

## Lezione 14 -

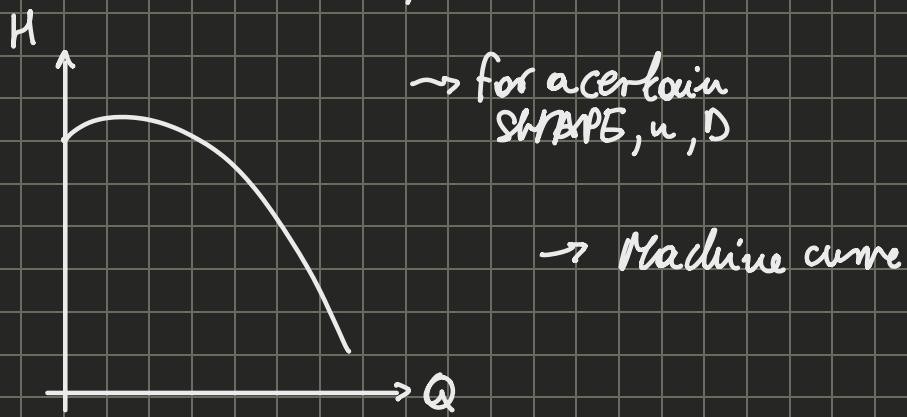
We illustrated heuristically that the characteristic curves of a pump could be written as:

$$\begin{aligned} H &= A\bar{Q}^2 + B\bar{Q} + C \\ \eta &= E\bar{Q}^2 + F\bar{Q} + G \end{aligned} \quad \left. \begin{array}{l} \text{SHAPE} \\ n = \bar{n} \\ D = \bar{D} \end{array} \right\} \quad \begin{aligned} \Psi &= \alpha Q^2 + \beta Q + \gamma \\ \text{valid for a SHAPE} \\ \text{at } n, D \end{aligned}$$

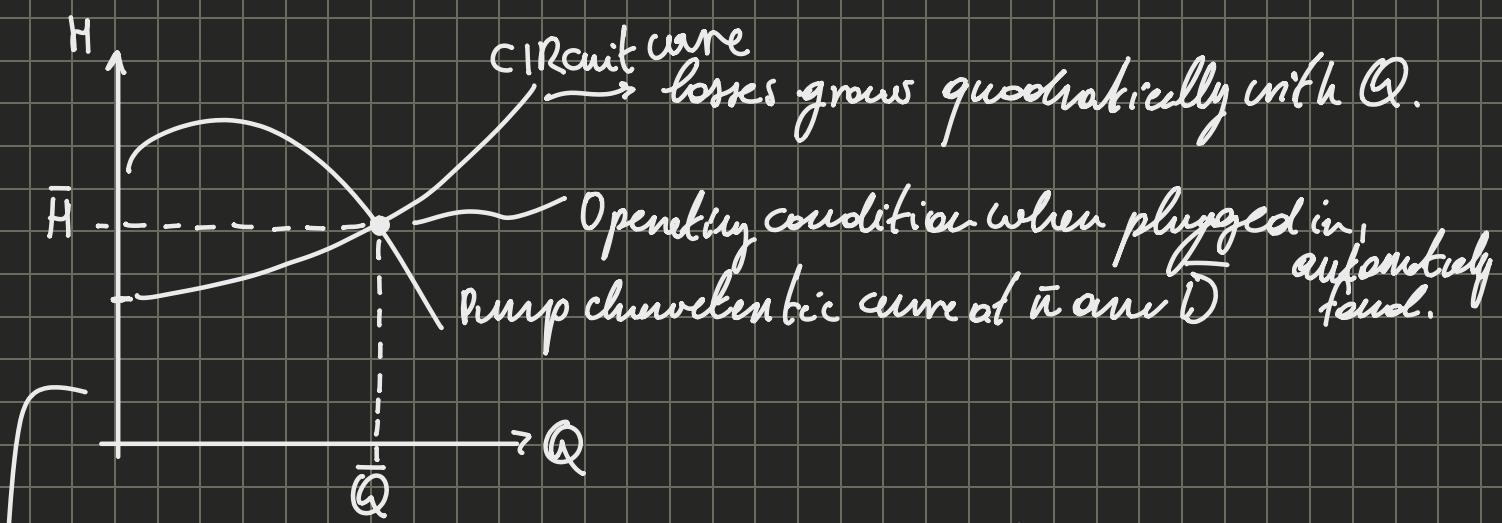
$\Rightarrow$  describes the family of the machine.

$\alpha, \beta, \gamma$  depend only on SHAPE

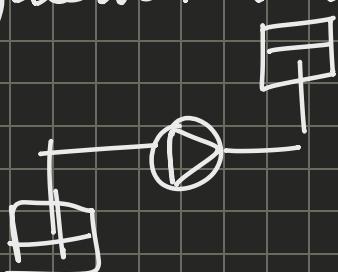
$A, B, C$  are dependent on  $n$  and  $D$  too.



Curve of a Circuit

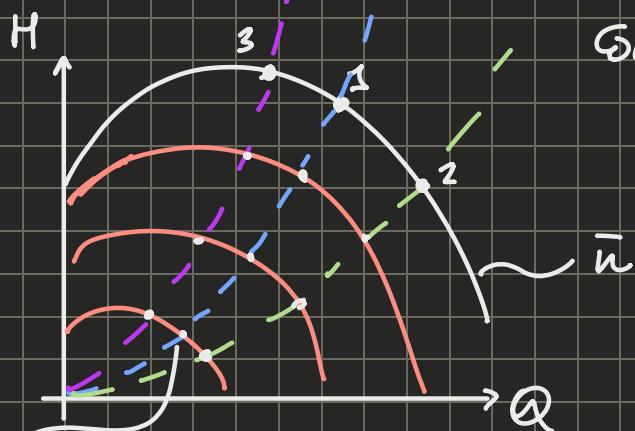


Let's imagine we're the owner of the plant with system like:



What happens if we change  $n$ ?

to the curve and machine



Given : D, SHAPE

$n$  is free

If we identify a point,  
we know the non-  
constantine angles.

What happens if we reduce  
 $n$  while maintaining similarity  
conditions

Similarity

$$\varphi_1 = \varphi_2 \quad (1)$$

$$\psi_1 = \psi_2 \quad (2)$$

We find the associated point at the  
the change, and do so for every point.

$$(1) \Rightarrow \frac{Q_1}{n} = \frac{Q_2}{\bar{n}} \rightarrow \text{since } D \text{ is given} \Rightarrow \frac{Q_2}{Q_1} = \frac{\bar{n}}{n}$$

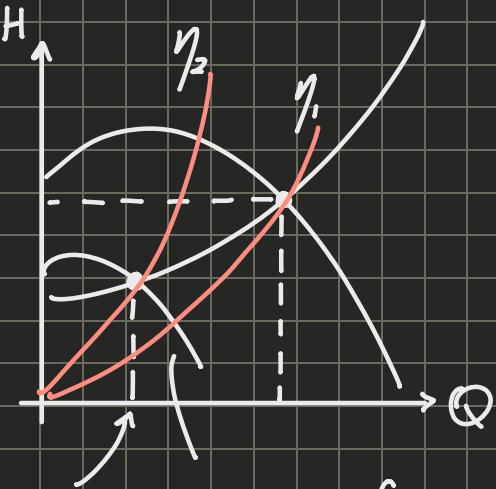
$$(2) \Rightarrow \frac{H_1}{n^2} = \frac{H_2}{\bar{n}^2} \Rightarrow \frac{H_2}{H_1} = \left(\frac{\bar{n}}{n}\right)^2 = \left(\frac{Q_2}{Q_1}\right)^2$$

$\Rightarrow$  All points in hydraulic similarity with 1, will be on  
on a parabola passing through the origin.

All the points on the line will have the same slope  
triangles and efficiency,  $\varphi, \psi$  will also be constant.

Through each parabola and each point we can get  
the curves at any  $n$  we are interested in.

— are the curves of the same machine run at a different  
speed.



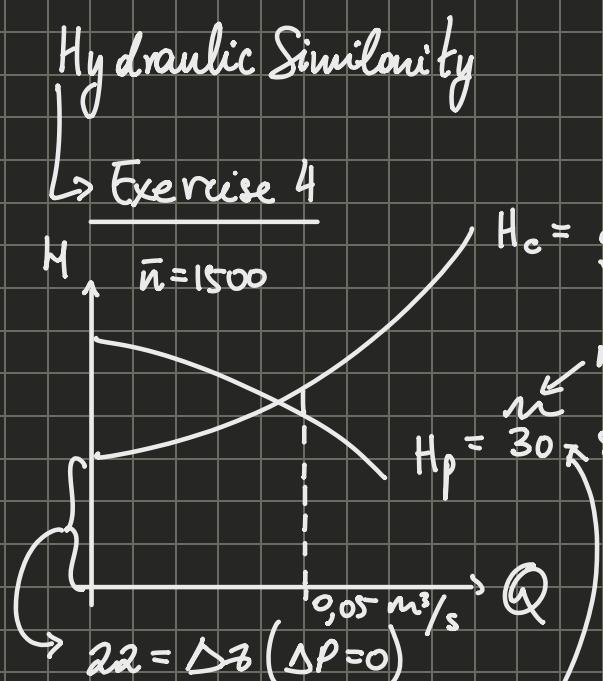
New operability condition.  
new curve of pump  
at lower  $Q$ .

These two points are not  
in similarity

— = similarity curve.

Since they are not similar,  
the  $\eta$  will be different,  
 $\varphi$  and  $N$  will also be  
different, so to determine our  
system we need to recalculate  
the intersection point.

Determining the curve associated with the new  $n$  is  
not the most efficient one, so to speed it up we  
pass through similarity and the dimensionless forms.



Always positive

The 1200 comes from the  
fact that it has to  
pass through the  
point at  $Q = 0,05$

(we will not be  
asked to do this, this  
exercise is just old.)

Must always be  
 $n$  bigger  
than  
that

otherwise there is no  
intersection, it can happen if  
we forget a g, if it  
happens we  
can just write a  
note that says that we  
see the problem but don't  
know where from, from there we

Always negative

$$\eta_p = -250 Q^2 + 17Q + 0,5$$

can invert a number that is meaningful.  
calculated  $\eta$  should always be  $< 1$ .

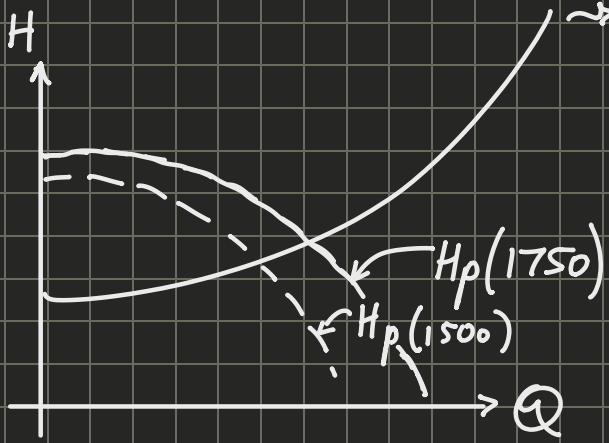
$$\left\{ \begin{array}{l} \bar{H}_0 = 23,5 \text{ m} \\ \bar{Q} = 0,036 \text{ m}^3/\text{s} \\ \eta(\bar{Q}) = \bar{\eta} = 0,788 \end{array} \right.$$

$$L = \bar{m} \ell = \bar{m} \frac{g \bar{H}}{\bar{\eta}} = \rho \frac{\bar{Q} \bar{H} g}{\bar{\eta}} = 10,5 \text{ kW}$$

$\downarrow$   
 $1000 \frac{\text{kg}}{\text{m}^3}$

$$n_1 = 1500 \rightarrow n = 1750$$

$\rightarrow H_c$  is always the same.



We know  $H_p$ , if we are able to write it dimensionally we will be able to find the new curve.

We know that the operational point will not follow the similarity curve of the original point.

We can use similarity to generalize the curve, so we use it to find the new curve, allowing us to define the curve based on whichever  $n$  we want.

### General Procedure

$$H = A Q^2 + B Q + C \quad (\text{for } \bar{n}, \bar{D})$$

$$\Psi = \frac{g H}{\bar{n}^2 \bar{D}^2}$$

$$\varphi = \frac{Q}{\bar{n} \bar{D}^3}$$

$$\begin{aligned} \Psi &= \frac{g A \bar{n}^2 \bar{D}^2}{\bar{n}^2 \bar{D}^2} \varphi^2 + \frac{g B \bar{n} \bar{D}^3}{\bar{n}^2 \bar{D}^2} \varphi + \frac{g C}{\bar{n}^2 \bar{D}^2} \\ &= g A \bar{D}^4 \varphi^2 + g B \bar{D} \varphi + \frac{g C}{\bar{n}^2 \bar{D}^2} \end{aligned}$$

$\alpha$

$\beta$

$\gamma$

$$\psi = \alpha \bar{Q}^2 + \beta \bar{Q} + \gamma \rightarrow \text{since each dimensional curve is a}$$

product of similarity,  
we know that these  
dimensionless  
coefficients have to  
stay the same,  
whereas the  
dimensional  
curve will  
change to  
adhere to the  
the similarity of  
it's points and to  
the new  
condition.

$$\left\{ \begin{array}{l} \alpha = g A \bar{D}^4 \\ \beta = g B \frac{\bar{D}}{\bar{n}} \\ \gamma = g C \frac{\bar{Q}}{\bar{n}^2 \bar{D}^2} \end{array} \right. \Rightarrow \left\{ \begin{array}{l} A = \frac{\alpha}{g \bar{D}^4} \\ B = \frac{\beta \bar{n}}{g \bar{D}} \\ C = \frac{\gamma \bar{n}^2 \bar{D}^2}{g} \end{array} \right.$$

$\alpha, \beta, \gamma$  one family coefficients

$A, B, C$  are the realisations of these at  $\bar{n}, \bar{D}$  and shape.

We render this dimensional but generalised for  $\bar{n}$  and  $\bar{D}$

$$Q = \frac{Q}{n D^3}$$

$$\psi = \frac{g H}{n D}$$

$\bar{n}, \bar{D} \rightarrow \text{given}$

$n, D \rightarrow \text{any arbitrary value}$

$$\Rightarrow \frac{H}{n^2 D^2} = A \bar{D}^4 + B \bar{D} \frac{Q}{n^2 D^6} + C \frac{Q}{n D^3} + \frac{C}{n^2 D^2}$$

specific given

general  
(arbitrary)

We obtained it by assuming  $\alpha, \beta, \gamma$   
are conserved due to similarity  
which they are. This gives us  
this condition.

$$\Rightarrow H = A \left( \frac{\bar{D}}{D} \right)^4 Q^2 + B \left( \frac{n}{\bar{n}} \right) \left( \frac{\bar{D}}{D} \right) Q + C \left( \frac{n}{\bar{n}} \right)^2 \left( \frac{D}{\bar{D}} \right)^2$$

realised coefficient (how size  
for  $\bar{n}, \bar{D}$ ) scales based

$H = H(Q, n, D, \text{SHAPE})$

we achieved this through similarity

(We have finally been  
able to achieve it.)

Since in general we use the same machine and only change  $n$ ,

$$\frac{\bar{D}}{D} = \frac{D}{\bar{D}} = 1$$

We can do the same for  $\eta$

$$\eta = E Q^2 + F Q + G = \underbrace{E n^2 \bar{D}^6}_{\begin{matrix} E \\ n \end{matrix}} + \underbrace{F n \bar{D}^3}_{\begin{matrix} F \\ n \end{matrix}} \varphi + G$$

Already  
/ dimensionless

$$Q = \varphi \bar{n} \bar{D}^3$$

$$\varphi = \frac{Q}{n \bar{D}^3} \Rightarrow \eta = E \left( \frac{\bar{n}}{n} \right)^2 \left( \frac{\bar{D}}{D} \right)^6 Q^2 + F \left( \frac{\bar{n}}{n} \right) \left( \frac{\bar{D}}{D} \right)^3 Q + G$$

The current curve always remains the same.

The curve moves to the right and up, the  $\eta$  reduces in concavity (wider), we find that the efficiency at the operating point, are more away from the BEP.

$$H = 30 - 5000 Q^2$$

$$H = 30 \left( \frac{n}{\bar{n}} \right)^2 - 5000 Q^2 = 40,8 - 5000 Q^2$$

$\underbrace{\frac{1750}{1500}}$

↳ increased speed increases head.

$$H_{CIR} = 22 + 1200 Q^2$$

operational condition  $\Rightarrow \begin{cases} H = 25,6 \text{ m} \\ Q = 0,055 \text{ m}^3/\text{s} \end{cases} \rightarrow \text{we increased } Q \text{ are expected.}$

$$\eta = -250 \left( \frac{1500}{1750} \right)^2 Q + 17 \left( \frac{1500}{1750} \right) Q + 0,5$$

$$= -183 Q^2 + 16,37 Q + 0,5$$

$\eta(0,055) = 0,745 \rightarrow$  it decreased as the graphs showed.

$$\Rightarrow L = 18,6 \text{ kW}$$

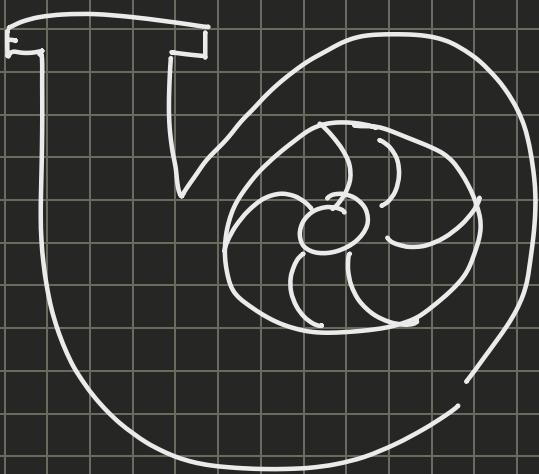
as twice as before

$$L = \rho \frac{\bar{Q} \bar{H} g}{\bar{\eta}} \rightarrow \text{since } \bar{Q} \text{ grows, } \bar{H} \text{ will grow due to more losses and } \bar{\eta} \text{ has reduced}$$

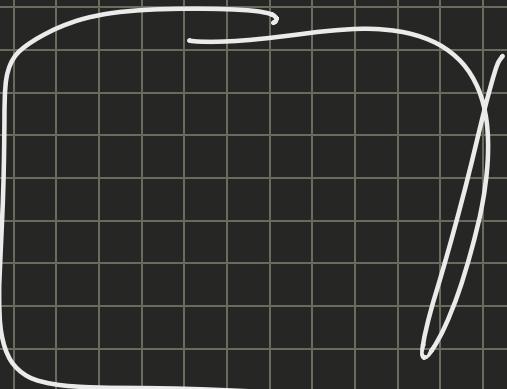


Increasig  $\bar{Q}$  to  $\sim 60$  to  $70$ ,  $\bar{H} = 0,8 - 0,9$ , this means that we will not need the diffuser as the pump does everything itself already. This means that the machine will be more compact and useful in a greater number of use cases and useful,

### Difusers



Free or vanless diffuser, no longer needs the blades if the diffuser.



Vaneed Diffuser, yes blades to diffuse.

↳ Allows us to achieve a higher head for the pump,

work exchanged

since  $X$  will be lower so  $V_{st}$  will be higher,  $C$  will be higher and so will  $H$ . So pumps that need to produce high head do not usually use vaned diffusers.

The diffuser receives a flow with angle  $\alpha_2$  (non-constructive, function of operability condition)

Vaned  $\rightarrow$  wider w.e. with penalty in efficiency, but less head and work.

Vaned  $\rightarrow$  less used but useful when more head / work needs to be transferred.

→ Usually more flat curve of efficiency.  $\rightarrow$  most industrial pumps are vaned.

Even in vaned we still offline by varying the path along the flow.

Developers make different families of pumps that cover different ranges of head and flow rate, then from there they catalogue them.

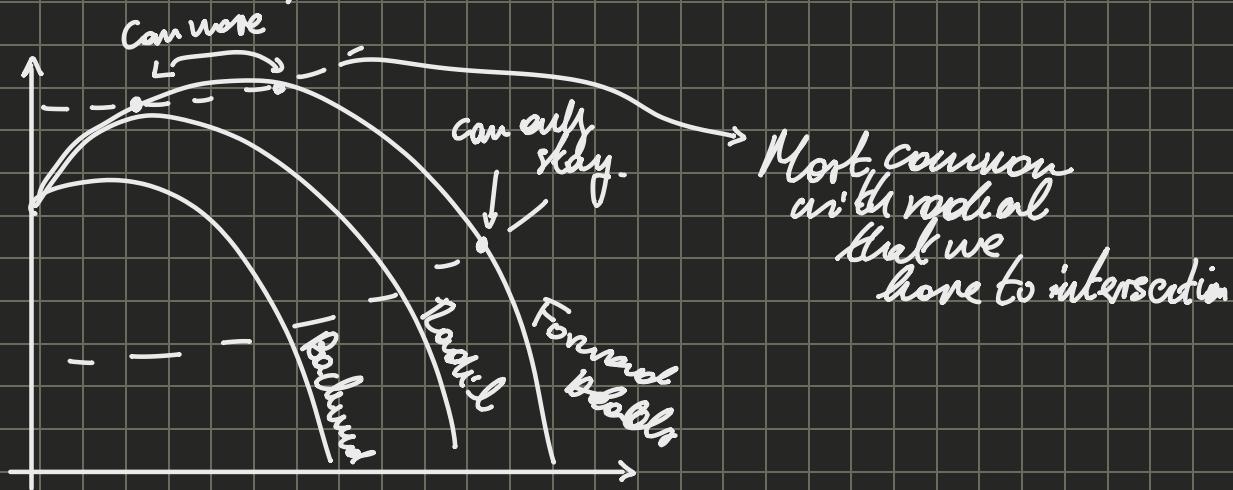
The curves they draw have different blade sizes, so they are not part of the same family.

↳ Geometric similarity is violated

# Stable vs. Unstable Pump Operation.

stable

On the descending part of curves  $\rightarrow$  equilibrium  
on the ascending part of the curve  $\rightarrow$  unstable equilibrium  
 $\hookrightarrow$  This is unstable cause it means our curves  
can have two points with our machine curve.



Stable Condition: A perturbation from our stable point will not be met with a change in head produced on the system cannot produce more under the same operating conditions. When the perturbation ends our system returns to its stable condition.

Unstable Condition: An perturbation is met with an increase in head as we know that our system has a second point. This will cause the stable condition to change to the new one, and vice versa if the perturbation reduces the head.

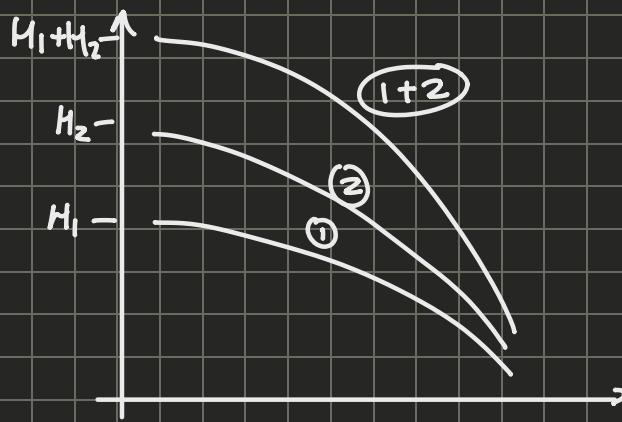
## Multistage pumps

- $\hookrightarrow$  can be put in parallel or series.
- $\hookrightarrow$  this allows us to increase the head at each stage
- $\hookrightarrow$  parallel allows us to increase the flow rate at the same head.

## Pumps in Series:

$$H_{eq} = H_1 + H_2$$

$$Q_{eq} = Q_1 + Q_2$$



## Pump in Parallel

$$Q_{eq} = Q_1 + Q_2$$

$$H_{eq} = H_1 + H_2$$

