

## TECHNICAL CATALOGUE

### MONO SPLIT

RAK-18RPE  
RAK-25RPE  
RAK-35RPE  
RAK-42RPE  
RAK-50RPE



RAC-18WPE  
RAC-25WPE  
RAC-35WPE



RAC-42WPE  
RAC-50WPE



# HITACHI

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# 1 SPECIFICATIONS

## 1.1. WALL TYPE (RAK-18RPE/25RPE/35RPE)

INDOOR	Unit	RAK-18RPE	RAK-25RPE	RAK-35RPE
Nominal capacity adjustable		no	no	no
Nominal Cooling capacity (min - max)	kW	2.00 (0.90 - 2.50)	2.50 (0.90 - 3.10)	3.50 (0.90- 4.00)
Cooling sensible capacity	kW	1.94	2.05	2.42
Nominal Heating capacity (min - max)	kW	2.50 (0.90 - 3.20)	3.40 (0.90- 4.40)	4.20 (0.90- 5.00)
Noise level cooling (sound pressure) (SL / L / M / H)	dB(A)	21/24/33/37	22/24/33/40	25/26/36/43
Noise level heating (sound pressure) (SL / L / M / H)	dB(A)	19/22/33/38	20/23/34/41	26/27/36/44
Noise level (sound power)	dB(A)	51	54	57
Air flow cooling mode (SL / L / M / H)	m³/h	312 / 350 / 400 / 440	333 / 370 / 430 / 510	353 / 420 / 485 / 680
Air flow heating mode (SL / L / M / H)	m³/h	312 / 350 / 420 / 480	333 / 400 / 500 / 570	363 / 480 / 570/ 780
Fan Motor	W	30	30	30
Dehumidification	l/h	1.2	1.4	1.6
Dimensions (H x W x D)	mm	280 x 780 x 230	280 x 780 x 230	280 x 780 x 230
Weight	kg	8.5	8.5	8.5
Colour		Star White (N9.3)	Star White (N9.3)	Star White (N9.3)
Condensate Drain	mm	φ 16	φ 16	φ 16
Running current (C/H)	A	1.09-4.39/1.09-4.22	1.09-5.61/1.09-6.52	1.09-6.35/1.09-7.39
Power supply		220-230V	220-230V	220-230V
Cable section (interconnection)	mm²	1.50x 3+EARTH/-	1.50x 3+EARTH/-	1.50x 3+EARTH/-
Piping diameter (Liq / Gas)	Inch	1/4" / 3/8"	1/4" / 3/8"	1/4" / 3/8"
Drain diameter (ext)	mm	φ 16	φ 16	φ 16
Remote control (standard/optional)		RAR-6NE1/SPX-RCDB	RAR-6NE1/SPX-RCDB	RAR-6NE1/SPX-RCDB
Filter				
ACL Filter		activated carbon	activated carbon	activated carbon
ACL part name		SPX-CFH25	SPX-CFH25	SPX-CFH25
Pre-filter(Standard/Optional )		WASHABLE/ Stainless-SPX-SPF8	WASHABLE/ Stainless-SPX-SPF8	WASHABLE/ Stainless-SPX-SPF8

### NOTE:

1. The nominal cooling and heating capacity is the combined capacity of the HITACHI standard split system, and are based on the ISO 5151.

2. The Sound Pressure Level is based on the following conditions:

- 0.8 meter beneath indoor height center
- 1 meter from Discharge grille

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

Operation Conditions	Cooling	Heating
Indoor Air Inlet Temperature	dB	27.0 °C
	WB	19.0 °C
Outdoor Air Inlet Temperature	dB	35.0 °C
	WB	24.0 °C
Piping Length: 5.0 meters; Piping Lift: 0 meter dB: Dry Bulb; WB: Wet Bulb		

## 1.2. WALL TYPE (RAK-42RPE/50RPE)

INDOOR	Unit	RAK-42RPE	RAK-50RPE
Nominal capacity adjustable		no	no
Nominal Cooling capacity (min - max)	kW	4.20(1.70- 5.00)	5.00 (1.90- 5.20)
Cooling sensible capacity	kW	3.25	3.43
Nominal Heating capacity (min - max)	kW	5.40(1.70- 6.00)	6.00 (2.20- 7.30)
Noise level cooling (sound pressure) (SL / L / M / H)	dB(A)	25/28/39/46	25/28/39/46
Noise level heating (sound pressure) (SL / L / M / H)	dB(A)	27/31/39/46	27/31/39/46
Noise level (sound power)	dB(A)	60	60
Air flow cooling mode (SL / L / M / H)	m <sup>3</sup> /h	353 / 410 / 540 / 720	353 / 410 / 540 / 750
Air flow heating mode (SL / L / M / H)	m <sup>3</sup> /h	380 / 500 / 610 / 800	380 / 500 / 610 / 820
Fan Motor	W	30	30
Dehumidification	l/h	1.8	2.0
Dimensions (H x W x D)	mm	280 x 780 x 230	280 x 780 x 230
Weight	kg	8.5	8.5
Colour		Star White (N9.3)	Star White (N9.3)
Condensate Drain	mm	φ 16	φ 16
Running current (C/H)	A	1.30-7.39/2.17-8.70	1.30-8.70/2.17-11.96
Power supply		220-230V	220-230V
Cable section (interconnection)	mm <sup>2</sup>	2.50x 3+EARTH/-	2.50x 3+EARTH/-
Piping diameter (Liq / Gas)	Inch	1/4" / 1/2"	1/4" / 1/2"
Drain diameter (ext)	mm	φ 16	φ 16
Remote control (standard/optional)		RAR-6NE1/SPX-RCDB	RAR-6NE1/SPX-RCDB
Filter			
ACL Filter		activated carbon	activated carbon
ACL part name		SPX-CFH25	SPX-CFH25
Pre-filter(Standard/Optional )		WASHABLE/ Stainless-SPX-SPF8	WASHABLE/ Stainless-SPX-SPF8

**NOTE:**

1. The nominal cooling and heating capacity is the combined capacity of the HITACHI standard split system, and are based on the ISO 5151.

2. The Sound Pressure Level is based on the following conditions:

- 0.8 meter beneath indoor height center
- 1 meter from Discharge grille

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

<b>Operation Conditions</b>		<b>Cooling</b>	<b>Heating</b>
Indoor Air Inlet Temperature	dB	27.0 °C	20.0 °C
	WB	19.0 °C	15.0 °C
Outdoor Air Inlet Temperature	dB	35.0 °C	7.0 °C
	WB	24.0 °C	6.0 °C

**Piping Length:** 5.0 meters; **Piping Lift:** 0 meter  
**dB:** Dry Bulb; **WB:** Wet Bulb

### 1.3. WALL TYPE (RAC-18WPE/25WPE/35WPE)

OUTDOOR		RAC-18WPE	RAC-25WPE	RAC-35WPE
Nominal Cooling capacity (min - max)	kW	2.00 (0.90 - 2.50)	2.50 (0.90 - 3.10)	3.50 (0.90- 4.00)
Nominal Heating capacity (min - max)	kW	2.50 (0.90 - 3.20)	3.40 (0.90- 4.40)	4.20 (0.90- 5.00)
Nominal cooling power input (min - max)	kW	0.419(0.25 - 1.01)	0.549(0.25 - 1.29)	0.941(0.25 - 1.46)
Nominal heating power input (min - max)	kW	0.519(0.25 - 0.97)	0.733(0.25 - 1.50)	1.000(0.25 - 1.70)
EER / COP		4.77/4.82	4.55/4.64	3.72/4.2
SEER / SCOP		8.50/4.90	8.50/4.90	7.80/4.90
Energy class (SEER/SCOP)		A+++/A++	A+++/A++	A++/A++
Noise level cooling (sound pressure)	dB(A)	44	46	48
Noise level heating (sound pressure)	dB(A)	45	47	49
Noise level (sound power)	dB(A)	58	60	61
Air flow (Cooling / Heating)	m3/h	1860 / 1620	1860 / 1620	1920 / 1620
Dimensions (H x W x D)	mm	548× 750× 288	548× 750× 288	548× 750× 288
Weight	kg	32.5	32.5	32.5
Colour (Munsell Code)		Beige (5Y7/2)	Beige (5Y7/2)	Beige (5Y7/2)
Power supply	V/Ph/Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz
Recommended fuse size	A	15	15	15
Starting current(C/H)	A	2.46/2.93	3.08/3.87	4.81/5.11
Running current (C/H)	A	1.09-4.39/1.09-4.22	1.09-5.61/1.09-6.52	1.09-6.35/1.09-7.39
Cable section (power)	mm <sup>2</sup>	1.50x 2+EARTH	1.50x 2+EARTH	1.50x 2+EARTH
Cable section (Interconnection)	mm <sup>2</sup>	1.50x 3+EARTH	1.50x 3+EARTH	1.50x 3+EARTH
Piping diameter (Liq / Gas)	Inch	1/4" / 3/8"	1/4" / 3/8"	1/4" / 3/8"
Minimum piping length	m	3	3	3
Maximum piping length / height difference	m	20 / 10	20 / 10	20 / 10
Current quantity of refrigerant / Chargeless	kg	0.870	0.870	0.870
Chargeless length / Additional refrigerant charge	m / g/m	20/-	20/-	20/-
Working range (cooling / heating)	°C	-10°C~43°C/-15~21°C	-10°C~43°C/-15~21°C	-10°C~43°C/-15~21°C
Refrigerant		R32	R32	R32
Condenser Fan		Propeller Fan	Propeller Fan	Propeller Fan
Compressor	Type		ROTARY	ROTARY
	Oil Charge	mL	320±20	320±20
	Oil Type		ACS-68R or equivalent	ACS-68R or equivalent
	Coil resistance	Ω	2.167 at 20°C	2.167 at 20°C
	Quantity		1	1

**NOTE:**

- The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

#### 1.4. WALL TYPE (RAC-42WPE/50WPE)

OUTDOOR		RAC-42WPE	RAC-50WPE
Nominal Cooling capacity (min - max)	kW	4.20 (1.70- 5.00)	5.00 (1.90- 5.20)
Nominal Heating capacity (min - max)	kW	5.40 (1.70- 6.00)	6.00 (2.20- 7.30)
Nominal cooling power input (min - max)	kW	1.120(0.30 - 1.70)	1.471(0.30 - 2.10)
Nominal heating power input (min - max)	kW	1.317(0.50 - 2.10)	1.558(0.50 - 2.75)
EER / COP		3.75/4.1	3.40/3.85
SEER / SCOP		7.50/4.60	7.35/4.60
Energy class (SEER/SCOP)		A++/A++	A++/A++
Noise level cooling (sound pressure)	dB(A)	49	49
Noise level heating (sound pressure)	dB(A)	50	50
Noise level (sound power)	dB(A)	63	63
Air flow (Cooling / Heating)	m3/h	2160 / 2160	2160 / 2160
Dimensions (H x W x D)	mm	600x792x299	600x792x299
Weight	kg	39	39
Colour (Munsell Code)		Beige (5Y7/2)	Beige (5Y7/2)
Power supply	V/Ph/Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz
Recommended fuse size	A	25	25
Starting current(C/H)	A	5.10/5.99	6.69/7.09
Running current (C/H)	A	1.30-7.39/2.17-8.70	1.30-8.70/2.17-11.96
Cable section (power)	mm <sup>2</sup>	2.50x 2+EARTH	2.50x 2+EARTH
Cable section (Interconnection)	mm <sup>2</sup>	2.50x 3+EARTH	2.50x 3+EARTH
Piping diameter (Liq / Gas)	Inch	1/4" / 1/2"	1/4" / 1/2"
Minimum piping length	m	3	3
Maximum piping length / height difference	m	20 / 10	20 / 10
Current quantity of refrigerant / Chargeless	kg	1.050	1.050
Chargeless length / Additional refrigerant charge	m / g/m	20/-	20/-
Working range (cooling / heating)	°C	-10°C~43°C/-15~21°C	-10°C~43°C/-15~21°C
Refrigerant		R32	R32
Condenser Fan		Propeller Fan	Propeller Fan
Compressor	Type	2 Cylinder Rotary	2 Cylinder Rotary
	Oil Charge	mL	480±20
	Oil Type		ACS-68R or equivalent
	Coil resistance	Ω	1.354 at 20°C
	Quantity		1

**NOTE:**

1. The Sound Pressure Level is based on the following conditions:

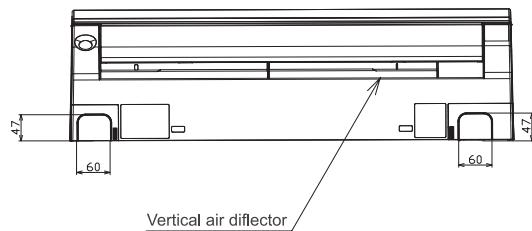
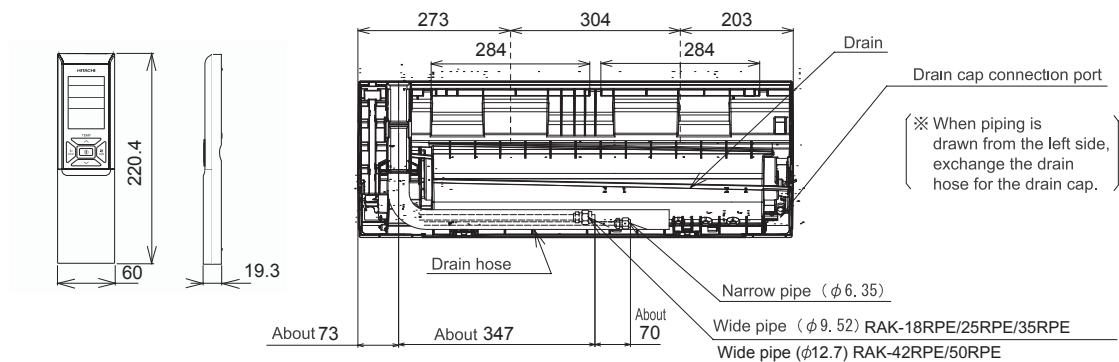
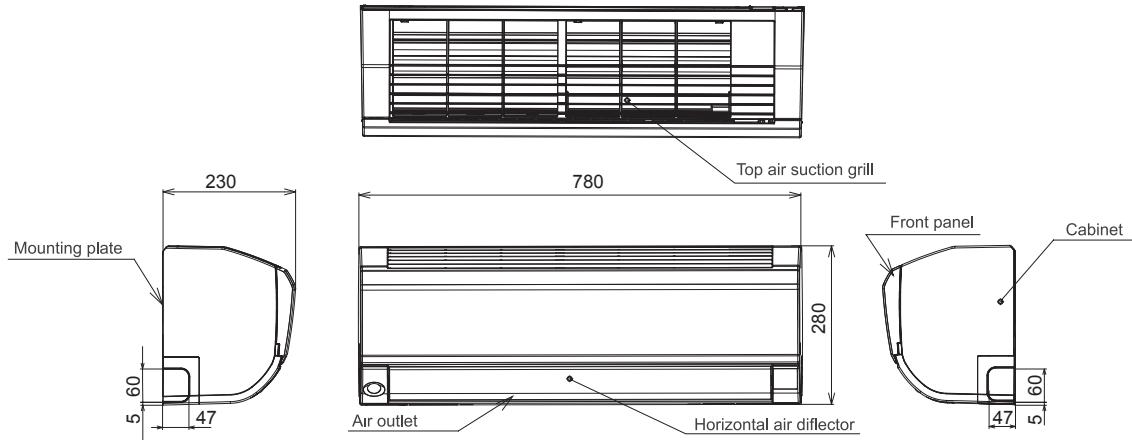
- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

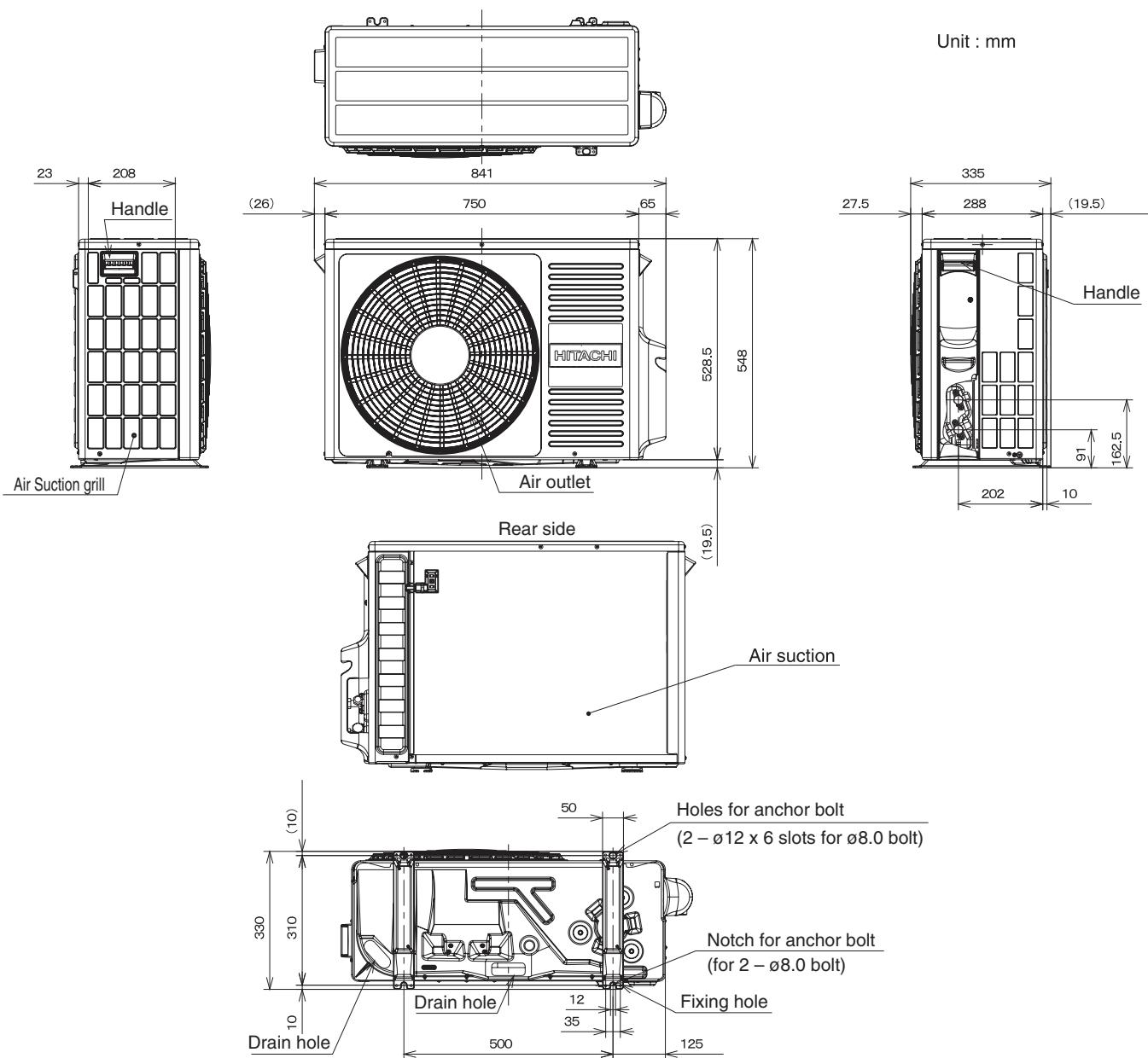
## 2 DIMENSIONAL DATA

### 2.1. WALL TYPE : RAK-18RPE/25RPE/35RPE/42RPE/50RPE

Unit : mm

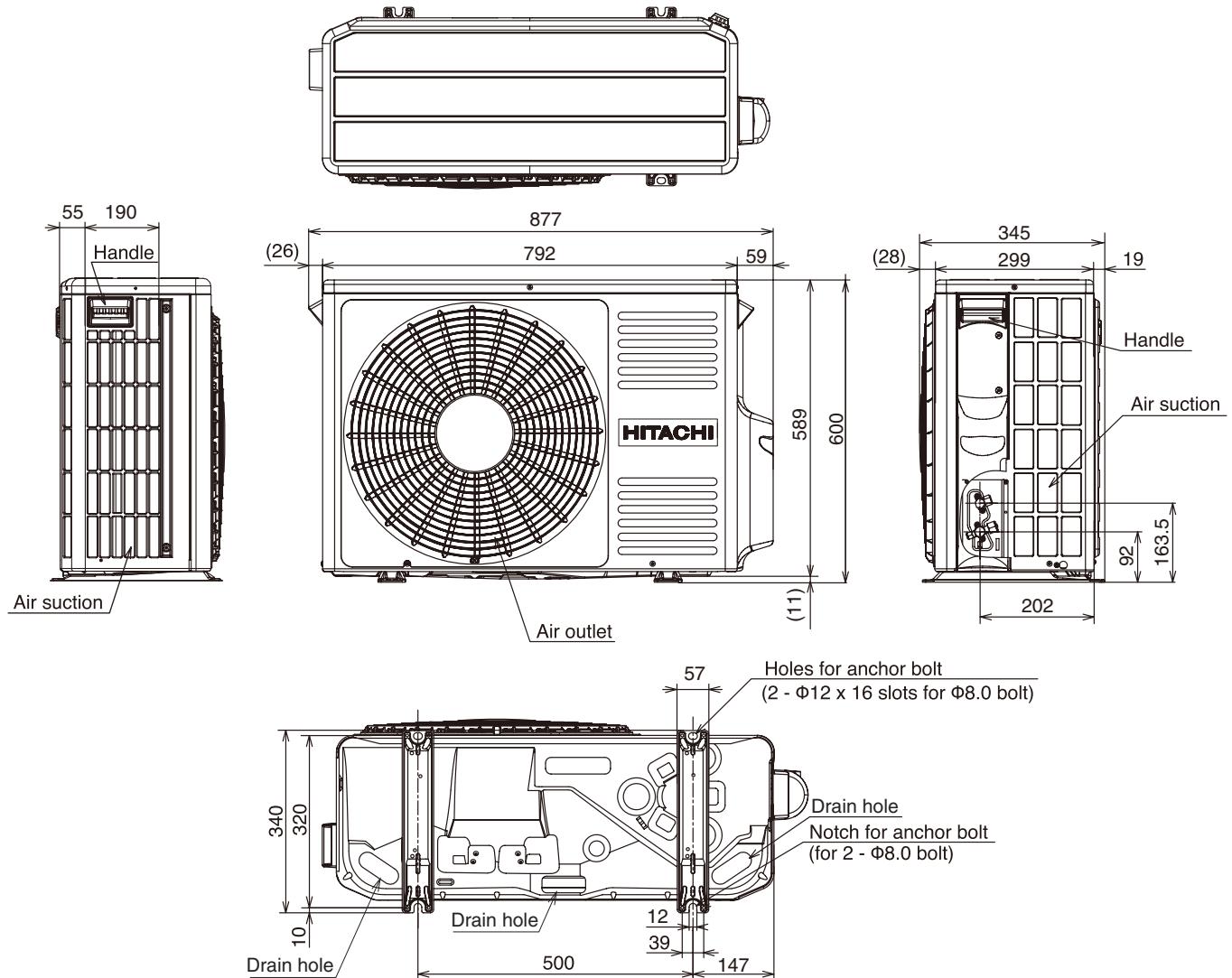


## 2.2. WALL TYPE :RAC-18WPE/25WPE/35WPE



### 2.3. WALL TYPE:RAC-42WPE/50WPE

Unit : mm



### 3 CAPACITIES TABLE

#### 3.1. CAPACITY CHARACTERISTIC CURVES

The following charts show the characteristics of outdoor unit capacity, which corresponds with the operating ambient temperature of outdoor unit.

Conditions:

- ① Pipe length / height difference : 5m / 0m
- ② Indoor fan speed at High mode

③ Capacity loss due to white frost and defrost operation is not included.

##### 3.1.1. RAK-18RPE/RAC-18WPE

#### COOLING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																				
EWB	EDB	-10			21			27			32			35			40			43		
°C	°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
12.0	18	1581	1441	238	1790	1922	282	1657	1774	332	1640	1765	385	1580	1688	402	1480	1591	432	1420	1513	448
14.0	20	1581	1441	238	1924	1922	282	1790	1792	336	1760	1765	390	1700	1707	406	1580	1591	436	1520	1533	457
16.0	22	1581	1534	241	2057	1922	286	1905	1792	340	1880	1765	394	1820	1707	415	1700	1591	444	1640	1533	461
18.0	25	1695	1644	245	2190	2088	289	2019	1940	344	2000	1921	398	1920	1843	415	1800	1727	448	1720	1649	465
19.0	27	1752	1700	249	2267	2199	293	2095	2032	348	2080	2018	402	2000	1940	419	1880	1824	448	1800	1746	465
22.0	30	1943	1681	249	2514	2180	293	2324	2014	348	2300	1998	406	2220	1921	423	2000	1862	465	1860	1824	490
24.0	32	2076	1681	252	2686	2180	297	2476	2014	352	2460	1998	406	2360	1921	427	2080	1901	478	1900	1882	507

#### HEATING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																						
EDB	-15	-10			-7			-5			0			7			10			15				
°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI			
16	2025		808	2400		877	2632		912	2622		848	2590		700	2529		473	2753		512	3146		575
18	2013		814	2388		883	2616		921	2604		860	2570		712	2514		496	2739		536	3123		602
20	2000		820	2375		889	2600		930	2586		871	2550		725	2500		519	2725		560	3100		629
22	1988		826	2363		895	2584		939	2568		883	2530		737	2486		542	2711		584	3077		656
24	1975		832	2350		900	2568		948	2549		894	2510		749	2471		565	2698		608	3054		683

EWB : Evaporator Wet Bulb temperature (°C)

EDB : Evaporator Dry Bulb temperature (°C)

(°CDB) : Outdoor Unit Inlet Air Dry Bulb Temperature (°C)

TC : Total Capacity (W)

SHC : Sensible Heating Capacity (W)

PI : Power Input

**3.1.2. RAK-25RPE/RAC-25WPE****COOLING [50Hz, 230V]**

INDOOR		OUTDOOR TEMPERATURE (°CDW)																				
EWB	EDB	-10			21			27			32			35			40			43		
°C	°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
12.0	18	1976	1523	311	2238	2030	370	2071	1874	436	2050	1866	505	1975	1784	527	1850	1681	565	1775	1599	587
14.0	20	1976	1523	311	2405	2030	370	2238	1894	441	2200	1866	511	2125	1804	533	1975	1681	571	1900	1620	598
16.0	22	1976	1620	316	2571	2030	374	2381	1894	446	2350	1866	516	2275	1804	544	2125	1681	582	2050	1620	604
18.0	25	2119	1738	321	2738	2206	379	2524	2050	451	2500	2030	522	2400	1948	544	2250	1825	587	2150	1743	609
19.0	27	2190	1796	326	2833	2323	384	2619	2148	456	2600	2132	527	2500	2050	549	2350	1927	587	2250	1845	609
22.0	30	2429	1777	326	3143	2304	384	2905	2128	456	2875	2112	533	2775	2030	554	2500	1968	609	2325	1927	642
24.0	32	2595	1777	331	3357	2304	389	3095	2128	461	3075	2112	533	2950	2030	560	2600	2009	626	2375	1989	664

**HEATING [50Hz, 230V]**

INDOOR		OUTDOOR TEMPERATURE (°CDW)																						
EDB	-15	-10			-7			-5			0			7			10			15				
°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI			
16	2534		992	3159		1111	3543		1172	3535		1099	3504		929	3439		664	3812		731	4463		841
18	2517		1001	3142		1120	3521		1186	3510		1116	3477		948	3420		698	3794		768	4431		882
20	2500		1010	3125		1129	3500		1200	3486		1133	3450		967	3400		733	3775		804	4400		923
22	2483		1019	3108		1138	3479		1214	3461		1151	3423		985	3380		768	3756		841	4369		964
24	2466		1028	3091		1146	3457		1228	3436		1168	3396		1004	3361		802	3738		877	4337		1005

EWB : Evaporator Wet Bulb temperature (°C)

EDB : Evaporator Dry Bulb temperature (°C)

(°CDB) : Outdoor Unit Inlet Air Dry Bulb Temperature (°C)

TC : Total Capacity (W)

SHC : Sensible Heating Capacity (W)

PI : Power Input

**3.1.3. RAK-35RPE/RAC-35WPE****COOLING [50Hz, 230V]**

INDOOR		OUTDOOR TEMPERATURE (°CDW)																				
EWB	EDB	-10			21			27			32			35			40			43		
°C	°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
12.0	18	2767	1798	533	3133	2397	633	2900	2213	747	2870	2202	866	2765	2105	903	2590	1984	969	2485	1888	1007
14.0	20	2767	1798	533	3367	2397	633	3133	2236	755	3080	2202	875	2975	2130	913	2765	1984	979	2660	1912	1026
16.0	22	2767	1913	542	3600	2397	642	3333	2236	764	3290	2202	885	3185	2130	932	2975	1984	997	2870	1912	1035
18.0	25	2967	2051	550	3833	2604	650	3533	2420	773	3500	2396	894	3360	2299	932	3150	2154	1007	3010	2057	1045
19.0	27	3067	2120	558	3967	2743	658	3667	2535	782	3640	2517	903	3500	2420	941	3290	2275	1007	3150	2178	1045
22.0	30	3400	2097	558	4400	2720	658	4067	2512	782	4025	2493	913	3885	2396	950	3500	2323	1045	3255	2275	1101
24.0	32	3633	2097	567	4700	2720	667	4333	2512	790	4305	2493	913	4130	2396	960	3640	2372	1073	3325	2347	1139

**HEATING [50Hz, 230V]**

INDOOR		OUTDOOR TEMPERATURE (°CDW)																						
EDB	-15	-10			-7			-5			0			7			10			15				
°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI			
16	3042		1098	3636		1254	4003		1335	4047		1274	4142		1138	4248		914	4602		1002	5228		1148
18	3021		1109	3615		1265	3977		1353	4016		1295	4109		1162	4224		957	4579		1048	5189		1199
20	3000		1120	3594		1276	3950		1370	3986		1317	4075		1185	4200		1000	4556		1094	5150		1250
22	2979		1131	3573		1287	3923		1387	3955		1339	4041		1208	4176		1043	4533		1139	5111		1301
24	2958		1142	3552		1298	3897		1405	3925		1361	4008		1232	4152		1086	4510		1185	5072		1352

EWB : Evaporator Wet Bulb temperature (°C)

EDB : Evaporator Dry Bulb temperature (°C)

(°CDB) : Outdoor Unit Inlet Air Dry Bulb Temperature (°C)

TC : Total Capacity (W)

SHC : Sensible Heating Capacity (W)

PI : Power Input

### 3.1.4. RAK-42RPE/RAC-42WPE

#### COOLING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																				
EWB	EDB	-10			21			27			32			35			40			43		
°C	°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
12.0	18	3320	2414	635	3760	3219	754	3480	2971	889	3444	2958	1030	3318	2828	1075	3108	2665	1154	2982	2535	1198
14.0	20	3320	2414	635	4040	3219	754	3760	3002	899	3696	2958	1042	3570	2860	1086	3318	2665	1165	3192	2568	1221
16.0	22	3320	2569	645	4320	3219	764	4000	3002	909	3948	2958	1053	3822	2860	1109	3570	2665	1187	3444	2568	1232
18.0	25	3560	2755	655	4600	3498	774	4240	3250	920	4200	3218	1064	4032	3088	1109	3780	2893	1198	3612	2763	1243
19.0	27	3680	2848	665	4760	3683	784	4400	3405	930	4368	3380	1075	4200	3250	1120	3948	3055	1198	3780	2925	1243
22.0	30	4080	2817	665	5280	3652	784	4880	3374	930	4830	3348	1086	4662	3218	1131	4200	3120	1243	3906	3055	1310
24.0	32	4360	2817	675	5640	3652	794	5200	3374	941	5166	3348	1086	4956	3218	1142	4368	3185	1277	3990	3153	1355

#### HEATING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																							
EDB	-15	-10			-7			-5			0			7			10			15					
°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI				
16	3754			1604	4254		1754	4568		1828	4707		1739	5036		1538	5462		1214	5759		1298	6300		1435
18	3727			1617	4227		1767	4534		1849	4668		1765	4993		1566	5431		1265	5730		1352	6250		1496
20	3700			1630	4200		1780	4500		1870	4629		1791	4950		1594	5400		1317	5700		1407	6200		1557
22	3673			1643	4173		1793	4466		1891	4589		1817	4907		1621	5369		1369	5670		1462	6150		1618
24	3646			1656	4146		1806	4432		1912	4550		1843	4864		1649	5338		1420	5641		1516	6100		1679

EWB : Evaporator Wet Bulb temperature (°C)

EDB : Evaporator Dry Bulb temperature (°C)

(°CDB) : Outdoor Unit Inlet Air Dry Bulb Temperature (°C)

TC : Total Capacity (W)

SHC : Sensible Heating Capacity (W)

PI : Power Input

### 3.1.5. RAK-50RPE/RAC-50WPE

#### COOLING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																				
EWB	EDB	-10			21			27			32			35			40			43		
°C	°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
12.0	18	3952	2548	834	4476	3397	990	4143	3136	1167	4100	3121	1353	3950	2984	1412	3700	2813	1515	3550	2675	1574
14.0	20	3952	2548	834	4810	3397	990	4476	3169	1181	4400	3121	1368	4250	3018	1427	3950	2813	1530	3800	2710	1603
16.0	22	3952	2711	847	5143	3397	1003	4762	3169	1194	4700	3121	1383	4550	3018	1456	4250	2813	1559	4100	2710	1618
18.0	25	4238	2907	860	5476	3691	1016	5048	3430	1208	5000	3396	1397	4800	3259	1456	4500	3053	1574	4300	2916	1633
19.0	27	4381	3005	873	5667	3887	1029	5238	3593	1222	5200	3567	1412	5000	3430	1471	4700	3224	1574	4500	3087	1633
22.0	30	4857	2973	873	6286	3855	1029	5810	3561	1222	5750	3533	1427	5550	3396	1486	5000	3293	1633	4650	3224	1721
24.0	32	5190	2973	886	6714	3855	1042	6190	3561	1236	6150	3533	1427	5900	3396	1500	5200	3361	1677	4750	3327	1780

#### HEATING [50Hz, 230V]

INDOOR		OUTDOOR TEMPERATURE (°CDW)																							
EDB	-15	-10			-7			-5			0			7			10			15					
°C	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI				
16	4060			1767	4873		1979	5376		2087	5487		1991	5746		1778	6069		1428	6554		1548	7411		1744
18	4030			1783	4843		1996	5338		2114	5444		2024	5698		1814	6035		1493	6521		1617	7356		1821
20	4000			1800	4813		2013	5300		2140	5400		2057	5650		1849	6000		1558	6488		1686	7300		1898
22	3970			1817	4783		2029	5262		2166	5357		2090	5602		1884	5966		1623	6455		1754	7245		1975
24	3940			1833	4753		2046	5224		2193	5313		2122	5554		1920	5931		1688	6422		1823	7189		2052

EWB : Evaporator Wet Bulb temperature (°C)

EDB : Evaporator Dry Bulb temperature (°C)

(°CDB) : Outdoor Unit Inlet Air Dry Bulb Temperature (°C)

TC : Total Capacity (W)

SHC : Sensible Heating Capacity (W)

PI : Power Input

## 3.2. CORRECTION FACTORS ACCORDING TO PIPING LENGTH

Correction Factor for **Cooling Capacity** according to Piping Length

The cooling capacity should be corrected according to the following formula:

$$CCA = CC \times F$$

CCA: Actual Corrected Cooling Capacity (kcal/h)

CC: Cooling Capacity in the Performance Table (kcal/h)

F: Correction Factor Based on the Equivalent Piping Length

Correction Factor for **Heating Capacity** according to Piping Length

The heating capacity should be corrected according to the following formula:

$$HCA = HC \times F$$

HCA: Actual Corrected Heating Capacity (kcal/h)

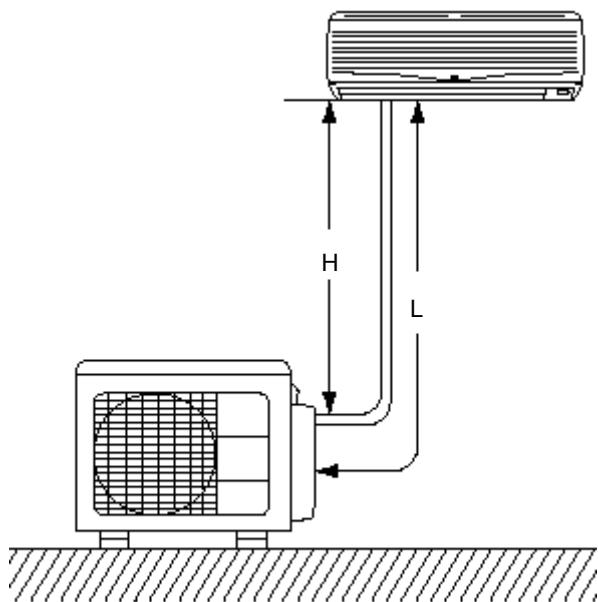
HC: Heating Capacity in the Performance Table (kcal/h)

F: Correction Factor Based on the Equivalent Piping Length

The correction factors are shown in the following figure.

Equivalent Piping Length for:

- One 90° Elbow is 0.5m.
- One 180° Curve is 1.5m.

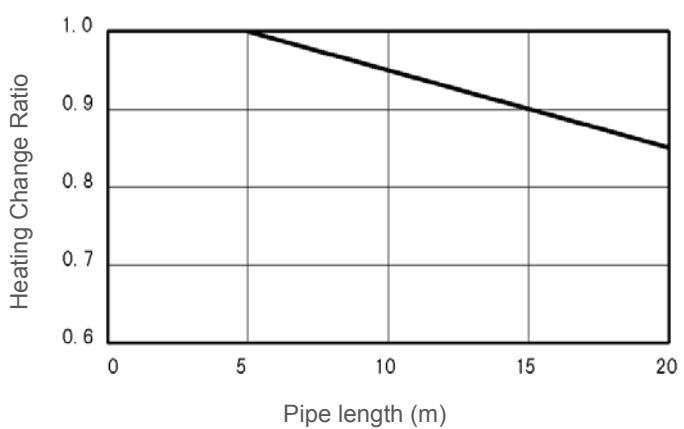
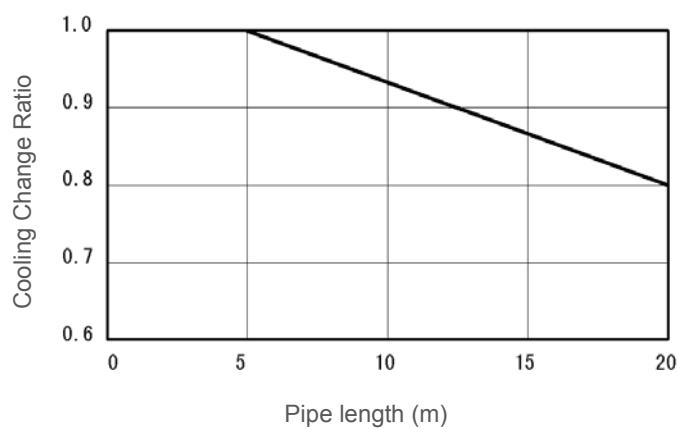


H: Vertical Distance Between Indoor Unit and Outdoor Units in Meters

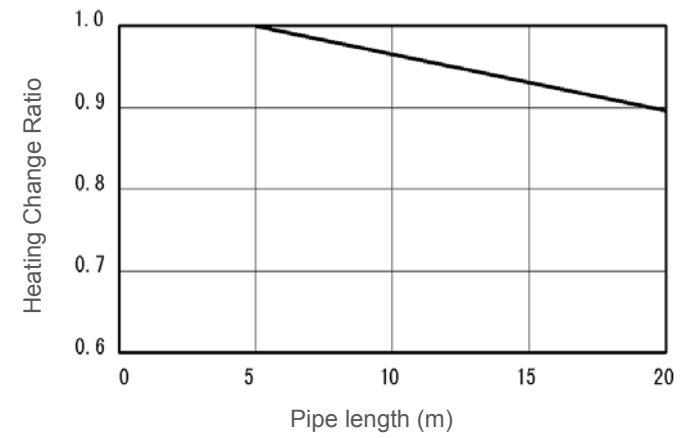
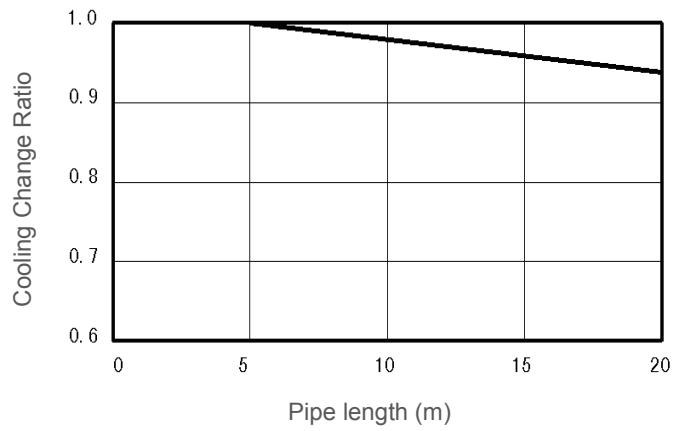
L: Actual One-Way Piping Length Between Indoor Unit and Outdoor Unit in Meters

EL: Equivalent Total Distance Between Indoor Unit and Outdoor Unit in Meters  
(Equivalent One-Way Piping Length)

Models : RAK-18RPE、RAK-25RPE、RAK-35RPE  
RAC-18WPE、RAC-25WPE、RAC-35WPE



Models : RAK-42RPE、RAK-50RPE  
RAC-42WPE、RAC-50WPE



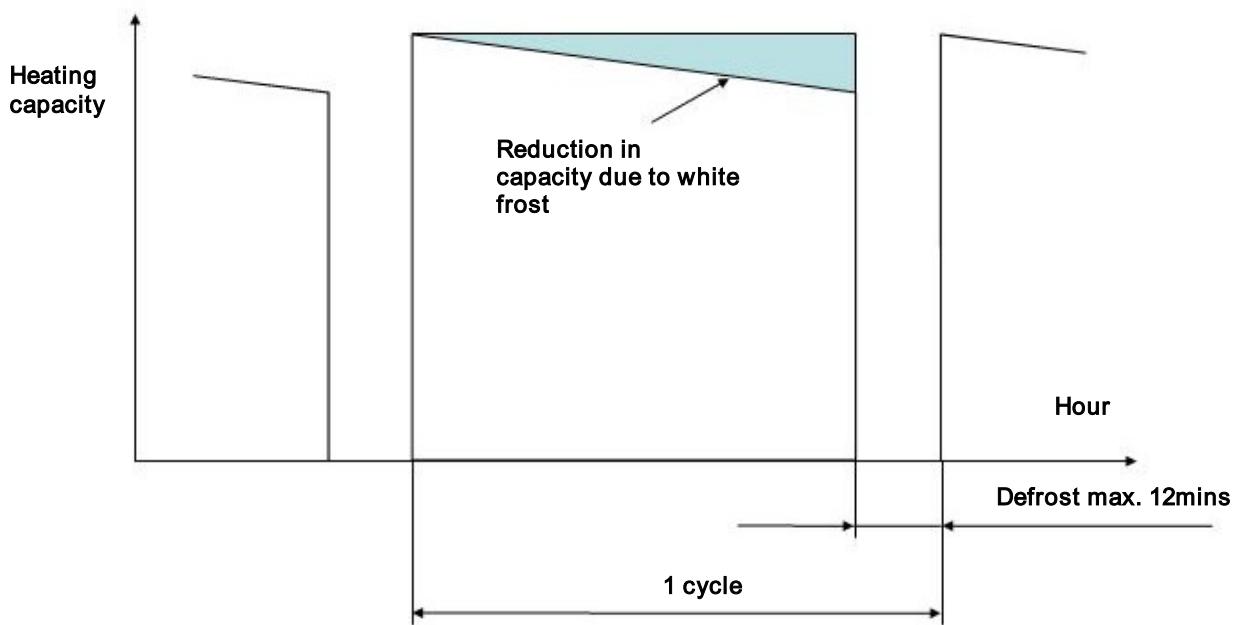
### 3.3. CORRECTION FACTORS ACCORDING TO DEFROSTING OPERATION

The heating capacity in the preceding paragraph, excludes the condition of the frost or the defrosting operation period. In consideration of the frost or the defrosting operation, the heating capacity is corrected by the equation below.

Corrected heating capacity = Defrost Correction factor  $\times$  unit capacity

OUTDOOR TEMPERATURE (°CDB)	-15	-10	-7	-5	0	7	10	15
Correction factor (humidity rate 85% RH)	0.95	0.95	0.89	0.85	0.81	1.0	1.0	1.0

Correction Factor

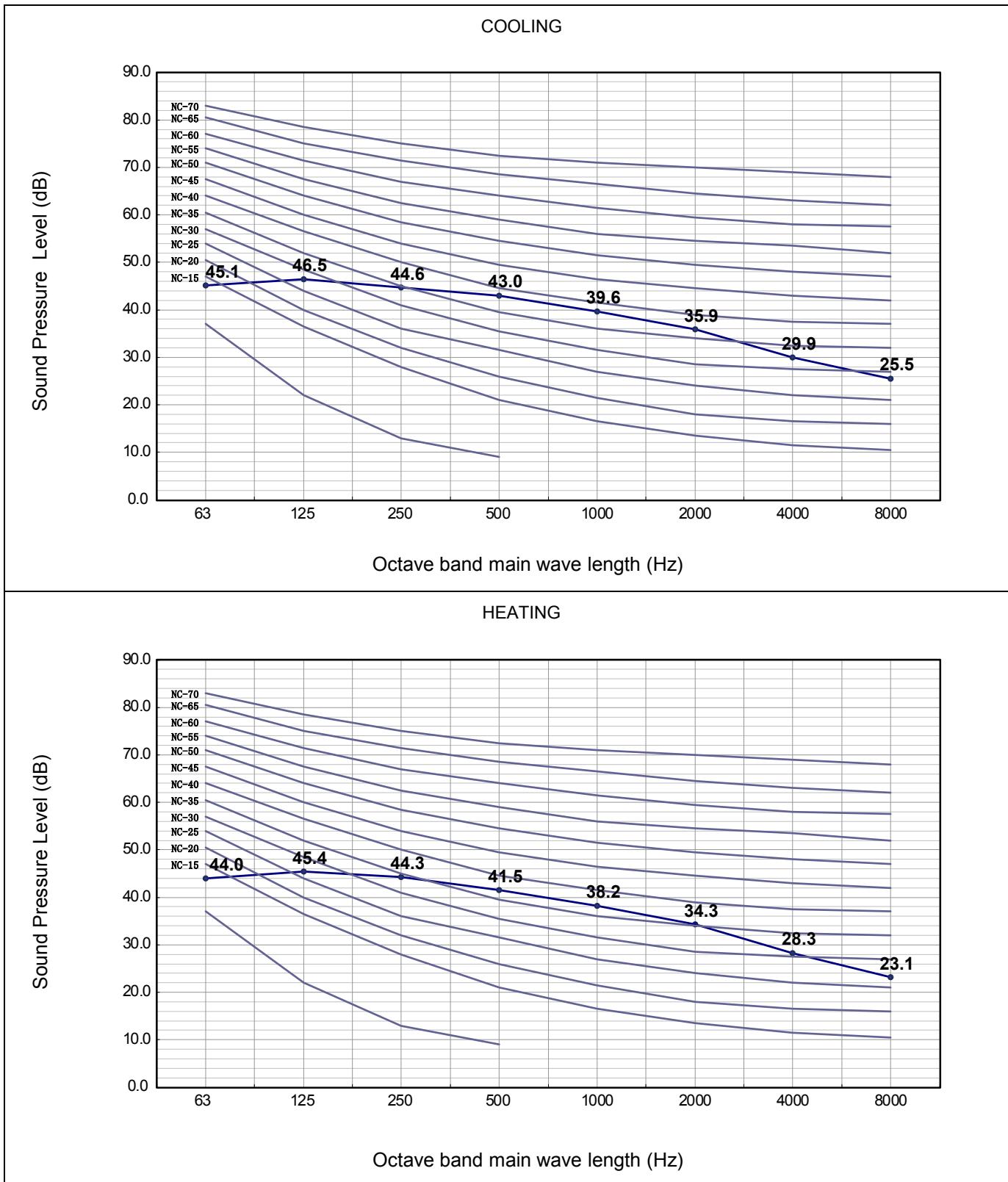


**NOTE:**

The correction factor is not valid for special conditions such as snowfall or operation in a transitional period.

## 4 SOUND DATA

### 4.1. RAC-18WPE

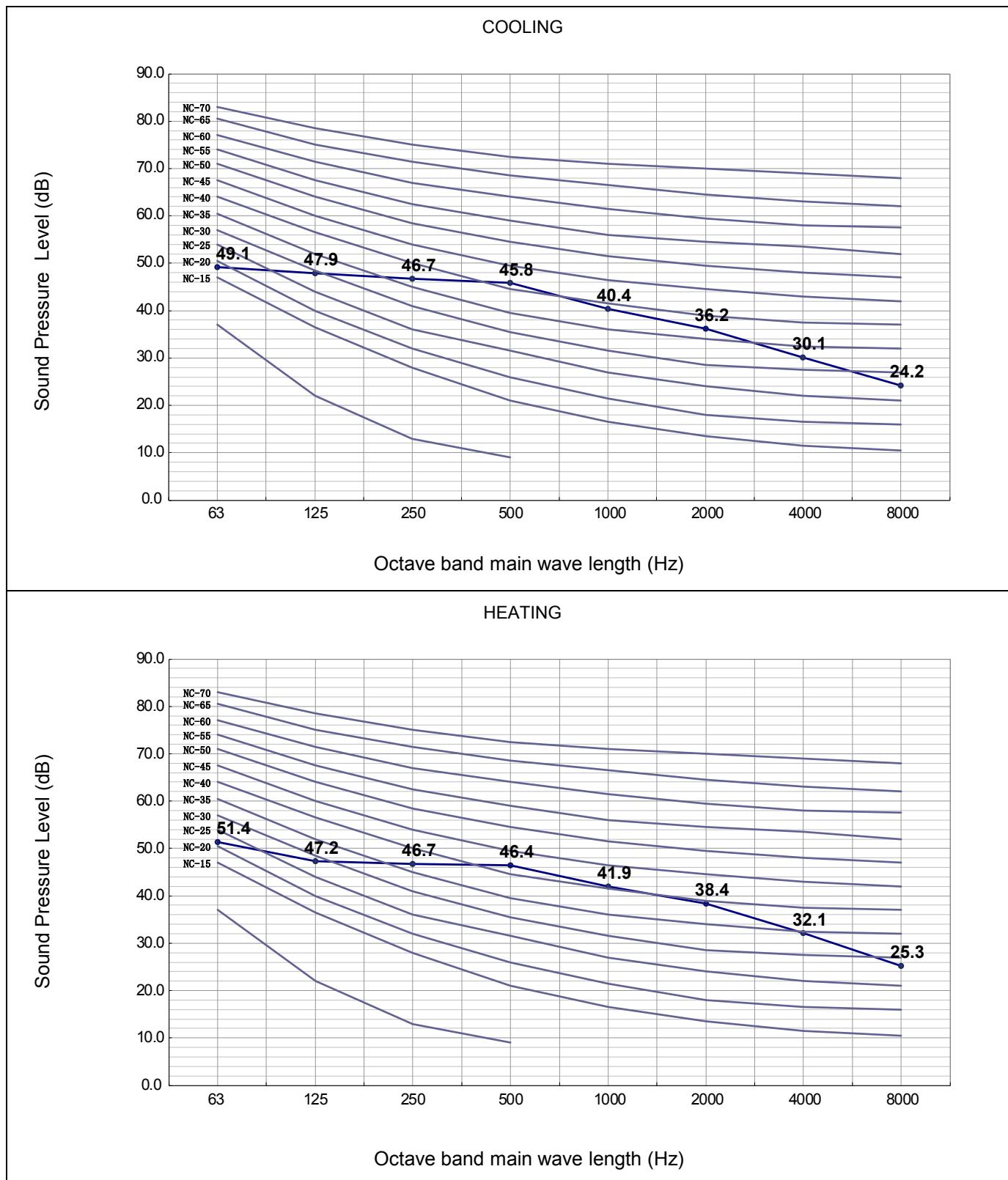


The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

## 4.2. RAC-25WPE

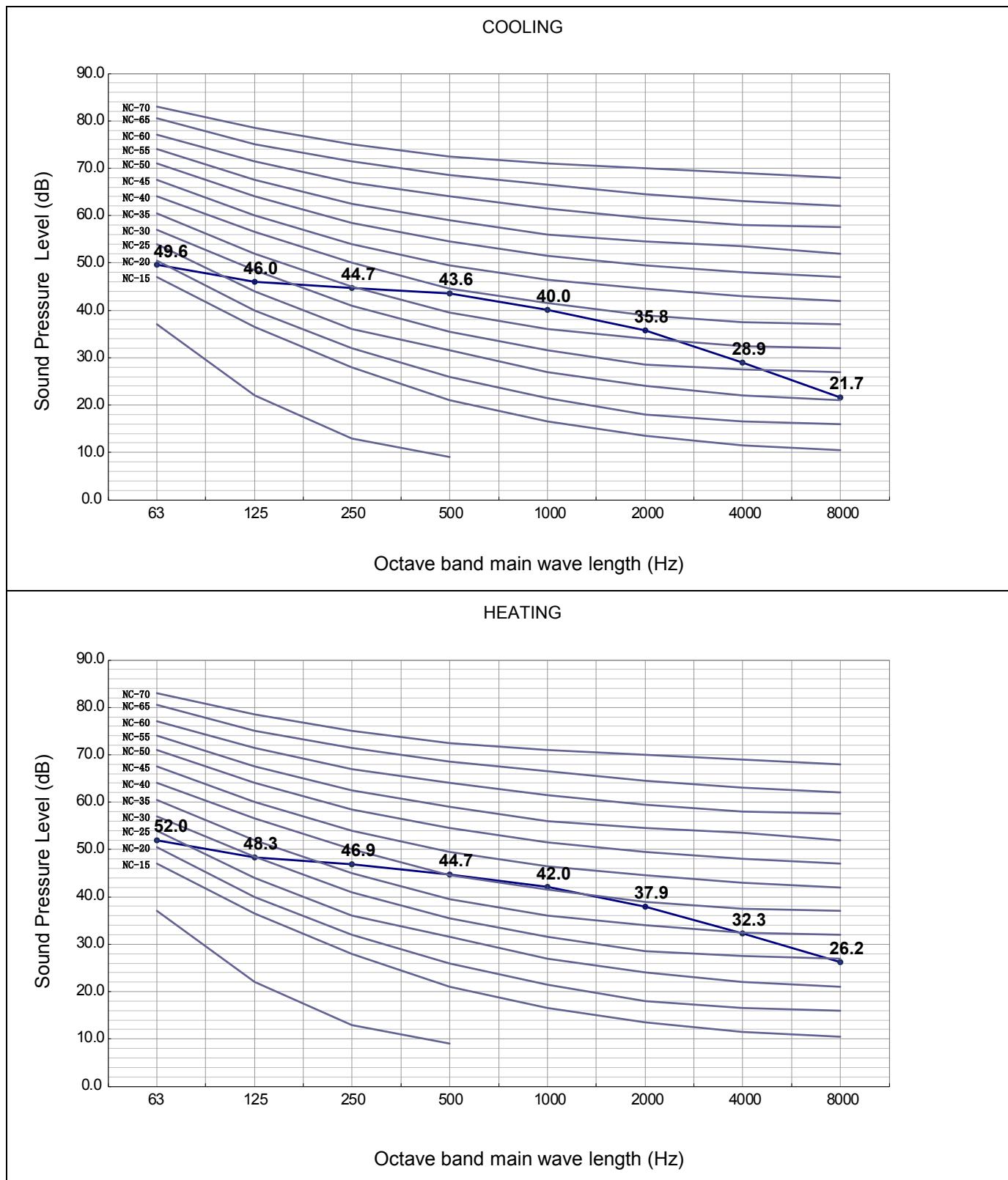


The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

#### 4.3. RAC-35WPE

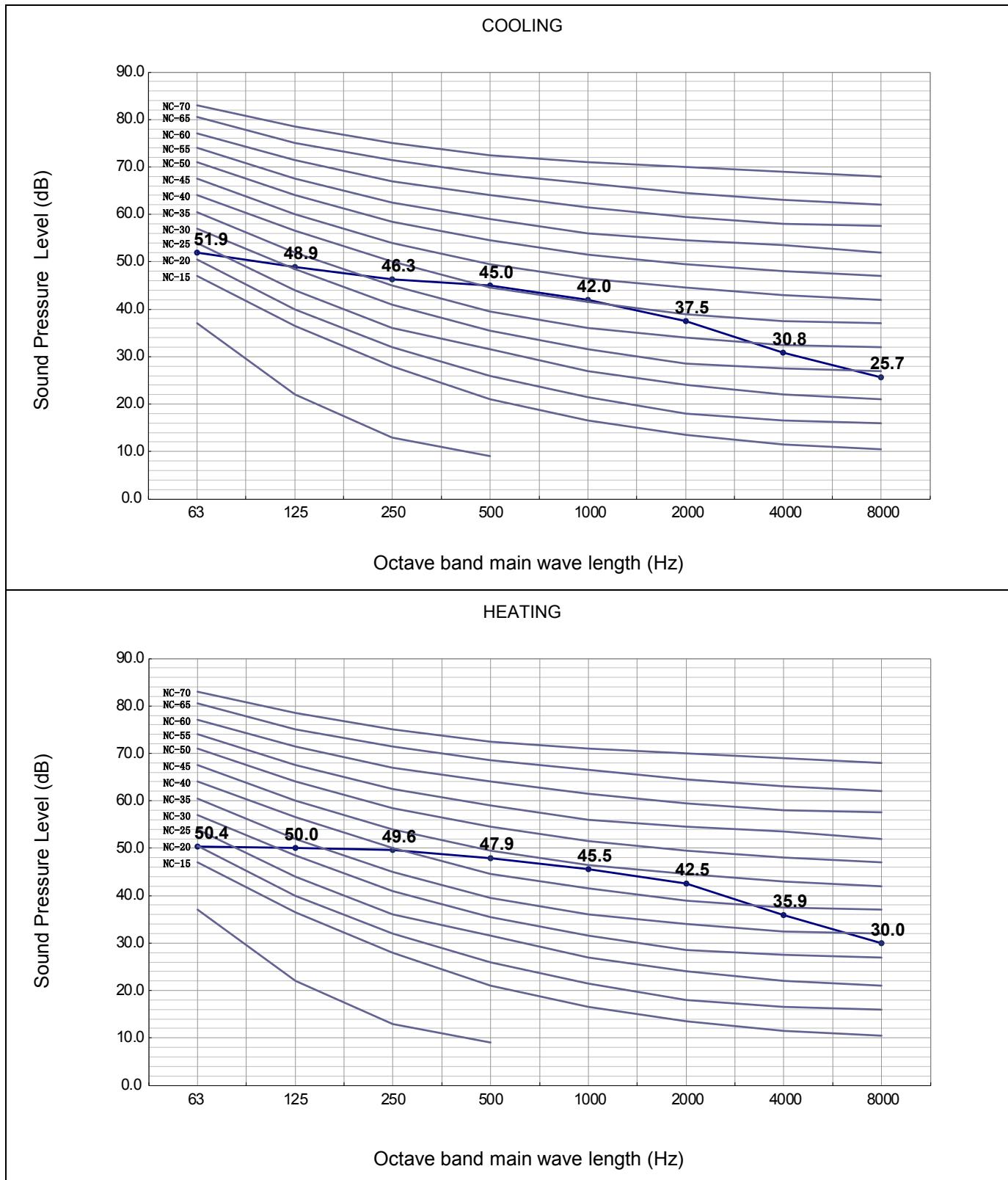


The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

#### 4.4. RAC-42WPE

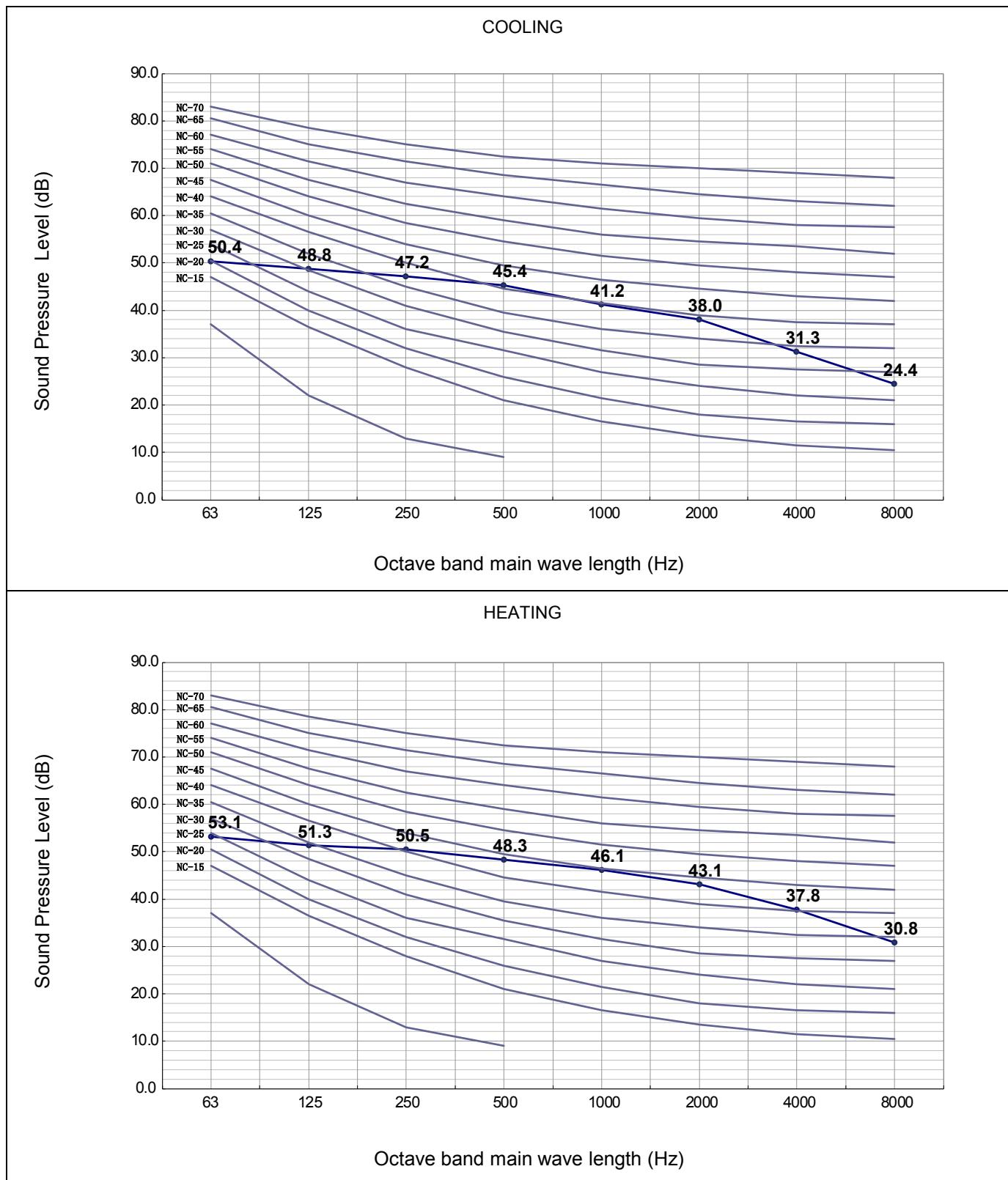


The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

#### 4.5. RAC-50WPE



The Sound Pressure Level is based on the following conditions:

- 1 meter from the unit front surface and 1 meter from floor level

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site

## 5 WORKING RANGE

### 5.1. POWER SUPPLY

Working Voltage	207V ~ 253V
Voltage Imbalance	Within a 3% Deviation from Each Voltage at the Main Terminal of Outdoor Unit
Starting Voltage	Higher than 85% of the Rated Voltage

### 5.2. WORKING RANGE

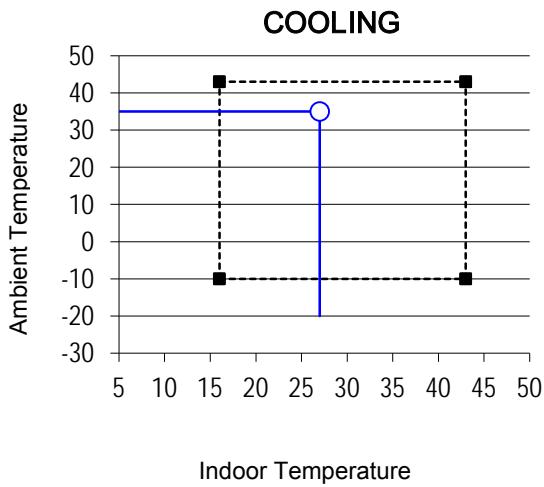
Applicable models:

RAC-18WPE
RAC-25WPE
RAC-35WPE
RAC-42WPE
RAC-50WPE

The temperature range is indicated in the following table.

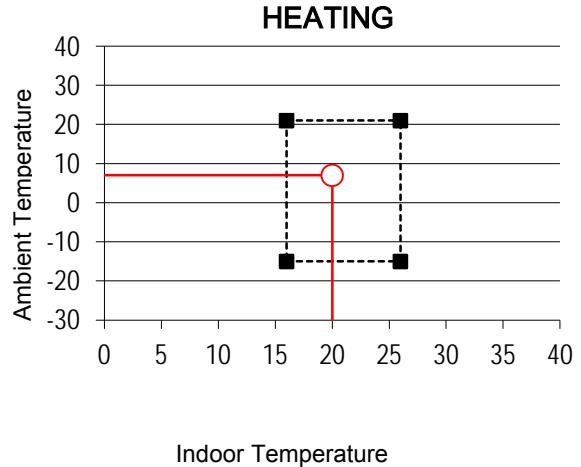
#### Cooling

working range	min (°C)	max (°C)	rated (°C)
outdoor	-10	43	35
indoor	16	43	27



#### Heating

working range	min (°C)	max (°C)	rated (°C)
outdoor	-15	21	7
indoor	16	26	20



## 6 ELECTRICAL DATA

### 6.1. INDOOR UNIT

Model	Unit Main Power		Applicable Current		Indoor Fan Motor	
	VOL, PH, Hz	Fuse Rating (A)	STC	RNC	RNC	IPT
RAK-18RPE	230,1, 50	3.15	(C) 2.46 (H)2.93	(C) 4.39 (H)4.22	0.67	30
RAK-25RPE	230,1, 50	3.15	(C) 3.08 (H)3.87	(C) 5.61 (H)6.52	0.67	30
RAK-35RPE	230,1, 50	3.15	(C) 4.81 (H)4.20	(C) 5.11 (H)7.39	0.67	30
RAK-42RPE	230,1, 50	3.15	(C) 5.10 (H)5.99	(C) 7.39 (H)8.70	0.67	30
RAK-50RPE	230,1, 50	3.15	(C) 6.69 (H)7.09	(C) 8.70 (H)11.96	0.67	30

VOL: Rated Unit Power Supply Voltage (V)

RNC: Running Current (A)

Hz: Frequency (Hz)

PH: Phase ( $\phi$ )

STC: Starting Current (A)

IPT: Input (W)

### 6.2. OUTDOOR UNIT

Model	Unit Main Power				Compressor Motor					
	VOL, PH, Hz	Fuse Rating (A)	Min (V)	Max (V)	Locked Rotor Ampere (A)	STC	Cooling Operation		Heating Operation	
							RNC	IPT	RNC	IPT
RAC-18WPE	230,1, 50	15	207	253	-	2.93	4.39	419	4.22	519
RAC-25WPE	230,1, 50	15	207	253	-	3.87	5.61	549	6.52	733
RAC-35WPE	230,1, 50	15	207	253	-	5.11	6.35	941	7.39	1000
RAC-42WPE	230,1, 50	25	207	253	-	5.99	7.39	1120	8.7	1317
RAC-50WPE	230,1, 50	25	207	253	-	7.09	8.7	1471	11.96	1558

VOL: Rated Unit Power Supply Voltage (V)

RNC: Running Current (A)

HZ: Frequency (Hz)

PH: Phase ( $\phi$ )

STC: Starting Current (A)

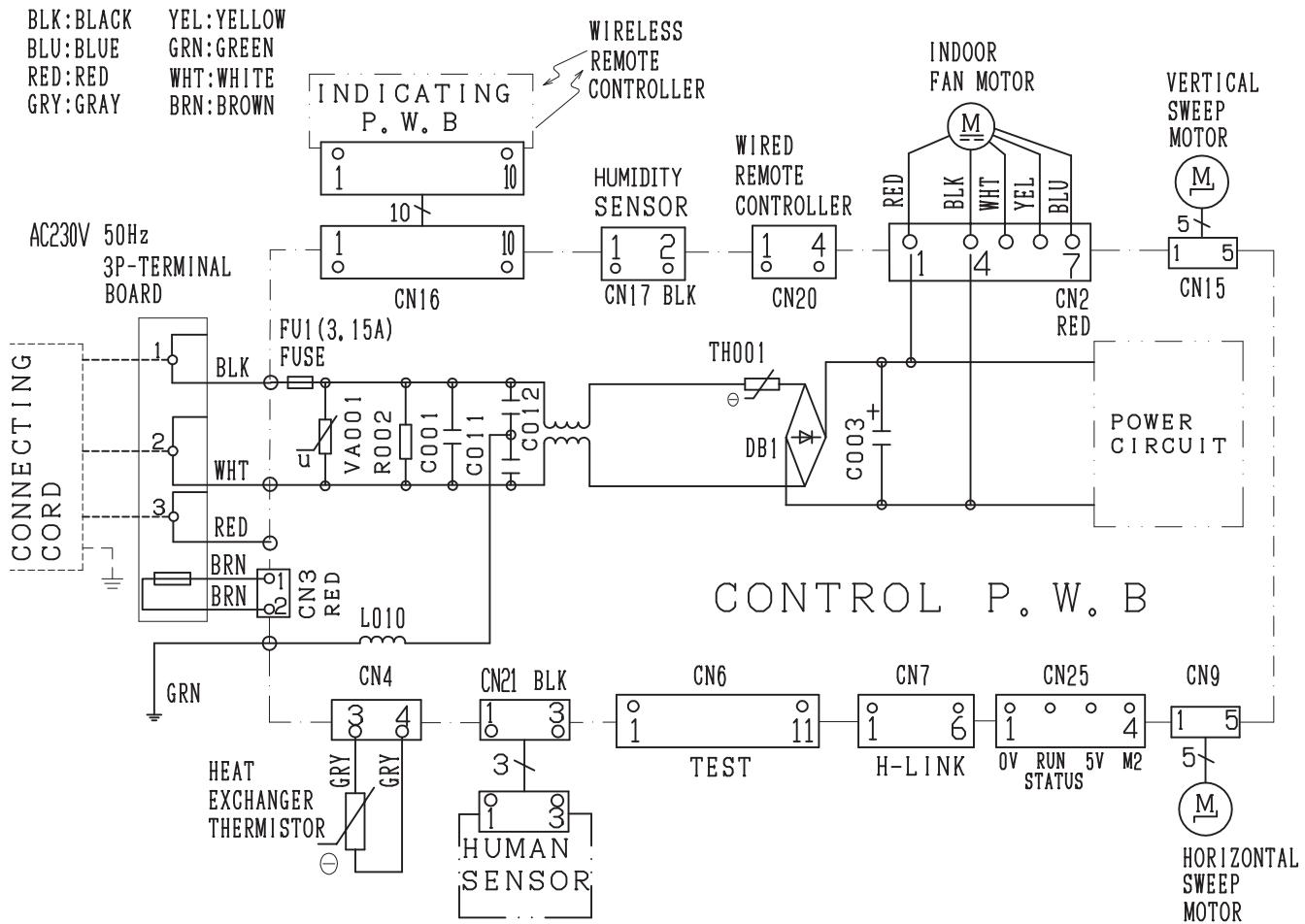
IPT: Input (W)

**NOTE:**

1. The above compressor data is based on 100% capacity combination of indoor units at the rated operating frequency.
2. This data is based on the same conditions as the nominal heating and cooling capacities.
3. The compressor started by an inverter, resulting in extremely low starting current.

## 7 WIRING DIAGRAM

### 7.1. RAK-18RPE/25RPE/35RPE/42RPE/50RPE



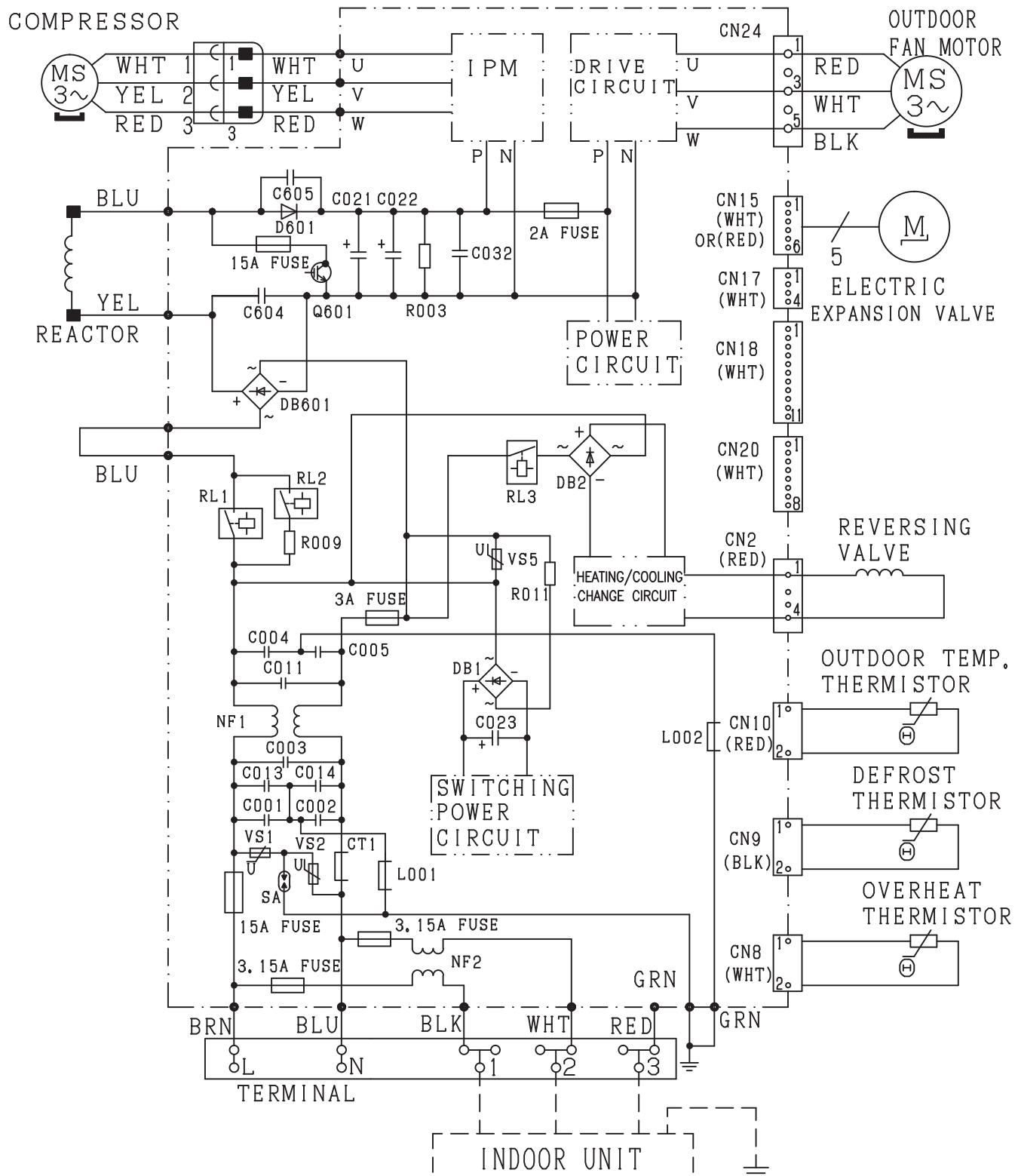
CAUTION !  
HIGH VOLTAGE

TURN OFF THE POWER SOURCE  
DURING THE SERVICE WORK.

\* SOME MODELS NOT NEED TO  
INSTALL THE HORIZONTAL  
SWEEP MOTOR, HUMIDITY SENSOR

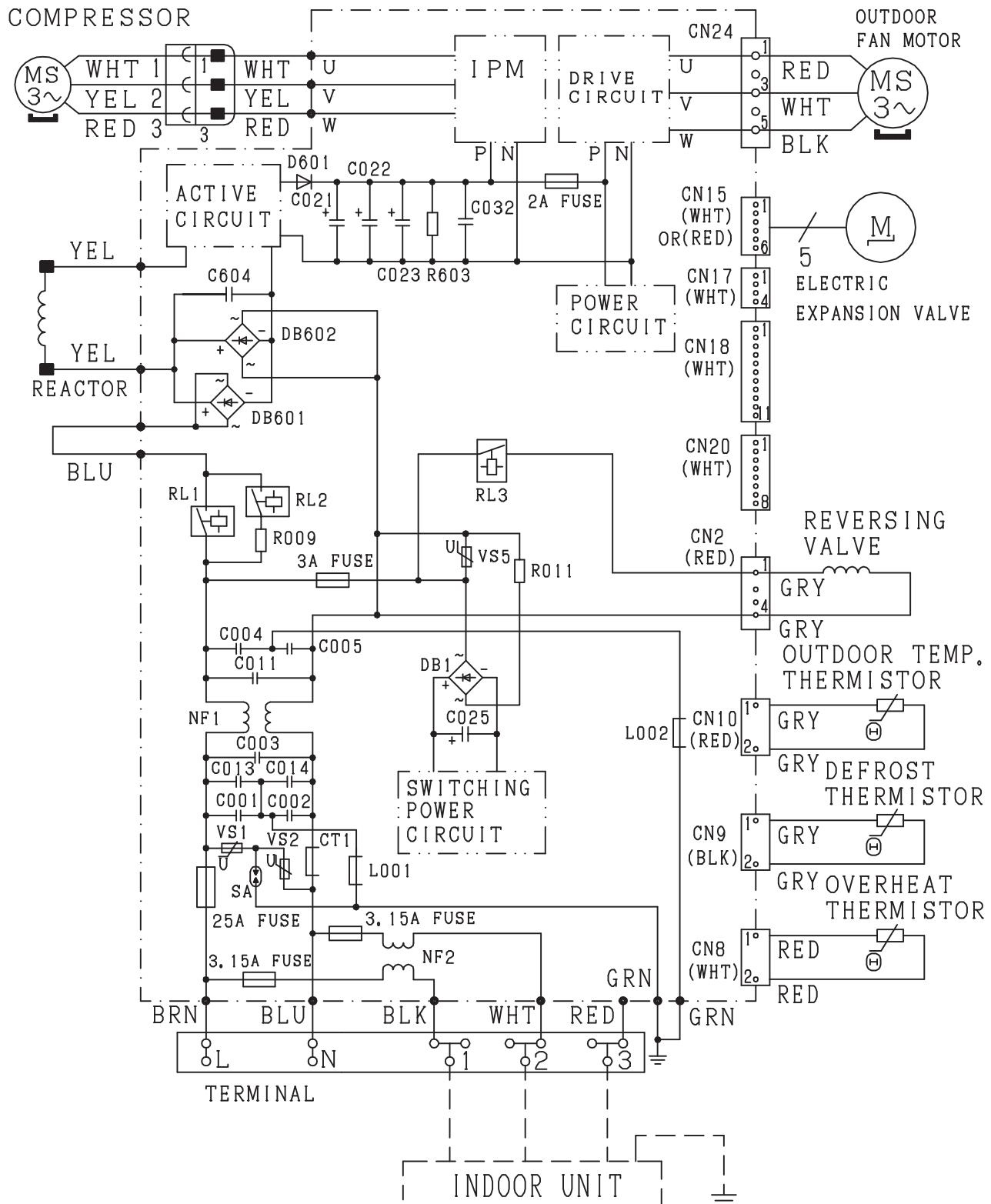
## 7.2. RAC-18WPE/25WPE/35WPE

BLU:BLUE	RED:RED
BLK:BLACK	WHT:WHITE
BRN:BROWN	YEL:YELLOW
GRN:GREEN	GRY:GRAY



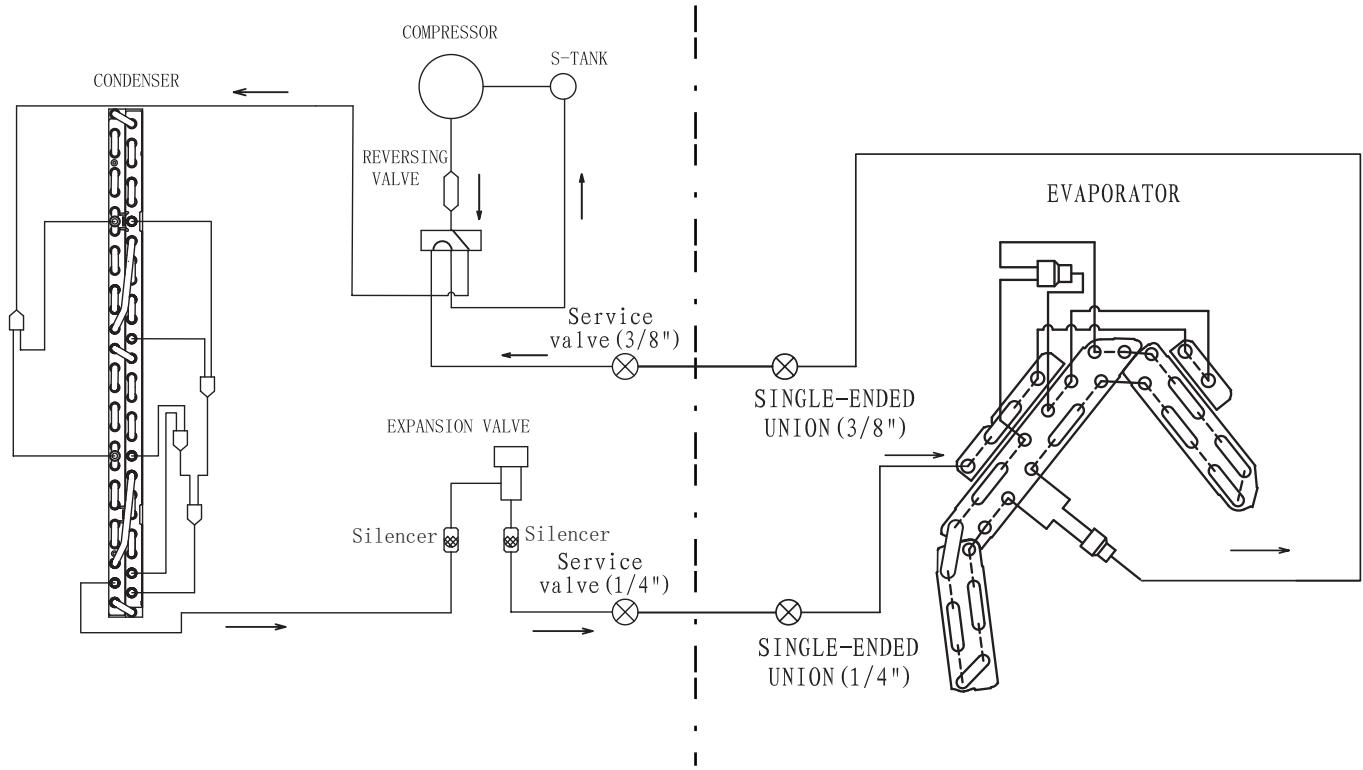
## 7.3. RAC-42WPE/50WPE

BLU:BLUE	RED:RED
BLK:BLACK	WHT:WHITE
BRN:BROWN	YEL:YELLOW
GRN:GREEN	GRY:GRAY

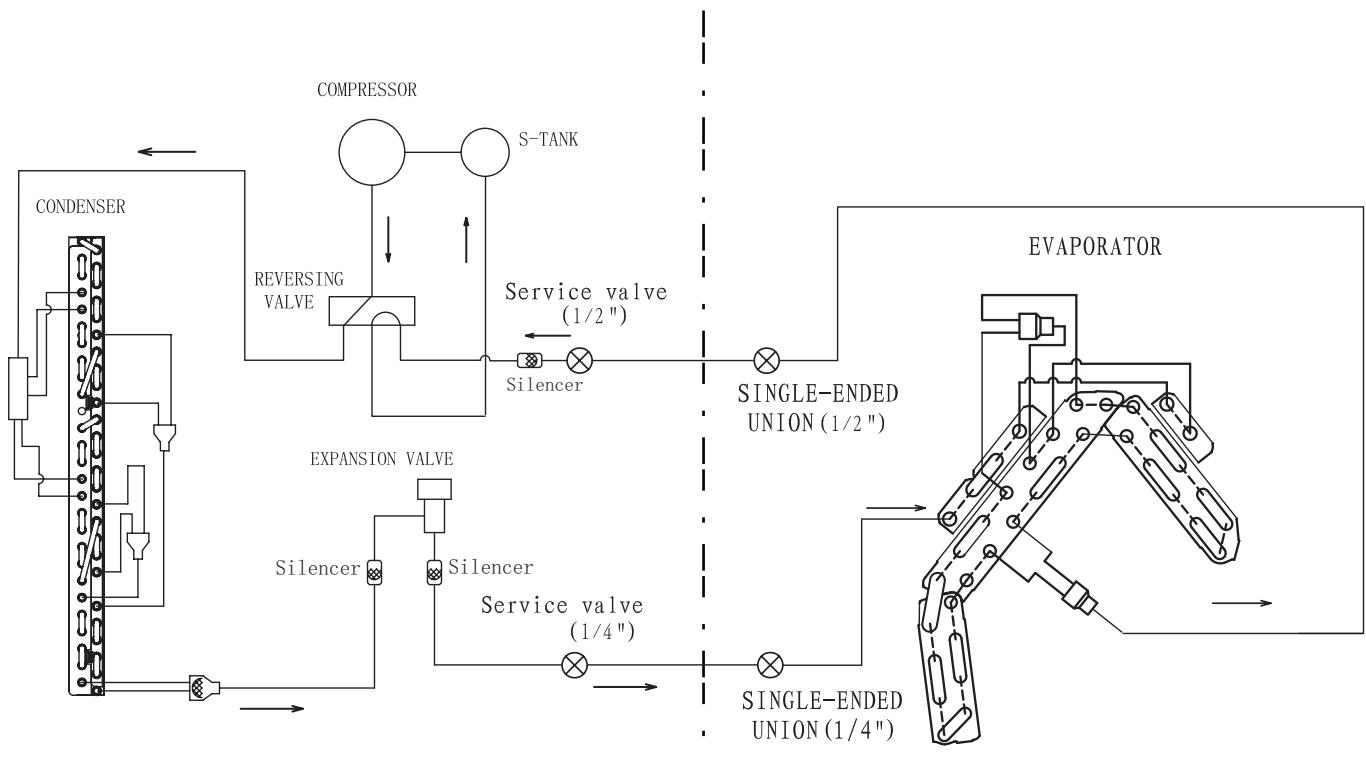


## 8 REFRIGERANT CYCLE

### 8.1. WALL TYPE: RAK-18RPE/RAC-18WPE、RAK-25RPE/RAC-25WPE、RAK-35RPE/RAC-35WPE



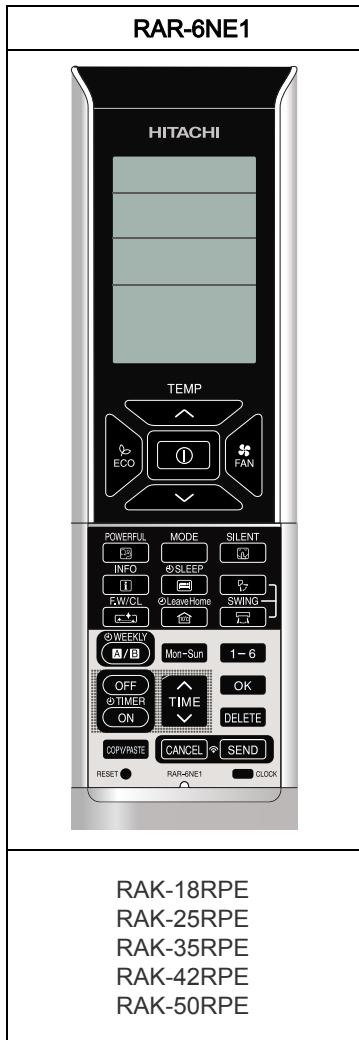
### 8.2. WALL TYPE: RAK-42RPE/RAC-42WPE、RAK-50RPE/RAC-50WPE



## 9 CONTROL AND FUNCTION

### 9.1. WIRELESS REMOTE CONTROL FUNCTION

REMOTE CONTROLLER TYPE



BUTTONS	FUNCTION
	<b>MODE Selector</b> Use this button to select the operations mode. Every time you press this button, the mode will change from  (AUTO) →  (HEAT) →  (DEHUMIDIFY) →  (COOL) and →  (FAN) cyclically.
	<b>FAN SPEED Selector Button</b> This determines the fan speed. Every time you press this button, the airflow rate will change from  (AUTO) →  (HIGH) →  (MED) →  (LOW) →  (SILENT) (This button allows selection of optimal or preferred fan speed for each operation mode).
	<b>START/STOP button</b> Press this button to start operation. Press it again to stop operation.
	<b>ECO button</b> Use this button to set the ECO mode.
	<b>POWERFUL button</b> Use this button to set the POWERFUL mode.
	<b>SILENT button</b> Use this button to set the SILENT mode.
	<b>INFO button</b> <ol style="list-style-type: none"> <li>1) Press this button to display temperature for 10 seconds.</li> <li>2) Press this button to check monthly power consumption.</li> <li>3) Press this button to receive the current calendar and clock.</li> </ol>
	<b>ECO SLEEP TIMER button</b> Use this button to set the ECO sleep timer.
	<b>AUTO SWING (Vertical) button</b> Controls the angle of the horizontal air deflector.
	<b>AUTO SWING (Horizontal) button</b> Controls the angle of the vertical air deflector.
	<b>LEAVE HOME button</b> Prevent the room temperature from falling too much by setting temperature 10°C~16°C when no one is at home
	<b>FROST WASH / CLEAN button</b> The dust and dirt adhering to indoor heat exchanger which is the cause of the smell. They are washed away by freezing and thawing of the heat exchanger.
<b>WEEKLY TIMER buttons</b>	
	<b>ON/OFF TIMER button</b> The device will turn on (off) and off (on) at the designated time.
	<b>TIME button</b> Press the button to set starting time of the program
	<b>OK button</b> Press the button to save the program. The button shall be pressed everytime after finishing a program setting.
	<b>DELETE button</b> <ol style="list-style-type: none"> <li>1) Press the button to delete the selected program.</li> <li>2) Press the button for about 10 seconds by directing the remote controller towards the indoor unit while Mode A or B display blinks, programs for Mode A or B will be deleted both from the indoor unit and the remote controller after the beep sound from the indoor unit.</li> </ol>
Mon-Sun	<b>DAY button</b> Select the desired day of the week.
1 - 6	<b>PROGRAM NO. button</b> Press this button to select a program number.
	<b>CANCEL</b> <ol style="list-style-type: none"> <li>1) Press the button to cancel the current setting process on the screen.</li> <li>2) Press the button by directing the remote controller towards the indoor unit, then weekly timer setting will be canceled from indoor unit after the beep sound from the indoor unit. The program setting remains in the remote controller.</li> </ol>
	<b>SEND button</b> Press the button for about 3 seconds by directing the remote controller towards the indoor unit after finishing the program setting. Timer lamp on the indoor unit will blink rapidly and after the beep sound from indoor unit, TIMER lamp will light up.
	<b>CLOCK button</b> Press the button to set calendar and clock.
	<b>WEEKLY TIMER MODE button</b> <ol style="list-style-type: none"> <li>1) Select Mode A or Mode B. 2 modes can be set and stored as a weekly timer.</li> <li>2) By pressing the button longer than 3 seconds, program setting screen will appear.</li> </ol>

## 9.2. AUTO CHANGEOVER

COOLING/HEATING mode is decided by the room temperature.

- A. COOLING/HEATING mode is decided during the **initial startup** of Automatic Operation

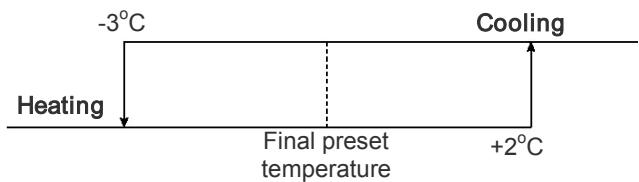
Initial startup of Automatic Operation means the following either condition:

- Unit start up in Automatic Operation
- Automatic Operation mode is pressed while the unit is running in manual mode

Startup room temperature	COOL / HEAT
$\geq$ Remote controller setting temperature	Unit runs in COOLING mode
< Remote controller setting temperature	Unit runs in HEATING mode

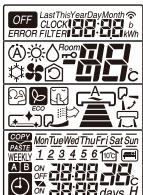
- B. COOLING/HEATING mode is decided in **intervals after the initial startup** of Automatic Operation (also known as Auto Changeover function)

Intervals	Duration
1 <sup>st</sup> interval	10 minutes
2 <sup>nd</sup> interval	15 minutes
Subsequent interval	Every 55 minutes

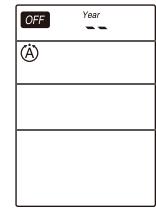


## 9.3. SHIFT VALUE

1. Press and hold  $\odot$  (START/STOP) button and  $\text{ON}$  (ON) button.
2. Press  $\text{RESET}$  [RESET] button on the same time. Release  $\text{RESET}$  [RESET] button only, then release  $\odot$  (START/STOP) and  $\text{ON}$  (ON) button once Screen 1 appears.

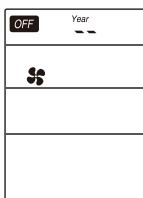


Screen 1



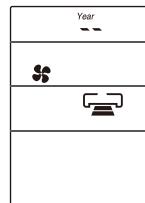
Screen 2

3. Press the  $\text{MODE}$  (MODE) button to display  $\text{fan}$  fan mode (Screen 3).



Screen 3

4. Press  $\odot$  (START/STOP) and Screen 4 appear.

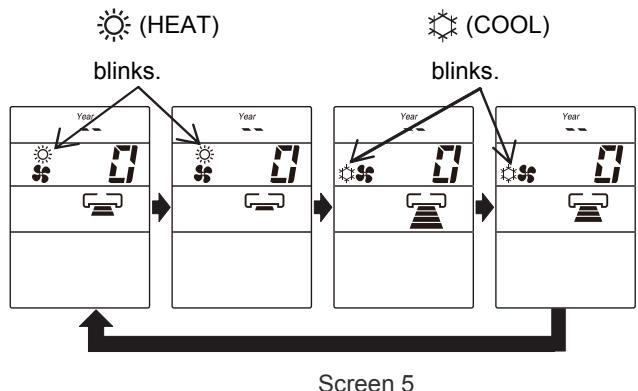


Screen 4

5. Select  $\text{FAN}$  (FAN SPEED) button to choose Heating Shift or Cooling Shift Mode (Screen 5).

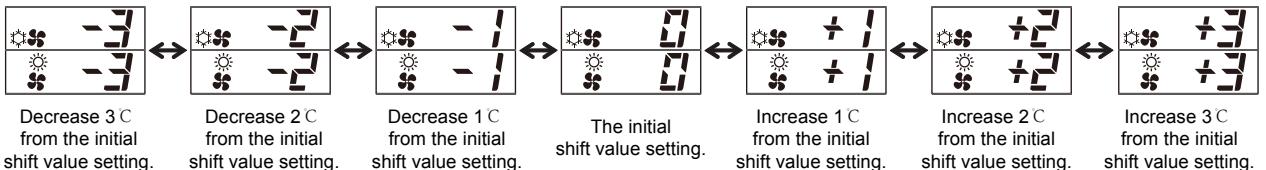
By setting fan speed to HIGH  $\text{HIGH}$  or MED  $\text{MID}$ , it will go to Cooling Shift mode.

By setting fan speed to LOW  $\text{LOW}$  or SILENT  $\text{SILENT}$ , it will go to Heating Shift mode.



Screen 5

6. Press the Temperature button ( $\downarrow$  or  $\uparrow$ ) to adjust the shift value.



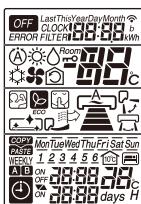
## NOTE:

1. There are total of 7 shift values ranging from -3 to 3.
2. The displayed shift value, ☀(HEAT) and ⚡(COOL) symbol on the remote controller display will be disappear after 10 seconds
3. The changed shift value will remain unchanged after turned off the power.
4. If "0" is displayed on the remote controller display, it indicates the shift value is now at the initial setting.

**9.4. OPERATION LOCK**

## 1. HEATING MODE

- a) Press and hold  (ECO) and  (POWERFUL) buttons, press  (RESET) button on the same time. Release  (RESET) button only when Screen 1 appear, then release  (ECO) button and  (POWERFUL) button.



Screen 1

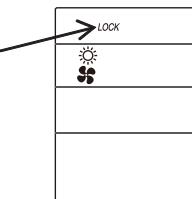
- c) The heating mode operation is locked.

d) To unlock HEATING mode, repeat step (a). After all operations mode symbols displayed for 10 seconds, the operation mode symbol before cancellation will be display. The heating mode operation is unlocked.

## 2. COOLING AND DEHUMIDIFYING MODE

- a) Press and hold  (ECO) and  (SILENT) buttons for at least 5 seconds when the remote controller is OFF.
- b) Wait until only ☀ and ⚡ displayed on the screen. The cooling and dehumidifying modes operation is locked.
- c) To unlock HEATING mode, repeat step (a). After all operations mode symbols displayed for 10 seconds, the operation mode symbol before cancellation will be display. The cooling and dehumidifying mode operation is unlocked.

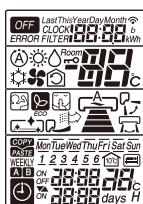
- b) Wait until only Screen 2 appear.



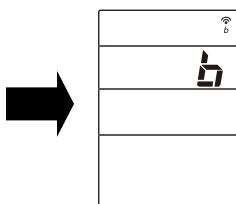
Screen 2

**9.5. SETTING THE PREVENTION OF MUTUAL INTERFERENCE**

1. Please ensure the other indoor unit is OFF.
2. Press  (PROGRAM NO.) button,  (ON TIMER) button and  (RESET) button simultaneously. The remote controller will display Screen 1 and followed by Screen 2. The indoor unit beeps to indicate that it has just received the signal from remote controller.



Screen 1



Screen 2

## NOTE:

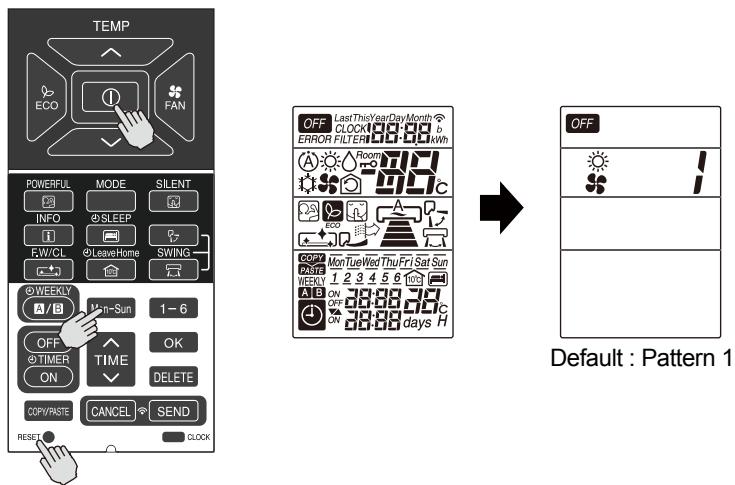
1. If indoor unit still not receive the correct signal from the correct remote controller, setting shall be made again. By setting again for the 2nd time, the signal address will change from B to A, then repeat again for the 3rd time.

## 9.6. INTERMITTENT FAN SPEED SETTING

The intermittent fan control during thermo off in Heating Mode can be changed by the remote controller.  
(This procedure should be done only by service personnel.)  
It is possible to select from 3 patterns.

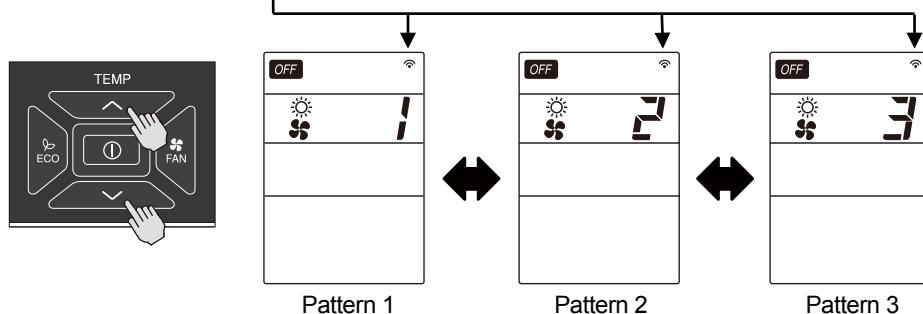
### PROCEDURE

- Press  [START/STOP] button,  [Mon-Sun] button and press  [RESET] button simultaneously. Release  [RESET] button only and make sure that all marks on the remote controller display are indicated, then release  [START/STOP] button and  [Mon-Sun] button. Remote controller now enters "Intermittent Fan Control Change Mode".



- Press [ROOM TEMPERATURE setting] [ $\wedge$ (UP)]/[ $\vee$ (DOWN)] buttons.  
(The intermittent pattern changed with indoor unit beep sound.)

Transmission sign lights up with beep from indoor unit simultaneously.



	Pattern 1	Pattern 2	Pattern 3
Single Model	Continuous	30sec ON / 210sec OFF repeatedly	50sec ON / 190sec OFF repeatedly
Multi Model	30sec ON / 210sec OFF repeatedly	50sec ON / 190sec OFF repeatedly	Continuous

#### NOTE :

- (1) The indication of the selected intermittent pattern will disappear after 10 seconds.
- (2) The selected intermittent pattern will remain unchanged after the unit is turned off.

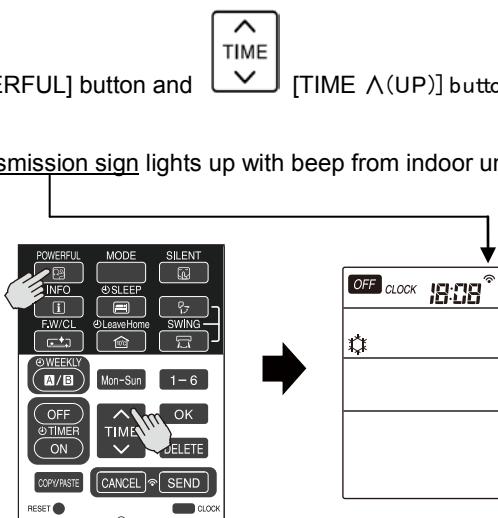
## 9.7. FAN SPEED SETTING IN THERMO OFF IN COOLING

The fan speed in Cooling Mode during thermo off can be changed by the remote controller.  
(This procedure shall be implemented strictly by service personnel only.)  
It is possible to return it to the default setting.

### PROCEDURE

Press [POWERFUL] button and [TIME ▲(UP)] button simultaneously for about 5 seconds when the remote controller is OFF.

Transmission sign lights up with beep from indoor unit simultaneously.



Beep sound pattern :      1) Default setting : Short beep  
                              2) Changed setting : Double beep

	Fan speed during thermo off
Default Setting	Ultra low
Changed Setting	Set fan speed (When auto fan speed is set, the fan speed is low)

#### NOTE :

- (1) The selected fan speed will remain unchanged after the unit is turned off.
- (2) If Timer reservation has been set, it will be canceled.
- (3) During time setting and timer setting, this operation cannot be set.

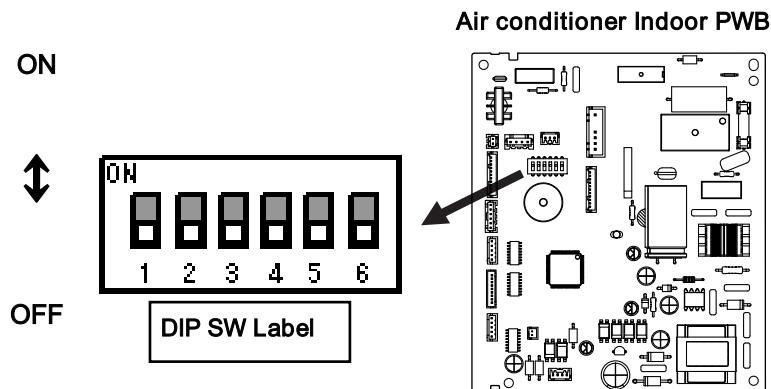
## 9.8. ERROR CODE INFORMATION

1. In case failure occurs to the air conditioner, by pressing  (INFO) button, an error code will be displayed.
2. Direct the remote controller towards the receiver of indoor unit (within 2 meters in front of indoor unit) and press  (INFO) button.
3. Wait for 2 seconds for signal transmission and the error code will be displayed.

	TIMER LAMP BLINKING	LED301 BLINKING	CODE	MEANING
INDOOR	-	-	000 00	Normal
	1 time		001 00	Refrigerant cycle fault
	2 times	-	-	Outdoor unit is under forced operation
	3 times	9 times	003 00	Communication error between indoor and outdoor units
	9 times	-	009 00	Indoor thermistor
	10 times	-	010 00	Abnormal rotating numbers
	12 times	-	012 00	Communication error between indoor and outdoor units
	13 times	-	013 00	IC401 data reading error
OUTDOOR	4 times	2 times	002 01	Peak current cut
	4 times	3 times	003 01	Compressor abnormal low speed rotation
	4 times	4 times	004 01	Compressor switching failure
	4 times	5 times	005 01	Overload lower limit cut
	4 times	6 times	006 01	OH thermistor temperature rise
	4 times	7 times	007 01	Abnormal outdoor thermistor
	4 times	9 times	009 01	Communication error
	4 times	10 times	010 01	Abnormal power source
	4 times	11 times	011 01	Fan stop for strong wind
	4 times	12 times	012 01	Fan motor fault
	4 times	13 times	013 01	EEPROM reading error
	4 times	14 times	014 01	Active converter defective
	4 times	15 times	015 01	Abnormal PWB circuit
	4 times	16 times	016 01	Hign load stop

## 9.9. ADDITIONAL FUNCTION VIA DIP-SWITCH SETTINGS

A new DIP Switch is available on the PWBs of the indoor unit that provide additional functions via the settings on the switches.



SW No.	ITEM	FUNCTION			
1	AUTO RESTART	OFF*	ENABLE	ON	DISABLE
2	CARD KEY MODE	OFF*	DISABLE	ON	ENABLE
3	CARD KEY LOGIC SELECT	OFF*	INPUT HIGH ACTIVE	ON	INPUT LOW ACTIVE
4	HEATING/COOLING ONLY MODE SELECT	OFF*	HEATING & COOLING	OFF	HEATING ONLY
5	HEATING/COOLING ONLY MODE SELECT	OFF*	HEATING & COOLING	ON	COOLING ONLY
6	REMOCON ID SELECT	OFF*	SELECT ID : A	ON	SELECT ID : B

NOTE:

\* Marking is position of shipping [FACTORY default setting]

### 9.9.1. AUTO RESTART FUNCTION

The AUTO RESTART function can be enabled or disabled by setting Pin No. 1 on the DIP SWITCH above to the ON or OFF position accordingly.

### 9.9.2. HEATING/COOLING ONLY MODEL SELECTION

When this function is enabled, the operation mode could be locked to either Heating Only (Heating or Fan) or Cooling Only (Cooling, Fan or Dehumidifying) by setting the Pin No. 4 and 5 accordingly.

LOCKED MODE	REMARKS
HEATING ONLY	Unit will not enter into Cooling mode although cooling mode is selected using the remote controller.
COOLING ONLY	Unit will not enter into Heating mode although heating mode is selected using the remote controller.

## 10 OPTION LIST

### 10.1. WIRED REMOTE CONTROL – SPX-RCDB



RAR-5G2 (SPX-RCDB)

BUTTONS	FUNCTION
	<b>MODE Selector</b> Use this button to select the operating mode. Every time you press this button, the mode will change from  (AUTO) →  (HEAT) →  (DEHUMIDIFY) →  (COOL) and →  (FAN) cyclically.
	<b>FAN SPEED Selector Button</b> This determines the fan speed. Every time you press this button, the airflow rate will change from  (AUTO) →  (HIGH) →  (MED) →  (LOW) →  (SILENT) (This button allows selection of optimal or preferred fan speed for each operation mode).
	<b>ON/OFF button</b> Press this button to start operation. Press it again to stop operation.
	<b>SLEEP button</b> Use this button to set the SLEEP timer.
	<b>SET button</b> Timer setting reservation.
	<b>OFF button</b> Select the turn OFF timer.
	<b>ON button</b> Select the turn ON timer.
	<b>CANCEL button</b> Cancel timer reservation.
	<b>AUTO SWING (Vertical) button</b> Controls the angle of the horizontal air deflector.
	<b>ROOM TEMPERATURE setting button</b> Value will change quickly when keep pressing.

#### 10.1.1. SHIFT VALUE

1. Press and hold (ON/OFF) button and (ON TIMER) button at the same time while giving a single press on the RESET button until remote controller now enter 'Shift value change mode'.
2. Press (ON/OFF) button so that the display indicates (FAN) speed.
3. Select (FAN SPEED) button to choose Heating Shift or Cooling Shift Mode.

By setting fan speed to HIGH or MED , it will go to Cooling Shift mode.

By setting fan speed to LOW or SILENT , it will go to Heating Shift mode.

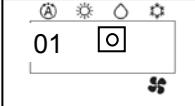
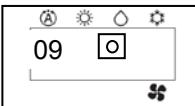
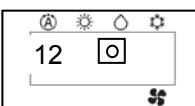
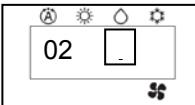
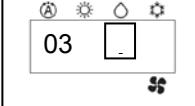
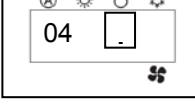
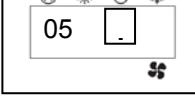
4. Press (ROOM TEMPERATURE) button to change the shift value (-3°C ~ 0 ~ 3°C).
5. Press (ON/OFF) button to end 'Shift value setting mode'.

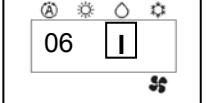
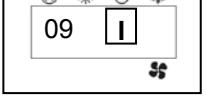
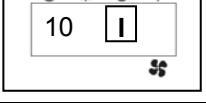
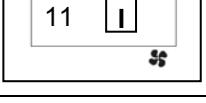
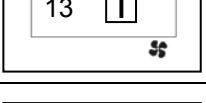
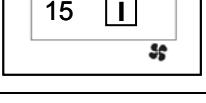
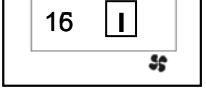
#### NOTE:

1. There are total of 7 shift values ranging from -3 to 3.
2. The changed shift value will remain unchanged after turned off the power.

### 10.1.2. ERROR CODE INFORMATION

- In case failure occurs to the air conditioner, the error code will constantly appear on the wired remote controller display.

	TIMER LAMP BLINKING	LD301 BLINKING	CODE	MEANING
INDOOR	-	-	-	Normal
	1 time			Refrigerant cycle fault
	2 times	-	-	Outdoor unit is under forced operation
	3 times	9 times		Communication error between indoor and outdoor units
	9 times	-		Indoor thermistor defective
	10 times	-		Abnormal rotating numbers
	12 times	-		Communication error between indoor and outdoor units
	13 times	-		IC401 data reading error
OUTDOOR	4 times	2 times		Peak current cut
	4 times	3 times		Compressor abnormal low speed rotation
	4 times	4 times		Compressor switching failure
	4 times	5 times		Overload lower limit cut

	TIMER LAMP BLINKING	LD301 BLINKING	CODE	MEANING
OUTDOOR	4 times	6 times		OH thermistor temperature rise
	4 times	7 times		Abnormal outdoor thermistor
	4 times	9 times		Communication error
	4 times	10 times		Abnormal power source
	4 times	11 times		Fan stop for strong wind
	4 times	12 times		Fan motor fault
	4 times	13 times		EEPROM reading error
	4 times	14 times		Active converter defective
	4 times	15 times		Abnormal PWB circuit
	4 times	16 times		High load stop

## 10.2. H-LINK ADAPTOR – PSC 6RAD

### 10.2.1. SAFETY SUMMARY

#### DANGER:

- DO NOT pour water into the remote control switch (hereafter called "controller"). This product is equipped with electrical parts. This will cause serious electrical shock.

#### WARNING:

- DO NOT perform installation work and electrical wiring connection by yourself. Contact your distributor or dealer of HITACHI and ask then for installation work and electrical wiring by service person. The specified cable should be used to connect (i) room air conditioner and adaptor, and (ii) controller and adaptor.

#### CAUTION:

- DO NOT install the indoor unit, outdoor unit, controller and cable as such places as:
  - where there is oil vapor and dispersion of oil
  - where there is sulfuric environment (near the hot springs)
  - where there is a flammable gas
  - where there is salty environment (near the sea)
- DO NOT install the indoor unit, outdoor unit, controller and cable within approximately 3 meters from strong electromagnetic wave radiators, such as medical equipment. In case that the controller is installed in a place where there is electromagnetic wave direct-radiation, shield the controller and cables by covering with the steel box and running the cable through the metal conduit tube.
- In case that there is electric noise at the power source for the indoor unit, provide a noise filter.

### 10.2.2. INSTALLATION WORK

#### ■ Before installation

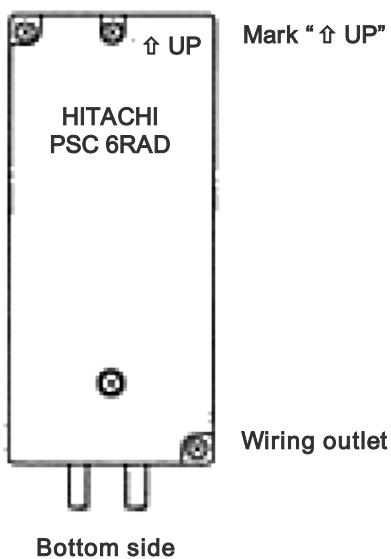
Check the contents and the number of the accessories in the packing.

Adaptor		With two 1.8m cables
1 piece of cover for hiding the covering		Attached 2 sided tapes
Two-sided tape for attaching to Adaptor		110x40x3mm

2 connectors for H-Link connection	
2 tapping screws for attaching to wall	
2 screws for attaching to wooden wall	

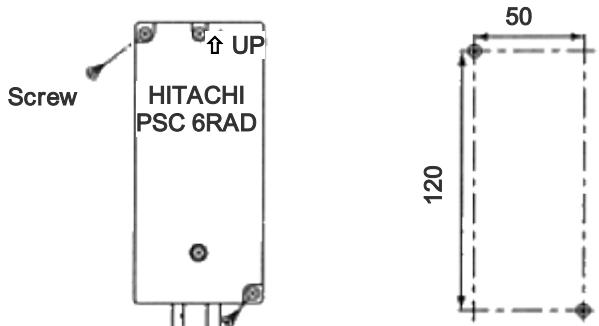
- 1) RAC adaptor can be installed to the wall as well as on the air conditioner itself
- 2) Install RAC adaptor in the vertical surface as shown below.

Upper side



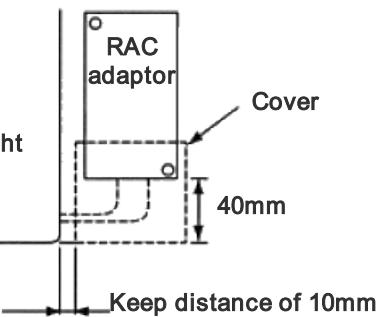
Bottom side

- 3) Installation procedure
  - a) When installing to the wall.
    - i) Fix the adaptor with 2 screws. Tapping screw is for metal surface, and other screw is for wooden surface.



- i) When using the cover  
It can be installed at the right and left side of room air conditioner. Fix the cover and RAC adaptor with the two-sided tape (accessory).

An example of installation at the right side

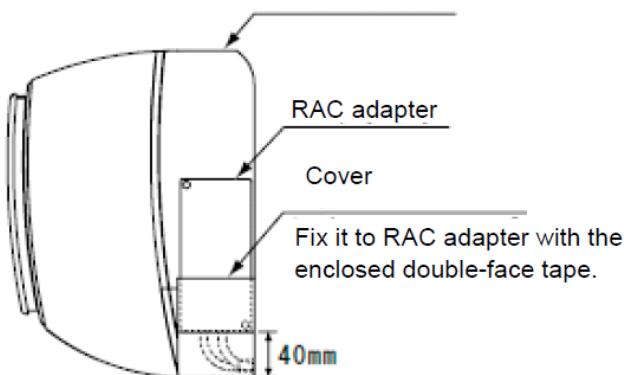


- b) When installing on the room air-conditioner
 

In case that it cannot be installed to the wall due to the space or material problem, install the RAC adaptor with the two-sided tape (accessory) on the room air-conditioner.

  - i) Confirm if the piping cover of the unit can be removed when performing the service maintenance, and then fix the RAC adaptor in the side of room air-conditioner with two-sided tape. (Available at the right as well as left side)
  - ii) Clean the surface to be installed with a dry cloth.

Room Air-conditioner

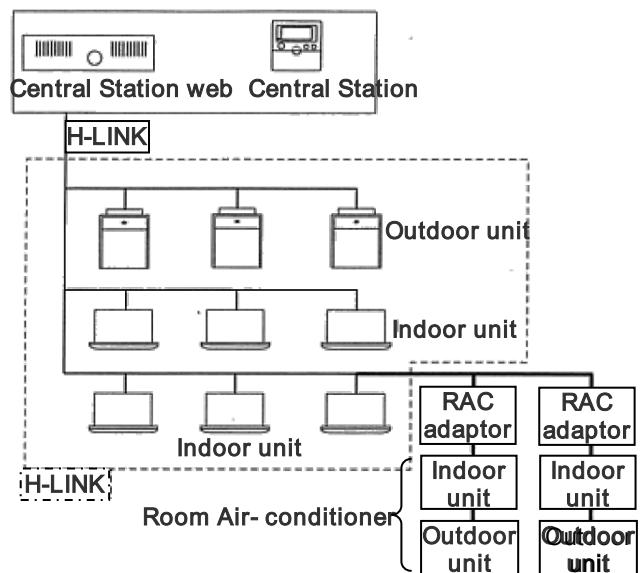


#### NOTE:

- Consider the following points since the adhesiveness changes according to the environmental conditions (temperature, humidity etc)
- The adhesiveness is decreased when there is humidity or oil.
- Warm the adhesive part and installation place of the two-sided tape to avoid the decrease of the adhesiveness in case the ambient temperature is low.
- DO NOT touch the adhesive part by fingers nor re-attach it many times. The adhesiveness has decreased and the RAC adaptor may fall off.
- DO NOT apply any force within 24 hours after installation.

### 10.2.3. ELECTRICAL WIRING

#### ■ System configuration



#### CAUTION:

- Turn OFF the power supply of the room air-conditioner or the central control device when performing the wiring work
- DO NOT run all the H-LINK cable or power supply cable along the other signal cable, or malfunction may occur due to the noise, etc. If it is required to run along the other transmission cable, separate the cable more than 30cm, or run the cable through the metal tube and earth the tube.
- Follow local codes and regulations when performing electrical wiring and earth wiring.
- Transmissions cable used in H-LINK shall be 2 cores cable ( $0.7mm^2$  to  $1.25mm^2$  for model: VCTF, VCT, CVV, MVVX, CVVX, VVR, VVF) or 2 cores twisted pair cable (model: KPEV, KPEV-Spec). Total length of cable shall be below 1000mm.
- DO NOT use wire with more than 3 cores.

#### ■ Internal components and Wiring connections

Check the contents and the number of the accessories in the packing.

- Access

Open the cover by removing the ① and ② screws.



- Wiring Connection

Connection with Room Air-Conditioner

- i) Remove the front cover of the room air-conditioner and the cover of electrical box.
- ii) The cable attached with the connector of the RAC adaptor shall be connected with the connector of indoor PCB

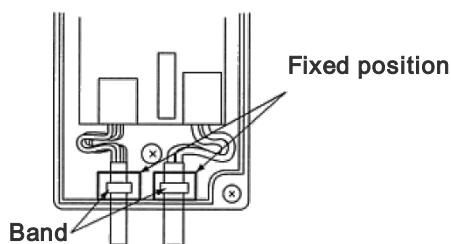
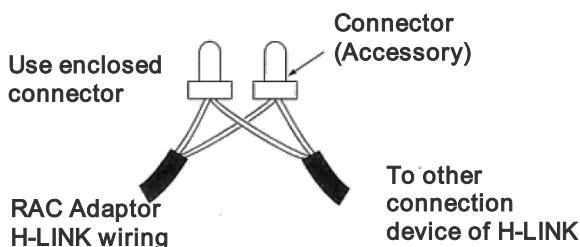
- iii) Install the electrical box cover paying attention not to clamp the cable. Read the installation manual of each room air-conditioner for confirming how to connect and how to assemble the cable of the RAC adaptor.

**CAUTION:**

- Disconnect the power plug before performing this work
- Turn OFF the break power source in case the power is supplied from the outdoor unit.

- Connection of Transmission Cable

H-LINK transmission cable connecting to RAC adaptor shall be connected to H-LINK.

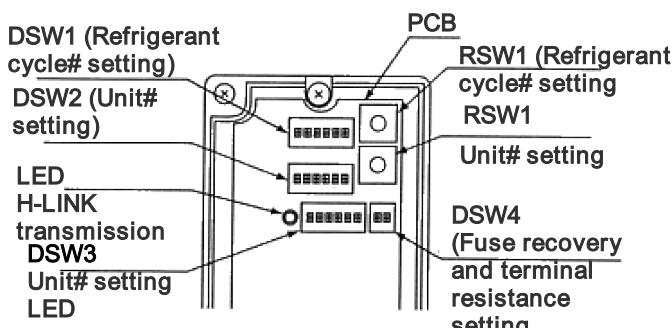


**CAUTION:**

- DO NOT connect incorrect wiring. It may cause the failure of the RAC Adaptor. Especially pay attention not to apply high voltage e.g. AC400/230V.
- DO NOT perform the wiring work while power to the central station or the RAC Adaptor is still being supplied. It may cause malfunction. Turn OFF devices when performing the wiring work.
- The RAC Adaptor side cable should not overload to the connector.
- DO NOT clamp the cable when attaching the RAC adaptor cover.
- Band should not be loose and in fixed position.

#### 10.2.4. DIP SWITCH SETTING

- 1) Switch OFF the power of room air conditioner before setting the DIP switch. If the power is ON, the settings are INVALID.
- 2) The position of the DIP switch is shown below.



**CAUTION:**

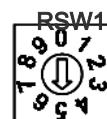
- DO NOT turn ON various pins of DSW1 and DSW2

- 3) Set the refrigerant cycle# by RSW1 and DSW1

DSW1 (Ten digit)	RSW1 (Last digit)

DSW1 and RSW1 are set "0" before shipment. Up to 15 cycles can be set.

E.g. Setting in Ref No. 5



The position is Set 5  
No. 1 pin is OFF

- 4) Set the unit No. by RSW2 and DSW2

DSW2 (Ten digit)	RSW2 (Last digit)

DSW2 and RSW3 are set "0" before shipment. Up to 15 cycles can be set.

E.g. Setting in Unit No. 15



No. 1 pin is OFF

The position is Set 5

- 5) Slave unit.

In case of setting various RAC adaptors in the same refrigerant system, set the RAC adaptor with smallest Unit# as a master unit. In case of setting only one RAC adaptor in a refrigerant system, this adaptor should be a master unit. Set this procedure by DSW3.

Master Unit setting	Setting before shipping (slave unit setting)

●: Master Unit setting

O: Setting before Shipping (Slave Unit setting)

	Indoor Unit#								
	0	1	2	3	4	5	6	7	
Refrigerant Unit#	0	●	○	○	○	○			
	1			●	○	○			
	2				●	○	○	○	
	3		●						
	4								

**CAUTION:**

- DO NOT set various main adaptors in the same refrigerant cycle.

- 6) Procedure when applying 200V voltage to H-LINK wiring incorrectly.

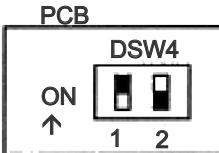
In case of applying 200V voltage to H-LINK wiring incorrectly, the fuse installed in a transmission circuit on PCB will blow out. In this case, reconnect the wiring correctly and turn ON No. 2 pin of DSW4 on PCB. The transmission circuit can be recovered. (If applying this error again, the transmission circuit can not be recovered)

PCB



Turn ON No.2 pin of  
DSW4

- 7) Terminating resistance is set in whole H-LINK system.
- If H-LINK connecting devices like package air-conditioner are connected besides the RAC Adaptor, set the terminating resistance by those connecting devices. The terminating resistance should be set ON in only one position in whole H-LINK system.
  - In case that H-LINK is connected only by the RAC adaptor, set the terminating resistance by the RAC adaptor. The terminating resistance should be set ON in only one position in whole H-LINK system.



Turn ON No.1 pin of  
DSW4

**10.2.5. TEST RUN**

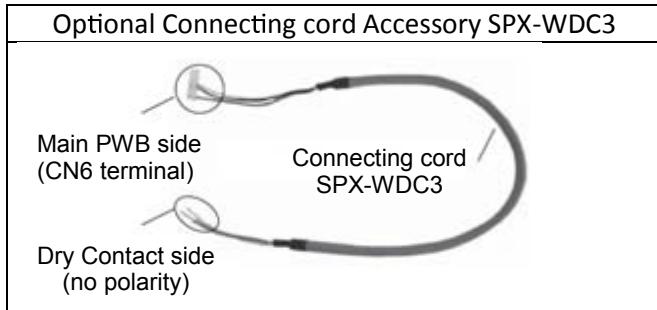
Test run should be performed in the following after finishing the installation, wiring and setting. Refer to the installation manuals enclosed with the control system equipment.

- 1) Confirmation of RAC Adaptor Connection  
Confirm if the RAC adaptor connection is recognized in the control system equipments. In case that it is not confirmed, check the transmission cable, refrigerant cycle #, indoor unit #, terminal resistance setting etc.
- 2) Registration  
Confirm if the RAC adaptor connection is recognized.
- 3) Confirmation of RUN/STOP Operation.  
Confirm if the room air-conditioner operate correctly by RUN/STOP from the central control system equipments. Check also if the room air-conditioner operation changes correctly by each setting.

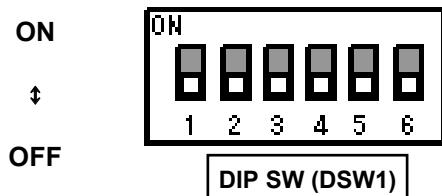
### 10.3. DRY CONTACT (SPX-WDC3) APPLICATION (USING DIP SWITCH)

The dry contact system enables the operation of the air conditioner indoor unit to be controlled by using external dry contacts (with no voltage) such as card-key controller or window for facilities such as hotels.

Note:



- 1) AUTO RESTART function set to "Enable" is needed (set pin#1 on the DIP SWITCH SW501 above to OFF position).
- 2) DRY CONTACT function is "Enable" by set pin No. 2 of the DIP SWITCH (DSW1) to ON position.
- 3) Select the proper setting for DRY CONTACT LOGIC INPUT pin No. 3 on DIP SWITCH (DSW1)
  - i) Set to OFF position (Hi Input) if the type of Dry Contact switch to be used (for the CARD KEY UNIT or Window) is of contact type a (Normally Open Type) as shown in below diagram.
  - ii) Set to ON position (Lo Input) if the type of Dry contact switch to be used (for the CARD KEY UNIT or Window) is of contact type b (Normally Close Type) as shown in below diagram.



Pin No.	Function	Switch Position / Setting			
		OFF	Disable	ON	Enable
2	DRY CONTACT function	OFF	Disable	ON	Enable
3	DRY CONTACT Input Logic	OFF	HI Input Active	ON	LO Input Active

- Please decide the type of dry contact you will be using and set the position of the DIP Switch No. 2 and 3 accordingly

#### [1] CHECK DRY CONTACT OF CARD KEY UNIT

	AIR CONDITIONER Standby	AIR CONDITIONER Operating
CARD KEY (Door Switch)	REMOVE 	INSERT 
Contact type a	OPEN 	CLOSE 
Contact type b	CLOSE 	OPEN 

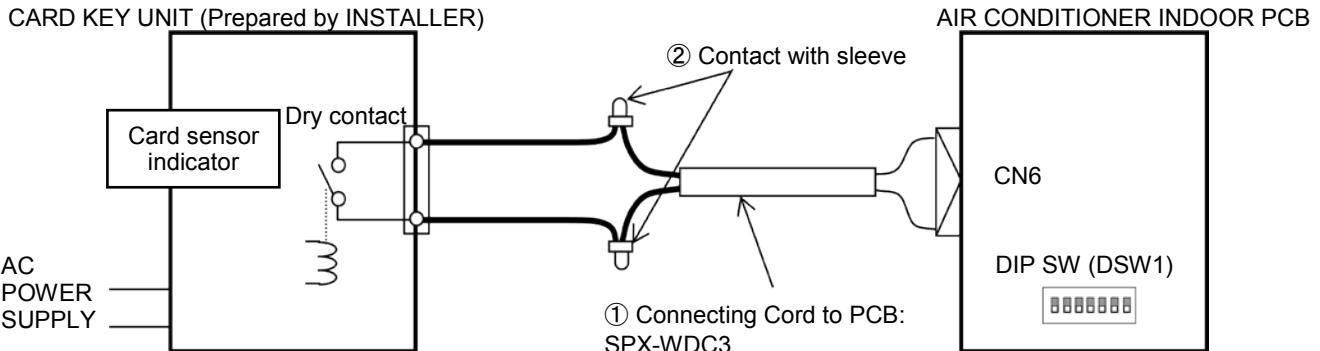
#### [2] SET THE POSITION OF DIP SWITCH

POSITION CONDITION OF DIP SWITCH	
INITIAL CONDITION (CARD KEY NO USE)	No.2 : OFF No.3 : OFF
	No.2 : ON No.3 : OFF
	No.2 : ON No.3 : ON

After all connection has been done as below diagram, ON the breaker and push ON button of wireless remote controller or wired remote controller to operate the air conditioner unit.

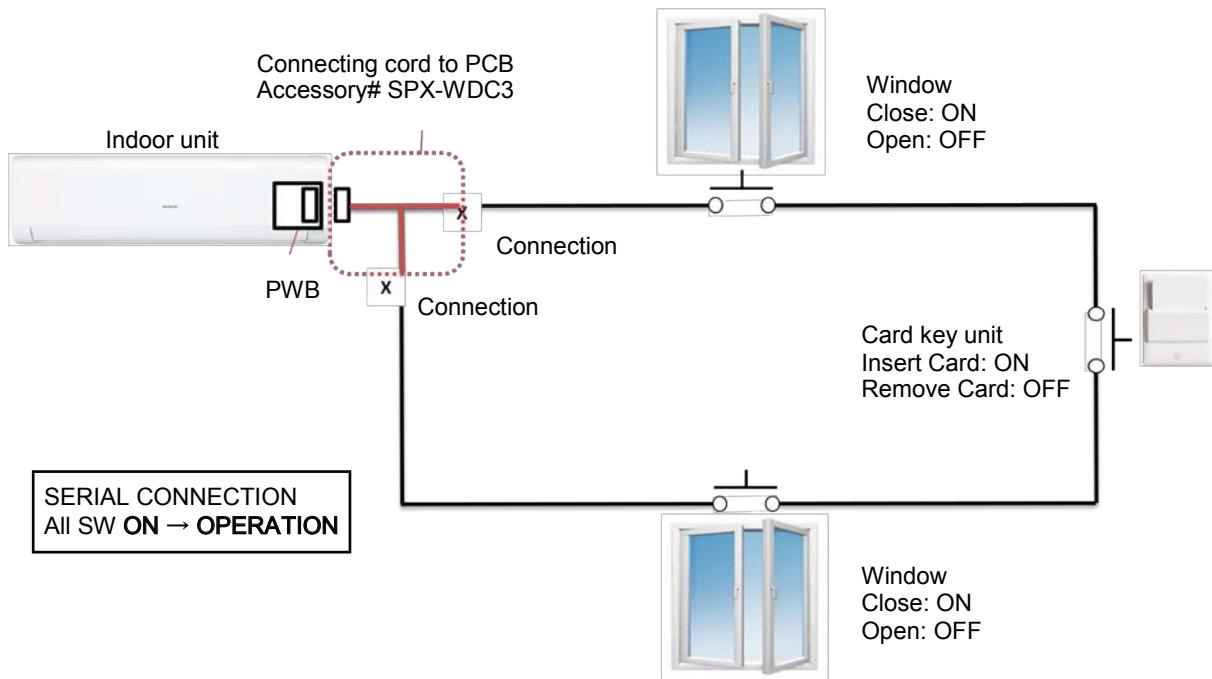
- When the CARD KEY is in insert condition, the air conditioner operation is allowable by remote controller.
- When the dry contact switch on the Card Key Unit is open (refer to diagram below for contact type a), the unit stops to operate (it takes 10 seconds to stop the unit operation after the dry contact switch on the card key turns off) and vice versa.
- When the card key is removed from the Card Key Unit, the wireless remote controller cannot be used.
- When the card key is removed from the Card Key Unit, the wired remote controller LCD display is activated; however it has no control over the unit.
- The suitable accessory Connecting Cord (accessory code#: SPX-WDC3) need to be used to connect the Card Key Unit's dry contact switch to the connector on the control board of the indoor unit. Please refer to Table 1 to select suitable accessory code# for the concerning indoor model.

Example of wiring connection to Card Key Unit will be as below (reference only)

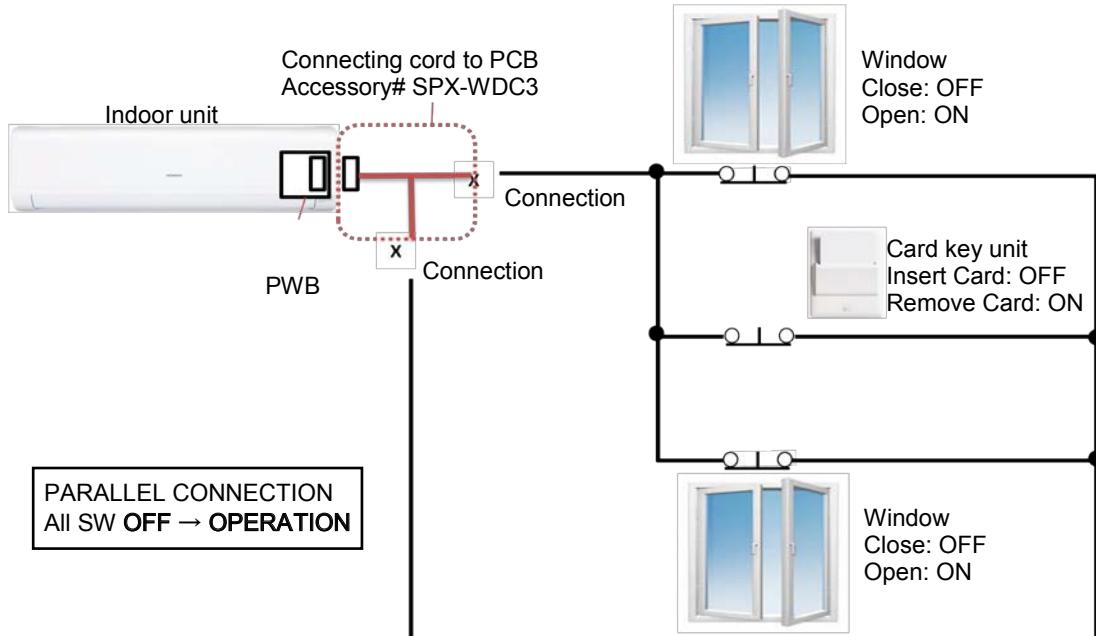


- CONNECTION EXAMPLE

- i. Pin No. 3 of DIP SWITCH is set to OFF position (HI Input Active) for Dry Contact Type a



- ii. Pin No. 3 of DIP SWITCH is set to ON position (LO Input Active) for Dry Contact Type b

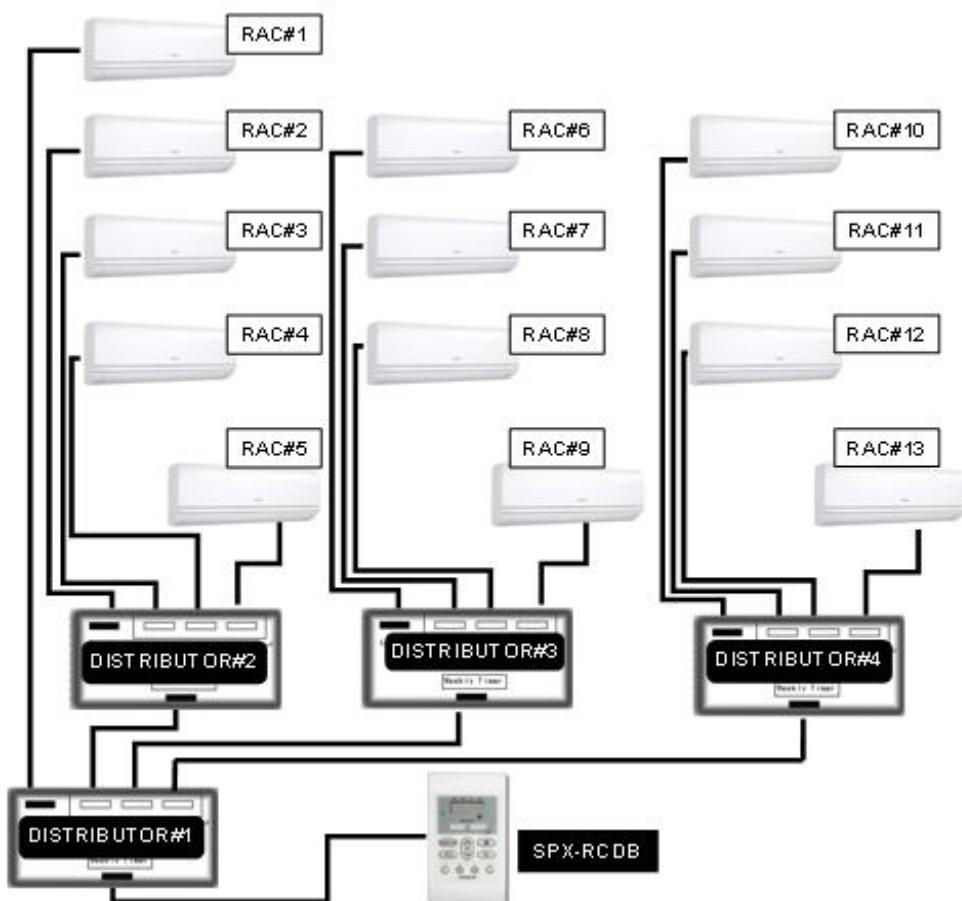
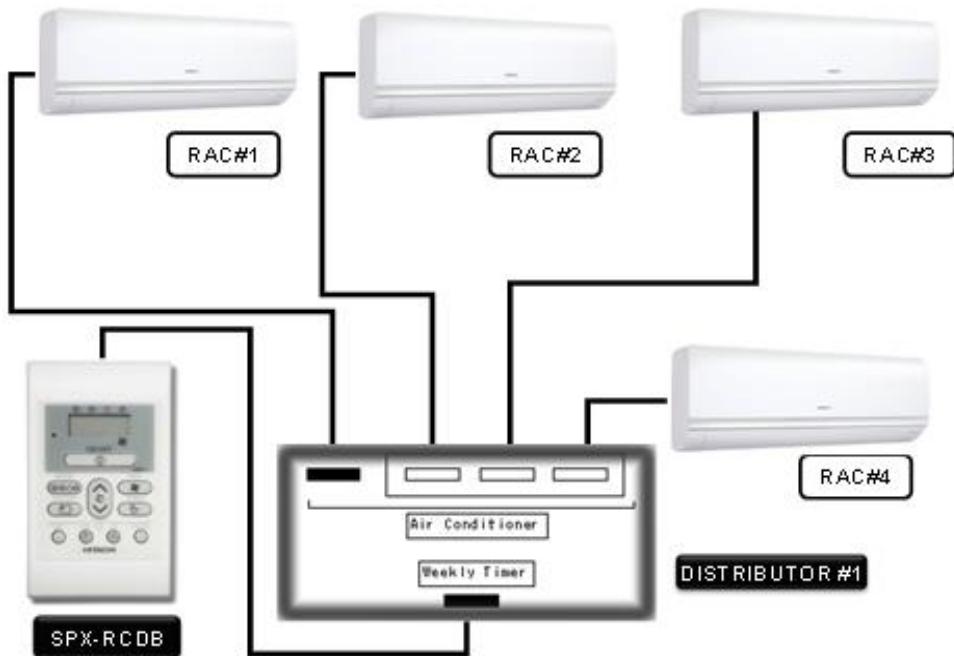


Please refer to the actual manual supplied with the optional connecting cords SPX-WDC3 for more details.

## 10.4. DISTRIBUTOR – SPX-DST1

The optional distributor is to be used together with the wired remote controller when there is a need to centralize the control of multiple indoor units using only a single wired remote controller.

A single distributor could be connected further to 3 separate distributors so that up to 13 units of indoor could be controlled by a single wired remote controller.



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# HITACHI

**TC-ERP-Model (2019.02)**

**INDOOR**

**RAK-18RPE  
RAK-25RPE  
RAK-35RPE  
RAK-42RPE  
RAK-50RPE**

**OUTDOOR**

**RAC-18WPE  
RAC-25WPE  
RAC-35WPE  
RAC-42WPE  
RAC-50WPE**