

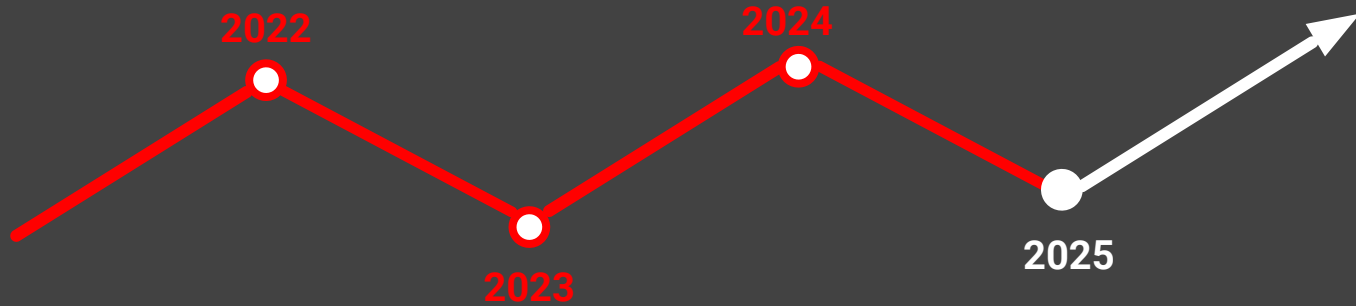
Swire Plant Production

Kyle Anderson, Kim Buesser, Grif Brown, and Katie O'Connor

**Where can we derive
meaningful data
insights?**



Maintenance Time





Modeling

**Predicting
Maintenance**

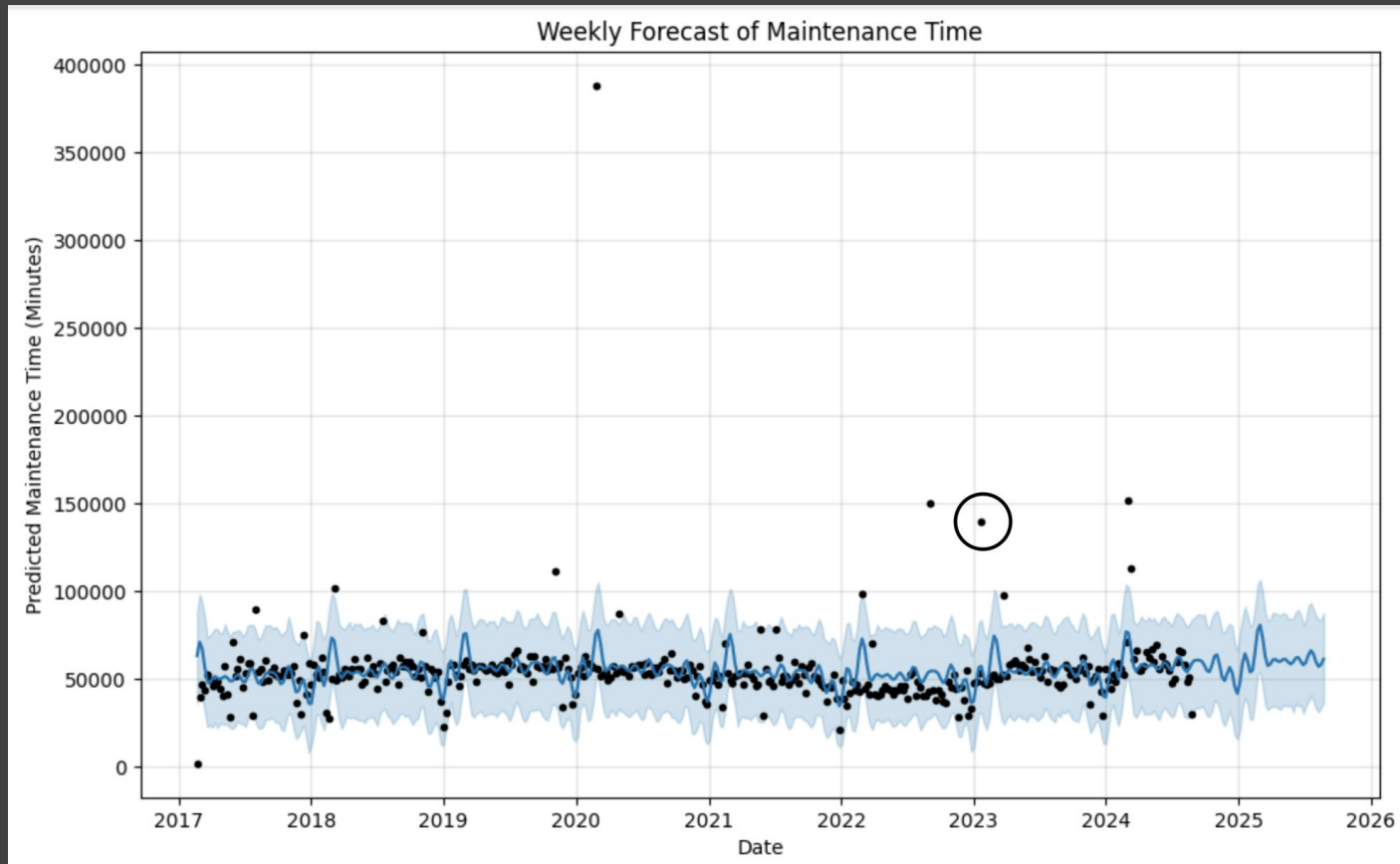
Anomaly Detection

**Extracting Insight
from Outliers**

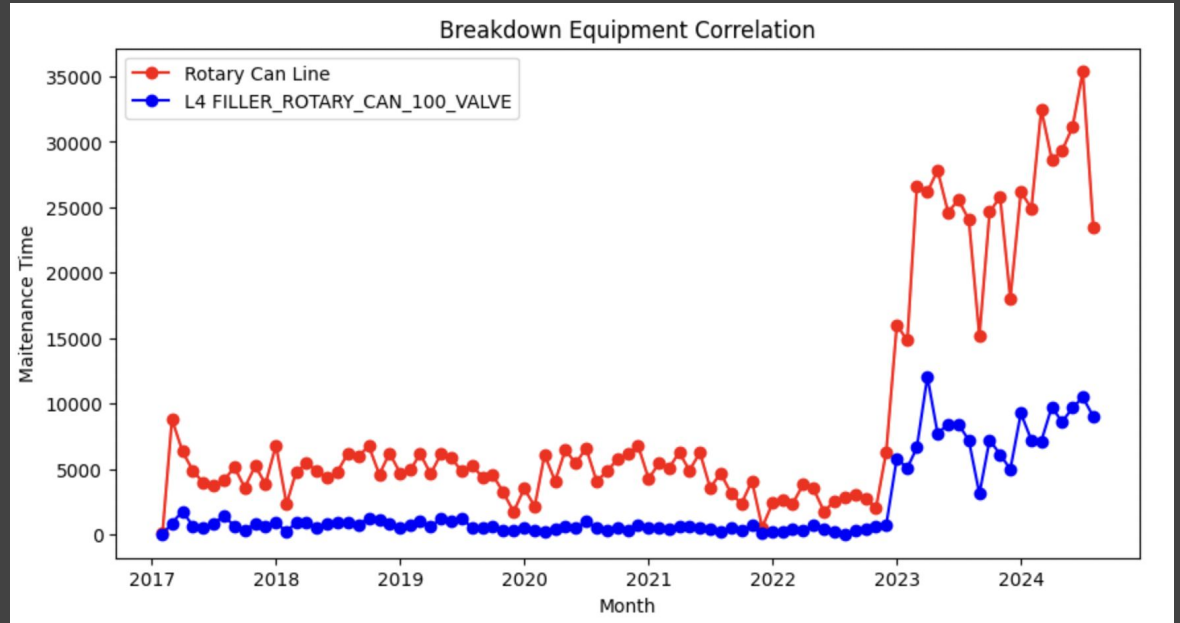
Time Savings

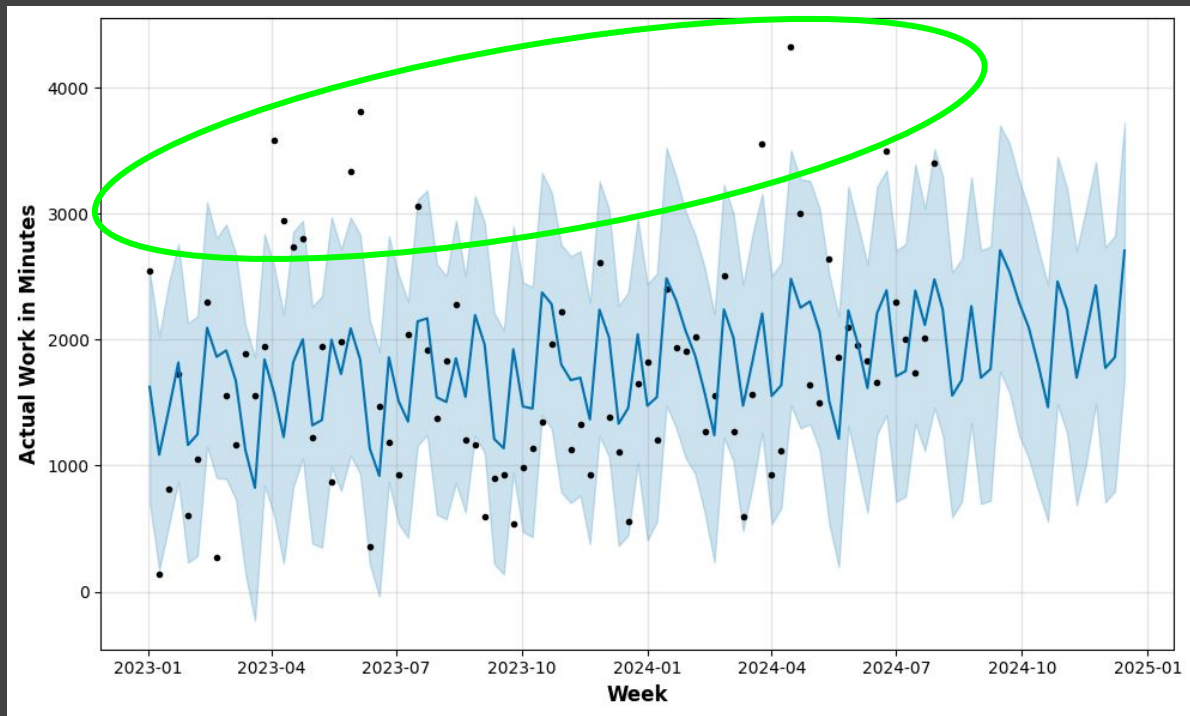
**Early Detection
Leads to Informed
Decisions**

MONZA Canline



Equipment
replacement most
highly correlated
to Canline
maintenance





Anomaly
Detection using a
Prophet model

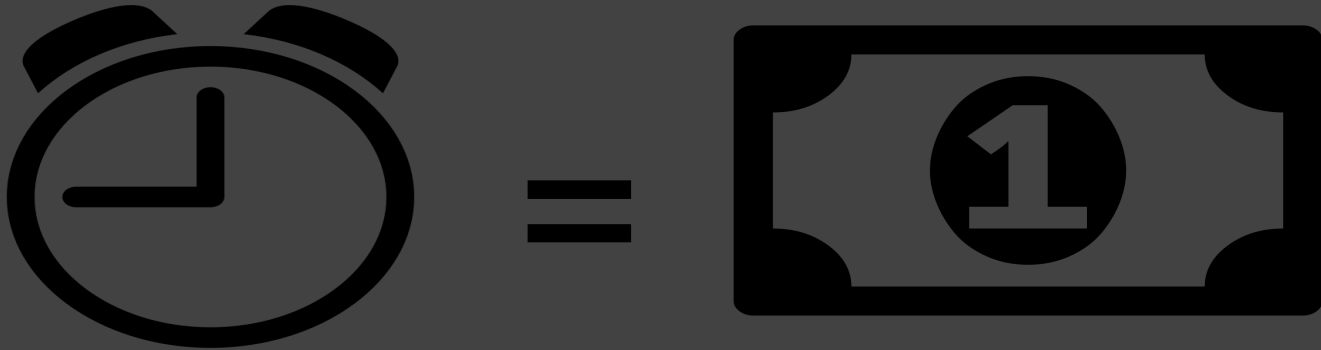
**Unplanned Maintenance Takes 34%
More Time on Average Than Planned
Maintenance**

CONFIDENCE in PROPHET

Models such as Random Forest are **limited in long term forecasting**

Whereas Prophet focuses on Maintenance as it leverages Forecasting and Seasonality Trends

LET'S LOOK AT THE RESULTS USING PROPHET



Overall Objectives

- Find an area that is seeing an influx of minutes
- Determine equipment that is causing the influx

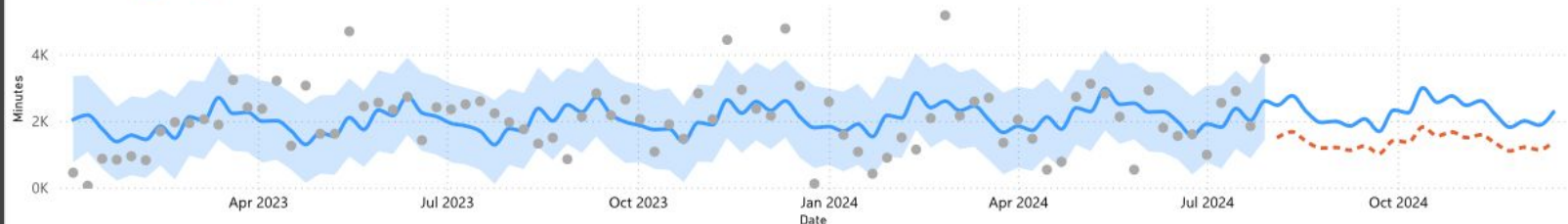
In Return

- **Forecast minutes spent on problem equipment**
- **Plan jobs accordingly to reduce time**

Results - L4 Rotary Can

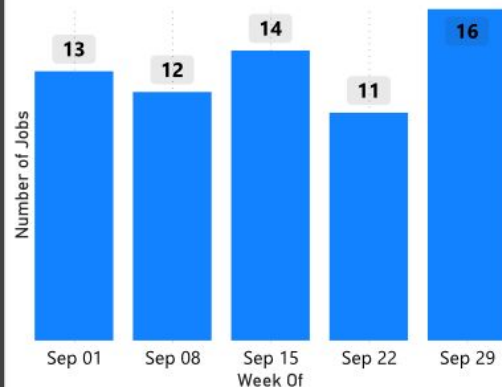
All Time Trend

● Original Minutes ● Trend ● Minutes When Planned



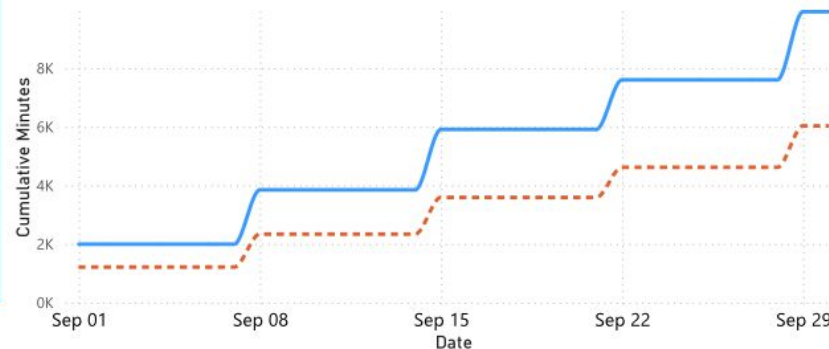
Month Ahead

Total Jobs Needed



Cumulative Minutes

● Cumulative Predicted Minutes ● Cumulative Minutes When Planned



3.9K

Minutes Saved

39.3%

Percent Time Saved

Thank you!