

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name Ink JP-R65
Name of company Hitachi Industrial Equipment Systems Co., Ltd.
Address 1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan
Tel 0294-36-8682 Fax 0294-36-8975

2. COMPOSITION , INFORMATION ON INGREDIENTS

Substance/Mixture Mixture

Chemical name	CAS No	Composition (%)
Methyl Ethyl Ketone	78-93-3	30-40
Methanol	67-56-1	10-20
Chrome-Complex Dye	TSCA Registered	1-5
2-Hydroxypropylacrylate	TSCA Registered	1-5

3. HAZARDS IDENTIFICATION

Class name of hazardous chemicals for SDS in Japan

Flammable Liquids.

Physical and chemical hazardous Highly flammable liquids.

Adverse human health hazardous Irritating to eyes, respiratory system and skins.

4. FIRST AID MEASURES

Eye contact

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Skin contact

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Inhalation

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Ingestion

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5. FIRE AID MEAFURES

Specific Hazards with regard to fire-fighting measure

fight fire from maximum distance.

Shut off fuel to fire if possible to do so without hazards.

Extinguishing media

Dry chemical powder, foam or dioxide.

6. ACCIDENTIAL RELEASE MEARURES

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7.HANDLING AND STORAGE

Handling

Use only in the well-ventilated areas.

Make available in the work area emergency shower and eyes wash.

Avoid contact with skin or eyes.

Storage

Close up the container and keep it in dark cool(0~20) place.

Keep away from combustible materials and sources of ignition.

8.EXPOSURE CONTROL , PERSONAL PROTECTION

Exposure guidelines

Methyl Ethyl Ketone	ACGIH	TLV	TWA	200ppm
			STEL	300ppm
Methanol	OSHA	PEL	TWA	200ppm
			STEL	250ppm
	ACGIH	TLV	TWA	200ppm
			STEL	250ppm
	OSHA	PEL	TWA	200ppm
			STEL	250ppm
2-Hydroxypropylacrylate	ACGIH	TLV	TWA	0.5ppm

Engineering measure

Use exhaust ventilation to keep airborne concentration below exposure limit.

Personal protective equipment

Respiratory protection

Mask for organic solvent.

Eye protection

Protective glasses. Protective goggles.

Hand protection

Solvent proof gloves.

9.PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Red liquid
Odor	Irritant odor
Density	0.942-0.954(20)
Boiling point	Upper than 64.1
Melting point	No measurement
Vapor pressure	Lower than 12.8kPa
Flash point	-1.1 (Closed cup)
Autoignition temperature	404
Flammable limits	Lower 1.8% Upper 37%

10. STABILITY AND REACTIVITY

Stability	The product is stable.
Conditions and materials to avoid	Not available
Hazardous decomposition products	These products are carbon oxides

11. TOXICOLOGICAL INFORMATION

Methyl Ethyl Ketone

Acute Toxicity

Eye contact	(human)	350ppm	Irritant properties
Skin contact	(rabbit)	500mg/24h	Moderate irritant properties
Inhalation	TCL0 (human)	100ppm/5min	

Inhalation	LCL0	(rat)	2000ppm/4h
Oral	LD50	(rat)	4050mg/kg

Sub-chronic Toxicity

Rats exposed to 2150ppm for 6 weeks showed no adverse effects to nervous system disturbances.

Chronic Toxicity

Rats exposed to 1125ppm for 5 months showed no adverse effects to peripheral nervous system disturbances.

Mutagenic Effects

Sex chromosome loss and nondisjunction S.cerevisiae, 33,800ppm

Methanol

Acute Toxicity

Oral	LDL0	(human)	340mg/kg
	LDL0	(mouse)	420mg/kg
	LDL0	(dog)	6300mg/kg
	LDL0	(monkey)	7000mg/kg
	LDL0	(rabbit)	4750mg/kg
	TDL0	(human)	100mg/kg
Inhalation	LC50	(monkey)	1000ppm
	TCL0	(human)	300ppm

Chrome-Complex Dye

Acute Toxicity

Oral	LD50	(rat)	3000mg/kg
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2-Hydroxypropyl acrylate

Acute Toxicity

Oral	LD50	(mouse)	1056mg/kg
	LD50	(rat)	250mg/kg

12. ECOLOGICAL INFORMATION

No applicable information was found.

13. DISPOSAL CONSIDERATION

Scrap materials may be disposed by licensed contractor or burn in an approved incinerator.
Do not dump into sewer , on the ground or into any body of water.
Follow national and local regulations.

14. TRANSPORT INFORMATION

UN Class 3(Flammable liquids)

UN Number 1210

Follow all regulations in your country.

15. REGULATION INFORMATION

Follow all regulations in your country.

Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16. OTHER INFORMATION

Date of issue Aug.31, 2005
Prepared by Yoshiharu Takizawa
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