

SAFETY TOOL BOX MEETING

NO. 37 - ABRASIVE WHEELS

1. Wear goggles and ear protectors when using an abrasive wheel. When cutting concrete products, wear a dust mask.
2. Ensure that any guard is in position and if necessary adjust the guard to expose the minimum wheel surface necessary for the operation.
3. Only persons trained and appointed may change an abrasive wheel. The names of these people are recorded in the site inspection register.
4. Keep any glass screen in the safety position.
5. Adjust the tool rest as close as possible to the face of the wheel
6. Keep your fingers below the tool rest level.
7. Take care work does not slip off the rest.
8. Use the correct grade of wheel for the work in hand. Check that the speed (rpm) of the machine does not exceed the speed marked on the wheel.
9. Keep the face of the wheel evenly dressed. Check that the wheel is not damaged before use. If it is, replace the wheel. Never over tighten the wheel, use the correct spanner for wheel fitting.
10. Never use the side of the wheel
11. Do not exert heavy pressure on the wheel.
12. Run a replacement wheel after fitting to ensure it is stable and does not vibrate before attempting to use it. Stand clear during the test.
13. Stop the wheel when not in use.
14. After re-fuelling, ensure that the fuel container lid is replaced and is stored away from the cutting area.
15. Always store the wheels in accordance with the manufacturer's instructions.

PROTECT YOUR EYES FROM FLYING FRAGMENTS

I have given the above talk to all men under my control.

Signed:

Company
Rev 1

Date 24-01-07