

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	10-0003#0	MDG EXTRUDER MOUNT, CR-10 V2/V3 TO E3D HEMERA	
2	1	10-0018A	FAN DUCT, E3D HEMERA, DUAL 5015	
3	4	M121A2A160	FHCS	
4	6	HN-M3X0.5	HEX NUT	
5	4	M120A2A165	BHCS	
6	9	M119A2A163	SHCS	

NOTES:

- DASHED LINES INDICATE REFERENCE COMPONENTS AND ASSEMBLIES WHICH ARE NOT INCLUDED IN BOM. THIS INCLUDES ITEMS REUSED FROM THE OEM PRINTER ASSEMBLY AND / OR TO BE PURCHASED SEPERATLY.
- FOR STEP-BY-STEP INSTALLATION INSTRUCTIONS PLEASE REFERENCE DOC NO. MDG CR-10 - DOC, LATEST REVISION.
- PLEASE VISIT MDG CR-10 PROJECT BUILD PAGE FOR ADDITIONAL PROJECT / BUILD INFORMATION
- BLTOUCH PROBE TO NOZZLE SPACING FOR FIRMWARE CONFIGURATION
- STANDARD MATERIAL PETG. FOR HEATED CHAMBER PRINTING USED ABS, ASA OR NYLON

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THIS DRAWING CONFORMS TO A.S.M.E. STANDARD Y14.5 - 2018. UNLESS OTHERWISE SPECIFIED: ALL CIRCLES, LINES & FACES TO BE CONCENTRIC, PARALLEL & PERPENDICULAR WITHIN 0.010". UNSPECIFIED CHAMFERS AND RADII TO BE 0.03". UNSPECIFIED MACHINE FINISH 125 RMS. REMOVE ALL SHARP EDGES. COUNTERSINK TAPPED HOLES TO MAJOR THREAD DIAMETER. DO NOT SCALE DRAWING.

UNSPECIFIED TOLERANCES

DIMENSION	.X	.XX	.XXX
UNDER .36"	+/- .050	+/- .010	+/- .005
OVER .36"	+/- .100	+/- .025	+/- .010
ANGLES	+/- .0° .30°		

MATERIAL:

HARDNESS:

REFERENCE:

PATTERN:

PREPARED BY / DATE:

REVIEWED BY / DATE:

PART NUMBER:

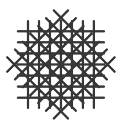
SURFACE PREP.:

COAT / TREATMENT:

COLOR:

CHECKED BY / DATE: MDG 12/28/2020

APPROVED BY / DATE:MDG 12/28/2020



MAKERS DEVELOPMENT GROUP™

TITLE:

MDG EXTRUDER MOUNT KIT, CR-10 V3 TO E3D HEMERA

DRAWING NUMBER:

10-0046

SIZE

D

SCALE

REV

1