

1. <b>bed</b>	(n) a flat base or foundation on which something rests or is supported. "A 3D printer requires the print ___ to be level and flat in order to successfully produce regular layers."	14. <b>model</b>	(n) 1. a three-dimensional representation of a person or thing or of a proposed structure, typically on a smaller scale than the original. "He built a ___ of St Paul's Cathedral." 2. a particular design or version of a product "The company revealed their latest ___ at the Motor Show."
2. <b>blockage</b>	(n) an obstruction which makes movement or flow difficult or impossible. "There was a ___ in the pipes. The heater couldn't work properly."	15. <b>nozzle</b>	(n) a cylindrical or round spout at the end of a pipe, hose, or tube used to control a jet of gas or liquid. "There is something wrong with the 3D printer, I think the ___ is clogged."
3. <b>close</b>	(adj) only a short distance away or apart in space or time. "The hotel is ___ to the sea."	16. <b>platform</b>	(n) a raised level surface on which people or things can stand. "There are viewing ___s where visitors can look at the canyon."
4. <b>crack</b>	(n) a narrow space between two surfaces which have broken or been moved apart "He climbed into a ___ between two rocks."	17. <b>poor</b>	(adj) of a low or inferior standard or quality. "Many people are eating a very ___ diet"
5. <b>extrusion</b>	(n) the process of shaping (a material such as metal or plastic) by forcing it through a die. "Weak 3D prints that crumble, crack or tear under even slight stress, are a sign of insufficient ___."	18. <b>properly</b>	(adv) correctly, satisfactorily, appropriately, as it should be. "There was a blockage in the pipes. The heater couldn't work ___."
6. <b>filament</b>	(n) a thin thread or fibre. "A 3D printing ___ is the thermoplastic feedstock for fused deposition modeling 3D printers."	19. <b>provide</b>	(v) to make available for use; supply. "These clubs ___ a much appreciated service for this area."
7. <b>gap</b>	(n) a break or hole in an object or between two objects. "He peeped through the ___ in the curtains."	20. <b>root cause</b>	(n) the basic cause of something. "These drugs do not address the ___ of the disease."
8. <b>heating</b>	(n) equipment or devices used to provide heat, especially to a building. "we had no ___ in our bedrooms"	21. <b>rough</b>	(adj) having an uneven or irregular surface; not smooth or level. "They had to carry the victim across the ___, stony ground."
9. <b>inconsistent</b>	(adj) not acting according to one's own principles; deviating from standard behavior. "Low quality filament can have an ___ diameter."	22. <b>scratch</b>	(n) mark or wound made to a surface with a sharp or pointed object "The car's paintwork was covered in ___es."
10. <b>insufficient</b>	(adj) not enough; inadequate. "There was ___ evidence to convict him."	23. <b>serial number</b>	(n) an identification number showing the position of a printed or manufactured item in a series. "Every bike has a ___ on it"
11. <b>issue</b>	(n) problems or difficulties, especially with a service or facility. "a small number of users are experiencing connectivity ___s."	24. <b>tangled</b>	(adj) twisted together untidily; matted. "His hair was a ___ mess."
12. <b>layer</b>	(n) a sheet, quantity, or thickness of material, typically one of several, covering a surface or body. "Arrange a ___ of aubergines in a dish."	25. <b>to align</b>	(v) to put (things) into correct or appropriate relative positions. "The fan blades are carefully ___ed."
13. <b>make</b>	(n) the manufacturer or trade name of a product "They asked for the ___, model, and year of his car."	26. <b>to bring back</b>	(phrasal verb) 1. to fetch something. "Can you ___ me ___ some chocolate?" 2. to cause someone to remember something from the past "The smell of magnolia always ___ sweet memories of my childhood."

27. <b>to call back</b>	(phrasal verb) To telephone someone again at a more convenient time. "I can ___ later if I'm bothering you."
28. <b>to clear out</b>	(phrasal verb) to completely empty. "___ your inbox to make more space."
29. <b>to clog</b>	(v) to block or become blocked with an accumulation of thick, wet matter. "The gutters were ___ed up with leaves."
30. <b>to cool</b>	(v) to become or make less hot "We dived into the river to ___ off."
31. <b>to crush</b>	(v) to deform, pulverize, or force inwards by compressing forcefully. "You can ___ a pill between two spoons."
32. <b>to end up</b>	(phrasal verb) to reach or come to a place, condition, or situation that was not planned or expected. "The book ___ed ___ in the trash."
33. <b>to figure out</b>	(phrasal verb) To come to understand; to discover or find a solution; to deduce. "As soon as I ___ what is wrong with my car, I will fix it"
34. <b>to find out</b>	(phrasal verb) to discover, as by asking or investigating. "I don't know who the 21st president of the United States was, but it should be very easy to ___."
35. <b>to fix</b>	(v) 1. mend or repair. "You've forgotten to ___ that shelf, it's still loose." 2. to fasten (something) securely in a particular place or position. "They had candles ___ed to their helmets."
36. <b>to give up</b>	(phrasal verb) to surrender ; to stop or quit "They ___ the searches when it gets too dark."
37. <b>to greet</b>	(v) to give a polite word of recognition or sign of welcome when meeting (someone). "Some of the customers ___ed the barman in Gaelic."
38. <b>to grind</b>	(v) to reduce (something) to small particles or powder by crushing it "___ some black pepper over the salad."
39. <b>to hang up</b>	(phrasal verb) 1. to put up to hang. "I ___ my wash to dry on the clothes line." 2. to terminate a telephone call. "When my mother started telling me to be careful over the phone, I threatened to ___ on her."
40. <b>to hold up</b>	(phrasal verb) 1. to wait or delay; to impede; detain. "___ a minute. I want to check something." 2. To support or lift "___ the table while I slide this underneath."

41. <b>to insert</b>	(v) to place, fit, or push (something) into something else. "Claudia ___ed her key in the lock"
42. <b>to introduce</b>	(v) to make (someone) known by name to another in person, especially formally. "I must ___ you to my wife"
43. <b>to lack</b>	(v) to be without or deficient in. "The novel lacks imagination."
44. <b>to mess up</b>	(phrasal verb) 1. To make a mess of; to untidy, disorder, soil, or muss. "The afternoon breeze ___ my hair." 2. To make a mistake; to do something incorrectly; to perform poorly. "She ___ed ___ on her final exam."
45. <b>to pull out</b>	(phrasal verb) to remove something from a container. "He ___ his gun ___ before she had a chance to scream."
46. <b>to spot</b>	(v) to see, notice, or recognize (someone or something) that is difficult to detect or that one is searching for. "Andrew ___ed the advert in the paper"
47. <b>to stick</b>	(v) to push a sharp or pointed object into or through (something). "___ a knife into the pie to see if it's cooked."
48. <b>to take out</b>	(phrasal verb) 1. to remove "Please ___ the trash before the whole house starts to smell." 2. To escort someone on a date. "Let me ___ you ___ for dinner."
49. <b>to warp</b>	(v) to make or become bent or twisted out of shape, typically as a result of the effects of heat or damp. "Moisture had ___ed the box."
50. <b>worth + ing</b>	(adj) used to suggest that the specified course of action may be advisable. "The company's service schemes are ___ checking out"