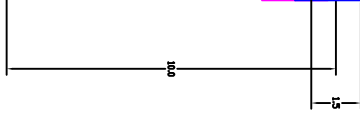
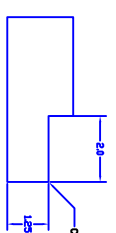


Drill 0.25" dia holes through 1/2 plate on 1" spacing



Three 1/4" dia holes in positions 2 and 3, then drill section to 3/4" dia for connection with screws



Cut 2" square tubing for link clearance

