# **JANCAE**

Japan Association for Nonlinear CAE

# UMMDp

Unified Material Model Driver for Plasticity

Users' Guide

180728

#### 1. Preface

The Unified Material Model Driver for Plasticity (UMMDp) library is distributed as Fortran source codes. The Fortran compiler specified by the software vender in your analysis environment must be prepared. Please see the manual of your FE code for the details of the environment for compiling the user subroutines.

In this guide, the sections of each FE code related to the use of the UMMDp are described below. Please read these sections and confirm that the sample of the user subroutine provided by the developer of each FE code work normally before using the UMMDp.

In the next section, the details of how to use the UMMDp for each FE code are provided. The common notations are:

dir\_ummdp: directory containing the UMMDp source code files dir\_run: directory where the program is executed solvername: name of the FE code (e.g., abaqus and lsdyna) jobname: job name (name of the input file).

In the following operation procedure, the prompts "%" and "/>" represent the examples in UNIX/Linux and Windows, respectively.

The common steps for all FE codes are as follows.

(1) Preparation of UMMDp source.

Merge UMMDp source files into one file.

(2) Writing procedure to call UMMDp in the input data.

To call the material user-subroutine, specific keywords are required to be written in the input data. The keywords include the material constants, such as the coefficients of the yield function.

(3) Execution of FE program with the UMMDp.

When a command is typed to execute the FE program, options are added to compile the UMMDp and to link to the FE program.

# 2. Abaqus

- 2.1 Related section of User's Manual
- (1) Command to execute program with user-subroutine

Abaqus Analysis User's Guide

- 3.2.2 Abaqus/Standard, Abaqus/Explicit, and Abaqus/CFD execution.
- (2) Option for execution without compile

Abaqus Analysis User's Guide

- 3.2.18 Making user-defined executables and subroutines.
- (3) Keywords for set-up of the UMMDp

Abaqus Keywords Reference Guide

- \*DEPVAR: define the number of solution-dependent state variables
- \*ORIENTATION: define local material axis for anisotropy
- \*USER MATERIAL: define the material constants used in UMAT
- \*USER OUTPUT VARIABLE: define the number of user output variables.
- (4) Specification of Abaqus user-subroutines used in the UMMDp

Abagus User Subroutines Reference Guide

- 1.1.44 UMAT: user subroutine to define a material's mechanical behavior
- 1.1.58 UVARM: user subroutine to generate element output.
- (5) User defined mechanical properties with UMAT

Abagus Analysis User's Guide

- 26.7.1 User-defined mechanical material behavior.
- 2.2 Usage
- (1) Preparation of program source file

Put the UMMDp source codes into one file with the "plug-in" first.

```
unix_linux% cd \quad dir_ummdp

unix_linux% cp \quad plug_ummdp_abaqus.f \quad jobname_ummdp.f

unix_linux% cat \quad ummdp*.f \qquad >> \quad jobname_ummdp.f
```

```
windows> cd dir_ummdp
windows> copy plug_ummdp_abaqus.f jobname_ummdp.for
windows> type ummdp*.f >> jobname_ummdp.for
```

#### (2) Preparation of the input file

This section describes the keywords in the input data file for use in the UMMDp.

# (a) Definition of the material model (the details will be provided later)

# (b) Definition of the principal axis for the material anisotropy

Define the material axis for orthotropic anisotropy (e.g., rolling direction and transversal direction). For the details of the settings, please refer to the manual.

#### (c) Define the number of internal state variables

\*Orientation. ....

Set the number of state variables to 1+NTENS, where NTENS is the number of components of the tensor variables. NTENS=3 for plane stress or a shell element, and NTENS=6 for a solid element. The 1st "1" is reserved for the equivalent plastic strain, and NTENS is reserved for the plastic strain components. The following example corresponds to a solid element:

```
*Depvar
7.
```

#### (d) Define the user output variables (optional)

UMMDp can output the following two user variables:

- (d1) current equivalent stress (the value calculated by substituting the stress components for the yield function)
- (d2) current yield stress (the value calculated by substituting the equivalent plastic strain for the function of the isotropic hardening curve).

To output these two variables, define two user variables:

\*User Output Variables

2,

(e) Define output variables for post processing

This keyword controls the output variables (e.g., equivalent plastic strain and equivalent stress) for post processing.

\*Output, Field

\*Element Output

SDV, UVARM

# (3) Execution of program

Type the following command. Option "user=" specifies the UMMDp source file.

%> abaqus job=jobname user=jobname\_ummdp

# 3. ADINA

- 3.1 Related section of User's Manual
- (1) Command to execute program with user-subroutine

%ADINAHOME%¥usrdll¥README.txt: Procedure for compiling and replacing dll file. (¥ is backslash)

(2) Keywords for set-up of the UMMDp

ADINA User Interface Command Reference Manual Volume I: ADINA Solids & Structures

 $MATERIAL\ USER\ SUPPLIED\ :\ define\ the\ material\ constants\ used\ in\ user\ subroutine$ 

AXES\*\*\*\*\* define local axis

SET-AXES-MAT \*\*\*\*: assign local axis to material.

(3) Specification of ADINA user-subroutines used in the UMMDp

ADINA Theory and Modeling Guide Volume I: ADINA Solids & Structures

- 3.18 User-coded material model
- (4) Description on mechanical properties in ADINA

ADINA Theory and Modeling Guide Volume I: ADINA Solids & Structures

- 3.1 Stress and strain measures in ADINA
- 3.2 Usage
- (1) Preparation of program source file

Put the UMMDp source codes into one file with the "plug-in" first. ADINA has two types of user material subroutines; UCMAT2 and UCMAT3 for the 2D and 3D solid elements, respectively. These subroutines are separated and one should be selected as the plug-in for the UMMDp, depending on the analysis. ADINA does not support a material user subroutine for the shell element.

```
unix_linux% cd \quad dir_ummdp
unix_linux% cp \quad plug_ummdp_adina_UCMAT3(or 2).f \quad jobname.f
unix_linux% cat \quad ummdp*.f \quad >> \quad jobname.f
```

windows> cd dir\_ummdp

Copy the combined file to the %ADINAHOME%usrdll directory, and edit "Makefile.adusr" in this directory as follows:

for a 2D solid element

```
MAT2D_OBJ = jobname.obj
```

for a 3D solid element

```
MAT3D_OBJ = jobname.obj
```

Type the following command to compile all files in the directory:

```
nmake /f Makefile.adusr
```

Copy the file "adusr.dll" created here to the %ADINAHOME%x64 directory (making a backup of the original "adusr.dll" is recommended).

For the details of this operation, refer to the README.txt in the same directory.

# (2) Preparation of input file

This section describes the keywords in the input data file for use in the UMMDp.

#### (a) Definition of the material model (the details will be described later)

```
MATERIAL USER-SUPPLIED 1.
INTEG=FORWARD AUTOLEN=NO,
LENGTH1=13 LENGTH2=0 LENGTH3=13 LENGTH4=0,
NCTI=26 NSCP=0.
CT11=0,
CT12=1000.0 CT13=0.3,
CT14=2,
CT15=-0.069888 CT16=0.936408
                                 CT17=0.079143
                                                 CT18=1.003060,
CT19=0.524741
                CTl10=1.363180 CTl11=0.954322
                                               CTl12=1.023770,
CT113=1.069060 CT114=0.981171 CT115=0.476741
                                               CTI16=0.575316,
CTI17=0.866827 CTI18=1.145010 CTI19=-0.079294 CTI20=1.404620,
CT121=1.051660 CT122=1.147100 CT123=8,
CT124=0,
CTl25=1.0,
```

CT126=0

## (b) Definition of the principal axis for material anisotropy

Define the material axis for orthotropic anisotropy (e.g., rolling and transversal directions). For the detail of the settings, please refer to the manual.

AXES CONSTANT NAME=1,

AX=1.0 AY=0.0 AZ=0.0,

BX=0.0 BY=1.0 BZ=0.0

\*

SET-AXES-MAT VOLUMES

@CLEAR

1112

## (c) Definition of internal state variables

ARRAY(1) for equivalent plastic strain

ARRAY(2)-(7) for plastic strain components

ARRAY(8) –(13) for stress components.

The numbers of the internal state variables are defined in LENGTH1-4.

Set AUTOLEN "NO"

LENGTH1: number of real type state variables, including variables that are not saved to the output file

LENGTH2: number of integer type state variables including variables that are not saved to the output file

LENGTH3: number of real type state variables to be saved to the output file

LENGTH4: number of real type state variables to be saved to the output file

Be sure to set LENGTH  $3 \le \text{LENGTH } 1$ , LENGTH  $4 \le \text{LENGTH } 2$ .

To fix the state variables within the subroutine, set the AUTOLEN parameter in MATERIAL USER - SUPPLIED to YES.

#### (d) Define user output variables

In default, the output of the variables to the result file is restricted. To remove the limit, use the following keyword:

#### PORTHOLE RESULTS-=NO

In post-processing, "USER\_VARIABLE" can be selected to view the internal state variables.

(3) Execution of program

There are two ways to execute the program with a user-subroutine.

(a) Execution by the user interface.

Load \*.in file with the AUI.exe program

Execute analysis by "Solution>Data File/Run...".

(b) Execution by batch file.

Assign dat output in \*.in file.

adina file="

Edit batch file as follows, and execute (jobname is the name of the \*.in file).

%ADINAHOME%¥x64¥aui -b *jobname*.in

%ADINAHOME%¥x64¥adina -b -s *jobname*.dat

# 4. ANSYS

- 4.1 Related section of User's Manual
- (1) Required environment to use ANSYS user subroutines.

Installation and Licensing

Installation and Licensing Documentation

Linux Installation Guide

- 2. Platform Details
- 2.2. Compiler Requirements for Linux Systems: Linux

Windows Installation Guide

- 2. Platform Details
- 2.2. Compiler Requirements for Windows Systems: Windows
- (2) How to compile and link a user-subroutine of ANSYS

Mechanical APDL

Programmer's Reference

II. Guide to User-Programmable Features

Chapter 1: Understanding User Programmable Features (UPFs)

- 1.9. Compiling and Linking UPFs on Linux Systems
- 1.10. Compiling and Linking UPFs on Windows Systems
- (3) Overview of ANSYS user-subroutine

Mechanical APDL

Advanced Analysis Guide

Chapter 9: User-Programmable Features and Nonstandard Uses

- 9.1. User-Programmable Features (UPFs)
- (4) Specification of ANSYS user-subroutines used in the UMMDp

Mechanical APDL

Programmer's Reference

II. Guide to User-Programmable Features

Chapter 2: UPF Subroutines and Functions

- 2.4. Subroutines for Customizing Material Behavior
- 2.4.1. Subroutine UserMat (Creating Your Own Material Model)

Mechanical APDL

Material Reference

Chapter 4: Nonlinear Material Properties

- 4.19. Custom Material Models
- 4.19.1. User-Defined Material Model (UserMat)
- 4.19.4. Using State Variables with User-Defined Materials
- (5) ANSYS commands related to the UMMDp set-up

#### Mechanical APDL

Command Reference

XXI. T Commands

TB - Activates a data table for material properties or special element input.

TBDATA - Defines data for the material data table.

(6) Definition of axes for anisotropy

Mechanical APDL

Structural Analysis Guide

Chapter 13: Shell Analysis and Cross Sections

13.2. How to Create Cross Sections

13.2.2. Defining Layer Data

Mechanical APDL

Command Reference

XX. S Commands

SECDATA - describes the geometry of a section

SECTYPE - associates section type information with a section ID number.

# 4.2 Usage

(1) Preparation of program source file

There are 3 ways to use user-subroutines in ANSYS as follows:

- 1. create a DLL file
- 2. use the /UPF command
- 3. create a customized ansys.exe.

Here, "1. create a DLL file" is introduced, because it is easy to operate in the Workbench environment.

# Step 1

Copy all Fortran files (ummdp\*.f files and plug\_ummdp\_ansys.f) to the following directory.

C:\Program Files\ANSYS Inc\v180\Pansys\custom\user\winx64 (\V is backslash)

Note 1: If you cannot find the directory, "ANSYS Customization Files for User

Programmable Features" needs to be additionally installed with the ANSYS installer.

Node 2: The backing up of the directory before operation is recommended.

Step 2

Rename "plug\_ummdp\_ansys.f" to "usermat.f".

Step 3

Launch the VS2012 x64 Native Tools command prompt.

In windows, select [Start] > [All programs] > [Microsoft Visual Studio 2012] > [Visual Studio Tools] > [VS2012 x64 Native Tools Command prompt]

Step 4

Change current directory to

C:\Program Files\ANSYS Inc\v180\Pansys\custom\user\winx64. (\Pri is backslash)

Step 5

Execute "ANSUSERSHARED.bat".

Step 6

When "Enter a User Programmable Feature Source Filename:" is prompted, type "usermat" to compile the user-subroutines.

Step 7

The following message is displayed when compilation is finished and a dynamic link library "usermatLib.dll" is created.

\*

usermatLib.dll HAS BEEN SUCCESSFULLY BUILT.

Set the environment variable ANS\_USER\_PATH to the directory where the

 $usermatLib.dll\ resides\ and\ run\ ansys 180\ to\ use\ your\ newly\ generated$ 

user shared library.

\*

Step 8

Copy "usermatLib.dll" to an arbitrary directory (such as "C:\(\frac{4}{4}\)AnsCustom" in the example).

Step 9

Set the path environment variable on Windows as follows:

ANS\_USER\_PATH=C:\footnote{AnsCustom}

Step 10

After all of the steps, the user-subroutine can be used in ANSYS. When ANSYS is executed, the following two lines will appear if the set-up is complete:

User Link path (ANS\_USER\_PATH): C:\u00e4AnsCustom

# (2) Preparation of the input file

This section describes the keywords in the input data file for use in the UMMDp.

# (a) Definition of material model (the details will be described later)

(a) Definition of material model (the details will be described later)				
! material property(ummdp)				
tb,user,1,,26				
tbdata, 1, 0	! nela			
tbdata, 2, 1000.0	! E			
tbdata, 3, 0.3	! nu			
tbdata, 4, 2	! nyld (Yld2004)			
tbdata, 5, -0.069888	! c'12			
tbdata, 6, 0.936408	! c'13			
tbdata, 7, 0.079143	! c'21			
tbdata, 8, 1.003060	! c'23			
tbdata, 9, 0.524741	! c'31			
tbdata, 10, 1.363180	! c'32			
tbdata, 11, 0.954322	! c'44			
tbdata, 12, 1.023770	! c'55			
tbdata, 13, 1.069060	! c"66			
tbdata, 14, 0.981171	! c"12			
tbdata, 15, 0.476741	! c"13			
tbdata, 16, 0.575316	! c"21			
tbdata, 17, 0.866827	! c"23			
tbdata, 18, 1.145010	! c"31			
tbdata, 19, -0.079294	! c"32			
tbdata, 20, 1.404620	! c"44			
tbdata, 21, 1.051660	! c"55			
tbdata, 22, 1.147100	! c"66			
tbdata, 23, 8.0	! exponent a			
tbdata, 24, 0	! nih constant yield stress			
tbdata, 25, 1.0	! yield stress			
tbdata, 26, 0	! nkin (must be 0)			

## (b) Definition of the principal axis for material anisotropy

Define the material axis for orthotropic anisotropy (e.g., rolling and transversal directions). For the details of the settings, please refer to the manual. An example is given below.

LOCAL, II, ...! define local coordinate system

ESEL, S, ... ! select elements

EMODIF, ALL, ESYS, II ! assign element coordinate system

ESEL, ALL ! release selected elements

The components of the stress and strain are defined in the result coordinate system. The result coordinate system in default is the global Cartesian coordinate system. If required, to set the result coordinate system to the local coordinate system defined in the element, the following command can be typed in post-processing.

RSYS, SOLU

(Please see the manual for details.)

#### (c) Define the number of internal state variables

Set the number of state variables to 2+NTENS, where NTENS is the number of components of the tensor variables. NTENS=3 for plane stress or a shell element and NTENS=6 for a solid element.

1st variable: equivalent plastic strain

2nd variable: thickness strain of a shell element

3rd to 2+NTENS variables: plastic strain components

The following example corresponds to a solid element.

tb,state,1,,8

#### (d) Define the user output variables (optional)

To view the results of the internal state variables in post-processing, type the following command before the analysis.

OUTRES, SVAR, ALL

In post-processing, you can output the state variables as SVAR (element solution).

PLESOL, SVAR, 1 ! Contour plot ustatev(1)

PRESOL, SVAR, 1 ! List ustatev(1)

# (3) Execution of program

Edit the batch file as shown below and execute it.

 $"\% ANSYS180\_DIR\% \verb| bin \verb| +\% ANSYS\_SYSDIR\% \verb| + ansys180.exe | -b-i jobname.dat-o jobname.out|$ 

Note: To use the user-subroutine, the licenses of the ANSYS Mechanical Enterprise products are required.

# 5. LS-DYNA

#### 5.1 Related section of User's Manual

#### LS-DYNA® KEYWORD USER'S MANUAL VOLUME I

APPENDIX A: User Defined Materials

LS-DYNA® KEYWORD USER'S MANUAL VOLUME II Material Models

AOPT in \*MAT\_002 \*(MAT\_ORTHTROPIC\_ELASTIC)

(the definition method of the material axis in the LS-DYNA User Material Model is the same as that of MAT\_002. Please refer to MAT\_002 for the details of the anisotropic axis).

#### 5.2 Usage

(1) Preparation of program source file with the UMMDp Here the method using a static link is explained. To build the LS-DYNA executable module, the subroutine development kit (e.g., ls-dyna\_smp\_d\_r7\_1\_2\_winx64\_ifort131\_lib.zip, usually called as "object version of LS-DYNA") and an appropriate version of Intel Fortran are required. Please contact your distributer of LS-DYNA to obtain the subroutine development kit.

# Step 1

Obtain the subroutine development kit from your distributer and Unzip it.

## Step 2

Rename the following two files.

Rename Makefile to Makefile org

Rename dyn21.f to plug\_ummdp\_lsdyna\_other.f

#### Step 3

Open plug\_ummdp\_lsdyna\_other.f that is renamed above with text editor. And change name of the subroutines.

From subroutine umat41 to subroutine umat41\_org

From subroutine utan41 to subroutine utan41\_org

# Step 4

Locate all UMMDp source files and Plug-in for LS-DYNA in above directory.

(CAUTION: The plug-in was developed for LS-DYNA R712. If you want to use another version of LS-DYNA, please check the arguments in subroutines.)

# Step 5

#### For Windows

For Linux

 $\label{lem:complex} Execute \ \ "nmake.exe" \ in \ the \ directory. \ After \ compilation \ and \ link, \ you \ can \ see \\ "ls-dyna\_ummdp\_win.exe" \ that \ is \ LS-DYNA \ executable \ module \ with \ UMMDp.$ 

Type "make" in the directory. After compilation and link, you can see "ls-dyna\_ummdp\_linux" that is LS-DYNA executable module with UMMDp.

# (2) Preparation of input file

This section shows the keywords in input data file to use UMMDp.

(a) Definition of material model (Details will be described later)
CAUTION: Number of the material constants in LS-DYNA user defined material (LMC) is fixed as 40.

*MAT_USER_DEFINED_MATERIAL_MODELS								
\$	MID	RO	MT	LMC	NHV	IORTHO	IBULK	1G
	UMMDP	7.8E-9	41	40	100	1	2	3
\$	IVECT	IFAIL	ITHERM	IHYPER	IEOS	LMCA		
	0	0	0	0	0	0		
\$	AOPT	MACF	XP	YP	ZP	Aı	A2	А3
	2.0	1	0.0	0.0	0.0	1.0	0.0	0.0
\$	Vı	V2	V3	Dı	D2	D3	ВЕТА	
	0.0	0.0	0.0	0.0	1.0	0.0	0.0	
\$	nela	К	G	nyf	cm( 5)	cm( 6)	cm( 7)	cm( 8)
	1	166666.7	76923.08	2	-0.069888	0.936408	0.079143	1.003060
\$	cm( 9)	cm(10)	cm(11)	cm(12)	cm(13)	cm(14)	cm(15)	cm(16)
	0.524741	1.363180	0.954322	1.023770	1.069060	0.981171	0.476741	0.575316
\$	cm(17)	cm(18)	cm(19)	cm(20)	cm(21)	cm(22)	cm(23)	cm(24)
	0.866827	1.145010	-0.079294	1.404620	1.051660	1.147100	8.0	2
\$	cm(25)	cm(26)	cm(27)	cm(28)	cm(29)	cm(30)	cm(31)	cm(32)
	541.0	0.0036	0.249	0				
\$	cm(33)	cm(34)	cm(35)	cm(36)	cm(37)	cm(38)	cm(39)	cm(40)

Please set IBULK=2, IG=3, and cm(1): nela=1. In LS-DYNA, the time increment in the dynamic explicit procedure is calculated from the bulk modulus and shear modulus

(rigidity).

IBULK=2 means that the bulk modulus is located in cm(2).

IG=3 means that the shear modulus is located in cm(3).

cm(1)=1 means that the elastic properties are defined with the bulk and shear moduli in the UMMDp.

(b) Definition of the principal axis for material anisotropy

The axis of the anisotropy is defined in:

#### \*MAT\_USER\_DEFINED\_MATERIAL\_MODELS

Set IORTHO=1 to define the anisotropy, and write the directions of the principal axes in Card3–4 in the keyword. For the details, please see the AOPT parameter in the \*MAT\_002 section of LS-DYNA® KEYWORD USER'S MANUAL VOLUME II Material Models.

(c) Define the number of internal state variables

The number of internal state variables is defined as "NHV" in:

#### \*MAT\_USER\_DEFINED\_MATERIAL\_MODELS

You can use the "HSV" array in the LS-DYNA user subroutines.

(d) Define user output variables (optional)

If required, "HSV" can be output for post processing by setting "NEIPH" for the solid element and "NEIPS" for shell element in:

\*DATABASE EXTENT BINARY

(3) Execution of program

For Windows

(1) Using the LS-DYNA program manager

Solver > Select LS-DYNA Solver

Choose the above-mentioned "ls-dyna\_ummdp\_win.exe".

(2) Using the command prompt

Type "ls-dyna\_ummdp\_win.exe i=input" in the command prompt.

For Linux

Type command in the terminal:

%> ls-dyna\_ummdp\_linux i=input

Here, input "i=input" to assign the input data file of LS-DYNA.

If the memory size is insufficient for the execution, please use the "memory =" option.

# 6. Marc

- 6.1 Related section of User's Manual
- (1) Execution of job with user-subroutine

Volume A: Theory and User Information

Program Initiation: How to assign user subroutine in run\_marc command

(2) Parameters list related to execute the UMMDp

Volume C: Program Input

HYPOELASTIC: call user-subroutine hypela2

MATUDS: define material parameters used in hypela2

STATE VARS: define internal state variables

ORIENTATION: define local axis of material anisotropy

POST: assign post processing variables

(3) Specification of Marc user-subroutines used in the UMMDp

Volume D: User Subroutines and Special Routines

MD\_HYPELA2: user-subroutine for the hypoelastic material

PLOTV: user-subroutine to output the user variables to the post (t16/t19) file.

- 6.2 Usage
- (1) Preparation of the program source file

Put the UMMDp source codes into one file with the "plug-in" first.

```
unix_linux% cd \quad dir_ummdp
unix_linux% cp \quad plug_ummdp_marc.f \quad jobname_ummdp.f
unix_linux% cat \quad ummdp*.f \quad >> \quad jobname_ummdp.f
```

```
windows> cd dir_ummdp
windows> copy plug_ummdp_marc.f jobname_ummdp.for
windows> type ummdp*.f >> jobname_ummdp.for
```

(2) Preparation of input file

This section describes the keywords in the input data file for use in the UMMDp.

# (a) Definition of the material model (the details will be described later)

```
hypoelastic

1,0,11,0,1,ummdp

1,0,0,0,0,0,0

0,0,0,0,0,0,0

1

matuds
hypela2,1,0,0,26,0,1

0, 1000.0, 0.3, 2, -0.069888, 0.936408, 0.079143, 1.003060

0.524741, 1.363180, 0.954322, 1.023770, 1.069060, 0.981171, 0.476741, 0.575316

0.866827, 1.145010, -0.079294, 1.404620, 1.051660, 1.147100, 8.0, 0

1.0, 0
```

# (b) Definition of the principal axis for the material anisotropy

Define the material axis for the orthotropic anisotropy (e.g., rolling and transversal directions). There are several ways to define the local axis. For the details of the settings, please refer to the manual.

```
orientation .....
```

# (c) Define the number of internal state variables.

Set the number of state variables to 2+NTENS, where NTENS is the number of components of the tensor variables. NTENS=3 for plane stress or a shell element and NTENS=6 for a solid element.

1st variable: is reserved for the temperature 2nd variable: equivalent plastic strain 3rd to 2+NTENS variables: plastic strain components

The example of a solid element is given below.

```
state vars 8
```

### (d) Define user output variables (optional)

To view the results of the internal state variables, such as the equivalent stress and equivalent plastic strain in post-processing, the post codes must be specified. The post

codes for the user variables have negative values.

```
post
15, 16, .....
....

-1 0 equivalent plastic strain
-2 0 equivalent stress
-3 0 flow stress
```

# (3) Execution of program

Type the command below. The "-user" option specifies the user-subroutine to be compiled.

```
%> run_marc -jid jobname -user jobname_ummdp
```

# 7. Set up material data for UMMDp

The material data in UMMDp as defined as follows.

- (1) Parameters for elastic properties
- (2) Parameters for yield function
- (3) Parameters for isotropic hardening
- (4) Parameters for kinematic hardening (2018/7 now on preparation)

The detail of data is shown as follows. In addition, the examples of input data for each FE code are described.

## 7.1 Parameters for elastic properties

prela(1) : ID for elastic properties

prela(2~) : Data depend on ID

Now, only isotropic Hooke elastic property can be defined. There are 2 ways to set them

(Example 1) ID=0 using Young's modulus and Poisson's ratio

prela(1)=0

prela(2)=200.0E+3 : Young's modulus E

prela(3)=0.3 : Poisson's ratio  $\nu$ 

(Example 2) ID=1 using bulk modulus (volumetric modulus) and modulus of rigidity

prela(1)=1

prela(2)=166666.7 : Bulk modulus  $K=E/3/(1-2\nu)$ 

prela(3)= 76923.08 : Modulus of rigidity  $G=E/2/(1+\nu)$ 

Note: ID=1 is useful for LS-DYNA. LS-DYNA defines the time increment from input data for dynamic explicit procedure. You can specify ibulk=2, ig=3 with ID=1 mode.

## 7.2 Parameters for yield function

pryld(1) : ID for yield function

(Negative value specifies plane stress yield function)

pryld(2~) : Data depend on ID

Here, ID for yield function and original paper are introduced. Please refer the original paper for the detail of the parameters.

ID=0: von Mises isotropic (1913)<sup>1</sup>

pryld(1)=0 No subsequent data

ID=1: Hill quadratic (1948)<sup>2</sup>

pryld(1) = 1 # of subsequent data : 6

pryld(1+1) = F

pryld(1+2) = G

pryld(1+3) = H

pryld(1+4) = L

pryld(1+5) = M

pryld(1+6) = N

Note: The parameters (FGHLMN) are same as Hill's original paper. When F=G=H=1, L=M=N=3, Hill's function is identical to von Mises's one.

ID=2: Barlat yld2004-18p (2005)3 IJP v.21(2005) p1009-1039.

pryld(1)=2 # of subsequent data: 19

pryld(1+1) = c'12

pryld(1+2) = c'13

pryld(1+3) = c'21

pryld(1+4) = c'23

pryld(1+5) = c'31

pryld(1+6) = c'32

<sup>1</sup> von Mises, R. (1913). Mechanik der festen Körper im plastisch deformablen Zustand. Göttin. Nachr. Math. Phys., **1**: 582–592.

(http://rspa.royalsocietypublishing.org/content/royprsa/193/1033/281.full.pdf)

<sup>3</sup> Barlat F, Aretz H, Yoon JW, Karabin ME, Brem JC, Dick RE (2005). Linear transformation-based anisotropic yield functions., Int. J. Plast. **21**:1009–1039

<sup>&</sup>lt;sup>2</sup> R. Hill. (1948). A theory of the yielding and plastic flow of anisotropic metals. Proc. Roy. Soc. London, **193**:281–297.

```
pryld(1+7) = c'44 (c'66 in original paper)
pryld(1+8) = c'55 (c'55 in original paper)
pryld(1+9) = c'66 (c'44 in original paper)
pryld(1+10) = c"12
pryld(1+11) = c"13
pryld(1+12) = c"21
pryld(1+13) = c"23
pryld(1+14) = c"31
pryld(1+15) = c"32
pryld(1+16) = c"44 (c"66 in original paper)
pryld(1+17) = c"55 (c"44 in original paper)
pryld(1+18) = c"66 (c"55 in original paper)
pryld(1+19) = a (exponent)
Note: Stress components in Voigt notation is \{\sigma_{xx}, \sigma_{yy}, \sigma_{zz}, \sigma_{yz}, \sigma_{zx}, \sigma_{xy}\} in the original
paper, but \{\sigma_{xx}, \sigma_{yy}, \sigma_{zz}, \sigma_{xy}, \sigma_{yz}, \sigma_{zx}\} in UMMDp.
ID=3: Cazacu (2006)4
pryld(1)=3
                  # of subsequent data: 14
pryld(1+1) = C11
pryld(1+2) = C12
pryld(1+3) = C13
pryld(1+4) = C21
pryld(1+5) = C22
pryld(1+6) = C23
pryld(1+7) = C31
pryld(1+8) = C32
pryld(1+9) = C33
pryld(1+10) = C44
pryld(1+11) = C55
pryld(1+12) = C66
pryld(1+13) = a (exponent)
pryld(1+14) = k (tension compression ratio)
```

ID=4: Karafillis-Boyce (1993)<sup>5</sup>

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<sup>&</sup>lt;sup>4</sup> Cazacu, O., Plunkett, B., Barlat, F., (2006). Orthotropic yield criterion for hexagonal close packed metals., Int. J. Plasticity **22**: 1171–1194.

```
pryld(1)=4
                # of subsequent data: 8
pryld(1+1) = C
pryld(1+2) = alpha1
pryld(1+3) = alpha2
pryld(1+4) = gamma1
pryld(1+5) = gamma2
pryld(1+6) = gamma3
pryld(1+7) = c
pryld(1+8) = k (k of exponent 2k)
ID=5: Hu (2005)6
pryld(1)=5
                # of subsequent data: 10
pryld(1+1) = X1
pryld(1+2) = X2
pryld(1+3) = X3
pryld(1+4) = X4
pryld(1+5) = X5
pryld(1+6) = X6
pryld(1+7) = X7
pryld(1+8) = C1
pryld(1+9) = C2
pryld(1+10) = C3
ID=6: Yoshida 6th polynomial (2011)<sup>7</sup>
pryld(1)=6
                # of subsequent data: 16
pryld(1+1) = C1
pryld(1+2) = C2
pryld(1+3) = C3
pryld(1+4) = C4
pryld(1+5) = C5
pryld(1+6) = C6
```

<sup>&</sup>lt;sup>5</sup> Karafillis, A. P.; Boyce, M. C. (1993). A general anisotropic yield criterion using bounds and a transformation weighting tensor., J. Mech. Phys. Solids, **41**:1859-1886.

<sup>&</sup>lt;sup>6</sup> Hu, W. (2005). An orthotropic yield criterion in a 3-D general stress state. Int. J. Plasticity **21**:1771–1796.

<sup>&</sup>lt;sup>7</sup> Yoshida, F., Hamasaki, H., Uemori, T. (2013). A user-friendly 3D yield function to describe anisotropy of steel sheets. Int. J. Plasticity, **45**:119-139.

```
pryld(1+7) = C7
pryld(1+8) = C8
pryld(1+9) = C9
pryld(1+10) = C10
pryld(1+11) = C11
pryld(1+12) = C12
pryld(1+13) = C13
pryld(1+14) = C14
pryld(1+15) = C15
pryld(1+16) = C16
ID=-1: Gotoh biquadratic (1978)8
pryld(1) = -1
                # of subsequent data: 9
pryld(1+1) = A1
pryld(1+2) = A2
pryld(1+3) = A3
pryld(1+4) = A4
pryld(1+5) = A5
pryld(1+6) = A6
pryld(1+7) = A7
pryld(1+8) = A8
pryld(1+9) = A9
ID=-2: Barlat YLD2000-2d (2003)9
pryld(1)=-2
                # of subsequent data: 9
pryld(1+1) = alpha1
pryld(1+2) = alpha2
pryld(1+3) = alpha3
pryld(1+4) = alpha4
pryld(1+5) = alpha5
pryld(1+6) = alpha6
```

 $^8$  Gotoh, M., (1977). A theory of plastic anisotropy based on a yield function of fourth order (plane stress state)—I, Int. J. Mech. Sci. ,  $\bf 19$ -9 : 505-512. ( See also J.JSTP,  $\bf 19$ (1978) :337-385 )

<sup>&</sup>lt;sup>9</sup> Barlat, F., Brem, J.C., Yoon, J.W., Chung, K., Dick, R.E., Lege, D.J., Pourboghrat, F., Choi, S.H., Chu, E. (2003). Plane stress yield function for aluminium alloy sheets-part 1: theory, Int. J. Plasticity, **19**:1297-1319.

```
pryld(1+7) = alpha7
pryld(1+8) = alpha8
pryld(1+9) = a (exponent)
ID=-3: Vegter (2006)10
pryld(1)=-3
                # of subsequent data: 3+4*n
pryld(1+1) = n (max of i)
pryld(1+2) = f_bi0
pryld(1+3) = r_bi0
pryld(1+3+(i-1)*4+1) = phi uniaxial(i)
pryld(1+3+(i-1)*4+2) = phi_shear(i)
pryld(1+3+(i-1)*4+3) = phi_planestrain(i)
pryld(1+3+(i-1)*4+4) = omega(i)
ID=-4: Banabic BBC2005<sup>11</sup>
pryld(1)=-4
                # of subsequent data: 9
pryld(1+1) = k (k of exponent 2k)
pryld(1+2) = a
pryld(1+3) = b
pryld(1+4) = L
pryld(1+5) = M
pryld(1+6) = N
pryld(1+7) = P
pryld(1+8) = Q
pryld(1+9) = R
ID=-5: Barlat YLD8912
pryld(1)=-5
                # of subsequent data: 4
pryld(1+1) = M (exponet)
pryld(1+2) = a
```

<sup>&</sup>lt;sup>10</sup> Vegter, H., den Boogaard, A.H. van (2006). A plane stress yield function for anisotropic sheet material by interpolation of biaxial stress states, Int. J. Plasticity, **22**:557-580.

<sup>&</sup>lt;sup>11</sup> Banabic, D., Aretz,, D.S. Comşa, H., Paraianu, L.(2005). An improved analytical description of orthotropy in metallic sheets, Int. J. Plasticity **21**:493–512.

<sup>&</sup>lt;sup>12</sup> Barlat, F., Lian, J.(1989). Plastic behavior and stretchability of sheet metals. Part I: a yield function for orthotropic sheets under plane stress conditions. Int. J. Plasticity. **5**:51–66

```
pryld(1+ 3) = h
pryld(1+ 4) = p

ID=-6: Banabic BBC2008<sup>13</sup>
pryld(1)=-6  # of subsequent data: 2+8*s
pryld(1+1) = s (max of i)
pryld(1+2) = k (k of exponent 2k)
pryld(1+2+(i-1)*8+1) = 11
pryld(1+2+(i-1)*8+2) = 12
pryld(1+2+(i-1)*8+3) = m1
pryld(1+2+(i-1)*8+4) = m2
pryld(1+2+(i-1)*8+5) = m3
pryld(1+2+(i-1)*8+6) = n1
pryld(1+2+(i-1)*8+6) = n1
pryld(1+2+(i-1)*8+7) = n2
pryld(1+2+(i-1)*8+8) = n3
```

ID=-7: Hill1990 Now on preparation

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 $<sup>^{13}\,</sup>$  Comsa, D.S., Banabic, D. (2008). Plane-Stress Yield Criterion For Highly-Anisotropic Sheet Metals, Proc. of NUMISHEET 2008.

https://certeta.utcluj.ro/downloads/researchfields/NUMISHEET\_2008\_2.pdf

## 7.3 Parameters for isotropic hardening

prihd(1) : ID for isotropic hardening curve.

prihd(2~) : Data depend on ID

The equation of flow curve is introduced as bellow. Here p is equivalent plastic strain.

```
ID=0:Sy
                Perfectly plastic
prihd(1) = 0
                # of subsequent data: 1
prihd(1+1) = Sy
                         (Constant flow stress, no hardening)
ID=1:Sy0+h*p Linear hardening
prihd(1) = 1
                # of subsequent data: 2
prihd(1+1) = Sy0
                         Initial yield stress
prihd(1+2) = h
                         Hardening slope or plastic coefficient
ID=2:c*(e0+p)^n Swift type
prihd(1) = 2
                # of subsequent data: 3
prihd(1+1) = c
prihd(1+2) = e0
prihd(1+3) = n
ID=3 : sy0+c*p^n
                    Ludwick type
prihd(1) = 3
                # of subsequent data: 3
prihd(1+1) = sy0 Initial yield stress
prihd(1+2) = c
prihd(1+3) = n
ID=4 : sy0+q*(1-exp(-b*p)) Voce type
prihd(1) = 4
                # of subsequent data: 3
prihd(1+1) = sy0Initial yield stress
prihd(1+2) = q
prihd(1+3) = b
```

ID=5: sy0+q\*(1-exp(-b\*p))+h\*p Voce + Linear type

```
prihd(1) =5
                \# of subsequent data : 4
prihd(1+1) = sy0Initial yield stress
prihd(1+2) = q
prihd(1+3) = b
prihd(1+4) = h
ID=6: a(sy0+q*(1-exp(-b*p)) + (1-a)(c*(e0+p)^n)
                                                 Voce + Swift type
prihd(1) =6
                # of subsequent data: 7
prihd(1+1) = a fraction
prihd(1+2) = sy0
prihd(1+3) = q
prihd(1+4) = b
prihd(1+5) = c
prihd(1+6) = e0
prihd(1+7) = n
```

# 7.4 Parameters for kinematic hardening

prkin(1): ID for type of kinematic hardening

Now on preparation (2018/7) Set as follow.

ID=0: No kinematic hardening

prkin(1) = 0 No subsequent data

## 7.5 Example of material data input for each FE codes

Example data

Elastic properties E=200GPa, v=0.3

Yield function Yld2004-18p (Coefficients of A2090-T3 in the original paper)

Isotropic hardening Swift type  $\sigma_Y = 541.0 (0.0036 + \epsilon_{eq})^{0.249} \text{ MPa}$ 

Kinematic hardening N/A

The parameters are stored in one dimensional array prop(i) in program.

:

prop(1)=0 : Elastic property ID=0 prop(2)=200000 : Young's modulus E prop(3)=0.3 : Poisson's ratio nu

prop(4)=2 : Yield function ID=2 (Yld2004)

prop(5) = -0.069888: c'12 prop(6)=0.936408 : c'13 prop(7)=0.079143∶ c'21 prop(8)=1.003060 ÷c'23 prop(9)=0.524741 : c'31 prop(10)=1.363180 ∶ c'32 prop(11)=0.954322 ∶ c'44 prop(12)=1.023770 : c'55 prop(13)=1.069060 : c'66 prop(14)=0.981171 : c"12 prop(15)=0.476741  $\vdots c"13$ prop(16)=0.575316 ∶ c"21 ∶ c"23 prop(17)=0.866827 prop(18)=1.145010 ∶ c"31 prop(19)=-0.079294 ÷c"32 prop(20)=1.404620 ∶ c"44 prop(21)=1.051660 ∶ c"55

prop(22)=1.147100 : c"66 prop(23)=8.0 : a (exponent)

prop(24)=2 : Isotropic hardening ID=2 Swift type  $\sigma$ =541.0 (0.0036+p)0.249

prop(25)=541.0 : c prop(26)=0.0036 : e0

```
prop(27)=0.249 : n
```

prop(28)=0 : Kinematic hardening ID=0

This prop(i) array divided into each properties in UMMDp as follow.

prela(i) : Elastic property
pryld(i) : Yield function
prihd(i) : Isotropic hardening
prkin(i) : Kinematic hardening

The model ID is stored in the top of these arrays.

Here we show the input examples of the material data for each FE code.

The red letter indicates model ID of each properties.

# (1) Abaqus

## (2) ADINA

```
material user-supplied 1,
integ=forward, autolen=no,
length1=13 length 2=0 length 3=13 length4=0,
ncti=28 nscp=0
ctil=0,
cti2=200000.0, cti3=0.3,
cti4=2,
cti5=-0.069888, cti6=0.936408, cti7=0.079143, cti8=1.003060
cti9=0.524741, cti10=1.363180, ctil1=0.954322, cti12=1.023770,
cti13=1.069060, cti14=0.981171, cti15=0.476741, cti16=0.575316,
cti17=0.866827, cti18=1.145010, cti19=-0.079294, cti20=1.404620,
cti21=1.051660, cti22=1.147100, cti23=8.0,
cti24=2,
cti25=541.0, cti26=0.0036, cti27=0.249,
```

# (3) ANSYS

```
!material property(ummdp)
tb,user,1,,28
tbdata, 1, 0
                                 ! nela
tbdata, 2, 200000
                                 ! E
tbdata, 3, 0.3
                                 ! nu
                                 ! nyld (Yld2004)
tbdata, 4, 2
tbdata, 5, -0.069888
                                 ! c'12
tbdata, 6, 0.936408
                                 ! c'13
tbdata, 7, 0.079143
                                 ! c'21
tbdata, 8, 1.003060
                                 ! c'23
tbdata, 9, 0.524741
                                 ! c'31
tbdata, 10, 1.363180
                                 ! c'32
tbdata, 11, 0.954322
                                 ! c'44
tbdata, 12, 1.023770
                                 ! c'55
tbdata, 13, 1.069060
                                 ! c"66
tbdata, 14, 0.981171
                                 ! c"12
tbdata, 15, 0.476741
                                 ! c"13
tbdata, 16, 0.575316
                                 ! c"21
tbdata, 17, 0.866827
                                 ! c"23
tbdata, 18, 1.145010
                                 ! c"31
tbdata, 19, -0.079294
                                 ! c"32
tbdata, 20, 1.404620
                                 ! c"44
tbdata, 21, 1.051660
                                 ! c"55
tbdata, 22, 1.147100
                                 ! c"66
tbdata, 23, 8.0
                                 ! a (exponent)
tbdata, 24, 2
                                 ! nih (Swift curve)
                                 ! c of c(e0+p)^n
tbdata, 25, 541.0
                                 ! e0 of c(e0+p)^n
tbdata, 26, 0.0036
tbdata, 27, 0.249
                                 ! n of c(e0+p)^n
                                 ! nkin (must be 0)
tbdata, 28, 0
```

*MAT_USER_DEFINED_MATERIAL_MODELS										
\$	MID	RO	MT	LMC	NHV	IORTHO	IBULK	1G		
	UMMDP	7.8E-9	41	40	100	1	2	3		
\$	IVECT	IFAIL	ITHERM	IHYPER	IEOS	LMCA				
	0	0	0	0	0	0				
\$	AOPT	MACF	XP	YP	ZP	Aı	A2	А3		
	0.0	1	0.0	0.0	0.0	1.0	0.0	0.0		
\$	Vı	V2	V3	Dı	D2	D3	BETA			
	0.0	0.0	0.0	0.0	1.0	0.0	0.0			
\$	\$ CM(*) of UMAT41 / PROP(*) of UMMDp									
\$	\$ Use elastic model 1 (bulk modulus K and shear modulus G) for LS-DYNA									
\$	K=E/3/(1-2nu), $G=E/2/(1+nu)$									
\$	nela	К	G	nyf	cm( 5)	cm( 6)	cm( 7)	cm( 8)		
	1	166666.7	76923.08	2	-0.069888	0.936408	0.079143	1.003060		
\$	cm( 9)	cm(10)	cm(11)	cm(12)	cm(13)	cm(14)	cm(15)	cm(16)		
	0.524741	1.363180	0.954322	1.023770	1.069060	0.981171	0.476741	0.575316		
\$	cm(17)	cm(18)	cm(19)	cm(20)	cm(21)	cm(22)	cm(23)	cm(24)		
	0.866827	1.145010	-0.079294	1.404620	1.051660	1.147100	8.0	2		
\$	cm(25)	cm(26)	cm(27)	cm(28)	cm(29)	cm(30)	cm(31)	cm(32)		
	541.0	0.0036	0.249	0						
\$	cm(33)	cm(34)	cm(35)	cm(36)	cm(37)	cm(38)	cm(39)	cm(40)		

# (5) Marc