

## SAFETY TOOL BOX MEETING

### NO. 35 - COMPRESSED GAS CYLINDERS

1. Treat every cylinder as full" and handle carefully.
2. Always use a bottle trolley and secure the cylinder into it.
3. Always secure acetylene cylinders in an upright position both in use and in storage.
4. Store ALL cylinders so that they cannot fall.
5. Keep them away from sun, artificial heat, flammable materials, corrosive chemicals and fumes.
6. Avoid damage to valves and fittings. Do not use them for lifting or carrying.
7. Keep valves and fittings of oxygen cylinders free from oil and grease. Ensure flash back arrestors are fitted between cylinder and hose.
8. Open cylinder valves slowly and close sufficiently to shut off gas - never use force.
9. Always lift cylinders from trucks - do not drop or slide them.
10. Keep hose lines clear of traffic lanes, ensure your hoses are in good condition.
11. Always have a fire extinguisher with you when working with cutting, burning, welding equipment.
12. Get a Hot Work Permit from Al Khodari before starting work.
13. Return all cylinders to the storage area when the work is finished.
14. Remember, handling cylinders is a 2-man job.

I have given the above talk to all men under my control.

Signed:

Company  
Rev 1

Date 24-01-07