MATERIAL SAFETY DATA SHEET

1 IDENTIFICATION

Product name :JP-T24

Name of company :Hitachi Industrial Equipment Systems Co., Ltd

Address :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan

Tel :+81-294-36-8682 Fax :+81-294-36-8975

Recommended use of the chemical

and restrictions on use :Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Classification of the substance or mixture :mixture

Physico-chemical endpoints :Flammable liquid category 2

Acute toxicity - oral :Category 5 Acute toxicity - dermal :Not available Acute toxicity - inhalation(vapors) :Not available Acute toxicity - inhalation (dust, mist) :Not identified Skin corrosion/irritation :Category 2 :Category 2 Eve damage/irritation Sensitization - respiratory :Not identified Sensitization - skin :Not identified Germ cell mutagenicity :Not available Carcinogenicity :Not identified Toxic to reproduction :Category 1 :Not identified Effects on or via lactation

Specific target organ systemic toxicity

(Single exposure):Category 1(Repeated exposure):Category 1Aspiration toxicity:Category 2

Hazardous to the aquatic environment

-Acute hazard :Not identified -Chronic hazard :Not identified

GHS label elements

Hazard symbols:Flame,Exclamation mark,Health hazard







Signal word: Danger

Hazard statement and precautionary statement:

- Highly flammable liquid and vapour
- May be harmful if swallowed
- Causes skin irritation
- Causes eye irritation
- · May damage fertility or the unborn child
- Causes damage to organs-single exposure
- Causes damage to organs through prolonged or repeated exposure.
- May be harmful if swallowed and enters airways

Precautionary statements:

 Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention

- Keep away from ignition sources such as heat/sparks/open flame— No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- · Wash hands thoroughly after handling.

Response

- In case of fire, use dry chemical, CO₂, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal

Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture

Composition;

| Chemical name | concentration (%) | CAS number |
|--------------------------------|-------------------|-----------------|
| 2-butanone | 50-60 | 78-93-3 |
| Cobalt-Complex Dye | 25-35 | TSCA Registered |
| Ethyleneglycol monoethyl ether | 5-10 | 110-80-5 |
| Isopropyl alcohol | 0.1-1 | 67-63-01 |

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medial facility for examination and treatment by a physician as soon as possible.

Skin contact:

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as son as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible, and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medial attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.

Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g.,

dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas.

Make available in the work area emergency shower and eyes wash.

Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20) place. Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines;

ACGIH TLV-TWA (ppm)

2-butanone :200

Cobalt-Complex Dye :0.02(Co) m g/m3

Ethyleneglycol monoethyl ether :5 Isopropyl alcohol :400

ACGIH STEL(ppm)

2-butanone :300

Cobalt-Complex Dye :None known

Ethyleneglycol monoethyl ether :5 Isopropyl alcohol :500

9 Physical and chemical properties

Appearance

Physical state :Liquid
Color :Brown
Odor :Solvent odor
Boiling point : 79.6

Flash point :5 (closed cup)

Upper/lower flammability or explosive limits :Lower 1.7 vol%, Upper 15.7 vol%

Vapor pressure : 9.5kPa (20)
Relative density (Air = 1) :2.41 (2-butanone)
Relative density :0.933 ~ 0.943 (20)

Solubility (Water) :29g/100mL (20) (2-butanone)

Partition coefficient: n-octanol/water :0.29 (2-butanone)

Auto-ignition temperature :235

Decomposition temperature :No measurement

10 Stability and reactivity

Stability: The product is stable.

Conditions and materials to avoid: Not available

Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity;

2-butanone

Category 5:Oral 5520(Rat LD50 (mg/kg))

Not available: Dermal > 8000 (Rabbit LD50 (mg/kg))

Category 5:Inhalation 11700 (Vaper) (Rat LC50(ppm/4h))

Cobalt-Complex Dye

Oral 6171 (Rat LD50 (mg/kg))

Not available

Not available

Ethyleneglycol monoethyl ether

LD50(Rat):2460 mg/kg

LD50(Rat):3900 mg/kg

LC50(Rat):>4000ppm/4h

Isopropyl alcohol

LD50:3600mg/kg(mouse),5045mg/kg(rat)

LD50(rabbit):12800mg/kg LCL0(mouse):12800mg/kg

Skin corrosion/irritation;

2-butanone

Category 2:Frequent/prolonged contact may irritate and cause dermatitis. Low order of toxicity.

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Skin; rabbit; 500mg/24h Mild

Isopropyl alcohol

rabbit:500mg

Serious eye damage/irritation;

2-butanone

Category 2B:Eye contact:severely irritating. If not removed promptly, will injure eye tissue, which may result in permanent damage.

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Category 2

Isopropyl alcohol

None known

Respiratory or skin sensitization;

2-butanone

Not identified

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Not identified

Isopropyl alcohol

None known

Germ cell mutagenicity;

2-butanone

Not available

Cobalt-Complex Dye

Micronucleus test; human; leukocyte; 600?g/L(MUREAV 392,31,1997)

DNA damage; human; leukocyte; 3mg/L(MUREAV 392,31,1997)

Ethyleneglycol monoethyl ether

Not identified

Isopropyl alcohol

None known

Carcinogenicity;

2-butanone

Not available

Cobalt-Complex Dye

TDLo,ims rat: 126mg/kg(NATUAS Nature 173,822,1954)

Ethyleneglycol monoethyl ether

Not identified

Isopropyl alcohol

None known

Reproductive toxicity;

2-butanone

Not available

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Category 2

Isopropyl alcohol

None known

STOST-single exposure;

2-butanone

Category 1(Central nervous system), Category 2(Kidney), Category 3(Respiratory)

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Category 3

Isopropyl alcohol

None known

STOST-repeated exposure;

2-butanone

Category 1(Central nervous system, Peripheral nervous system)

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Category 2

Isopropyl alcohol

None known

Aspiration hazard.

2-butanone

Category 1 Vapor concentrations above exposure

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Category 2

Isopropyl alcohol

None known

LD50 (50% Lethal Dose), LC50 (50% Lethal Concentration)

12 Ecological information

Toxicity:

2-butanone

killifish 96h-LC50(mg/L):>100

killifish 14d-LC50 (mg/L):100

killifish 14d-NOEC (mg/L):100

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

Not identified

Isopropyl alcohol

None known

Persistence and degradability:

2-butanone

None known

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

None known

Isopropyl alcohol

None known

Bioaccumulative potential:

2-butanone

None known

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

None known

Isopropyl alcohol

None known

Mobility in soil:

2-butanone

None known

Cobalt-Complex Dye

Not available

Ethyleneglycol monoethyl ether

None known

Isopropyl alcohol

None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burn in an approved incinerator.

Do not dump into sewer, on the ground or into any body of water.

Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number :1210

UN Proper Shipping Name :Printing ink, flammable Transport hazard class :Class 3(Flammable liquid)

Packing Group : Environmental hazards :No

15 Regulatory information

Follow all regulations in your country.

Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Solvent, dye MSDS
- 2) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan (-2006)
- 3) International Chemical Safety Cards