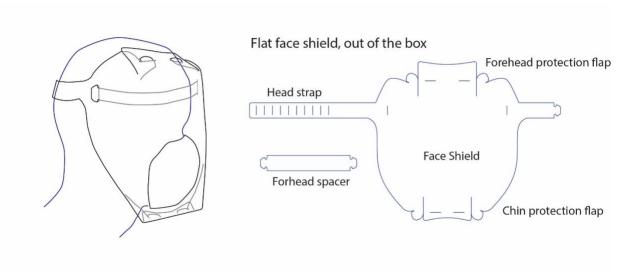
MGB Center for COVID Innovation Face Shields Working Group Lewis Kirigami Face Shield Manufacturing Specifications



1. Bill of materials - per unit

- a. Anti-fog coated PET transparent film
 - i. Minimum roll width of 20"
 - ii. Thickness: 0.010" 0.015"

2. Manufacturing process details

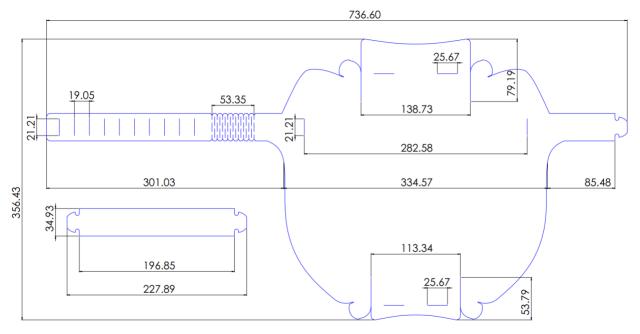
- a. Die cutting of PET film
 - i. Material: PET film (transparent)
 - ii. Coating: Anti-fog coating
 - iii. Dimensions refenced on the drawings
- b. Flat packaging for shipment

3. Product specification sheet

- Low-cost, disposable
- Anti-fog treated
- Chin protection
- Can be cleaned by with alcohol-based antiseptic wipes for extended use or re-use
- Comfortable for a full day shift (up to 12 hours)
- Can be used with general PPE (surgical mask, N95 respirator, hair net)
- Can be used with stethoscope and other general clinical tools

4. Drawings

a. PET transparent film:



(dimensions in mm)

5. General use of device

This shield is intended to be used as a general-purpose disposable face shield, and a general replacement for the Face Shields used at the hospitals.

This shield is NOT intended for: surgical use, uses where significant amounts of exposure to hazardous fluid is expected, situations where level 3 or 4 protection is required, situations where exposure to high heat or flammable gas can occur.

6. Instructions for use (a graphical version will be provided to the user)

- 1. Fold the chin protection flap and latch in place.
- 2. Fold the head protection flap and latch in place.
- 3. Insert forehead spacer to its slots.
- 4. Adjust headstrap for your size by slotting the headstrap through appropriate tabs.
- 5. Don/doff using standard methods.

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