Example 2. 28 g of ethene was polymerised by radical polymerization process and the average degree of polymerization of polythene was found to be 1,000. Calculate: (i) the number of molecules of ethene in original sample,

Solution. (i) No. of molecules of ethene in 28 g

= $28 \text{ g} \times (6.02 \times 10^{23} \text{ molecules}/28 \text{ g}) = 6.02 \times 10^{23} \text{ molecules}.$

No. of molecules of polythene formed

$$= \frac{\text{No. of ethene molecules}}{\text{Degree of polymerization}} = \frac{6.02 \times 10^{23}}{1,000} = 6.02 \times 10^{20} \text{ molecules.}$$

Example 3. Calculate the maximum percentage of sulphur that can be present in vulcanized rubber. Solution. 2 monomer units of isoprene require = 2 S atoms for cross-links

 $= 2 \times 32$ g sulphur

68 g of isoprene requires

= 32 g of sulphur

(68 + 32) g of vulcanized rubber contains = 32 g of sulphur

Hence, maximum percentage of S in vulcanized rubber

$$= \frac{32 \text{ g}}{100 \text{ g}} \times 100\% = 32\%$$

Example 4. 216 g butadiene is copolymerized with 104 g of styrene. What is the molecular formula of the copolymer?

Solution. 216 g of butadiene = $216 \text{ g}/54 \text{ g mol}^{-1} = 4 \text{ mol}$

104 g of styrene

$$= 104 \text{ g}/104 \text{ g mol}^{-1} = 1 \text{ mol}$$

:. Molecular formula of copolymer is:

[
$$CH_2$$
- $CH = \frac{CH-CH_2}{4n}$ [CH_2 - CH - $\frac{1}{4n}$

Example 5. 100 g of novolac is to cross-linked by one -CH2- group of each benzene ring. What weight of formaldehyde is required for achieving this?

Solution. 2 molecules of

= 1 molecule of HCHO

:. 2 × 96 g of novolac requires

=30 g HCHO

10 100 g of novolac requires

$$= \frac{30 \text{ g} \times 100 \text{ g}}{2 \times 96 \text{ g}} \text{ HCHO} = 15.625 \text{ g HCHO}.$$

Example 6. 28 g of ethylene was polymerized and average degree of polymerization of polyethylene (PE) so-produced was found to be 500. Calculate the number of PE molecules formed.

Solution. $\overline{DP} = \frac{\text{No. of ethylene molecules}}{\text{No. of PE molecules formed}}$

.. No. of PE molecules formed

$$= \frac{\text{No. of ethylene molecules}}{\overline{\text{DP}}} = \frac{28 \text{ g} \times (6.023 \times 10^{23} \text{ molecules})^{25}}{500}$$

 $=6.023 \times 10^{23}$ molecules/500 = 1.2046 × 10²⁰ molecules.

Example 7. A polymer sample contains:

			(00	800	1,000	
Polymer of DP	400	500	600	15	25	
Percentage	10	15	35	15	25	

Calculate its average degree of polymerization.

Solution.
$$\overline{DP} = \frac{10 \times 400 + 15 \times 500 + 35 \times 600 + 15 \times 800 + 25 \times 1000}{10 + 15 + 35 + 15 + 35} = 40 + 75 + 210 + 120 + 250 = 695$$

Example 8. Calculate the number average and weight average molecular masses of polypropylene polymer with the following composition:

$$\begin{bmatrix} CH_3 \\ -CH_2 - CH - \end{bmatrix}_{400} \text{ is } 25\% ; \begin{bmatrix} -CH_2 - CH - \\ -CH_2 - CH - \end{bmatrix}_{800} \text{ is } 35\% ; \begin{bmatrix} -CH_3 \\ -CH_2 - CH - \\ -CH_2 - CH - \end{bmatrix}_{600} \text{ is } 40\%$$

Given that at. mass of C = 12 and H = 1.

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Solution. Mol. mass of repeat unit, - CH₂ - CH (CH₃) - is 42.

No. of repeat unit (n) in polymer	400 in I	800 in II	600 in III
Mol. mass (M_i) (= 42 n)	16,300	32,600	25,200
No. of molecules in 100	25	35	40

$$\overline{M}_{n} = \frac{\sum N_{i} M_{i}}{\sum N_{i}} = \frac{25 \times 16,300 + 35 \times 32,600 + 40 \times 25,200}{100} = 25,565$$
and
$$\overline{M}_{w} = \frac{\sum N_{i} M_{i}^{2}}{\sum N_{i} M_{i}} = \frac{25 (16,300)^{2} + 35 (32,600)^{2} + 40 (25,200)^{2}}{25 \times 16,300 + 35 \times 32,600 + 40 (25,200)}$$

$$= \frac{69,24045 \times 10^{4}}{25,56,500} = 27,084$$