



Design Requirements

• Is the file converted to STL format?	
• Are walls at least 1mm thick?	
• Is there a minimum spacing of 0.254mm between moving parts?	
• Will the model fit in the build area (8 x 6 x 6 in or 203 x 152 x 152 mm)?	
• Does it have escape holes for hollow parts?	
• Does it have engraved or embossed features? Do they meet minimum thickness and depth requirements? For engraved – minimum thickness is 1mm, minimum depth is 0.3mm For embossed – minimum thickness is 2.5 mm, minimum depth is 0.5mm	

Client Information

File (Part) Name:			
Client's Name:			
Client's Phone Number:			
Client's Email Address:			
Professor:		Course #	
Description of Part:			
Contact Information (if different from above)			

Estimate Quote – DDPL Employees Only

Model Infill:	<input type="radio"/> Solid (100%)	<input type="radio"/> High Density (80%)	<input type="radio"/> Low Density (60%)
Support Fill	<input type="radio"/> Basic	<input type="radio"/> Smart	<input type="radio"/> Surround
STL Scale:			
Required Model Material:		Cost of Model Material:	
Required Support Material:			
Total Estimated Cost:			
Estimated Finish Time:			

Finished Job

Operator's Name and Signature:			
Part #:		Date:	
Client's Name and Signature:		Date:	

PLEASE DEPOSIT FUNDS TO: 1001 41011 56252 1001 (FOAPAL)

Client fills in Design Requirements and Client Information only. Client must bring in copy of completed form when receiving finished print.