

Cooling down a coke can Experiment study

Fluid Mechanics and Transport Processes

Nathan DE PRYCK

Miquel KEGELEIRS

Mischa MASSON

December 2015

"Cooling down a coke can"

Experiment study by Nathan De Pryck, Miquel Kegeleirs and Mischa Masson
Université Libre de Bruxelles
2015-2016.

TO BE WRITTEN

Table des matières

1	Introduction	2
2	Heat transfer processes 2.1 Conduction 2.2 Convection	
3	Mathematical model 3.1 General simplifying assumptions 3.2 Simplified models	6 7
4	Reality and mathematical model	9
5	Conclusion	10
A	Water Thermo-Physical Properties	11
В	Formula Sheet	14

Introduction

This report outlines the physics behind an experiment produced during the MECA-H3001 "Fluid Mechanics and Transport Processes" course of the ULB (Université Libre de Bruxelles) on Friday, the sixteenth of October 2015.

The experiment can be found by following this link ¹ and was described as following:

- Three coke cans were available as well as a bucket of ice and water (at 0°C) and a drill to spin the can inside the bucket.
- One of the cans was used to determine the initial temperature (16°C) of the fluid (essentially water) inside the can.
- One can was left inside the bucket for 60 seconds and a final temperature of 11.9°C was measured as a result of the conductive heat transfer with the surrounding fluid.
- One can was spun inside the bucket for 60 seconds at about 1000 rounds per minute, and a final temperature of 11°C was measured as a result of the convective and conductive heat transfer.

In the first chapter, convective and conductive processes that are related to the experiment will be described. Those phenomena will then be applied to the problem via a mathematical model, including a discussion of simplifications brought to the problem in order to simplify calculations. Lastly, a comparison between the model and reality followed by a conclusion on mathematical models will be presented.

^{1.} https://www.youtube.com/watch?v=MSwc_IAPh3E

Heat transfer processes

They are three different ways of transferring heat: conduction, convection and radiation. Due to its nature, radiation can be neglected for this experiment and will thus not be presented here.

2.1 Conduction

Thermal conduction is a heat transfer process without macroscopic movement of matter. It is initiated by a difference of temperature between contiguous bodies (or inside a body). This difference of temperature implies a difference of internal energy: the energy is higher in the warmer area than in the cooler. By diffusion and collisions between the particles which can be molecules in a fluid or conduction electrons in a solid, particles in the warmer area transfer kinetic energy to the other particles, making them moving or vibrating faster. This creates a heat flow from the warmer area to the cooler until the system reaches thermal equilibrium. Furthermore, conduction is an irreversible process.

Conduction is described by the following general equation, which is demonstrated in Professor Jean-Marie Buchlin's course[2], Chapter 13.

$$\frac{\delta T}{\delta t} = \nabla \cdot (\alpha \nabla T) + \dot{Q}_v \tag{2.1}$$

This equation can not be used by itself because of it's nature (second degree partial derivative equation). It thus needs conditions linked to properties of the system. Those can be geometrical, physical, temporal or border conditions.

Conditions used and simplifications of the general equation above will be discussed in chapter 3

2.2 Convection

Convection is a heat transfer in fluid. Convection occurs when some fluid is in movement. The movement lead to an advection (heat is transported by matters when it's moving).

Convection is described as following:

$$Convection = Conduction + Advection (2.2)$$

Seeing this, it is easily to understand that convection is superior than conduction in fluids in a flux situation. Flow properties have a major impact in heat transfers.

As convection depends on the flow (laminar, turbulent,...), we will discuss the equation to use in the next chapter (Mathematical model, chapter 3).

Mathematical model

The idea behind mathematical models is to create a simplified version of a problem, that is accurate enough to predict the behaviour of a system, but simple enough to be resolved with few calculations.

This means that some simplifications of the equations seen before can be made, using the properties of the studied system.

We will first describe general simplifying assumptions for our experiment and explain why we can use them, after what we will go ahead and create two simplified models: one for the non-spinning can and one for the spinning can.

3.1 General simplifying assumptions

The first assumption we will consider is that the fluid contained in the can has properties similar to water. Coke is indeed an aqueous solution containing sugar and other ingredients, but at relatively low concentrations. Properties of water can be found in annex A and are extracted from "Perry's Chemical Engineers' Handbook"[1].

Another assumption is that the can is a perfect cylinder with an height of h=116mm and a diameter of $d=66mm^{-1}$. In the reality, the shape of a can is a bit different to support pressure but difference should not be significant in our calculations. The material used for cans is Aluminium and since it is extremely thin(less than 1mm) and has an excellent thermal conductivity (> $200\frac{W}{K.m}$), we will consider it has no influence on heat transfers. We will thus consider a cylinder of water inside water maintained at another temperature and without any matter exchange, as shown in figure 3.1.

Furthermore, we will consider that all heat exchanges between the can and surrounding ice-cold water takes place on de sides of the can and not on it's top or bottom. The total surface of the can

^{1.} dimensions are standard ones for European Aluminium 330ml cans, those can be found on webpackaging.com

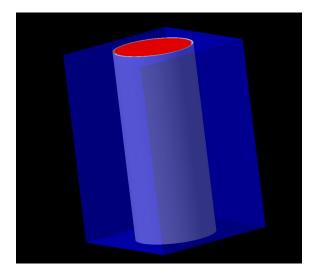


FIGURE 3.1 – The red cylinder is hotter water, the blue box is colder water. No matter exchanges, only heat.

is given by:

$$Surface = 2.Surface_{circle} + Surface_{rectangularside}$$

$$\Leftrightarrow S = 2(\pi(\frac{d}{2})^2) + \pi dh$$

$$\Leftrightarrow S = 30.8944cm^3$$
(3.1)

Bottom and top circular surfaces have a total surface of $2xSurface_{circle} = 2(\pi(\frac{d}{2})^2) = 6.8424cm^3$, this is thus about 22.14% of total surface. Reason why we decided to ignore such a large portion of the can's area is because half of it is not even in contact with ice during the experiment (the system holding the can covers it's top and non-spinning can is not totally in ice), reducing the area to consider at about 11% of total exchange area. This can still be seen as a large percentage, but because it is on the bottom of the can and because we are trying to cool down a liquid and cold fluids tend to be more dense than hot fluid, the liquid in contact with the bottom part will be cooler, making heat transfer far less efficient there.

The last general simplification we will make is to consider the mix of ice and water surrounding the cans as a continuous layer of water maintained at 0°C. This should be correct enough considering that we had a large quantity of melting ice in an isolated box and because liquid water is more flexible than ice, the can has a larger surface in contact with molten ice (and thus water) than with ice itself.

3.2 Simplified models

With these four simplifications in mind, we will now build two models, one for the non-spinning can and one for the spinning can.

3.2.1Non-spinning can

Heat transfer processes in presence are conduction and natural convection. Natural convection appears because of the density change of fluid related to temperature: the cooler the fluid, the denser it is. There is no forced convection because there is no flux in the fluid.

The convective heat transfer coefficient for natural convection (in the can) is given by:

$$h_x = Ra^{\alpha} = cGr^{\alpha}Pr^{\alpha} \tag{3.2}$$

Where Gr is the Grashof Number and Pr the Prandtl number. Prandtl is found in annex A: water being at 16°C(about 290K), we have Pr = 7.56.

Grashof number is calculated using the following formula:

$$Gr = \frac{\beta g \Delta T_{ref} x^3}{\nu^2} \tag{3.3}$$

Where:

- β is the volume expansion coefficient, given by $\frac{1}{\rho} \frac{\delta \rho}{\delta T}$. Using the tables in annex A, we can approximate $\beta = 1.001 \times 10^{-3} \frac{1}{1.000 \times 10^{-3}} \frac{1}{1.000 \times 10^{-3}} = 2 \times 10^{-4} K^{-1}$.
- $g=9.81\frac{m^2}{s}$ is gravity. $\Delta T_{ref}=16-0=16$ °C is the difference of temperature between the water inside the can and the ice-cold water outside of it.
- $x = 116 \times 10^{-3} m$ is the height of the cylinder. $\nu = \frac{\mu}{\rho} = \frac{1080 \times 10^{-6}}{\frac{1}{1.001 \times 10^{-3}}} = 1.081 \times 10^{-6} \frac{m^2}{s}$ is water's kinematic viscosity.

All values used are from annex A.

Rayleigh is thus:

$$Ra = GrPr = 7.56 \times \frac{1.998 \times 10^{-4} \times 9.81 \times 16 \times (116 \times 10^{-3})^3}{(1.081 \times 10^{-6})^2} = 3.1669 \times 10^8$$
 (3.4)

Since $Ra < 10^9$, we are in a laminar case. We consider that the ice-cold water around the can is at a constant temperature, we will use the formula for???? given in annex B:

$$Nu =???$$

$$\Leftrightarrow Nu = XXX \tag{3.5}$$

and:

$$Nu = \frac{hd}{k}$$

$$\Leftrightarrow h = \frac{Nuk}{d}$$

$$\Leftrightarrow h = XXX \frac{W}{m^2K}$$
(3.6)

Biot number is given by Bi = XXX. To simplify the equation, we will use the equations for a

Lumped system in the case of sensible heat transfer:

$$\rho CV \frac{dT}{dt} = -hS_{tot}(T - T_{ext})$$

$$\Leftrightarrow \frac{hS_{tot}}{\rho CV} dt = \frac{1}{(T_{ext} - T)} dT$$

$$\Leftrightarrow \frac{4h}{\rho Cd} dt = \frac{1}{(T_{ext} - T)} dT$$

$$\Leftrightarrow \frac{4h}{\rho Cd} t = \ln(\frac{T_0 - T_{ext}}{T_f - T_{ext}})$$

$$\Leftrightarrow e^{\frac{4h}{\rho Cd}t} = \frac{T_0 - T_{ext}}{T_f - T_{ext}}$$

$$\Leftrightarrow T_f = T_0 + \frac{T_0 - T_{ext}}{e^{\frac{4h}{\rho Cd}t}}$$
(3.7)

This, when we use the parameters of our experiment, would have given $T_f = XXXK = YYY^{\circ}C$ after t = 60s.

3.2.2 Spinning can

Comparison between reality and the mathematical model

Conclusion

Annexe A

Water Thermo-Physical Properties

These chart can be are extracted from "Perry's Chemical Engineers' Handbook", Chapter 2[1].

TABLE 2-352 Saturated Water Substance—Temperature (SI units)

Tomp	K. K	150	160 170 180 200	210 220 230 240 250	255 260 265 270 273.15	273.15 275 280 285 290	295 300 305 310 315	320 325 330 335 340	345 350 355 360 365	370 373.15 375 380 385	390 400 420 430
Surface tension,	Condensed					0.0755 0.0753 0.0748 0.0743	0.0727 0.0717 0.0709 0.0700 0.0692	0.0683 0.0675 0.0666 0.0658 0.0649	0.0641 0.0632 0.0623 0.0614 0.0605	0.0595 0.0589 0.0586 0.0576 0.056	0.0556 0.0536 0.0515 0.0494 0.0472
no.	Vapor					0.815 0.817 0.825 0.833 0.841	0.849 0.857 0.865 0.873 0.883	0.894 0.901 0.908 0.916 0.925	0.933 0.942 0.951 0.960 0.969	0.978 0.984 0.987 0.995 1.004	1.013 1.033 1.054 1.075 1.10
Prandtl no.	Condensed					12.99 12.22 10.26 8.81 7.56	6.62 5.83 5.20 4.62 4.16	3.77 3.42 3.15 2.88 2.66	2.45 2.29 2.14 2.02 1.91	1.80 1.76 1.70 1.61 1.53	1.47 1.34 1.24 1.16 1.09
ductivity, K)	Vapor					0.0182 0.0183 0.0186 0.0189 0.0193	0.0195 0.0196 0.0201 0.0204 0.0207	0.0210 0.0213 0.0217 0.0220 0.0223	0.0226 0.0230 0.0233 0.0237 0.0237	0.0245 0.0248 0.0249 0.0254 0.0258	0.0263 0.0272 0.0282 0.0293 0.0304
Thermal conductivity, W/(m·K)	Condensed	3.73	3.52 3.34 3.18 3.04 2.91	2.79 2.59 2.50 2.42	2.38 2.35 2.31 2.27 2.26	0.569 0.574 0.582 0.590 0.598	0.606 0.613 0.620 0.628 0.634	0.640 0.645 0.650 0.655 0.660	0.665 0.668 0.671 0.674	0.679 0.680 0.681 0.683 0.685	0.686 0.688 0.688 0.688 0.685
Ns/m²	Vapor					8.026 8.096 8.296 8.496 8.696	8.896 9.096 9.296 9.496 9.696	9.896 10.096 10.296 10.496	10.896 11.096 11.296 11.496 11.696	11.896 12.026 12.096 12.296 12.496	12.696 13.056 13.426 13.796 14.146
Viscosity, Ns/m ²	Condensed					17506 16526 14226 12256 10806	9596 8556 7696 6956	5776 5286 4896 4536 4206	3896 3656 3436 3246 3066	2896 2796 2746 2606 2486	2376 2176 2006 1856 1736
eat,	Vapor					1.854 1.855 1.858 1.861 1.864	1.868 1.872 1.877 1.882 1.888	1.895 1.903 1.911 1.920 1.930	1.941 1.954 1.968 1.983 1.999	2.017 2.029 2.036 2.037 2.080	2.104 2.158 2.221 2.291 2.369
Specific heat, C _p , kJ/(kg·K)	Condensed	1.155	1.233 1.311 1.389 1.467 1.545	1.623 1.701 1.779 1.857 1.935	1.974 2.013 2.052 2.091 2.116	4.217 4.211 4.198 4.189 4.184	4.181 4.179 4.178 4.178 4.179	4.180 4.182 4.184 4.186 4.188	4.191 4.195 4.199 4.203	4.214 4.217 4.220 4.226 4.232	4.239 4.256 4.278 4.302 4.331
(kg·K)	Vapor	16.54	15.49 14.57 13.76 13.03 12.38	11.79 11.20 10.79 10.35 9.954	9.768 9.590 9.461 9.255 9.158	9.158 9.109 8.980 8.857 8.740	8.627 8.520 8.417 8.318 8.224	8.151 8.046 7.962 7.881 7.804	7.729 7.657 7.588 7.521 7.456	7.394 7.356 7.333 7.275 7.218	7.163 7.058 6.959 6.865 6.775
Entropy, kJ/(kg·K)	Condensed	-2.187	-2.106 -2.026 -1.947 -1.868 -1.789	-1.711 -1.633 -1.555 -1.478 -1.400	-1.361 -1.323 -1.281 -1.296 -1.221	0.000 0.028 0.104 0.178 0.251	0.323 0.393 0.462 0.530 0.597	0.649 0.727 0.791 0.854 0.916	0.977 1.038 1.097 1.156 1.214	1.271 1.307 1.328 1.384 1.439	1.494 1.605 1.708 1.810 1.911
kJ/kg	Vapor	2273	2291 2310 2328 2347 2366	2384 2403 2421 2440 2459	2468 2477 2486 2496 2502	2502 2505 2514 2523 2532	2541 2550 2559 2568 2577	2586 2595 2604 2613 2622	2630 2639 2647 2655 2663	2671 2676 2679 2687 2684	2702 2716 2729 2742 2753
Enthalpy, kJ/kg	Condensed†	-539.6	-525.7 -511.7 -497.8 -483.8	-451.2 -435.0 -416.3 -400.1 -381.5	-369.8 -360.5 -351.2 -339.6 -333.5	0.0 7.8 28.8 49.8 70.7	91.6 112.5 133.4 154.3 175.2	196.1 217.0 237.9 258.8 279.8	300.7 321.7 342.7 363.7 384.7	405.8 419.1 426.8 448.0 469.2	490.4 532.9 575.6 618.6 661.8
m³/kg	Vapor	9.55.+9	9.62.+8 1.08.+8 1.55.+7 2.72.+6 5.69.+5	1.39.+5 3.83.+4 1.18.+4 4.07.+3 1.52.+3	956.4 612.2 400.4 265.4 206.3	206.3 181.7 130.4 99.4 69.7	51.94 39.13 27.90 22.93 17.82	13.98 11.06 8.82 7.09 5.74	4.683 3.846 3.180 2.645 2.212	1.861 1.679 1.574 1.337 1.142	0.980 0.731 0.553 0.425 0.331
Volume, m³/kg	Condensed†	1.0733	1.0743 1.0763 1.0773 1.0783 1.0793	1.0813 1.0823 1.0843 1.0853 1.0873	1.0873 1.0883 1.0893 1.0903 1.0913	1.0003 1.0003 1.0003 1.0003 1.0013	1.0023 1.0033 1.0053 1.0073 1.0093	1.0113 1.0133 1.0163 1.0183 1.0213	1.0243 1.0273 1.0303 1.0343 1.0383	1.0413 1.0443 1.0453 1.0493 1.0533	1.0583 1.0673 1.0773 1.0883 1.0993
Procento	_	6.3011	7.7210 7.299 5.388 3.237 1.626	7.016 2.655 8.915 3.724 7.594	1.233 1.963 3.063 4.693 6.113	0.00611 0.00697 0.00990 0.01387 0.01917	0.02617 0.03531 0.04712 0.06221 0.08132	0.1053 0.1351 0.1719 0.2167 0.2713	0.3372 0.4163 0.5100 0.6209 0.7514	0.9040 1.0133 1.0815 1.2869 1.5233	1.794 2.455 3.302 4.370 5.699
Tomp	K K	150	160 170 180 190 200	210 220 230 240 250	255 260 265 270 273.15	273.15 275 280 285 290	295 300 305 310 315	320 325 330 335 340	345 350 355 365	370 373.15 375 380 385	390 400 420 430

Copyright © 1999 by The McGraw-Hill Companies, Inc. All rights reserved. Use of this product is subject to the terms of its license agreement. Click here to view.

440	490	540	590	630
450	500	550	600	635
460	510	560	610	640
470	520	570	620	645
480	530	580	625	647.3‡
0.0451	0.0339	0.0221	0.0105	0.0026
0.0429	0.0316	0.0197	0.0084	0.0015
0.0407	0.0293	0.0173	0.0063	0.0008
0.0385	0.0269	0.0150	0.0045	0.0001
0.0362	0.0245	0.0128	0.0035	0.0000
1.12	1.25 1.28 1.31 1.35 1.39	1.43 1.47 1.52 1.59 1.68	1.84 2.15 2.60 3.46 4.20	4.8 6.0 9.6 26
1.04 0.99 0.95 0.92 0.89	0.87 0.85 0.84 0.84	0.86 0.90 0.94 0.99	1.05 1.14 1.30 1.52 1.65	2.0 2.7 2.2 8
0.0317	0.0401	0.0540	0.0841	0.130
0.0331	0.0423	0.0583	0.0929	0.141
0.0346	0.0447	0.0637	0.103	0.155
0.0363	0.0475	0.0698	0.114	0.178
0.0381	0.0506	0.0767	0.121	0.238
0.682	0.651	0.594	0.513	0.412
0.678	0.642	0.580	0.497	0.392
0.673	0.631	0.563	0.467	0.367
0.667	0.621	0.548	0.444	0.331
0.660	0.608	0.528	0.430	0.238
14.506	16.236	18.16	21.56	28.06
14.856	16.596	18.66	22.76	30.06
15.196	16.956	19.16	24.16	32.06
15.546	17.336	19.76	25.96	37.06
15.886	17.726	20.46	27.06	45.06
1626 1526 1436 1366 1296	124.–6 118.–6 113.–6 108.–6 104.–6	1016 976 946 916 886	846 816 776 726	676 646 596 546 456
2.46 2.56 2.79 2.94	3.10 3.27 3.47 3.70 3.96	4.27 4.64 5.09 5.67 6.40	7.35 8.75 11.1 15.4 18.3	22.1 27.6 42
4.36 4.40 4.44 4.48 4.53	4.59 4.66 4.74 4.84 4.95	5.08 5.24 5.43 5.68 6.00	6.41 7.00 7.85 9.35 10.6	12.6 16.4 26 90
6.689	6.312	5.953	5.569	5.115
6.607	6.233	5.882	5.480	5.025
6.528	6.163	5.808	5.318	4.912
6.451	6.093	5.733	5.259	4.732
6.377	6.023	5.654	5.191	4.443
2.011	2.479	2.948	3.419	3.875
2.109	2.581	3.039	3.520	3.950
2.205	2.673	3.132	3.627	4.037
2.301	2.765	3.225	3.741	4.223
2.395	2.856	3.321	3.805	4.443
2764	2799	2792	2717	2515
2773	2801	2784	2682	2466
2782	2802	2772	2641	2401
2789	2801	2757	2588	2292
2795	2798	2737	2555	2107
705.3	929.1	1170	1443	1734
749.2	975.6	1220	1506	1783
793.5	1023	1273	1573	1841
838.2	1071	1328	1647	1931
883.4	1119	1384	1697	2107
0.261	0.0922	0.0375	0.0163	0.0075
0.208	0.0766	0.0317	0.0137	0.0066
0.167	0.0631	0.0269	0.0015	0.0057
0.136	0.0525	0.0228	0.0094	0.0045
0.111	0.0445	0.0193	0.0085	0.0032
1.1103 1.1233 1.1373 1.1523 1.1673	1.1843 1.2033 1.2223 1.2443 1.2683	1.2943 1.3233 1.3553 1.3923 1.4333	1.4823 1.5413 1.6123 1.7053	1.8563 1.9353 2.0753 2.3513 3.1703
7.333	21.83	52.38	108.3	179.7
9.319	26.40	61.19	123.5	190.9
11.71	31.66	71.08	137.3	202.7
14.55	37.70	82.16	159.1	215.2
17.90	44.58	94.51	169.1	221.2
440	490	540	590	630
450	500	550	600	635
460	510	560	610	640
470	520	570	620	645
480	530	580	625	647.3‡

 $^{\circ}$ 1 bar = $10^5\,N/m^2$. †Above the solid line, the condensed phase is solid; below it, liquid.

Critical temperature.

Worrs: The notations of paras is sont, 5-cond, and a second conditions of the c

Annexe B

Formula Sheet

The following formula sheet was given and demonstrated at Pr. Parente's course "MECA-H3001 : Fluid mechanics and transfer processes".

Formula sheet MECA-H-300

Transport Phenomena

October 2015

The definition of the dimensionless numbers as well as the physical understanding of the terms of the equations must be known.

Part I: Momentum

1

Local Equations

Newton's Law:

$$\tau_{xy} = -\mu \frac{\partial u}{\partial y}$$

Mass conservation:

$$\frac{\partial \rho}{\partial t} + \nabla . \left(\rho \overset{r}{V} \right) = 0$$

• Navier-Stokes equations:

- Laminar flow, incompressible and Newtonian fluid:

$$\frac{DV}{Dt} = -\frac{1}{\rho}\nabla P + \frac{\mu}{\rho}\nabla^2 V + F$$

• Euler equation:

$$\rho \frac{DV}{Dt} = -\nabla P + \rho F$$

• Bernoulli equation

$$\rho \frac{V^2}{2} + P + \rho gz = C^{te} = P_{tot}$$

• Laminar boundary layer equation for a flat plate:

$$\frac{\partial u^2}{\partial x} + \frac{\partial uv}{\partial y} = \frac{\mu}{\rho} \cdot \frac{\partial^2 u}{\partial y^2}$$

- Boundary layer thickness: $\delta = \frac{5x}{\sqrt{Re_x}}$

- Friction coefficient: $C_f = \frac{0,664}{\sqrt{Re_v}}$

Integral method:

• Mass conservation:

$$\frac{d[m]_{tot}}{dt} = \langle \rho V_n \rangle_1 S_1 - \langle \rho V_n \rangle_2 S_2$$

$$\begin{split} \frac{d\left[m\right]_{tot}}{dt} = & < \rho V_n >_1 S_1 - < \rho V_n >_2 S_2 \\ \bullet \quad \mathbf{Momentum:} \\ \frac{d\cancel{\mathcal{P}}_{tot}}{dt} = & -\Delta_1^2 \left[< \rho V^2 > + P \right] \overset{r}{S} - \overset{r}{F}_{paroi} + m_{tot} \overset{r}{g} \end{split}$$

• Boundary layer:

- Boundary layer thickness:
$$\delta^{**} = \delta \int_{0}^{1} \left(\frac{u}{U_{ext}} - \frac{u^{2}}{U_{ext}^{2}} \right) \cdot d\left(\frac{y}{\delta} \right)$$

- Friction coefficient:
$$C_f = 2 \frac{d\delta^{**}}{dx}$$

• Pressure drops

• Distributed pressure drops:
$$\Delta P_{tot} = \lambda \frac{L}{D} \frac{\rho U^2}{2}$$

- Laminar regime:
$$\lambda == \frac{64}{Re_{D_h}}$$

- Turbulent regime, smooth walls: **Blasius**
$$\lambda = \frac{0.316}{Re_{D_h}^{0.25}}$$

- Turbulent regime, smooth/rough transition: Colebrook
$$\frac{1}{\sqrt{\lambda}} = 1{,}14 - 0{,}87 \ln \left(\frac{9{,}34}{\text{Re}_{\text{D}_{\text{b}}} \sqrt{\lambda}} \right)$$

- Turbulent regime, rough walls: **Nikuradse**
$$\frac{1}{\sqrt{\lambda}} = 1,14 - 0,87 \ln \left(\frac{R}{2} \right)$$

• Concentrated pressure drops:
$$\Delta P_{tot} = K \frac{\rho U_2^2}{2}$$

- Values of K for different configurations:

Elbow

r _c /D	K _c
1	0,35
2	0,19
4	0,16
6	0,21
8	0,28
10	0,32
· ·	· ·

Contraction

D_2/D_1	K _e
0	0,5
0,2	0,49
0,4	0,42
0,6	0,27
0,8	0,20
0,9	0,1

Diffuser

D_1/D_2	K_{E}
0	1
0,2	0,87
0,4	0,70
0,6	0,41
0.8	0.15

Part II: Energy

Local equations

• Fourier's Law:

$$q_y = -k \cdot \frac{dT}{dy}$$

• Heat transfer with heat source (k=C^{te}):

$$\rho C \frac{\partial T}{\partial t} = k \nabla^2 T + \mathcal{O}_v$$

- Laplacian in Cartesian coordinates $\nabla^2 T = \frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2}$
- Laplacian in cylindrical coordinates: $\nabla^2 T = \frac{\partial^2 T}{\partial x^2} + \frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right)$
- Laplacian in spherical symmetry: $\nabla^2 T = \frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right)$
 - **◆** Boundary conditions:

Diriclet: $T_{paroi} = T_o(s_{paroi}, t)$

Neuman: $q_{paroi} = -k \frac{\partial T}{\partial n} \bigg|_{paroi} = q_o(s_{paroi}, t)$

Mixed: $q_p = -k \frac{\partial T}{\partial n} \Big|_p = h \left(T_p - T_f \right)$

- h = convective heat transfer coefficient

• Semi-infinite Solid

- Step of temperature: $\Theta = \frac{T T_f}{T_o T_f} = \frac{2}{\sqrt{\pi}} \operatorname{erf} \left(\frac{x}{2\sqrt{\alpha t}} \right)$
 - α = thermal diffusivity
- Periodic perturbation (ω) with amplitude A_o : $\Theta = \frac{T T_o}{A_o} = e^{-x\sqrt{\frac{\omega}{2\alpha}}} \cos\left(\omega t x\sqrt{\frac{\omega}{2\alpha}}\right)$

• Heat equation for a moving fluid 2D:

- Laminar flow, incompressible and Newtonian fluid, constant thermal conductivity:

3

$$\rho C_{p} \left(u \frac{\partial T}{\partial x} + v \frac{\partial T}{\partial y} \right) = k \frac{\partial^{2} T}{\partial y^{2}} + \mu \left(\frac{\partial u}{\partial y} \right)^{2}$$

Global equations

• Thermal Resistance:

- Series:
$$\Re_{\text{th,tot}} = \frac{T_1 - T_2}{\mathcal{E}} = \sum_{i=1}^{N} \Re_{\text{th,i}} = \sum_{i=1}^{N} \frac{\delta_i}{Sk_i}$$

- Parallel:
$$\frac{\&}{T_1 - T_2} = \frac{1}{\Re_{th,tot}} = \sum_{i=1}^{N} \frac{1}{\Re_{th,i}}$$

- Global exchange coefficient:
$$\frac{1}{h_{tot}} = S\Re_{th,tot} = \sum_{i=1}^{N} \frac{\delta_i}{k_i} + \sum_{i=1}^{N} \frac{1}{h_i}$$

Lumped systems

$$\frac{dU}{dt} = hS_{tot}(T_{ext} - T)$$

1. Sensible heat transfer (heating up or cooling down):

$$\rho_s C_s V \frac{dT}{dt} = -h S_{tot} (T - T_{ext})$$

2.Latent heat transfer (fusion or evaporation):

$$\rho \mathcal{L}_{SL} S \frac{de}{dt} = h S_{tot} (T - T_{ext})$$

Contact temperature

$$T_c = \frac{b_1 T_1 + b_2 T_2}{b_1 + b_2} \neq f(t)$$

Effusivity $b = \sqrt{k\rho C}$

• Forced convection correlation (gas and liquids)

- Flat plate, laminar regime
$$Re_x < 3 \cdot 10^5$$

$$Nu_x = \frac{h_x x}{k_f} = 0,332 Pr^{1/3} \sqrt{Re_x}$$

$$Nu_x = \frac{h_x x}{k_f} = 0,029 \, Pr^{0,43} \, Re_x^{0,8}$$

$$\overline{Nu}_{L} = \frac{1}{n} \cdot Nu_{x} (en \ x = L)$$

• n exponent of Re_x

$$\overline{Nu}_{L} = \frac{\overline{h} \cdot L}{k_{c}} = 0,664 \cdot Pr^{1/3} \cdot \sqrt{Re_{L}}$$

- Laminar then turbulent boundary layer

$$\overline{\text{Nu}}_{\text{L}} = 0.036 \cdot \text{Pr}^{0.43} \left(\text{Re}_{\text{L}}^{0.8} - \text{Re}_{\text{c}}^{0.8} \right) + 0.664 \cdot \text{Pr}^{1/3} \cdot \text{Re}_{\text{c}}^{0.5}$$

•
$$Re_c = 2 \times 10^5$$

- Around a cylinder
$$40 \le \text{Re}_{\text{D}} \le 10^5$$
:

$$\overline{\text{Nu}}_{\text{D}} = \left(0.4 \, \text{Re}_{\text{D}}^{0.5} + 0.06 \, \text{Re}_{\text{D}}^{2/3}\right) \text{Pr}^{0.4}$$

- Around a sphere
$$3.5 \le \text{Re}_D \le 8.10^4$$
:

$$\overline{Nu}_{sph} = 2 + \overline{Nu}_{cyl}$$

• Laminar with
$$T_{wall} = C^{te}$$
:

$$Nu_D = 3,66$$

• Laminar with
$$q_{wall} = C^{te}$$
:

$$Nu_D = 4,36$$

$$Nu_D = 0.023 Re_D^{0.8} Pr^{0.4}$$

• Natural convection correlations (gas and liquids)

- Isothermal vertical flat plate

o Laminar
$$10^4 < Ra < 10^9$$
: $Nu_L = 0.59Ra_L^{1/4}$
o Turbulent $10^9 < Ra < 10^{13}$: $Nu_L = 0.10Ra_L^{1/3}$

- Constant heat flux vertical flat plate

o Laminar
$$10^5 < \text{Ra} < 10^{11}$$
: $\text{Nu}_{\text{L}} = 0,750 \left[\text{Ra}_{\text{L}}^* \right]^{0,20}$
o Turbulent $2 \cdot 10^{13} < \text{Ra} < 10^{16}$: $\text{Nu}_{\text{L}} = 0,645 \left[\text{Ra}_{\text{L}}^* \right]^{0,22}$

- Around a vertical cylinder

ij	linder		Nu	$= CRa_D^n$
	Ra_D	C	n	
	$10^{-10} - 10^{-2}$	0,675	0,058	
	$10^{-2} - 10^2$	1	0,148	
	$10^2 - 10^4$	0.85	0,188	
	$10^4 - 10^7$	0,48	1/4	
	$10^7 - 10^{12}$	0,125	1/3	

- Around a sphere $10^5 \le Ra_D \le 10^9$

$$Nu_D = 2 + 0.5Ra_D^{1/4}$$

- Vertical plate in confined space

$$Nu_e = \frac{k_e}{k_f} = C \cdot Ra_e^n \cdot \left[\frac{L}{e}\right]^{-m}$$

	Ra _e	C	n	m
Gas				
	2000-2.10 ⁵	0,197	1/4	1/9
	$2.10^5 - 10^7$	0,073	1/3	1/9
Liquid	< 2000	1	0	0
	$10^4 - 10^7$	0,45	1/4	0,3
	10 ⁶ -10 ⁹	0,046	1/3	0

- Horizontal plate in confined space

$$Nu_e = \frac{k_e}{k_f} = C \cdot Ra_e^n$$

	Ra _e	С	n
Gas	< 1700	1	0
	1700 - 7000	0,059	0,4
	7000 - 3,2 10 ⁵	0,212	1/4
	> 3,2 10 ⁵	0,061	1/3
Liquid	< 1700	1	0
	1700 - 6000	0,012	0,6
	6000 - 3,7 10 ⁴	0,375	0,2
	3,7 10 ⁴ - 10 ⁸	0,13	0,3
	> 108	0,057	1/3

• Energy balance by radiation
$$\alpha_{\lambda} + \tau_{\lambda} + r_{\lambda} = 1$$

• Stefan-Boltzmann Law's
$$M^{\circ} = \int_{0}^{\infty} M_{\lambda}^{\circ} d\lambda = \sigma T^{4} \text{ avec } \sigma = 5,67 \text{ } 10^{-8} \text{ W/m}^{2}.\text{K}^{4}$$

• Radiosity of a grey body
$$J = \varepsilon M^{\circ} + rE$$

• Heat flux density lost by a grey body
$$q_{perdue} = \epsilon M^{\circ} - \alpha E = J - E$$

• Radiative heat transfer coefficient
$$h_r = G(\epsilon, F) \cdot \sigma \cdot (T_1^2 + T_2^2) (T_1 + T_2)$$

• Total energy equation

$$\frac{d\left[E_c + E_i + E_p\right]_{tot}}{dt} = -\Delta_1^2 \left[< \rho \left(\frac{V^2}{2} + e_i + \frac{P}{\rho} + gz\right) V_n > S \right] + \mathcal{E} + \overline{\mathcal{W}}$$

• Mechanical energy equation for an incompressible fluid

$$\frac{d\left[E_{c}+E_{p}\right]_{tot}}{dt}=-\boldsymbol{\Delta}_{1}^{2}\left[<\rho\left(\frac{V^{2}}{2}+\frac{p}{\rho}+gz\right)V_{n}>S\right]+\overline{\hat{W}}-\underline{\hat{W}}_{v}$$

• Generalized Bernoulli equation for a flow in a pipe

$$-\Delta_1^2 \left[< \rho \left(\frac{V^2}{2} + \frac{p}{\rho} + e_p \right) V_n > S \right] = \mathcal{E}_v$$

• Internal energy equation for an incompressible fluid

6

$$\frac{d[E_i]_{tot}}{dt} = -\Delta_1^2 \left[< \rho e_i V_n > S \right] + e^* + e^* v$$

Part III: Mass

• Fick's Law

$$j_A(x) = -\rho \mathcal{D}_{AB} \cdot \frac{d\omega_A}{dx} \qquad \text{with} \quad \mathcal{D}_{AB} = \mathcal{D}_{BA} = \mathcal{D}$$

• Diffusion into a moving fluid

$$\begin{split} &\overset{r}{n_{A}} - \omega_{A} \begin{pmatrix} \overset{r}{n_{A}} + \overset{r}{n_{B}} \end{pmatrix} = -\rho \mathcal{D} \nabla \omega_{A} & \text{with} \quad \omega_{A} = \frac{\rho_{A}}{\rho} \\ &- & \text{Absolute flux density} \quad \overset{r}{n_{A}} = \rho_{A} \overset{r}{u_{A}} = \overset{i}{j_{A}} + \rho_{A} \overset{i}{U} \\ &- & \text{Barycentric velocity} \quad \overset{r}{U} = \frac{\rho_{A} \overset{i}{u_{A}} + \rho_{B} \overset{i}{u_{B}}}{\rho} \end{split}$$

• Molecular diffusion evaporation of a liquid in a column L

- Mass fraction distribution
$$\frac{1 - \omega_{A}(z)}{1 - \omega_{A,0}} = \left[\frac{1 - \omega_{A,L}}{1 - \omega_{A,0}}\right]^{\frac{z}{L}}$$

- Evaporation mass flow
$$\Re_{A} \approx \left[2 \frac{M_{A}}{RT} \cdot \frac{S}{L} \right] \left(P_{sat}(T) - P_{A,L} \right)$$

- Saturation pressure (T in °C):
$$p_{sat}(T) = 10^{7,625} \frac{T}{241+T} + 2,787$$

- Mass Diffusivity (T in °C et P in Pa) :
$$\mathcal{D} = \frac{2,26}{P} \left(\frac{T + 273,15}{273,15} \right)^{1,81}$$

Mass boundary layer

$$u\frac{\partial \rho_{A}}{\partial x} + v\frac{\partial \rho_{A}}{\partial y} = \mathcal{D}\frac{\partial^{2} \rho_{A}}{\partial y^{2}}$$

Correlation of forced convection mass transfer

$$j_{A,p} = -\mathcal{D}_{AB} \cdot \frac{d\rho_A}{dy} \bigg|_{y=0} = h_m \left(\rho_{A,p} - \rho_{A,ext} \right)$$

7

Same expressions of the heat transfer, replacing Nu with Sh and Pr with Sc.

• Perfect gas equation:

$$p_v = \rho_v \frac{\mathcal{R}}{M_v} T_v$$
 with $\mathcal{R} = 8314 \text{ J/kmol.K}$

Bibliographie

- [1] Robert H. PERRY Don W. GREEN. Perry's Chemical Engineers' Handbook, chapter 2. McGrow-Hill, 7th edition, 1997.
- [2] Jean-Marie BUCHLIN. MECA-H-300 Phénomènes de Transport, Notes de Cours. PUB-ULB, 2005.