

# Low-tech graphite based on strain sensor

#### **Main features**

- Low power consumption
- Easy to use
- Thin
- Light
- Low cost
- Flexible
- Portable
- Easily reparable
- Environmentally-friendly

### **General description**

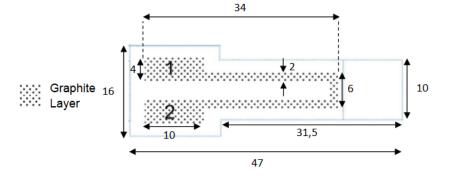
This strain sensor was developed in the Physics Department of INSA Toulouse, based on the article "Pencil Drawn Strain Gauges and Chemiresistors on Paper" published on Scientific Report by Cheng-Wen Lin, Zhibo Zhao, Jaemyung Kim and Jiaxing Huang.

It is well-known that writing with a pencil on a piece of paper lays down a layer of percolated networks graphite on the paper. Thanks to this granularity, the average space between particles changes the electrical conductivity. This average space can easily be modified by deforming the piece of paper. Therefore, we can measure a resistance variation link to the paper deformation and create a strain sensor.

The conductivity depends on the type of pencil. Thus, we characterized the strain gauge sensor for three different types: 2H (hardest), HB (medium), 2B (softest). The measurements are made thanks to a transimpedance amplifier and an Arduino Uno board set on a PCB. The resistivity can be directly read on the OLED screen or on the application developed with the MIT app inventor thanks to the Bluetooth module. To state the quality of this sensor, the results can be compared to the flex sensor by changing the reading mode with the rotary encoder.

## **Pin Configuration**

Pin number	Usage	
1	$V_{in}$	
2	+ V <sub>cc</sub>	





# Standard use conditions

	Unit	Typical value	
Temperature	°C 20 ± 5		
Humidity	%	60 ± 5	
Air Quality	%N <sub>2</sub> /O <sub>2</sub>	80/20	

# **Specifications**

Туре	Strain sensor		
Materials	<ul><li>Graphite (9H, 2H, HB, 2B, 6B, 9B)</li><li>Paper</li><li>Metal clips</li></ul>		
Sensor type	Passive: power supply required		
Power supply	+5V		
Nature of output signal	Analog		
Nature of measurand	Voltage		
Typical response time	less than 50ms		
Typical application	Evaluate a compression or tension deformation		

# **Electrical characteristics**

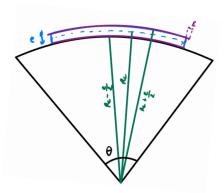
Donail tuma	Unit	Value		
Pencil type		Minimum	Typical	Maximum
2H	ΜΩ	110	260	420
НВ	ΜΩ	30	110	270
2B	ΜΩ	60	140	290



#### **Strain sensors characteristics**

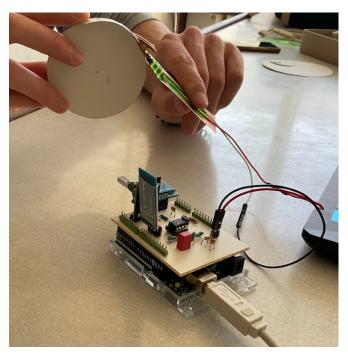
The measurements of the characteristics were realized by measuring the variation of resistance due to deformation with a precise angle. The deformation  $\epsilon$  is link to the angle of deformation  $\theta$  and the paper's thickness e with the formula:

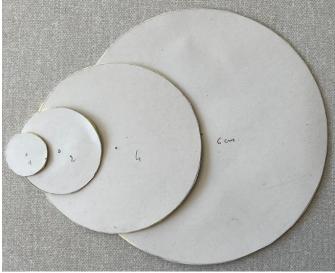
$$\varepsilon = \frac{e}{2 \times R_{curvature}}$$
with  $R_{curvature} = \frac{d}{\theta}$ ,  $e = 0, 3 mm$ 



<u>Warning</u>: the presenting results have to be taken carefully because of difficult repeatability of the experiments. The amount of graphite deposited on the paper was not the same for each pencil and this amount decreased with time due to the contact with the metal clips and the fingers.

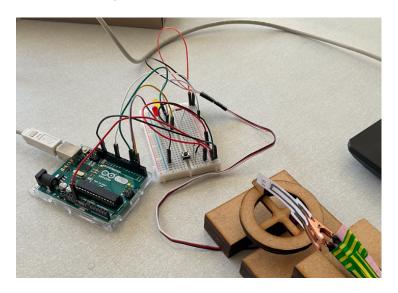
We create 4 different disks with a known radius in order to measure the variation of resistance function of the deformation, as shown on the figure below. The measurements were done in compression and flexion.

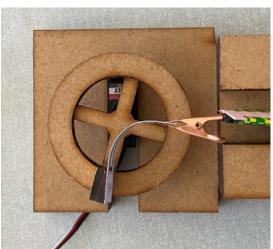






We also measured the variation of resistance in function of the angle thanks to a servo motor and an Arduino UNO as shown on the figure below. The measurements were made only in compression.





## Variation of resistance in function of the deformation

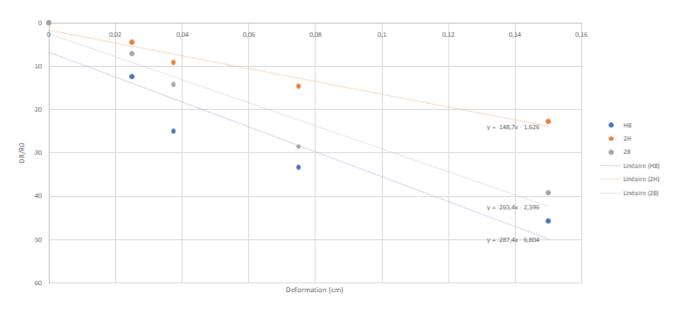


Figure X: Variation of resistance in function of the deformation (tension)



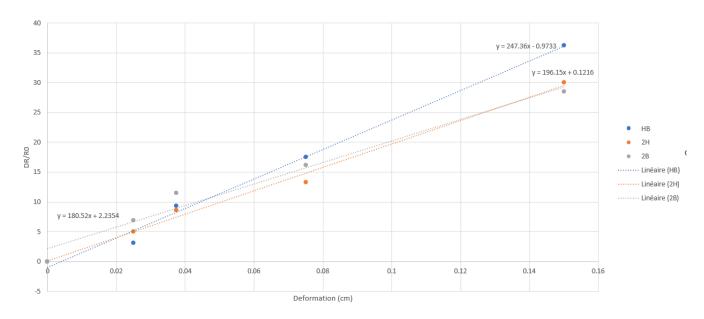


Figure X: Variation of resistance in function of the deformation (compression)

## Variation of resistance in function of the angle of deformation

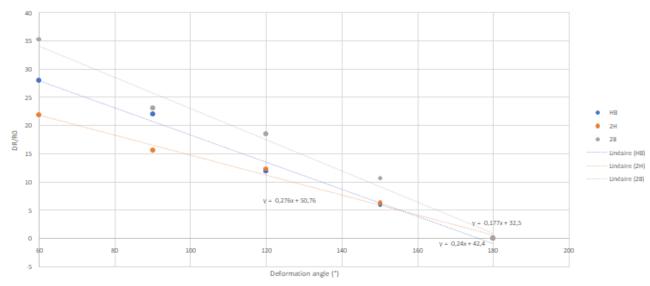


Figure X: Variation of resistance in function of the deformation angle (compression)



#### Low-tech graphite based strain sensor compared to a commercial flex sensor

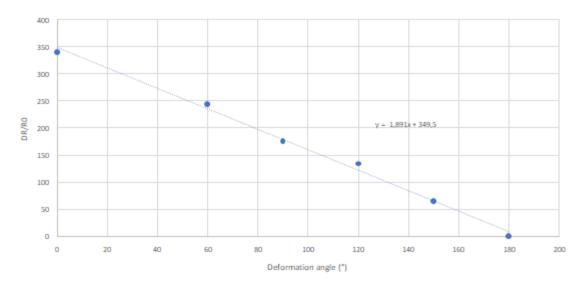


Figure X: Resistance of the flex sensor in function of the deformation angle in compression

To compare the sensitivity of the both sensors we can compare the leading coefficients of the flex sensor and of the HB strain sensor on compression. For the flex sensor, we obtained a coefficient of -1,891 /° and for the HB strain sensor -0,24 /°. Therefore, we can say that the flex sensor is more sensible to the deformation than the graphite strain sensor. The flex sensor could be more useful to detect small deformation thanks to the higher sensibility he has. In comparison, our graphite sensor had more difficulties detecting small deformation and angles and it is more useful to know whether it is significantly bent or not.



## **Bluetooth Application**

The sensor works also with a bluetooth application developed with the MIT app inventor that works on Android. The application is used to plot the output resistance of the sensor in function of the time. Here below is how the app appears on the phone:

