
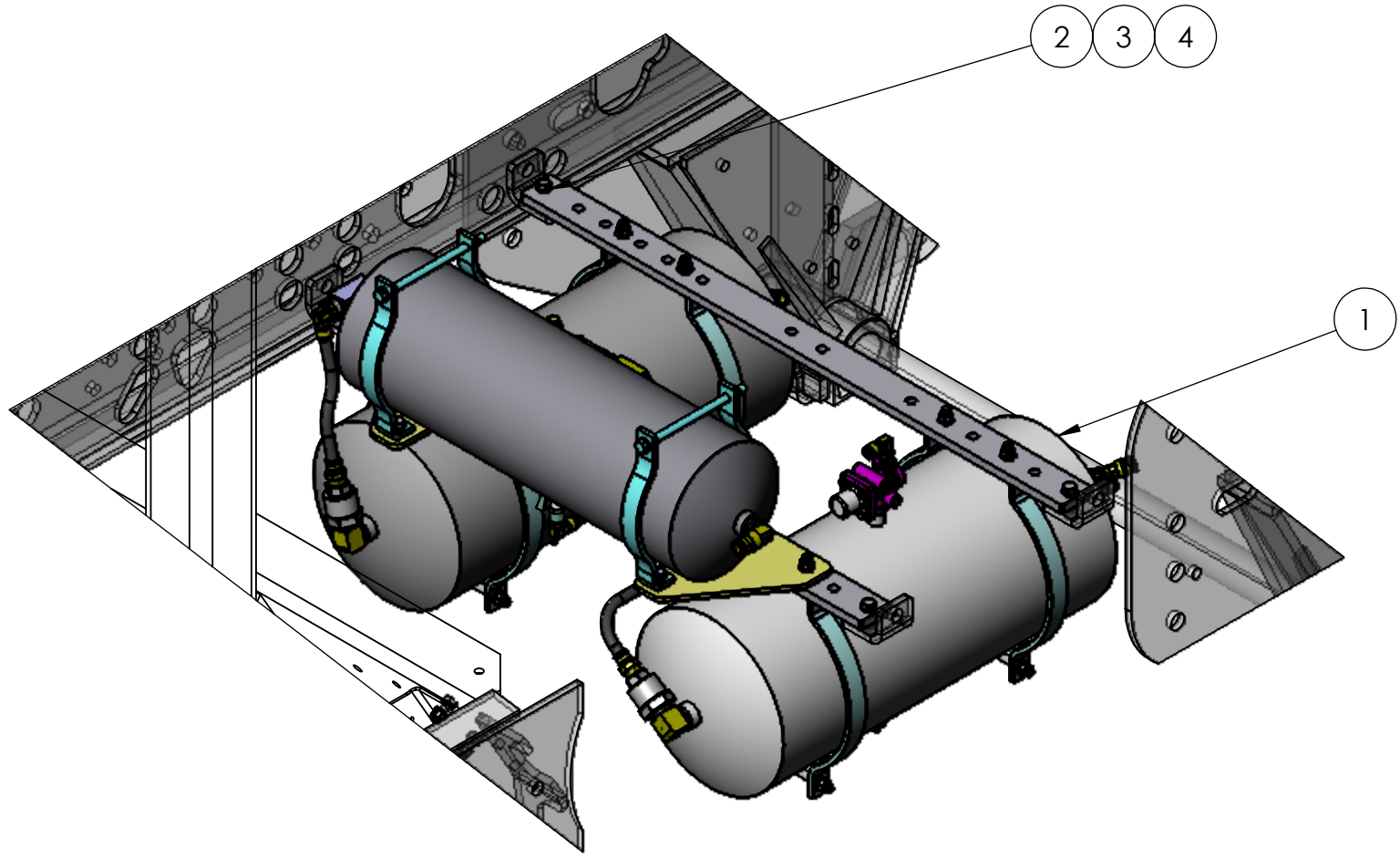
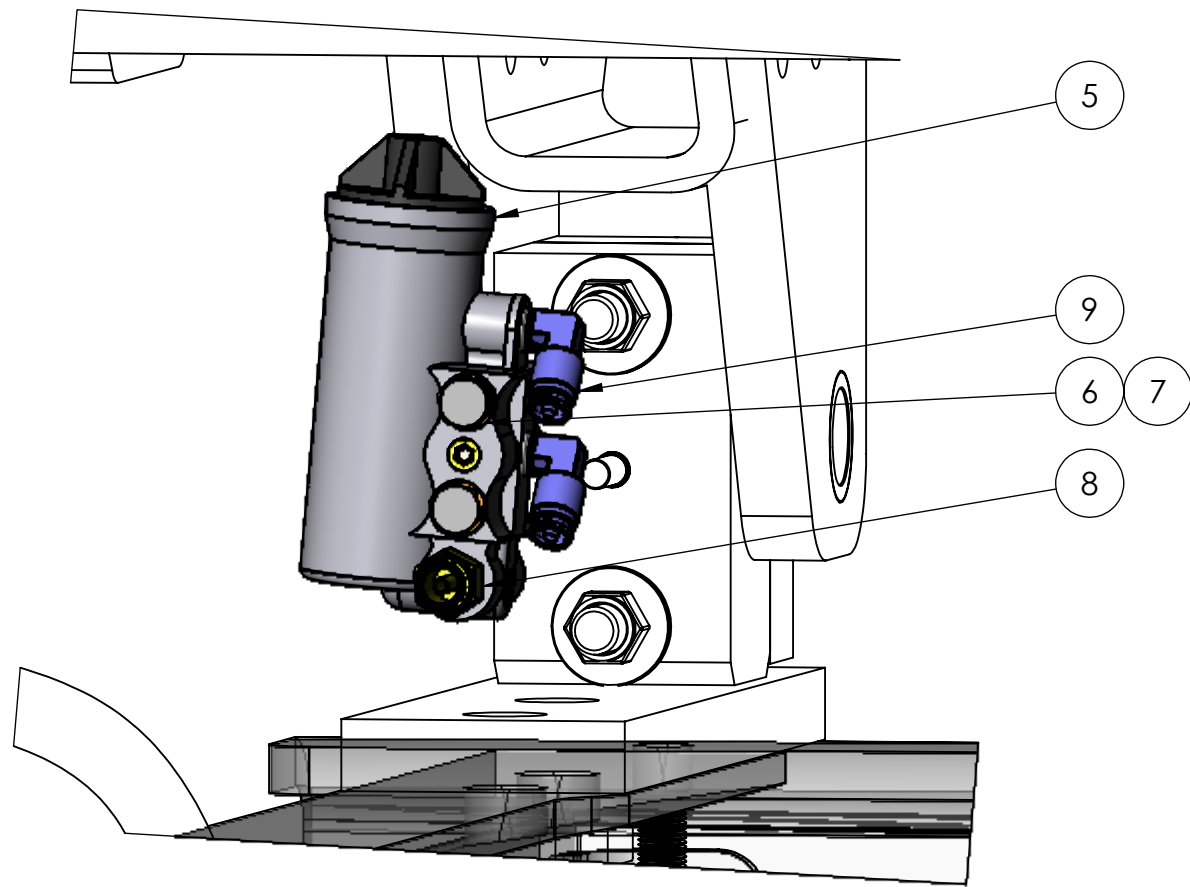


PAGE 1 MAJOR COMPONENT PLACEMENT
PAGE 2-4 SUBASSEMBLY DETAILS
PAGE 5-9 PART LISTS

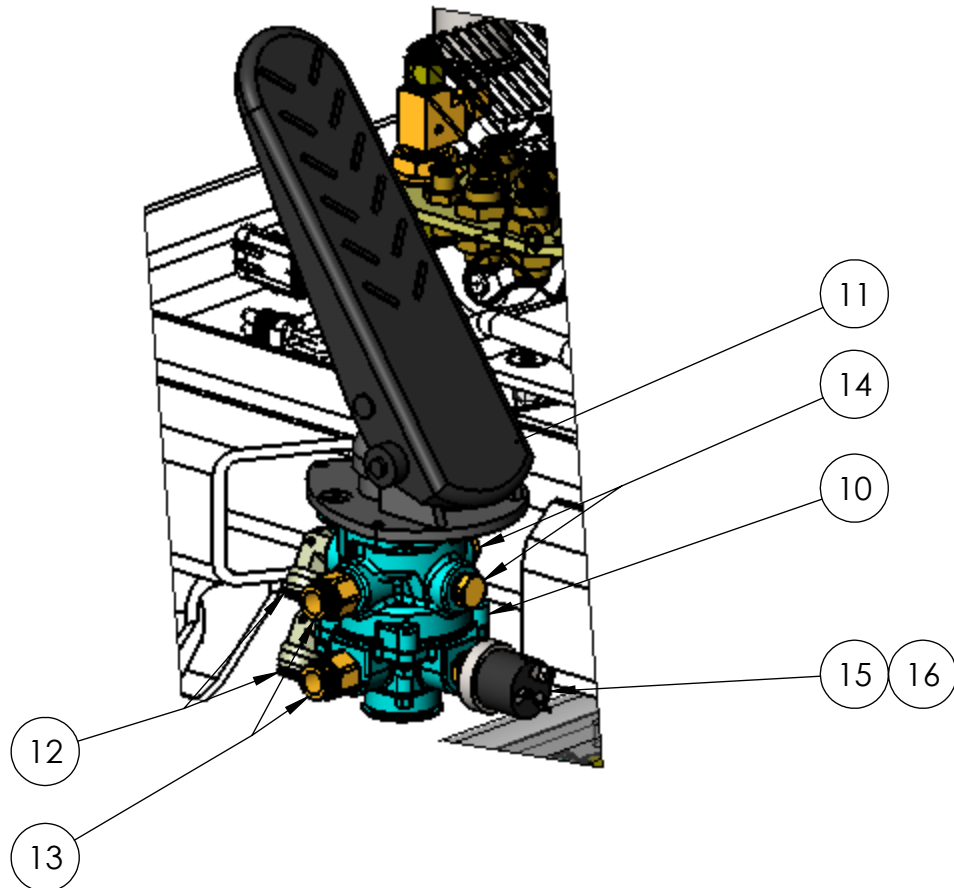
DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS: X.XX ± 0.06 X.XXX ± 0.03 X.XXX ± 0.005 ANGULAR: FRACTIONAL: ± 1/32"		NAME MAL	DATE 11/6/2017	 TICO MANUFACTURING 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226
DRAWN				
CHECKED				
APPROVED				
DO NOT SCALE DRAWING				
THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO TERMINAL SERVICES, INC.				
MATERIAL N/A	SIZE DWG. NO.		REV	
FINISH SEE NOTE	D 722714-A1			
THICKNESS N/A	SCALE: 1:32 WEIGHT: 5796.783 LBS		PAGE 1 OF 4	



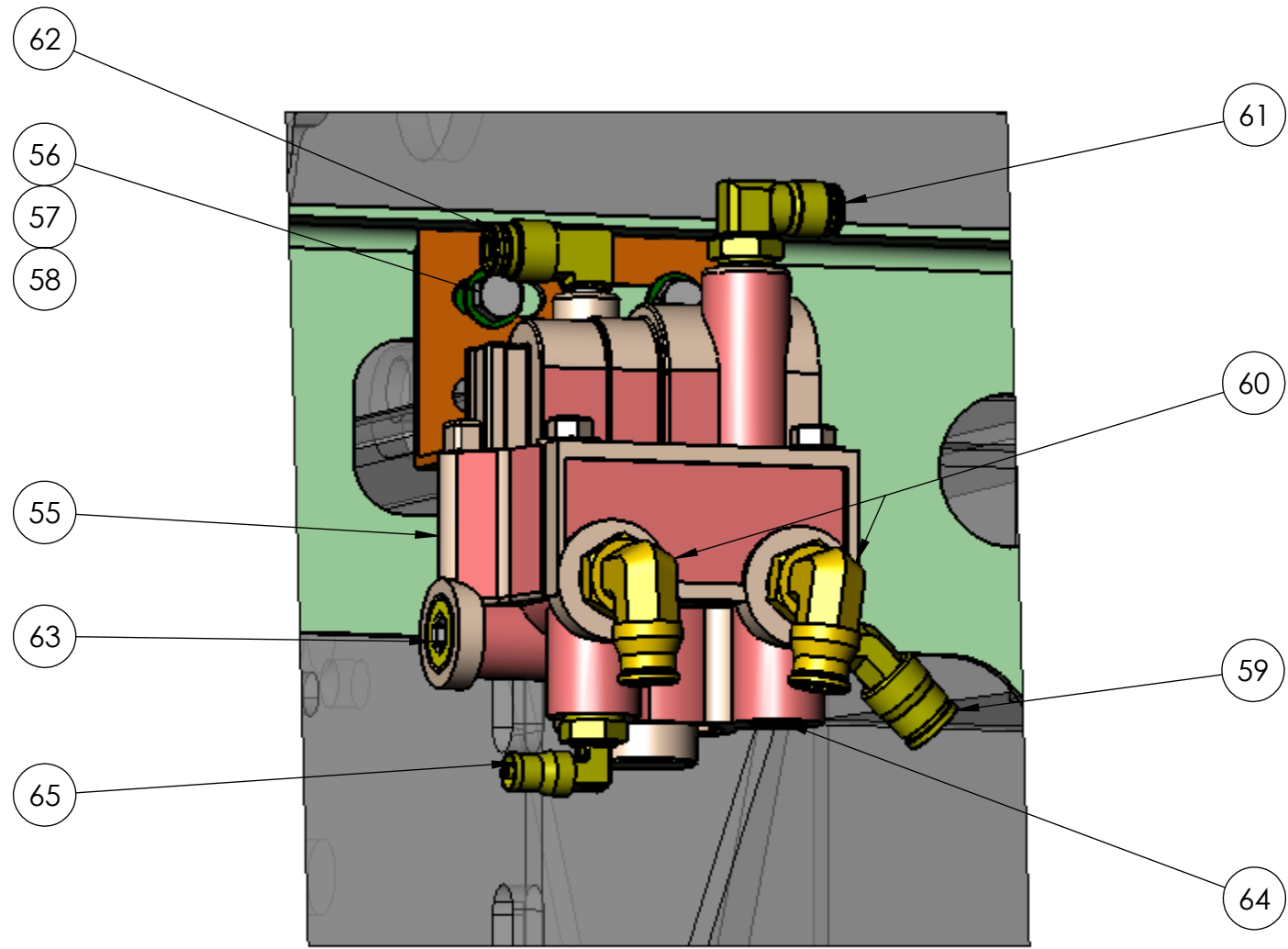
AIR TANK ASSEMBLY



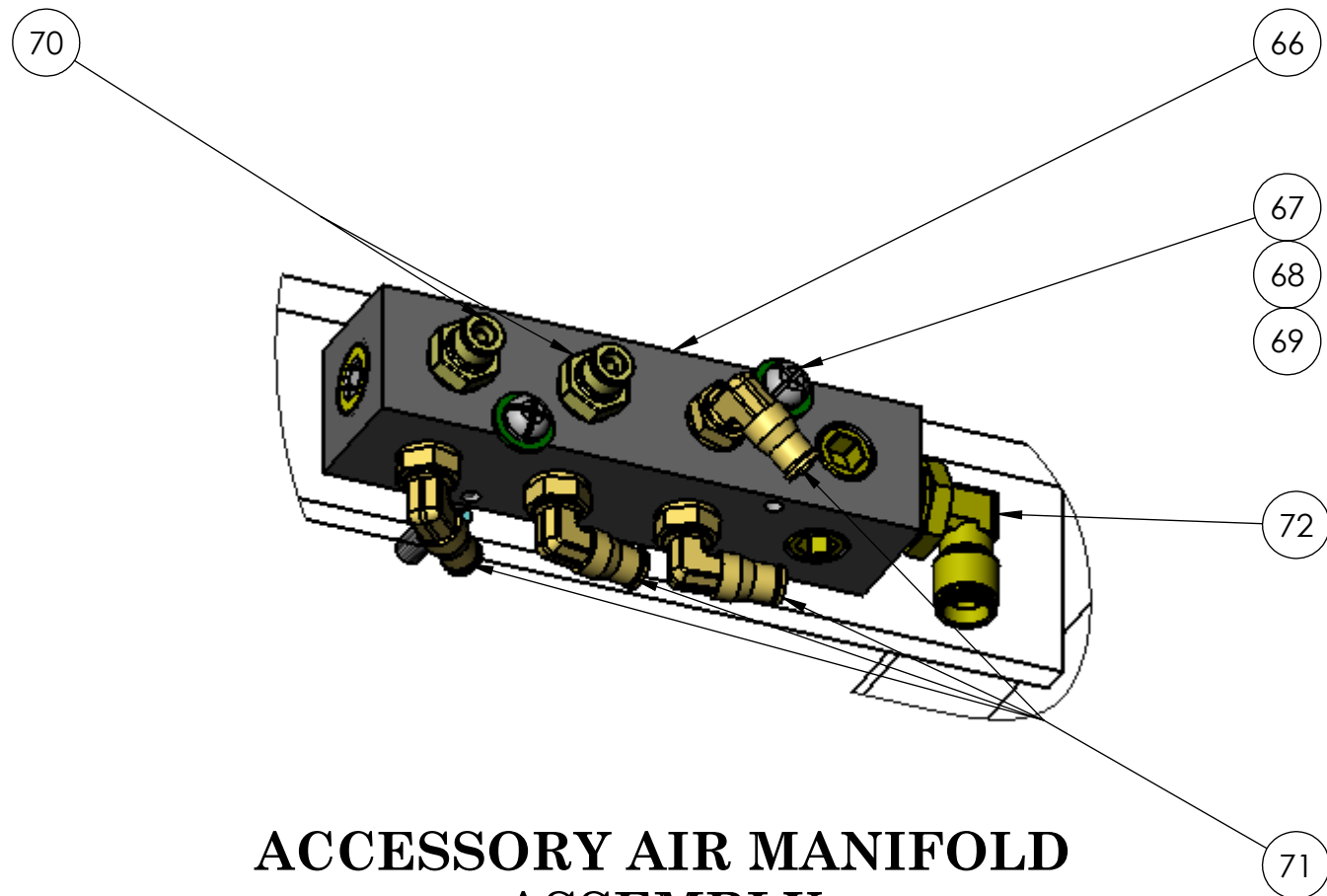
GOVERNOR



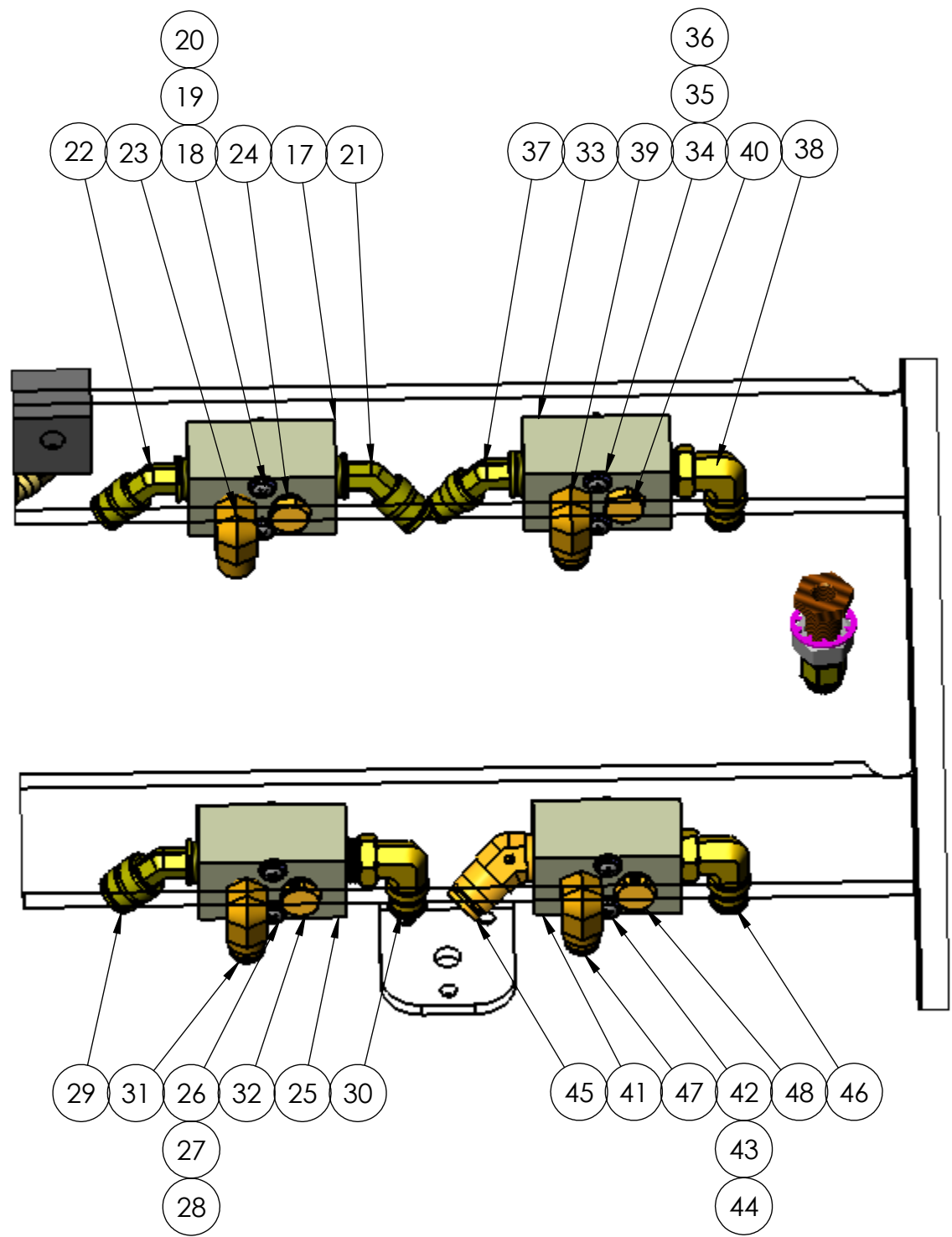
BRAKE PEDAL ASSEMBLY



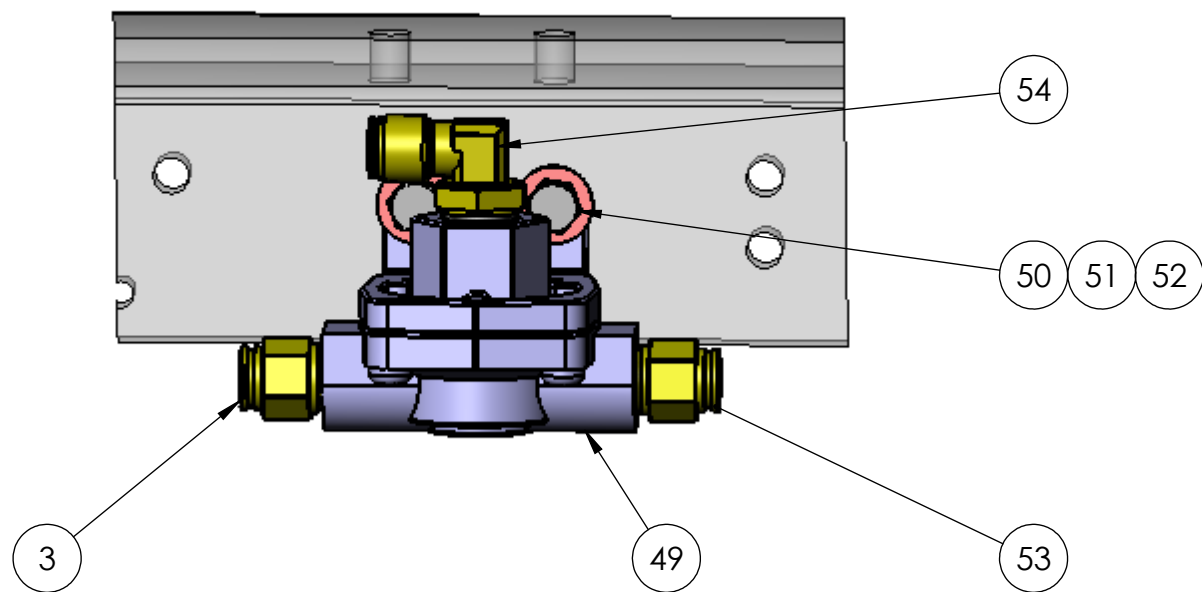
BOBTAIL PROPORTIONING VALVE
BP-R1 W/BACKET



ACCESSORY AIR MANIFOLD
ASSEMBLY

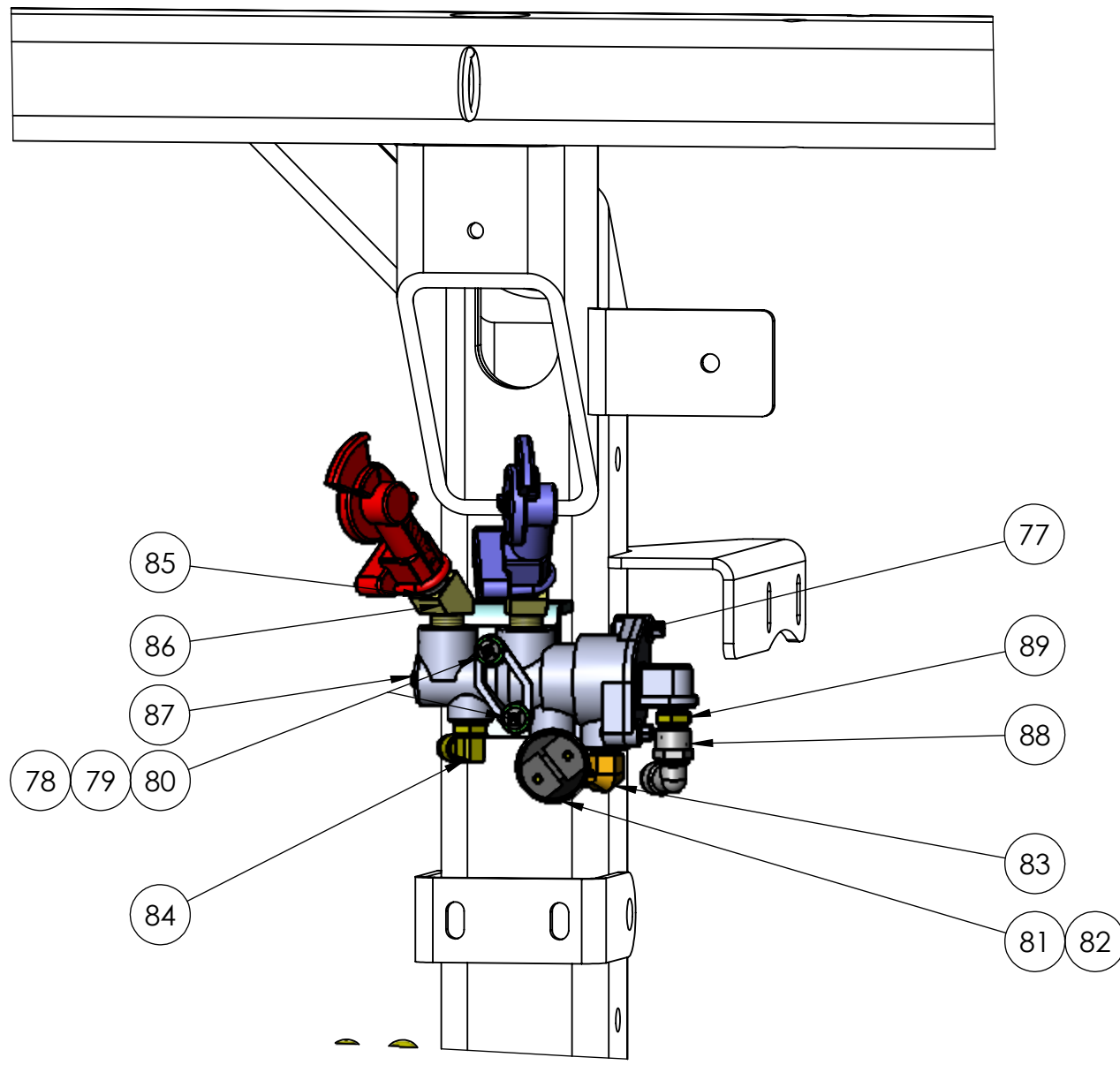


SUPPLY/DELIVERY
MANIFOLDS

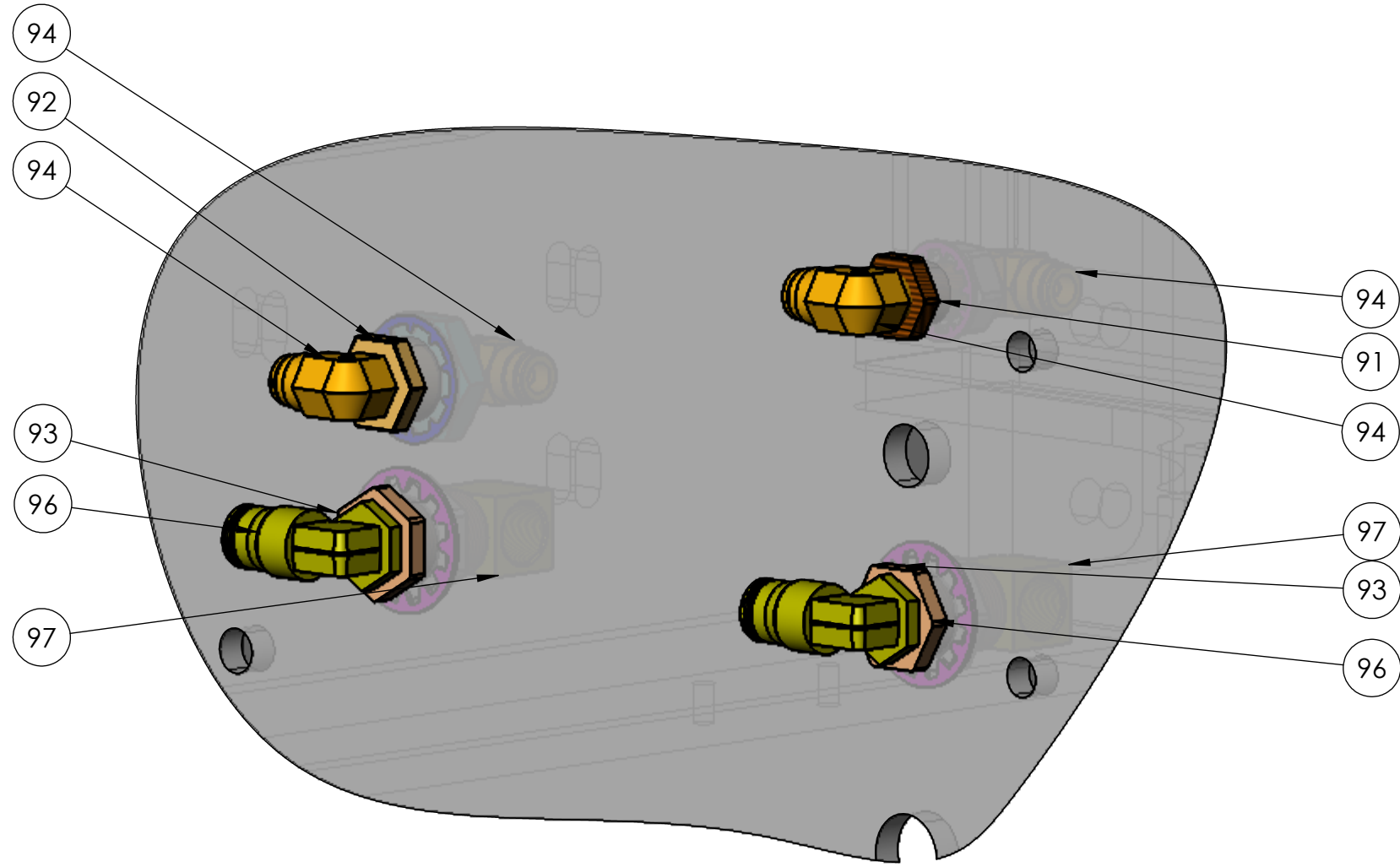


VALVE-BRAKE
QUICK RELEASE QR-1

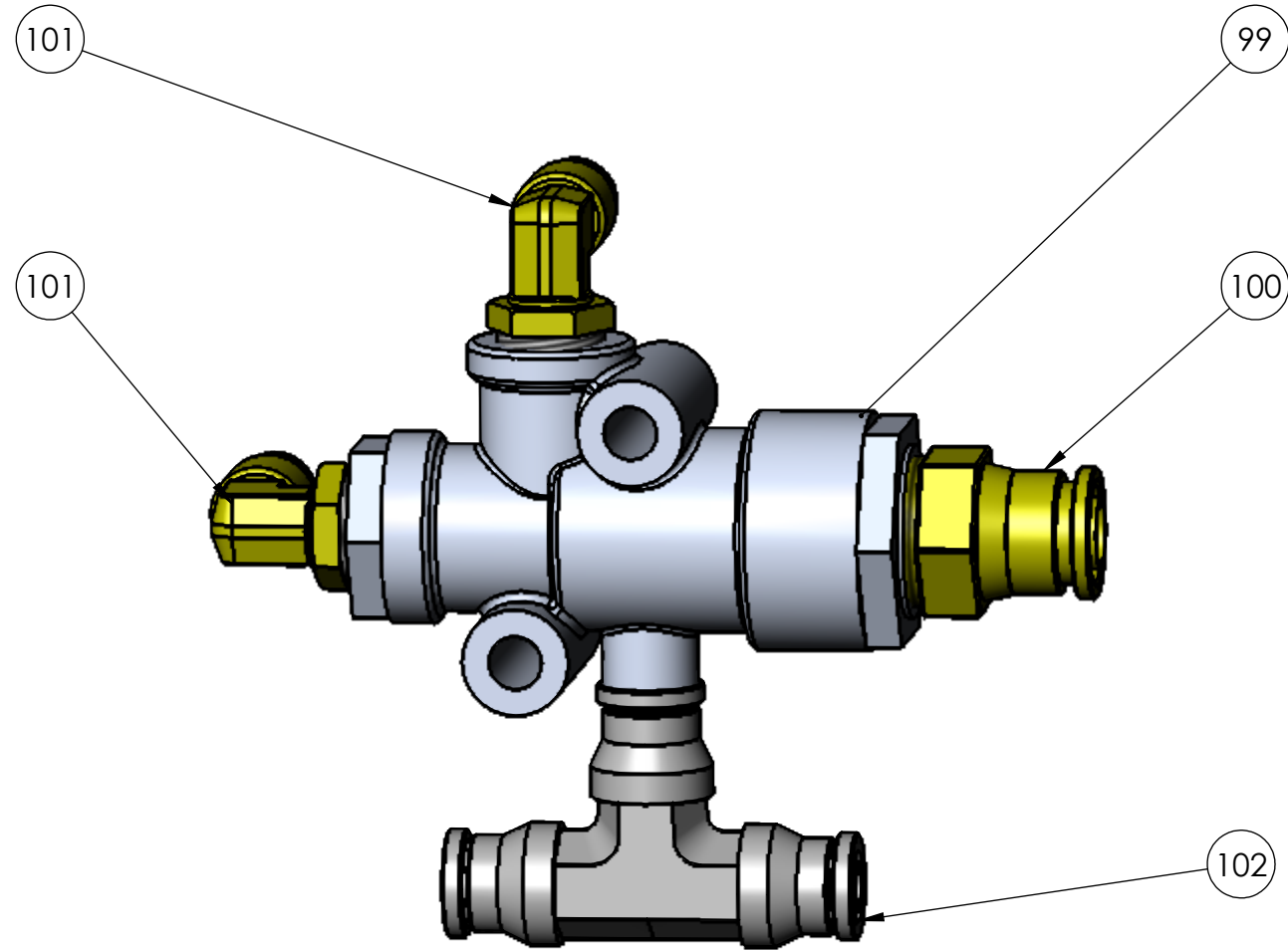
DIMENSIONS ARE IN INCHES TOLERANCES: DECIMAL: X.X ± 0.06 X.XX ± 0.03 X.XXX ± 0.005 ANGULAR: FRACTIONAL: ± 1/32"		NAME MAL	DATE 11/16/2017	TICO/TICO SERVICE 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226	
INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M-1994		DO NOT SCALE DRAWING		TITLE: AIR SYSTEM	
MATERIAL: N/A		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO TERMINAL SERVICES, INC.		SIZE D	DWG. NO. 722714-A1
FINISH: SEE NOTE		SCALE: 1:32		WEIGHT: 5796.78 LBS	
THICKNESS: N/A		REV		2 OF 4	



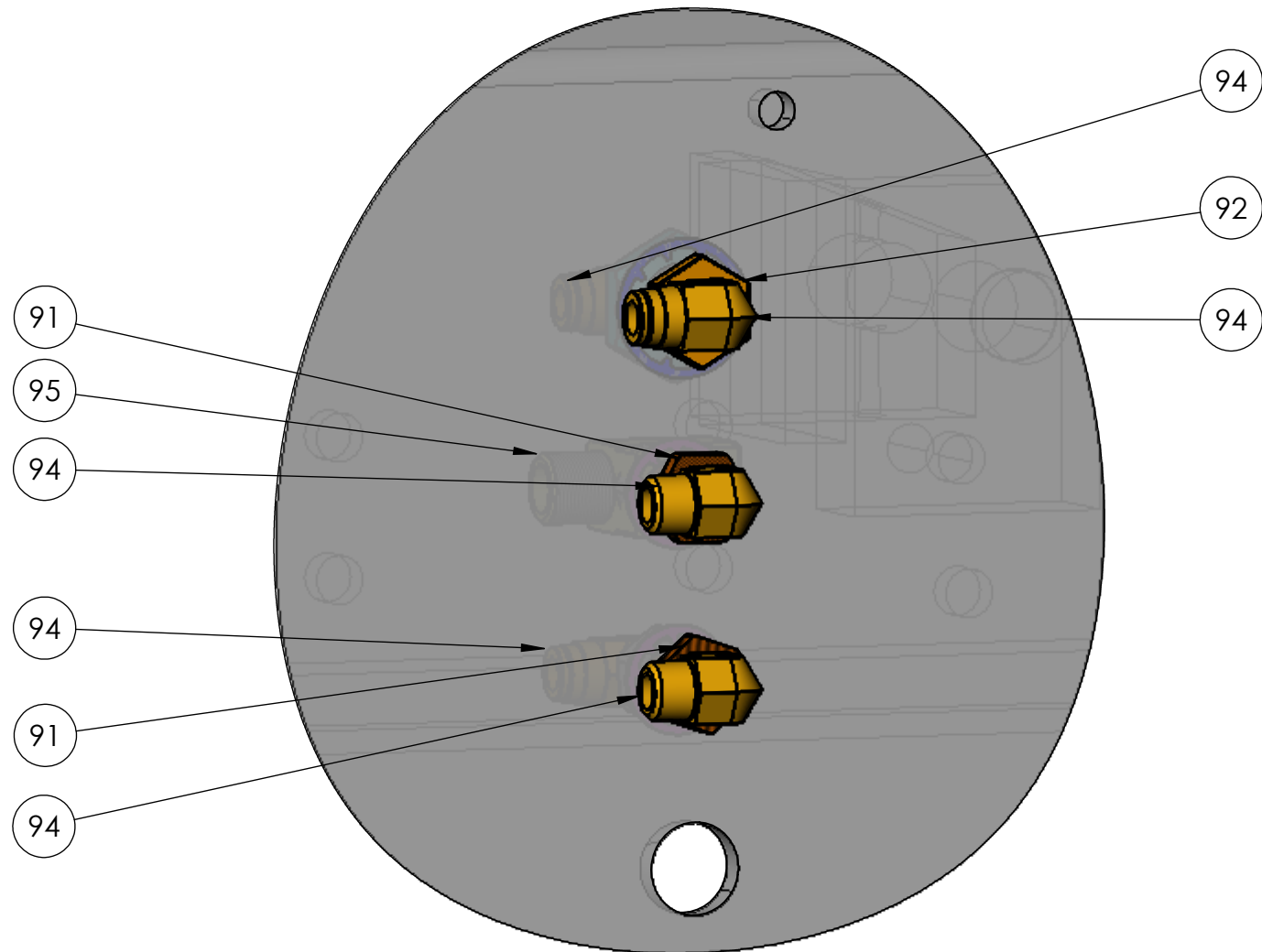
TRACTOR PROTECTION VALVE
TP-3DC



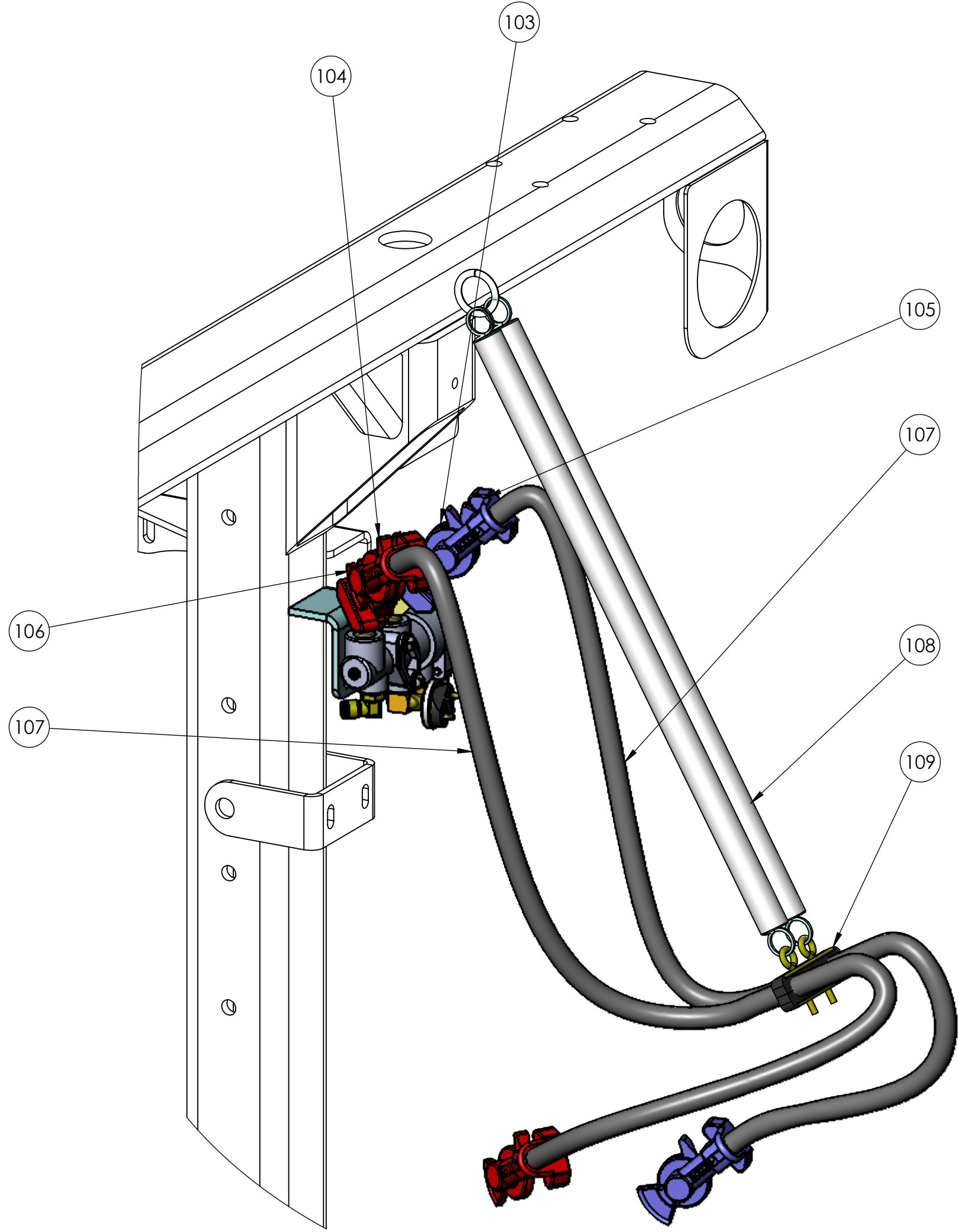
LEFT RAIL BULKHEAD FITTINGS




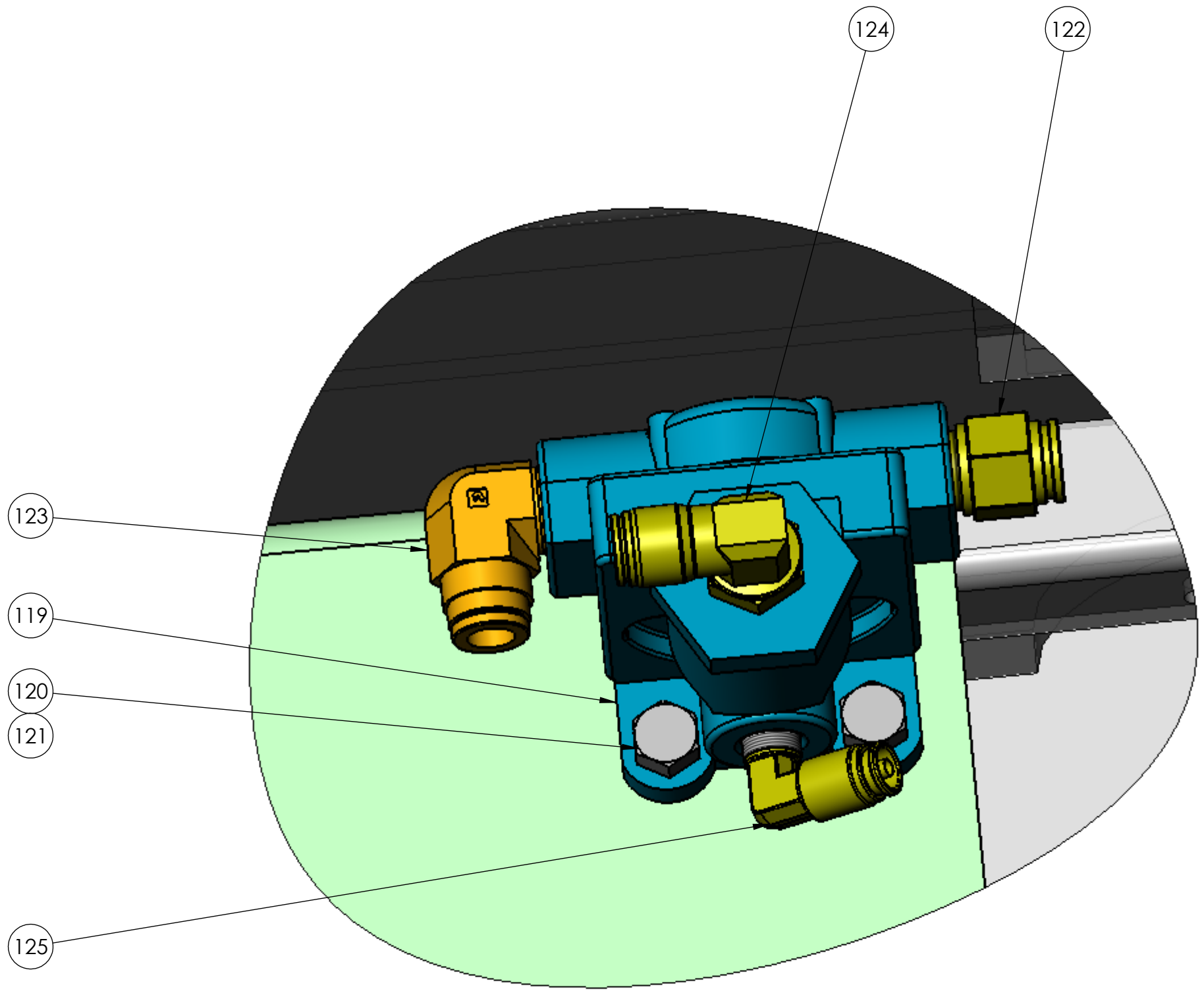
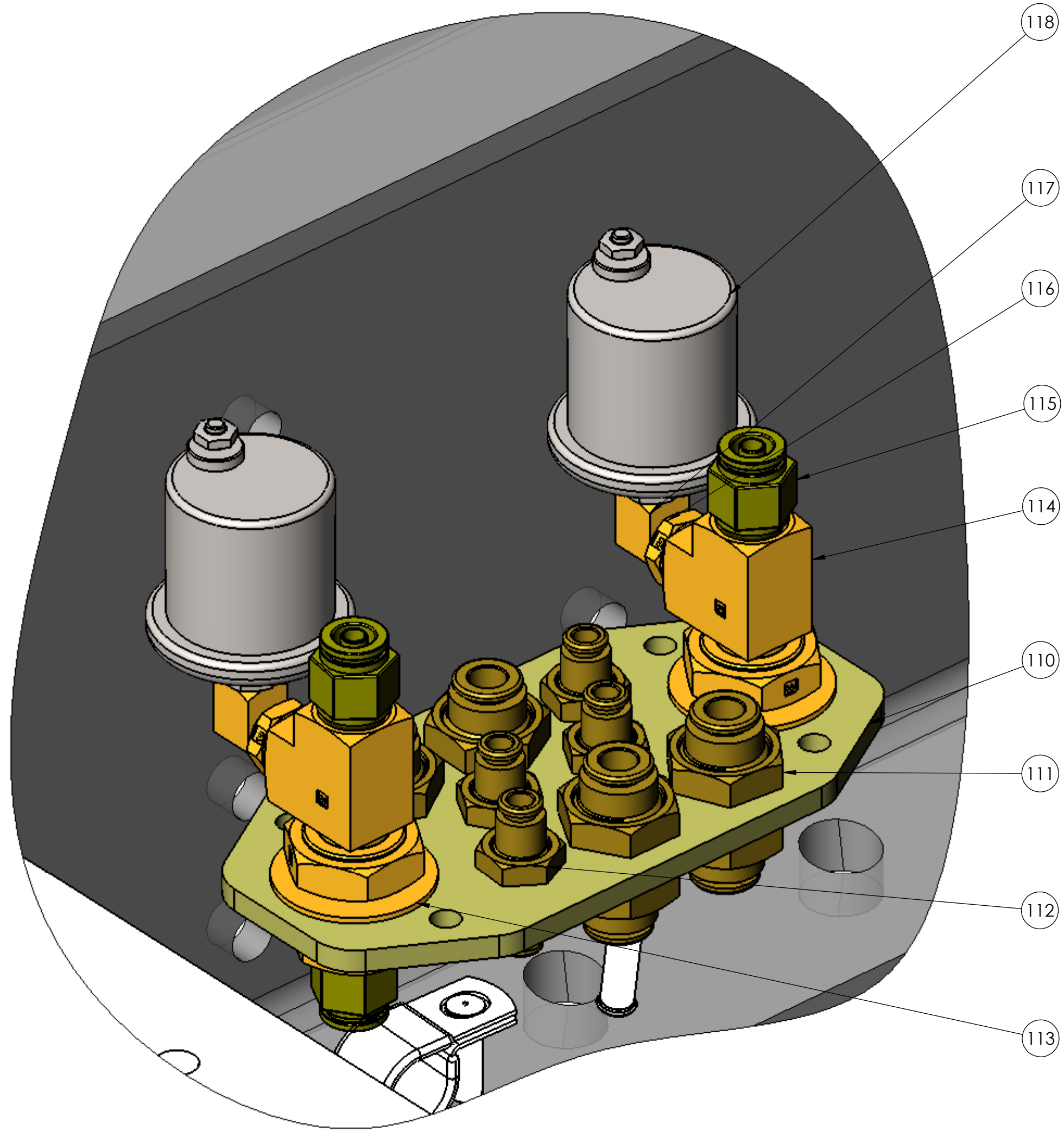
INVERSION VALVE
TR-3




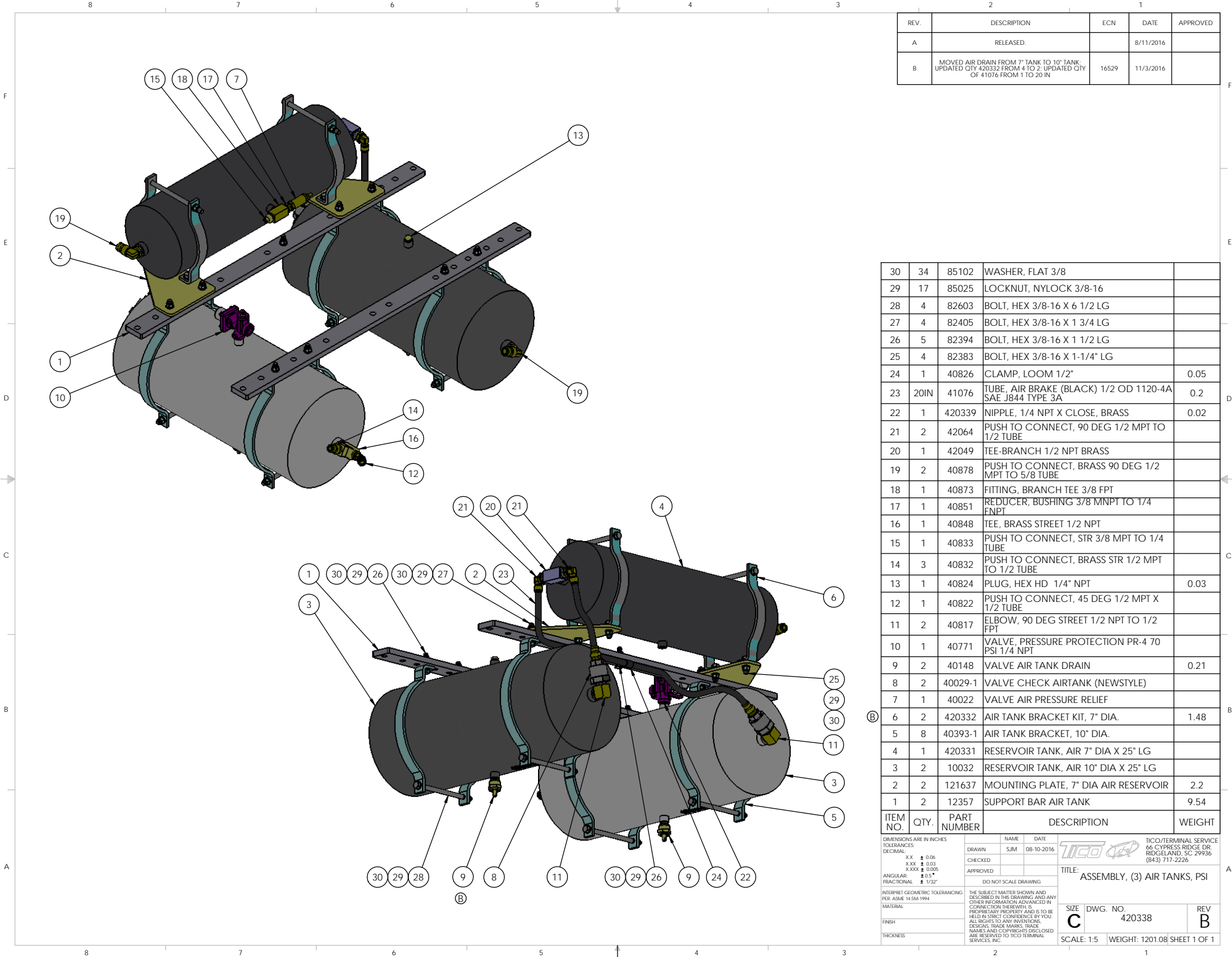
RIGHT RAIL BULKHEAD FITTINGS



DIMENSIONS ARE IN INCHES TOLERANCES: DECIMAL: X.XX ± 0.06 X.XXX ± 0.005 ANGULAR: ± 0.5° FRACTIONAL: 1/32"		NAME	DATE	 TICO/TERMINAL SERVICE 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226	
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		DRAWN	MAL		
MATERIAL: N/A		CHECKED			
FINISH: SEE NOTE		APPROVED		TITLE: AIR SYSTEM	
THICKNESS: N/A		DO NOT SCALE DRAWING			REV
THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO TERMINAL SERVICES, INC.					
SIZE DWG. NO. 722714-A1					
SCALE: 1:32 WEIGHT: 5796.783g					



DIMENSIONS ARE IN INCHES TOLERANCES: DECIMAL: X.XX ± 0.06 X.XXX ± 0.03 X.XXXX ± 0.005 ANGULAR: ± 0.5° FRACTIONAL: 1/32"		NAME	DATE	 TICO/TERMINAL SERVICE 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226				
DRAWN		MAL	11/16/2017					
CHECKED								
APPROVED								
DO NOT SCALE DRAWING				TITLE: AIR SYSTEM				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO/TERMINAL SERVICES, INC.						
MATERIAL N/A						SIZE D	DWG. NO. 722714-A1	REV
FINISH SEE NOTE						SCALE: 1:32 WEIGHT: SHEET 4 OF 4		
THICKNESS N/A								



REV.	DESCRIPTION	ECN	DATE	APPROVED
A	RELEASED.		8/11/2016	
B	MOVED AIR DRAIN FROM 7" TANK TO 10" TANK. UPDATED QTY 420332 FROM 4 TO 2. UPDATED QTY OF 41076 FROM 1 TO 20 IN	16529	11/3/2016	

30	34	85102	WASHER, FLAT 3/8	
29	17	85025	LOCKNUT, NYLOCK 3/8-16	
28	4	82603	BOLT, HEX 3/8-16 X 6 1/2 LG	
27	4	82405	BOLT, HEX 3/8-16 X 1 3/4 LG	
26	5	82394	BOLT, HEX 3/8-16 X 1 1/2 LG	
25	4	82383	BOLT, HEX 3/8-16 X 1-1/4" LG	
24	1	40826	CLAMP, LOOM 1/2"	0.05
23	20IN	41076	TUBE, AIR BRAKE (BLACK) 1/2 OD 1120-4A SAE J844 TYPE 3A	0.2
22	1	420339	NIPPLE, 1/4 NPT X CLOSE, BRASS	0.02
21	2	42064	PUSH TO CONNECT, 90 DEG 1/2 MPT TO 1/2 TUBE	
20	1	42049	TEE-BRANCH 1/2 NPT BRASS	
19	2	40878	PUSH TO CONNECT, BRASS 90 DEG 1/2 MPT TO 5/8 TUBE	
18	1	40873	FITTING, BRANCH TEE 3/8 FPT	
17	1	40851	REDUCER, BUSHING 3/8 MNPT TO 1/4 FNPT	
16	1	40848	TEE, BRASS STREET 1/2 NPT	
15	1	40833	PUSH TO CONNECT, STR 3/8 MPT TO 1/4 TUBE	
14	3	40832	PUSH TO CONNECT, BRASS STR 1/2 MPT TO 1/2 TUBE	
13	1	40824	PLUG, HEX HD 1/4" NPT	0.03
12	1	40822	PUSH TO CONNECT, 45 DEG 1/2 MPT X 1/2 TUBE	
11	2	40817	ELBOW, 90 DEG STREET 1/2 NPT TO 1/2 FPT	
10	1	40771	VALVE, PRESSURE PROTECTION PR-4 70 PSI 1/4 NPT	
9	2	40148	VALVE AIR TANK DRAIN	0.21
8	2	40029-1	VALVE CHECK AIRTANK (NEWSTYLE)	
7	1	40022	VALVE AIR PRESSURE RELIEF	
6	2	420332	AIR TANK BRACKET KIT, 7" DIA.	1.48
5	8	40393-1	AIR TANK BRACKET, 10" DIA.	
4	1	420331	RESERVOIR TANK, AIR 7" DIA X 25" LG	
3	2	10032	RESERVOIR TANK, AIR 10" DIA X 25" LG	
2	2	121637	MOUNTING PLATE, 7" DIA AIR RESERVOIR	2.2
1	2	12357	SUPPORT BAR AIR TANK	9.54
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	WEIGHT

DIMENSIONS ARE IN INCHES

TOLEANCES:

DECIMAL:
XX ± 0.06
XXX ± 0.03
XXXX ± 0.005
ANGULAR: ± 0.5°
FRACTIONAL: ± 1/32"

DRAWN

CHECKED

APPROVED

NAME

SJM

DATE

08-10-2016

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SERVICES, INC.

TICO

TICO/TERMINAL SERVICE
66 CYPRESS RIDGE DR.
RIDGELAND, SC 29936
(843) 717-2226

TITLE:

ASSEMBLY, (3) AIR TANKS, PSI

SIZE

DWG. NO.

REV

C

420338

B

SCALE: 1:5

WEIGHT: 1201.08

SHEET 1 OF 1

TICO PRO-SPOTTER				
AIR SYSTEM - 2017-III, DOT-121, 2.5 TANKS, MV-3, BP-R1, QR-1C, 5TH WHL INHIBIT, ALUM GLADHANDS W/ PHILLIPS HOSE ENDS, TRAILER				722714
ITEM	PART #	QTY/M	DESCRIPTION	
1	420338	1	AIR RESERVOIR ASSEMBLY, THREE TANK SYSTEM, FRONT AND REAR TANKS, 7" DIA WET TANK	
2	82405	4	BOLT, HEX HD, 3/8-16 x 1-3/4" LG	
3	85091	8	WASHER, FLAT, 3/8", SAE, GRD 8, ZINC PLT	
4	85025	4	LOCKNUT, NYLOCK, COARSE, 3/8-16, GRD 8	
5	123260	1	ASSY, GOVERNOR, D-2, AIR DRYER	
6	82459	2	BOLT, HEX HD 5/16-18 x 3	
7	85134	2	LOCKWASHER, HELICAL SPRING 5/16	
8	40864	2	FITTING, ADAPTER, 3/8" TUBE PUSH-ON X 3/8" NPTM, BRASS	
9	42265	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
10	40547	1	VALVE, FOOT, E-6: BRAKE	
11	90026	1	PEDAL ASSY, BRAKE	
NS	82360	3	BOLT, HEX HD 5/16-18 x 3/4	
NS	82371	3	BOLT, HEX HD, 5/16-18 X 1" LG, GRD 8	
12	40819	2	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
13	42187	2	FITTING, ADAPTER, 1/2" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
14	40841	3	FITTING, PLUG, SOCKET HEAD, 3/8" NPT, BRASS	
15	42260	1	FITTING, REDUCER, 3/8" NPT MALE X 1/8" NPT FEMALE, BRASS	
16	91236	1	SWITCH-DUAL CIRCUIT NO-NC 4 PSI SET PRESS	
17	122130	1	MANIFOLD, AIR SYSTEM, 2 x 1/2" NPT, 2 x 3/8" NPT	
18	800459	2	SCREW, PAN HEAD, PHILLIPS, #10-32 X 2-1/2" LG, SSTL	
19	80232	4	WASHER, FLAT, SAE, #10, SS	
20	800424	2	NUT, #10-32 18-8 STAINLESS NYLOK	
21	40884	1	FITTING, ELBOW, 45 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
22	42265	1	FITTING, ELBOW, 45 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
23	42119	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
24	42174	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 3/8" NPT MALE, SWIVEL, BRASS	
25	122130	1	MANIFOLD, AIR SYSTEM, 2 x 1/2" NPT, 2 x 3/8" NPT	
26	800459	2	SCREW, PAN HEAD, PHILLIPS, #10-32 X 2-1/2" LG, SSTL	
27	80232	4	WASHER, FLAT, SAE, #10, SS	
28	800424	2	NUT, #10-32 18-8 STAINLESS NYLOK	
29	40819	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
30	42265	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
31	42119	1	FITTING, ELBOW, 45 DEG, 3/8" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
32	40841	1	FITTING, PLUG, SOCKET HEAD, 3/8" NPT, BRASS	
REV	DATE	BY		SHEET
A	6/16/2020	BRN		1 OF 5
TICO MANUFACTURING - RIDGELAND, SC 29936				

TICO PRO-SPOTTER				
AIR SYSTEM - 2017-III, DOT-121, 2.5 TANKS, MV-3, BP-R1, QR-1C, 5TH WHL INHIBIT, ALUM GLADHANDS W/ PHILLIPS HOSE ENDS, TRAILER BRAKE, 2-POST PRESS SENSORS				722714
ITEM	PART #	QTY/M	DESCRIPTION	
33	123195	1	MANIFOLD, AIR SYSTEM, 2 x 1/2" NPT, 2 x 3/8" NPT	
34	800459	2	SCREW, PAN HEAD, PHILLIPS, #10-32 X 2-1/2" LG, SSTL	
35	80232	4	WASHER, FLAT, SAE, #10, SS	
36	800424	2	NUT, #10-32 18-8 STAINLESS NYLOK	
37	40841	1	FITTING, PLUG, SOCKET HEAD, 3/8" NPT, BRASS	
38	42174	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 3/8" NPT MALE, SWIVEL, BRASS	
39	42265	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
40	42119	1	FITTING, ELBOW, 45 DEG, 3/8" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
41	123196	1	MANIFOLD, AIR SYSTEM, 2 x 1/2" NPT, 2 x 3/8" NPT	
42	800459	2	SCREW, PAN HEAD, PHILLIPS, #10-32 X 2-1/2" LG, SSTL	
43	80232	4	WASHER, FLAT, SAE, #10, SS	
44	800424	2	NUT, #10-32 18-8 STAINLESS NYLOK	
45	40819	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
46	40822	1	FITTING, ELBOW, 45 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
47	42119	1	FITTING, ELBOW, 45 DEG, 3/8" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
48	40841	1	FITTING, PLUG, SOCKET HEAD, 3/8" NPT, BRASS	
49	40550	1	VALVE,QR-1,3/8" PORT	
50	82371	2	BOLT, HEX HD, 5/16-18 X 1" LG, GRD 8	
51	85090	2	WASHER, FLAT, 5/16", SAE, GRD 8, ZINC PLT	
52	85024	2	LOCKNUT, NYLOCK, COARSE, 5/16-18, GRD 8	
53	40864	4	FITTING, ADAPTER, 3/8" TUBE PUSH-ON X 3/8" NPTM, BRASS	
54	42265	2	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
55	40572	1	Valve, BP-R1:Bobtail Porportional	
56	81535	2	BOLT-5/16 X 1	
57	85090	4	WASHER, FLAT, 5/16", SAE, GRD 8, ZINC PLT	
58	85023	2	LOCKNUT, NYLOCK, COARSE, 1/4-20	
59	40822	1	FITTING, ELBOW, 45 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
60	42265	2	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
61	42063	1	FITTING, ELBOW, 90 DEG, 3/8 TUBE PUSH-ON X 1/4 NPT MALE, BRASS	
62	42112	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 1/8" NPT MALE, BRASS	
63	80163	1	FITTING, PLUG, SOCKET HEAD, 1/2" NPT, BRASS	
64	80163	1	FITTING, PLUG, SOCKET HEAD, 1/2" NPT, BRASS	
65	40840	1	FITTING, ELBOW, 90 DEG, 1/4" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
66	10949	1	MANIFOLD,AIR DISTRIBUTION	
67	82459	2	BOLT, HEX HD 5/16-18 x 3	
68	80232	2	WASHER, FLAT, SAE, #10, SS	
69	80209	2	LOCKNUT, #10-32	
70	40833	2	FITTING, ADAPTER, 1/4" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
71	40887	4	FITTING, ELBOW, 90 DEG, 1/4" TUBE PUSH-ON X 3/8" NPT MALE, SWIVEL, BRASS	
72	40861	2	FITTING, ELBOW, 90 DEG, 1/4" TUBE PUSH-ON X 1/4" NPT MALE, SWIVEL, BRASS	
REV	DATE	BY		SHEET
A	6/16/2020	BRN		2 OF 5
TICO MANUFACTURING - RIDGELAND, SC 29936				

TICO PRO-SPOTTER				
AIR SYSTEM - 2017-III, DOT-121, 2.5 TANKS, MV-3, BP-R1, QR-1C, 5TH WHL INHIBIT, ALUM GLADHANDS W/ PHILLIPS HOSE ENDS, TRAILER BRAKE, 2-POST PRESS SENSORS				722714
ITEM	PART #	QTY/M	DESCRIPTION	
73	40829	3	FITTING, BULKHEAD, 1/4" NPT FEMALE X 3/4-16 UNF THD, LONG, BRASS	
74	40833	1	FITTING, ADAPTER, 1/4" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
75	42084	1	VALVE, AIR TANK DRAIN	
76	42063	1	FITTING, ELBOW, 90 DEG, 3/8 TUBE PUSH-ON X 1/4 NPT MALE, BRASS	
77	40635	1	VALVE, TP-3DC BENDIX	
78	82459	2	BOLT, HEX HD 5/16-18 x 3	
79	85090	4	WASHER, FLAT, 5/16", SAE, GRD 8, ZINC PLT	
80	85024	2	LOCKNUT, NYLOCK, COARSE, 5/16-18, GRD 8	
81	90078	1	SWITCH, STOP LIGHT, SINGLE POLE, N.O., 3-5 PSI ACT, (2) 10-32 TERM, 1/4-18 NPTM	
82	42063	1	FITTING, ELBOW, 90 DEG, 3/8 TUBE PUSH-ON X 1/4 NPT MALE, BRASS	
83	42208	1	FITTING, ELBOW, STREET, 90 DEG, 1/4" NPT, BRASS	
84	42208	1	FITTING, ELBOW, STREET, 90 DEG, 1/4" NPT, BRASS	
85	40799	2	FITTING, NIPPLE, CLOSE, 1/2" NPT, BRASS	
86	40899	2	FITTING, ELBOW, STREET, 45 DEG, 1/2" NPT, BRASS	
87	420439		FITTING, PLUG, SOCKET HEAD, 1/4" NPT, BRASS	
88	42235	1	FITTING, ELBOW, 45 DEG, 3/8" TUBE PUSH-ON X 3/8" NPTM, BRASS	
89	40799	1	Close Nipple 1/2 NPT (CMI 73326-8)	
90	90295	1	ASSEMBLY, AIR REGULATOR, 0-120 PSI	
NS	82370	2	BOLT, HEX HD, 1/4-20 x 1" LG, ZINC PLT	
NS	85089	4	WASHER, FLAT, 1/4", SAE, GRD 8, ZINC PLT	
NS	85023	2	LOCKNUT, NYLOCK, COARSE, 1/4-20	
91	40827	4	FITTING, BULKHEAD, 3/8" NPT FEMALE X 1-14 UNS, BRASS	
92	42088	2	FITTING, BULKHEAD, 1/2" NPT FEMALE X 1-1/8-14 UNS, BRASS	
93	40844	2	FITTING, ELBOW, STREET, 90 DEG, 3/8 NPT, BRASS	
94	40823	8	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
95	42265	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
96	40823	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 3/8" NPT MALE, BRASS	
97	42265	1	FITTING, ELBOW, 90 DEG, 1/2" TUBE PUSH-ON X 1/2" NPT MALE, BRASS	
98	62253	1	BRACKET-HOSE GUIDE	
99	91966	1	VALVE-INVERSION TR-3	
100	42112	1	FITTING, ELBOW, 90 DEG, 3/8" TUBE PUSH-ON X 1/8" NPT MALE, BRASS	
101	40861	2	FITTING, ELBOW, 90 DEG, 1/4" TUBE PUSH-ON X 1/4" NPT MALE, SWIVEL, BRASS	
102	42273	1	FITTING, TEE, UNION, 3/8" PUSH-ON, BRASS	
REV	DATE	BY		SHEET
A	6/16/2020	BRN		3 OF 5
TICO MANUFACTURING - RIDGELAND, SC 29936				

TICO PRO-SPOTTER

AIR SYSTEM - 2017-III, DOT-121, 2.5 TANKS, MV-3, BP-R1, QR-1C, 5TH WHL INHIBIT, ALUM GLADHANDS W/ PHILLIPS HOSE ENDS, TRAILER BRAKE, 2-POST PRESS SENSORS

722714

[illegible]

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