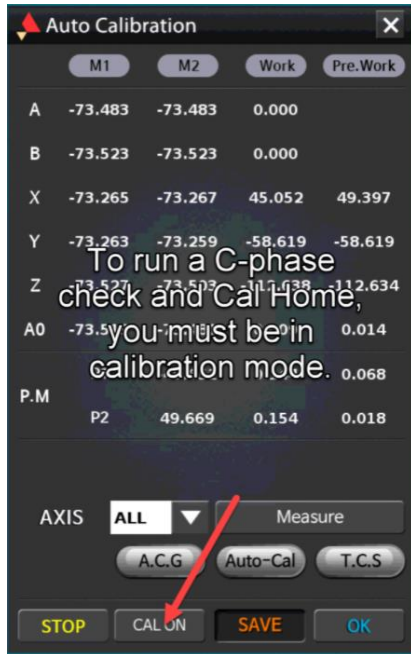


Cal-home & C-phase Check

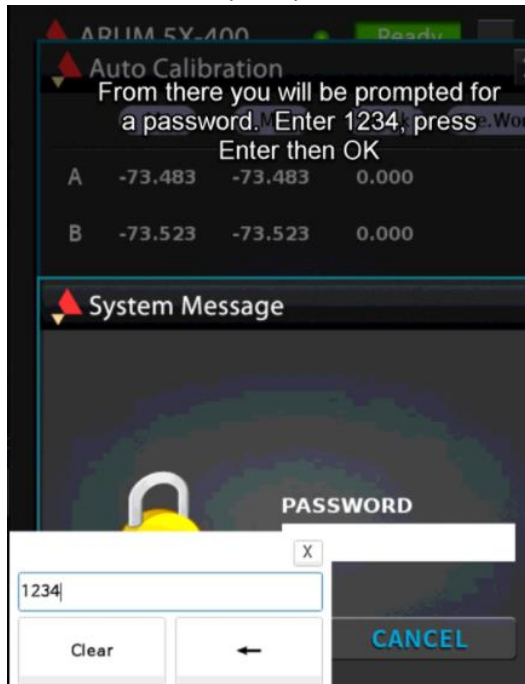
1. Enter calibration mode. This is a super-secret mode that only highly trained operators may enter. If you are discovered, you must commit seppuku.



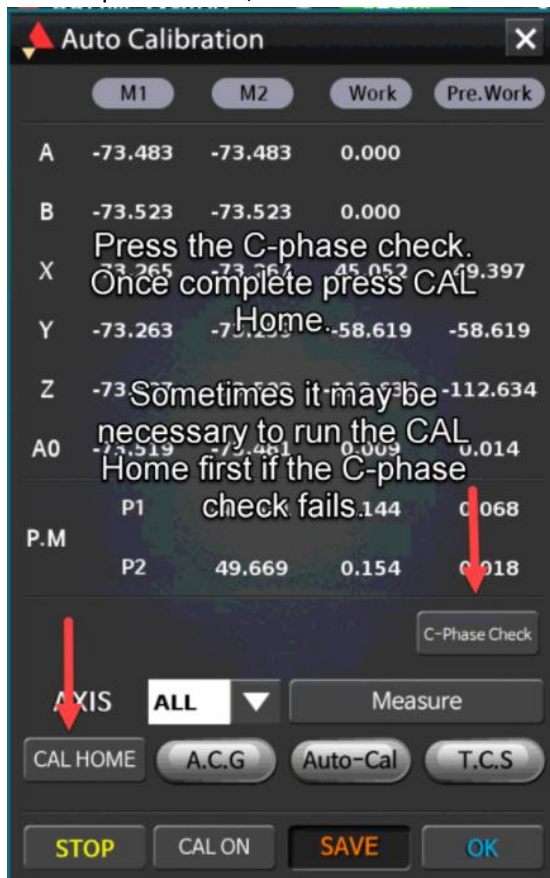
2. Click on Auto Calibration.



3. Enter 1234 at the prompt.



4. Press C-phase check, then home or vice versa if C-phase check fails.



Each process will take 5-10 minutes to complete. The mill will move during this process. Sometimes the c-phase will fail, in which case you should proceed with the CAL Home and then try the c-phase check again.

Once you do this process, you may find that the A and B axes are not level when in the home position. This will be corrected when you calibrate the mill.