# Types of Statistics: Descriptive vs Inferential

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## 1. Descriptive Statistics

**Definition:** Descriptive statistics are used to *organize*, *summarize*, and *present* data in an informative way. **Purpose:** Describe the main features of a dataset (usually a sample) clearly and concisely.

## **Key Techniques**

• Measures of Central Tendency:

- Mean:  $\bar{x} = \frac{1}{n} \sum_{i=1}^{n} x_i$ 

-  $\bf Median:$  Middle value when data is sorted

- **Mode:** Most frequently occurring value

• Measures of Dispersion:

- Variance:  $\sigma^2 = \frac{1}{n} \sum_{i=1}^n (x_i - \bar{x})^2$ 

– Standard Deviation:  $\sigma = \sqrt{\sigma^2}$ 

#### Example:

Given heights of students: 150, 160, 170, 180 cm. Calculate:

• Mean:  $\frac{150 + 160 + 170 + 180}{4} = 165 \text{ cm}$ 

• Median: 165 cm

• Mode: No repeated value

## 2. Inferential Statistics

**Definition:** Inferential statistics use a sample to make *predictions*, *conclusions*, or *inferences* about a larger population.

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**Purpose:** Generalize results from a sample to a population.

## **Key Concepts**

• Sample: A subset taken from the population

• Population: The entire group of interest

• Common Techniques:

- Hypothesis Testing (e.g., Z-test, T-test)

- Confidence Intervals
- Regression Analysis

### Example:

Suppose we collect the heights of 10 students from a college of 1000 students. From this sample, we estimate the  $average\ height$  of all 1000 students using statistical methods.

## 3. Key Differences

Aspect	Descriptive Statistics	Inferential Statistics
Purpose	Summarize data	Make predictions/conclusions
Data Used	Actual data (sample)	Sample data to infer about population
Techniques	Mean, median, variance, etc.	Z-test, T-test, etc.
Example	Mean height of 10 students = $165 \text{ cm}$	Estimate avg. height of 1000 students