



Sebastian Verling

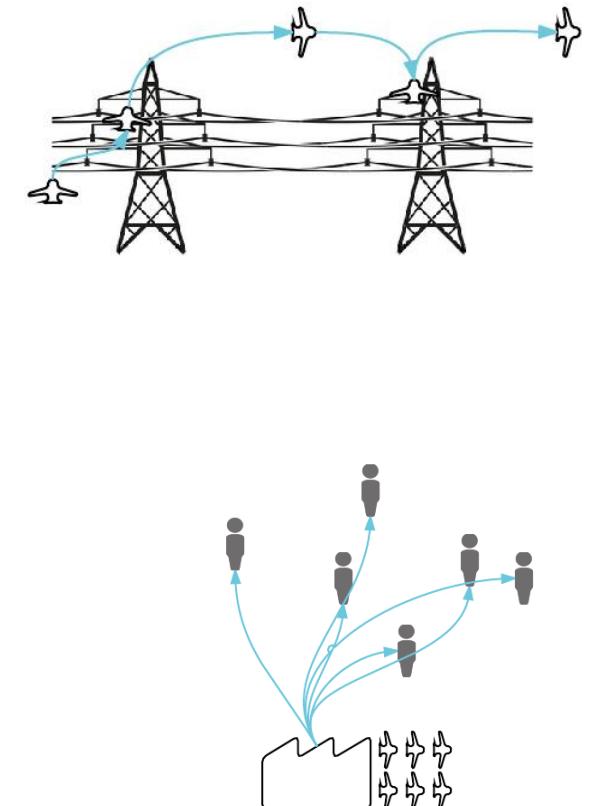
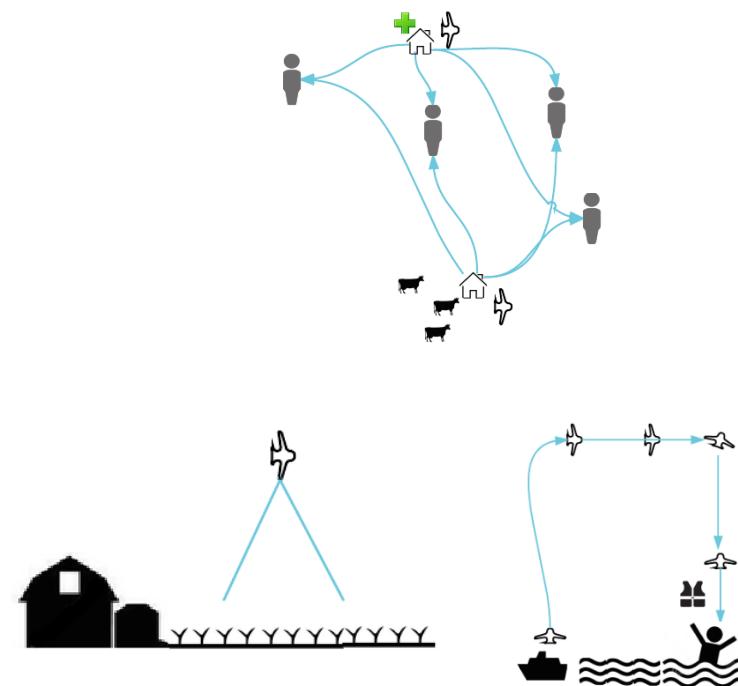
What is Wingtra

- Started as Studentproject at ETH
- Spin Off Company
- Provide an efficient VTOL Platform
 - Aerial imaging
 - Agriculture
 - Mapping

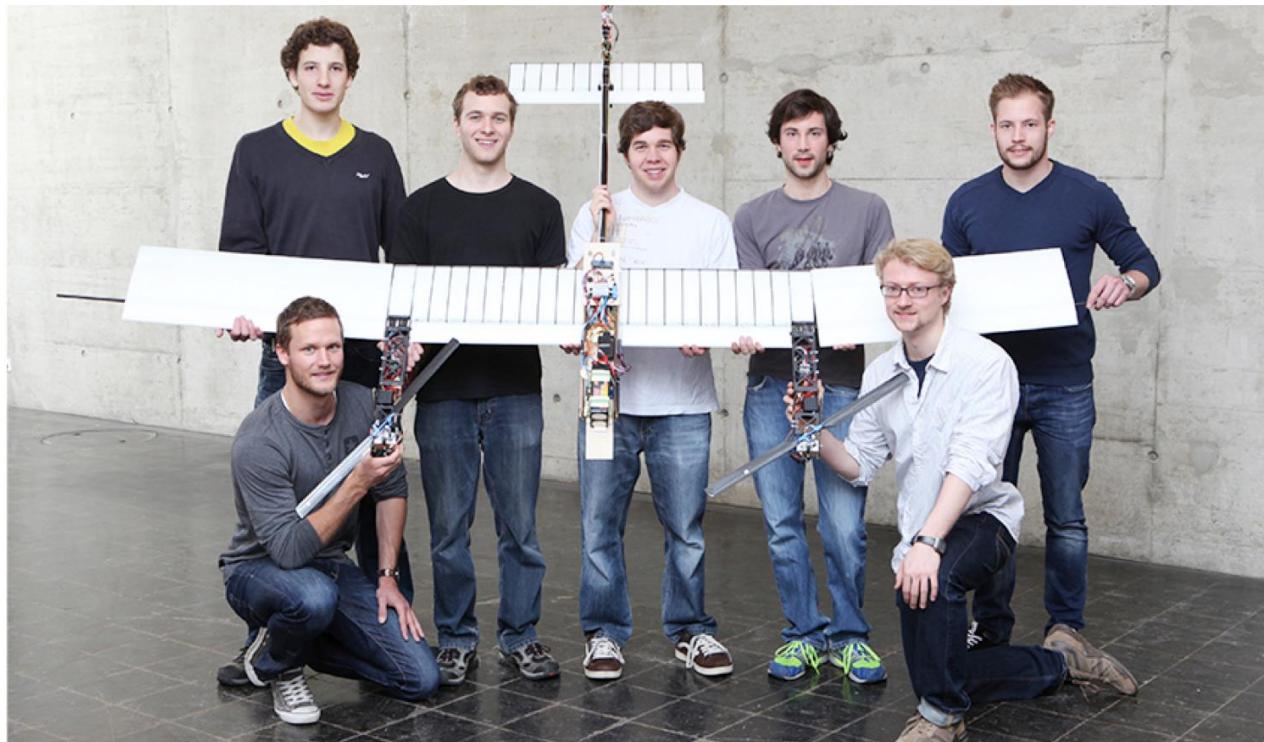


The Vision

Combined maneuverability and forward flight efficiency
make new applications possible



The Focus Project





Cruise Flight



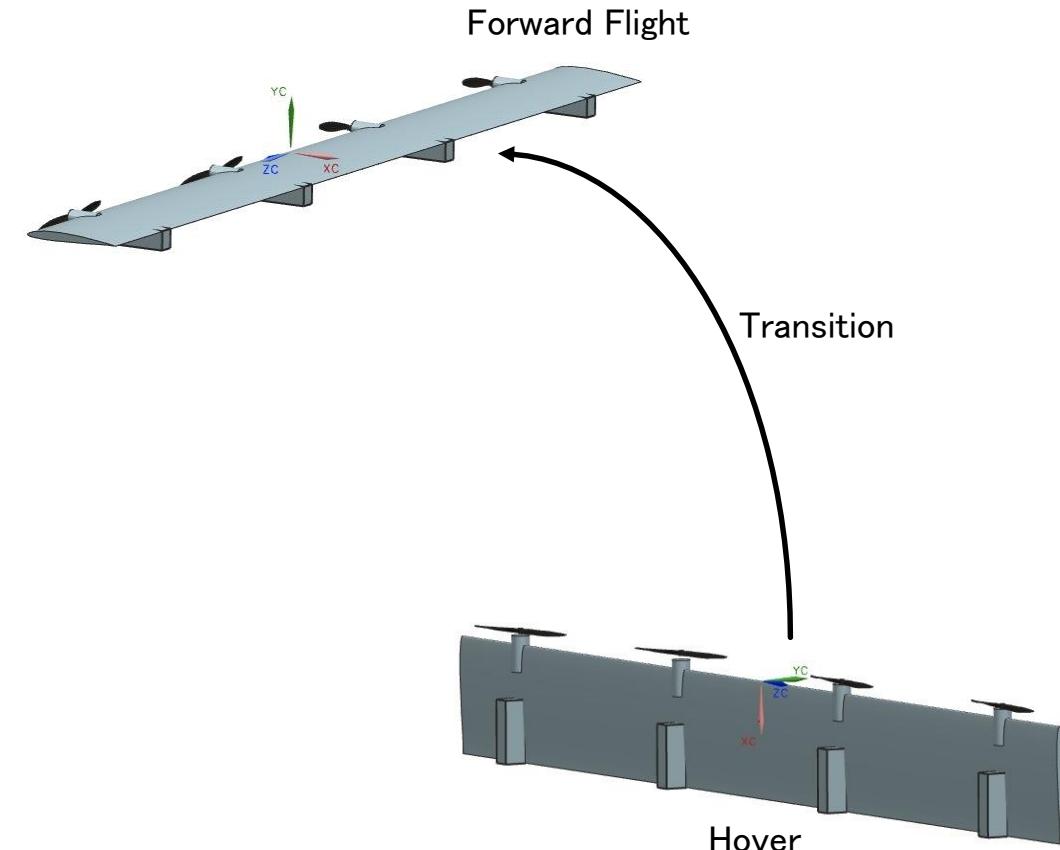
Problems with the Design

- Fragile
- 10 actuators
- Complex
- No redundancy
- Expensive Manufacturing



Alternative Design

- Lowered Complexity
- Cheap manufacturing
- Robust
- Easy scaling

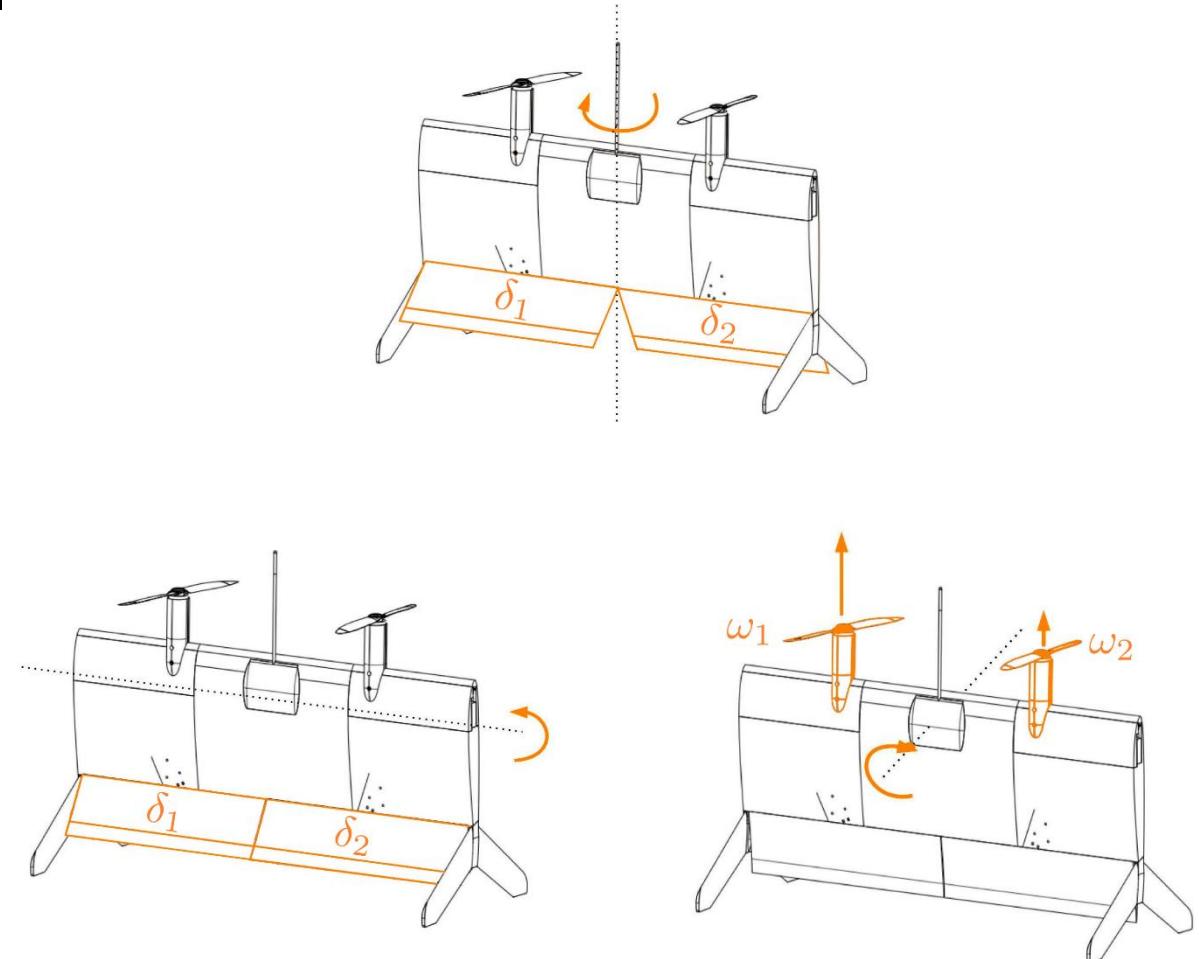
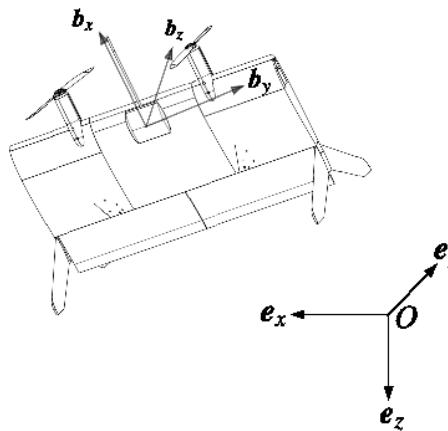


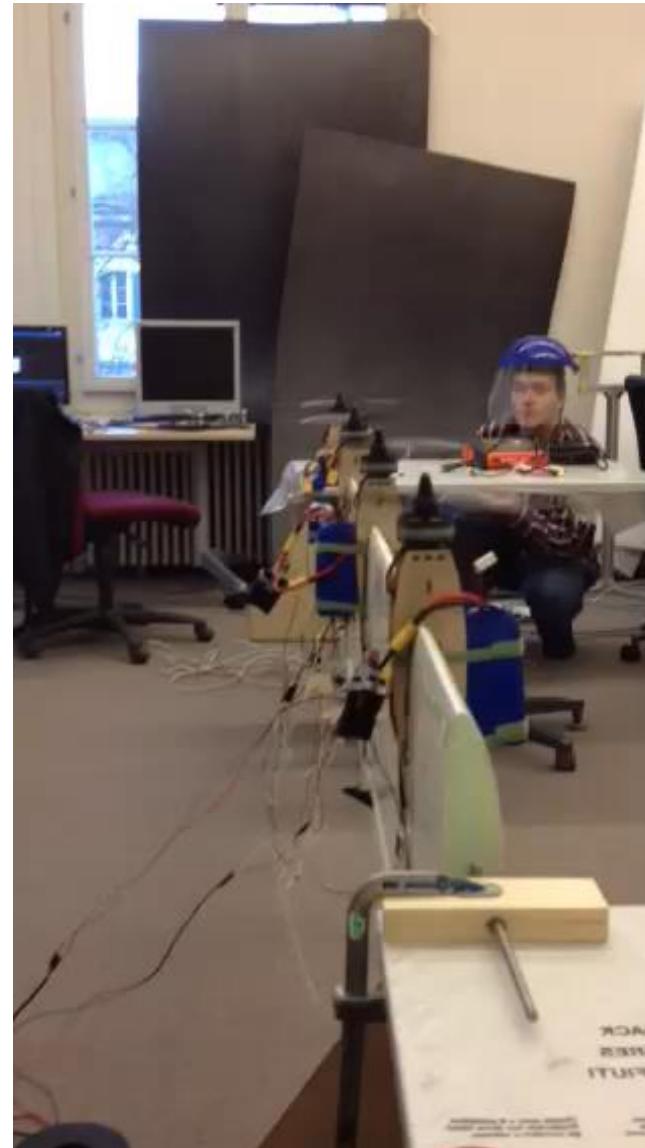
Simple Model for Hover Control

$$M_x = k_x(\delta_1 - \delta_2)$$

$$M_y = -k_y(\delta_1 + \delta_2)$$

$$M_z = k_z(\omega_1^2 - \omega_2^2)$$





Hover

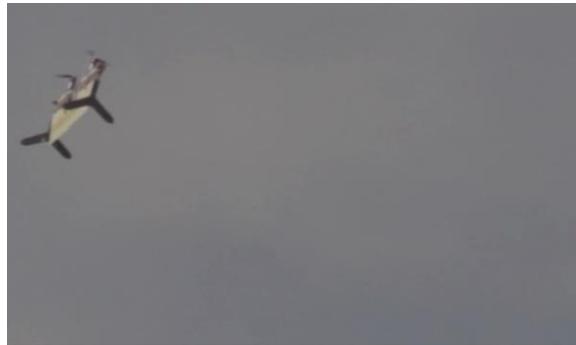
Attitude controller; attitude reference set by human pilot

The Team grows



Hybrid flying modes

Hover to Cruise



Cruise to Hover



Cruise

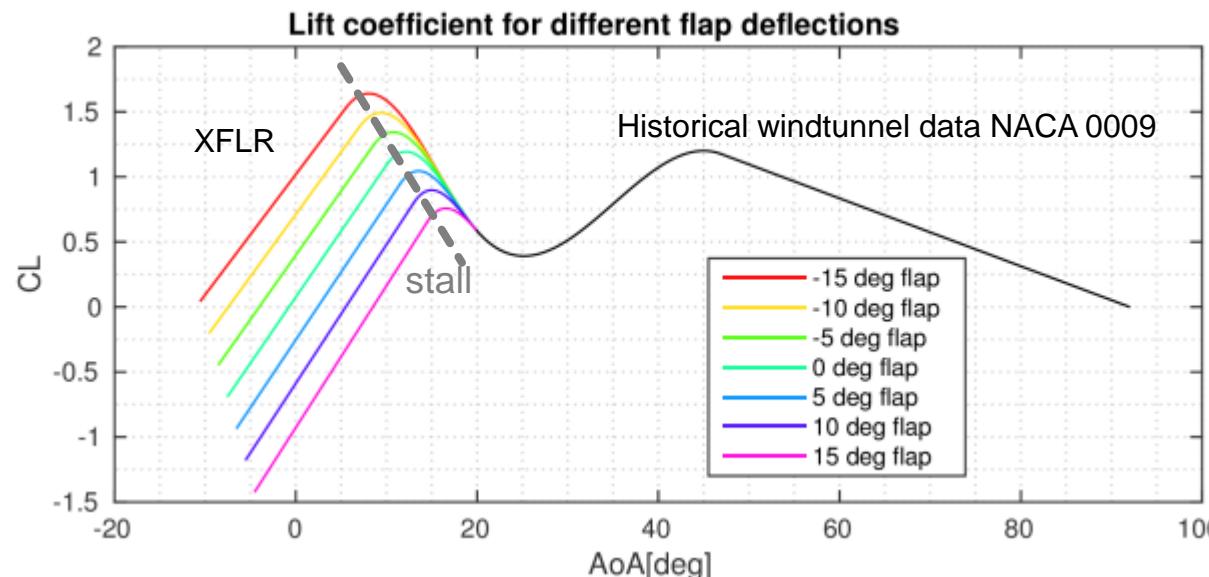
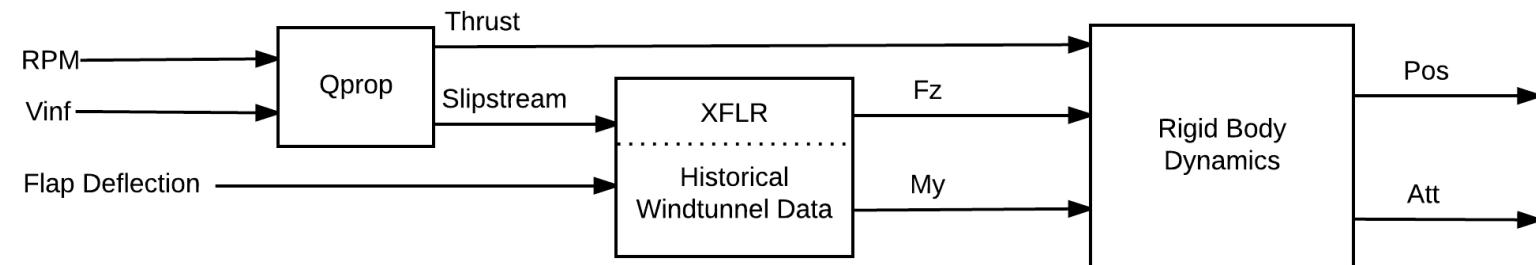


Hover



Hover

Cruise model is needed



$$L = \frac{1}{2} \rho A c_L(\alpha) v^2$$

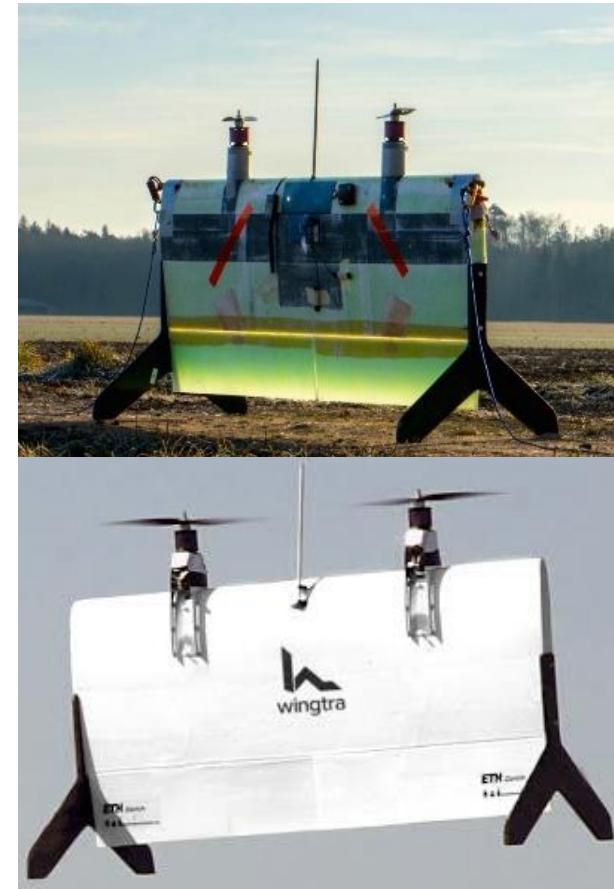
$$D = \frac{1}{2} \rho A c_D(\alpha) v^2$$

$$M = \frac{1}{2} \rho A c_M \bar{c}(\alpha) v^2$$

Better Model is needed



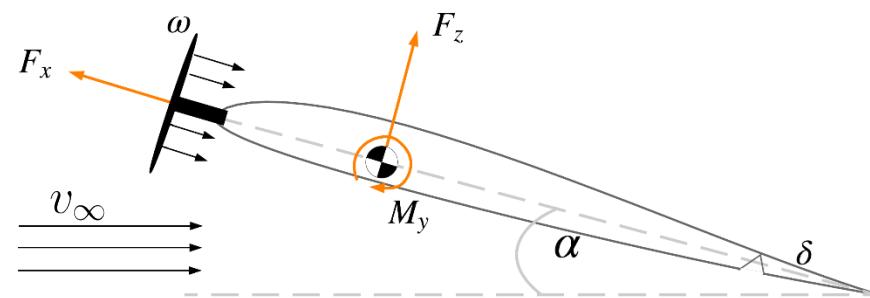
Design Iterations



Wind Tunnel Experiment

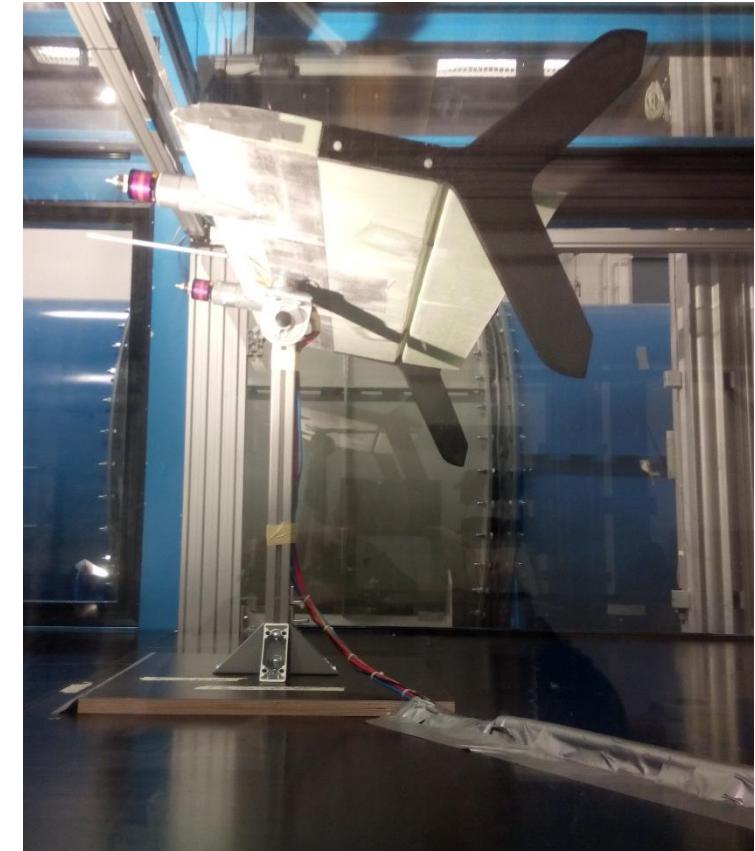
Simulation Weaknesses

- Propeller Wing Interaction
- High AoA
- Propeller Slipstream

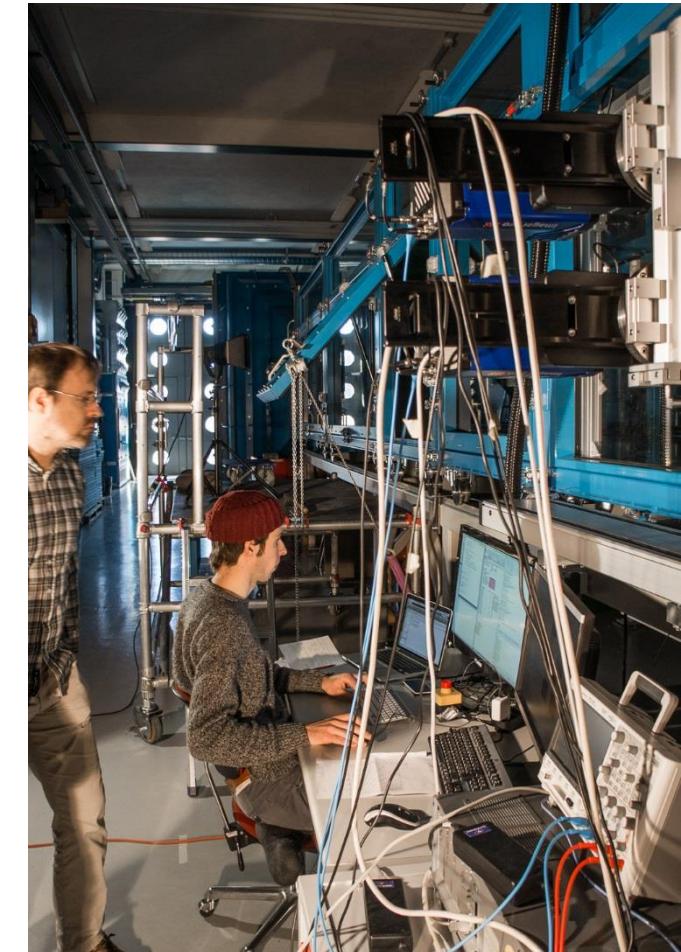
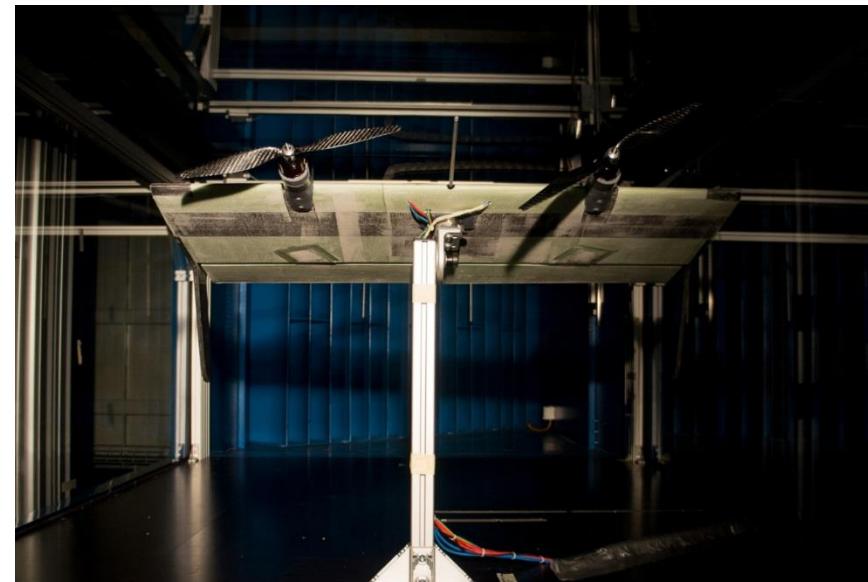
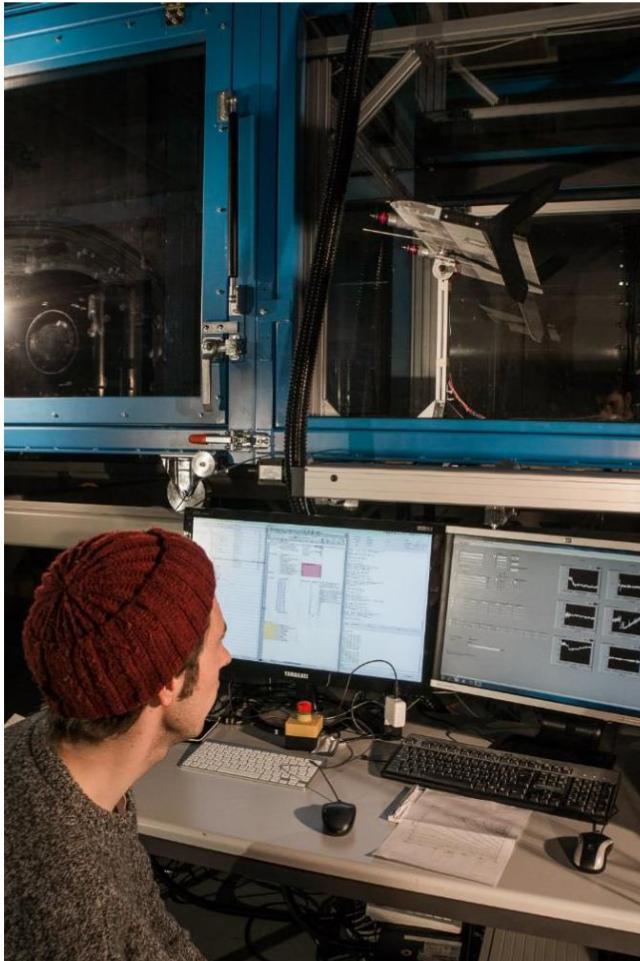


$$M = f(\omega, \delta, \alpha, v_\infty)$$

$$F = f(\omega, \delta, \alpha, v_\infty)$$



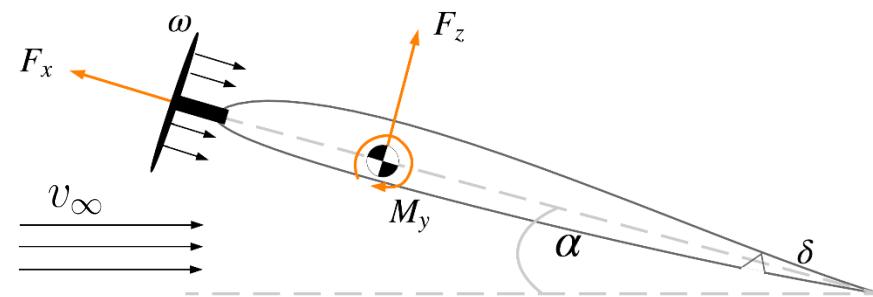
Wind Tunnel Experiment



Wind Tunnel Experiment

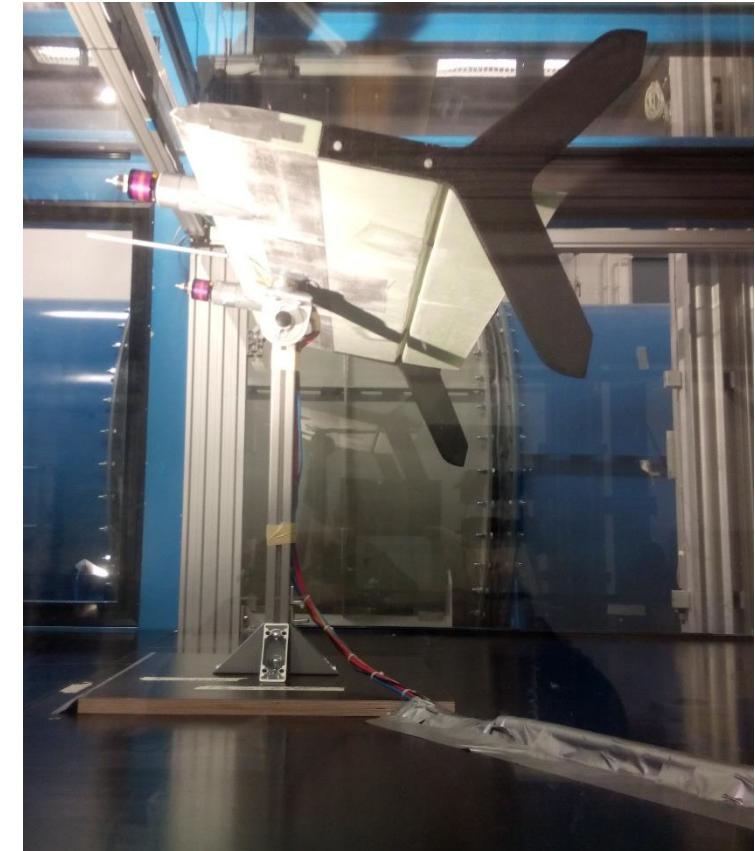
Simulation Weaknesses

- Propeller Wing Interaction
- High AoA
- Propeller Slipstream



$$\mathbf{M} = f(\omega, \delta, \alpha = 5^\circ, v_\infty)$$

$$\mathbf{F} = f(\omega, \delta, \alpha = 5^\circ, v_\infty)$$



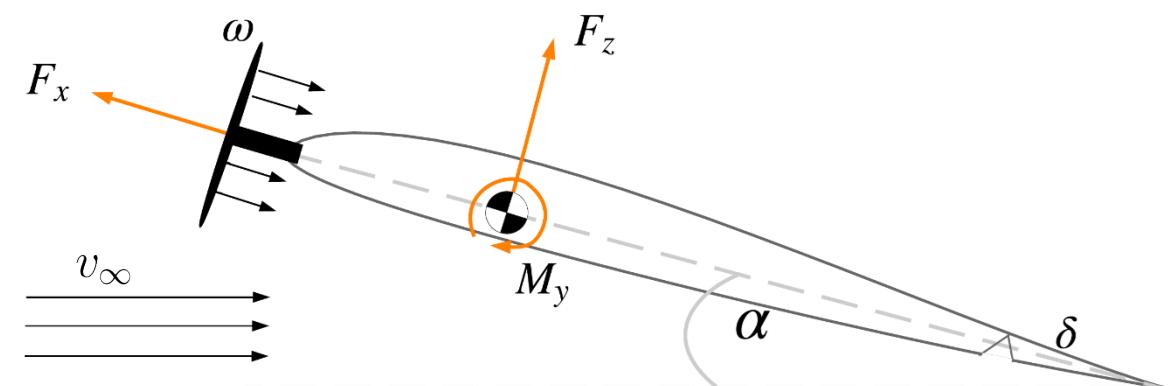
Better Model (constant AoA)

$$F_x = \mathbf{c}_{F_{x0}}^\top \begin{pmatrix} 1 \\ |\mathbf{v}_\infty| \\ |\mathbf{v}_\infty|^2 \end{pmatrix} + \mathbf{c}_{F_{x2}}^\top \begin{pmatrix} 1 \\ |\mathbf{v}_\infty| \end{pmatrix} \omega^2$$

$$M_y = \mathbf{c}_{M_{y0}}^\top \begin{pmatrix} 1 \\ \omega |\mathbf{v}_\infty| \end{pmatrix} + \mathbf{c}_{M_{y1}}^\top \begin{pmatrix} \omega \\ |\mathbf{v}_\infty|^2 \\ \omega^2 \\ \omega |\mathbf{v}_\infty| \end{pmatrix} \delta$$

$$F_z = \mathbf{c}_{F_{z0}}^\top \begin{pmatrix} 1 \\ |\mathbf{v}_\infty|^2 \\ \omega^2 \\ \omega \\ \omega |\mathbf{v}_\infty| \end{pmatrix} + \mathbf{c}_{F_{z1}}^\top \begin{pmatrix} \omega \\ |\mathbf{v}_\infty|^2 \\ \omega^2 \\ \omega |\mathbf{v}_\infty| \end{pmatrix} \delta$$

Remark: Polynomial model based on intuition and manual fitting



Better Controller

- Newly designed attitude controller
 - No switching
 - No singularities
 - Easy integration with high level controllers
 - Computationally lightweight

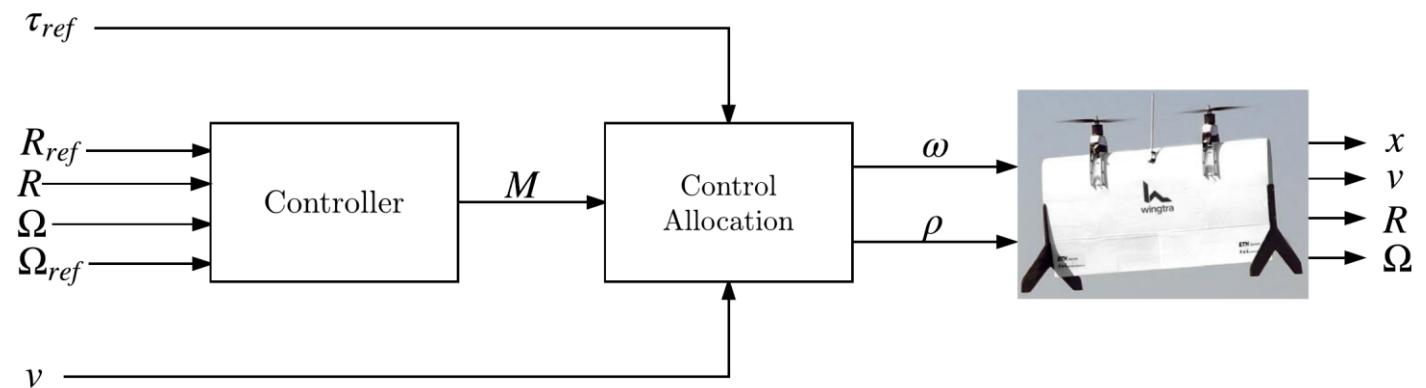
- Control allocation
Based on windtunnel data

$$\boldsymbol{e}_R = \boldsymbol{R}^T \left(\frac{-\boldsymbol{e}_z \times \boldsymbol{\tau}}{1 - \boldsymbol{e}_z \cdot \boldsymbol{\tau}} \right)$$

$$\boldsymbol{\tau} = \boldsymbol{R} \boldsymbol{R}_{ref}^T (-\boldsymbol{e}_z)$$

$$\boldsymbol{\Omega} = \boldsymbol{\Omega} - \boldsymbol{\Omega}_{ref}$$

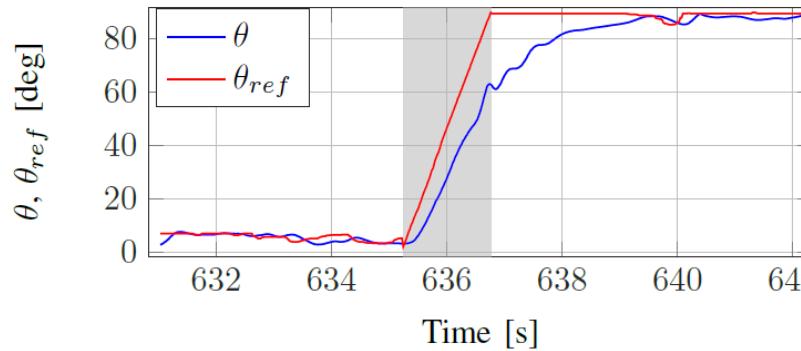
$$\boldsymbol{M} = -\boldsymbol{k}_R \boldsymbol{e}_R - k_\Omega \boldsymbol{e}_\Omega + \boldsymbol{\Omega} \times \boldsymbol{J} \boldsymbol{\Omega}$$



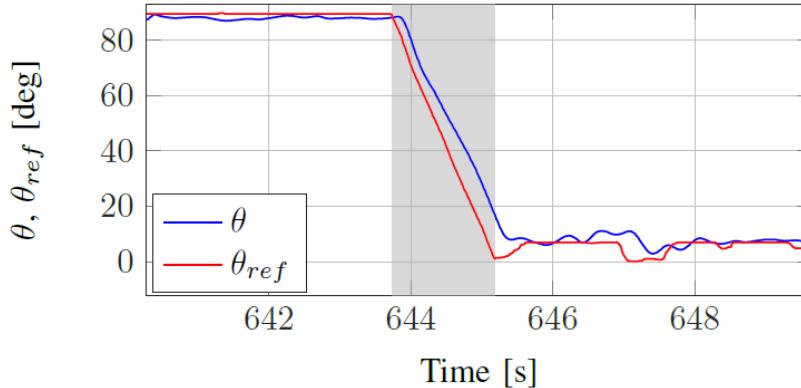
S. Verling et al., “Full Attitude Control of a VTOL Tailsitter UAV”, in *International Conference in Robotics and Automation*, Stockholm, Sweden, May 2016

Results: Pitch angle tracking during transition

Cruise to Hover



Hover to Cruise



It works -> Make it usable

- Real applications require payload
- New hardware iteration
- **Make it easy to use**



Another Design Iteration

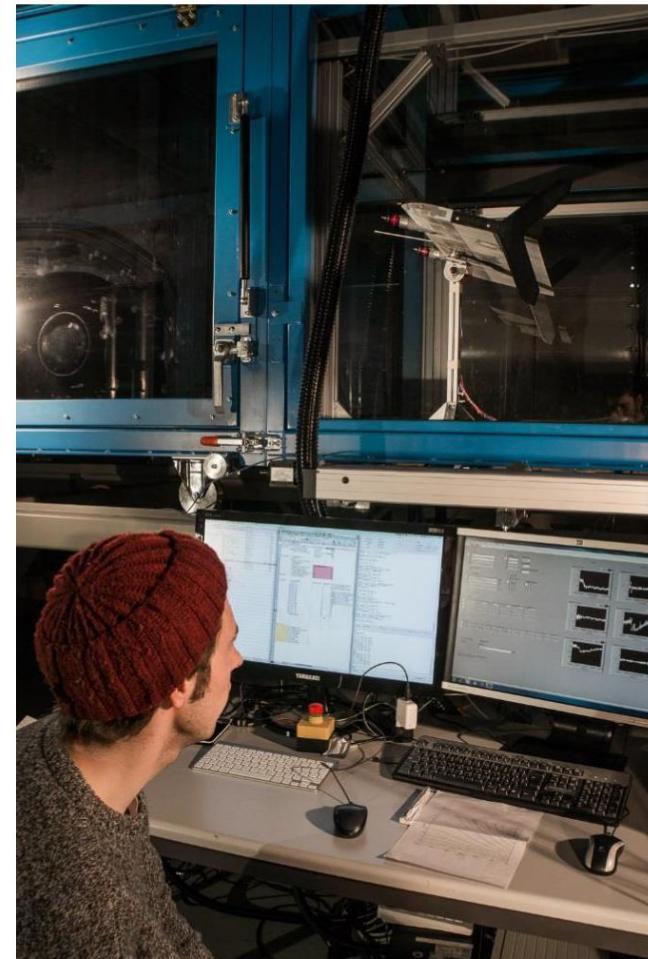
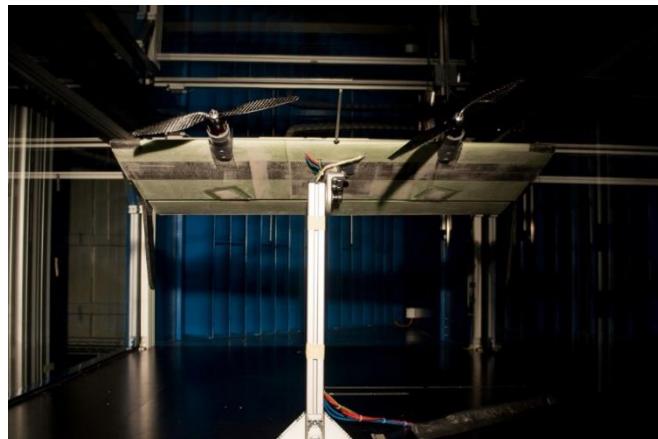
- Aerodynamically optimized

wingtra

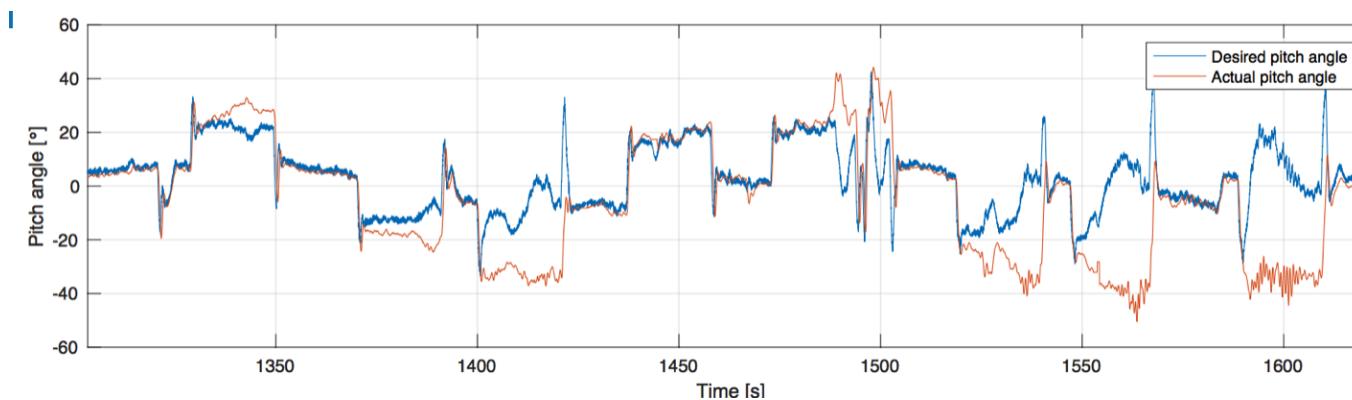


Wind Tunnel Limitations

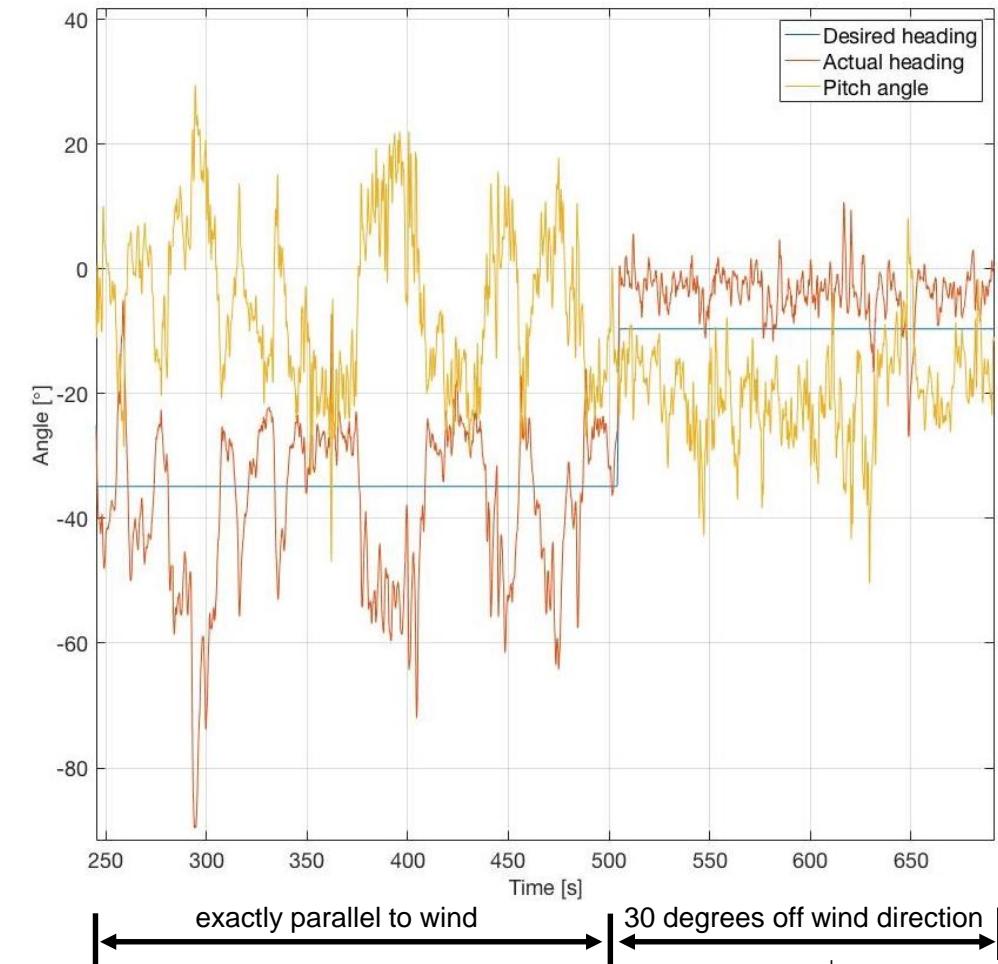
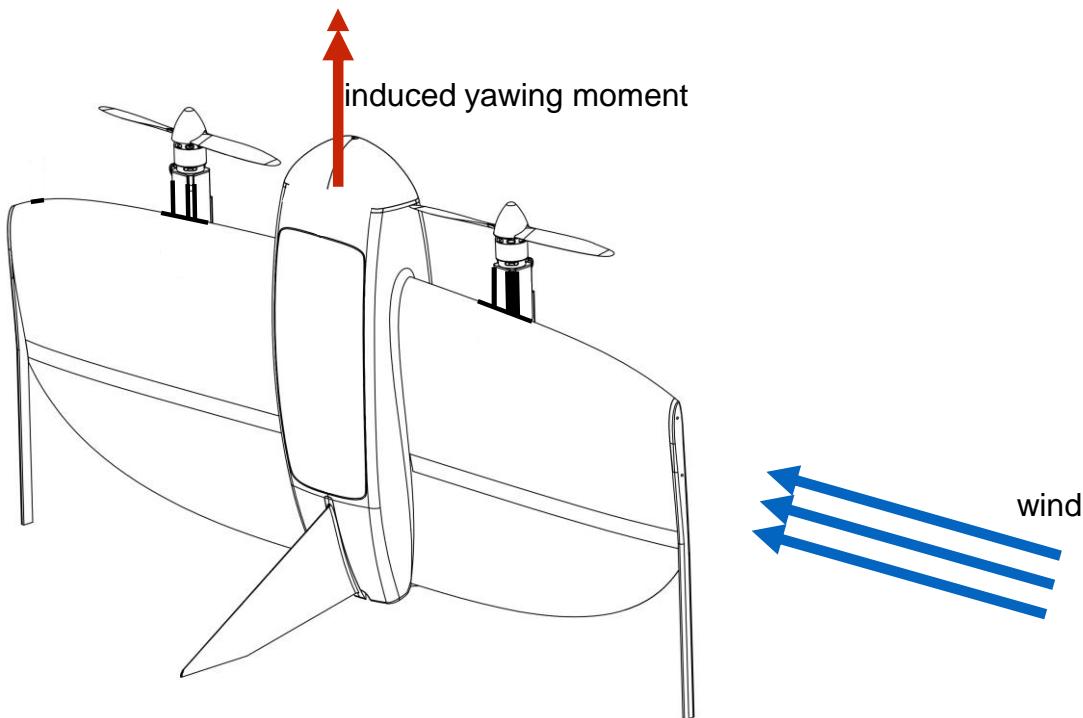
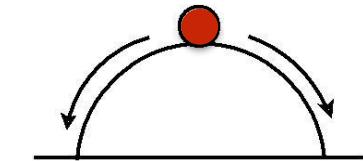
- Due to size of windtunnel not all AoA could be tested
- Results up to 55°



Flying in Wind (very high AoA)



Alignment with wind



Lift/Drag – Force Model

- Steady-state lift/drag force model derived from flat plate theory.
- Assumes constant altitude.

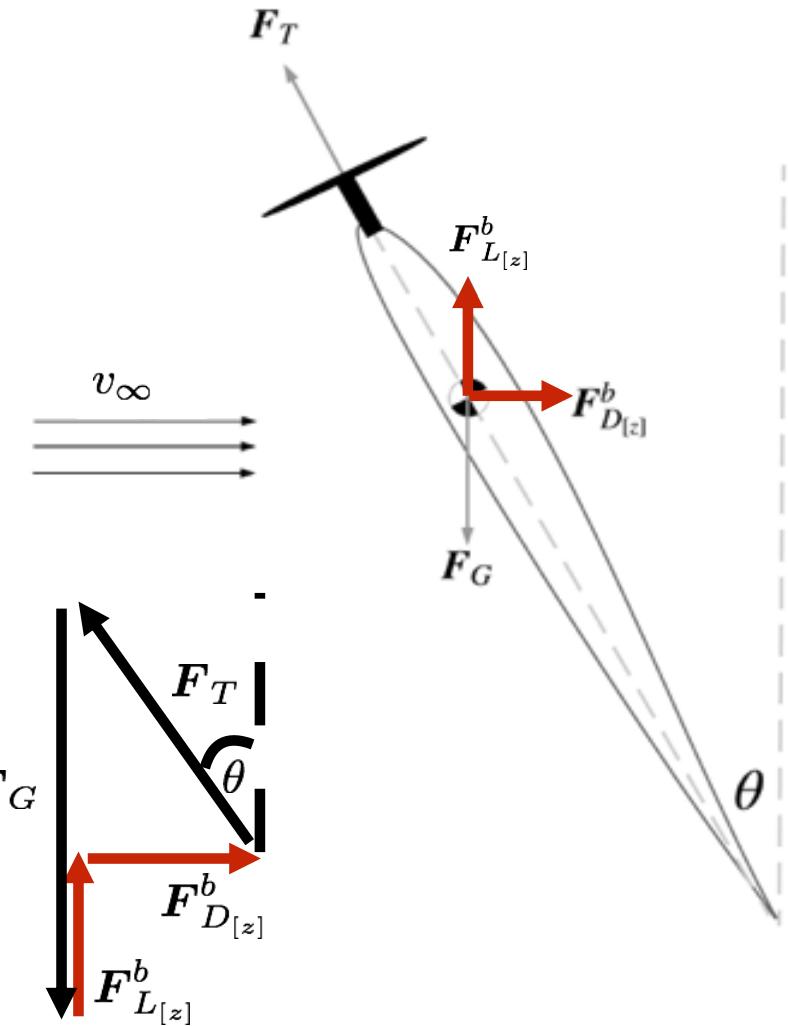
$$F_G = mg$$

$$F_{D[z]}^b = \frac{1}{2} c_D \rho A \cos^2(\theta) v_\infty^2 \quad (\text{aerodynamic drag})$$

$$F_{L[z]}^b = \frac{1}{2} c_L \rho A \sin(\theta) \cos(\theta) v_\infty^2 \quad (\text{aerodynamic lift})$$

$$v_\infty = \sqrt{\frac{2mg \tan(\theta)}{c_D \rho A}} = k \sqrt{\tan(\theta)}$$

(freestream velocity)



Y. Demitri, S. Verling et al, “Model-based Wind Estimation for a Hovering VTOL Tailsitter UAV”, in *International Conference in Robotics and Automation*, Singapore, June 2017

Model-based wind estimation approach

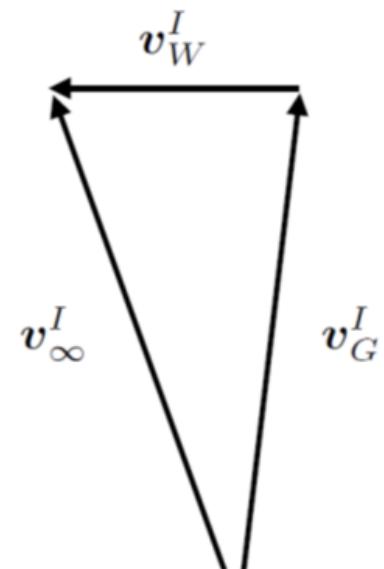
Wind Triangle

Windspeed = Freestream - Groundspeed

$$\tilde{\mathbf{v}}_W^I = \mathbf{v}_\infty^I - \mathbf{v}_G^I$$

$$\tilde{\mathbf{v}}_W^I = \mathbf{R}_\psi \begin{pmatrix} k_z \sqrt{\tan(\theta)} \\ k_y \sqrt{\tan(\phi)} \end{pmatrix} - \begin{pmatrix} v_{G_{[N]}}^I \\ v_{G_{[E]}}^I \end{pmatrix}$$

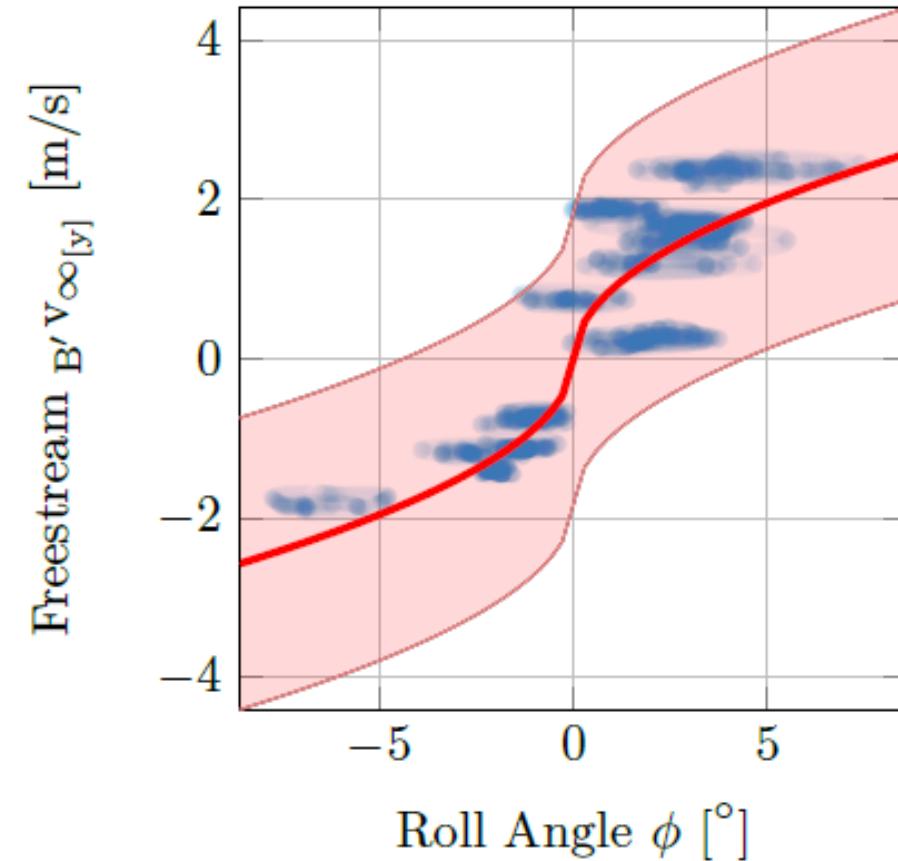
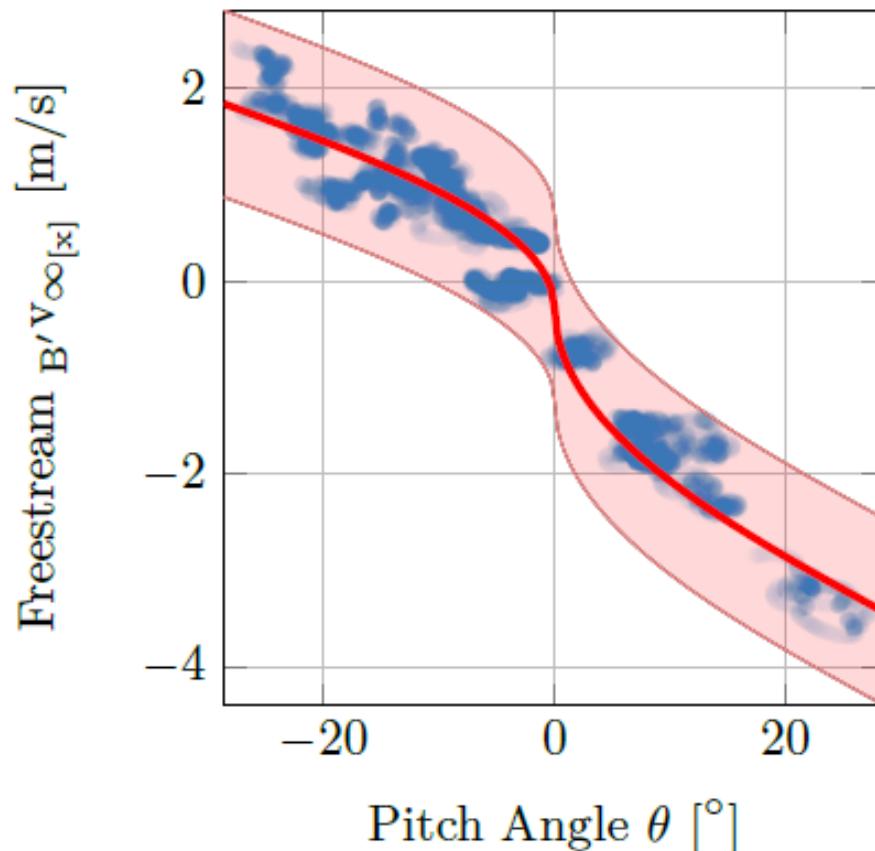
$$\boxed{\tilde{\mathbf{v}}_W^I = \begin{pmatrix} \cos(\psi) & -\sin(\psi) \\ \sin(\psi) & \cos(\psi) \end{pmatrix} \begin{pmatrix} k_z \sqrt{\tan(\theta)} \\ k_y \sqrt{\tan(\phi)} \end{pmatrix} - \begin{pmatrix} v_{G_{[N]}}^I \\ v_{G_{[E]}}^I \end{pmatrix}}$$



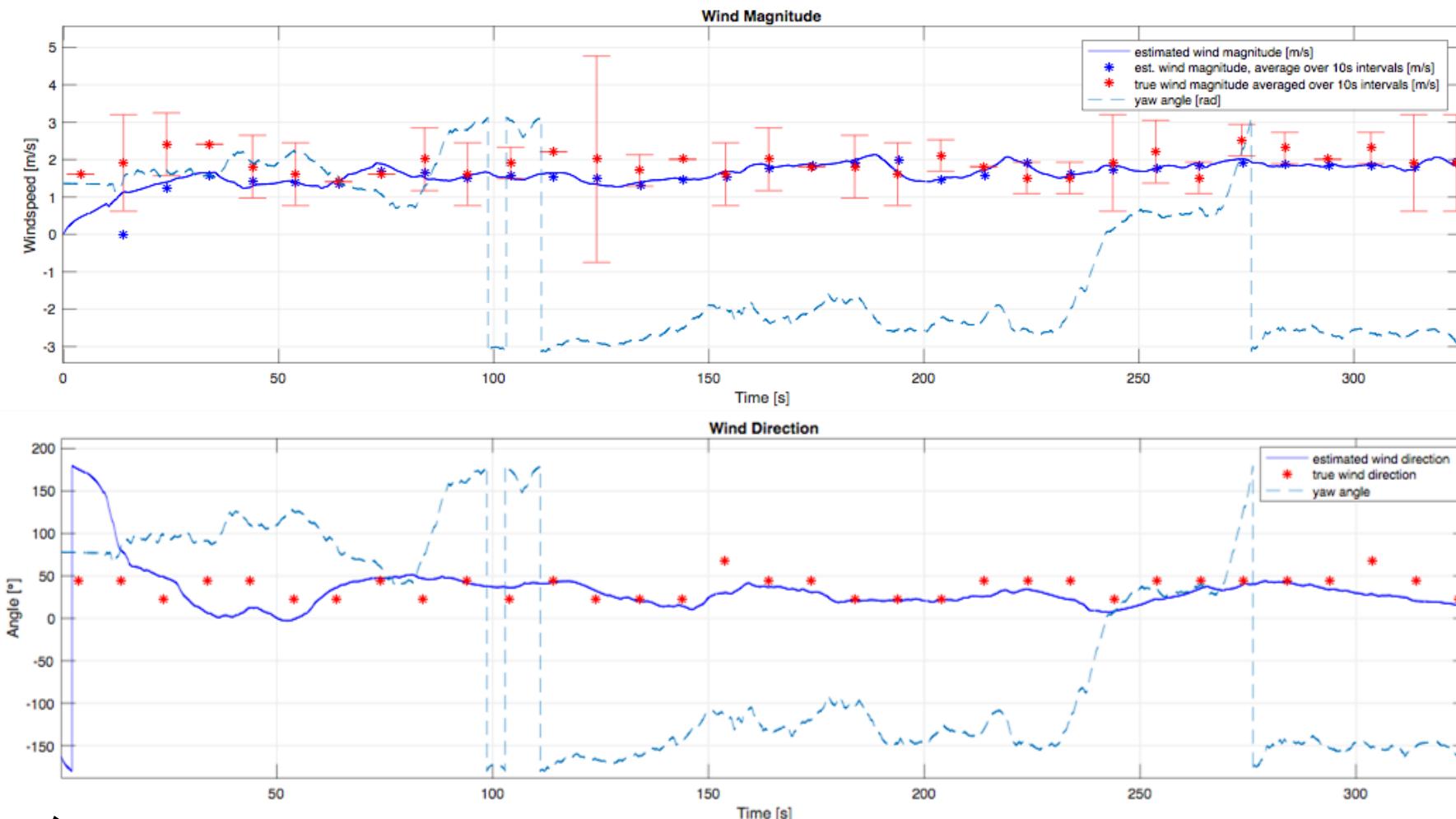
Parameter Identification



Model-based wind estimation approach

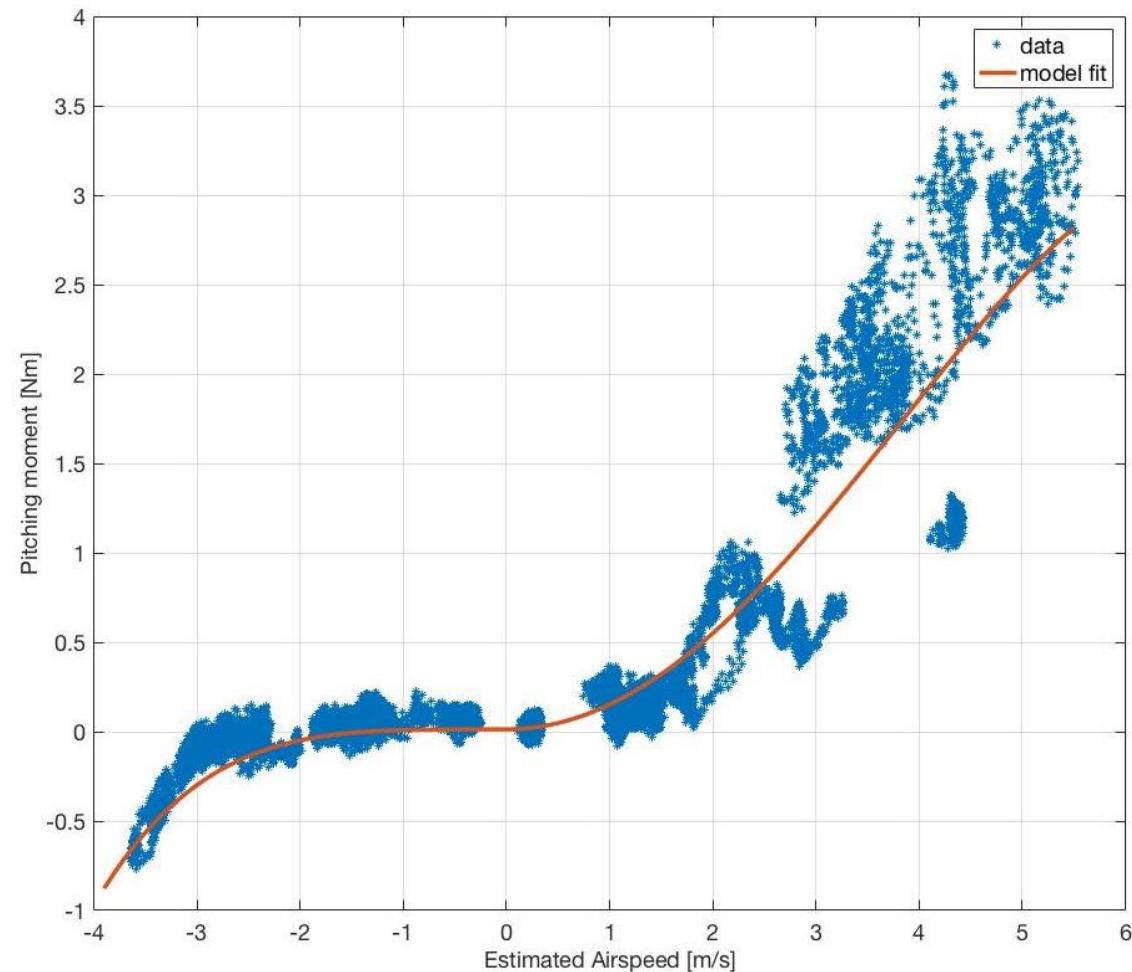


Estimation Results



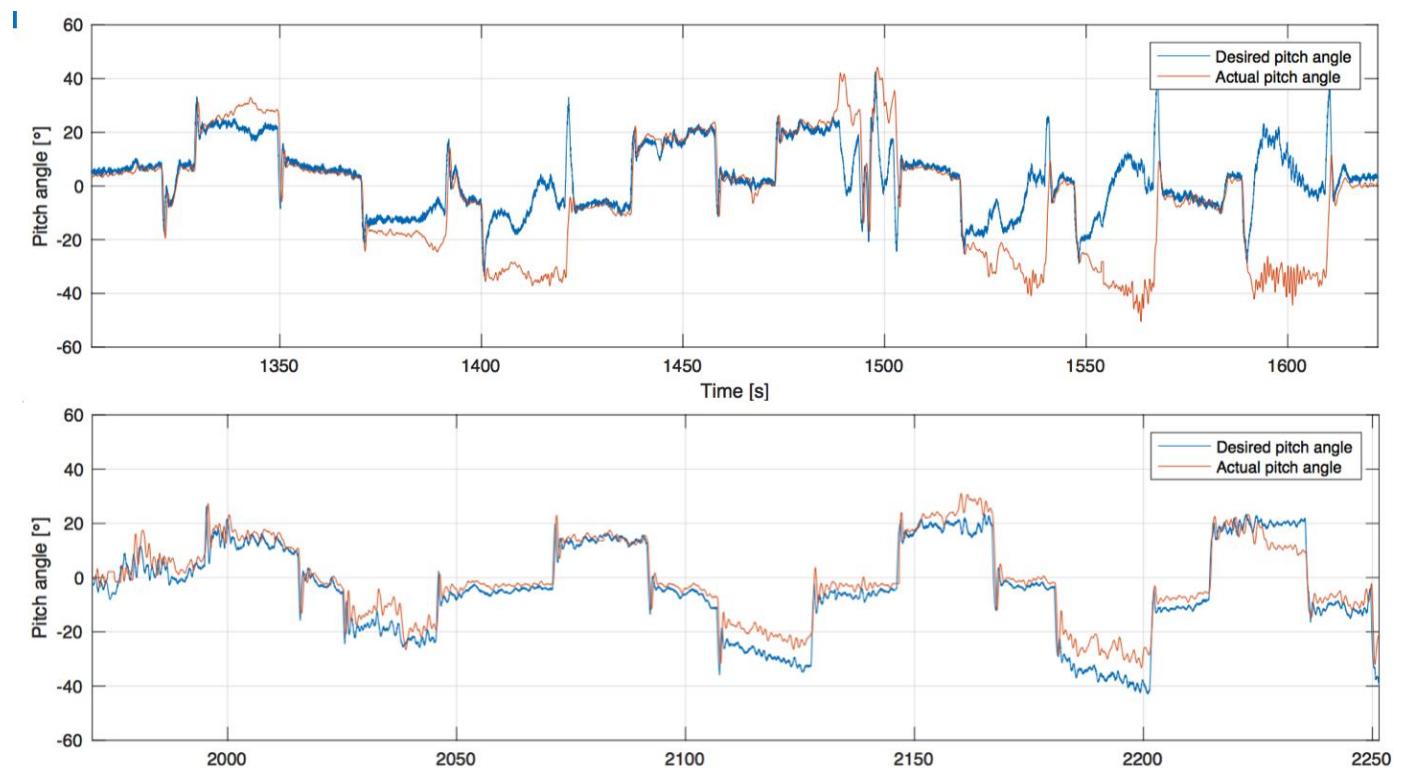
Moment correction (in high AoA)

- Assuming steady state
- Polynomial fit



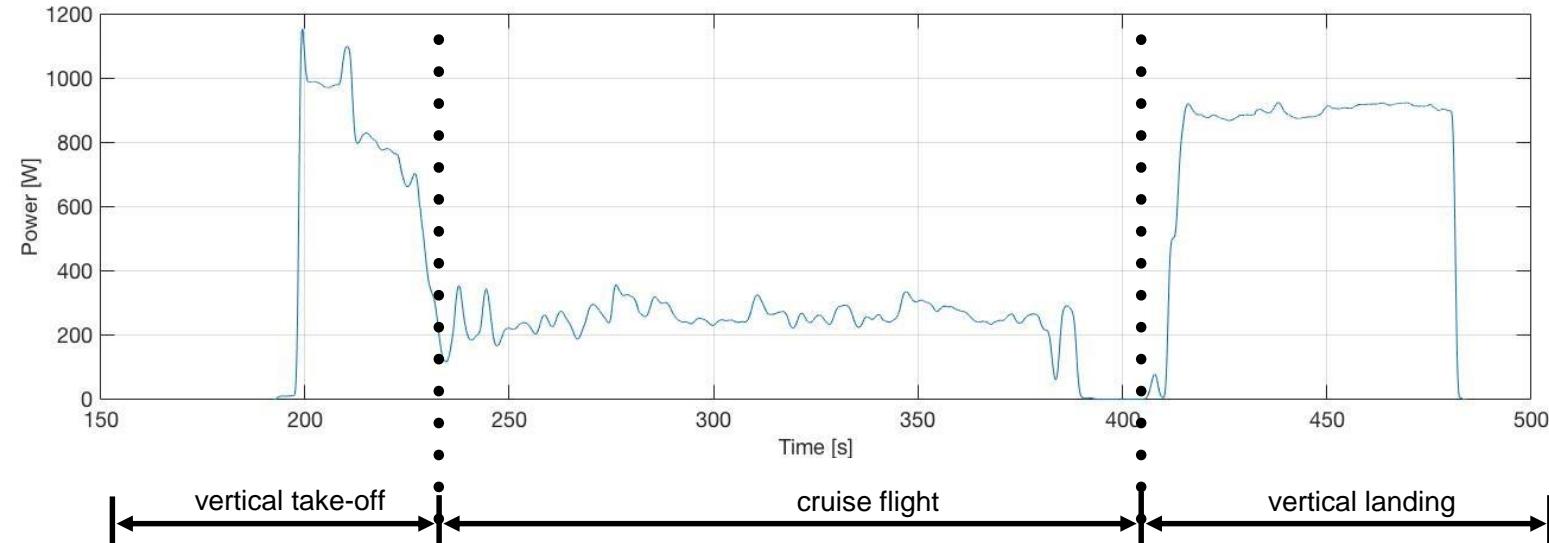
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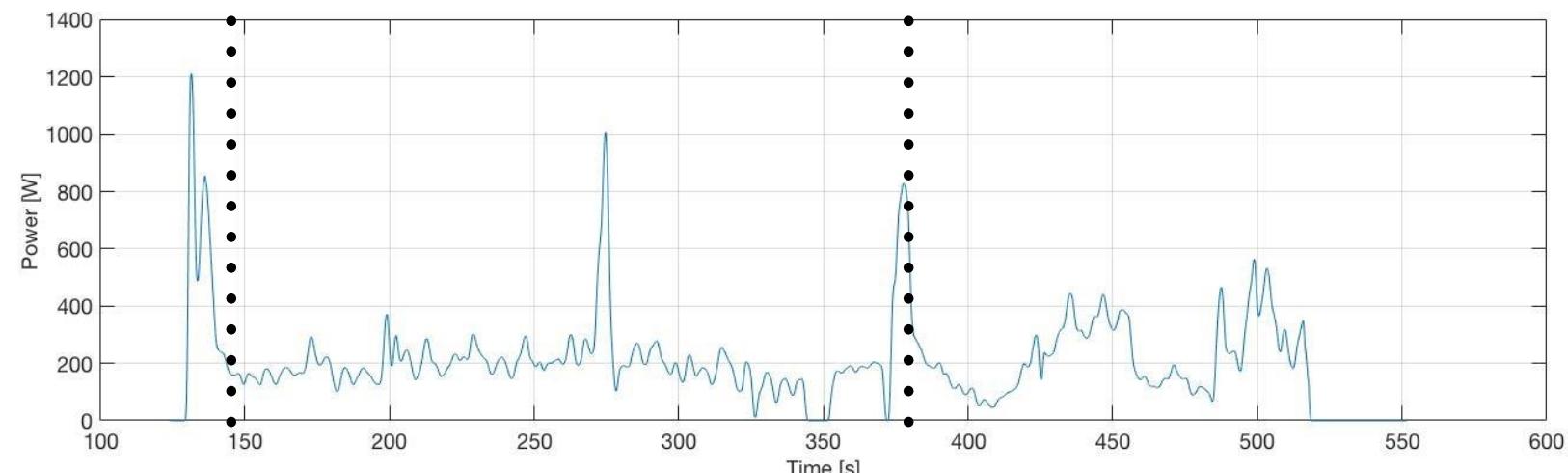


Power consumption: hover consumption down to $\frac{1}{3}$

no wind:



8 m/s average windspeed:



Landing in wind

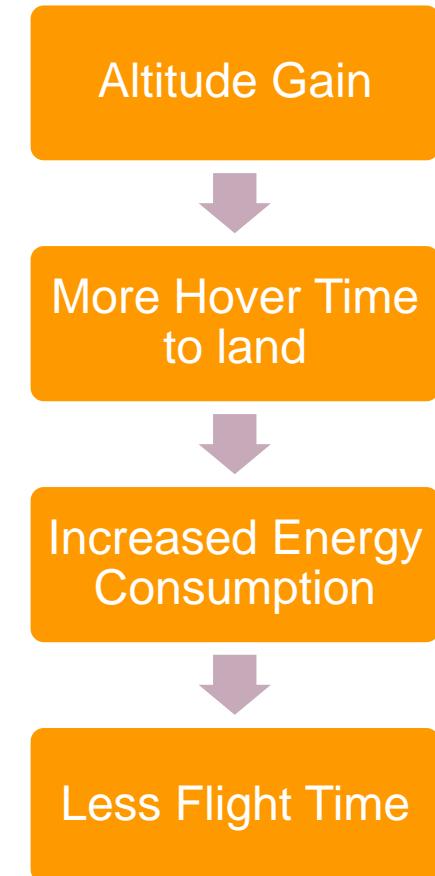


Ground detection based motor cut-off

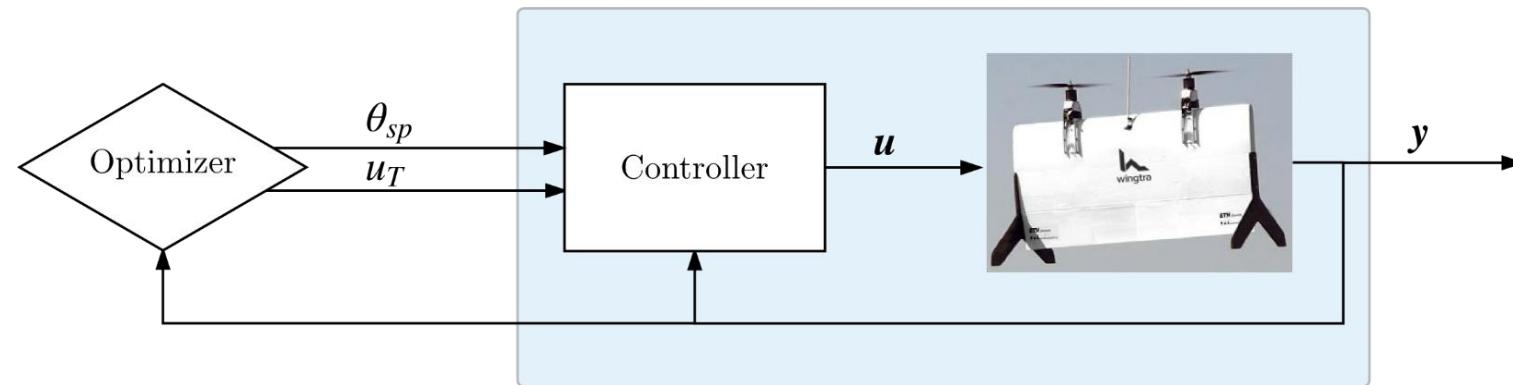


Distance sensor based motor cut-off

Transition

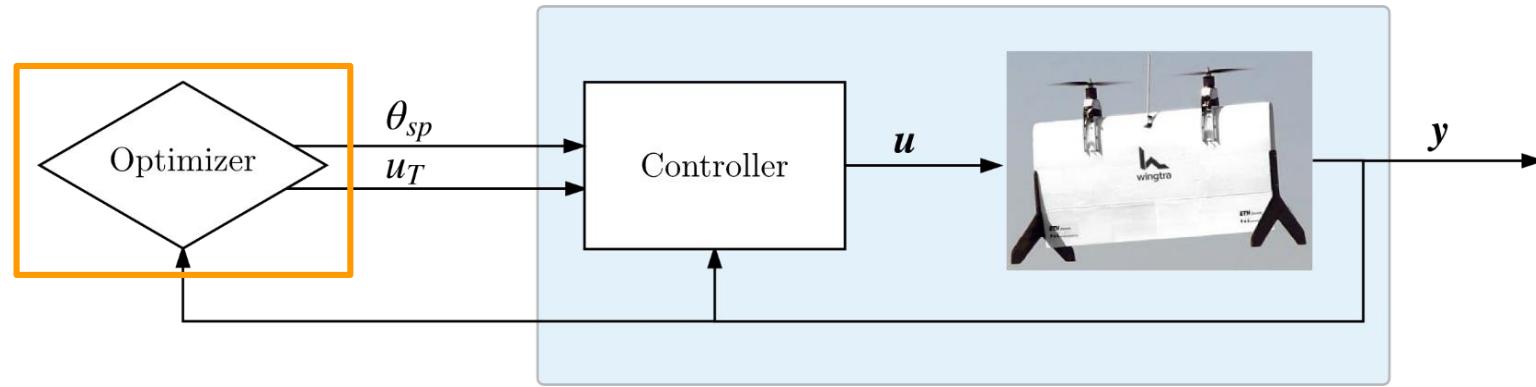


Model-Based Optimization



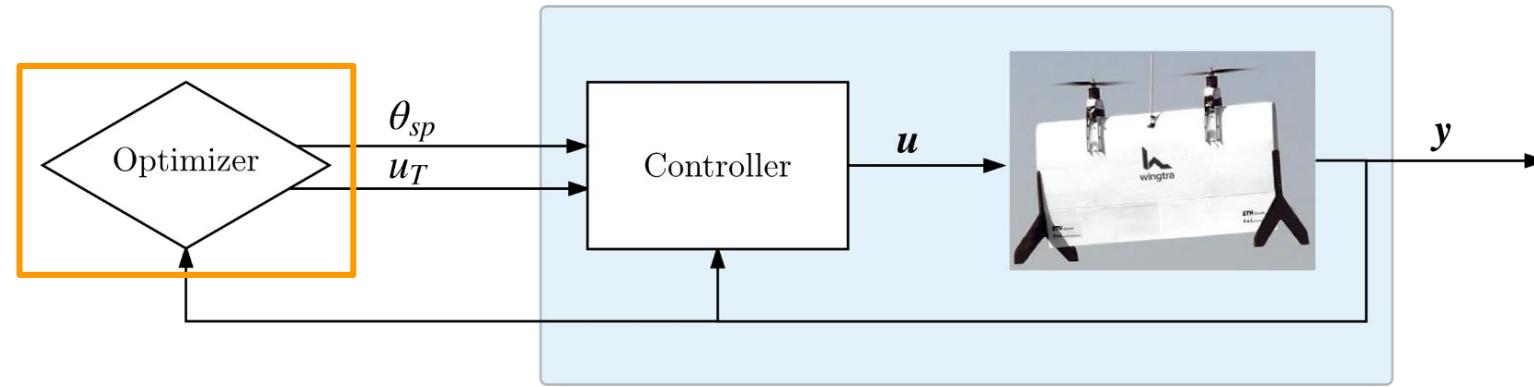
S. Verling et al, “Model-based Transition Optimization for a VTOL Tailsitter UAV”, in *International Conference in Robotics and Automation*, Singapore, June 2017

Model-Based Optimization



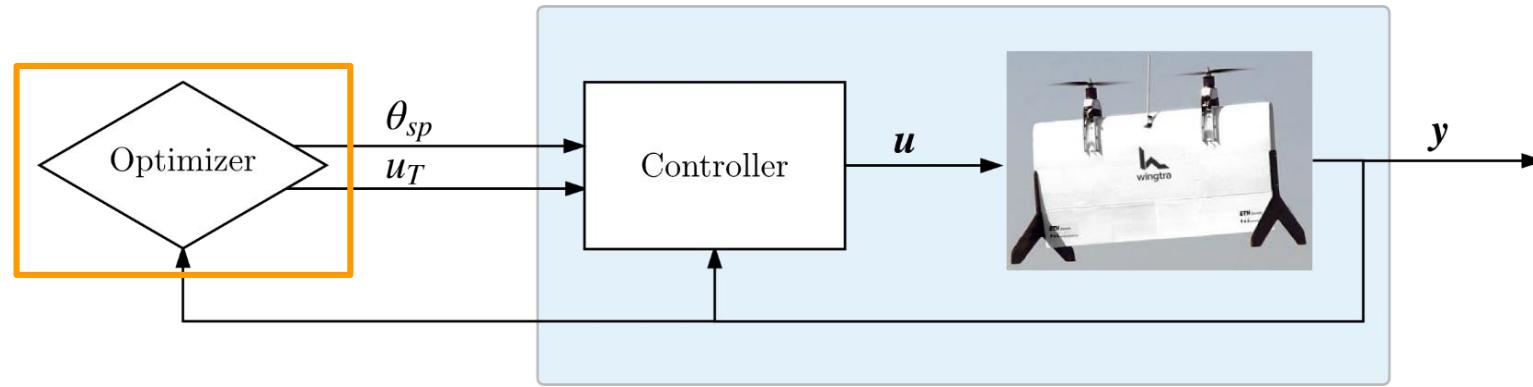
$$J = \sum_{t=0}^{t_{end}} w_1(z(t) - z(0))^2 + \mathbf{w}_2^T \mathbf{v}(t)^2 + w_3 \min \left(\left(\theta(t) - \frac{\pi}{2} \right)^2 \right)$$

Model-Based Optimization



$$J = \sum_{t=0}^{t_{end}} w_1(z(t) - z(0))^2 + \mathbf{w}_2^T \mathbf{v}(t)^2 + w_3 \min \left(\left(\theta(t) - \frac{\pi}{2} \right)^2 \right)$$

Model-Based Optimization



$$J = \sum_{t=0}^{t_{end}} w_1(z(t) - z(0))^2 + \boxed{\boldsymbol{w}_2^T \boldsymbol{v}(t)^2 + w_3 \min \left(\left(\theta(t) - \frac{\pi}{2} \right)^2 \right)}$$

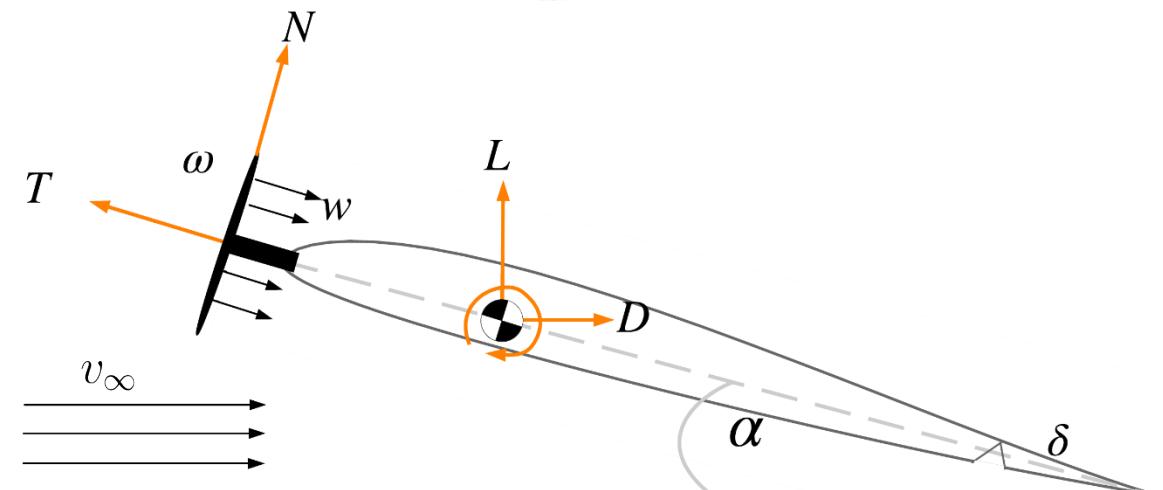
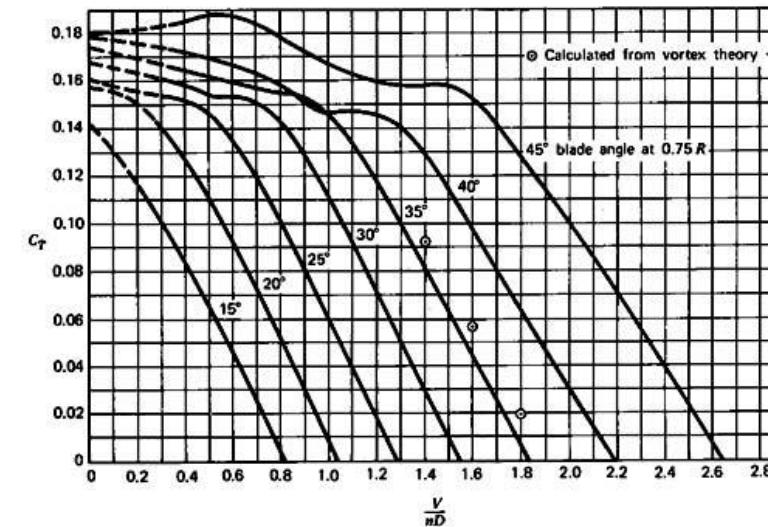
More accurate Model

$$J = \frac{v_{\infty, N}}{\omega D}$$

$$c_T = f_1(J)$$

$$T = c_T \omega^2$$

$$N = c_2 \sqrt{T} \sin(\alpha) |v_\infty|$$

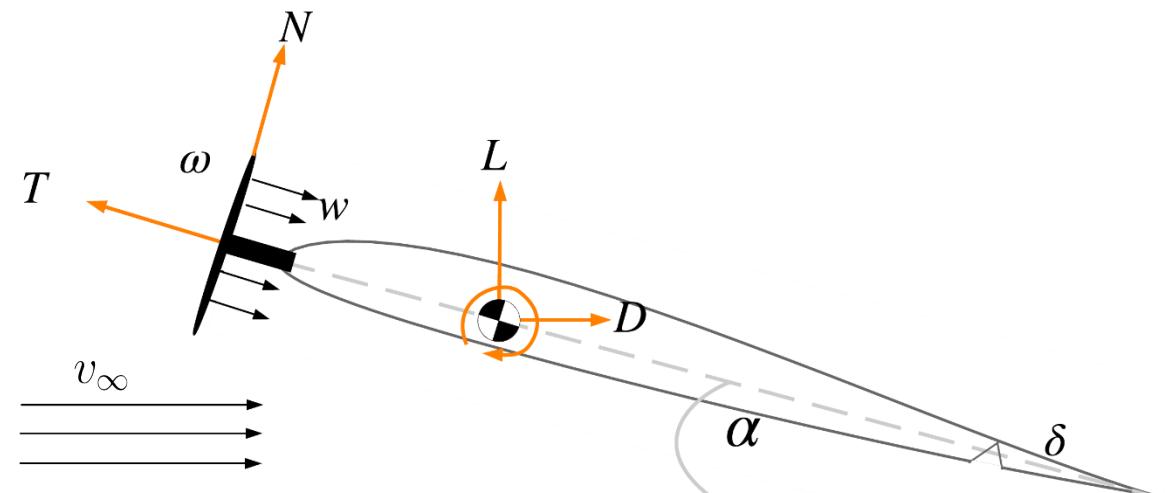
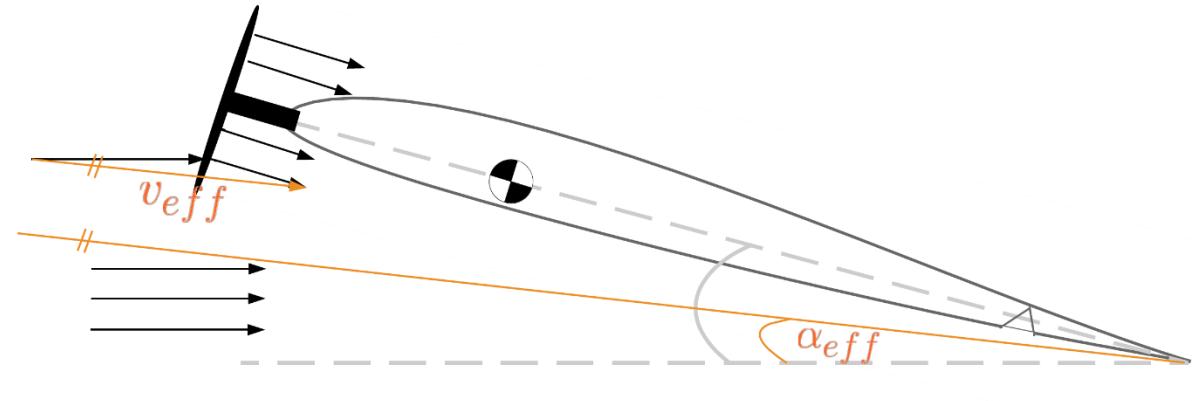


More accurate Model

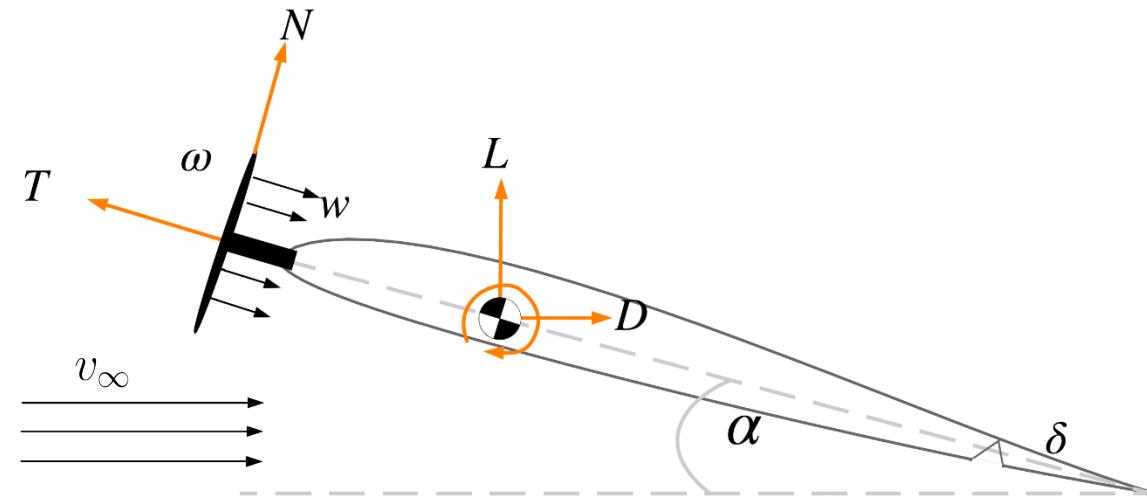
$$w = \frac{1}{2} \left(-v_{\infty, N} + \sqrt{v_{\infty, N}^2 + \left(\frac{2T}{\rho A} \right)} \right)$$

$$\mathbf{v}_{eff} = \mathbf{v}_{\infty} - k_w w \mathbf{n}_{prop}$$

$$\alpha_{eff} = \arctan 2(v_{effz}, v_{effx})$$



More accurate Model

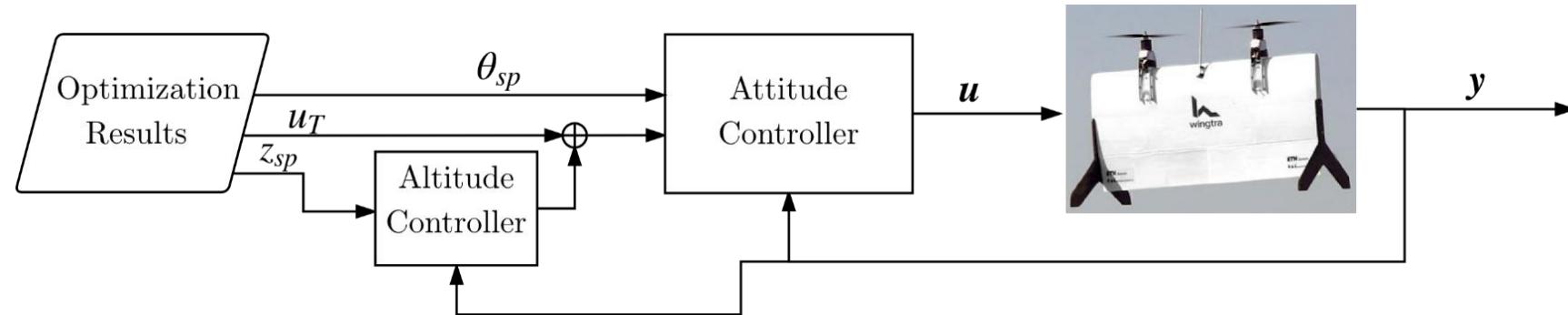


$$D = c_d |\mathbf{v}_{eff}|^2 + c_1 |\mathbf{v}_\infty|^2 c_{d,2}$$

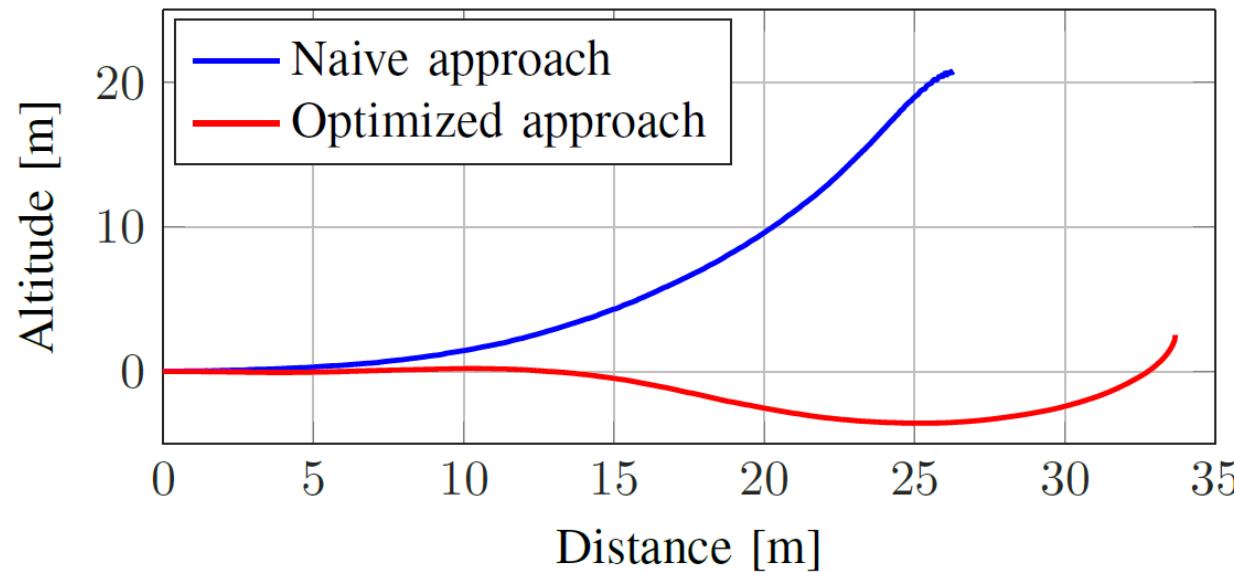
$$L = |\mathbf{v}_{eff}|^2 (c_{l,c} + c_{l,f} \delta) + c_1 |\mathbf{v}_\infty|^2 (c_{l,c2} + c_{l,f2} \delta)$$

$$M = |\mathbf{v}_{eff}|^2 (c_{m,c} + c_{m,f} \delta) + c_1 |\mathbf{v}_\infty|^2 (c_{m,c2} + c_{m,f2} \delta)$$

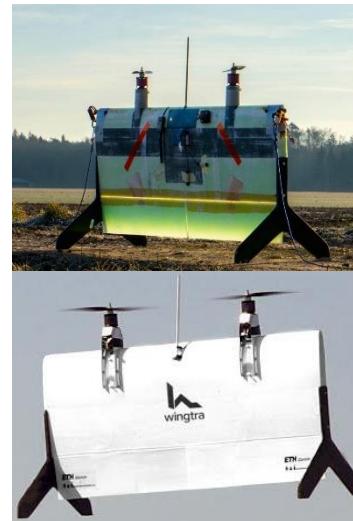
Control Structure of the Transition



Transition - Results



All Hardware Iterations



wingtra



Questions?

