Model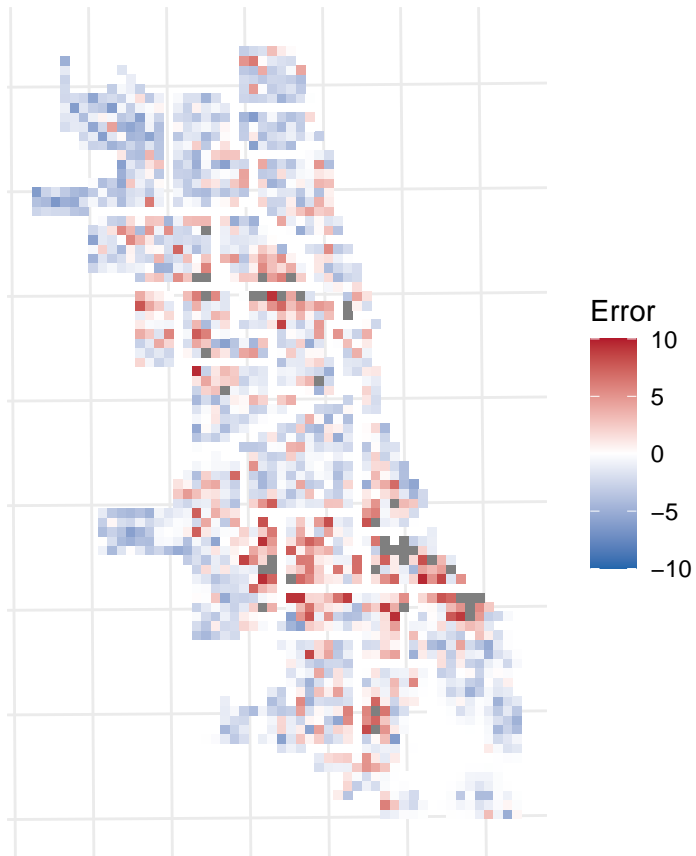 Errors (Actual − Predicted)   **Absolute Model Errors**