

MOLD HISTORY PAGE

NGÀY ĐÚC: 20/12/2022

LOT: 120

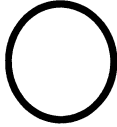
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

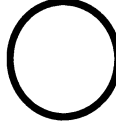
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 013

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

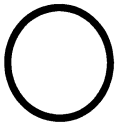
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

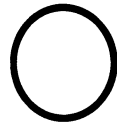
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

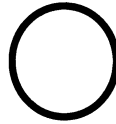
A2



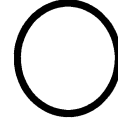
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

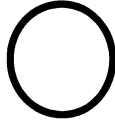
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

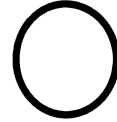
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: +11

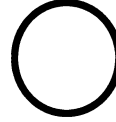
A3



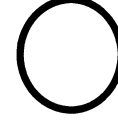
B3



C3



D3



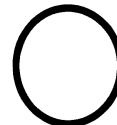
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

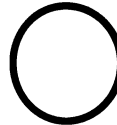
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ Lỗi B2 Xước Full.

+ Lỗi Ket Nhôm B4.

+ Thay khuôn B4 → 001 → 012

+ OK 10 cây.

MOLD HISTORY PAGE

NGÀY ĐÚC: 13/12/2022

LOT: 113

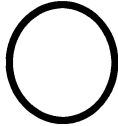
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

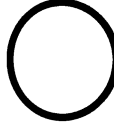
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 013

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

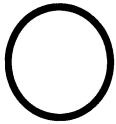
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

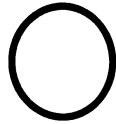
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

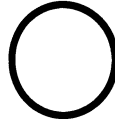
A2



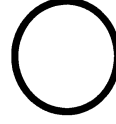
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

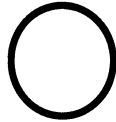
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

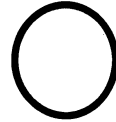
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

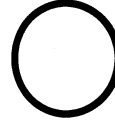
A3



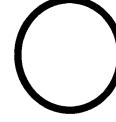
B3



C3



D3



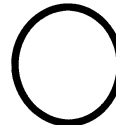
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

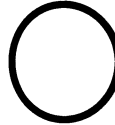
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ B4 Lỗi công 2M.

+ OK 11 cây.

MOLD HISTORY PAGE

NGÀY ĐÚC: 16/12/2022

LOT: 118

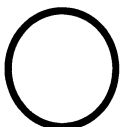
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

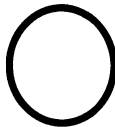
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 013

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

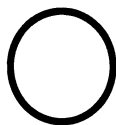
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

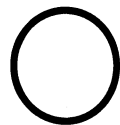
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

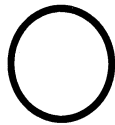
A2



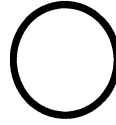
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

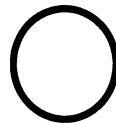
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

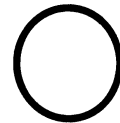
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: + H

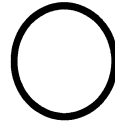
A3



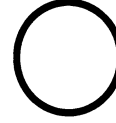
B3



C3



D3



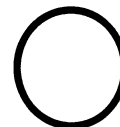
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

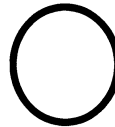
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

B4



C4



GHI CHÚ:

+ B2 Lỗi xước
+ OK 11.

MOLD HISTORY PAGE

NGÀY ĐÚC: 14/12/2022

LOT: 117

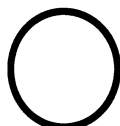
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

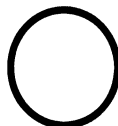
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 018

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

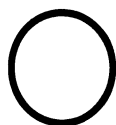
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

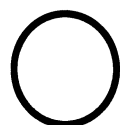
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

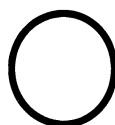
A2



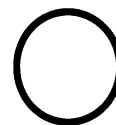
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

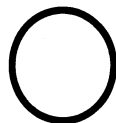
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

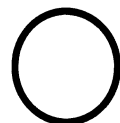
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

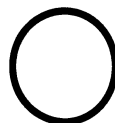
A3



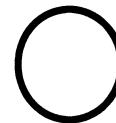
B3



C3



D3



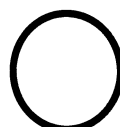
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

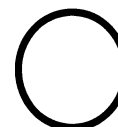
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 13/12/2022

LOT: 116

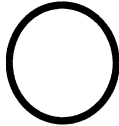
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

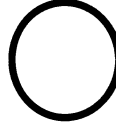
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

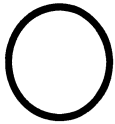
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

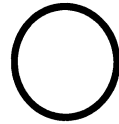
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

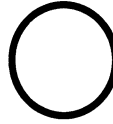
A2



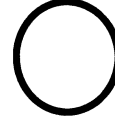
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

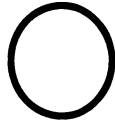
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

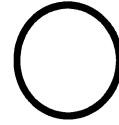
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

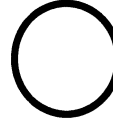
A3



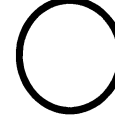
B3



C3



D3



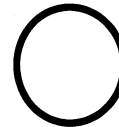
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

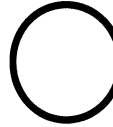
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ A2 Lỗi xước cả cây

+ OK 11 cây

+ Thay khuôn A2 → 010 → 013 Vì thế A2

MOLD HISTORY PAGE

NGÀY ĐÚC: 12/12/2022

LOT: 115

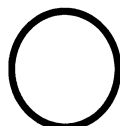
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

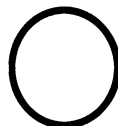
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

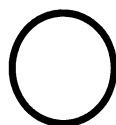
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

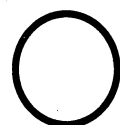
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

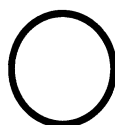
A2



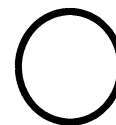
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

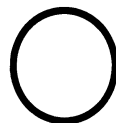
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

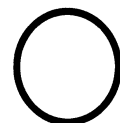
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

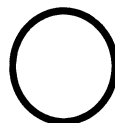
A3



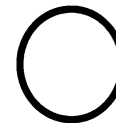
B3



C3



D3



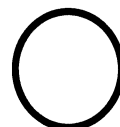
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

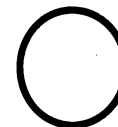
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ A2 Lỗi Xấu cả cây
+ OK cả cây.

MOLD HISTORY PAGE

NGÀY ĐÚC: 08/12/2022

LOT: 114.

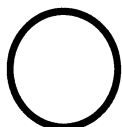
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

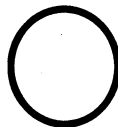
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

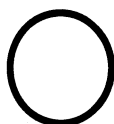
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

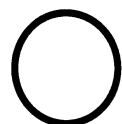
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

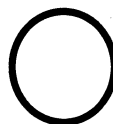
A2



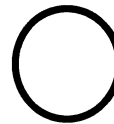
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

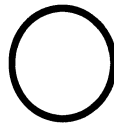
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

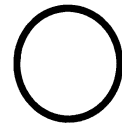
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

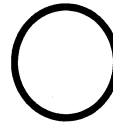
A3



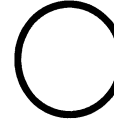
B3



C3



D3



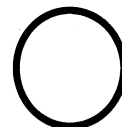
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

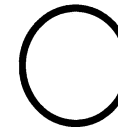
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ Xử lý cả cây vị trí C3.

+ OK 11 cây.

+ Thay khuôn 014 → 003 ở vị trí C3.

MOLD HISTORY PAGE

NGÀY ĐÚC: 07/12/2022

LOT: 113

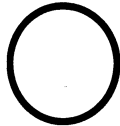
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

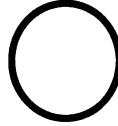
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

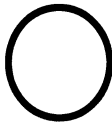
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

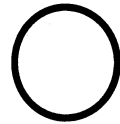
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

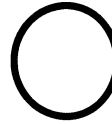
A2



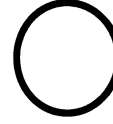
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

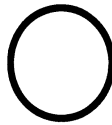
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

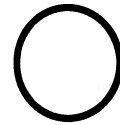
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

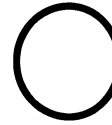
A3



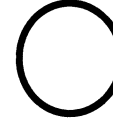
B3



C3



D3



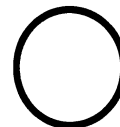
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

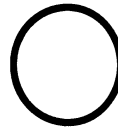
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 06/12/2022

LOT: 112

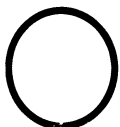
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

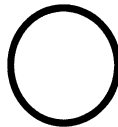
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

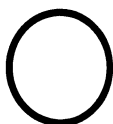
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

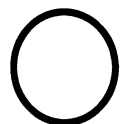
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

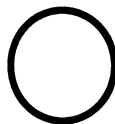
A2



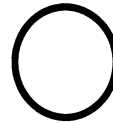
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

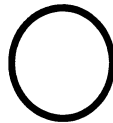
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

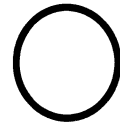
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

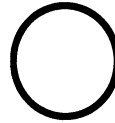
A3



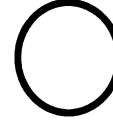
B3



C3



D3



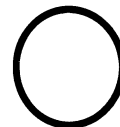
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

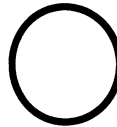
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 05/12/2022

LOT: 111

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

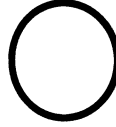
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

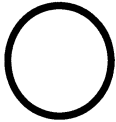
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

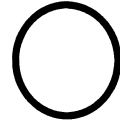
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

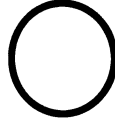
A2



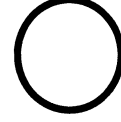
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

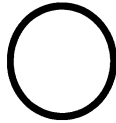
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

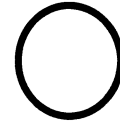
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

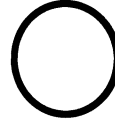
A3



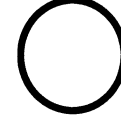
B3



C3



D3



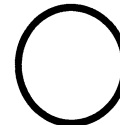
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

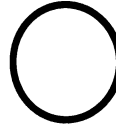
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 03/12/2022

LOT: 110

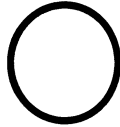
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

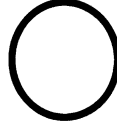
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

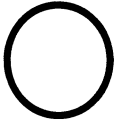
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

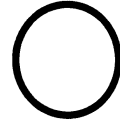
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

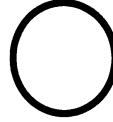
A2



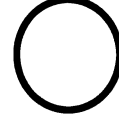
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

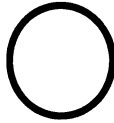
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

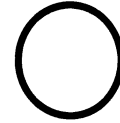
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

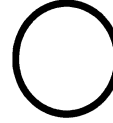
A3



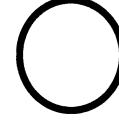
B3



C3



D3



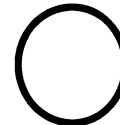
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

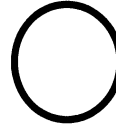
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 02/12/2022

LOT: 109

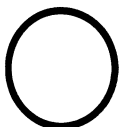
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

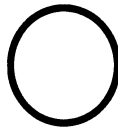
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

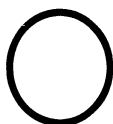
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

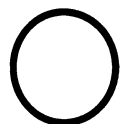
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

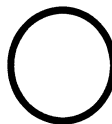
A2



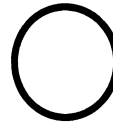
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

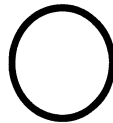
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

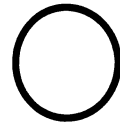
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

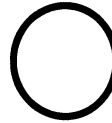
A3



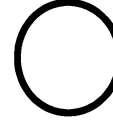
B3



C3



D3



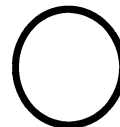
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

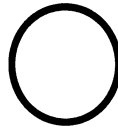
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 011

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 01/12/2022

LOT: 108

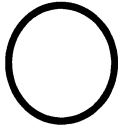
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

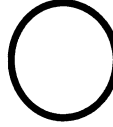
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

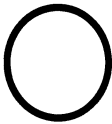
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

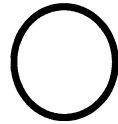
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

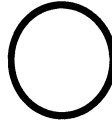
A2



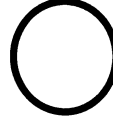
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

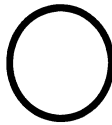
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

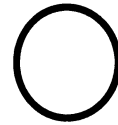
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

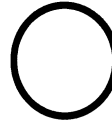
A3



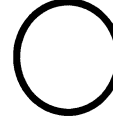
B3



C3



D3



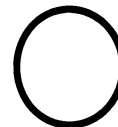
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

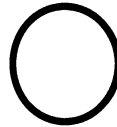
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 012

B4



C4



GHI CHÚ:

+ C4 Coug Im2

+ Thay khuôn 012 → 011 vị trí C4p

MOLD HISTORY PAGE

NGÀY ĐÚC: 30/11/2022

LOT: 107

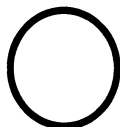
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

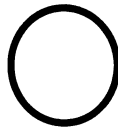
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

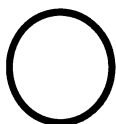
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

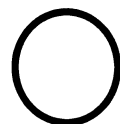
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

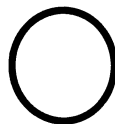
A2



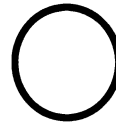
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

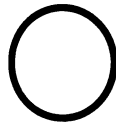
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

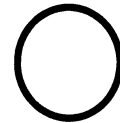
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

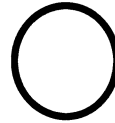
A3



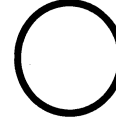
B3



C3



D3



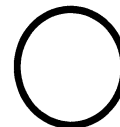
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

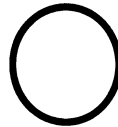
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 012

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 28/11/2022

LOT: 106

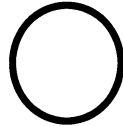
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

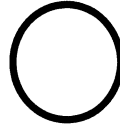
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

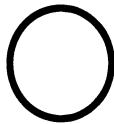
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

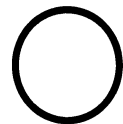
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

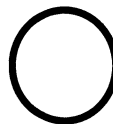
A2



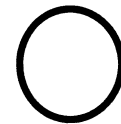
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

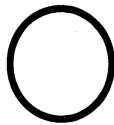
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

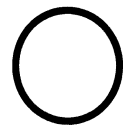
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

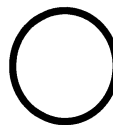
A3



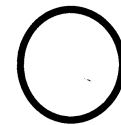
B3



C3



D3



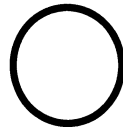
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 009

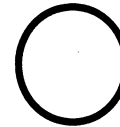
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 012.

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 24/11/2022

LOT: 105

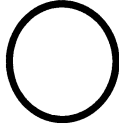
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

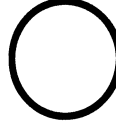
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

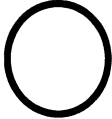
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

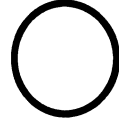
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

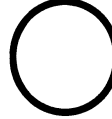
A2



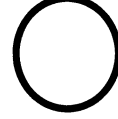
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

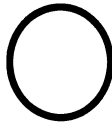
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

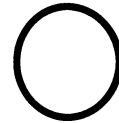
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

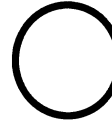
A3



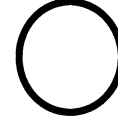
B3



C3



D3



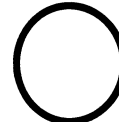
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 009

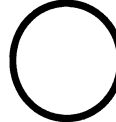
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

B4



C4



GHI CHÚ:

+ 11 cây OK.

+ 1 cây bị lỗi (C4) → Lỗi kẹt nhôm.

+ thay khuôn 003 → 012

+ thay máng dẫn nhôm và ống dẫn vị trí C4.

MOLD HISTORY PAGE

NGÀY ĐÚC: 23/11/2022

LOT: 104

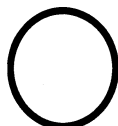
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

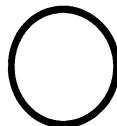
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

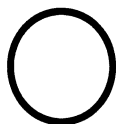
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

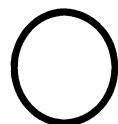
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 05

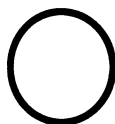
A2



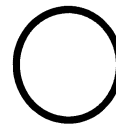
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

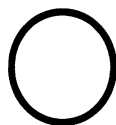
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

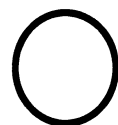
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

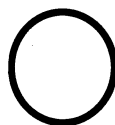
A3



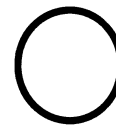
B3



C3



D3



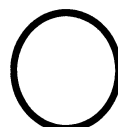
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

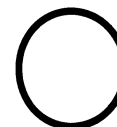
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

B4



C4



GHI CHÚ:

+ OK.

MOLD HISTORY PAGE

NGÀY ĐÚC: 22/11/2022

LOT: 103

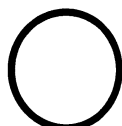
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

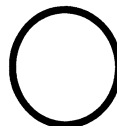
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

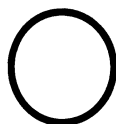
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

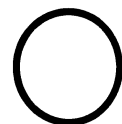
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

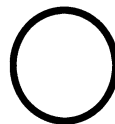
A2



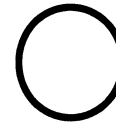
B2



C2



D2



☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

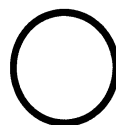
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

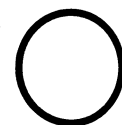
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

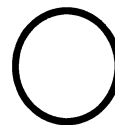
A3



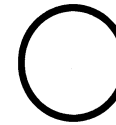
B3



C3



D3



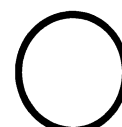
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

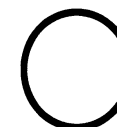
☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

B4



C4



GHI CHÚ:

+ A2 Lỗ bề mặt 4m.

+ B1 Lỗ bề mặt 1m2.

MOLD HISTORY PAGE

NGÀY ĐÚC: 21/11/2022

LOT: 102

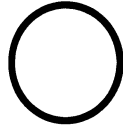
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

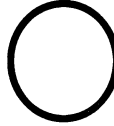
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

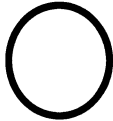
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

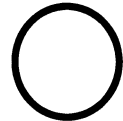
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 0085

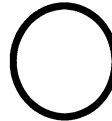
A2



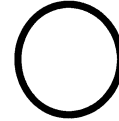
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

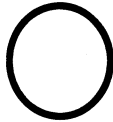
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

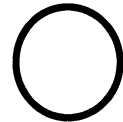
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 7H

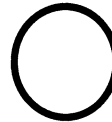
A3



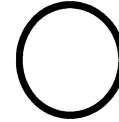
B3



C3



D3



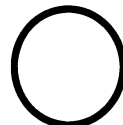
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 001

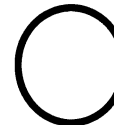
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

B4



C4



GHI CHÚ:

+ OK

MOLD HISTORY PAGE

NGÀY ĐÚC: 18/11/2022

LOT: 101

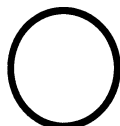
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 007

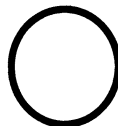
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: T

B1



C1



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 010

- ☐ Than tiếp hợp
☐ Thay vòn khuôn

Mã khuôn: 002

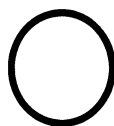
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 004

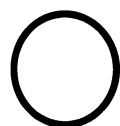
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 005

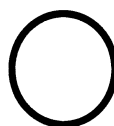
A2



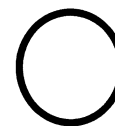
B2



C2



D2



- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 008

- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 006

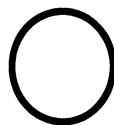
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 014

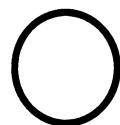
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: TH

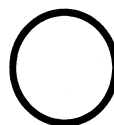
A3



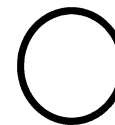
B3



C3



D3



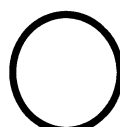
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 002

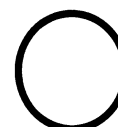
- ☐ Than tiếp hợp
☐ Thay vòng khuôn

Mã khuôn: 003

B4



C4



GHI CHÚ:

+134 Cong (2m5)