MATERIAL SAFETY DATA SHEET

1 IDENTIFICATION

Product name :JP-Y30

Name of company :Hitachi Industrial Equipment Systems Co., Ltd

Address :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan

Tel :+81-294-36-8682 Fax :+81-294-36-8975

Recommended use of the chemical

and restrictions on use :Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints :Flammable liquid Category 2

Acute toxicity - oral :Not available Acute toxicity - dermal :Not identified Acute toxicity - inhalation(air) :Not identified Acute toxicity - inhalation (vapors) :Not available Acute toxicity - inhalation (dust, mist) :Not identified Skin corrosion/irritation :Category 2 Eye damage/irritation :Category 2 Sensitization - respiratory :Not identified Sensitization - skin :Not identified Germ cell mutagenicity :Category 1 Carcinogenicity :Category 2 Toxic to reproduction :Category 1 Effects on or via lactation :Not identified

Specific target organ systemic toxicity

(Single exposure) :Category 1 Respiratory system, Central nervous system

:Category 1 Systemic toxicity, Kidney

:Category 1 Liver :Category 2 Lungs

:Category 3 Respiratory system, Anesthetizing action

(Repeated exposure) :Category 1 Liver, Kidney

:Category 1 Central nervous system

:Category 1 Spleen

:Category 2 Arterial system, Nervous

Aspiration toxicity :Not identified

Hazardous to the aquatic environment

-Acute hazard :Not available -Chronic hazard :Not available

GHS label elements

Hazard symbols:







Signal word: Danger

Hazard statement and precautionary statement:

- · Highly flammable liquid and vapour
- Causes skin irritation
- Causes eye irritation
- May cause genetic defects
- Suspected of causing cancer
- May damage fertility or the unborn child
- Causes damage to respiratory system, central nervous system systemic toxicity, kidney and liversingle exposure
- May cause damage to lungs single exposure
- May cause respiratory irritation, drowsiness or dizziness-single exposure
- Causes damage to liver, kidney ,central nervous system and spleen through prolonged or repeated exposure.
- May cause damage to arterial system, nervous through prolonged or repeated exposure

Precautionary statements:

 Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention

- Keep away from ignition sources such as heat/sparks/open flame- No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- · Wash hands thoroughly after handling.

Response

- In case of fire, use dry chemical, CO₂, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.

· Collect spillage.

Storage

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal

• Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture

Composition;

Chemical name	concentration (%)	CAS number
Ethanol	32-34	64-17-5
Cyclohexanone	15-19	108-94-1
Ethyl Acetate	15-19	141-78-6
2-Propanol	7-9	67-63-0
2-butanone	7-9	78-93-3
Titanium oxide	5-7	13463-67-7
Cellulose nitrate	1-10	9004-70-0
Chrome -Complex Dye	2	TSCA Registered

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medial facility for examination and treatment by a physician as soon as possible.

Skin contact:

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as son as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible, and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medial attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.

Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas.

Make available in the work area emergency shower and eyes wash.

Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20) place.

Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines;

ACGIH TLV-TWA (ppm)

Ethanol :1000 Cyclohexanone :25(skin) Ethyl Acetate :400 2-Propanol :200 2-butanone :200 Titanium oxide :10mg/m3 Cellulose nitrate :None known Chrome -Complex Dye :None known

ACGIH STEL(ppm)

Ethanol :No data Cyclohexanone :None known

Ethyl Acetate :400 2-Propanol :4500 2-butanone :300

Titanium oxide :None known
Cellulose nitrate :None known
Chrome -Complex Dye :None known

9 Physical and chemical properties

Appearance

Physical state :Liquid
Color :Yellow
Odor :Solvent odor
Boiling point : 78.3 (ethanol)
Flash point :-9.0 (closed cup)

Upper/lower flammability or explosive limits :Lower 4.3 vol%, Upper 19 vol% (ethanol)

Vapor pressure : 5.9kPa(20)(ethanol)

Vapor density (Air = 1) :1.59(ethanol) Relative density :0.91(20)

Solubility (Water) :water;infinite(ethanol)

Partition coefficient: n-octanol/water :-0.32(ethanol)
Auto-ignition temperature :390 (ethanol)
Decomposition temperature :No data

10 Stability and reactivity

Stability: The product is stable.

Conditions and materials to avoid: Not available

Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity;

Ethanol

TDLo(orl,man): 700mg/kg(NTOTDY 8,77,1986) LD50(orl,rat): 9000mg/kg(VCVGK* -, 93, 1984) LC50(ihl,rat): 20000ppm/10H(NPIRI* 1,44,1974

TCLo(ihl,human): 2500mg/m3/20M(VCVGK* -, 93,1984)

Cyclohexanone

LD50(orl,rat): 1800mg/kg(VCVGK* -, 455, 1994) LC50(ihl,rat): 19000mg/m3(VCVGK* -, 455, 1994) LD50(skin,rabbit): 1mL/kg(AlHAAP 30, 470, 1969) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 455, 1994) TCLo(ihl,human): 0.09mg/m3(VCVGK* -, 455, 1994)

Ethyl Acetate

LD50(orl,rat): 5620mg/kg(YKYUA6 32,, 1241, 1981) LC50(ihl,mouse): 45gm/m3/2H(85GMAT -, 65, 1982)

2-Propanol

LD50(orl,rat): 5000mg/kg(VCVGK* -, 97, 1984) LC50(ihl,rat): 72600mg/m3(VCVGK* -, 97, 1984) LC50(ihl,mouse): 53000mg/m3(VCVGK* -, 97, 1984) TDLo(orl,human): 286mg/kg(VCVGK* -, 97, 1984)

2-butanone

LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971) LCLo(ihl,rat): 23500mg/m3/8H(AIHAAP 20, 364, 1959) LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4) TCLo(ihl,human): 1000mg/m3(VCVGK* -, 417, 1994) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994)

Titanium oxide None known

Cellulose nitrate

>5000(Rat LD50(mg/kg))

Chrome -Complex Dye

Oral >5000 (Rat LD50 (mg/kg))

Dermal >2000 (Rat LD50 (mg/kg))

Inhalation None known

Skin corrosion/irritation:

Ethanol

Skin; rabbit; 20mg/24H; Moderate(85JCAE -, 189, 1986)

Cyclohexanone

Skin; rabbit; 500mg; Mild; Open(UCDS**)

Skin; human; 50%/48H; Mild(ADVEA4 27, 189, 1992)

Ethyl Acetate

No irritation: human(DFGOT vol.12,1999)

No irritation:rabbit(IUCLID 2000)

2-Propanol

Skin; rabbit; 500mg; Mild(NTIS** AD-A106-944)

2-butanone

Skin; rabbit; 402mg/24H; Mild(TXAPA9 19, 276, 1971)

Titanium oxide None known Cellulose nitrate None known

Chrome -Complex Dye

No (Rabbit test-OECD404 1981)

Serious eye damage/irritation;

Ethanol

rabbit; 100mg/4S; Moderate(FCTOD7 20,573,1982)

Cyclohexanone

Eye; rabbit; 250?g/24H; Severe(85JCAE -,289,1986)

Ethyl Acetate

Eye; human; 400 ppm (JIHTAB 25,282,1943)

2-Propanol

Eye; rabbit; 100mg/24H; Moderate(85JCAE -,191,1986)

2-butanone

Eye; rabbit; 80mg(TXAPA9 19, 276, 1971)

Titanium oxide None known Cellulose nitrate None known

Chrome -Complex Dye

No (Rabbit test-84/449/EEC B.5)

Respiratory or skin sensitization;

Ethanol

Not available Cyclohexanone

Skin; rabbit; 500mg; Mild; Open(UCDS**)

Skin; human; 50%/48H; Mild(ADVEA4 27, 189, 1992)

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

Not available

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

No (Giunea pig test-84/449/EC B.6)

Germ cell mutagenicity;

Ethanol

DNA damage; S.cerevisiae; 850mmol/L(MUREAV 326,165,1995)

Mutation in microorganisms; S.typhimurium; 11pph(ENVRAL 52, 225, 1990)

Cytogenetic analysis; human; lymphocyte; 2.5pph/24H(MUREAV 537, 117, 2003)

Cyclohexanone

Mutation in microorganisms; S.typhimurium; cells; 20?L/L(EJMBA2 18,213,1983)

Cytogenetic analysis; human; lymphocyte; 5?q/L(GISAAA 46(5), 76, 1981)

Mutation in mammalian somatic cells; hamster; ovary; 7500?L/L(ENMUDM 7(Suppl 3), 60, 1985)

Ethyl Acetate

Cytogenetic analysis; hamster; fibroblast; 9 gm/L(FCTOD7 22,623,1984)

Sex chromosome loss and nondisjunction; S.cerevisiae; 24400ppm(MUREAV 149, 339, 1985)

2-Propanol

TDLo(orl,rat): 8gm/kg(female 6-15 D preg)(RTOPDW 23,183,1996)

TCLo(ihl,rat): 3500ppm/7H(female 1-19 D preg)(FCTOD7 26,247,1988)

2-butanone

Reverse mutation assay in S.typhimuriun and E.coli; Negative

Sex chromosome loss and nondisjunction; S.cerevisiae; 33800ppm(MUREAV 149, 339, 1985)

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

Carcinogenicity;

Ethano

TDLo(orl,mouse): 320mg/kg/50W-I(CALEDQ 13,345,1981)

Cyclohexanone

Not available

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

Not available

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

Reproductive toxicity;

Ethanol

TDLo(orl,woman): 250mg/kg(37 W preg); Effects on Embryo or Fetus - other effects to embryo(AJOGAH 145,251,1983)

TDLo(orl,rat): 22.5qm/kg(female 11-20 D preg); Specific Dveropmental Abnormalities - Central Nervous Systems(NETEEC 24, 719, 2002)

Cyclohexanone

TCLo(ihl,rat): 105mg/m3/4H(1-20 D preg); Fertility - pre - implantation mortality(TPKVAL 14.26.1975)

TDLo(orl,mouse): 11mg/kg(8-12 D preg); Effects on Newborn - growth statistics(TCMUD8 6,361,1986)

Ethyl Acetate

Not available

2-Propanol

TDLo(orl,rat): 8gm/kg(female 6-15 D preg)(RTOPDW 23,183,1996) TCLo(ihl,rat): 3500ppm/7H(female 1-19 D preg)(FCTOD7 26,247,1988)

2-butanone

TCLo(ihl,rat): 2900mg/m3(female 6-10 D preg); Specific Developmental Abnormalities craniofacial(VCVGK* -, 418, 1994)

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

STOST-single exposure;

Ethanol

Human ihl, 5000ppm(9,4mg/L), respiratory tract irritation and confusion(ACGIH 2001) Cyclohexanone

None known

Ethyl Acetate

The above part respiratory organ stimulation by 400ppm, human(ACGIH, 2001; DFGOT, vol.

Anesthesia and lung damage by the lethal concentration(DFGOT, vol 12,1999)

2-Propanol

Not available

2-butanone

The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003)

The influence of kidny, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992)

The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992)

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

STOST-repeated exposure;

Ethanol

Not available

Cyclohexanone

None known

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003)

The dmade of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003)

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

Aspiration hazard.

Ethanol

Not available

Cyclohexanone

None known

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

Not available

Titanium oxide None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

12 Ecological information

Toxicity:

Ethanol

TDLo(orl,man): 700mg/kg(NTOTDY 8,77,1986) LD50(orl,rat): 9000mg/kg(VCVGK* -, 93, 1984) LC50(ihl,rat): 20000ppm/10H(NPIRI* 1,44,1974

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Cyclohexanone

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Ethyl Acetate

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2-Propanol

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2-butanone

LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971) LCLo(ihl,rat): 23500mg/m3/8H(AIHAAP 20, 364, 1959) LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4) TCLo(ihl,human): 1000mg/m3(VCVGK* -, 417, 1994) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994)

Titanium oxide None known

Cellulose nitrate

>5000(Rat LD50(mg/kg))

Chrome -Complex Dye

Oral >5000 (Rat LD50 (mg/kg))

Dermal >2000 (Rat LD50 (mg/kg))

Inhalation None known

Persistence and degradability:

Ethanol

This material is biodegradable.

Cyclohexanone

This material is biodegradable.

Ethyl Acetate

This material is biodegradable.

2-Propanol

This material is biodegradable.

2-butanone

Not available

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

Bioaccumulative potential:

Ethanol

Not available

Cyclohexanone

Not available

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

Not available

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

Mobility in soil:

Ethanol

Not available

Cyclohexanone

None known

Ethyl Acetate

Not available

2-Propanol

Not available

2-butanone

Not available

Titanium oxide

None known

Cellulose nitrate

None known

Chrome -Complex Dye

None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burn in an approved incinerator.

Do not dump into sewer, on the ground or into any body of water.

Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number :1210

UN Proper Shipping Name :Printing ink, flammable Transport hazard class :Class 3(Flammable liquid)

Packing Group : Environmental hazards :No

15 Regulatory information

Follow all regulations in your country.

Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Solvent, dye MSDS
- 2) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan (-2006)
- 3) International Chemical Safety Cards