

Attachment B6
Positive Control Log Matrix for Oven

| POSITIVE CONTROL LOG MATRIX FOR OVEN | | |
|--------------------------------------|---------------------------------|---|
| INPUT VARIABLE | | PLATFORM (DRYBAKE OVEN) |
| Item | Category | Frequency |
| 1 | Baking Temperature Requirement | Start of the shift / Every setup / End of Shift |
| | | For Trays: 125°C -/+ 5°C for 12 hours For Tubes: 125°C -/+ 5°C for 24 hours or 135°C -/+ 5°C for 12 hours For Other Customers: For Tubes: 150°C -/+ 5°C or 125°C c For Trays: 150°C -/+ 5°C or 125°C -/+ 5°C |
| 2 | Baking Time Requirement | Start of the shift / Every setup |
| | | Baking Time Requirement: (6 hrs; 8 hrs; 12 hrs ; 18 hrs ; 24 hrs ; 48 hrs) |
| 3 | Over Temp. Protection Tolerance | Start of the shift / Every setup |
| | | +5 °C to 10 °C |