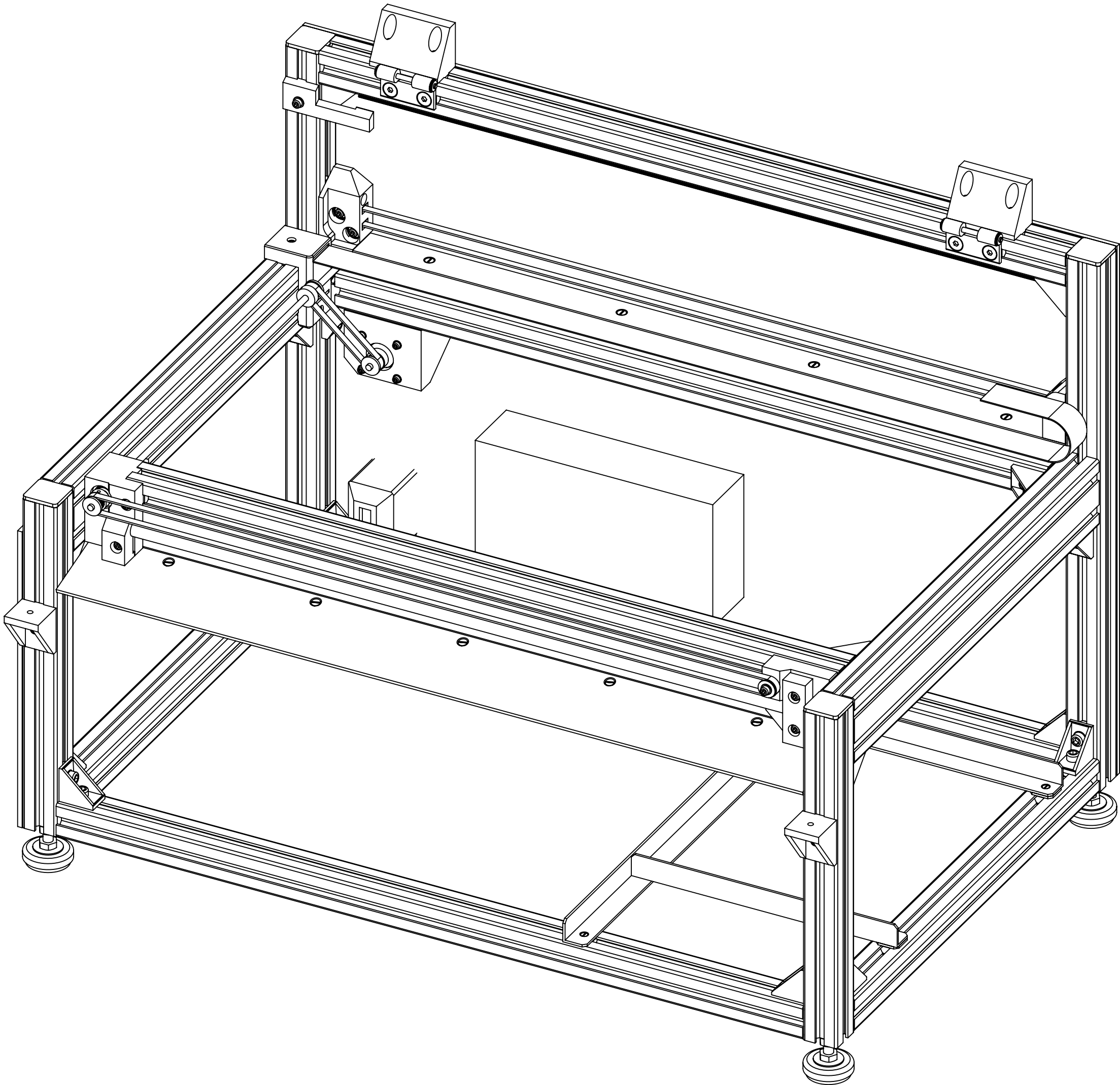



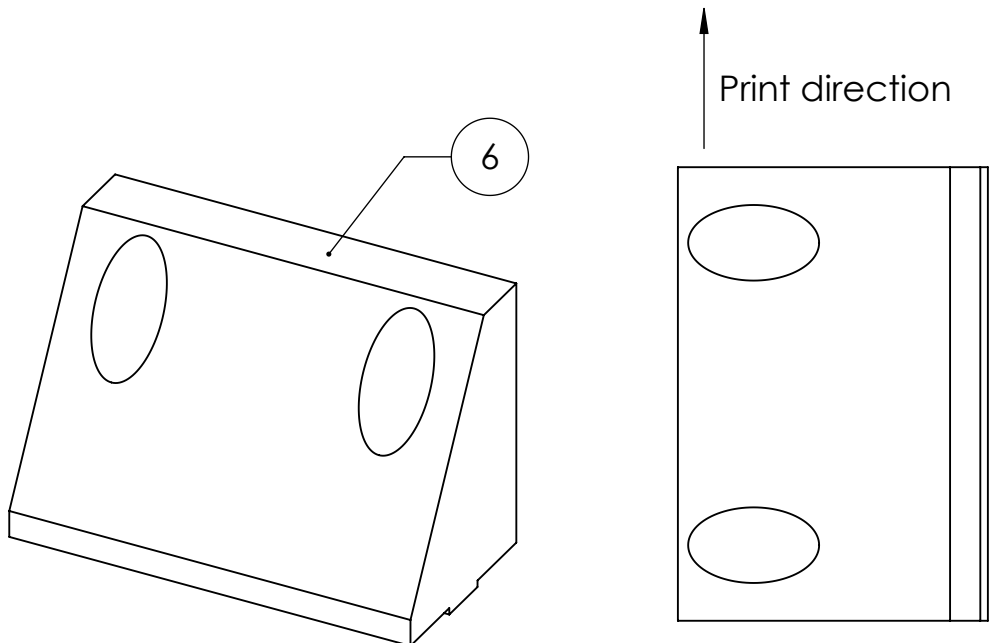
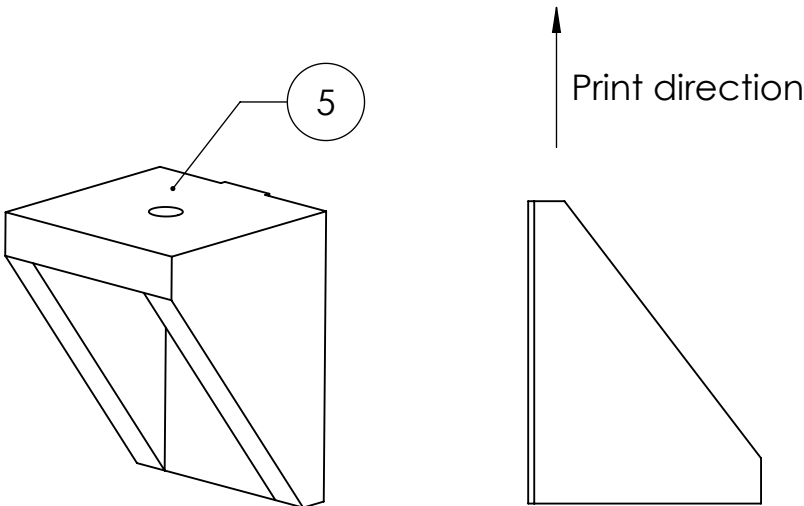
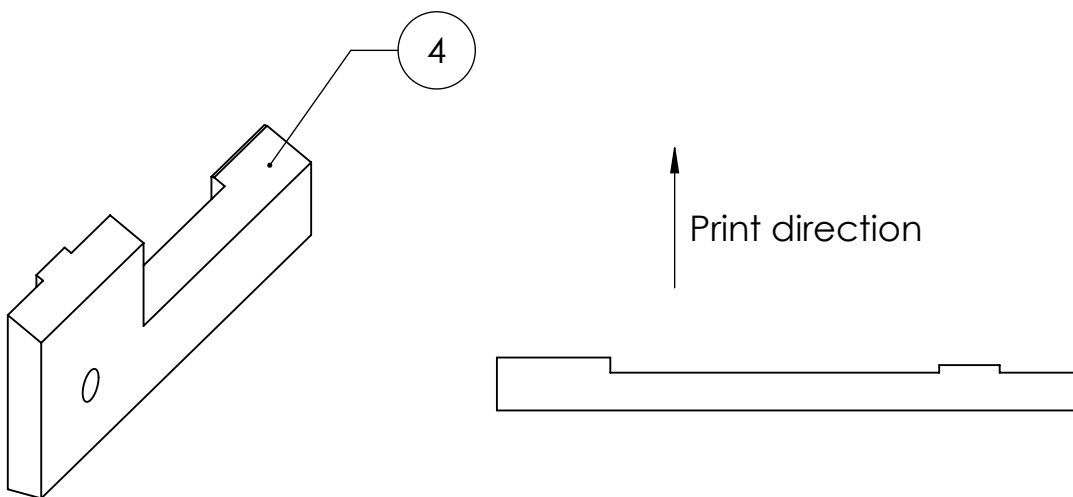
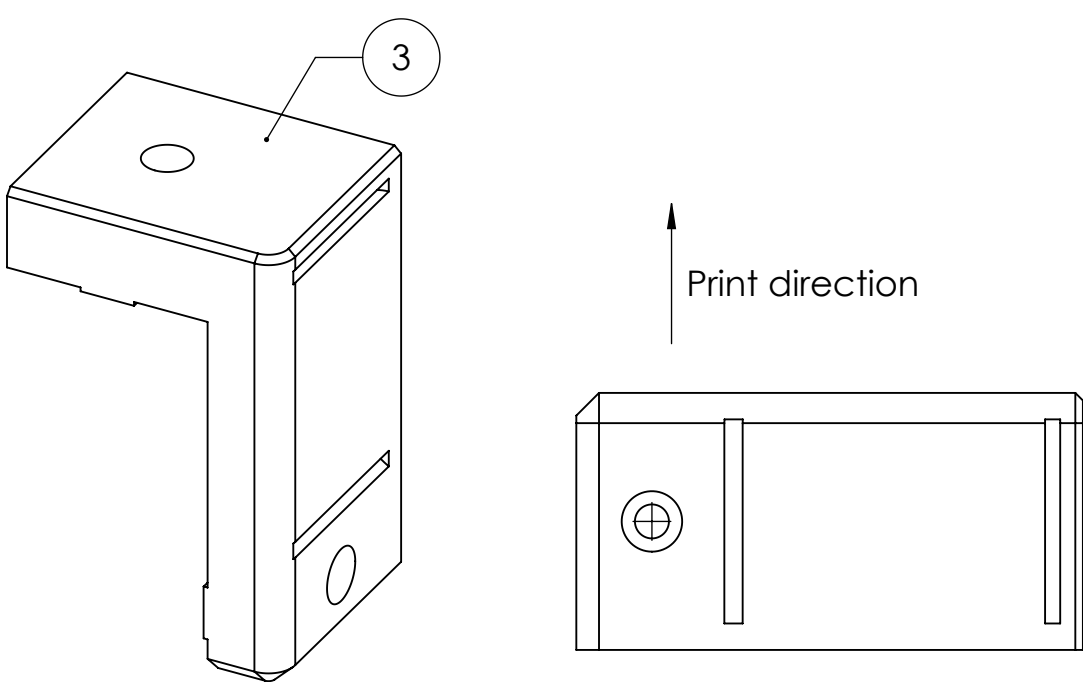
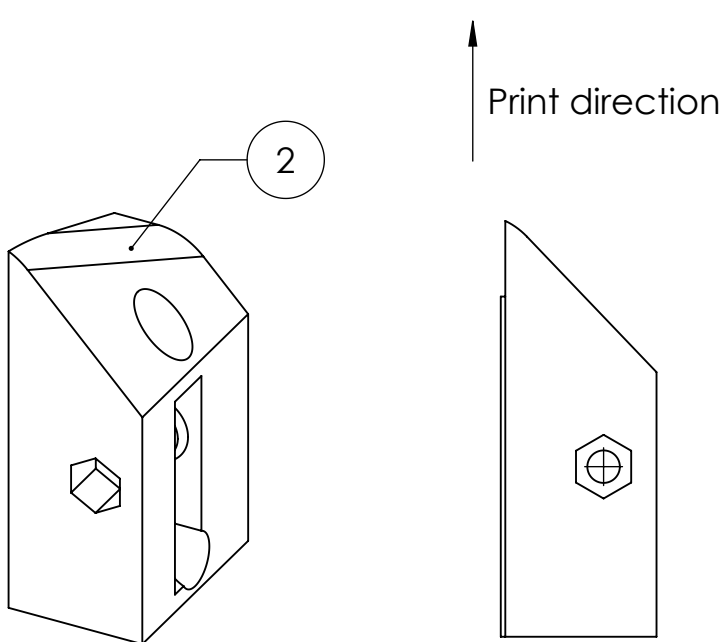
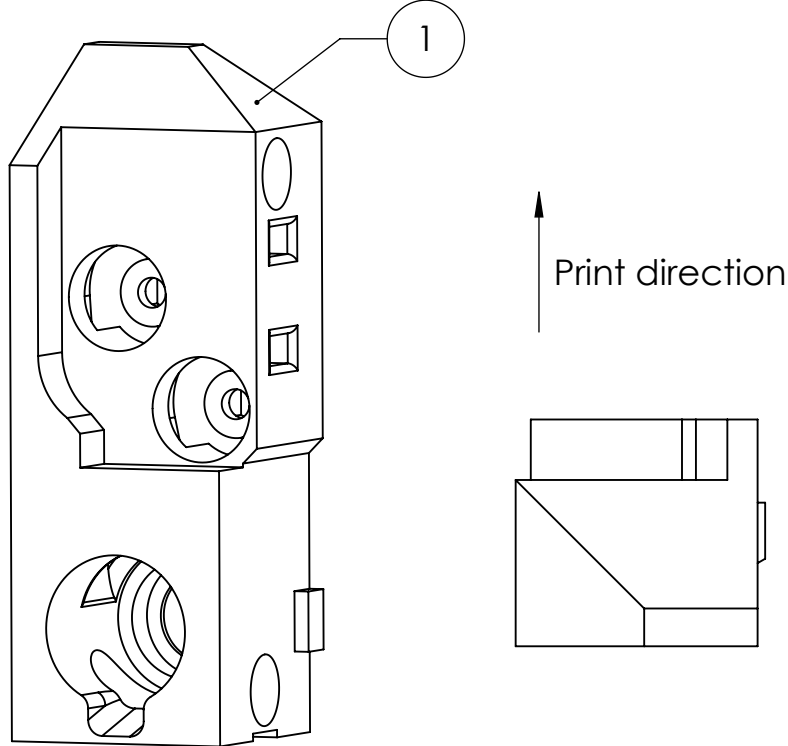
General BOM

ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
10	DIN 0963 M3x10	Slotted countersunk head screw	6
11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1

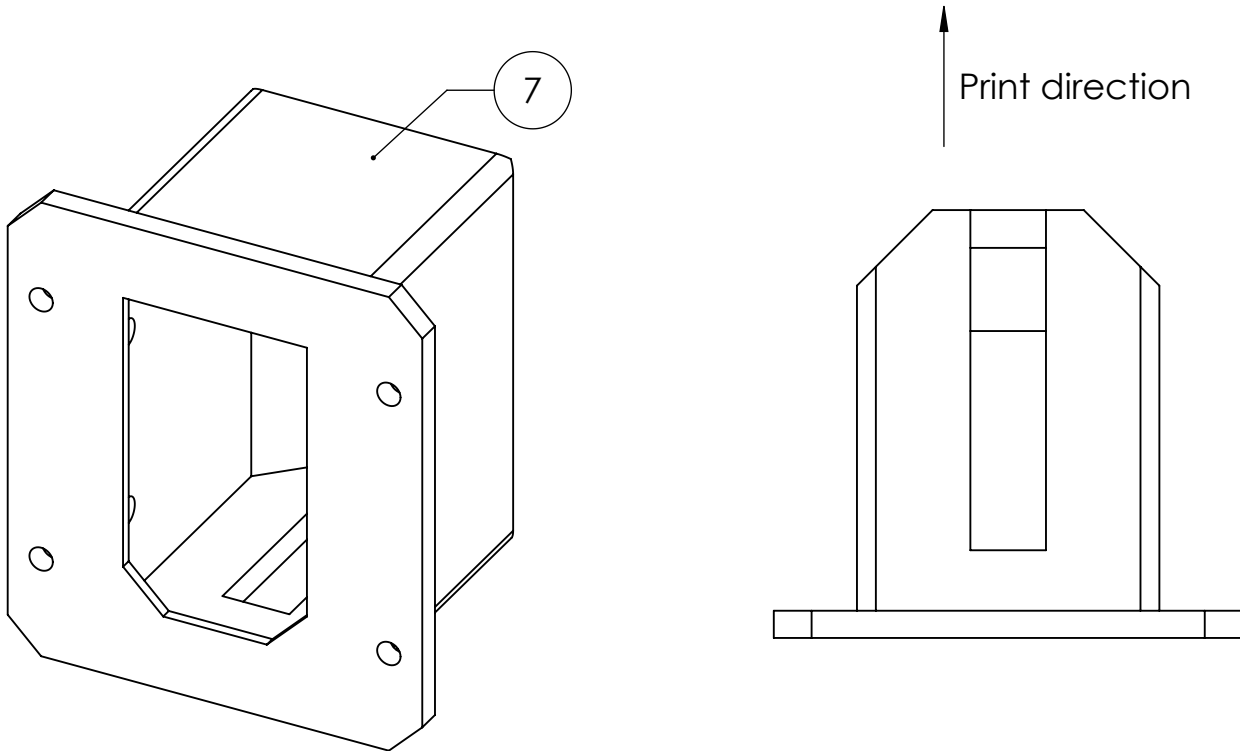


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DO NOT SCALE DRAWING		Frame assembly			
<div> Ytec3D.com</div>		TITLE:			
		OA-Y10-A01-00			
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°		DRAWN BY	
		Y. de Haas		DATE	
				13-10-2018	
				A2	


3D printed parts glossary



7 is optional and dependent on 230V input

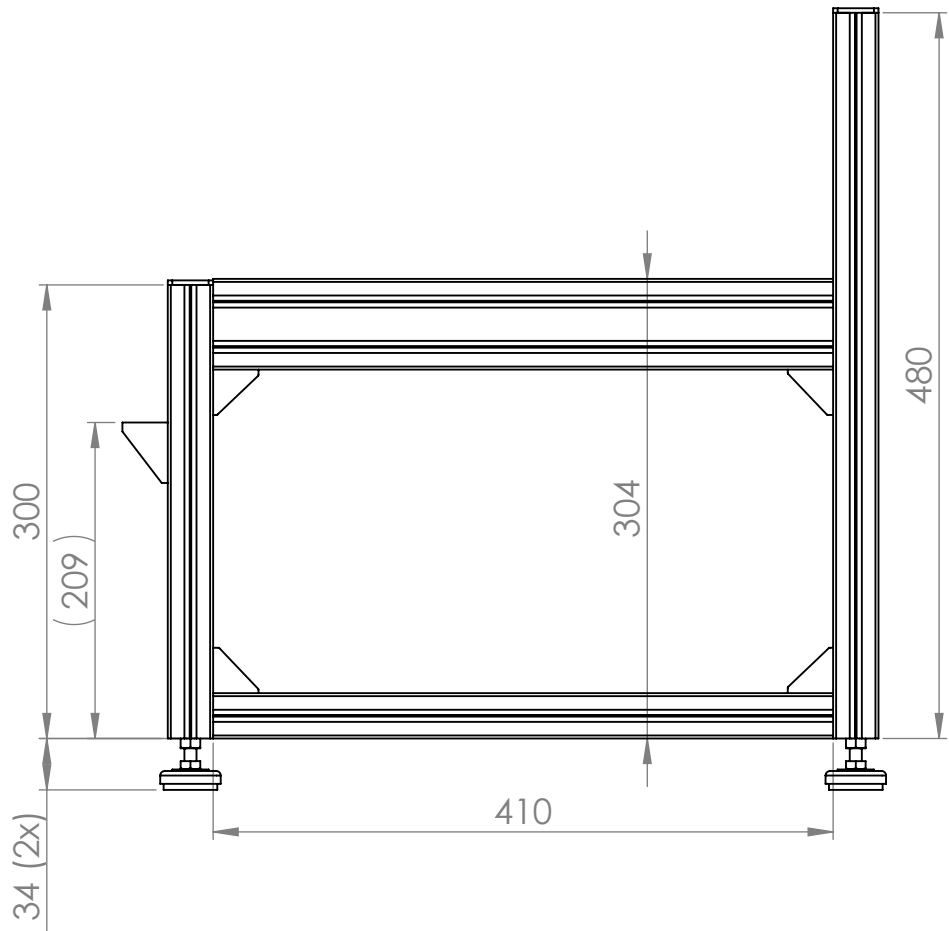
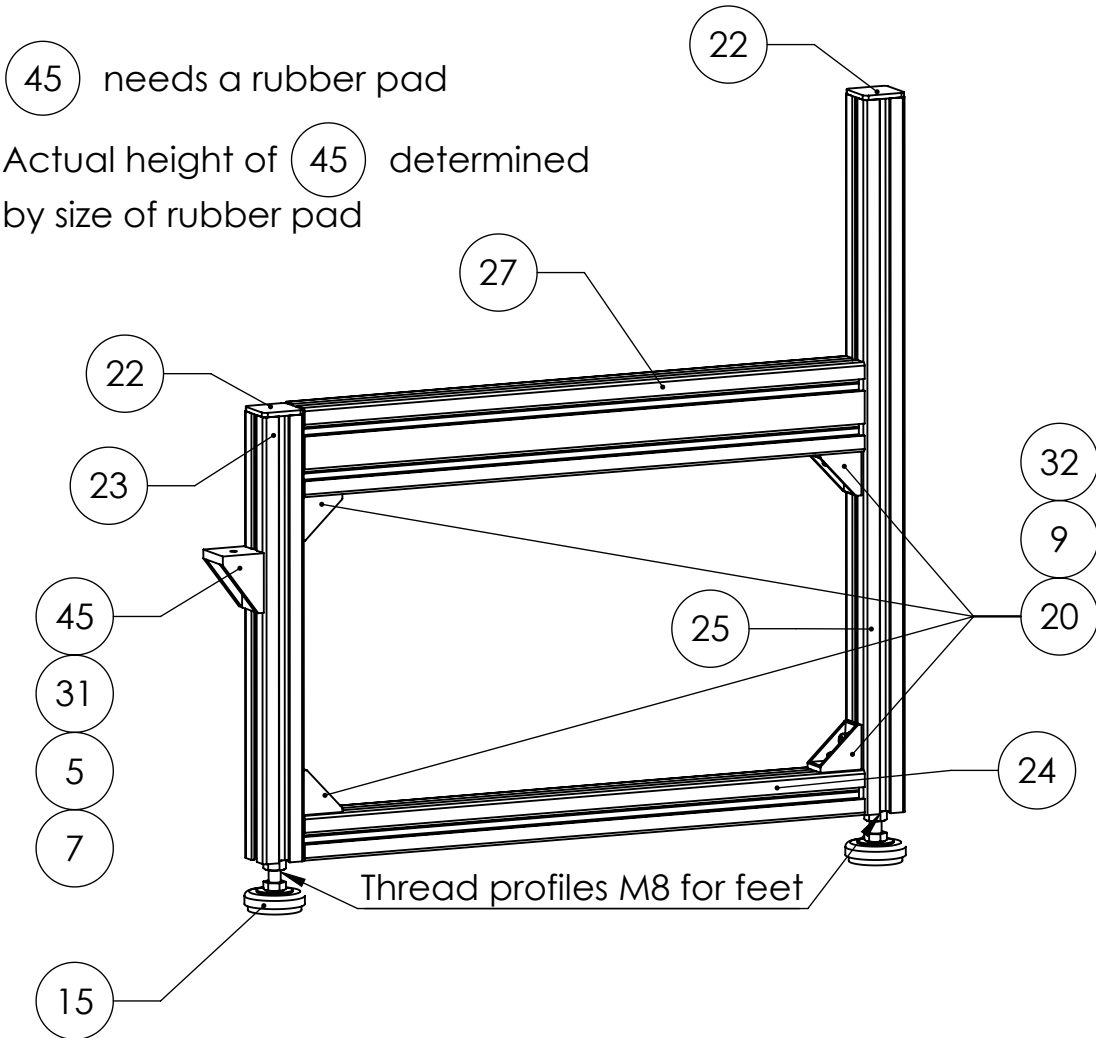


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	OA-Y10-P05-00	Riser block	1
2	OA-Y10-P07-00	Idler block	1
3	OA-Y10-P17-00	Cable feedthrough	1
4	OA-Y10-P18-01	Endstop counter block	1
5	OA-Y10-P21-00	Lid stopper	2
6	OA-Y10-P22-00	Cover end	2
7	OA-Y10-P25-00	Power inlet	1

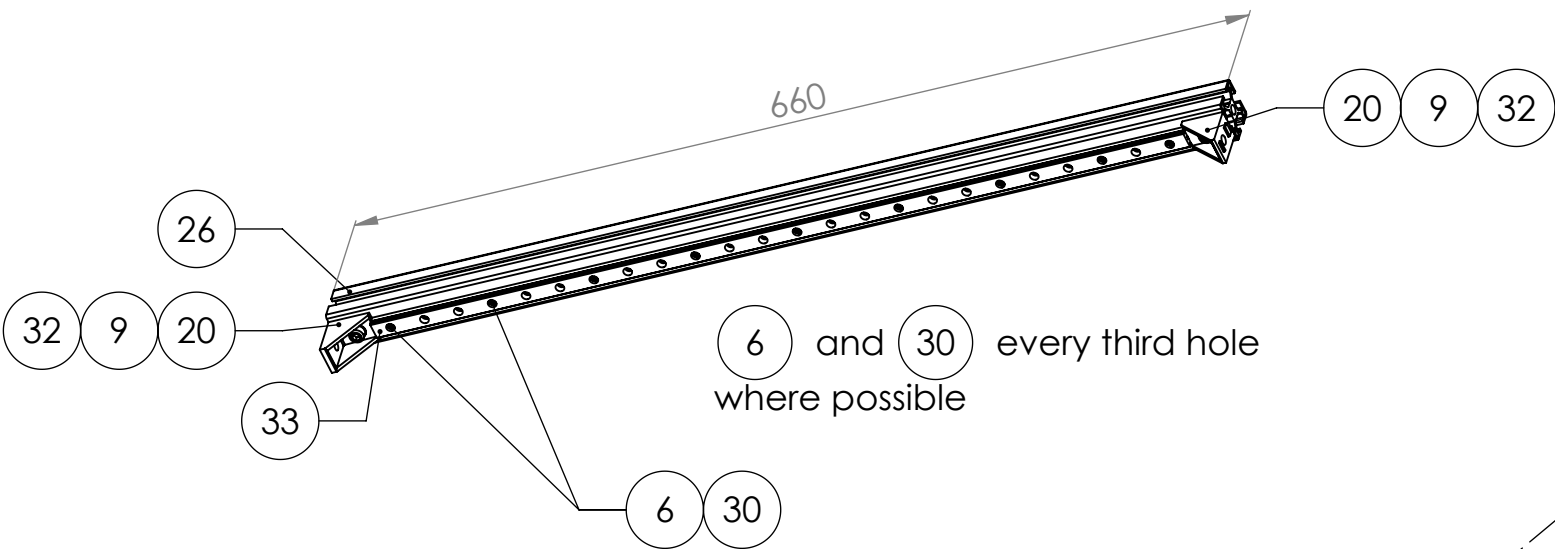
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DO NOT SCALE DRAWING		Frame assembly		
 Ytec3D.com		TITLE: OA-Y10-A01-00		
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				A2

Assemble side (2x)

ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
10	DIN 0963 M3x10	Slotted countersunk head screw	6
11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1

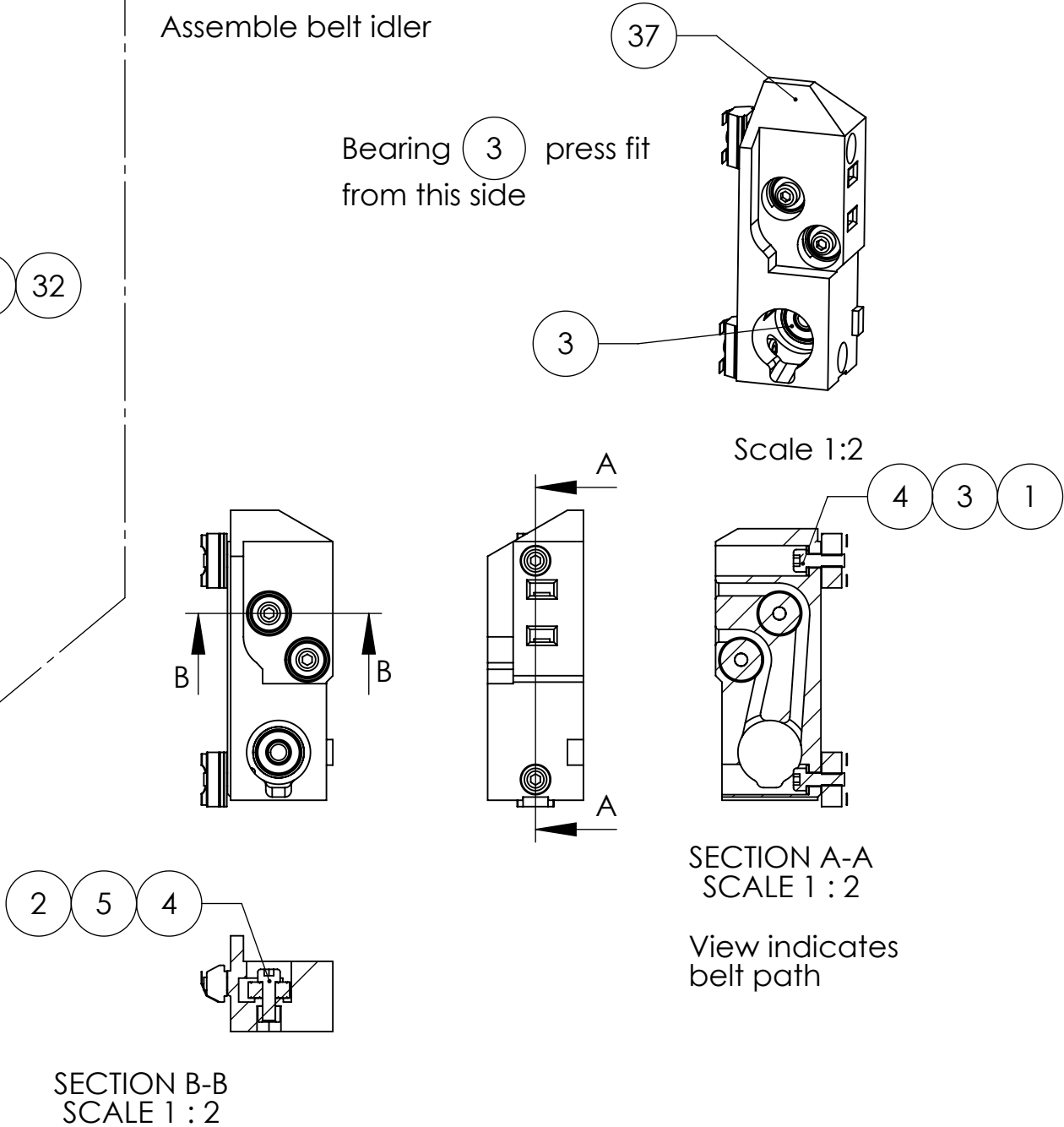



Assemble top rail



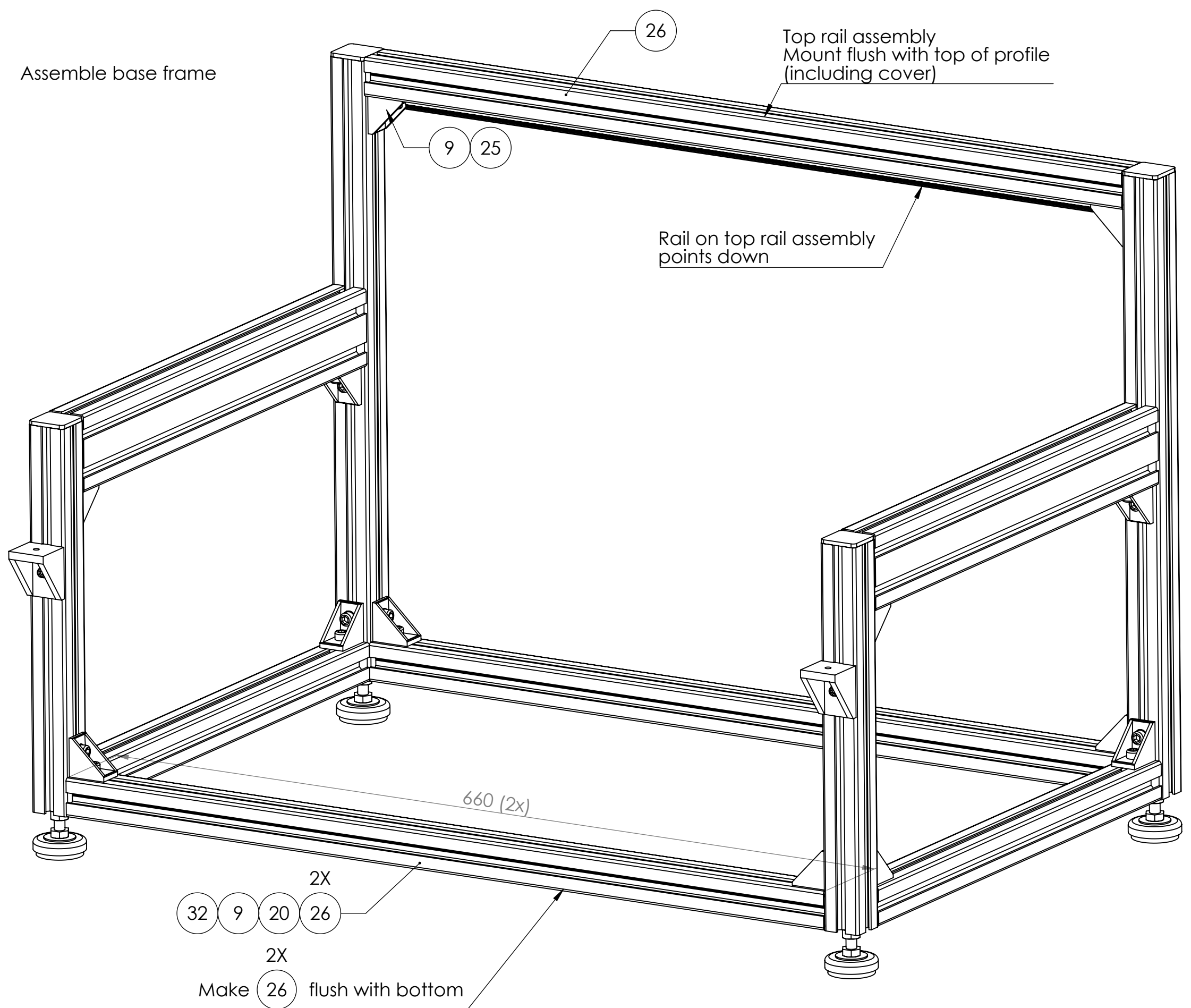
Assemble belt idler


Bearing 3 press fit from this side



SCALE: 1:5	MATERIAL:	Description	Frame assembly		
DO NOT SCALE DRAWING					
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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°		DRAWN BY	DATE
				Y. de Haas	13-10-2018
				A2	

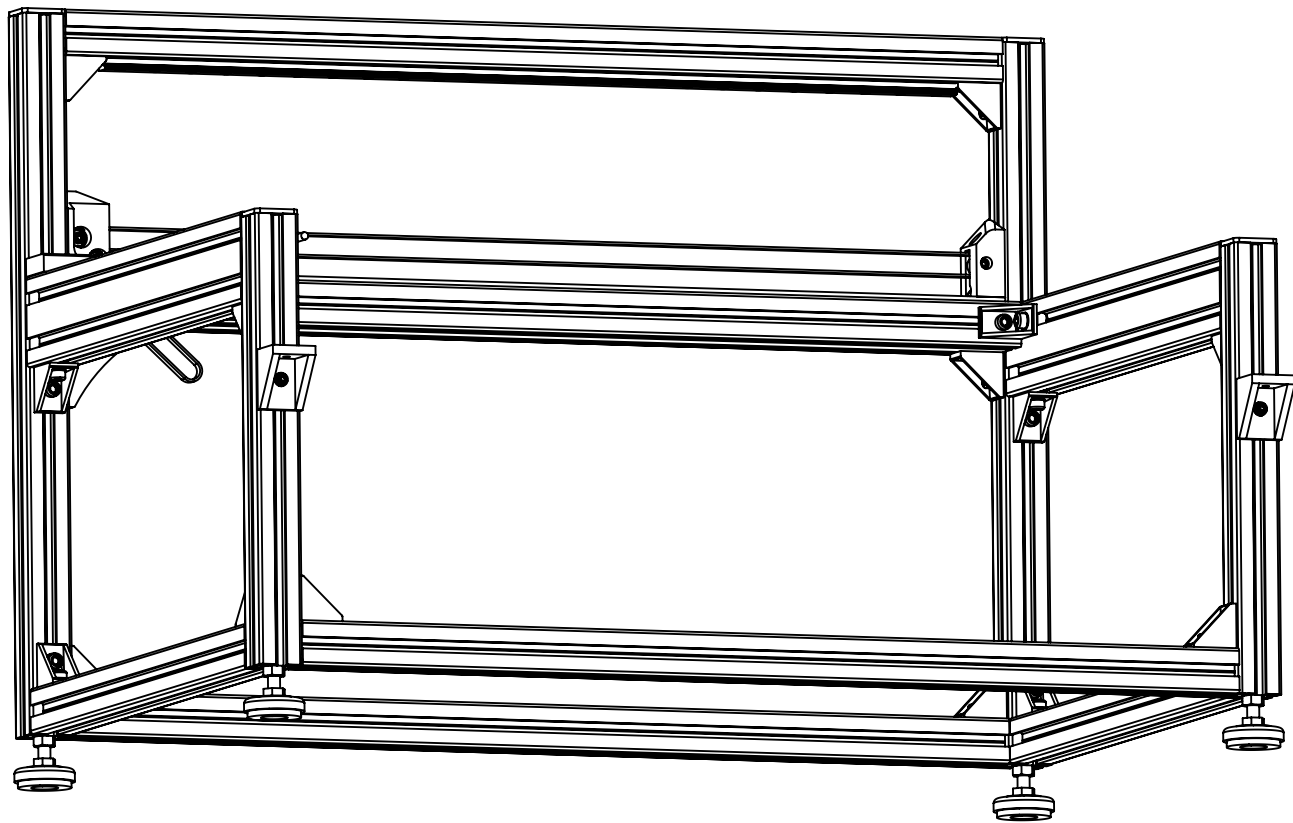
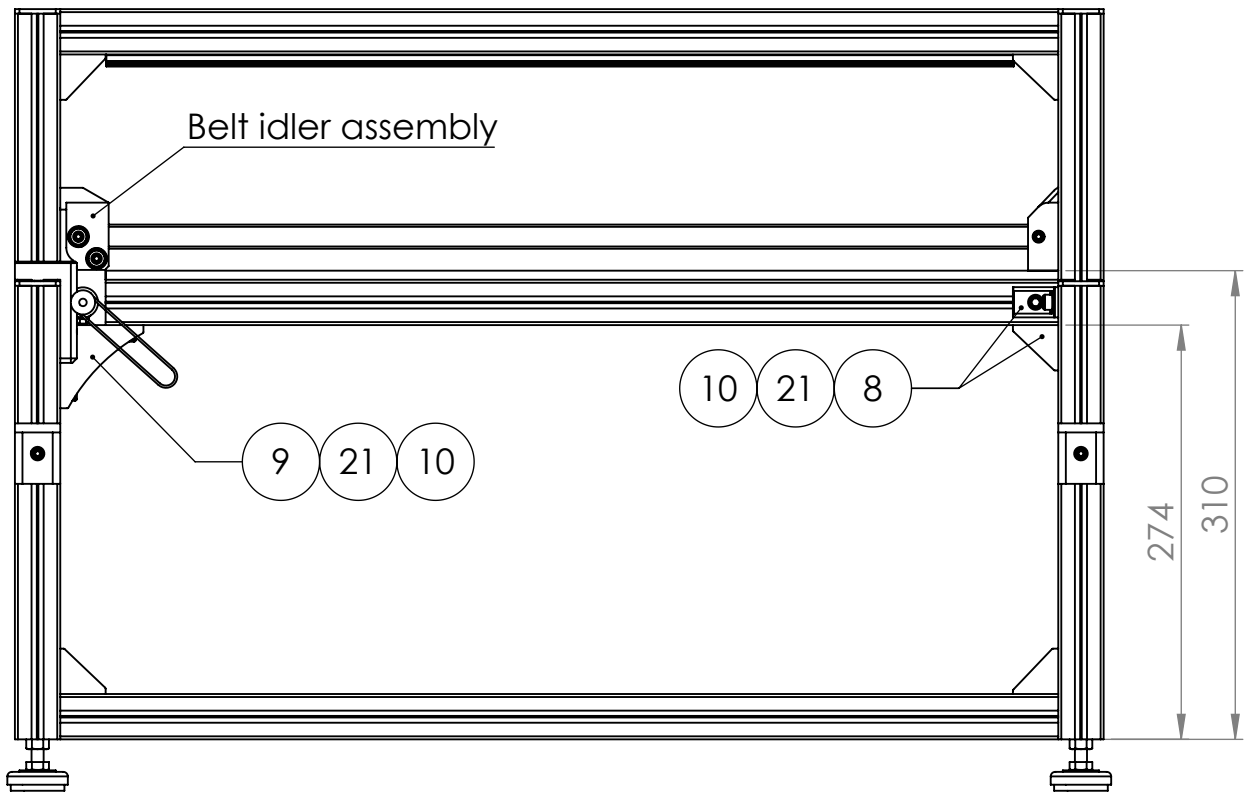
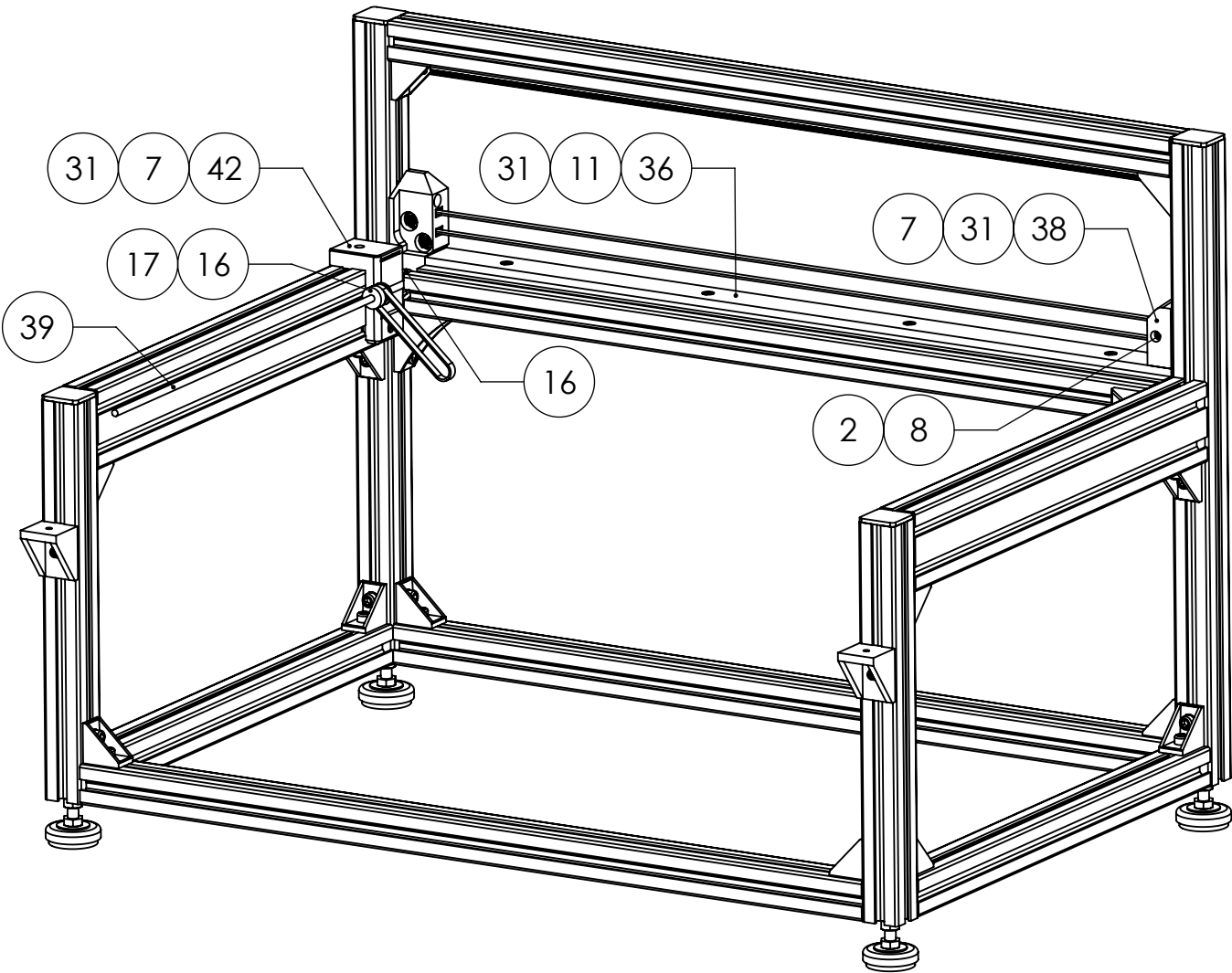
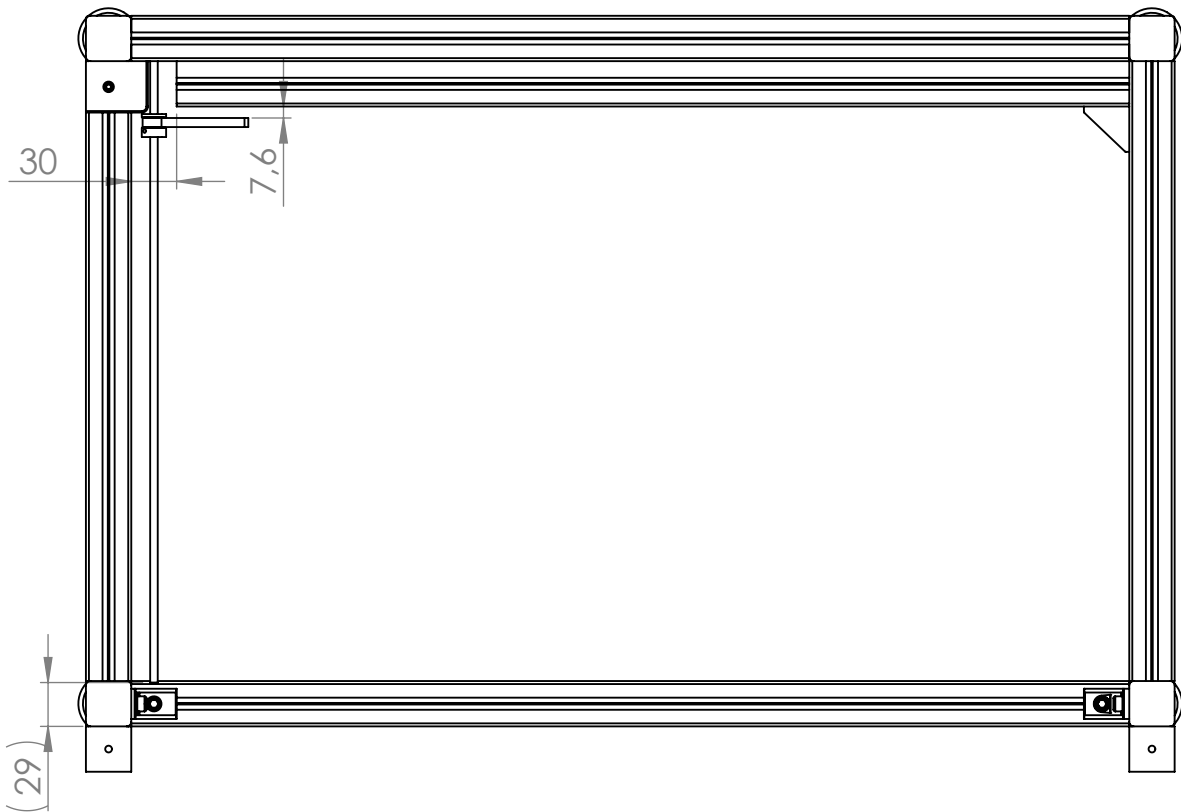
ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
10	DIN 0963 M3x10	Slotted countersunk head screw	6
11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HLF6SN6	30mm single angle	16
21	HLF6SSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1




SCALE:1:3	MATERIAL:	Description			
DO NOT SCALE DRAWING		Frame assembly			
<div></div>		TITLE:			
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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°	DRAWN BY	DATE	A2
		Y. de Haas	13-10-2018		

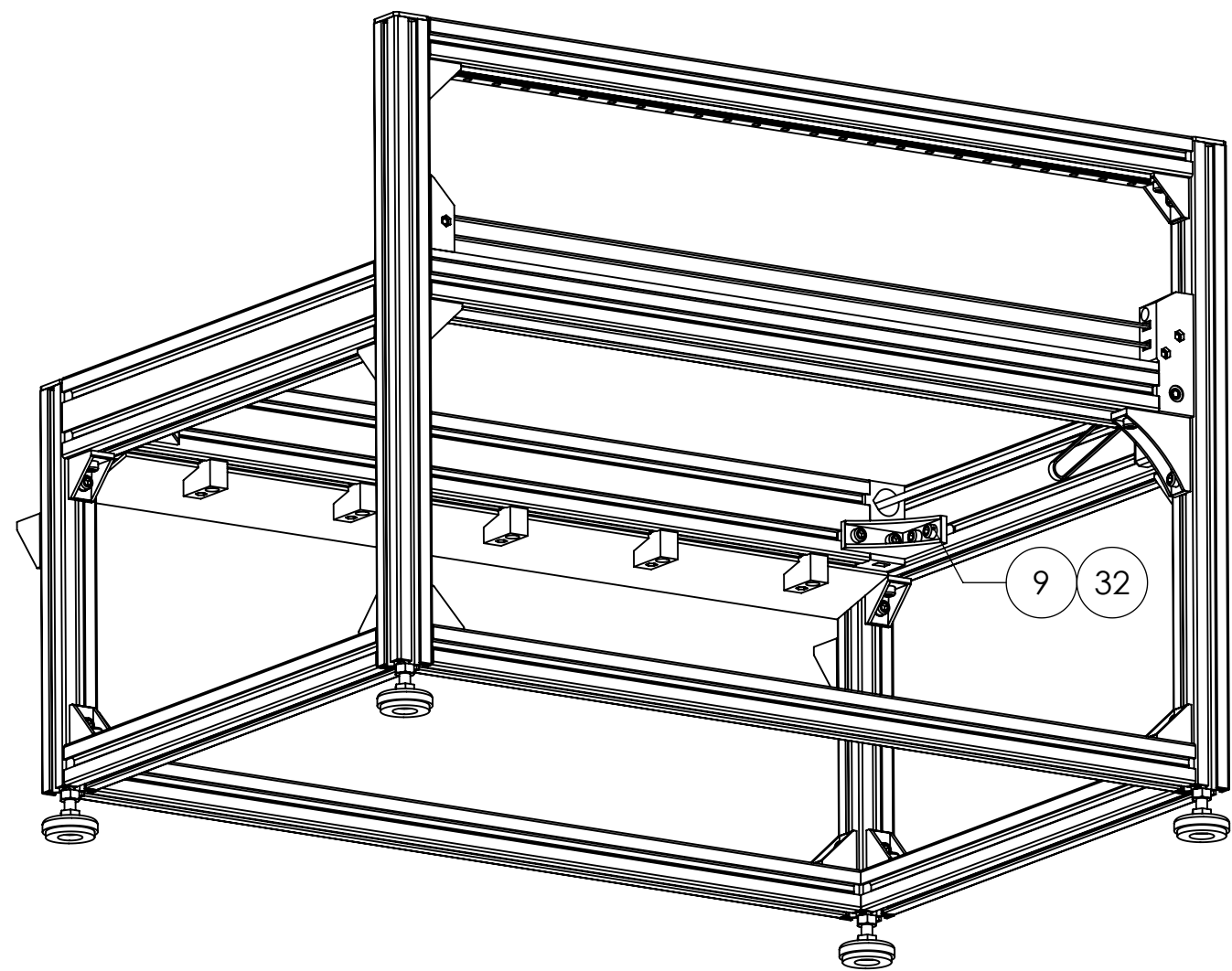
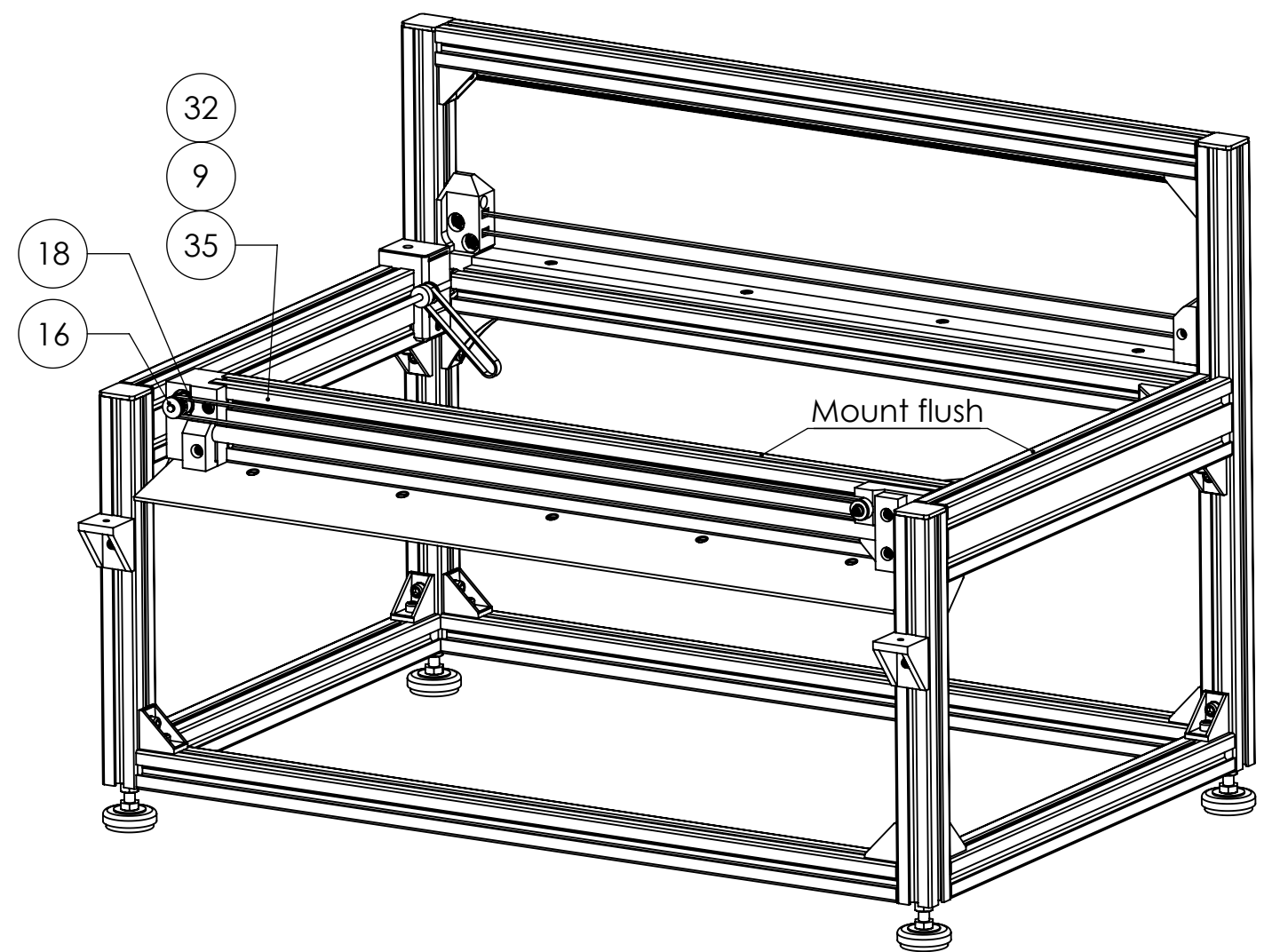
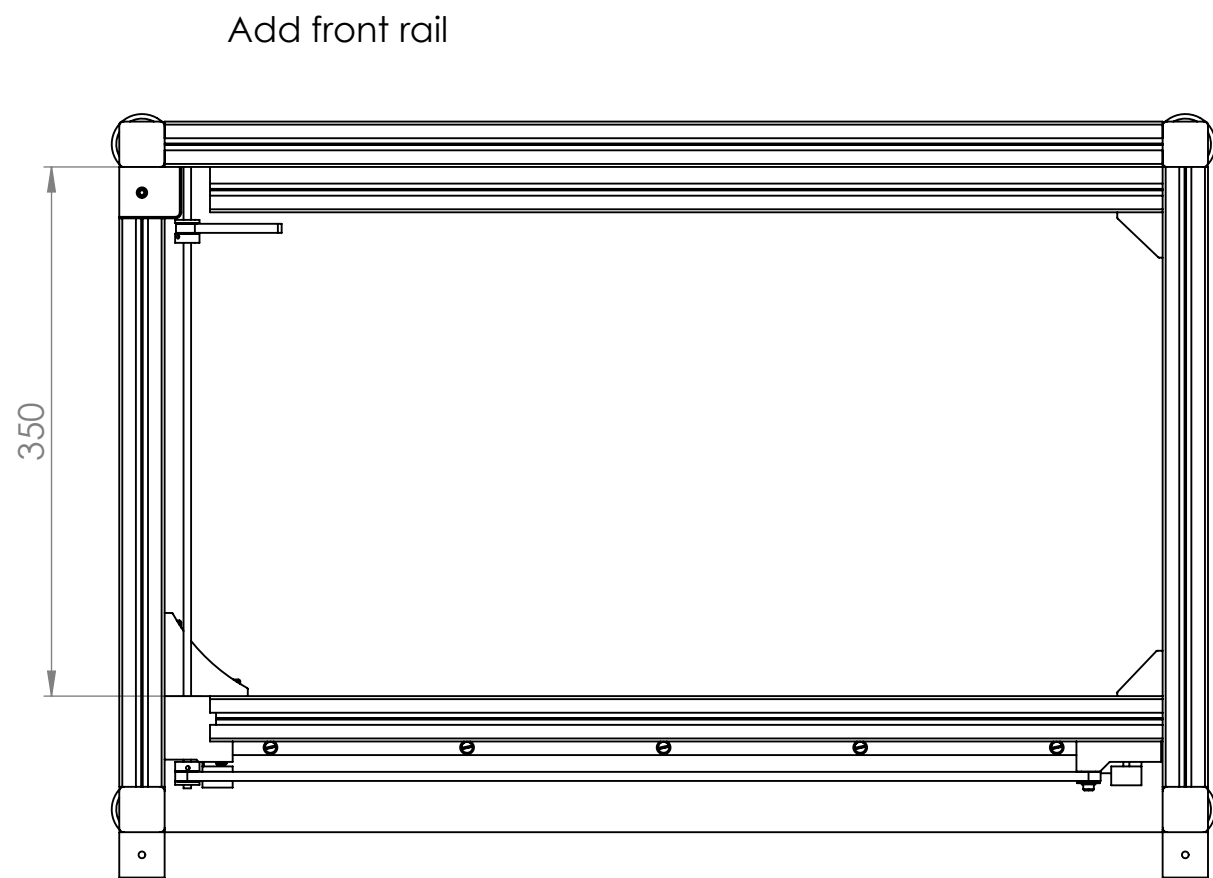
ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
10	DIN 0963 M3x10	Slotted countersunk head screw	6
11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1


Assemble back of frame



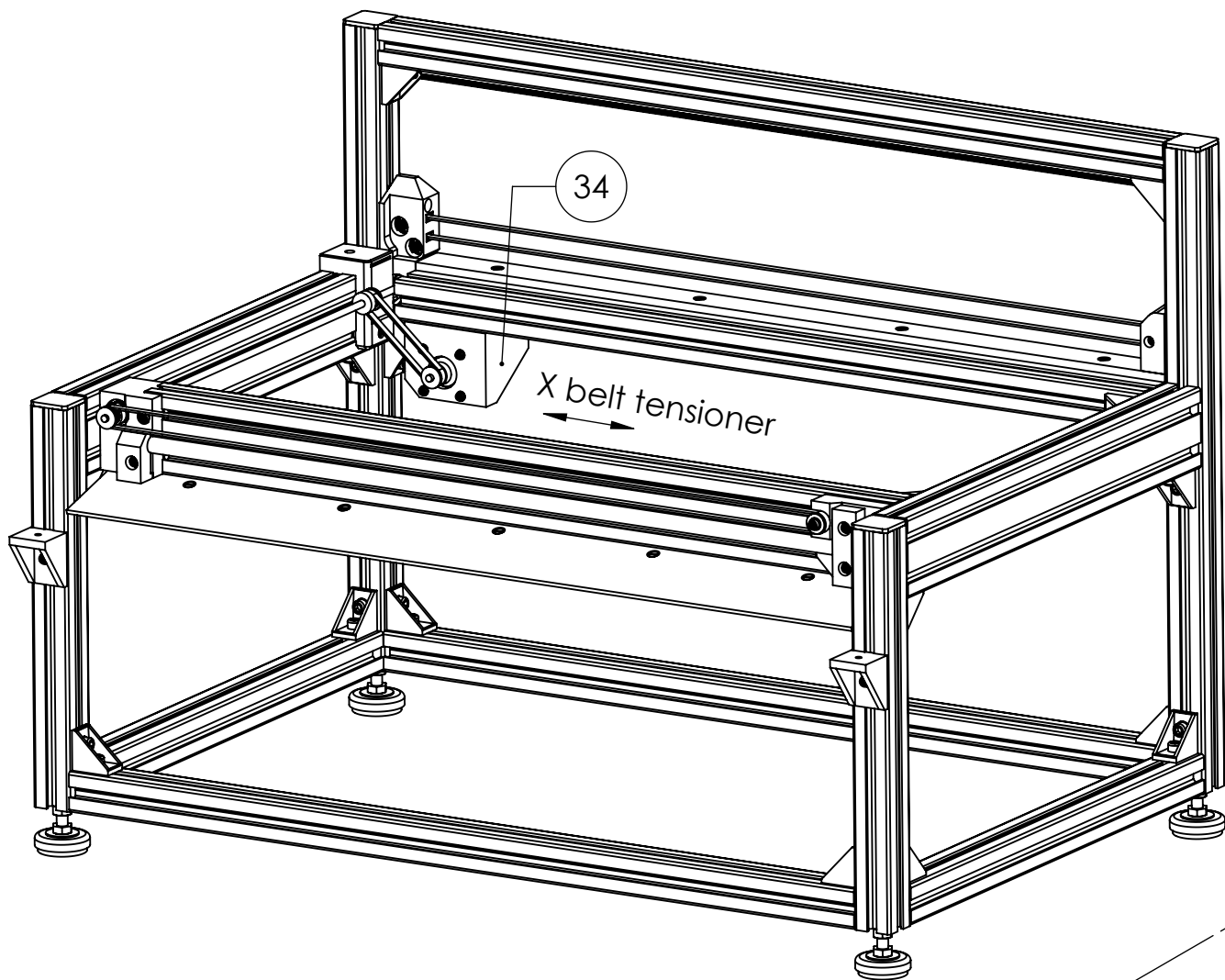
SCALE:1:5	MATERIAL:	Description	Frame assembly		
DO NOT SCALE DRAWING					
		TITLE:		OA-Y10-A01-00	
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°	DRAWN BY	DATE	A2
			Y. de Haas	13-10-2018	

ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
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11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1

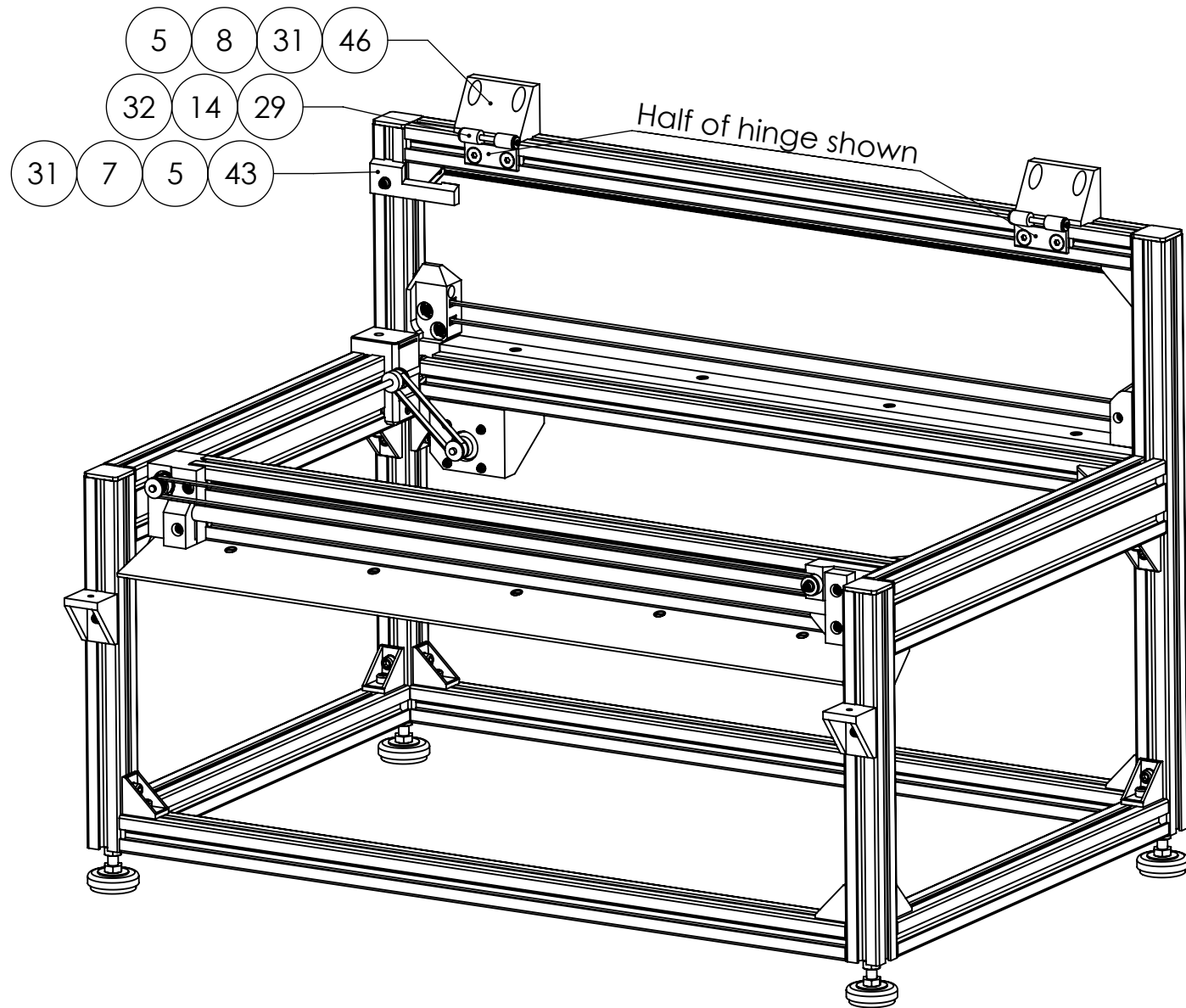
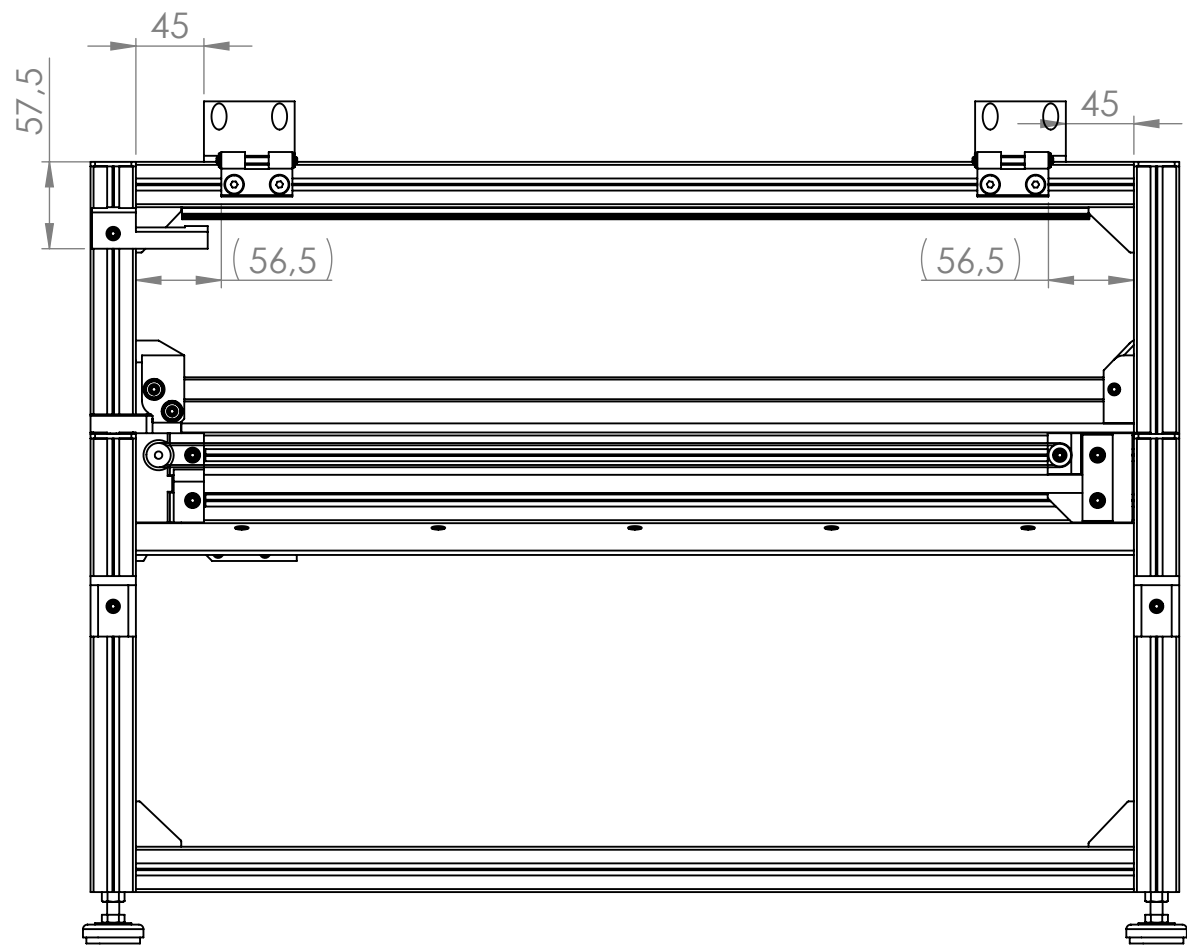


SCALE:1:5	MATERIAL:	Description		
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		Y. de Haas	13-10-2018	

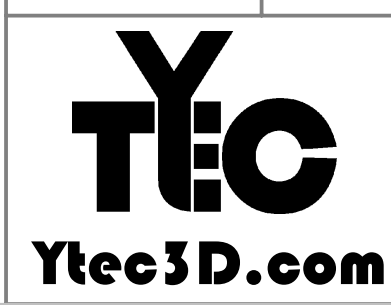
Mount X motor



Mount hinges, endstop block, cover ends

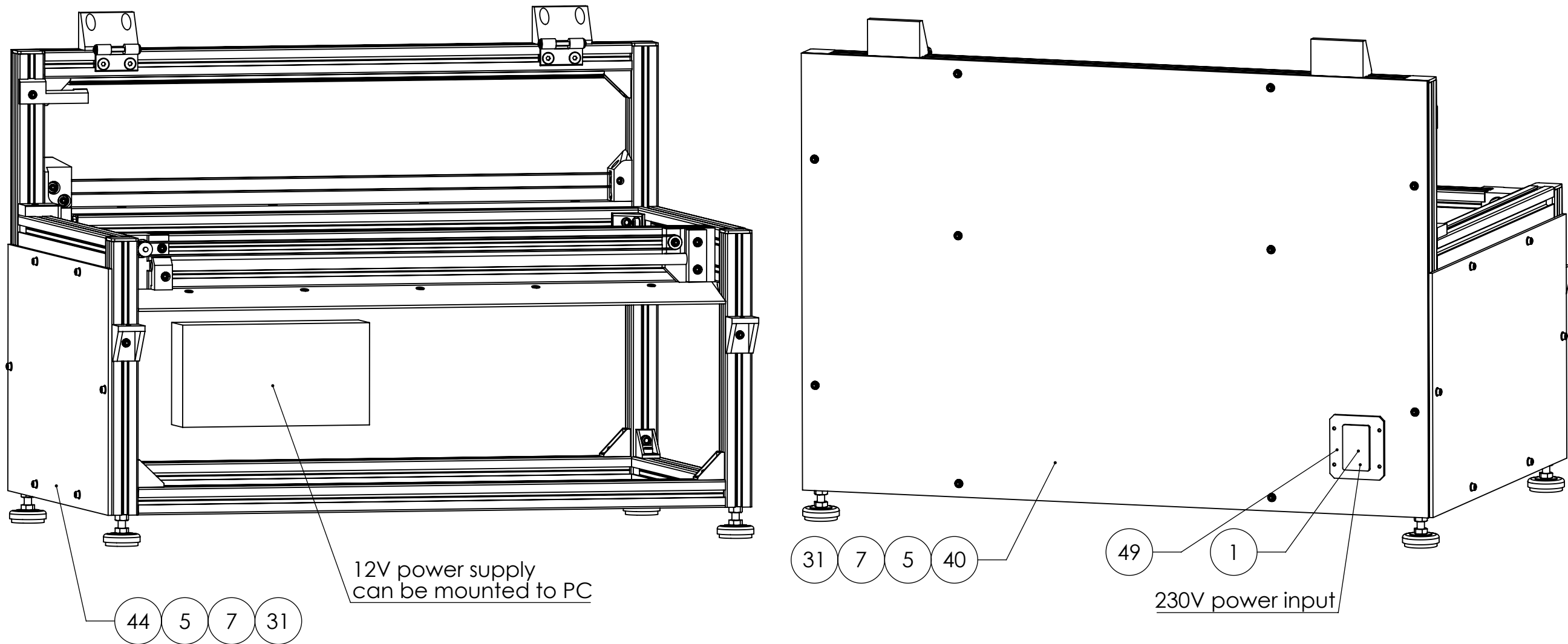


ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
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18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1

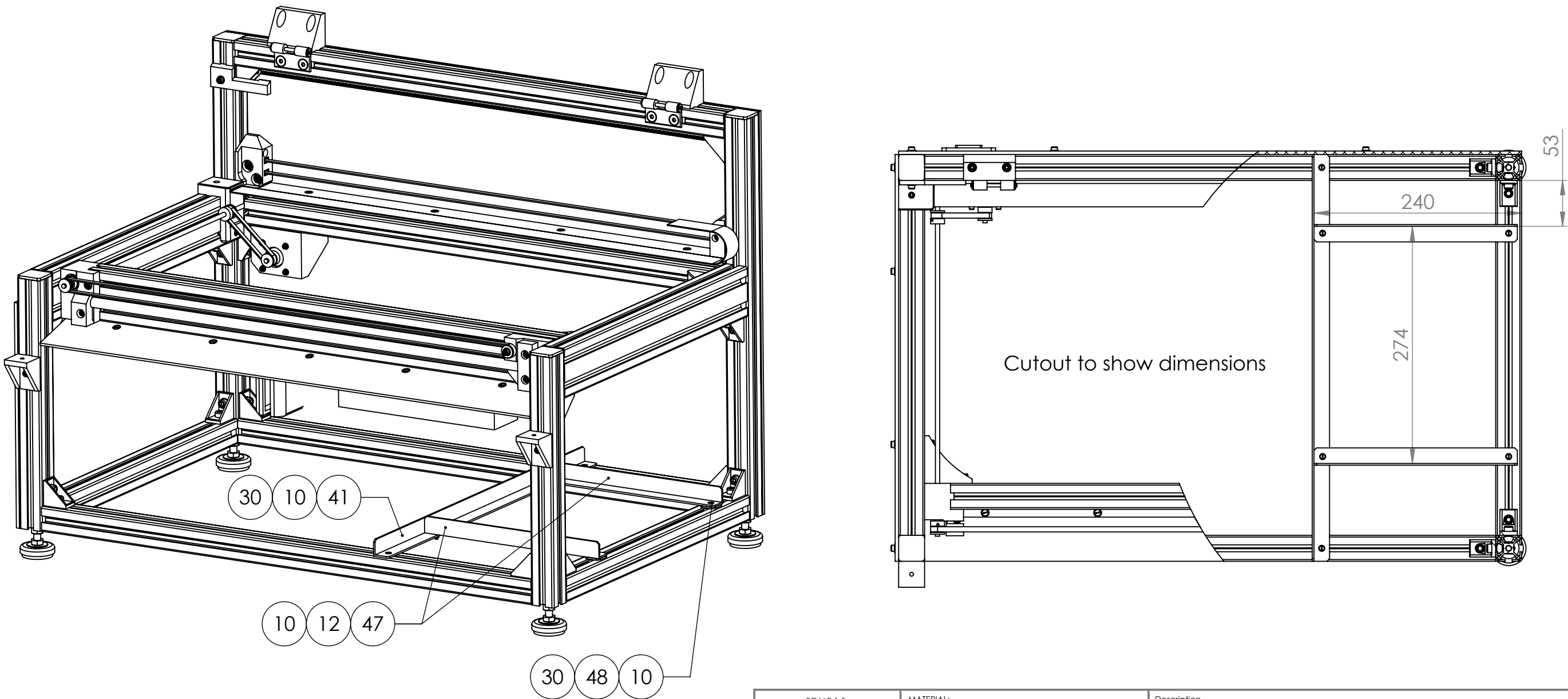
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DO NOT SCALE DRAWING					
		TITLE:	OA-Y10-A01-00		
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°	DRAWN BY	DATE	A2
			Y. de Haas	13-10-2018	


ITEM NO.	PART NUMBER	DESCRIPTION	Drawing/QTY.
1	230V Input (brandless)	Power supply connector	1
2	624 bearing	Miniature roller bearing	3
3	625 bearing	Miniature roller bearing	1
4	DIN 0125-1A M3	Washer	2
5	DIN 0125-1A M4	Washer	25
6	DIN 0912 M3x10	Hex socket head cap screw	9
7	DIN 0912 M4x12	Hex socket head cap screw	27
8	DIN 0912 M4x20	Hex socket head cap screw	5
9	DIN 0912 M6x12	Hex socket head cap screw	39
10	DIN 0963 M3x10	Slotted countersunk head screw	6
11	DIN 0963 M4x12	Slotted countersunk head screw	4
12	DIN 0985 M3	Prevailing torque hex nut	2
13	DIN 0985 M4	Prevailing torque hex nut	3
14	DIN 7991 M6x12	Hex socket countersunk head screw	4
15	FJSN8-60	Foot	4
16	GT2 pulley 20T 6mm	Timing pulley	3
17	GT2 x 6mm Timing belt L188 Closed	Timing belt	1
18	GT2 x 6mm Timing belt L1300	Timing belt	1
19	GT2 x 6mm Timing belt L1500	Timing belt	1
20	HBLFSN6	30mm single angle	16
21	HBLFSSW6	30mm double angle	1
22	HFCL6-3030-S	Profile end cap	4
23	HFS6-3030-300	30x30 profile	2
24	HFS6-3030-410	30x30 profile	2
25	HFS6-3030-480	30x30 profile	2
26	HFS6-3030-660	30x30 profile	3
27	HFS6-3060-410	30x60 profile	2
28	HFS6-3060-630	30x60 profile	1
29	HHPSN6	Hinge	2
30	HNTAP6-3	Profile nut M3	13
31	HNTAP6-4	Profile nut M4	33
32	HNTAP6-6	Profile nut M6	43
33	MGN12 - L600	Linear guide rail	1
34	OA-Y10-A03-00	Motor assembly	1
35	OA-Y10-A04-00	Front rail assembly	1
36	OA-Y10-P01-00	Cover plate	1
37	OA-Y10-P05-00	Riser block	1
38	OA-Y10-P07-00	Idler block	1
39	OA-Y10-P08-00	Drive shaft	1
40	OA-Y10-P10-00	Back plate	1
41	OA-Y10-P16-00	Bin rail	1
42	OA-Y10-P17-00	Cable feedthrough	1
43	OA-Y10-P18-01	Endstop counter block	1
44	OA-Y10-P20-00	Side panel	1
45	OA-Y10-P21-00	Lid stopper	2
46	OA-Y10-P22-00	Cover end	2
47	OA-Y10-P23-00	Bin rail	2
48	OA-Y10-P24-00	Spacer	2
49	OA-Y10-P25-00	Power inlet	1

Mount PC paneling

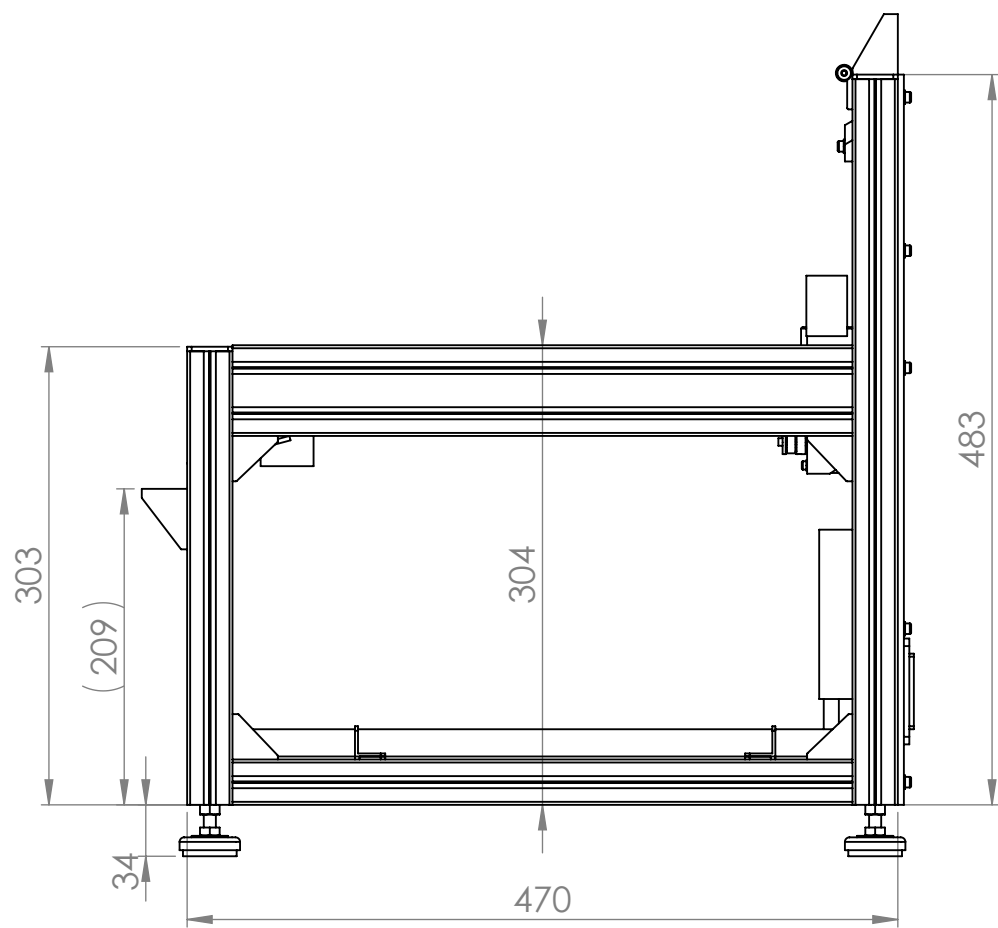
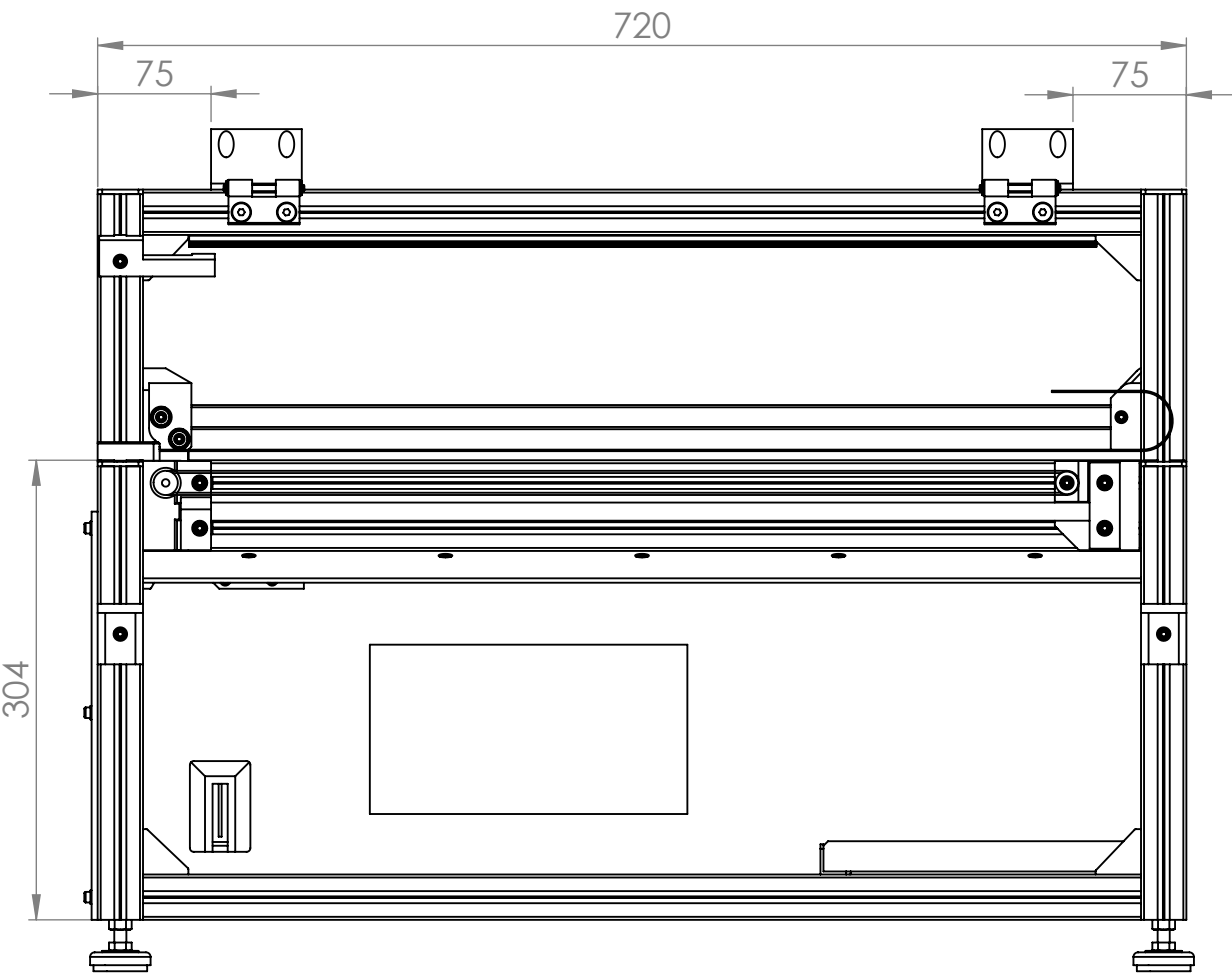
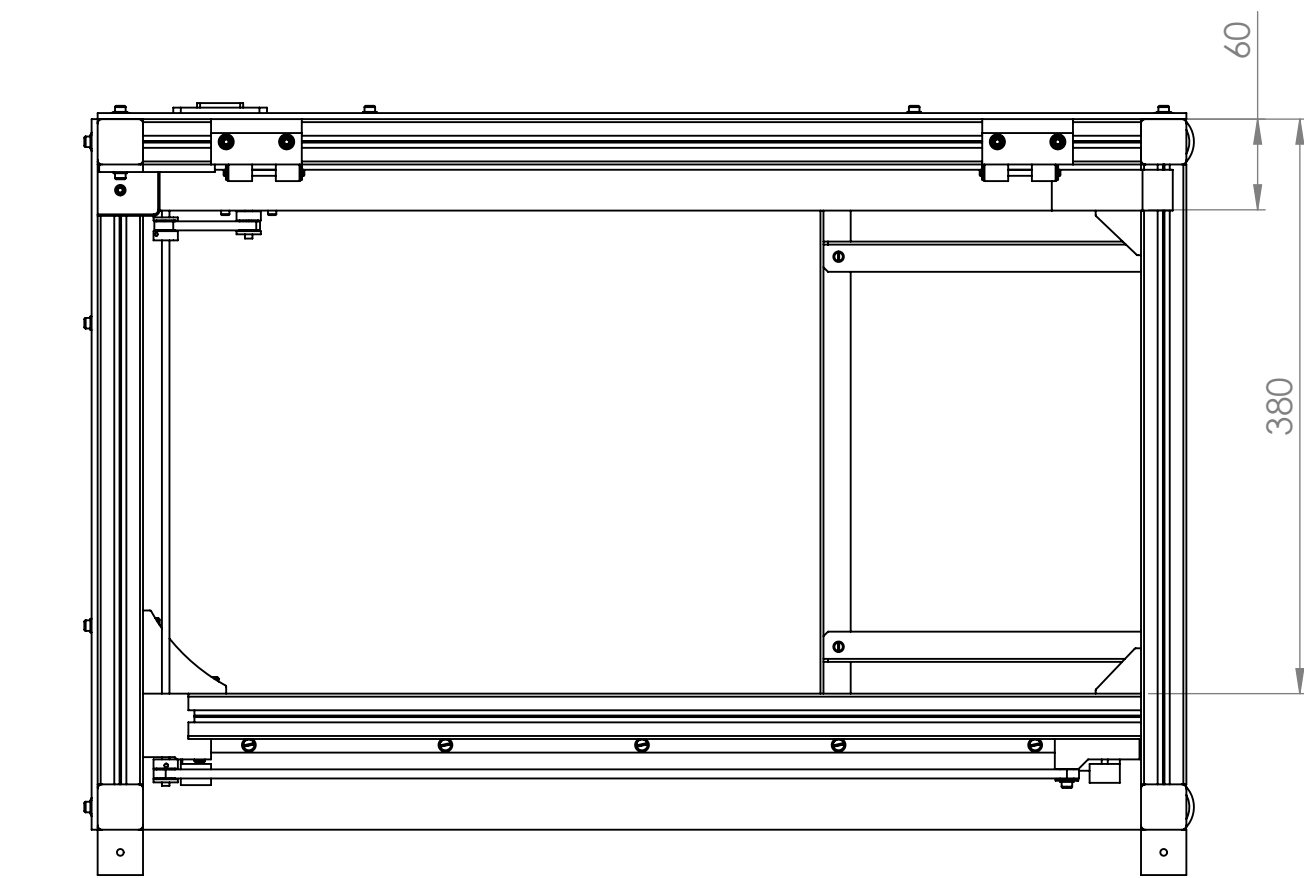



Mount bin rails



SCALE:1:5	MATERIAL:	Description	Frame assembly		
DO NOT SCALE DRAWING					
 Ytec3D.com		TITLE:		OA-Y10-A01-00	
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°	DRAWN BY	DATE	A2
			Y. de Haas	13-10-2018	

Dimensions



SCALE:1:5		MATERIAL:		Description			
DO NOT SCALE DRAWING				Frame assembly			
		TITLE:					
		OA-Y10-A01-00					
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 1.6 TOLERANCES: +/- 0.1mm LINEAR: +/- 0.2mm ANGULAR: +/- 1°		DRAWN BY		DATE	
				Y. de Haas		13-10-2018	
						A2	