

Attachment B6
Positive Control Log Matrix for Oven

POSITIVE CONTROL LOG MATRIX FOR OVEN			
INPUT VARIABLE			PLATFORM (DRYBAKE OVEN)
Item	Category	Frequency	DRYBAKE OVEN
1	Baking Temperature Requirement	Start of the shift / Every setup / End of Shift	For Trays: 125°C -/+ 5°C for 12 hours For Tubes: 125°C-/+ 5°C for 24 hours or 135°C -/+ 5°C for 12 hours For Other Customers: For Tubes: 150°C -/+ 5°C or 125°C c For Trays: 150°C -/+ 5°C or 125°C -/+ 5°C
2	Baking Time Requirement	Start of the shift / Every setup	Baking Time Requirement: (6 hrs; 8 hrs; 12 hrs ; 18 hrs ; 24 hrs ; 48 hrs)
3	Over Temp. Protection Tolerance	Start of the shift / Every setup	+5 °C to 10 °C

