MATERIAL SAFETY DATA SHEET

1 IDENTIFICATION

Product name	:TH-24
Name of company	:Hitachi Industrial Equipment Systems Co., Ltd
Address	:1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan
Tel	:+81-294-36-8682
Fax	:+81-294-36-8975
Recommended use of the chemical and restrictions on use	:Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints	:Flammable liquid Category 2
Acute toxicity - oral	:Category 5
Acute toxicity - dermal	:Category 5
Acute toxicity - inhalation (air)	:Not identified
Acute toxicity - inhalation (vapors)	:Caegory 5
Acute toxicity - inhalation (dust, mist)	:Not identified
Skin corrosion/irritation	:Category 2
Eye damage/irritation	:Category 2
Sensitization - respiratory	:Not identified
Sensitization - skin	:Not identified
Germ cell mutagenicity	:Not available
Carcinogenicity	:Not available
Toxic to reproduction	:Category 1
Effects on or via lactation	:Not identified
Specific target organ systemic toxicity	: (Single exposure) Category 1 Liver Category 1 Kidney Category 1 Testes Category 1 Central nervous system Category 3 Respiratory system :(Repeated exposure) Category 1 Testes Category 1 Blood formation system Category 1 Central nervous system Category 1 Peripheral nervous system
Aspiration toxicity	:Category 2
Hazardous to the aquatic environment	
-Acute hazard	:Not available
-Chronic hazard	:Not available

GHS label elements

Hazard symbols:



Signal word: Danger

Hazard statement and precautionary statement：

- Highly flammable liquid and vapour
- May be harmful if swallowed
- May be harmful in contact with skin
- May be harmful if inhaled
- Causes skin irritation
- Causes eye irritation
- May damage fertility or the unborn child
- Causes damage to liver, kidney, testes and central nervous system-single exposure
- May cause respiratory irritation -single exposure
- Causes damage to testes, blood formation system, central nervous system and peripheral nervous system through prolonged or repeated exposure
- May be harmful if swallowed and enters airways

Precautionary statements:

- Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention

- Keep away from ignition sources such as heat/sparks/open flame– No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response

- In case of fire, use dry chemical, CO_2, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage
- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal
- Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture
Composition;

Chemical name	concentration (%)	CAS number
2-butanone	90-95	78-93-3
Ethyleneglycol monoethyl ether	5-10	110-80-5

4 First-aid measures

Inhalation;
Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medial facility for examination and treatment by a physician as soon as possible.

Skin contact;
Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as son as possible.

Eye contact;
Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;
Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medial attention.

5 Fire-fighting measures

Suitable extinguishing media;
Use dry chemical, CO_2, water splay (fog) or form.

Fire fighting procedures;
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.
Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;
Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas.
Make available in the work area emergency shower and eyes wash.
Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20℃) place.
Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines;

ACGIH TLV-TWA (ppm)

2-butanone	:200
Ethyleneglycol monoethyl ether	:5

ACGIH STEL(ppm)

2-butanone	:300
Ethyleneglycol monoethyl ether	:5

9 Physical and chemical properties

Appearance	
Physical state	:Liquid
Color	:Clear
Odor	:Solvent odor
Boiling point	:80℃ (2-butanone)
Flash point	:5.0℃ (closed cup)
Upper/lower flammability or explosive limits	:Lower 1.8 vol%、Upper 11.5 vol% (2-butanone)
Vapor pressure	:10.5kPa (20℃) (2-butanone)
Vapor density (Air＝1)	:2.41 (2-butanone)
Relative density	:0.81(20℃)
Solubility (Water)	:29g/100mL (20℃) (2-butanone)
Partition coefficient: n-octanol/water	:0.29 (2-butanone)
Auto-ignition temperature	:505℃ (2-butanone)
Decomposition temperature	:No data

10 Stability and reactivity

Stability: The product is stable.
Conditions and materials to avoid: Not available

Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity;
2-butanone
LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971)
LCLo(ihl,rat): 23500mg/m3/8H(AIHAAP 20, 364, 1959)
LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4)
TCLo(ihl,human): 1000mg/m3(VCVGK* -, 417, 1994)
LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994)
Ethyleneglycol monoethyl ether
LD50(orl,rat): 2125mg/kg(GTPZAB 32(3),48,1988)
LC50(ihl,rat): 2000ppm/7H(NPIRI* 1,54,1974)
TDLo(orl,woman): 0.8mL/kg(VCVGK* -, 163, 1984)

Skin corrosion/irritation;
2-butanone
Skin; rabbit; 402mg/24H; Mild(TXAPA9 19, 276, 1971)
Ethyleneglycol monoethyl ether
Skin; rabbit; 500mg/24h Mild

Serious eye damage/irritation;
2-butanone
Eye; rabbit; 80mg(TXAPA9 19, 276, 1971)
Ethyleneglycol monoethyl ether
Eye; rabbit; 50mg; Moderate(UCDS** 5/20/1966)

Respiratory or skin sensitization;
2-butanone

Ethyleneglycol monoethyl ether
None known

Germ cell mutagenicity;
2-butanone
Reverse mutation assay in S.typhimuriun and E.coli; Negative
Sex chromosome loss and nondisjunction; S.cerevisiae; 33800ppm(MUREAV 149, 339, 1985)
Ethyleneglycol monoethyl ether
Sister chromatid exchange; hamster; ovary; 3170mg/L(EMMUEG 10(suppl 10),1,1987)

Carcinogenicity;
2-butanone
Not available
Ethyleneglycol monoethyl ether
Not available

Reproductive toxicity;
2-butanone
TCLo(ihl,rat): 2900mg/m3(female 6-10 D preg); Specific Developmental Abnormalities -

craniofacial(VCVGK* -, 418, 1994)
Ethyleneglycol monoethyl ether
TDLo(orl,rat): 4500mg/kg(male 6 D pre); Paternal Effects-spermatogenesis(FAATDF 7, 348, 1986)
TDLo(orl,rat): 1800mg/kg(7-15 D preg); Effects on Embryo or Fetus(TOXID9 4, 87, 1984)

STOST-single exposure;
2-butanone
The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003)
The influence of kidny, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992)
The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992)
Ethyleneglycol monoethyl ether
None known

STOST-repeated exposure;
2-butanone
The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003)
The dmade of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003)
Ethyleneglycol monoethyl ether
None known

Aspiration hazard.
2-butanone
Not available
Ethyleneglycol monoethyl ether
None known

12 Ecological information

Toxicity:
2-butanone
LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971)
LCLo(ihl,rat): 23500mg/m3/8H(AIHAAP 20, 364, 1959)
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TDLo(orl,woman): 0.8mL/kg(VCVGK* -, 163, 1984)

Persistence and degradability:
2-butanone
Not available
Ethyleneglycol monoethyl ether
This material is biodegradable.

Bioaccumulative potential:
2-butanone

Not available
Ethyleneglycol monoethyl ether
Not available

Mobility in soil:
2-butanone
Not available
Ethyleneglycol monoethyl ether
None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burn in an approved incinerator.
Do not dump into sewer, on the ground or into any body of water.
Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number	:1210
UN Proper Shipping Name	:Printing ink, flammable
Transport hazard class	:Class 3(Flammable liquid)
Packing Group	: **II**
Environmental hazards	:No

15 Regulatory information

Follow all regulations in your country.
Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

1) Solvent, dye MSDS
2) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan (-2006)
3) International Chemical Safety Cards