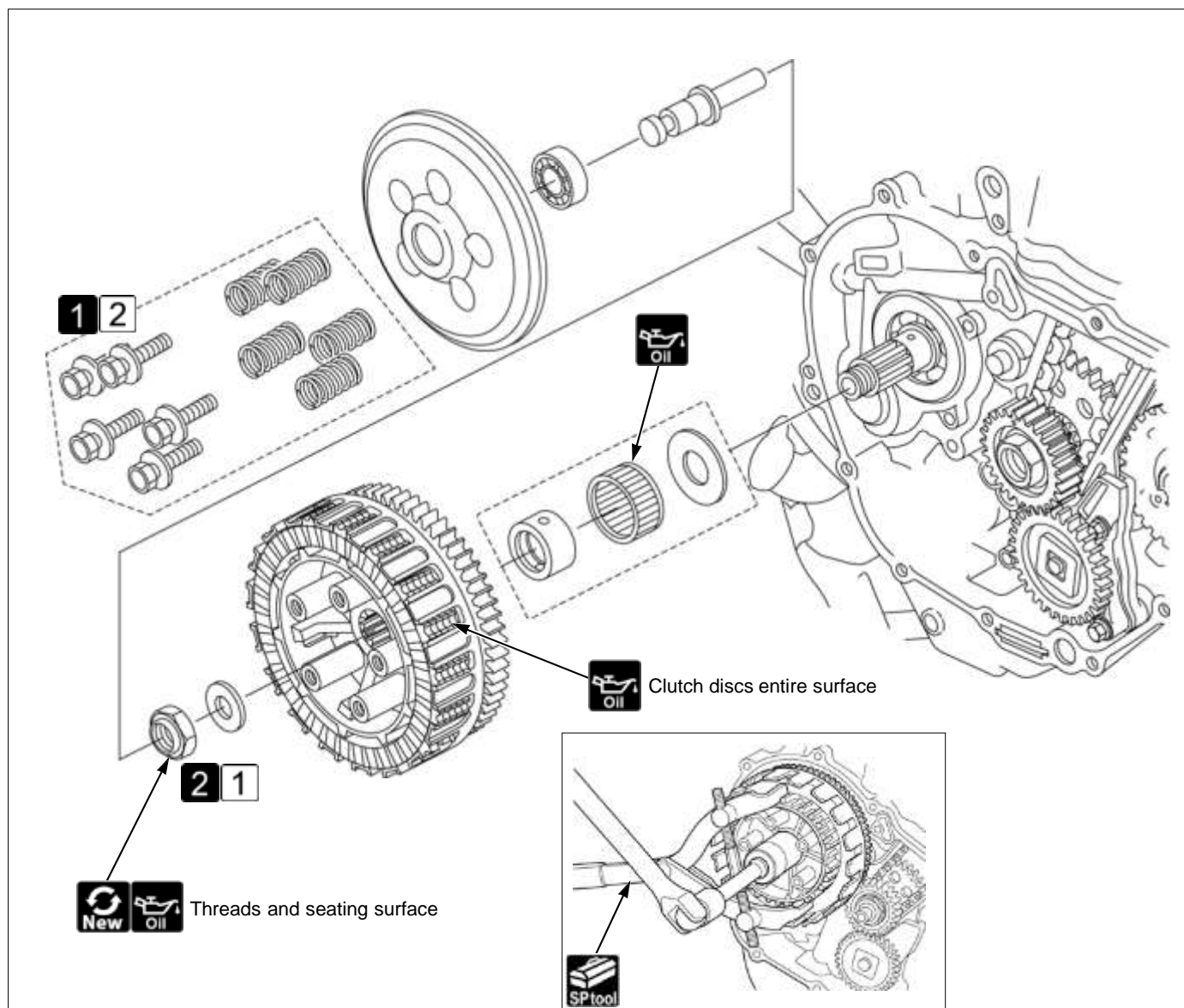






## CLUTCH (MOTORCYCLE TYPE)

### REMOVAL/INSTALLATION



- 
  - 1 Loosen the clutch lifter plate bolts in a crisscross pattern in 2 or 3 steps.
  - 2 Unstake the lock nut.
- 
  - 1 Stake a new lock nut.
  - 2 Tighten the clutch lifter plate bolts in a crisscross pattern in 2 or 3 steps to the specified torque.



## INSPECTION

Clutch spring:



Fatigue or damage



Clutch spring free length

Replace the clutch spring as a set.

Mainshaft:



Mainshaft O.D. at the clutch outer guide

Clutch outer guide:



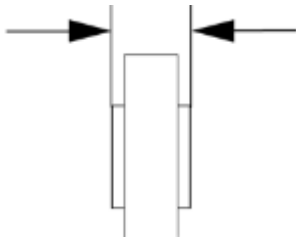
Clutch outer guide I.D.

Clutch outer guide O.D.

For inspection, see next page.



Clutch disc:

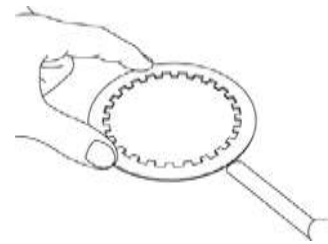


Signs of scoring or discoloration



Clutch disc thickness

Clutch plate:



Discoloration



Clutch plate warpage

Replace the clutch discs and plates as a set.

Clutch outer:



Nicks, cuts or indentations

Clutch center:



Nicks, indentations or abnormal wear