



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	10-0010	MDG Z RAIL SUPPORT LEFT, CR10
2	1	10-0011	MDG Z RAIL SUPPORT RIGHT, CR10
3	1	10-0012	MDG Z RAIL UPPER SUPPORT, LEFT, CR10 / ENDER 3
4	1	10-0013	MDG Z RAIL UPPER SUPPORT, RIGHT, CR10 / ENDER 3
5	2	MDG-LR12-1H-500	LINEAR RAIL, 12MM
6	2	MDG-LRC-12H	LINEAR RAIL CARRIAGE, 12MM, H STYLE
7	40	M119A2A161	SHCS
8	40	TN-2020-M3	T-NUT, 2020
9	4	M119A2A178	SHCS
10	16	M120A2A178	BHCS
11	20	TN-2020-M5	T-NUT, 2020

- NOTES:
- FOR STEP-BY-STEP INSTALLATION INSTRUCTIONS PLEASE REFERENCE DOC NO. MDG CR-10 - DOC., LATEST REVISION.
 - LINEAR RAILS MUST BE PARALLEL TO EACH OTHER TO AVOID BIND AND EXCESSIVE FRICTION DURING MOTION. ALIGN RAILS TO BE PARALLEL WITHIN 0.001" FOR OPTIMAL PERFORMANCE.

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							PROJECTION 				HARDNESS:		COAT / TREATMENT:			
							UNSPECIFIED TOLERANCES				REFERENCE:		COLOR:			
							DIMENSION				PATTERN:		PREPARED BY / DATE:			
							UNDER 36" $\pm .050$ $\pm .010$ $\pm .005$				REVIEWED BY / DATE:		CHECKED BY / DATE: MDG 10/31/2020			
							OVER 36" $\pm .100$ $\pm .025$ $\pm .010$				PART NUMBER:		APPROVED BY / DATE:MDG 10/31/2020			
							ANGLES $\pm 0^{\circ} 30'$				10-0032		DRAWING NUMBER:			
											10-0032		SIZE			
													D			
													SCALE			
											REV					
											0					