sorting colo by robot arm / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

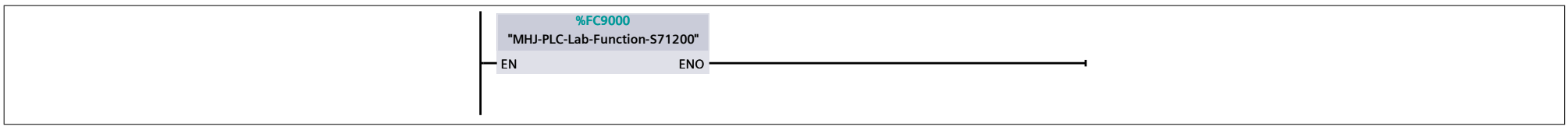
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

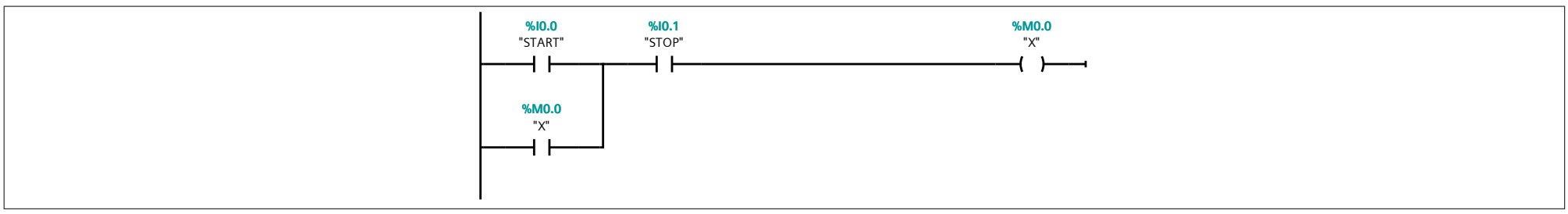
Main

Name	Data type	Default value	Comment
Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

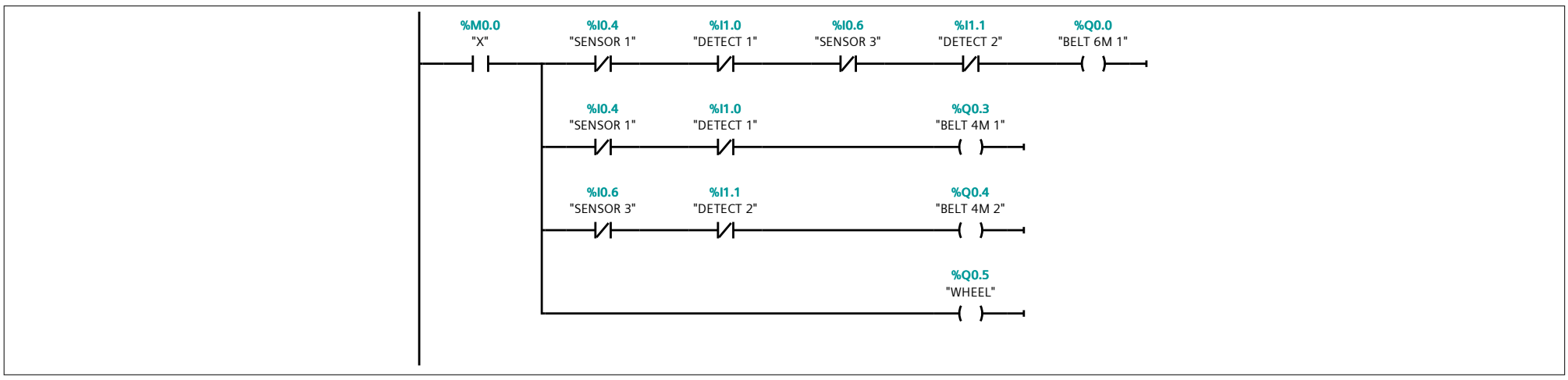
Network 1:



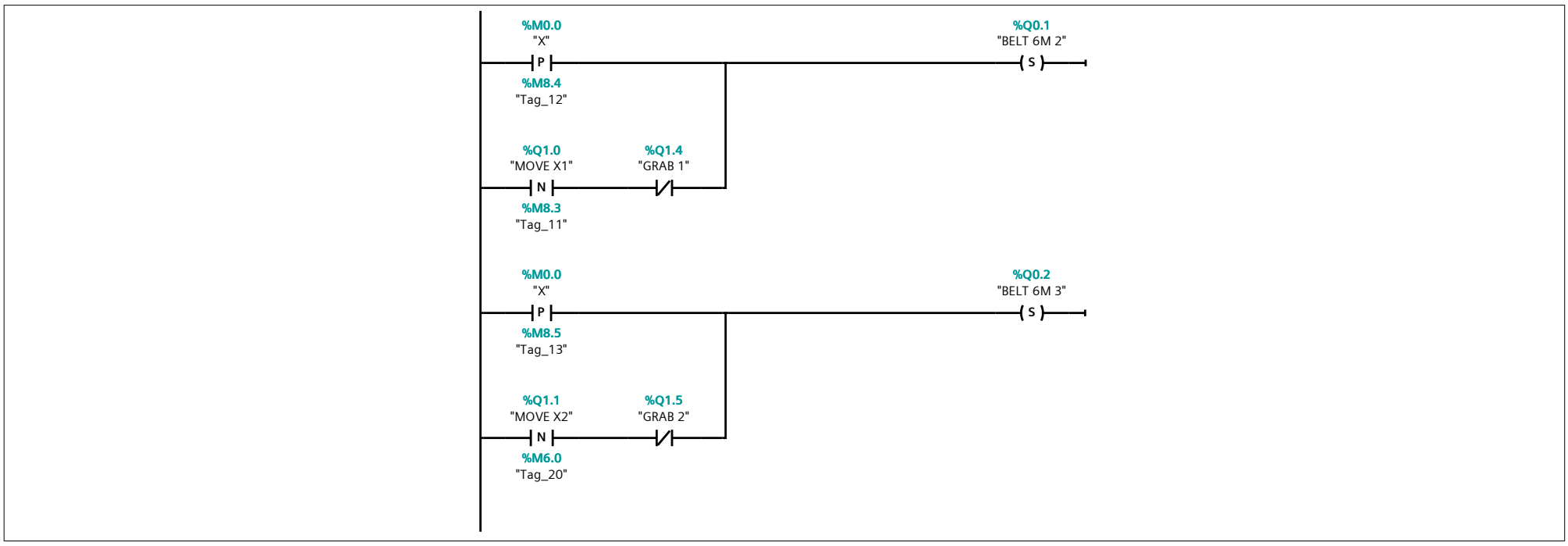
Network 2: X



Network 3:

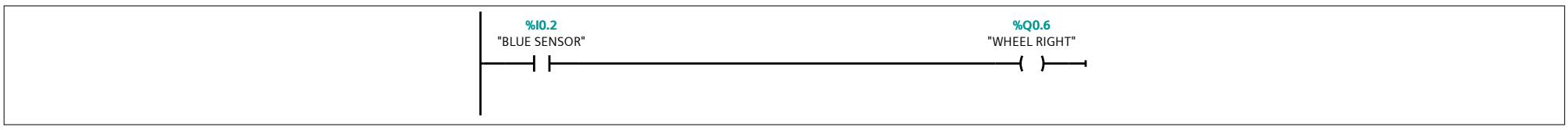


Network 4:

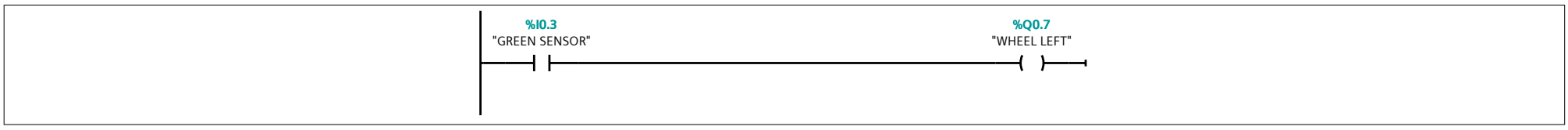


Network 5:

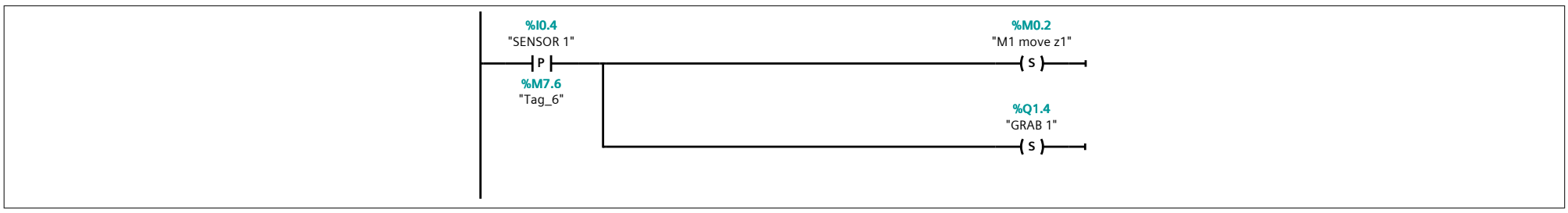
Network 6:



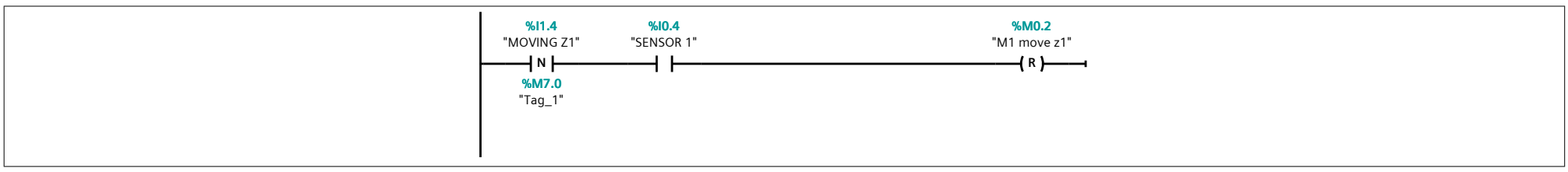
Network 7:



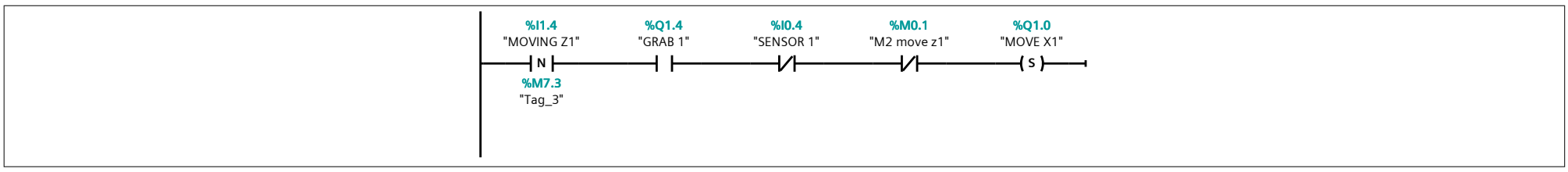
Network 8: ARM 1



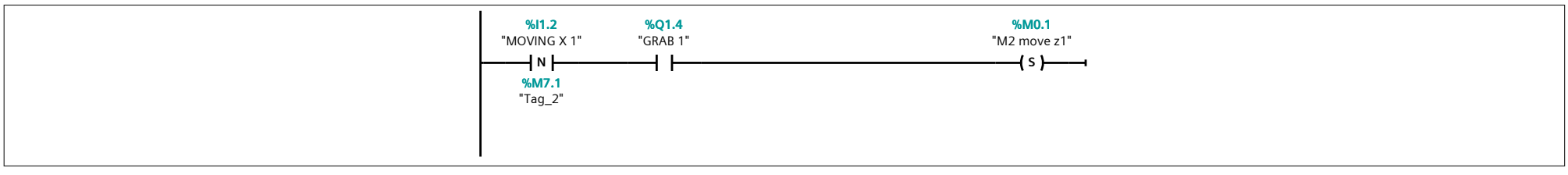
Network 9:



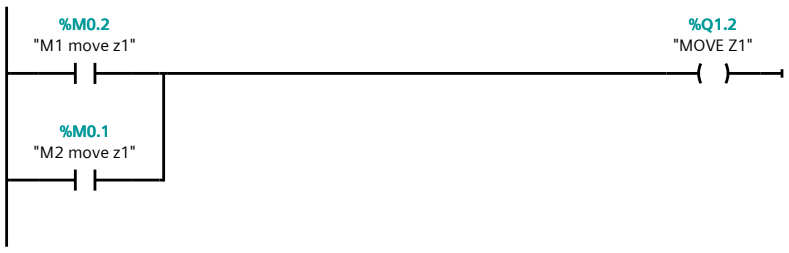
Network 10:



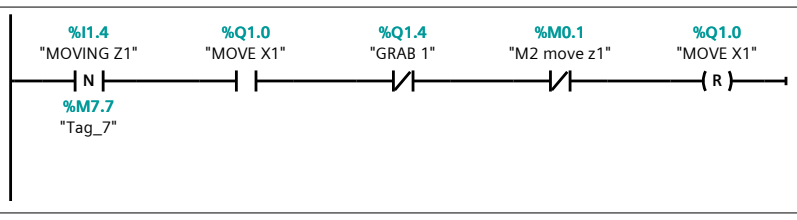
Network 11:



Network 12:

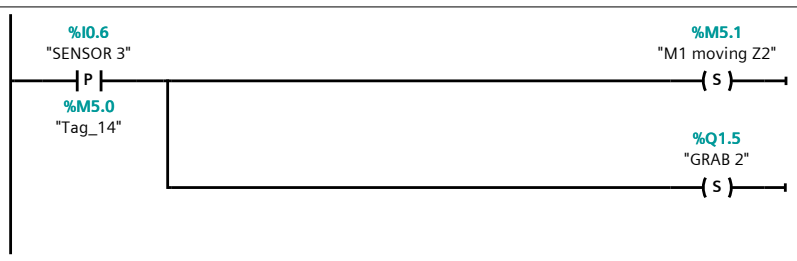


Network 13:

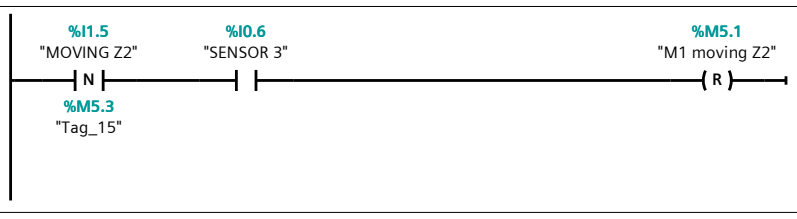


Network 14:

Network 15: ARM 2

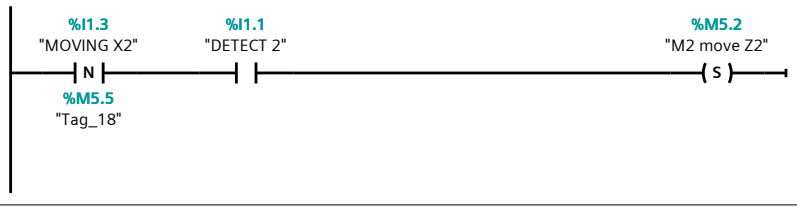


Network 16:

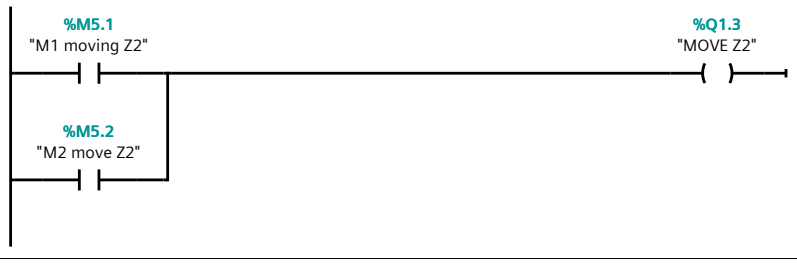


Network 17:

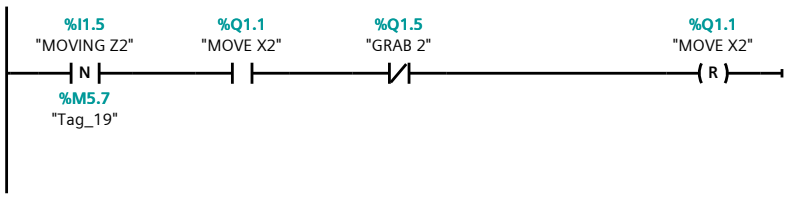
Network 18:



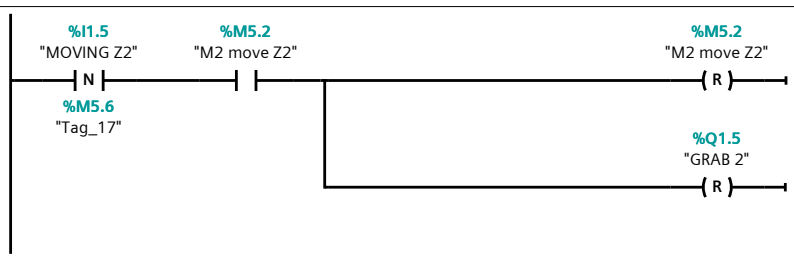
Network 19:



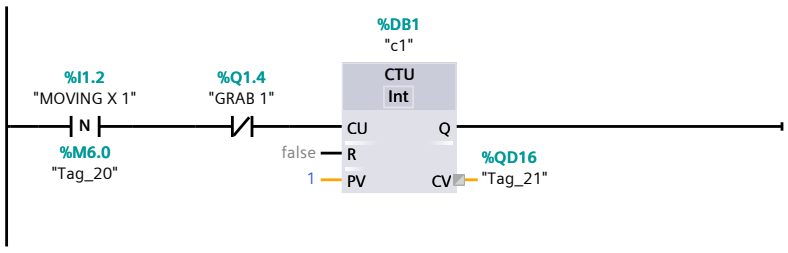
Network 20:



Network 21:



Network 22:



Network 23: