



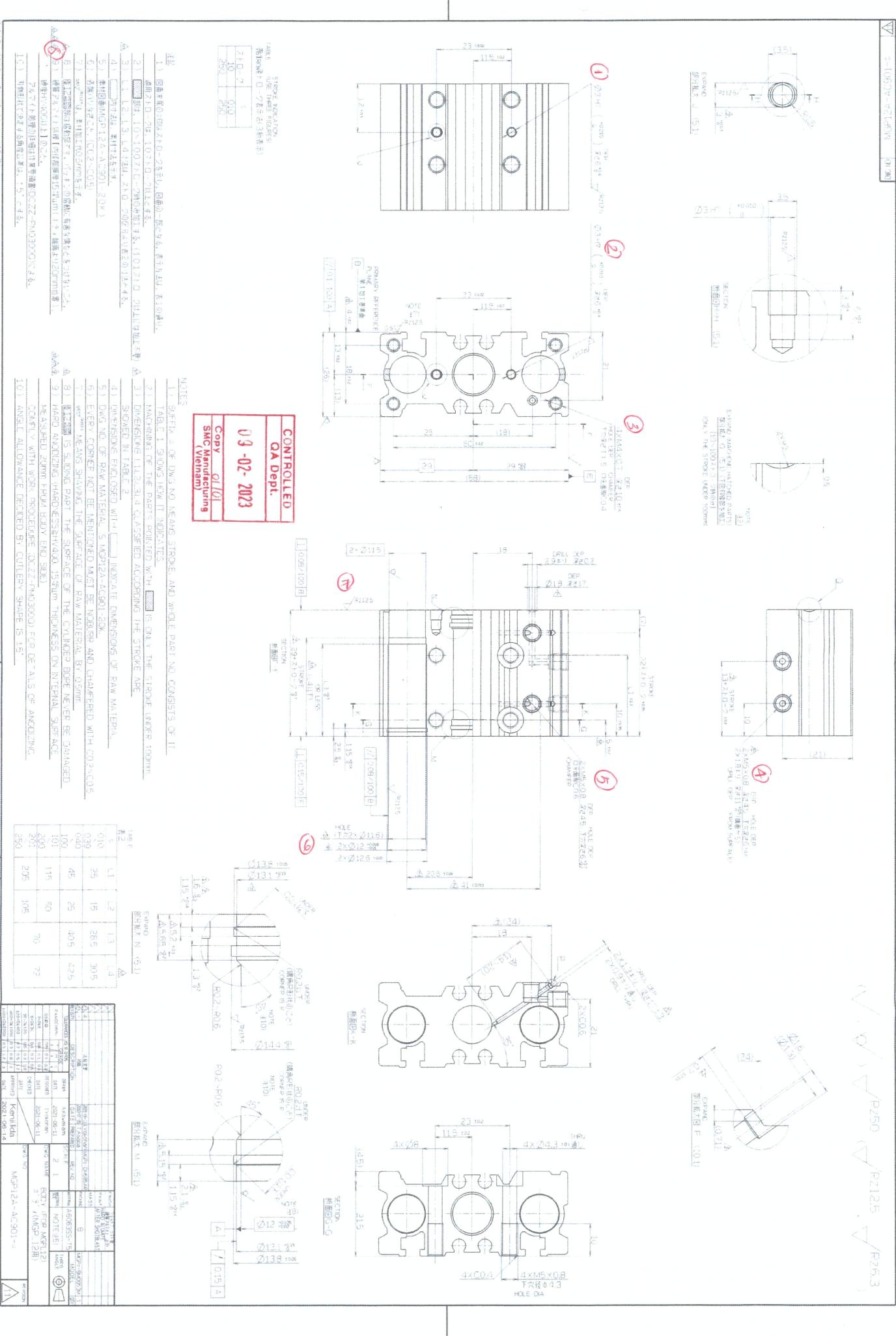
Measurement Data result for Sample

Revision No.	
QA Report No.	QA-ST-L-BS-0579

Machine ID:	N/A	Material Model:	A6063SS-T5		1. New Model	2. Duplicate	3. repair							
Production Code:	MGP12A-AC901-050	Material Code:	N/A		4. Change Design	5. Amending	6. Machining							
Production Name:	ボディ	Sample Q'ty :	5											
Process Name:	アルマイ特工程				Page No.: 1 / 1									
		SMC Production Dept. (Vietnam)		SMC Quality Dept. (Vietnam)		SMC JP QA Division		SMC JP Development Division						
Measurement date request														
Measurement date		08-11-23		14-11-2023										
Judgment		PASS		PASS										
Sign, Stamp by Measurer and confirm person		Measurement by Production Dept. T.N.Truong	Confirm By Production Dept. N.V.Duc	Measurement by QA Dept. M.Yamamoto	Confirm By QA Dept. L.X.Chien	Measurement by	Confirm By	Measurement by	Confirm By					
Measurement data														
Judgment: Pass: O, Fail: X														
No.	Measurement Item	Tool	Measurement data 1	Measurement data 2	Judgment	Measurement data 1	Measurement data 2	Judgment	Measurement data 1	Measurement data 2	Judgment	Measurement data 1	Measurement data 2	Judgment
			#1	#2										
			#3	#4										
			#5											
Measurement Tools: PP: profile projector, CP: Contour Profile, OM: Outside/Inside Micrometer, RM: Roughness Machine, HT: Holtest, CL: Caliper, HG: Height Gauge+Linear gauge, IM: Image Dimesion Measuring system, FM: Feritsope maching, MM: Measuring Microscope(incluse CNC), DI: Dial Indicator, CMM: Coordinate measuring machine, PG: Thread/Plug/ Ring gauge, RG: Radius Gauge														
1	Φ3H7	PG	OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						
2	Φ3H7	PG	OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						
3	M4x0.7	PG	OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						
4	M5x0.8	PG	OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						
5	M5x0.8	PG	OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						
6	Φ12 ^{+0.018} _{-0.01}	OM	11.993	11.992	<input type="radio"/>	11,994	11,992	<input type="radio"/>						
			11.992	11.993	<input type="radio"/>	11,992	11,995	<input type="radio"/>						
			11.994		<input type="radio"/>	11,994		<input type="radio"/>						
7	Rz 12.5以内	RM	7.05	4.66	<input type="radio"/>	6,67	5,01	<input type="radio"/>						
			4.81	10.46	<input type="radio"/>	5,02	9,28	<input type="radio"/>						
			8.28		<input type="radio"/>	7,87		<input type="radio"/>						
8	0.015 ^{+0.010} _{-0.004}	FM	0.0226	0.0164	<input type="radio"/>	0.0207	0.0196	<input type="radio"/>						
			0.0205	0.0152	<input type="radio"/>	0.0174	0.0226	<input type="radio"/>						
			0.0140		<input type="radio"/>	0.0176		<input type="radio"/>						
9	ΔE 6.5以内	色差計	4.30	3.58	<input type="radio"/>	4,56	4,01	<input type="radio"/>						
			3.52	2.83	<input type="radio"/>	3,78	3,03	<input type="radio"/>						
			4.25		<input type="radio"/>	3,25		<input type="radio"/>						
10	HV400以上	硬度計	-	-										
			-	-										
			-											
11	外観		OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK	OK	<input type="radio"/>	OK	OK	<input type="radio"/>						
			OK		<input type="radio"/>	OK		<input type="radio"/>						

Note

- No10 硬度評価については前回評価にて規格値以上確認済み。今回評価はNo1,2ピンゲージNGIによる再評価でありアルマイ特処理条件は変更していないため硬度評価については未実施
- ・ピン穴マスキング処理品（アルマイ特後ピン穴寸法NGIによるVN工場加工在庫品救済のための暫定措置）



INFORMATION OF SHIPMENT PHIẾU THÔNG TIN GỬI HÀNG			4-Nov-2023	MFG-VN
No.	Approved	Check	Issue	

I. Sender (Thông tin bộ phận gửi hàng):		II. Section in charge (Hàng hoá của bộ phận)		
1. Cost center:	A00060	1. Cost center:	A00433	
2. Section name:	Quality Assurance Dept.	2. Section name:	AL-EXTRUSION	
III. Receiver (Thông tin người nhận hàng):				
1. Company name (tên công ty):	SMC CORPORATION			
2. Company's address (Địa chỉ công ty)	1-7-14,AOYAGI,SOKA-SHI,SAITAMA-KEN 340-0002,JAPAN			
3. Phone Number (SDT)	Tel: 050-3538-8648	Post code:		
4. Email address (Địa chỉ mail)	kitaguchi.misae@smcjpn.co.jp			
5. ATT:	KITAGUCHI MISAE			
6. Department:	QUALITY ASSURANCE DIVISION			
7. Mode of transportation (Phương thức vận chuyển):				
8. Mục đích gửi hàng (Purpose):	Xác nhận vấn đề chất lượng của linh kiện			
9. Re-import time (Thời gian tái nhập về, nếu có):				
10. Pick up date (Thời gian ra hàng dự kiến):				
IV. Payment information (Thông tin thanh toán)				
1. Term payment (Thanh toán tiền hàng):	Không thanh toán			
2. Trucking fee (Thanh toán cước vận chuyển):	Người nhận hàng thanh toán			
3. Company name (Công ty thanh toán):	SMC CORPORATION			
4. Company's address (Địa chỉ công ty):	1-7-14,AOYAGI,SOKA-SHI,SAITAMA-KEN 340-0002,JAPAN			
5. Phone Number:	Tel: 050-3538-8648	Post code:		
6. Email address:	kitaguchi.misae@smcjpn.co.jp			
V. Packages (Thông tin hàng hoá, kiện hàng):				
No/ STT	The goods (Hàng hóa): Description of Item (Thông tin Hàng hóa)	Quantity/ Số lượng (PCE)	Package (KIỆN HÀNG) Total Gross weight/ Tổng trọng lượng (KGS)	Remark (GHI CHÚ) Dimension (L x W x H) Dài x Rộng x Cao (mm)
1	P233711-02	3	pcs	Banna Supplier
2	MTS12-02-J3850-K	2	pcs	5cm (AL-EXTRUSION)
3	MTS16-02-J3851-K	2	pcs	5cm (AL-EXTRUSION)
4	MTS20-02-J3852-K	2	pcs	5cm (AL-EXTRUSION)
5	C2Q80A-AD142-20K	2	pcs	5cm (AL-EXTRUSION)
6	S409A63T107X100X30	2	pcs	5cm (AL-EXTRUSION)
7	CYR32-32-786GL	2	pcs	5cm (AL-EXTRUSION)
8	CYP15K-R5500-20K	2	pcs	5cm (AL-EXTRUSION)
9	CYP32K-R5501-20K	2	pcs	5cm (AL-EXTRUSION)
10				
11				
	Total	19	pcs	6.0