected to external RXD input pin;
24	AUX	Output	Used to indicate the working status of the module;
25	25 VCC		User wake-up external MCU, power-on self-test initialization period
23		-	output low level; (can be suspended)
26	GND		Module power supply positive reference, voltage range: $2.3 \sim 5.5V$
20	עווט	-	DC

## 3.2 E220-400/900T30S Mechanical Dimensions and Pin Definitions



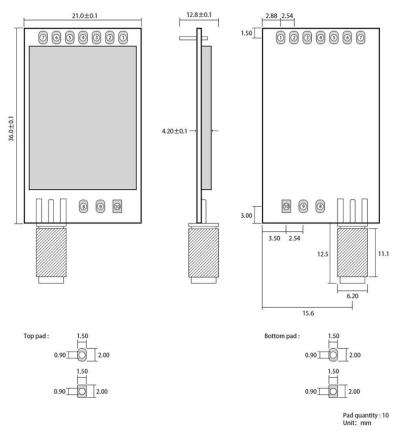
No.	Name	Pin Direction	Pin Usage
-----	------	---------------	-----------



1	GND	Input	Module Ground
2	VCC	Input	Module power supply positive reference, voltage range: 3.3~5.5V DC
3	AUX	Outputs	Used to indicate the working status of the module; the user wakes up the external MCU and outputs a low level during power-on self-test initialization; (can be suspended)
4	TXD	Outputs	TTL serial output, connected to external RXD input pin;
5	RXD	Input	TTL serial input, connected to external TXD output pin;
6	M1	Input (very weak pull-up)	Works with M0 to determine the 4 modes of operation of the module (non-suspendable, can be grounded if not used)
7	M0	Input (very weak pull-up)	In conjunction with M1, determines the 4 modes of operation of the module (non-suspendable, can be grounded if not used)
11	ANT	Output	Antenna Interface (HF Signal Output, 50 Ohm Characteristic Impedance)
12	GND	-	Fixed Ground
13	GND	-	Fixed Ground
14	GND	-	Fixed Ground
18	NC	-	SWCLK Clock pin for program loading (left blank, no user connection required)
19	NC	-	SWDIO Data pin for program loading (left blank, no user connection needed)
20	NC	_	485_EN
21	NC	-	Internal 3.3V connection for download power; (Dangling, no user connection required)
22	RESET	Input	Module reset pin, low level trigger. It is recommended that customers use microcontroller connection to reset the processing and restore the work in case of accident.
23	GND		Fixed Ground
24	NC		Empty pin



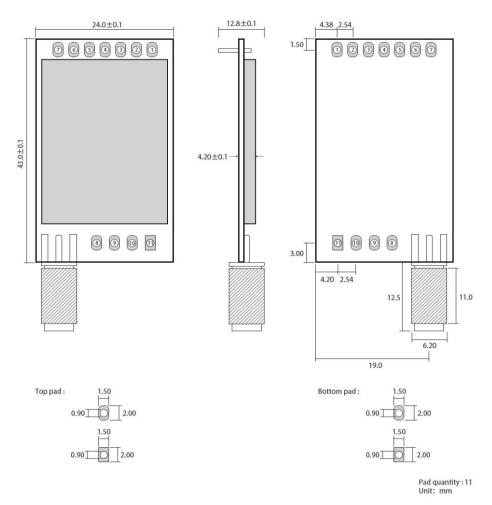
## 3.3 E220-400/900T22D Mechanical Dimensions and Pin Definitions



No.	Name	Pin Direction	Direction Pin Usage			
1	1 M0	Input (very	In conjunction with M1, determines the 4 operating modes of the			
1	IVIO	weak pull-up)	module (non-hoverable, groundable if not in use)			
2	M1	Input (very	In conjunction with M0, determines the 4 modes of operation of the			
2	IVII	weak pull-up)	module (cannot be suspended, can be grounded if not in use)			
3	RXD	Input	TTL serial input, connected to external TXD output pin;			
4	TXD	Output	TTL serial output, connected to external RXD input pin;			
			Used to indicate the working status of the module; the user wakes up			
5	AUX	Output	the external MCU and outputs a low level during power-on self-test			
			initialization; (can be suspended)			
-	VCC	Input	Module power supply positive reference, voltage range: 3.0 to 5.5V			
6	VCC		(DC)			
7	GND	Input	Module Ground			
0	Fixed		E'- 1H 1			
8	hole	-	Fixed Hole			
0	Fixed		E. 111.1			
9	hole	-	Fixed Hole			
10	Fixed		E'- 1H 1			
10	hole	-	Fixed Hole			



#### 3.4 E220-400/900T30D Mechanical Dimensions and Pin Definitions

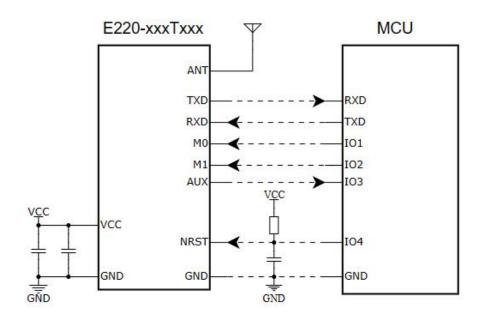


No. Name **Pin Direction** Pin Usage Input (very weak In conjunction with M1, determines the 4 operating modes of the module 1 M0pull-up) (non-hoverable, groundable if not in use) Input (very weak In conjunction with M0, determines the 4 modes of operation of the module 2 M1 pull-up) (cannot be suspended, can be grounded if not in use) TTL serial input connected to an external TXD output pin; 3 RXD Input Can be configured as an open drain or pull-up input, see Parameter Settings for details. TTL serial output connected to external RXD input pin; 4 TXD Output Can be configured as open drain or push-pull outputs, see Parameter Settings for details. Used to indicate the working status of the module; the user wakes up the external MCU and outputs a low level during the power-on self-test 5 AUX Output initialization; it can be configured as an open drain output, or a push-pull output, see parameter setting for details. (can be suspended)



6	VCC	Input	Module power supply positive reference, voltage range: 3.3~5.5V DC		
7	GND	Input	Module Ground		
0	Fixed		Firing halo		
0	8 hole		Fixing hole		
9	Fixed		Fixed Hole		
9	hole	-	rixed note		
10	Fixed		Fixed hole		
10	hole	<del>-</del>			
11	Fixed	-	Einad Hala		
11	hole		Fixed Hole		

# **4 Recommended Connectivity Charts**



No	Module and microcontroller brief connection description (the above figure takes STM8L microcontroller as an example)
1	The wireless serial module is TTL level, please connect with TTL level MCU.
2	For some 5V microcontrollers, it may be necessary to add 4 to 10K pull-up resistors to the TXD and AUX pins of the module.



#### 5 Functions in detail

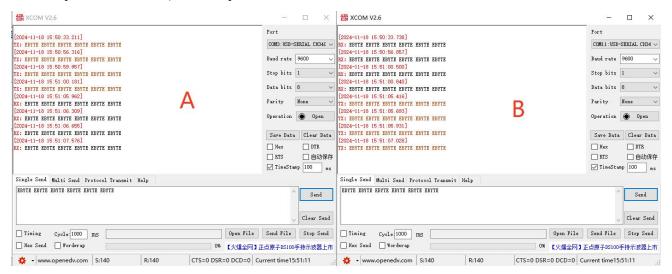
#### 5.1 Working mode

The module has four operating modes, set by pins M1 and M0, as detailed in the table below:

Mode (0-3)	M1	M0	Mode Introduction	Remark
0 Transmissio n Mode	0	0	Serial port open, wireless open, transparent transmission	_
1 WOR Transmit	0	1	WOR sends data, WOR receives data	Wake-on-Air support
Mode	1	0	WOR sends data off, WOR receives data	_
2 WOR Receive	1	1	Configurable parameters	_

#### 5.1.1 Transmission mode use (M1, M0 pins set to 0,0)

• Transparent Transmission Function: What you send is what you get, you can use the serial port assistant to communicate with each other (the factory default parameters are the same, and the transmission methods are transparent transmission), the examples are as follows:



• Fixed-point transmission function: Fixed data format for data sending and receiving, in the form of format: target address + target channel + data, effectively avoiding the occurrence of partial interference.

No Steps in the use of spotting



1. Modify the parameters of the E220V1.3 E220V1.3 module through the 成都亿佰特电子科技有限公司 中文 中文 成都亿佰特电子科技有限公司 (((•))) EBYTE (((•))) EBYTE upper computer: English English Modify the address Modules and channel of the Modules module under the Set Param configuration mode (M1,M0 pins are set Local Configuration 固件升级 Local Configuration 固件升级 to 1 and 1), change 1 the transparent 确定 transmission mode Channel Addres 1 Baud Rate 9600bps ∨ to fixed-point 8N1 ~ 8N1 ~ LBT transmission, and 22dBm v 2.4Kbps v Packet RSSI Disable finally write the Packet Size 200 Bytes ∨ WorkMode Packet Size 200 Bytes ∨ parameters to Copyright@ Chengdu Ebyte Electronic Technology Co.Ltd Copyright@ Chengdu Ebyte Electronic Technology Co.Ltd complete the modification. 2. Module working ₩ XCOM V2.6 mode is replaced by [2024-11-18 16:09:34.994]
TX: 000304AABBCC0D0A
[2024-11-18 16:09:37.145]
TX: 000304AABBCC0D0A
[2024-11-18 16:09:39.027]
TX: 000304AABBCC0D0A
[2024-11-18 16:09:41.513] general mode: A 024-11-18 16:09:36.247] :: AA BB CC OD OA COM3: USB-SERIAL CH34C COM11: USB-SERIAL CH34 V XX: AA BB CC 0D 0A [2024-11-18 16:09:38, 403] XX: AA BB CC 0D 0A [2024-11-18 16:09:40, 281] XX: AA BB CC 0D 0A [2024-11-18 16:09:42, 759] XX: AA BB CC 0D 0A [2024-11-18 16:09:44, 547] XX: CA 0B CC 0D 0A module parameter is edited as Stop bits 1 Stop bits 1 [2024-11-18 16:09 41.513] TX: 000304AABCDODOA [2024-11-18 16:09 45.813] TX: AA BE CC 0D 0A [2024-11-18 16:09:47.990] TX: AA BE CC 0D 0A [2024-11-18 16:09:50.339] TX: AA BE CC 0D 0A [2024-11-18 16:09:52.947] TX: AA BE CC 0D 0A 000304AABBCC Data bits 8 Data bits 8 Parity None Parity None and sent to B TX: 000102AABBCC0D0A [2024-11-18 16:09:46.728] TX: 000102AABBCC0D0A B Operation 🍎 Close Operation 🍎 Close module, and 24-11-18 16:09:49.090] Save Data | Clear Data Save Data | Clear Data similarly B module □ DTR□ 自动保存 ☑ Hex ☑ Hex ☐ DTR sends data as RTS □ RTS □ 自动保存
☑ TimeStamp 1000 ms □ 自动保存 ☑ TimeStamp 1000 mg 000102AABBCC. Single Send Multi Send Protocol Transmit Help Single Send Multi Send Protocol Transmit Help (The format of Send Send transmission data in Clear Send Clear Send fixed point mode is: Open File | Send File | Stop Send Timing Cycle 1000 ms Cycle 1000 ms Open File | Send File | Stop Send | Timing target address + ✓ Hex Send ✓ Wordwrap ✓ Hex Send ✓ Wordwrap 0% 【火爆全网】正点原子DS100手持示波器上市 0% 【火爆全网】正点原子DS100手持示波器上市 target channel + CTS=0 DSR=0 DCD=0 | Current time16:09:55 data)

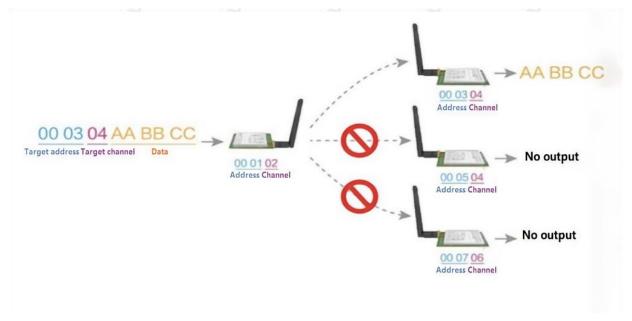


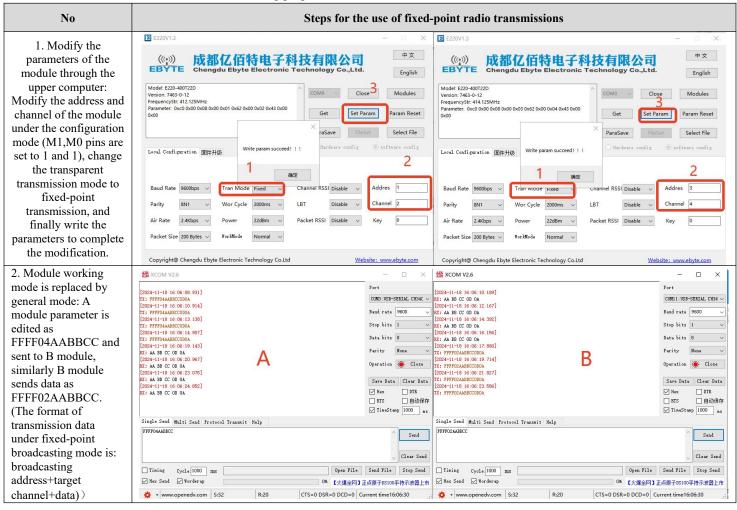
Fig. 1 Schematic diagram of fixed-point transmission



#### • broadcast function:

1)Set module A address to 0xFFFF and channel to 0x04. When module A is used as transmitter (same mode, transparent transmission or fixed-point transmission mode), all the receiving modules under 0x04 channel can receive the data to achieve the purpose of broadcasting.

2) sets the address of module A to 0xFFFF and the channel to 0x04. When module A acts as a receive, it can receive all the data under channel 0x04 for listening purpose.





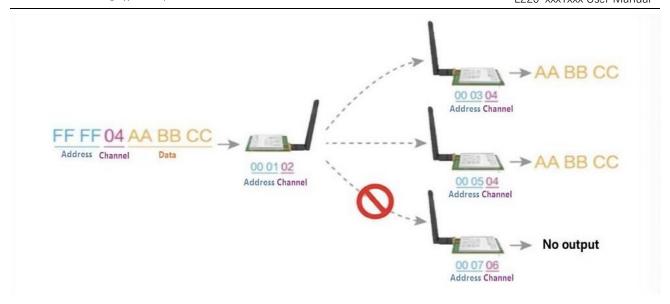
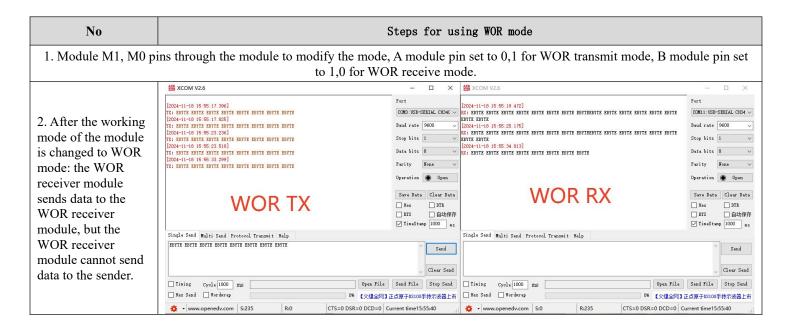


Fig. 2 Schematic diagram of fixed-point broadcast transmission

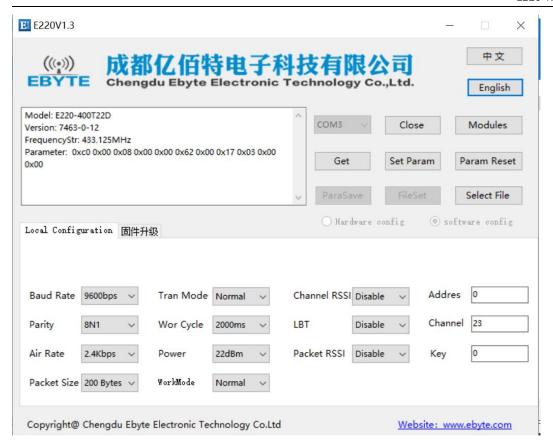
#### 5.1.2 WOR Mode Usage



### 5.1.3 Sleep/configuration mode use (M1, M0 pins set to 1,1)

1) The following figure module configuration upper computer display interface, the user can switch to command mode through M0, M1, in the upper computer for rapid configuration and reading of parameters.





2) In the configuration of the upper computer, the module address, frequency channel, network ID, and key are in decimal display mode; where each parameter takes the value range:

Network address: 0~65535

Frequency channel: 0~83

Network ID: 0~255

Key:  $0\sim65535$ 

3) Users need to pay special attention when using the upper computer to configure the relay mode, because in the upper computer, each parameter is decimal display mode, so the module address and network ID need to be filled in by converting the system;

For example, if the network ID inputted by transmitter A is 02, and the network ID inputted by receiver B is 10, then when relay R sets the module address, it will convert the hexadecimal value 0X020A to the decimal value 522 as the module address filled by relay R. That is to say, at this time, relay R needs to fill in the module address;

That is, at this time, the relay R needs to fill in the module address value of 522.

#### 5.2 Module reset

• After the module is reset, AUX will output a low level, and carry out hardware self-test, as well as set up the working mode according to user parameters; During this process, AUX keeps low level, and when it is finished, AUX outputs high level, and starts to work normally according to the working mode combined by M1 and



M0; Therefore, the user needs to wait for the rising edge of AUX as the starting point of normal operation of the module.

### 5.3 AUX explained in detail

- AUX is used for wireless transceiver buffer indication and self-test indication.
- It indicates whether the module has data that has not yet been transmitted out through the wireless, or whether the
  wireless data that has already been received has not yet been sent out in full through the serial port, or whether the
  module is in the process of initializing the self-test.

#### 5.3.1 Power-up indication

- 1)The whole startup process (entering the mode working state) takes about 16ms after power-on.
- 2) After power-on VCC is established, AUX does not immediately indicate a busy state (low level), because the internal microcontroller also needs a certain start-up time.

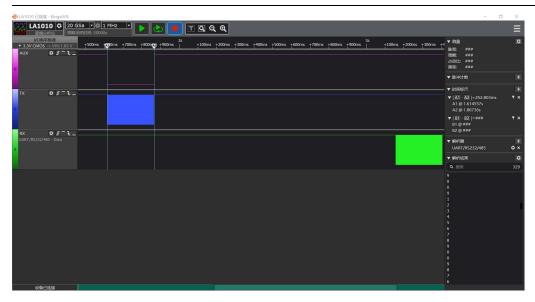


Figure 4 Power-on startup timing diagram

### 5.3.2 Serial Data Output Indication

- 1) When the receiving module receives a wireless packet, it will indicate a busy state (low level) through the AUX pin before giving data from the wired serial port;
- 2) Used to wake up the external MCU in hibernation;





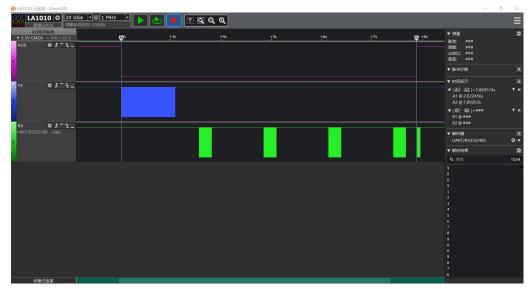
AUX Timing Diagram for Outgoing Data from Module Serial Port

#### 5.3.3 Wireless transmission indication

- 1) When the module is in idle state (non-sleeping), if the user inputs data to the module, it will start to indicate the busy state (low level) only when the first byte of the serial packet is recognized and received by the module. Depending on the serial port baud rate, there is a one-byte delay difference, and the user program needs to pay attention to the AUX detection logic.
- 2) Buffer Empty: The data in the internal 400 byte buffer are written to the wireless chip (automatic packetization); When AUX=1 when the user continuously initiates less than 400 bytes of data, will not overflow;

When AUX = 0 when the buffer is not empty: internal 400 byte buffer data, not yet all written to the wireless chip and open the launch, at this time the module may be waiting for the end of the user's data timeout, or is being wireless sub-packet launch.

Attention: AUX=1 does not mean that all the serial data of the module have been launched through the wireless, or the last packet of data is being launched.





AUX timing diagram when the module receives data from the serial port

## 5.3.4 Switching Mode

The AUX indicates a busy state when the module is switched in all modes, as shown in the table below:

Original working mode	Switching Mode	E220-XXXTXXX switching time (ms)		
	Transparent Transport Mode	9~11		
Sleeping Mode	WOR Mode	9~11		
	Configuration Mode	9~11		
Transparent Transport	Sleeping Mode	9~11		
Mode	WOR Mode	9~11		
	Configuration Mode	9~11		
Configuration Mode	Sleeping Mode	9~11		
Configuration Wode	Transparent Transport Mode	9~11		
	WOR Mode	9~11		
	Sleeping Mode	9~11		
WOR Mode	Transparent Transport Mode	9~11		
	Configuration Mode	9~11		



#### 5.3.5 Caution

No	AUX Caution							
	For the above function, the output low level is prioritized, i.e.: when any of the output low level conditions are							
1	satisfied, the AUX outputs a low level;							
	When all low level conditions are not satisfied, AUX outputs high level.							
	When AUX outputs low level, it indicates that the module is busy, and no working mode detection will be							
2	performed at this time;							
	When the module AUX output high level within 1ms, will complete the mode switching work.							
	After the user switches to a new operating mode, it takes at least 2ms after the rising edge of AUX for the							
3	module to actually enter that mode;							
	If AUX stays high, then the mode switching will take effect immediately.							



4	The module resets the user parameters when the user enters from mode 3 (sleep mode) or during a reset, during which the AUX output goes low.
5	Due to the characteristics of LoRa modulation, the information transmission delay is much longer than FSK, such as in 2.4kbps air speed, 100 bytes of transmission delay is about 1.5 seconds, it is recommended that customers do not carry out the transmission of large amounts of data at low air speeds, so as to avoid data loss due to the accumulation of data caused by the communication anomaly.

# 6 Register read/write control

### 6.1 Command format

The list of supported commands in the configuration mode (Mode 3: M1=1, M0=1) is as follows (only 9600, 8N1 format is supported during setup):

No	Command format	Detail
		Instruction: C0 + start address + length + parameters Response: C1 + start address + length + parameters
1	Setup Registers	Example 1: Configure the channel as 0x09  Command Start address Length Parameters Send: C0 04 01 09  Return: C1 04 01 09
		Example 2: Configure module address (0x1234), serial port (9600 8N1) and airspeed (2.4K) at the same time Send: C0 00 03 12 34 61 Return: C1 00 03 12 34 61
2	Read registers	Command: C1 + start address + length Response: C1 + start address + length + parameters  Example 1: Read channel
3	Setting Temporary Registers	Command: C2 + start address + length + parameters Response: C1 + start address + length + parameters  Example 1: Configure channel as 0x09



4	formatting error	Format Error Response FF FF FF
---	------------------	--------------------------------

# 6.2 E220-400/900Txxx Register Description

No	Read/ Write	Name				Description	Remark	
00Н	Read/ Write	ADDH	ADD	H (def	ault 0	)	Module address high byte and low byte;  Note: When the module address is equal to	
01H	Read/ Write	ADDL	ADD:	L (def	ault 0)		FFFF, it can be used as the broadcast and listen address, i.e.: at this point the module will not perform address filtering	
02Н	Read/ Write	NETID	NETI	D (de	fault 0	)	Network address for distinguishing networks; When communicating with each other, they should be set to the same.	
			7	6	5	UART serial port rate (bps)		
			0	0	0	The serial port baud rate is 1200		
				0	0	1	The serial port baud rate is 2400	Two modules communicating with each other can have different serial port baud rates
			0	1	0	The serial port baud rate is 4800	and different checksums;	
		EG0	0	1	1	The serial port baud rate is 9600 (default)	When transmitting larger data packets continuously, the user needs to consider the	
			1	0	0	The serial port baud rate is 19200	data blocking brought by the same baud rate, and may even be lost;	
03Н	Read/		1	0	1	The serial port baud rate is 38400	It is generally recommended that the baud rates of the two communicating parties are	
	Write		1	1	0	The serial port baud rate is 57600	the same.	
			1	1	1	The serial port baud rate is 115200		
			4	3	seria	l port parity bits		
			0	0	8N1	(default)	The serial port modes can be different on	
			0	1	801		both sides of the communication;	
			1	0	8E1			
			1	1	8N1	(equal to 00)		
			2	1	0	wireless air speed (bps)	The air rate must be the same on both sides of the communication;	
			0	0	0	Airspeed 2.4k		
			0	0	1	Airspeed 2.4k	The higher the airspeed, the lower the delay	



							LZZU-XXX TXXX USEI IVIAITUAI
			0	1	0	Airspeed 2.4k (default)	and the shorter the transmission distance.
			0	1	1	Airspeed 4.8k	
			1	0	0	Airspeed 9.6k	
			1	0	1	Airspeed 19.2k	
			1	1	0	Airspeed 38.4k	
			1	1	1	Airspeed 62.5k	
			7	6	Subc	ontract Settings	If the data sent by the user is less than the
			0	0	200 t	oytes (default)	packet length, the output of the serial port at
			0	1	128 t	pytes	the receiving end is presented as
			1	0	64 by	rtes	uninterrupted continuous output;
			1	1	32 by	rtes	If the data sent by the user is larger than the packet length, the serial port at the receiving end will output in packets.
			5	RSSI	Ambie	ent Noise Enable	When enabled, command C0 C1 C2 C3 can
			0	Disab	le (def	ault)	be sent in transmit mode or WOR transmit mode Command Read Register;
04H Read/ Write		REG1	1		enable		Register 0x00: Current ambient noise RSSI Register 0X01: RSSI of last received data. (The current channel noise is: dBm = -(256 RSSI)); Instruction format: C0 C1 C2 C3 + sta address + read length; return: C1 + address + read length + read th effective value; for example: send C0 C1 C C3 00 01 Return C1 00 01 RSSI (address can only sta from 00)  Translated with www.DeepL.com/Translate (free version)
			4	3	reser		If you use our host computer to configure the
			2	Software Mode Switching			parameters, the bit will be turned off
			0	Disab	Disable (default)		voluntarily. If you do not want to use the M0
	1	enable			M1 pin to switch the working mode, you can You can enable this function and use specific serial commands to switch the mode.  Format: C0 C1 C2 C3 02 + working mode Send C0 C1 C2 C3 02 00 to switch to pass-through mode.  Send C0 C1 C2 C3 02 01 to toggle to WOR mode  Send C0 C1 C2 C3 02 02 to switch to configuration mode  Send C0 C1 C2 C3 02 03 Switch to sleep mode  Return: C1 C2 C3 02 + WOR mode  Note: When this function is enabled, WOR		



							LZZU-XXX TXXX USEI IVIAITUAI																		
							mode and sleep mode only support 9600 baud rate.																		
			1	0	firin	g power	Power and current are non-linearly related,																		
			0	0	22d]	Bm/30dBm (default)	and the power supply is most efficient at																		
			0	1	17d	Bm/27dBm	maximum power;																		
			1	0	13d	Bm/24dBm																			
			1	1	10d	Bm/21dBm	Current does not decrease in the same proportion as power decreases.																		
			Chanı	nel Con	trol (0	CH)																			
	Read/		0-83	represe	ent a	total of 84 channels (for 400	410.105 - 611 * 116																		
05H	Write	REG2	band)	respec	tively		Actual frequency = 410.125 + CH * 1M Actual frequency = 850.125 + CH * 1M																		
	write		0-80	represe	nt a to	otal of 81 channels respectively	Trettuar frequency 050:125 * CIT 11VI																		
			(for 9	00 band	d)																				
			7	Enab	le RSS	SI bytes	When enabled, the module receives wireless																		
			0	Disab	le (de	fault)	data, which will follow an RSSI intensity byte when output through the serial port																		
			1	Enab	le		TXD.																		
			6	Trans	missio	on Method	For fixed-point transmission, the module																		
			0	Trans	parent	t transmission (default)	recognizes the first three bytes of the serial data as: address high + address low +																		
			1	Fixed	transı	mission	channel, and uses them as the wireless transmit target.																		
			5	Reser	ved																				
			0			<del>-</del>	<u>-</u>																		
			1	D	1	<del>-</del>																			
			4	Reser	ved																				
			0			<del>-</del>	-																		
			1	WOD			X !: 1 - C - 1 - 1																		
		REG3	REG3	REG3	REG3	3			e transceiver control	Valid only for mode 1; 1. wor's receive mode, the module can															
06H	Read/					REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3	REG3		WOR receiver (default) Working in WOR listening mode with the			modify the delay time after wakeup, the
	Write		0		•	<u>-</u>	default time is 0; 2. the receiver needs to send the command C0 09 02 03 E8 in the configuration mode																		
					• 1	riod described below (WOR																			
					-		es a lot of power consumption.	(C0 is the write command, 09 is the address																	
						e transmits and receives on and	of the register initiator, 02 is the length, 03 E8 is the delay time set, the maximum FFFF																		
			1			e-up code for a certain amount	is 65535ms, set to 0 to turn off the wake-up																		
						en transmitting data.	delay). 3. Data can be sent within the delay time.																		
			2	1	0	WOR cycle	Valid only for mode 1;																		
				-		-																			
			-				Cycle time T= (1+WOR)*500ms, the																		
							500ms;																		
			-																						
			-																						
							power consumption, but the higher the data																		
																					1	1	0	3500ms	delay;
				0 0 0 0 1	0 0 1 1 0	0 1 0 1 0	500ms 1000ms 1500ms 2000ms 2500ms 3000ms	maximum is 4000ms and the minimum is 500ms;  The longer the period time between WOR listening intervals, the lower the average power consumption, but the higher the data																	
	1					2500	uciay,																		



			1 1 1 400	00ms	Both sender and receiver must agree (very important)
07H	Write	CRYPT _H	Key high byte (default 0)		Write only, read returns 0; Used for encryption to avoid interception of
08H	Write	CRYPT _L	Key low byte (default 0	))	over-the-air wireless data by similar modules; The module will internally use these two bytes as a calculation factor to transform and encrypt the over-the-air wireless signal.
80H∼ 86H	Read	PID	1 byte of product inform	nation	1 byte of product information

## **6.3 Factory Default Parameters**

Model Number	E220-400Txxx series factory default parameter values: C0 00 09 00 00 00 00 62 00 17 03 00 00 00 E220-900Txxx Series Factory Default Parameter Value: C0 00 09 00 00 00 62 00 12 03 00 00						
Model Number	frequency	address	channel	airspeed	baud rate	Serial Port Format	transmissio n power
E220-400T30S	433.125MH z	0x0000	0x17	2.4kbps	9600	8N1	22dbm
E220-400T30D	433.125MH z	0x0000	0x17	2.4kbps	9600	8N1	22dbm
E220-400T30S	433.125MH z	0x0000	0x17	2.4kbps	9600	8N1	30dbm
E220-400T30D	433.125MH z	0x0000	0x17	2.4kbps	9600	8N1	30dbm
E220-900T30S	868.125MH z	0x0000	0x12	2.4kbps	9600	8N1	22dbm
E220-900T30D	868.125MH z	0x0000	0x12	2.4kbps	9600	8N1	22dbm
E220-900T30S	868.125MH z	0x0000	0x12	2.4kbps	9600	8N1	30dbm
E220-900T30D	868.125MH z	0x0000	0x12	2.4kbps	9600	8N1	30dbm

## 7 AT Commands

- Using AT instructions for parameter configuration or querying needs to be done in the configuration mode;
- AT instructions are used in the configuration mode. AT instructions are divided into three categories in total: command instructions, setup instructions and query instructions;



- Users can pass "AT+HELP=?" Query to the AT instruction set supported by the module, the baud rate adopted by AT instruction is 9600 8N1;
- Will be limited when the input parameters exceed the range, please do not let the parameters exceed the range to avoid unknown situation.

### 7.1 AT command table

Command instruction	Description	Example	Example Description
AT+IAP(Use caution, see this article for details 7.3 Serial Port Upgrade Firmware Precautions)	Entering IAP upgrade mode	AT+IAP	Entering IAP upgrade mode
AT+RESET	Device reboot	AT+RESET	Device reboot
AT+DEFAULT	Configuration parameters are restored to default and the device reboots	AT+DEFAULT	Configuration parameters are restored to default and the device reboots

### 7.1.2 Setup command

Command instruction Description		Example	Example Description
AT+UART=baud,parity	Setting the Baud Rate and	AT+UART=3,0	Set baud rate to 9600, 8N1
	Checksum		
AT+RATE=rate	Setting the air rate	AT+RATE=7	Set the air rate to 62.5K
AT+PACKET=packet	Set packet length	AT+PACKET=0	Set packetization to 200 bytes
AT+WTIME=wtime	Set WOR period	AT+WTIME=0	Set WOR period as 500ms
AT+POWER=power	Sets the transmit power	AT+POWER=0	Set the transmit power as 22/30dBm.
AT+TRANS=trans	Sets the transmit mode	AT+TRANS=1	Set to fixed point mode
AT+LBT=lbt	Setting the Listen Before Talk function switch	AT+LBT=1	Set on, refer to section 6.2 LBT enable for details.
AT+LBR=lrssi,ltime	Setting the RSSI judgment threshold and maximum waiting time for LBT function.	AT+LBR=-60,2000	Set the detection judgment threshold to -60dBm and the maximum delay time to 2 seconds.
AT+ERSSI=erssi	Setting the ambient noise RSSI switch	AT+ERSSI=1	Setting on, refer to section 6.2 RSSI ambient noise function for details
AT+DRSSI=data_rssi	Setting the receive data RSSI switch	AT+DRSSI=1	Receive data RSSI function on
AT+ADDR=addr	Setting the module address	AT+ADDR=1234	Set the module address to 1234
AT+CHANNEL=channel	Sets the module operating channel	AT+CHANNEL=23	Set frequency to 868/433M



AT+KEY=key	Set module key	AT+KEY=1234	Set the module key to 1234
AT+DELAY=delay	Setting the WOR delayed	AT+DELAY=1000	Set the WOR delayed sleep time to
AT+DELAT-delay	sleep time	AI+DELAI-1000	1000ms.
AT+SWITCH=switch	Setting the software	AT+SWITCH=1	Setting on and allowing software
AI+SWITCH-SWITCH	switching mode switch	AI+SWIICH-I	switching
AT+SWITCH=switch	Setting the software	AT+SWITCH=1	Setting on in configuration mode
A1+SWITCH-SWITCH	switching mode switch	AI+SWIICH-I	allows software switching.
AT+MODE=mode	Switching the working	AT+MODE=0	Switch to pass-through mode
AT+MODE-mode	mode	AI+WODE=0	
AT+UAUX=uaux	Setting the AUX indication	AT+UAUX=0	Switch to serial port cache status
AITUAUA-uaux	mode	AI+UAUX=0	indication mode.

# 7.1.3 Query command

Query command	Description	Back to Example	Example Description
AT+HELP=?	Query AT Command Table		Return to AT Command
			Table
AT+DEVTYPE=?	Query Module Model	DEVTYPE=E220-xxxTxxx	Return to Module Model
	Number		Number
AT+FWCODE=?	Query Firmware Code	FWCODE=7432-0-10	Return to Firmware Version
AT+UART=?	Query baud rate and	AT+UART=3,0	Returns the baud rate as
	checksum		9600, 8N1
AT+RATE=?	Query Air Rate	AT+RATE=7	Returns the air rate as 62.5K
AT+PACKET=?	Query Packet Length	AT+PACKET=0	Returns the packet as 200
			bytes
AT+WOR=?	Query WOR Role	AT+WOR=0	Return to WOR receive
AT+POWER=?	Query Transmit Power	AT+POWER=0	Returns transmit power as
			22/30 dBm
AT+TRANS=?	Query Transmit Mode	AT+TRANS=1	Return to fixed point mode
AT+LBT=?	Query Listen Before Talk function switch	AT+LBT=1	Return to LBT switch status
AT+LBR=?	Query LBT judgment parameter	AT+LBR=-55,2000	Returns judgment parameters
AT+ERSSI=?	Query ambient noise RSSI	AT+ERSSI=1	Returns ambient noise
	switch		switch status
AT+DRSSI=?	Query RSSI output	AT+DRSSI=1	Return channel RSSI
			function on
AT+ADDR=?	Query module address	AT+ADDR=1234	Return module address is
			1234
AT+CHANNEL=?	Query Module Operating	AT+CHANNEL=23	Returns frequency
	Channel		868/433M
AT+KEY=?	Query module key	Reading is not supported	Returns ERR



		(security considerations)	
AT+DELAY=?	Query WOR delayed sleep time	AT+DELAY=1000	Return to WOR delayed sleep time of 1000ms.
AT+SWITCH=?	Query software switching mode switch	AT+SWITCH=0	Software switching mode off
AT+MODE=?	Query current working mode (all modes can be queried)	AT+MODE=0	Returns the current pass-through mode

# 7.2 AT Parameter Analysis

When the serial port receives the correct command, the serial port will return "Command = OK", otherwise it will return "=ERR".

Command parameter	Parameter significance			
Don'd (contain and make)	0:1200 1:2400 2:4800 3:9600			
Baud (serial baud rate)	4:19200 5:38400 6:57600 7:115200			
Parity (serial port parity bit)	0:8N1 1:8O1 2:8E1 3:8N1			
Rate (airspeed)	0:2.4K 1:2.4K 2:2.4K 3:4.8K			
Rate (airspeed)	4:9.6K 5:19.2K 6:38.4K 7:62.5K			
Packet (Packet length)	0:200 1:128 2:64 3:32			
Donied/WTIME (WOD evels)	0:500ms 1:1000ms 2:1500ms 3:2000ms			
Period/WTIME (WOR cycle)	4:2500ms 5:3000ms 6:3500ms 7:4000ms			
Down (fining mayon)	0:22/30dBm 1:17/27dBm 2:13/24dBm			
Power (firing power)	3:10/21dBm			
TRANS (transfer mode)	0:transparent 1:fixed point			
LBT(listen before talk)	0:off 1:on			
Lrssi	LBT function detection RSSI threshold -128~0			
Ltime	Maximum wait time for LBT function detection			
	1~65535ms			
Erssi (Environmental RSSI)	0:Off 1:On			
Data_rssi (data RSSI)	0:off 1:on			
Addr (module address)	Module address 0~65535 (decimal)			
400MHz band Channel (module channel)	Module channel 0~83 (decimal)			
900MHz band Channel (module channel)	Module channel 0~80 (decimal)			
Key	Module key 0~65535 (decimal)			
Delay (WOR sleep delay)	Delayed hibernation 0~65535 (decimal)			
SWITCH (Software Switching Mode Switch)	0: off; 1: on			
Mode	0: Transmission mode 1: WOR mode 2: WOR mode 3:			
Mode	Configuration mode/sleep mode			
II (AIIV :1:4:1-)	0: Serial buffer empty indication mode 1: Wireless transmit			
Uaux (AUX indication mode)	completion indication mode			



## 7.3 Serial Port Upgrade Firmware Notes

- If customers need to upgrade the firmware, they need to find the corresponding BIN file provided by the official, and then use the upper computer provided by the official to upgrade the firmware, generally users do not need to upgrade the firmware, please do not use the "AT+IAP" command instructions.
- The pins necessary for upgrading must be pinned out (M1, M0, AUX, TXD, RXD, VCC, GND), and then send the "AT+IAP" command to enter the upgrade mode in the configuration mode, if you need to exit the IAP upgrade mode, you need to keep powering up and wait for 60 seconds. If you need to exit the IAP upgrade mode, you need to keep power on and wait for 60 seconds, the program will exit automatically, otherwise it will enter the upgrade mode indefinitely even if you reboot.
- After enters the upgrade mode, the baud rate will be automatically switched to 115200 until it exits automatically, during which a log will be output.

#### 7.3.1 Steps for upgrading the host computer

- Upper computer command upgrade
- 1. Make the module enter the configuration mode by changing the host computer or serial port assistant XCOM (Note: the baud rate is 9600 in the configuration mode);
- 2. Open the official website to configure the host computer, choose to select the serial port  $\rightarrow$  open the serial port  $\rightarrow$  read the parameters  $\rightarrow$  select the firmware upgrade  $\rightarrow$  click to open the file, and select the required upgrade firmware  $\rightarrow$  click to download it





### 8 Hardware design

- It is recommended to use a DC regulated power supply to power this module, the power supply ripple factor should be as small as possible, and the module should be reliably grounded;
- Please pay attention to the correct connection of the positive and negative terminals of the power supply, such as reverse connection may cause permanent damage to the module;
- Please check the power supply to ensure that it is between the recommended supply voltages, if it exceeds the
  maximum value it may cause permanent damage to the module;
- Please check the power supply stability, the voltage should not fluctuate significantly and frequently;
- In the design of power supply circuit for the module, it is often recommended to retain more than 30% of the margin, there is the whole machine is conducive to long-term stable work;
- Module should be as far away as possible from the power supply, transformers, high-frequency alignments and other electromagnetic interference in the larger part;
- High-frequency digital alignment, high-frequency analog alignment, power supply alignment must be avoided below the module, if you really need to go through the module below, assuming that the module is welded in the Top Layer, the Top Layer in the contact part of the module to lay the ground copper (all paved with copper and a



good ground), it must be close to the digital part of the module and alignment in the Bottom Layer;

- Assuming that the module is soldered or placed in the Top Layer, it is also wrong to randomly route the module in
  the Bottom Layer or any other layer, which will affect the spuriousness of the module as well as the reception
  sensitivity to varying degrees;
- Assuming that there is a large electromagnetic interference around the module device will also greatly affect the
  performance of the module, according to the intensity of the interference is recommended to stay away from the
  module, if the situation permits you can do appropriate isolation and shielding;
- Assume that there is a large electromagnetic interference around the module alignment (high-frequency digital, high-frequency analog, power supply alignment) will also greatly affect the performance of the module, according to the intensity of the interference is recommended to be appropriate away from the module, if the situation permits you can do appropriate isolation and shielding;
- Communication line if you use 5V level, must be connected in series with 1k-5.1k resistor (not recommended, there is still a risk of damage);
- Try to stay away from some TTL protocols where the physical layer is also 2.4GHz, e.g. USB3.0;
- The antenna mounting structure has a big impact on the module performance, make sure the antenna is exposed and preferably vertically upward;
- When the module is installed inside the chassis, use a good quality antenna extension cable to extend the antenna to the outside of the chassis;
- The antenna must not be installed inside the metal shell, which will lead to a great weakening of the transmission distance.

### 9 Common problems

## 9.1 Unsatisfactory transmission distance

- When there are linear communication barriers, the communication distance will decay accordingly;
- Temperature, humidity, and co-channel interference, which will lead to higher communication packet loss rate;
- The ground absorbs and reflects radio waves, and the test results are poorer near the ground;
- Seawater has a strong ability to absorb radio waves, so the effect of the seaside test is poor;
- Metal objects near the antenna, or placed in a metal shell, the signal attenuation will be very serious;
- Wrong power register setting, air rate setting is too high (the higher the air rate, the closer the distance);
- Low voltage of power supply at room temperature is lower than the recommended value, the lower the voltage the lower the hair power;
- The use of antenna and module matching degree is poor or the antenna itself quality problems.

## 9.2 Modules are fragile

- Please check the power supply to ensure that it is between the recommended supply voltages, if it exceeds the
  maximum value it will cause permanent damage to the module;
- Please check the power supply stability, the voltage can not be substantial frequent fluctuations;



- Please ensure that the installation and use process anti-static operation, high-frequency device electrostatic sensitivity;
- Please ensure that the installation and use of the process of humidity should not be too high, part of the components for humidity-sensitive devices;
- If there is no special demand is not recommended to be used at too high or too low a temperature.

### 9.3 BER is too high

- Near the same frequency signal interference, away from the source of interference or modify the frequency and channel to avoid interference;
- Poor power supply may also cause garbled code, be sure to ensure the reliability of the power supply;
- Extension cords, feeder cords of poor quality or too long, can also cause high BER.

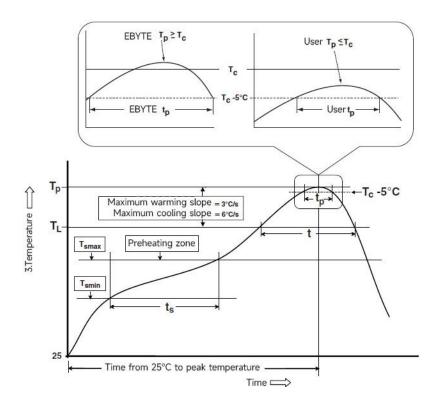
## 10 Welding instructions

#### 10.1 Reflow temperature

Reflow Profile Characteristics		Leaded process assembly	Lead-free process assembly	
	lowest temperature (Tsmin)	100℃	150℃	
Preheating/Holding	highest temperature (T <sub>smax</sub> )	150℃	200℃	
	Time (Tsmin~Tsmin)	60-120s	60-120s	
Temperature	rise slope (TL~Tp)	3° C/sec, max.	3° C/sec, max.	
Liquid phase	e temperature (TL)	183℃	217℃	
Holding time above TL		60~90 seconds 60~90 seconds		
Encapsulation peak temperature Tp		The user must not exceed the temperature indicated on the product's "Moisture Sensitivity" label.	The user must not exceed the temperature indicated on the product's "Moisture Sensitivity" label.	
Time (Tp) within	5° C of the specified			
classification ten	nperature (Tc), see the	20 seconds	30 seconds	
follow	wing graph			
Cooling slope (Tp~TL)		6° C/sec, max.	6° C/sec, max.	
Time from room temperature to peak		6 minutes, max.	8 minutes, max.	
tem	nperature			
*The peak temperar	ture (Tp) tolerance of the te	mperature profile is defined as the	e user's upper limit.	



# 10.2 Reflow temperature



## 11 Related Models

Product Model	carrier frequency Hz	firing power dBm	Test Distance km	Package form	Product Size mm	communications interface
E22-230T22S	230M	22	5	SMD	16*26	TTL
E22-230T30S	230M	30	10	SMD	20*40.5	TTL
E22-400T22S	433/470M	22	5	SMD	16*26	TTL
E22-400T30E	433/470M	30	10	SMD	20*40.5	TTL
E22-900T22S	868/915M	22	5	SMD	16*26	TTL
E22-900T30S	868/915M	30	10	SMD	20*40.5	TTL
E22-400M22S	433/470M	22	7	SMD	14*20	SPI
E22-400M30S	433/470M	30	12	SMD	24*38.5	SPI
E22-900M22S	868/915M	22	7	SMD	14*20	SPI
E22-900M30S	868/915M	30	12	SMD	24*38.5	SPI



### 12 Antenna Guide

#### 12.1 Antenna Recommendation

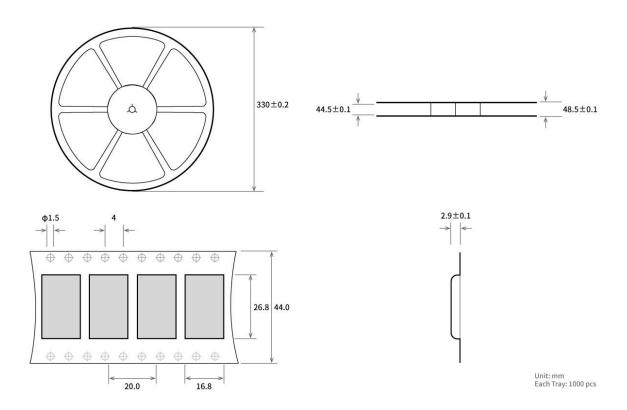
Antenna is an important role in the communication process, often poor-quality antenna will have a great impact on the communication system, so we recommend some of the antennas as a supporting our wireless module and the performance is more excellent and reasonably priced antenna.

Product Model	type	frequenc y band Hz	Interface	Gain dBi	Height mm	Feeder cm	Function
TX433-JZ-5	Glue Stick Antennas	433M	SMA-J	2.0	52	-	Ultra Short Straight, Omni-Directional Antenna
TX433-JZG-6	Glue Stick Antenna	433M	SMA-J	2.5	62	-	Omni-Directional Antenna
TX433-JW-5	Rubber Stick Antenna	433M	SMA-J	2.0	50	-	Bent Rubber Stick, Omni-Directional Antenna
TX433-JWG-7	Rubber Stick Antenna	433M	SMA-J	2.5	75	-	Bendable Rubber Stick, Omni-Directional Antenna
TX433-JK-11	Rubber Stick Antenna	433M	SMA-J	2.5	110	-	Bendable Rubber Stick, Omni-Directional Antenna
TX433-XPL-1 00	Suction Cup Antenna	433M	SMA-J	3.5	185	100	Small Suction Cup Antenna, Cost Effective
TX433-XP-20 0	Suction Cup Antenna	433M	SMA-J	4.0	190	200	Neutral Suction Cup Antenna, Low Loss
TX433-XPH-3 00	Suction Cup Antenna	433M	SMA-J	6.0	965	300	Large Suction Cup Antenna, High Gain
TX490-JZ-5	Rubber Stick Antenna	470/490 M	SMA-J	2.0	50	-	Ultra Short Straight, Omni Antenna
TX490-XPL-1 00	Suction Cup Antenna	470/490 M	SMA-J	3.5	120	100	Small Suction Cup Antenna, Cost Effective



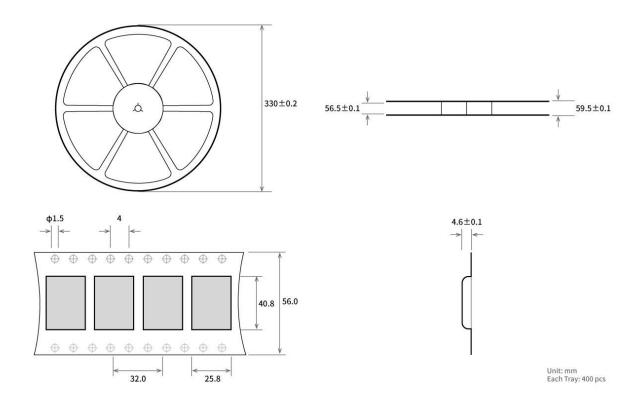
# 13 Batch packing method

# 13.1 E220-400/900T22S Bulk packing method

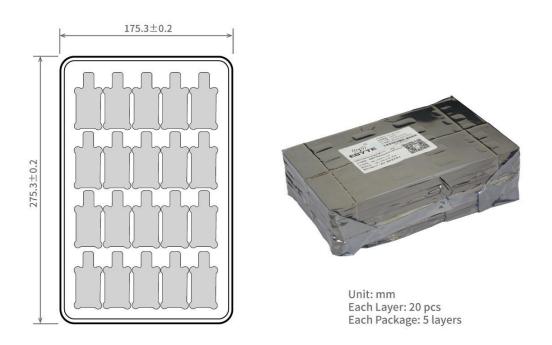




# 13.2 E220-400/900T30S Bulk packing method



# 13.2 E220-400/900TxxD Bulk Packaging Methods





## **Revision history**

Version	Date	Description	Issued by
1.0	2024.12.25	Initial version	Нао

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