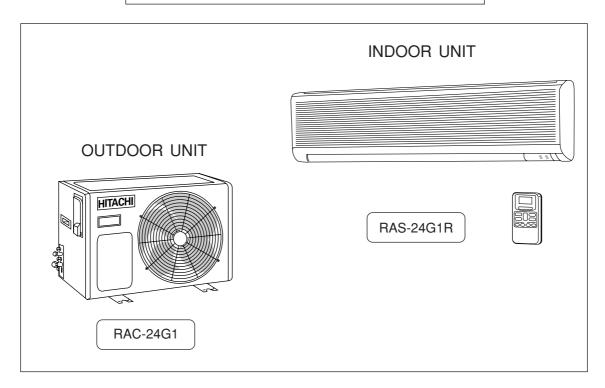


# SPLIT TYPE

# INDOOR UNIT/OUTDOOR UNIT

## MODEL

## RAS-24G1R/RAC-24G1



## Instruction manual

Page 1~18 To obtain the best performance and ensure years of trouble free use, please read this instruction manual completely.

#### Bedienungsanleitung

Seite 19~36 Bitte lesen Sie diese Bedienungsanleitung aufmerksam durch, um durch richtige Bedienung jahrelangen und störungsfreien Betrieb zu gewährleisten.

#### Mode d'emploi

Page 37~54 Des performances optimales et un fonctionnement à long terme seront assurés en appliquant les présentes instructions aprés avoir entierement lu ce mode d'emploi.

#### Manuale di istruzioni

Pag. 55~72

Per ottenere le migliori prestazioni e la massima affidabilità nel tempo, leggere con cura le seguenti istruzioni.

Manual de instrucciones Página 73~90 Para obtener el mejor funcionamiento y asegurar años de uso libre de problemas, lea cuidadosamente este manual de instrucciones.

#### Manual de instruções página 91~108

A fim de obter o melhor desempenho e garantir anos de uso sem problemas, leia completa e cuidadosamente este manual de instruções.



# SAFETY PRECAUTION

- Please read the "Safety Precaution" carefully before operating the unit to ensure correct usage of the unit.
- Pay special attention to signs of " A Warning" and " A Caution". The "Warning" section contains matters which, if not observed strictly, may cause death or serious injury. The "Caution" section contains matters which may result in serious consequences if not observed properly. Please observe all instructions strictly to ensure safety.
- " \( \rightarrow \)" sign in attached figure indicates prohibition.
- Please keep this manual after reading.

## PRECAUTIONS DURING INSTALLATION

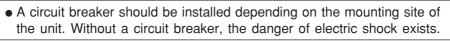


 Please ask your sales agent or qualified technician for the installation of your unit. Water leakage, short circuit or fire may occur if you install the unit yourself.



CAUTION

Please use earth line.
 Do not place the earth line near water or gas pipes, lightning-conductor, or the earth line of telephone. Improper installation of earth line may cause electric shock.





- Do not install near location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.
- Please ensure smooth flow of water when installing the drain hose.

## PRECAUTIONS DURING SHIFTING OR MAINTENANCE



W

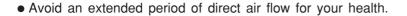
A R N

I N G • Should abnormal situation arises (like burning smell), please stop operating the unit and turn off the circuit breaker. Contact your agent. Fault, short circuit or fire may occur if you continue to operate the unit under abnormal situation.



- Please contact your agent for maintenance. Improper self maintenance may cause electric shock and fire.
- Please contact your agent if you need to remove and reinstall the unit.
   Electric shock or fire may occur if you remove and reinstall the unit yourself improperly.

## PRECAUTIONS DURING OPERATION







- Do not put objects like thin rods into the panel of blower and suction side because the high-speed fan inside may cause danger.
- Do not use any conductor as fuse wire, this could cause fatal accident.





• During thunder storm, disconnect and turn off the circuit breaker.

## PRECAUTIONS DURING OPERATION

• The product shall be operated under the manufacturer specification and not for any other intended use.





- Do not attempt to operate the unit with wet hands, this could cause fatal accident.
- When operating the unit with burning equipments, regularly ventilate the room to avoid oxygen insufficiency.



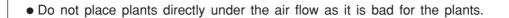


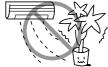
- Do not direct the cool air coming out from the air-conditioner panel to face household heating apparatus as this may affect the working of apparatus such as the electric kettle, oven etc.
- Please ensure that outdoor mounting frame is always stable, firm and without defect. If not, the outdoor unit may collapse and cause danger.





• Do not splash or direct water to the body of the unit when cleaning it as this may cause short circuit.







- Please switch off the unit and turn off the circuit breaker during cleaning, the high-speed fan inside the unit may cause danger.
- Turn off the circuit breaker if the unit is not to be operated for a long period.





- Do not climb on the outdoor unit or put objects on it.
- Do not put water container (like vase) on the indoor unit to avoid water dripping into the unit. Dripping water will damage the insulator inside the unit and causes short-circuit.



- When operating the unit with the door and windows opened, (the room humidity is always above 80%) and with the air deflector facing down or moving automatically for a long period of time, water will condense on the air deflector and drips down occasionally. This will wet your furniture. Therefore, do not operate under such condition for a long time.
- If the amount of heat in the room is above the cooling capability of the unit (for example: more people entering the room, using heating equipments and etc.), the preset room temperature cannot be achieved.



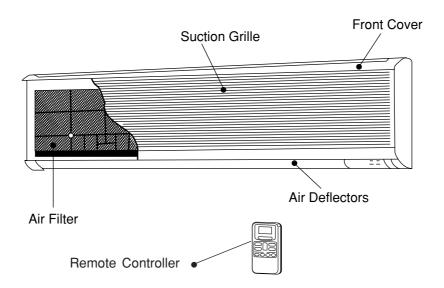
C A U T

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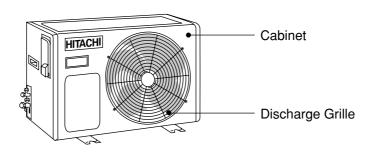
О N



## **INDOOR UNIT**



## **OUTDOOR UNIT**

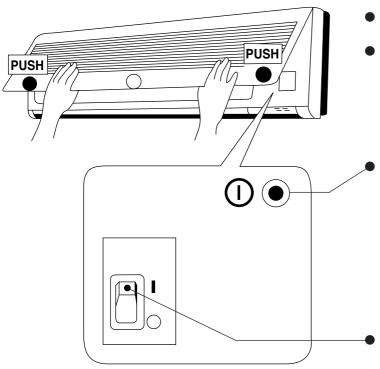


	WIDTH	HEIGHT	DEPTH
RAS-24G1R	1090mm (42 <sup>15</sup> / <sub>16</sub> inch)	295mm (11 <sup>5</sup> / <sub>8</sub> inch)	185mm (7 <sup>9</sup> / <sub>32</sub> inch)
RAC-24G1	810mm (31 <sup>7</sup> / <sub>8</sub> inch)	620mm (24 <sup>13</sup> / <sub>32</sub> inch)	350mm (13 <sup>25</sup> / <sub>32</sub> inch)

## NOTE

- (1) Installation and the electrical connection of the units shall be performed only by authorized service personnel.
- (2) Only the outside unit part is splash-proofed.
- (3) 3.GSGV (Acoustic noise information)
  The maximum sound pressure level is less than 70dB (A) (maximum limited level according to ISO/DIS 3989, IEC 704-1).

## INDOOR UNIT CONTROL PANEL



- Press the mark "PUSH" on the left and right sides of the suction grille to open it.
- After the work is finished, slightly lift the suction grille and then close it.

Press the mark "PUSH" on the left and right sides (marked ●) and center (marked O) on the suction grille to fix it securely.

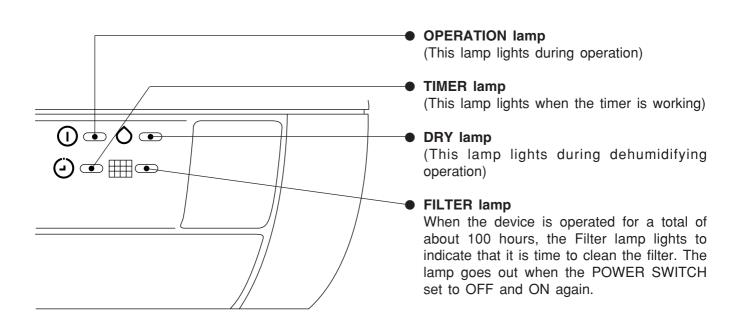
#### **TEMPORARY SWITCH**

Use this switch to start and stop when the remote controller does not work.

- By setting the temporary switch, the operation is done in previously set operation mode.
- When the operation is done using the temporary switch after the power source is turned off and turn on again, the operation is done in automatic mode.

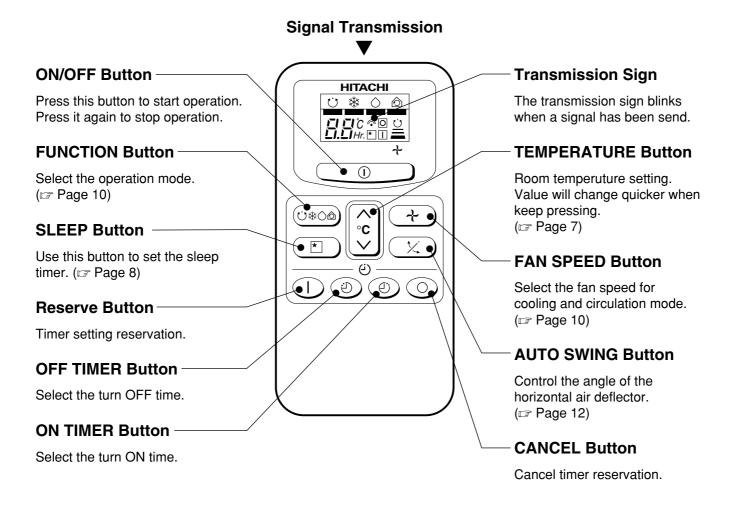
## **POWER SWITCH**

## INDOOR UNIT INDICATORS



## NAMES AND FUNCTIONS OF REMOTE CONTROL UNIT

■ This controls the operation function and timer setting of the room air conditioner. The range of control is about 4 meters. If indoor lighting is controlled electronically, the range of control may be shorter.

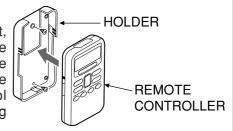


## **Precautions for Use**

- Do not put the remote controller in direct sunlight and high temperature.
- Do not drop it on the floor, and protect it from water.
- If you press the FUNCTION selector button during operation, the air conditioner may stop for about 3 minutes for protection before you can start it again. (unless you turn off and on again the power source)

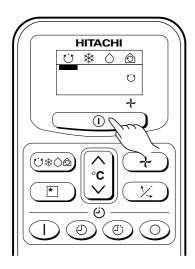
You can use the remote controller by fixing it on the wall with the accessory parts.

 Before fixing it, make sure the unit can be controlled by the remote control unit at the fixing position.



# **AUTOMATIC OPERATION**

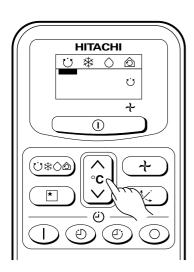
■ The device will automatically determine the operation mode either COOL or DEHUMIDIFY, depending on the initial room temperature.



- 1 Press the ① (START/STOP) button
- Operation start with a "beep".

STOP Press the ① (START/STOP) button

- Please make sure you have been selected the 🖰 (Automatic) mode by use the Û♣○② (FUNCTION) Button.
- The fan speed selector does not work at this operation.
- You can slightly adjust the room temperature.



# Press the (ROOM TEMPERATURE) button

• Temperature setting change by 1°C for each 1 time press.



- You can raise or lower the temperature setting by a maximum of 3°C.
- The display does not indicate the preset temperature in the Automatic mode. Device will receive the setting by a "beep".

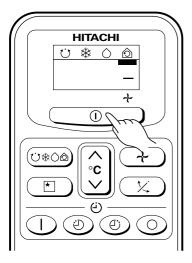
## ■ CONDITION OF AUTOMATIC OPERATION

• The selected mode of operation will not change during the operation even though the room temperature change.

INITIAL ROOM TEMPERATURE (APPROX.)	FUNCTION	TEMPERATURE SETTING	FAN SPEED	
Over 27°C ■	COOL	27°C	HIGH at start, LOW after the preset temperature is reached	
16 ~ 27°C ■	DEHUMIDIFY	Slightly lower than the room temperature	QUIET	

## **CIRCULATION OPERATION**

■ When the room temperature is higher than the thermostat set temperature, only the fan operates to circulate the upper hotter air downwards. This makes temperature distribution of the room evenly at heating.



- 1 Press the ① (START/STOP) button
- Operation start with a signal received sound "beep".

STOP Press the ① (START/STOP) button

- Make sure you have been select the △ (Circulate) mode by using the ○\*○△ (FUNCTION) Button.
- You can select the fan speed and desired temperature.
- This operation is useful in winter when using other heating equipment.

## HOW TO SET THE SLEEP TIMER



Mode	Indication
Sleep timer	1 hour → 2 hours → 3 hours → 7 hours → Sleep timer off

**Sleep Timer:** The device will continue working for the designated number of hours and then turn off.

Point the signal window of the remote controller toward the indoor unit, and press the SLEEP button.

The timer information will be displayed on the remote controller. The TIMER lamp lights with a beep from the indoor unit.

Example: Setting 3 hours sleep time.

#### **How to Cancel Reservation**

Point the signal window of the remote controller toward the indoor unit, and press the  $\bigcirc$  (CANCEL) button.

The ② (RESERVED) sign goes out with a beep and the ④ (TIMER) lamp turns off on the indoor unit.

## NOTE

If you set the sleep timer when the off-timer or on/off-timer has been set earlier, the sleep timer becomes effective instead of the off- or on/off-timer set earlier.

# **Explanation of the sleep timer**

The device will control the FAN SPEED and room temperature automatically so as to be quiet and good for people's health.

You can set the sleep timer to turn off after 1, 2, 3 or 7 hours. The FAN SPEED and room temperature will be controlled as shown below.

## Operation with the sleep timer

Function	Operation		
Cooling  " 🗱 "  and  dehumidifying  " 🛆 "	The FAN SPEED will be set to LOW immediately.  Sleep   Sleep   2 hours later later 30 minutes later 3 hours later		
Fan " <b>-{</b> - "	The settings of room temperature and circulation are not varied.		

# MANUAL OPERATION [Cooling • Dehumidify • Circulation]

■ Please use under below condition when you want to set the function mode, room temperature and fan speed by manually.

DEHUMIDIFYING	COOLING	
Room Temperature 16°C above	Outdoor Temperature 22-42°C	

# 1 OPERATION MODE SELECTION

 Every time you press the button, the mode will change as the below sequence

 $\dot{\cup}$  (Auto)  $\rightarrow \otimes$  (Cool)  $\rightarrow \Diamond$  (Dehumidify)  $\rightarrow \Diamond$  (Circulation)

# 2 ROOM TEMPERATURE SETTING



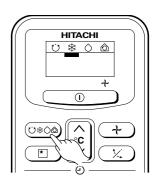
Recommend Temperature

Dehumidify 16~26°C

Cooling 25~28°C

 The cooling operation does not start if the temperature setting is higher than the current room temperature.





# 3 FAN SPEED SETTING

• Every time you press the button, fan speed will change as the below sequence.

NOTE

(Auto): The FAN SPEED is HIGH at first and varies to MED or LOW automatically when the preset temperature has been reached.

DEHUMIDIFYING : LOW (FIXED): ( - )



#### **Dehumidify Function**

When the room temperature is higher than the temperature setting: The device will dehumidify the room, reducing the room temperature to the preset level.

When the room temperature is lower than the temperature setting: Dehumidifying will be performed with the room temperature set slightly lower than the current room temperature, whatever the temperature setting. The function will stop (the indoor unit will stop emitting air) as soon as the room temperature becomes lower than the setting.

# 4 Press the ① (START/STOP) button

Operation start with a signal received sound "beep".

STOP Press the ① (START/STOP) button

• As the settings are stored in memory in the remote control unit, you only have to press the ① (Start/Stop) button next time.



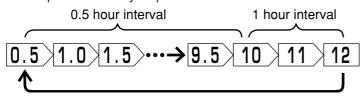
## TIMER RESERVATION

■ ON Timer and OFF Timer are available.

#### OFF Timer Reservation

# **1** ② OFF TIME setting

- Select the OFF TIME by pressing the (OFF) Button.
- Setting time will change according to the below sequence when you press the button.



 The value change quicker if you keep pressing the button.

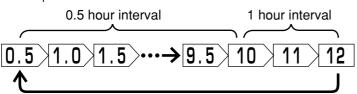
# 2 Press the (Reserve) button

- OFF TIMER reserved with a signal received sound "beep".
- The O (OFF) Mark starts lighting instead of blinking.

## **ON Timer Reservation**

# 1 ON TIME setting

- Select the ON TIMER by pressing the ① (ON) Button.
- At the beginning of setting, time 6 hours was set.
- Setting time will change according to the below sequence.



 The value change quicker if you keep pressing the button.

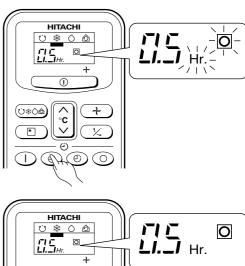
# 2 Press the 🕕 (Reserve) button

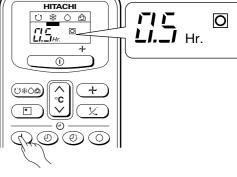
- ON TIMER reserved with a signal received sound "beep".
- The I (ON) Mark starts lighting instead of blinking.

## **CANCELLATION of Timer Reservation**

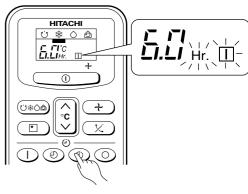
# 1 Press the (Cancel) button

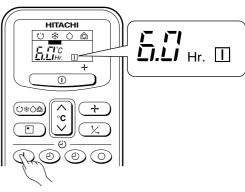
 As the time settings are stored in remote controller memory, you only have to press the I (Reserve) button in order to use the same setting next time. Operation stop at setting time





Operation will start for setting temperature at setting time (The starting time may different depend on the room temperature and set temperature).





## ADJUSTING THE AIR DEFLECTORS



Adjustment of the conditioned air in the upward and downward directions.

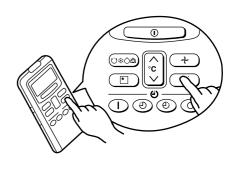
According to "Dehumidifying" or "Cooling" operation, the horizontal air deflector is automatically set to the proper angle suitable for each operation. The deflector can be swung up and down and also set to the desired angle using the " (AUTO SWING)" button. (If the angle of the deflector is changed, it will not return to the auto-set position after operations start unless the operation mode is switched.)

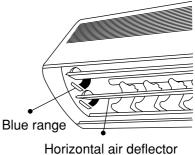
- If the " (AUTO SWING)" button is pressed once, the horizontal air deflector swings up and down. If the button is pressed again, the deflector stops in its current position. Several seconds (about 12 seconds) may be required before the deflector starts to move.
- If the deflector is not used at fixed angle, set the horizontal air deflectors within range of blue mark on the side plate for "Dehumidifying" and "Cooling" operations.
- Swinging the air deflector is effective to reduce unevenness of the temperature in the room.
- In "Cooling" operation, do not set the horizontal air deflector out of the range of blue mark on the side plate and do not keep the horizontal air deflector swinging for a long time. Some dew may form on the horizontal air deflector and the dew may fall from it.
- When the "(X) (AUTO SWING)" button is pressed while the operation is stopped, the horizontal air deflector moves and stops at the position where the air outlet closes.
- When the auto swing operation is performed, if the horizontal air deflector is moved manually, the swinging range may drift. However, it will return to the original operation range after a short time.

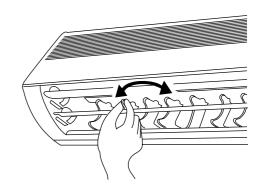


Adjustment of the conditioned air to the left and right.

Hold the vertical air deflector as shown in the figure and adjust the conditioned air to the left and right.







# HOW TO EXCHANGE THE BATTERIES IN THE REMOTE CONTROLLER



Remove the cover as shown in the figure and take out the old batteries.





Install the new batteries.

The direction of the batteries should match the marks in the case.

# Push and pull to the direction of arrow

## **A** CAUTION

- 1. Do not use new and old batteries, or different kinds of batteries together.
- 2. Take out the batteries when you do not use the remote controller for 2 or 3 months.

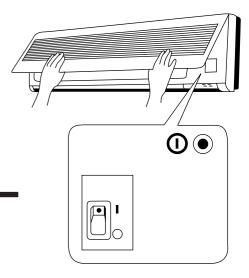
## **TEMPORARY SWITCH**

Use the temporary switch when operation can not be done with the remote controller.

- By pressing the temporary switch, the operation is done in previously set operation mode.
   When the operation is done using the temporary switch after the power source is turned off and is turned on again, the operation is done in automatic mode.
- 2. When the operation is stopped or when the operation is done with the remote controller again, press the temporary switch once again.

# **POWER SWITCH**

When you do not use the room air conditioner, set the power switch to "OFF".



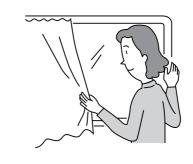
## **Suitable Room Temperature**



## **A** Warning

Freezing temperature is bad for health and a waste of electric power.

## Install curtain or blinds



It is possible to reduce heat entering the room through windows.

## **Ventilation**

## **A** Caution

Do not close the room for a long period of time. Occasionally open the door and windows

to allow the entrance of fresh air.



## **Effective Usage Of Timer**

At night, please use the "OFF or ON timer operation mode", together with your wake up time in the morning. This will enable you to enjoy a comfortable room temperature. Please use the timer effectively.



# Do Not Forget To Clean The Air Filter

Dusty air filter will reduce the air volume and the cooling efficiency. To prevent from wasting electric energy, please clean the filter every 2 weeks.



# **Please Adjust Suitable Temperature** For Baby And Children

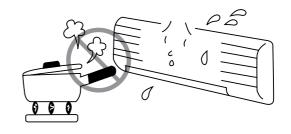
Please pay attention to the room temperature and air flow direction when operating the unit for baby, children and old folks who have difficulty in movement.



## The Air Conditioner And The Heat Source In The Room

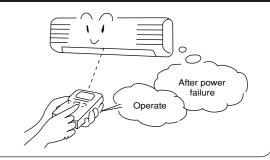
# **A** Caution

If the amount of heat in the room is above the cooling capability of the air conditioner (for example: more people entering the room, using heating equipments and etc.), the preset room temperature cannot be achieved.



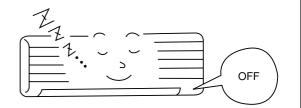
## After Power Failure

When the power is resumed after a power failure, the indoor unit will still remain "OFF". To operate the unit, please press the "ON/OFF" button again.



## Not Operating For A Long Time

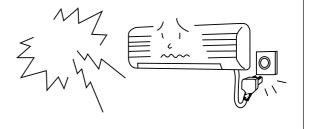
When the indoor unit is not to be used for a long period of time, please switch off the power from the mains. If the power from mains remains "ON", the indoor unit still consumes about 7W in the operation control circuit even if it is in "OFF" mode.



# When Lightning Occurs

## **A** Warning

To protect the whole unit during lightning, please stop operating the unit and remove the plug from the socket.



# **A** CAUTION

Cleaning and maintenance must be carried out only by qualified service personal. Before cleaning, stop operation and switch off the power supply.

## Air filter |

Clean the air filter, as it removes dust inside the room. It should be washed when the (FILTER) lamp lights. In case the air filter is full of dust, the air flow will decrease and the cooling capacity will be reduced. Further, noise may occur. Be sure to clean the filter following the procedure below.

#### **Procedure**

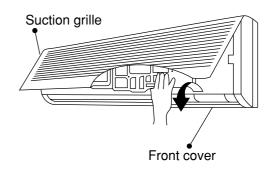


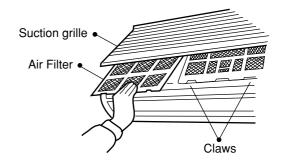
Remove the filter.

- Press the mark "PUSH" on the left and right sides of the suction grille.
- Pull the front cover forward (Until the fixed position).
- Slightly lift the filter and release the claws (2 locations) at the lower part of the front cover and remove the filter from the lower side.
- Remove dust from the filter using a vacuum-cleaner. If there is too much dust, use neutral detergent. After using neutral detergent, wash with clean water and dry in the shade.
- Install the filters. (Set them with "FRONT" mark facing front.)
  Slightly lift the suction grille and close as original state. (Press the mark "PUSH" at the left and right sides of the suction grille to fix it securely.)

#### Note:

- This model has an air cleaning filter. The cooling capacity is slightly weakened and the cooling speed becomes slower when the air cleaning filter is used. So, set the fan speed to "HIGH" when using it in this condition.
- Recommended to replace the air cleaning filter after every 3 months for normal usage. Type number for this air cleaning filter is <SPX-CFH4>. Please use this number for ordering when you want to renew it.







# **A** CAUTION

- Do not wash with hot water at more than 40°C. The filter may shrink.
- When washing it, shake off moisture completely and dry it in the shade; do not expose
  it directly to the sun. The filter may shrink.
- Do not operate the air conditioner with the filter removed. Dust may enter the air conditioner and cause trouble.

# **CLEANING OF FRONT COVER, ETC.**

- 1. The front cover easily becomes dirty. Wipe it with a soft dry cloth.
- 2. When it is excessively dirty, wipe with a soft cloth soaked in lukewarm water or neutral detergent. Then wipe thoroughly with a soft dry cloth.
- 3. Never use hot water (above 50°C), benzine, gasoline, acid, thinner or a brush, because they will damage the plastic surface and the coating.





## MAINTENANCE AT BEGINNING OF LONG OFF PERIOD

1. Running the unit setting the operation mode to (FAN) and the fan speed to HI for about half a day on a fine day, and dry the whole of the unit.



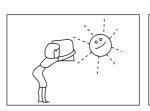
# WHEN ASKING FOR SERVICE, CHECK THE FOLLOWING POINTS.

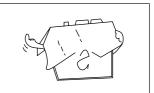
## WHEN IT DOES NOT OPERATE

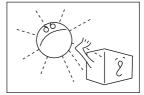
- 1. Is the fuse all right?
- 2. Is the voltage extremely high or low?
- 3. Is the power switch "ON"?

## WHEN IT DOES NOT COOL WELL

- 1. Was the air filter cleaned?
- 2. Does sunlight fall directly on the outdoor unit?
- 3. Is the air flow of the outdoor unit obstructed?
- 4. Are the doors or windows opened, or is there any source of heat in the room?
- 5. Is the set temperature suitable?









#### **Notes**

- In quiet operation or stopping the operation, the following phenomena may occassionally occur, but they are not abnormal for the operation.
  - (1) Slight flowing noise of refrigerant in the refrigerating cycle.
  - (2) Slight rubbing noise from the fan casing which is cooled and then gradually warmed as operation stops.
- The odor will possibly be emitted from the room air conditioner because the various odor, emitted by smoke, foodstuffs, cosmetics and so on, sticks to it. So the air filter and the evaporator regularly must be cleaned to reduce the odor.

## **CAUTION:**

This unit is intend for operating at a power supply network with a system impedance of maximum 0.167 Ohm at the house main power supply connection point.

The user has to make sure, that the unit will be operated only at a power supply network under this condition. The power supply company will be able to inform you about the connection conditions.

MEMO		