

Service Manual

Room Air Conditioner

**CS-E1818K CU-E1818K
CS-E2418K CU-E2418K**



⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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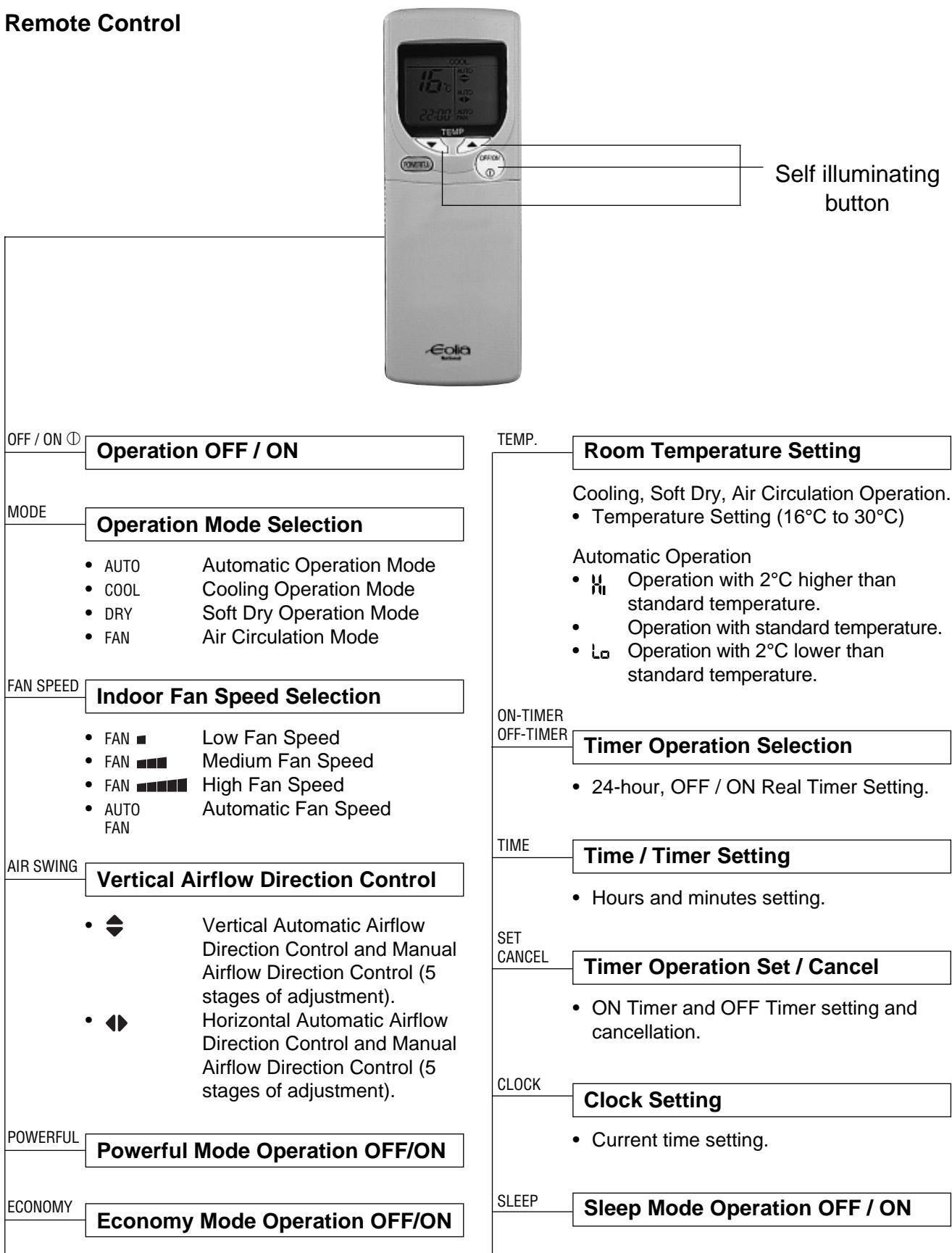
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1 Features

- **High Efficiency**
- **Compact Design**
- **Comfort Environment**
 - 8 hours of sleep mode operation
 - Air filter with function to reduce dust and smoke
 - Wider range of horizontal discharge air
 - New Automatic air swing and manual adjusted by remote control for horizontal airflow.
- **Auto Restart**
 - Random auto restart after power failure for safety restart operation
- **Removable and Washable Front Panel**
- **Remote Control Self-illuminating Button**
- **Catechin Air Purifying Filter**
 - Trap dust, tobacco smoke and tiny particles
 - Prevent the growth of bacteria and viruses trapped
- **Solar Refreshing Deodorizing Filter**
 - Remove unpleasant odour from the air
- **Quality Improvement**
 - Gas leakage protection
 - Prevent compressor reverse cycle
 - Inner protector
 - Noise prevention during soft dry operation
 - Anti-dew Formation Control (Cooling & Soft Dry)
- **Operation Improvement**
 - Economy mode to reduce electrical power consumption
 - Powerful mode to reach the desired room temperature quickly
- **Long Installation Piping**
 - Long piping up to 25 meter
- **24-hour Timer Setting**

2 Functions

Remote Control



Indoor Unit



AUTO
OFF / ON

Automatic Operation Button

- Press for < 5s to operate Automatic operation mode.
(Used when the remote control cannot be used.)
- Press continuously for 5s or < 10s to operate Test Run/Pump down. “Beep” sound will be heard at the 5th second.
(Used when test running or servicing.)
- Press continuously for 10s and above to omit or resume the remote control signal receiving sound. “Beep, beep” sound will be heard at the 10th second.

Operation Indication Lamps (LED)

- POWER (Green) Lights up in operation, blinks in Automatic Operation Mode judging.
- SLEEP (Orange) Lights up in Sleep Mode Operation.
- TIMER (Orange) Lights up in Timer Setting.
- POWERFUL (Orange) .. Lights up in Powerful Mode Operation.
- ECONOMY (Green) Lights up in Economy Mode Operation.

Operation Mode

- Cooling, Soft Dry, Air Circulation and Automatic Mode.

Powerful Operation

- Reaches the desired room temperature quickly.

Economy Operation

- To reduce electrical power consumption.

Random Auto Restart Control

- Operation is restarted randomly after power failure at previous setting mode.

Anti-Freezing Control

- Anti-Freezing control for indoor heat exchanger. (Cooling and Soft Dry)

Sleep Mode Auto Control

- Indoor Fan operates at Low speed.
- Operation stops after 8 hours.

Indoor Fan Speed Control

- High, Medium and Low.
- Automatic Fan Speed Mode
 - Cooling: Fan rotates at Hi, Me and SLo speed. Deodorizing control is available.
 - Soft Dry: Fan rotates at SLo speed. Deodorizing control is available.

Airflow Direction Control

- Automatic air swing and manual adjusted by remote control for vertical and horizontal airflow.

Time Delay Safety Control

- Restarting is inhibited for appro. 3 minutes.

7 Minutes Time Save Control

- Cooling Operation only.

Anti-Dew Formation Control

- Anti-Dew Formation Control for indoor unit discharge area.

Outdoor Unit



Compressor Reverse Rotation Protection Control

- To protect compressor from reverse rotation when there is a instantaneous power failure.

Overload Protector

- Inner protector.

60 Secs. Forced Operation Control

- Once the compressor is activated, it does not stop within the first 60 secs. However, it stops immediately with remote control stop signal.

Outdoor Fan Operation Control

- 6-pole induction motor (2 speed).
- For Cooling or Soft Dry operation
Hi-speed When outdoor temperature reaches to 31°C.
Lo-speed When outdoor temperature reaches to 29°C.

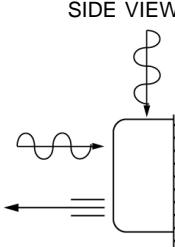
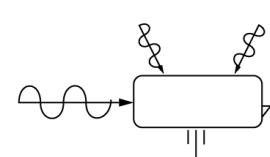
3 Product Specifications

		Unit	CS-E1818K	CU-E1818K
Power Source		Phase, Voltage, Cycle	Single, 220 - 240 V, 50 Hz	
Cooling Capacity		kW (BTU/h)	5.40 - 5.40 (18,400 - 18,400)	
Moisture Removal		l/h (Pint/h)	2.9 (6.1)	
Airflow Method				
Air Volume	Indoor Air (Lo)	m³/min (cfm)	12.8 - 12.8 (450 - 450)	—
	Indoor Air (Me)	m³/min (cfm)	13.8 - 13.8 (490 - 490)	—
	Indoor Air (Hi)	m³/min (cfm)	14.9 - 14.9 (530 - 530)	—
	Indoor Air (SHi)	m³/min (cfm)	15.5 - 15.5 (550 - 550)	—
Noise Level		dB (A)	High 42 - 42, Low 37 - 37	High 54 - 56
Electrical Data	Input Power	kW	1.68 - 1.73	
	Running Current	A	7.8 - 7.4	
	EER	W/W (BTU/hW)	3.21 - 3.12 (10.95 - 10.64)	
	Starting Current	A	40.0	
Piping Connection Port (Flare piping)		inch inch	G ; Half Union 1/2" L ; Half Union 1/4"	G ; 3-way valve 1/2" L ; 3-way valve 1/4"
Pipe Size (Flare piping)		inch inch	G ; (gas side) 1/2" L ; (liquid side) 1/4"	G ; (gas side) 1/2" L ; (liquid side) 1/4"
Drain Hose	Inner diameter	mm	12	—
	Length	mm	650	—
Power Cord	Length	m	1.9	—
	Number of core-wire		3 (1.5 mm²)	—
Dimensions	Height	inch (mm)	10 - 13/16 (275)	26 - 31/32 (685)
	Width	inch (mm)	39 - 9/32 (998)	31 - 1/2 (800)
	Depth	inch (mm)	8 - 9/32 (210)	11 - 13/16 (300)
Net Weight		lb (kg)	24 (11.0)	121 (55.0)
Compressor	Type		—	Rotary (1 cylinder) rolling piston type
	Motor Type		—	Induction (2-poles)
	Rated Output	kW	—	1.5

		Unit	CS-E1818K	CU-E1818K
Air Circulation	Type		Cross-flow Fan	Propeller Fan
	Material		ASHT-18	PC + AES + Glass Fiber 15%
	Motor Type		Transistor (8-poles)	Induction (4-poles)
	Input	W	44.8 - 53.5	135.7 - 151.2
	Rated Output	W	30	72
	Fan Speed	Low	rpm	1,130 - 1,130
		Medium	rpm	1,220 - 1,220
		High	rpm	1,320 - 1,320
		SuperHigh	rpm	1,370 - 1,370
Heat Exchanger	Description		Evaporator	Condenser
	Tube material		Copper	Copper
	Fin material		Aluminium (Pre Coat)	Aluminium
	Fin Type		Slit Fin	Corrugated Fin
	Row / Stage		(Plate fin configuration, forced draft) 2 x 15	2 x 31
	FPI		21	18
	Size (W x H x L)	mm	810 x 315 x 25.4	775.2 x 651.0 x 25.4 754.5
	Refrigerant Control Device		—	Capillary Tube
Refrigeration Oil		(cm ³)	—	SUNISO 4GDID or ATMOS M60 (700)
Refrigerant (R-22)		g (oz)	—	1,160 (40.9)
Thermostat			Electronic Control	Mechanical Control
Protection Device			—	Inner Protector
Capillary Tube	Length	mm	—	611
	Flow Rate	l/min	—	27.0
	Inner Diameter	mm	—	2.1
Air Filter	Material Style		P.P. Honeycomb	—
Capacity Control			Capillary Tube	
Compressor Capacitor		µF, VAC	—	45 µF, 370VAC
Fan Motor Capacitor		µF, VAC	—	3.5 µF, 450VAC

Note:

- Specifications are subject to change without notice for further improvement.

		Unit	CS-E2418K	CU-E2418K
Power Source		Phase, Voltage, Cycle	Single, 220 - 240 V , 50 Hz	
Cooling Capacity		kW (BTU/h)	7.03 - 7.03 (24,000 - 24,000)	
Moisture Removal		l/h (Pint/h)	4.0 (8.5)	
Airflow Method		<p style="text-align: center;">OUTLET → INTAKE →</p>	 <p style="text-align: center;">SIDE VIEW</p>	 <p style="text-align: center;">TOP VIEW</p>
Air Volume	Indoor Air (Lo)	m³/min (cfm)	13.9 - 13.9 (490 - 490)	—
	Indoor Air (Me)	m³/min (cfm)	15.4 - 15.4 (540 - 540)	—
	Indoor Air (Hi)	m³/min (cfm)	16.9 - 16.9 (600 - 600)	—
	Indoor Air (SHi)	m³/min (cfm)	17.5 - 17.5 (620 - 620)	—
Noise Level		dB (A)	High 46 - 46, Low 40 - 40	High 59 - 61
Electrical Data	Input Power	kW	2.35 - 2.47	
	Running Current	A	11.5 - 11.8	
	EER	W/W (BTU/hW)	2.99 - 2.85 (10.21 - 9.68)	
	Starting Current	A	67.0	
Piping Connection Port (Flare piping)		inch inch	G ; Half Union 5/8" L ; Half Union 1/4"	G ; 3-way valve 5/8" L ; 3-way valve 1/4"
Pipe Size (Flare piping)		inch inch	G ; (gas side) 5/8" L ; (liquid side) 1/4"	G ; (gas side) 5/8" L ; (liquid side) 1/4"
Drain Hose	Inner diameter	mm	12	—
	Length	mm	650	—
Power Cord	Length	m	1.9	—
	Number of core-wire		3 (2.5 mm²)	—
Dimensions	Height	inch (mm)	10 - 13/16 (275)	26 - 31/32 (685)
	Width	inch (mm)	39 - 9/32 (998)	31 - 1/2 (800)
	Depth	inch (mm)	8 - 9/32 (210)	11 - 13/16 (300)
Net Weight		lb (kg)	24 (11.0)	132 (60.0)
Compressor	Type		—	Rotary (1 cylinder) rolling piston type
	Motor Type		—	Induction (2-poles)
	Rated Output	kW	—	2.2

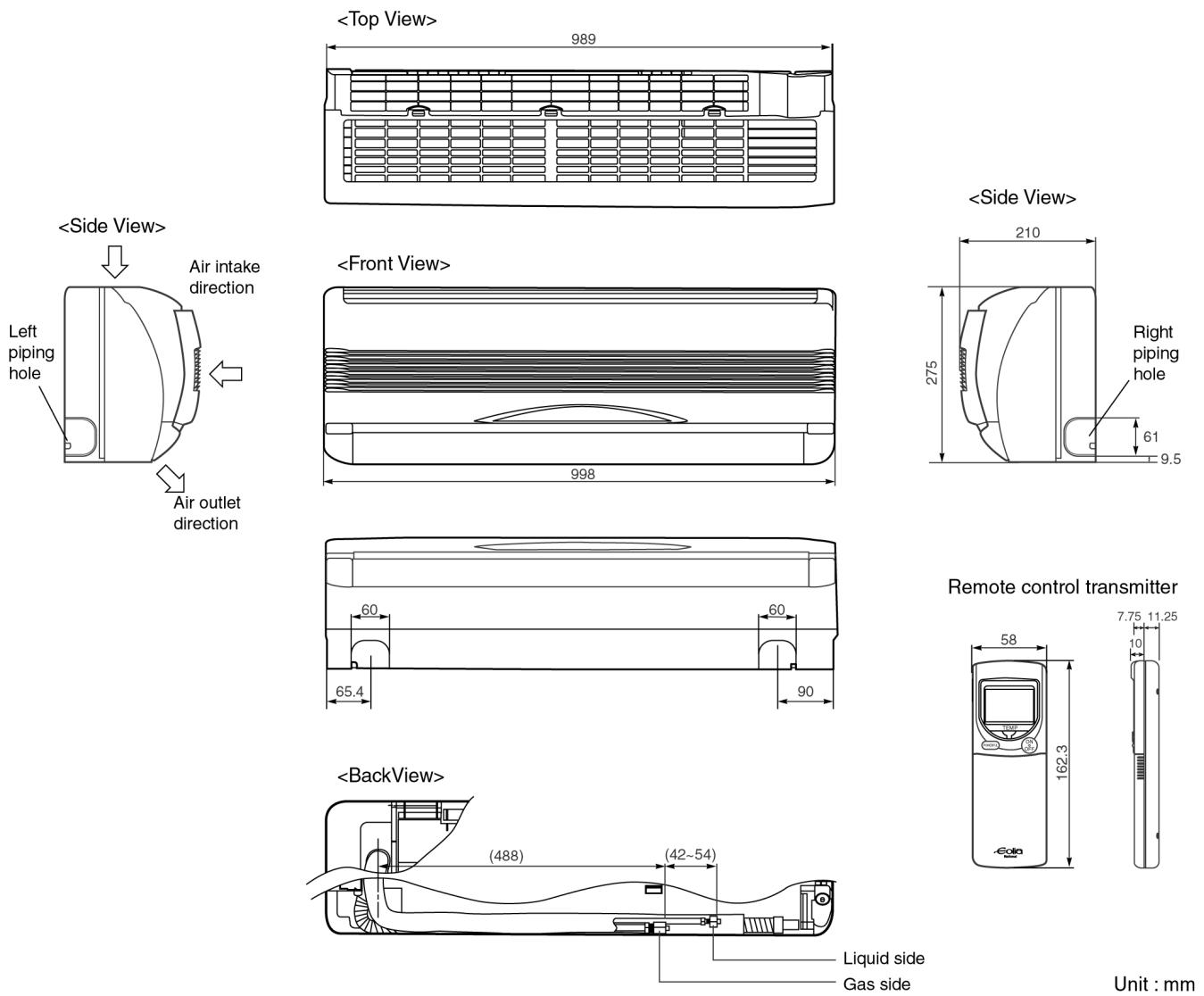
		Unit	CS-E2418K	CU-E2418K
Air Circulation	Type		Cross-flow Fan	Propeller Fan
	Material		ASHT-18	PC + AES + Glass Fiber 15%
	Motor Type		Transistor (8-poles)	Induction (4-poles)
	Input	W	44.8 - 53.5	171.3 - 190.0
	Rated Output	W	30	108
	Fan Speed	Low	rpm	1,220 - 1,220
		Medium	rpm	1,350 - 1,350
		High	rpm	1,480 - 1,480
		SuperHigh	rpm	1,530 - 1,530
Heat Exchanger	Description		Evaporator	Condenser
	Tube material		Copper	Copper
	Fin material		Aluminium (Pre Coat)	Aluminium
	Fin Type		Slit Fin	Corrugated Fin
	Row / Stage		(Plate fin configuration, forced draft) 2 x 15	2 x 26
	FPI		21	18
	Size (W x H x L)	mm	810 x 315 x 25.4	769.2 x 660.4 x 44.0 732.9
	Refrigerant Control Device		—	Capillary Tube
Refrigeration Oil		(cm ³)	—	SUNISO 4GDID or ATMOS M60 (1,130)
Refrigerant (R-22)		g (oz)	—	1,730 (61.1)
Thermostat			Electronic Control	Mechanical Control
Protection Device			—	Inner Protector
Capillary Tube	Length	mm	—	675
	Flow Rate	l/min	—	25.5
	Inner Diameter	mm	—	2.1
Air Filter	Material		P.P.	—
	Style		Honeycomb	
Capacity Control			Capillary Tube	
Compressor Capacitor		μF, VAC	—	45 μF, 370VAC
Fan Motor Capacitor		μF, VAC	—	3.5 μF, 450VAC

Note:

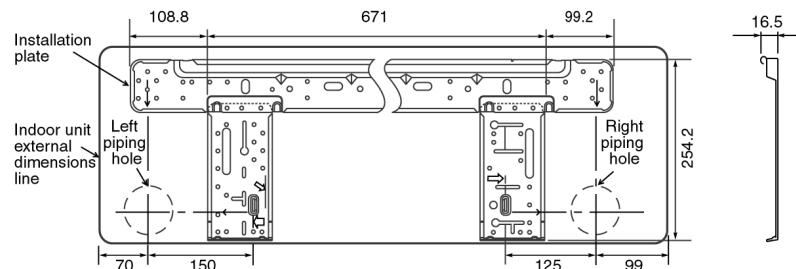
- Specifications are subject to change without notice for further improvement.

4 Dimensions

CS-E1818K / CS-E2418K

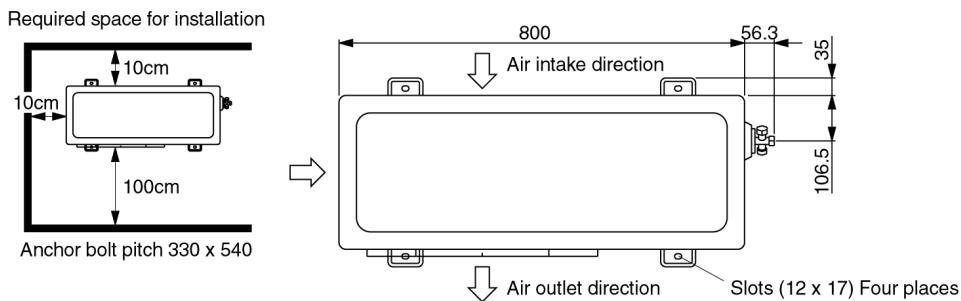


Relative position between the indoor unit and the installation plate <Front View>

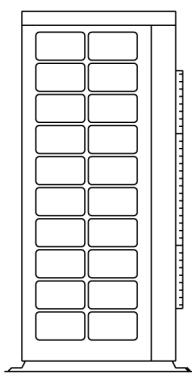


CU-E1818K / CU-E2418K

<Top View>

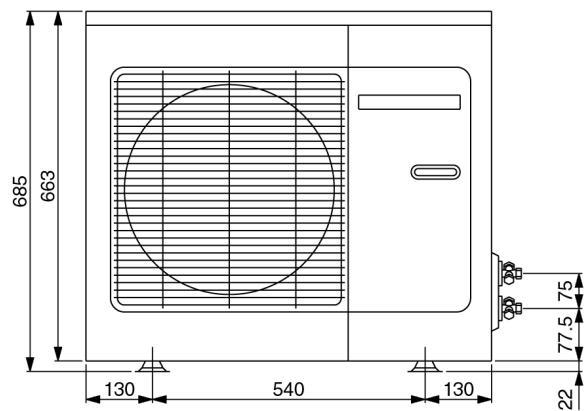


<Side View>

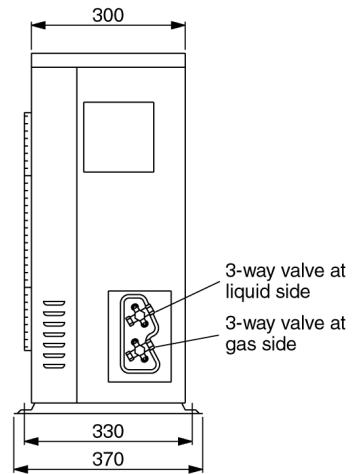


Unit: mm

<Front View>



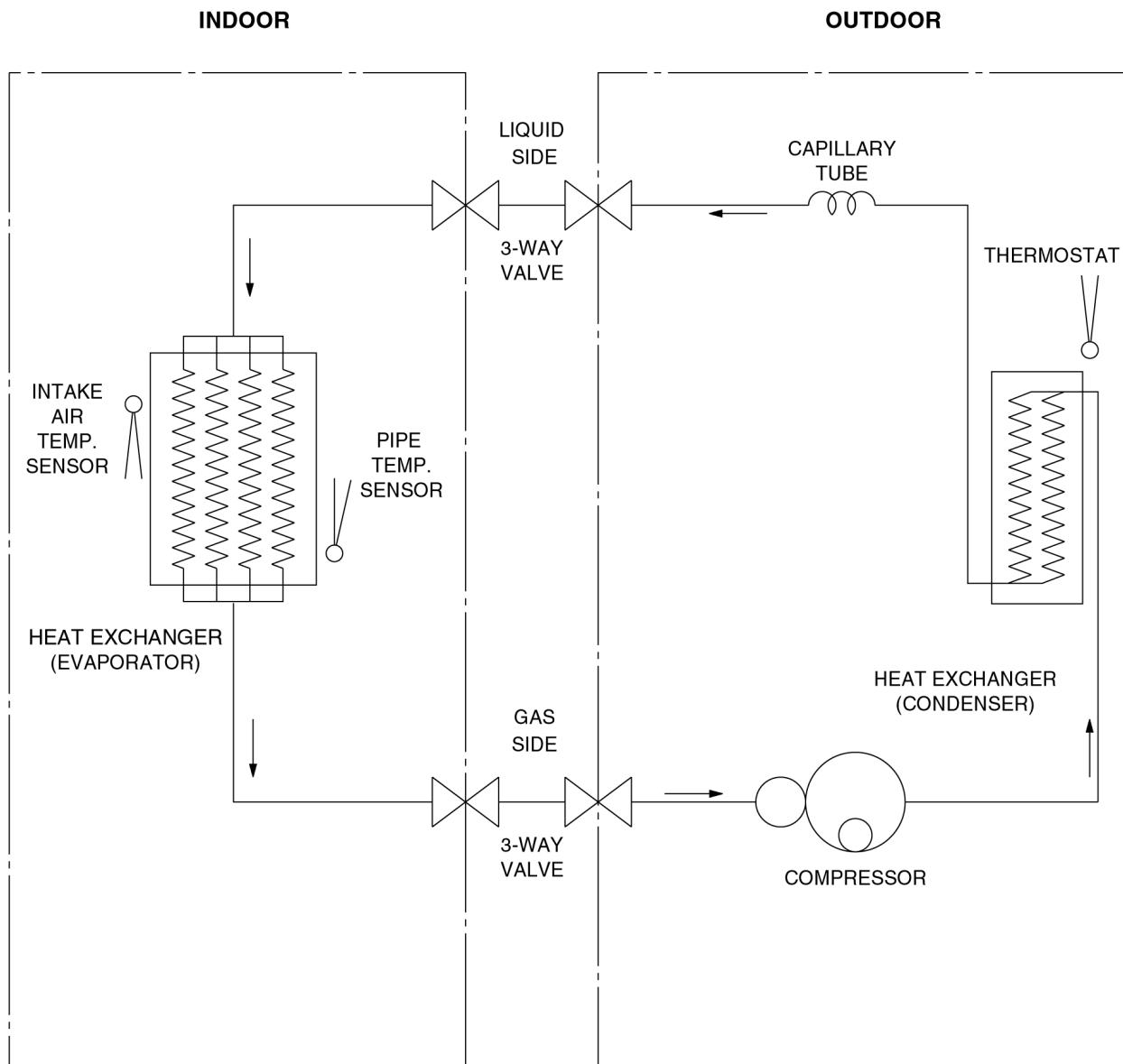
<Side View>



5 Refrigeration Cycle Diagram

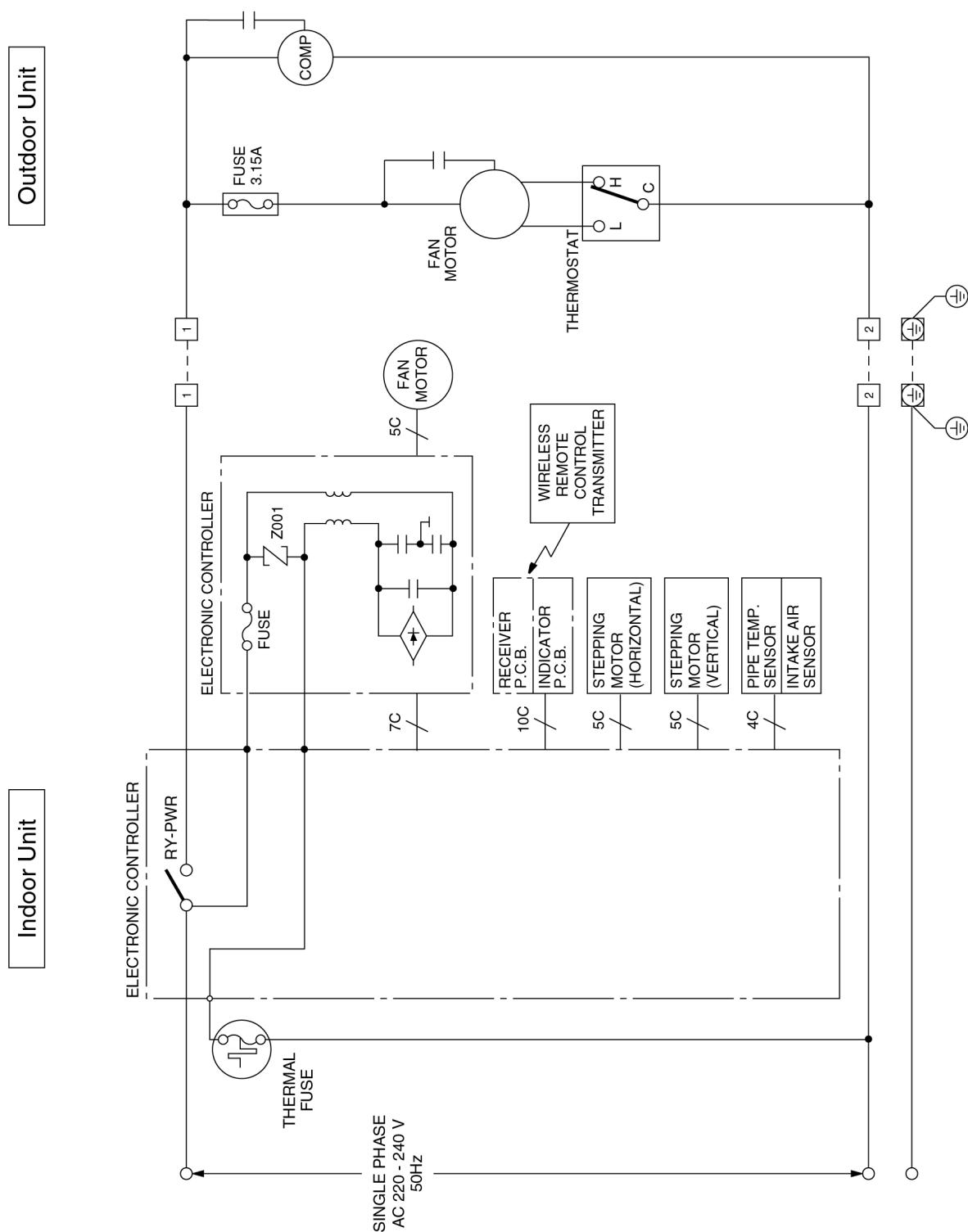
CS-E1818K / CU-E1818K

CS-E2418K / CU-E2418K



6 Block Diagram

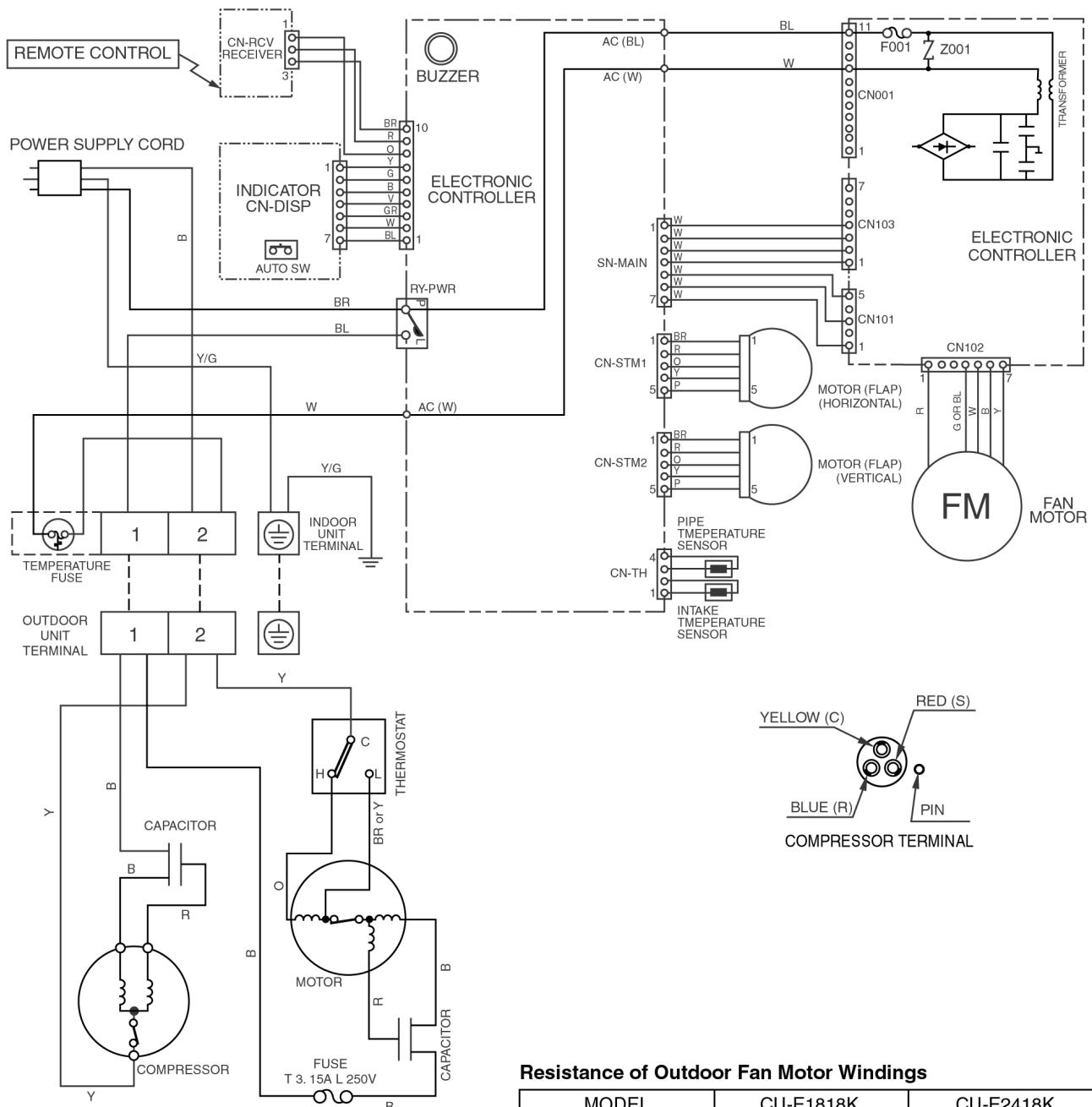
CS-E1818K / CU-E1818K
CS-E2418K / CU-E2418K



※ [] Indicates the electronic control unit.
 ※ "C" Indicates the number of core wires. (Example: 6C=6 core wires)

7 Wiring Diagram

**CS-E1818K / CU-E1818K
CS-E2418K / CU-E2418K**



Remarks:

- B : BLUE
- BR : BROWN
- BL : BLACK
- W : WHITE
- R : RED
- O : ORANGE
- P : PINK
- V : VIOLET
- GR : GRAY
- Y/G : YELLOW / GREEN

Resistance of Outdoor Fan Motor Windings

MODEL	CU-E1818K	CU-E2418K
CONNECTION	CWA921099	CWA921078
BLUE - BROWN	78.24 Ω	46.8 Ω
BROWN - ORANGE	60.78 Ω	64.6 Ω
RED - BROWN	72.15 Ω	73.7 Ω

Note: Resistance at 20°C of ambient temperature.

Resistance of Compressor Windings

MODEL	CU-E1818K	CU-E2418K
CONNECTION	2JS318D3CB02	2JS438D3GA02
C - R	1.415 Ω	0.830 Ω
C - S	2.407 Ω	2.257 Ω

Note: Resistance at 20°C of ambient temperature.

8 Operation Details

8.1. Cooling Mode Operation

Cooling in operation according to Remote Control setting.

Time Delay Safety Control (3 minutes)

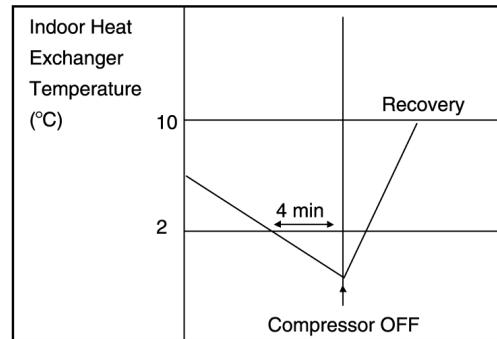
- When the compressor is stopped by Remote Control, it restarts after 3 minutes when the Remote Control is turned ON.
- When the setting temperature is reached during cooling operation, the compressor stops and it will not start for 3 minutes.

7 minutes Time Save Control

- The compressor will start automatically if it has stopped for 7 minutes even if the room temperature is between the compressor ON temperature and OFF temperature.

Anti-Freezing Control

- If the temperature of the indoor heat exchanger falls continuously below 2°C for 4 minutes or more, the compressor turns off to protect the indoor heat exchanger from freezing. The fan speed setting remains the same.
 - Compressor will restart again when the indoor heat exchanger temperature rises to 10°C (Recovery).
- ✖ 3 minutes waiting of Time Delay Safety Control is valid for Cooling Operation.



Compressor Reverse Rotation Protection Control

- If the compressor is operating continuously for 5 minutes or longer and the temperature difference between intake air and indoor heat exchanger is 2.5°C or less for 2 minutes, compressor will stop and restart automatically.
(Time Delay Safety Control is valid)



▲ T = Intake air temperature - Indoor heat exchanger temperature

This is to protect reverse rotation of the compressor when there is a instantaneous power failure.

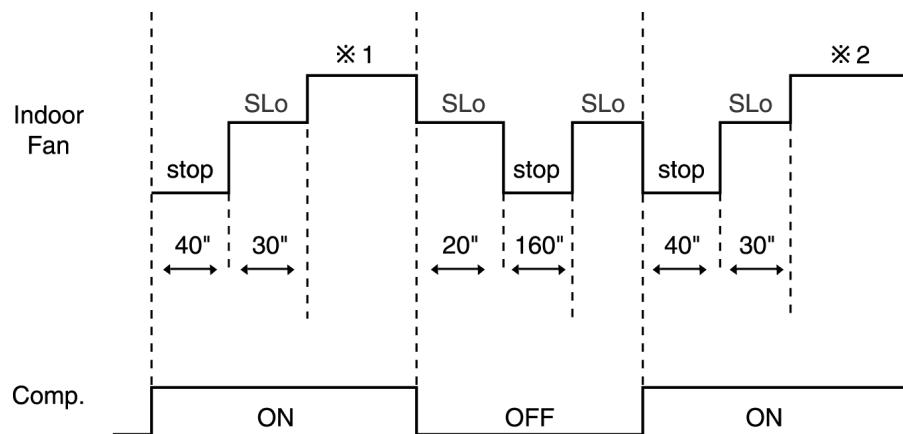
Anti-Dew Formation Control

- Purpose is to prevent dew formation on indoor unit air discharge area.
- When the following conditions occur for 30 minutes continuously, anti-dew formation is controlled by indoor fan speed shift to low (Changed to Lo⁺):
 - Indoor intake air temperature is more than 24°C and less than 30°C.
 - Remote Control setting temperature is less than 25°C.
 - Compressor is on.
 - Cooling operation mode.
 - Indoor Fan motor operate at Low fan speed.
- This control is cancelled immediately when above condition is changed.

Automatic Fan Speed Mode

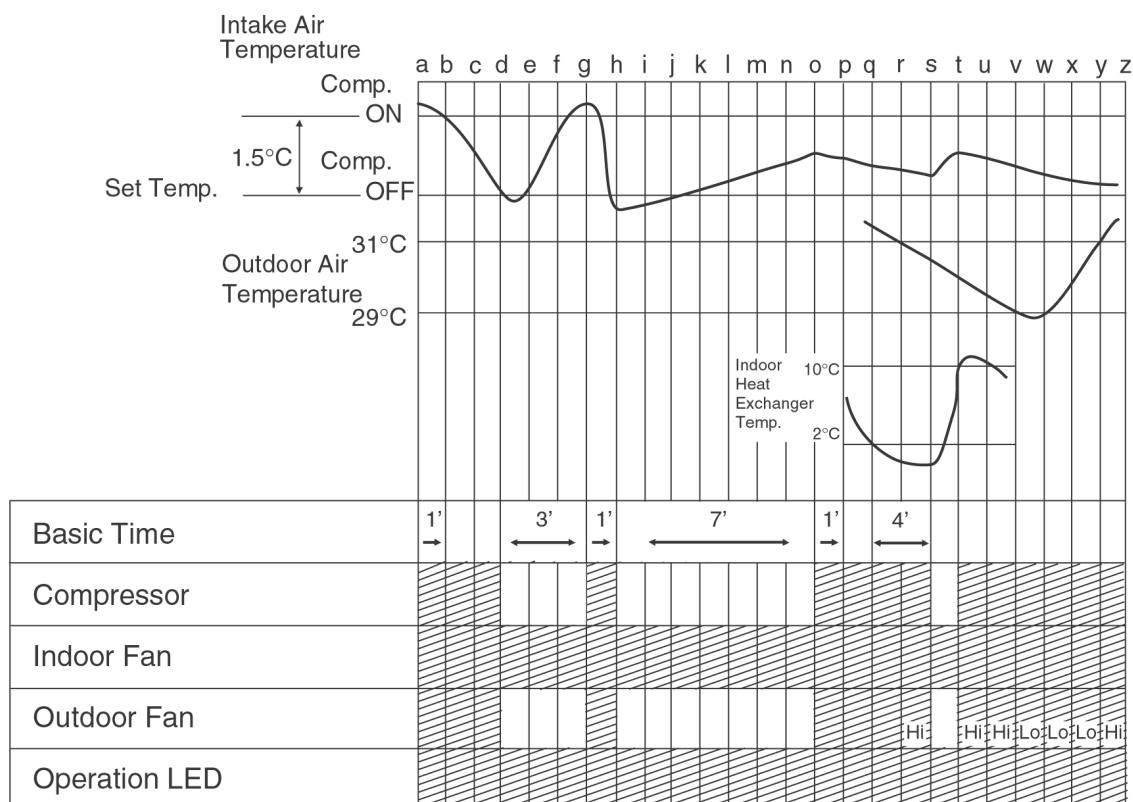
When Automatic Fan Speed is selected at Remote Control during cooling operation.

- Fan speed rotates in the range of Hi to Me.
- Deodorizing Control.



- ※ 1 Fan Speed is Hi until the compressor stops (when the room temperature reaches setting temperature).
- ※ 2 Fan Speed is Me after the compressor restarts.

Cooling Operation Time Diagram



<Description of operation>

d - g : Time Delay Safety Control (waiting for 3 minutes)

g - h : 60 sec. Forced Operation

h - o : 7 min. Time Save Control

q - t : Anti Freezing Control

v - y : Outdoor Fan Control

Operation

Stop

8.2. Soft Dry Mode Operation

- The unit starts cooling operation until the room temperature reaches the setting temperature set on the Remote Control, and then Soft Dry operation will start.
- During Soft Dry operation, the Indoor Fan will operate at SLo speed.
- Once room temperature reaches below Soft Dry OFF temperature. Indoor Fan, Compressor and Outdoor Fan stop for 6 minutes.

Time Delay Safety Control

- Once the compressor stops, it will not start for 3 minutes during Cooling operation.

Anti-Freezing Control

- Same as Anti-Freezing Control for Cooling Mode operation. (For Soft Dry region, 6 minutes waiting is valid during compressor stops.)

Compressor Reverse Rotation Protection Control

- Same as Compressor Reverse Rotation Protection Control for Cooling Mode Operation. (For Soft Dry region, 6 minutes waiting is valid during compressor stops.)

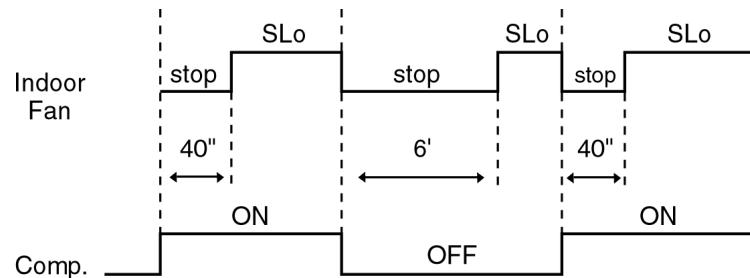
Anti-Dew Formation Control

- Same as Anti-Dew Formation Control for Cooling Mode operation.

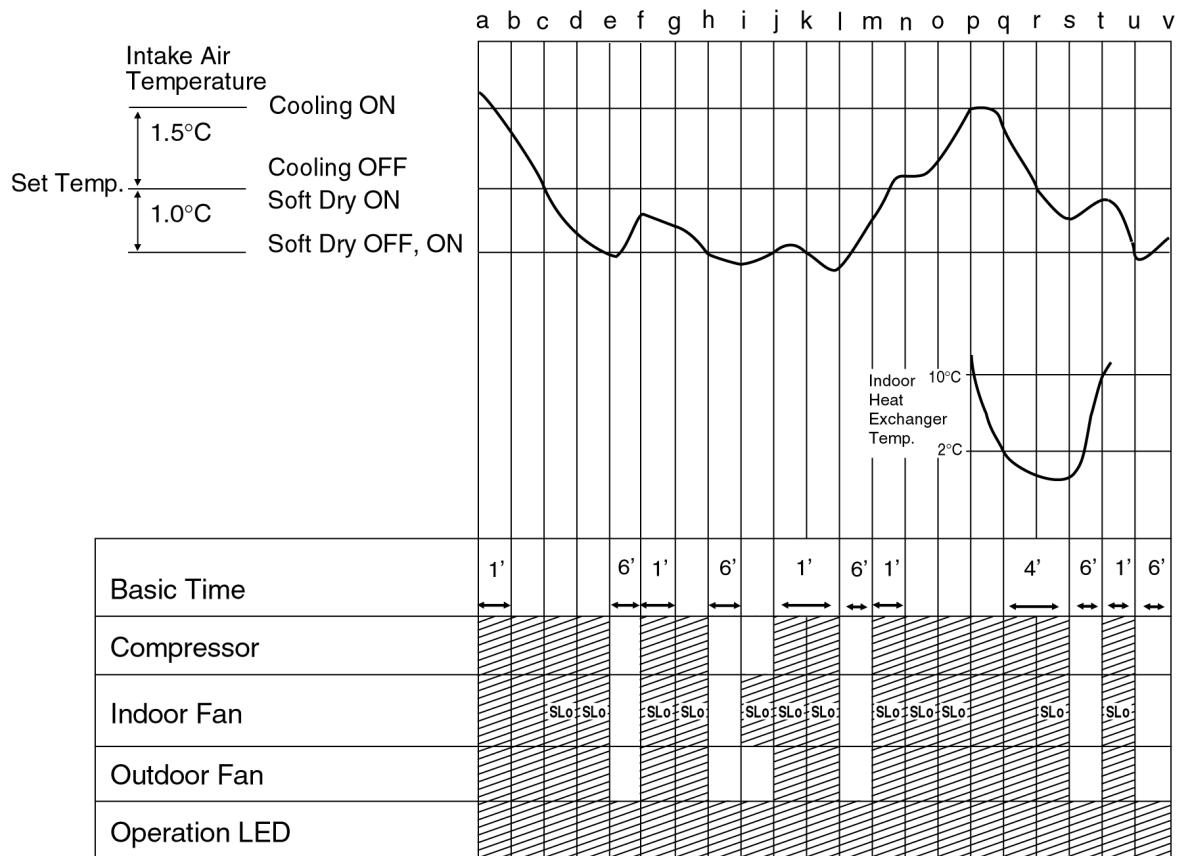
Automatic Fan Speed Mode

When Automatic Fan Speed is selected at Remote Control during Soft Dry operation.

- Fan speed off and on at SLo speed.
- Deodorizing Control.



Soft Dry Operation Time Diagram



<Description of operation>

- a - c, p~r : Cooling Operation
- c - p : Soft Dry Operation
- e - f : Soft Dry OFF
- j - l : 60 sec. Forced Operation
- q - t : Anti Freezing Control

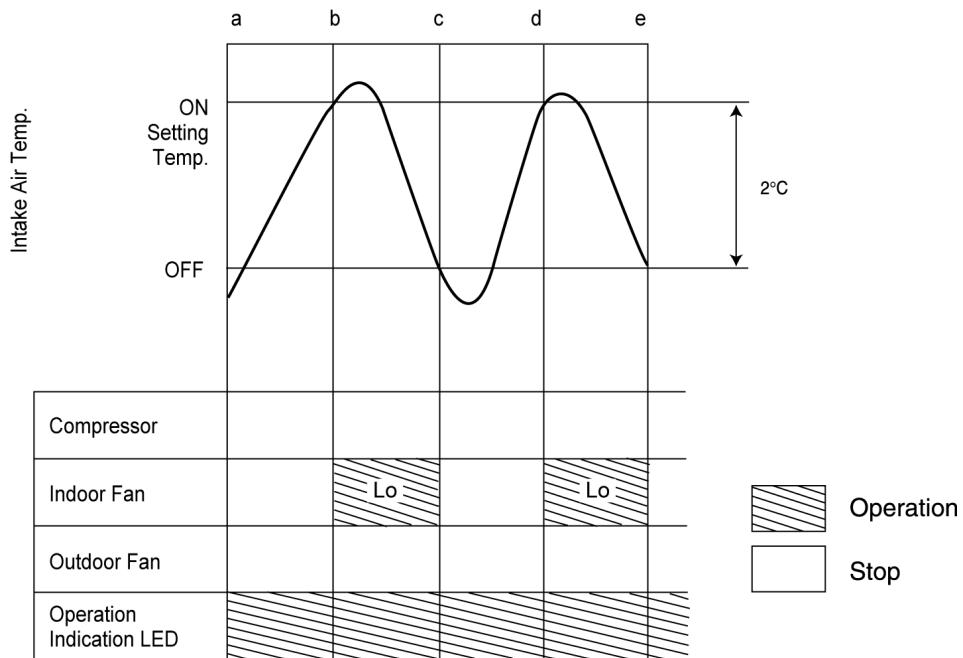
Operation

Stop

8.3. Air Circulation Mode Operation

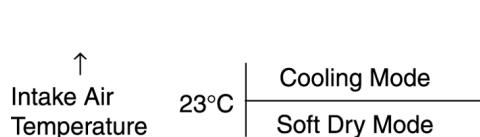
- When the temperature near the ceiling reaches the setting temperature, Air Circulation Mode operation commences at low airflow volume. It stops when the temperature drops to 2°C below the setting temperature.

Air Circulation Mode Operation Time Diagram



8.4. Automatic Mode Operation

Standard for Determining Operation Mode



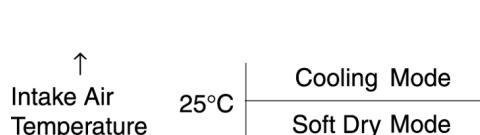
		Setting Temperature (Standard)
Cooling Mode	23°C	25°C
Soft Dry Mode		22°C

- Indoor fan operates at SLo fan speed for 20 seconds.
- After judging indoor air temperature, the operation mode is determined and operation continued at the mode determined.
- After the operation mode has been determined, the mode does not change. However, Soft Dry mode operation includes Cooling mode operation.
- Room temperature adjustment.

The following are added to the setting temperature specified as above.

	Cooling	Soft Dry
Higher → +2°C	27°C	24°C
Standard → ±0°C	25°C	22°C
Lower → -2°C	23°C	20°C

- The mode judging temperature and standard setting temperature can be increased by 2°C, by open the circuit of JX1 at indoor electronic controller.



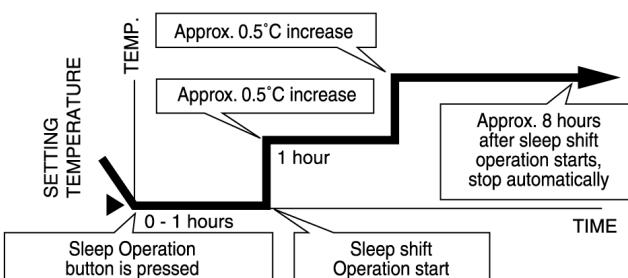
		Setting Temperature (Standard)
Cooling Mode	25°C	27°C
Soft Dry Mode		24°C

8.5. Sleep Mode Auto Operation

Cooling or Soft Dry Operation

Purpose is to obtain a comfortable room temperature while sleeping. When you press the SLEEP Mode, the following movement will start to avoid overcooling.

- Sleep shift operation starts, when the room temperature reaches the setting temperature or after 1 hour of operation.
- The setting temperature will be risen by 0.5°C at the start of operation and by 0.5°C one hour later.
- The airflow volume will automatically change to Low fan speed.
- Sleep Mode operation time is 8 hours, the operation will be stop after 8 hours.
- When used together with the Timer, the Timer has priority.



8.6. Powerful Mode Operation

- Purpose of this operation is to obtain the setting temperature quickly.
- When the Powerful Mode is set, the set temperature will be automatically decreased 3°C against the present setting temperature (Lower temperature: 16°C).
- This operation automatically will be running under SHi Fan Speed (Cooling), SLo Fan Speed (Soft Dry).
- Vertical Airflow Direction:-
 - In "Manual" setting, the vane will automatically swing down 10° lower than previous setting.
 - In "Auto" setting, the vane will automatically swing up and down. However the lower limit will be shifted 10° downward.
- Powerful Mode will operate for 15 minutes only, after that it will shift back to previous operation mode.
- Powerful Mode will stop if:-
 - Powerful mode button is pressed again.
 - Stopped by ON / OFF switch.
 - Timer OFF activates.
 - Economy mode button is pressed.
 - Sleep mode is pressed.
 - Operation mode button is changed.

8.7. Economy Mode Operation

- Purpose of this operation is to save or reduced electrical power consumption of the room air conditioner.
- When the Economy Mode is set, the set temperature will be automatically increased 0.5°C against the preset setting temperature (Higher temperature: 30°C).
- This operation automatically will be running under SLo Fan Speed.
- Vertical Airflow Direction:-
 - In "Manual" or "Auto" setting, the vane will automatically change to Auto Air Swing.
- Economy Mode will stop if:-
 - Economy Mode button is pressed again.
 - Stopped by ON / OFF switch.
 - Timer OFF activates.
 - Powerful mode button is pressed.
 - Auto or Manual air swing button is pressed.
 - Fan Speed control button is pressed.
 - Sleep Mode button is pressed ON.
 - Operation Mode is changed.

8.8. Random Auto Restart Control

- If there is a power failure, operation will be automatically restarted after 3 to 4 minutes when the power is resumed.
It will start with previous operation mode and airflow direction.
- Restart time is decided randomly using 4 parameter:-
Intake air temperature, setting temperature, fan speed and Air Swing Blade position.
- Auto Restart Control is not available when Timer or Sleep Mode is set.
- This control can be omitted by open the circuit of JX2. (Refer Circuit Diagram)

8.9. Indoor Fan Speed Control

- Auto Fan Speed Control

When set to Auto Fan Speed, the fan speed is adjusted between maximum and minimum setting as shown in the table.

- Manual Fan Speed Control

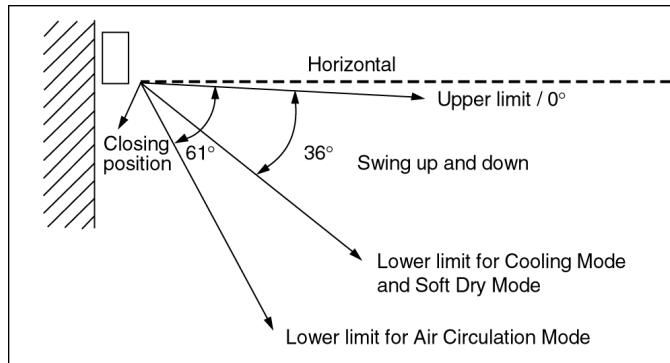
Basic fan speed adjustment (3 settings, from Lo to Hi) can be carried out by using the Fan Speed selection button at the remote control.

Tap			S Hi	Hi	Me	Lo+	Lo	Lo-	S Lo	SSLo	Stop
Cooling	Normal	Airflow Volume Manual	Hi	<input type="radio"/>							
		Me		<input type="radio"/>							
		Lo				<input type="radio"/>					
	Airflow volume auto		<input type="radio"/>	<input type="radio"/>					<input type="radio"/>		<input type="radio"/>
Powerful	Sleep shift						<input type="radio"/>				
	Airflow Volume Manual		<input type="radio"/>								
	Airflow volume auto		<input type="radio"/>								
	Sleep shift						<input type="radio"/>				
	Airflow Volume Manual							<input type="radio"/>			
	Airflow volume auto							<input type="radio"/>			
Economy	Sleep shift						<input type="radio"/>				
	Airflow volume auto & Manual							<input type="radio"/>			<input type="radio"/>
	Sleep shift						<input type="radio"/>				
Dry	Normal						<input type="radio"/>		<input type="radio"/>		<input type="radio"/>
Powerful							<input type="radio"/>				
Economy							<input type="radio"/>				
Air circulation							<input type="radio"/>				<input type="radio"/>
Auto Mode judgement								<input type="radio"/>			

8.10. Airflow Direction Control

Vertical Airflow Direction Auto-Control

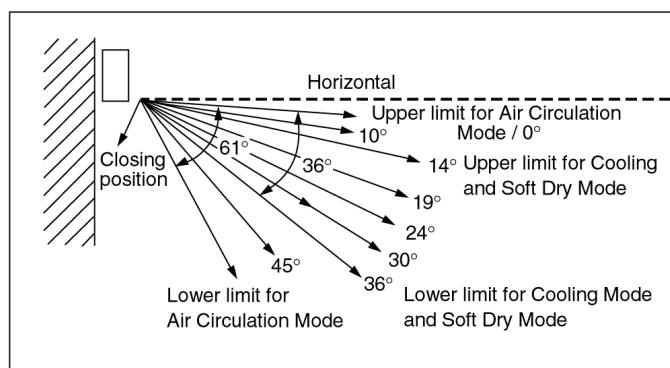
- When set a Airflow Direction Auto-Control with remote control, the louver swings up and down as shown in the diagram.
- The louver does not swing when the Indoor Fan Motor stops during operation at the upper limit.
- When stopped with remote control, the discharge vent is reset, and stopped at the closing position.
- During Anti-dew condensation prevention, Airflow Direction Auto-control angle change from 0° - 36° to 12° - 28° under Cooling and Soft Dry operation mode.



- ✖ 1. There is no swinging while indoor fan motor is stopped during Cooling and Soft Dry operation.
- ✖ 2. In Air Circulation operation, when the intake air temperature reaches set temperature, the airflow direction is changed from upper limit to lower limit. When the intake air temperature falls to 2°C lower than set temperature, the airflow direction is changed from lower limit to upper limit.

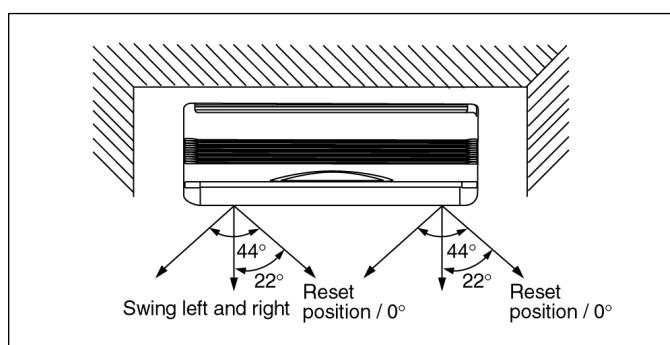
Vertical Airflow Direction manual Control

- When the manual Airflow Direction Selection Button is pressed, the automatic airflow is released and the airflow direction louver move up and down in the range shown in the diagram.
- The louver can be adjusted by pressing the button to the desired louver position.
- When the remote control is used to stop the operation, the discharge vent is reset, and stopped at the closing position.
- During Anti-dew condensation prevention, Airflow Direction Manual control angle change from 14° , 19° , 24° , 30° , 36° to 16° , 18° , 20° , 22° , 24° under Cooling and Soft Dry operation mode.



Horizontal Airflow Direction Auto-Control

- When set a Airflow Direction Auto-Control with remote control, the vanes swings left and right as shown in the diagram.
- The vanes does not swing when the Indoor Fan Motor stops during operation at 22° angle.
- When stopped with remote control, the discharge vent is reset, and stopped at the reset position.
- During Anti-dew condensation prevention, Airflow Direction Auto-control angle change from 0° - 44° to 14° - 30° under Cooling and Soft Dry operation mode.

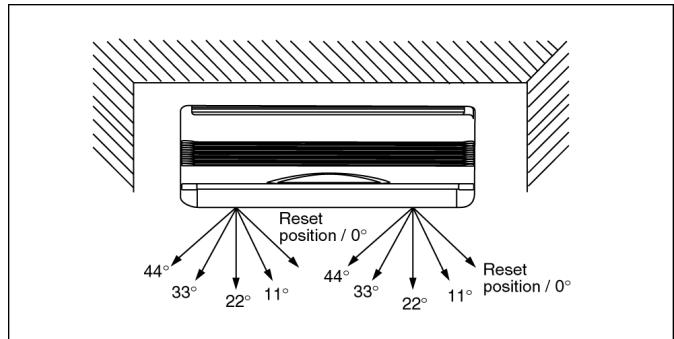


- ✖ 1. There is no swinging while indoor fan motor is stopped during Cooling and Soft Dry operation.
- ✖ 2. In Air Circulation operation, when the intake air temperature reaches set temperature, the airflow direction is Auto Swing left and right. When the intake air temperature falls to 2°C lower than set temperature, the airflow direction is stop at 22° angle.

Horizontal Airflow Direction manual Control

- When the manual Airflow Direction Selection Button is pressed, the automatic airflow is released and the airflow direction vane move left and right in the range shown in the diagram.

The louver can be adjusted by pressing the button to the desired vane position.



- When the remote control is used to stop the operation, the vanes is reset, and stopped at reset position.
- During Anti-dew condensation prevention, Airflow Direction Manual control angle change from 0°, 11°, 22°, 33°, 44° to 14°, 18°, 22°, 26°, 30° under Cooling and Soft Dry operation mode.

8.11. Delay ON Timer Control

- When the Delayed ON Timer is set by using the remote control, the unit will start operate slightly before the set time, so that the room will reach nearly to the set temperature by the desired time.
- For Cooling and Soft Dry mode, the operation will start 15 minutes before the set time.
- For Automatic mode, the indoor fan will operate at SLo speed for 20 seconds, 15 minutes before the set time to detect the intake air temperature to determine the operation mode. The operation indication lamp will blink at this time.

8.12. Remote Control Signal Receiving Sound

- Long beep sound will be heard when:
 - Stopping the Air Conditioner using ON/OFF switch.
 - Stopping the Sleep Mode.
 - Stopping the Powerful Mode.
 - Stopping the Economy Mode.

- Short beep sound will be heard for others.

- To switch off the beep sound:-

Press the "Automatic Operation Button" continuously for 10 seconds or more ("beep" "beep" will be heard at the 10th second).

Repeat the above if you want to switch ON the beep sound.

However, if the "Automatic Operation Button" has been pressed the Automatic operation will be activated.
If you do not require this operation, you may change it by using the remote control.

9 Operating Instructions

SAFETY PRECAUTIONS

Before operating, please read the following "Safety Precautions" carefully.

- To prevent personal injury, injury to others and property damage, the following instructions must be followed.
- Incorrect operation due to failure to follow instructions will cause harm or damage, the seriousness of which is classified as follow:

Warning

This sign warns of death or serious injury.

Caution

This sign warns of damage to property.

- The instructions to be followed are classified by the following symbols:



This symbol (with a white background) denotes an action that is PROHIBITED.



These symbols (with a black background) denote actions that are COMPULSORY.

■ Installation Precautions

Warning

- Do not install, remove and reinstall the unit by yourself.**

Improper installation will cause leakage, electric shock or fire. Please engage an authorized dealer or specialist for the installation work.

Caution

- This room air conditioner must be earthed.**
Improper grounding could cause electric shock.
- Ensure that the drainage piping is connected properly.**
Otherwise, water will leak out.
- Do not install the unit in a potentially explosive atmosphere.**
Gas leak near the unit could cause fire.

■ Operation Precautions

Warning

This sign warns of death or serious injury.



- Do not share outlet.
- Do not insert plug to operate the unit. Do not pull out plug to stop the unit.
- Do not operate with wet hands.
- Do not damage or modify the power cord.
- Do not insert finger or other objects into the indoor or outdoor units.
- Do not expose directly to cold air for a long period.



- Plug in properly.
- Use specified power cord.



- If abnormal condition (burnt smell, etc.) occurs, switch off and unplug the power supply.

Caution

This sign warns of injury.



- Do not pull the cord to disconnect the plug.
- Do not wash the unit with water.
- Do not use for other purposes such as preservation.
- Do not use any combustible equipment at airflow direction.
- Do not sit or place anything on the outdoor unit.



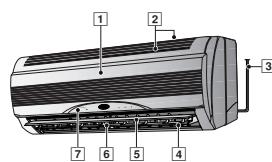
- Switch off the power supply before cleaning.
- Ventilate the room regularly.
- Pay attention as to whether the installation rack is damaged after long period of usage.



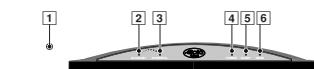
- Switch off the power supply if the unit is not used for a long period.

NAME OF EACH PART

■ Indoor Unit

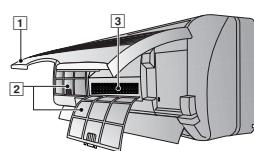


- ① Front Panel
- ② Air Intake Vent
- ③ Power Supply Cord
- ④ Air Outlet Vent
- ⑤ Vertical Airflow Direction Louver
- ⑥ Horizontal Airflow Direction Louver
- ⑦ Indicator Panel



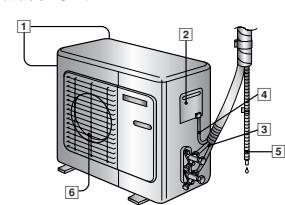
- | | | |
|---|---|--------|
| ① Auto Operation Button
(when the front panel is opened) | - | GREEN |
| ② Economy Mode Indicator | - | GREEN |
| ③ Powerful Mode Indicator | - | ORANGE |
| ④ Power Indicator | - | GREEN |
| ⑤ Sleep Mode Indicator | - | ORANGE |
| ⑥ Timer Mode Indicator | - | ORANGE |

■ Indoor Unit (when the front panel is opened)



- ① Front Panel
- ② Air Filters
- ③ Air Purifying Filter

■ Outdoor Unit



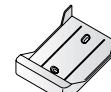
- ① Air Intake Vents
- ② Ground Terminal (inside cover)
- ③ Piping
- ④ Connecting Cable
- ⑤ Drain Hose
- ⑥ Air Outlet Vents

■ Accessories

● Remote Control



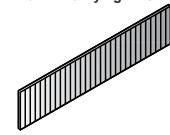
● Remote Control Holder



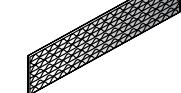
● Two R03 (AAA) dry-cell batteries or equivalent



● Air Purifying Filter



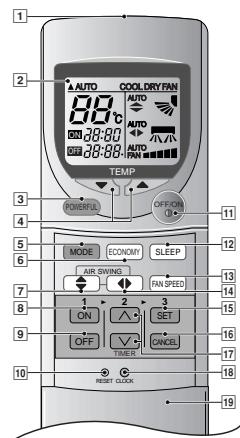
(Catechin Air Purifying Filter)



(Solar Refreshing Deodorizing Filter)

NAME OF EACH PART

■ Remote Control



● Remote Control Signal.

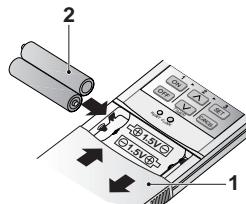
- Make sure it is not obstructed.
- Maximum distance : 10 m.
- Signal received sound.
- One short beep or one long beep.

● Notes for Remote Control.

- Do not throw or drop.
- Do not get it wet.
- Certain type of fluorescent lamps may affect signal reception. Consult your dealer.

- 1 Signal Transmitter
- 2 Operation Display
- 3 Powerful Mode Operation Button
- 4 Room Temperature Setting Button (self-illuminating button)
- 5 Operation Mode Selection Button
- 6 Economy Mode Operation Button
- 7 Vertical Airflow Direction Button
- 8 ON-Timer Button
- 9 OFF-Timer Button
- 10 Reset Point
(Press with fine-tipped object to clear the memory)
- 11 OFF / ON Button (self-illuminating button)
- 12 Sleep Mode Operation Button
- 13 Fan Speed Selection Button
- 14 Horizontal Airflow Direction Button
- 15 Timer Set Button
- 16 Timer Cancellation Button
- 17 Time-Setting Button
- 18 Clock Button
- 19 Remote Control Cover

● How to Insert the Batteries



1 Slide down the remote control cover completely

2 Insert the batteries

- Be sure the direction is correct
- 12:00 at display - flashing
- Set the current time (CLOCK) immediately to prevent battery exhaustion.

● About the batteries

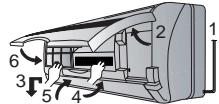
- Can be used for approximately one year.

● Observe the following when replacing the batteries

- Replace with new batteries of the same type.
- Do not use rechargeable batteries (Ni-Cd).
- Remove the batteries if the unit is not going to be used for a long period.

PREPARATION BEFORE OPERATION

■ Indoor Unit



1 Connect the power supply cord to an independent power supply

2 Open the front panel

3 Remove the air filters

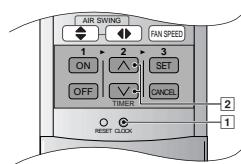
4 Fit the air purifying filters in place

5 Insert the air filters

6 Close the front panel

■ Remote Control

– To set the current time



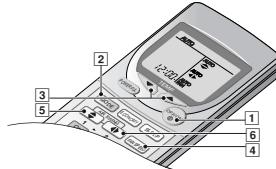
1 Press ①.

2 Then press ② to increase or decrease the time.

3 Press ① again.

Set time at display will light up.

HOW TO OPERATE



■ To start the operation

- Press ①.
- POWER indicator (green) on the indoor unit will light up.
- To stop, press once more.

■ Setting Mode

- Press ② to select:-

AUTO	- Automatic Operation
COOL	- Cooling Operation
DRY	- Soft Dry Operation
FAN	- Air Circulation Operation

■ Setting Temperature

- Press ③ to increase or decrease the temperature.
- The temperature can be set between 16°C ~ 30°C.
- Recommended temperature:

COOL	26°C ~ 28°C
DRY	1°C ~ 2°C Lower than the room temperature

- During AUTO Operation, press ③ to select:-

- HI • Operation with 2°C higher than the standard temperature.
- STD • Operation with the standard temperature.
- LO • Operation with 2°C lower than the standard temperature.

● Standard Temperature

Indoor temperature	Operation	Standard temperature
23°C	Cooling Soft Dry	25°C 22°C

- Once the Automatic Operation is selected, the indoor temperature sensor operates automatically to select the desired operation mode with Cooling or Soft Dry.

- After the operation mode has been selected, the mode does not change.

CARE AND MAINTENANCE

■ Cleaning the Indoor Unit and Remote Control

- Wipe gently with a soft, dry cloth.
- Do not use water hotter than 40°C or polishing fluid to clean the unit.

■ Cleaning the Air Filter

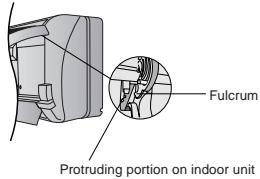
(Recommendation:- If the unit is operated in a dusty environment, clean the filters every two weeks, continuous use of this dirty filters will reduce cooling efficiency)

- 1 Remove dirt using a vacuum cleaner.
- 2 Wash back of the air filter with water.
- 3 If badly soiled, wash it with soap or a mild household detergent.
- 4 Let it dry and reinstall it.
Be sure the "FRONT" mark is facing you.
☒ Damaged air filter.
Consult the nearest authorized dealer.
Part No.: CWD001049.
- Do not use benzene, thinner, scouring powder or clothes soaked in caustic chemical to clean the unit.

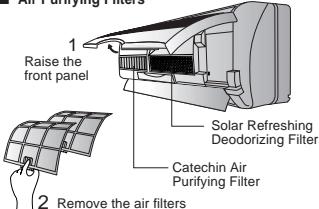
■ Cleaning the Front Panel

(Must be removed before washing)

- 1 Raise the front panel higher than the horizontal and pull to remove it.
- 2 Gently wash with water and a sponge.
 - Do not press the front panel too hard when washing.
 - When use kitchen cleaning fluid (neutral detergent), rinse thoroughly.
 - Do not dry the front panel under direct sunlight.
- 3 To fix the front panel, raise the front panel horizontally, match the protruding portion on the indoor unit to the fulcrum and push into place.



■ Air Purifying Filters



■ Solar Refreshing Deodorizing Filter

- Used to remove unpleasant odour and deodorize the air in the room.
- Reusable.
- Vacuum, place under direct sunlight for 6 hours and fit it back in place.
(Recommended: every 6 months)

■ Catechin Air Purifying Filter

- The filter is coated with catechin to prevent growth of bacteria and viruses.
- Reusable.
- Vacuum and fit it back in place
(Recommended: every 6 months)
- Recommended to change these filters every 3 years. Do not reuse damaged filters.
Consult the nearest authorized dealer to purchase a new filter.
Catechin Air Purifying Filter No.: CZ-SF70P
Solar Refreshing Deodorizing Filter No.: CZ-SFD70P
- If you operate the air conditioner with dirty filters:
– Air is not purified
– Cooling capacity decreases
– Foul odour is emitted

■ Pre-season Inspection

● Is the discharged air cold?

Operation is normal if 15 minutes after the start of operation, the difference between the air intake and outlet vents temperature is:-

COOL – 8°C or above

● Are the air intake or outlet vents of the indoor or outdoor units obstructed?

● Are the remote control batteries weak?

If the remote control display appears weak, replace the batteries.

■ When the Air Conditioner is Not Used for an Extended Period of Time

- 1 To dry the internal parts of the indoor unit, operate the unit for 2 - 3 hours using:-

FAN operation

- 2 Turn off the power supply and unplug.

Note: If the unit is not switched off by the remote control, it will start operating when you plug in (because the unit is equipped with Auto Restart Control).

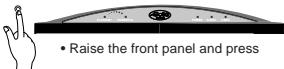
- 3 Remove the remote control batteries.

■ Recommended Inspection

- After used over several seasons, the unit will become dirty and thus decreases the unit's performance. Depending on the operation conditions, a dirty unit may produce odour and dust may pollute dehumidification system. Therefore, a seasonal inspection is recommended in addition to regular cleaning. (Consult an authorized dealer).

HELPFUL INFORMATION

■ Auto Operation Button



■ Automatic Operation

- If the remote control fails to function or has been misplaced, press the Auto Operation button to start the Automatic operation.
- The Automatic operation will be activated immediately once the Auto operation button is pressed. However, temperature cannot be adjusted in this operation.
- The power indicator on the indoor unit will blink until the operation mode is selected automatically.
- To cancel this operation, press once more.

■ Remote Control Signal Receiving Sound

- To switch off the beep (Signal Receiving Sound), press the Auto Operation button for 10 seconds continuously or longer.
"Beep", "beep" sound will be heard at the tenth seconds.
Note: "Beep" sound will be heard at the fifth seconds;
However please press continuously until you heard "beep", "beep" sound.
- Repeat the above steps if you want to switch on the Signal Receiving Sound.

■ (This is for Servicing purposes only)

- Note: If you press this button continuously for 5 to 10 seconds, Test Run operation will be performed.
A "beep" sound will be heard at the fifth seconds indicating the Test Run starts to operate.

ENERGY SAVING AND OPERATION HINTS

■ Setting the Temperature

- Approximately 10% of electricity can be saved.
- Set the temperature 1°C higher than the desired temperature.

■ Air Filters and Air Purifying Filters

- Clean the air filters every 2 weeks and the Air Purifying Filters every 6 months.
- Dirty filters may reduces cooling efficiency.

■ Keep All Doors and Windows Closed

- Otherwise, cooling performance will be reduced and electricity cost is wasted.

■ Outdoor Unit

- Do not block the air outlet vents. Otherwise, it will lower the cooling performance.

■ Timer and Sleep Mode

- To prevent wastage of electricity, use sleep mode when sleeping or Timer when going out.

■ Avoid Direct Sunlight

- Keep curtains or drapes closed to avoid direct sunlight during cooling operation.

TROUBLESHOOTING

■ Normal Operation

- Is it okay?
- Air conditioner has been restarted, but does not operate for 3 minutes.
 - A sound like water flowing can be heard.
 - It seems that fog is coming out from the air conditioner.
 - The room has a peculiar odour.
 - During Automatic Fan Speed setting, indoor fan stops occasionally.
 - The outdoor unit emits water or steam.
- This is the answer
- This is to protect the air conditioner. Wait until the air conditioner begins to operate.
 - This is the sound of refrigerant flowing inside the air conditioner.
 - Condensation occurs when the airflow from the air conditioner cools the room.
 - This may be a damp smell emitted by the wall, carpet, furniture or clothing in the room.
 - This is to remove smell emitted by the surroundings.
 - In COOL / DRY operation, moisture in the air condenses into water on the cool surface of outdoor unit piping that causes dripping.

■ Abnormal Operation

- Is it okay?
- The air conditioner does not operate.
 - Air conditioner produces loud noise during operation.
 - The air conditioner does not cool effectively.
- Please check
- Has the circuit breaker been tripped?
• Has the power plug been removed from the wall outlet?
• Is the timer being used correctly?
 - Is the installation work slanted?
• Is the front grille closed properly?
 - Has the temperature been set incorrectly?
• Are the filters dirty?
• Are the intake or outlet vents of the outdoor unit obstructed?
• Are all windows and doors closed?

■ Call the Dealer Immediately

If the following conditions occur, turn off and unplug the main power supply, and then call the dealer immediately.

- **Abnormal noise is heard during operation.**
- **Water or foreign material gets into the remote control by mistake.**
- **Water leak from the indoor unit.**
- **Switches or buttons do not operate properly.**
- **The circuit breaker switches off frequently.**
- **Power supply cord and plug become unusually warm.**



10 Installation Instructions

Required tools for Installation Works			
1. Philips screw driver	5. Spanner	9. Gas leak detector	13. Multimeter
2. Level gauge	6. Pipe cutter	10. Measuring tape	14. Torque wrench 18 N.m (1.8 kgf.m) 55 N.m (5.5 kgf.m) 65 N.m (6.5 kgf.m)
3. Electric drill, hole core drill (ø70 mm)	7. Reamer	11. Thermometer	15. Vacuum pump
4. Hexagonal wrench (4 mm)	8. Knife	12. Megameter	16. Gauge manifold

10.1. Safety Precautions

- Read the following "SAFETY PRECAUTIONS" carefully before installation.
- Electrical work must be installed by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model to be installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

 WARNING	This indication shows the possibility of causing death or serious injury.
 CAUTION	This indication shows the possibility of causing injury or damage to properties only.

The items to be followed are classified by the symbols:

	Symbol with background white denotes item that is PROHIBITED from doing.
---	--

- Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

 WARNING	
1. Engage dealer or specialist for installation. If installation done by the user is defective, it will cause water leakage, electrical shock or fire.	
2. Install according to this installation instruction strictly. If installation is defective, it will cause water leakage, electrical shock or fire.	
3. Use the attached accessories parts and specified parts for installation. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.	
4. Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.	
5. For electrical work, follow the local national wiring standard, regulation and this installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.	
6. Use the specified cable (2.5 mm ²) and connect tightly for indoor/outdoor connection. Connect tightly and clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat-up or fire at the connection.	
7. Wire routing must be properly arranged so that control board cover is fixed properly. If control board cover is not fixed perfectly, it will cause heat-up at connection point of terminal, fire or electrical shock.	
8. When carrying out piping connection, take care not to let air substances other than the specified refrigerant go into refrigeration cycle. Otherwise, it will cause lower capacity, abnormal high pressure in the refrigeration cycle, explosion and injury.	
9. Do not damage or use unspecified power supply cord. Otherwise, it will cause fire or electrical shock.	
10. Do not modify the length of the power supply cord or use of the extension cord, and do not share the single outlet with other electrical appliances. Otherwise, it will cause fire or electrical shock.	

 **CAUTION**

1. The equipment must be earthed. It may cause electrical shock if grounding is not perfect.
2. Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire. 
3. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.

ATTENTION

1. Selection of the installation location.
Select a installation location which is rigid and strong enough to support or hold the unit, and select a location for easy maintenance.
2. Power supply connection to the room air conditioner.
Connect the power supply cord of the room air conditioner to the mains using one of the following method.
Power supply point shall be the place where there is ease for access for the power disconnection in case of emergency.
In some countries, permanent connection of this room air conditioner to the power supply is prohibited.
 1. Power supply connection to the receptacle using a power plug.
Use an approved 16A power plug with earth pin for 2.0HP (C18BK, A18BK, V18BK, W18BK, E1818K) and 20A for 2.5HP (C24BK, A24BK, XC24BK, V24BK, W24BK, E2418K) for the connection to the receptacle.
 2. Power supply connection to a circuit breaker for the permanent connection. Use an approved 16A circuit breaker 2.0HP (C18BK, A18BK, V18BK, W18BK, E1818K) and 20A for 2.5HP (C24BK, A24BK, XC24BK, V24BK, W24BK, E2418K) for the permanent connection. It must be a double pole switch with a minimum 3 mm contact gap.
3. Do not release refrigerant.
Do not release refrigerant during piping work for installation, reinstallation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.
4. Installation work.
It may need two people to carry out the installation work.
5. Do not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.

Attached accessories

No.	Accessories part	Qty.	No.	Accessories part	Qty.
[1]	Installation plate	1	[6]	Solar refreshing deodorizing filter	1
[2]	Installation plate fixing screw	6	[7]	Remote Control holder	1
[3]	Remote control	1	[8]	Remote Control holder fixing screw	2
[4]	Battery	2	[9]	Drain elbow (A18BK, A24BK, W18BK, W24BK)	1
[5]	Air purifying filter	1			

Applicable piping kit

CZ-4F5, 7, 10AN (C18BK, A18BK, V18BK, W18BK, E1818K)

CZ-52F5, 7, 10AN (C24BK, A24BK, XC24BK, V24BK, W24BK, E2418K)

SELECT THE BEST LOCATION

INDOOR UNIT

- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 2.3 m.

OUTDOOR UNIT

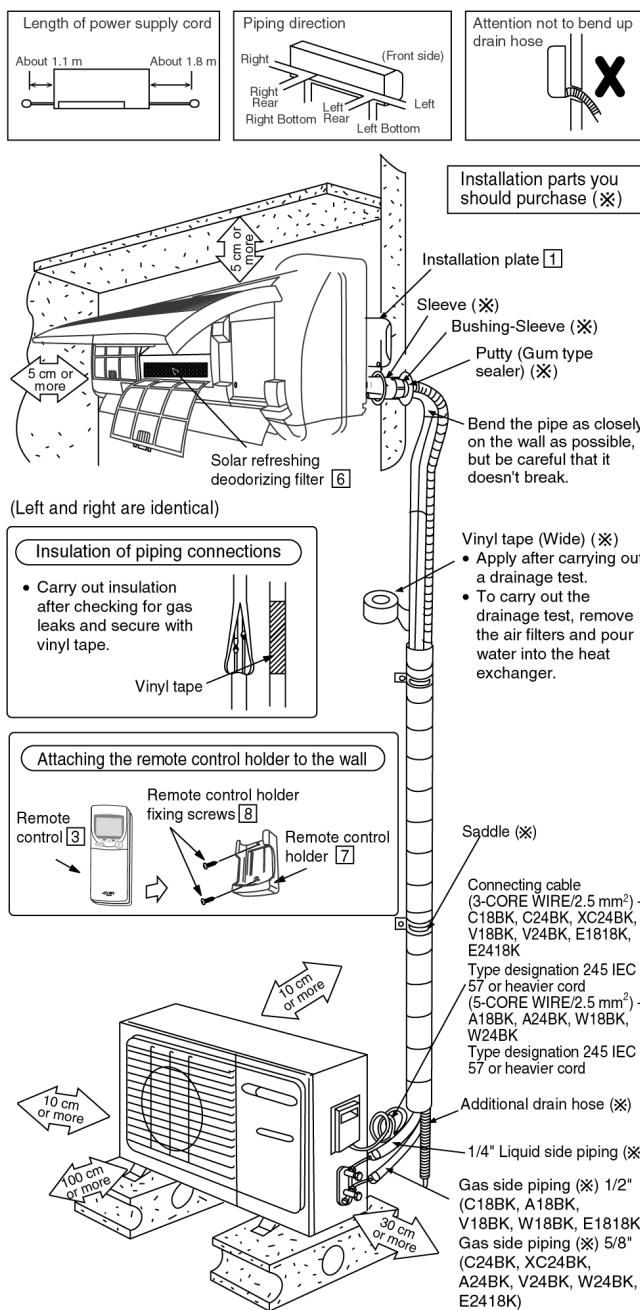
- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over 7.5m, additional refrigerant should be added as shown in the table.

Model	Piping size		Rated Length (m)	Max. Elevation (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)
	Gas	Liquid				
C18BK, V18BK, E1818K	1/2"	1/4"	5	20	25	20
C24BK, V24BK, XC24BK, E2418K	5/8"	1/4"	5	20	25	30
A18BK, W18BK	1/2"	1/4"	5	20	25	20
A24BK, W24BK	5/8"	1/4"	5	20	25	30

Example: For A24BK

If the unit will be installed at a 10m distance, the quantity of additional refrigerant should be 75g... $(10 - 7.5)m \times 30g/m = 75g$

Indoor/Outdoor Unit Installation Diagram



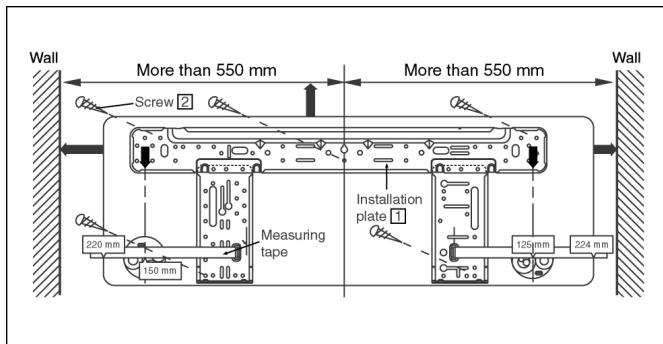
- This illustration is for explanation purposes only. The indoor unit will actually face a different way.

10.2. INDOOR UNIT

10.2.1. SELECT THE BEST LOCATION (Refer to "Select the best location" section)

10.2.2. HOW TO FIX INSTALLATION PLATE

The mounting wall is strong and solid enough to prevent it from the vibration.



The centre of installation plate should be at more than 550 mm at right and left of the wall.

The distance from installation plate edge to ceiling should more than 67 mm.

From installation plate left edge to unit's left side is 47 mm.

From installation plate right edge to unit's right is 73 mm.

- Ⓐ : For left side piping, piping connection for liquid should be about 126 mm from this line.
- Ⓑ : For left side piping, piping connection for gas should be about 174 mm from this line.
- Ⓒ : For left side piping, piping connecting cable should be about 984 mm from this line.

1. Mount the installation plate on the wall with 5 screws or more.

(If mounting the unit on the concrete wall consider using anchor bolts.)

- Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.

2. Drill the piping plate hole with ø70 mm hole-core drill.

- Line according to the arrows marked on the lower left and right side of the installation plate. The meeting point of the extended line is the centre of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole centre is obtained by measuring the distance namely 150 mm and 125 mm for left and right hole respectively.
- Drill the piping hole at either the right or the left and the hole should be slightly slanted to the outdoor side.

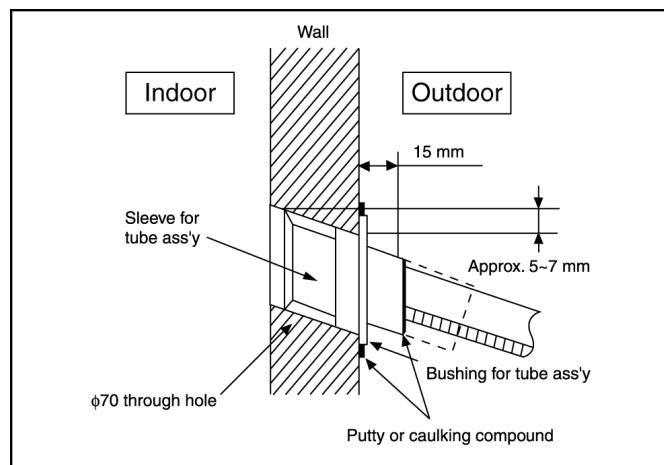
10.2.3. TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING

1. Insert the piping sleeve to the hole.
2. Fix the bushing to the sleeve.
3. Cut the sleeve until it extrudes about 15 mm from the wall.

Caution

When the wall is hollow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the connecting cable.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.



10.2.4. INDOOR UNIT INSTALLATION

1. For the right rear piping

- ```

 Pull out the Indoor piping
 ↓
 Install the Indoor Unit
 ↓
 Secure the Indoor Unit
 ↓
 Insert the connecting cable

```

#### 2. For the right and right bottom piping

- ```

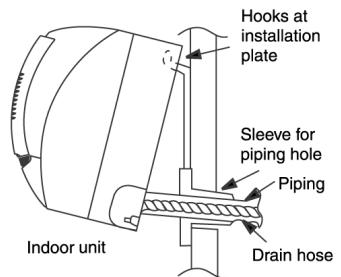
    Pull out the Indoor piping
    ↓
    Install the Indoor Unit
    ↓
    Insert the connecting cable
    ↓
    Secure the Indoor Unit
  
```

3. For the embedded piping

- Replace the drain hose
- Bend the embedded piping
 - Use a spring bender or equivalent to bend the piping so that the piping is not crushed.
- Install the Indoor Unit
- Cut and flare the embedded piping
 - When determining the dimension of the piping, slide the unit all the way to the left on the installation plate. Refer to the section "Cutting and flaring the piping".
- Pull the connecting cable into Indoor Unit
 - The inside and outside connecting cable can be connected without removing the front grille.
- Connect the piping
 - Please refer to "Connecting the piping" column in outdoor unit section. (Below steps are done after connecting the outdoor piping and gas-leakage confirmation.)
- Insulate and finish the piping
 - Please refer to "Piping and finishing" column of outdoor section and "Insulation of piping connections" column as mentioned in Indoor/Outdoor Unit Installation.
- Secure the Indoor Unit

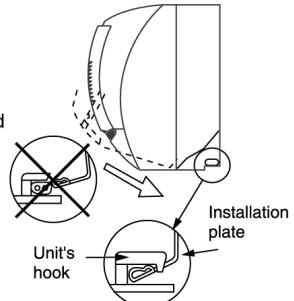
Install the Indoor Unit

Hook the indoor unit onto the upper portion of installation plate (Engage the indoor unit with the upper edge of the installation plate). Ensure the hooks are properly seated on the installation plate by moving in left and right.

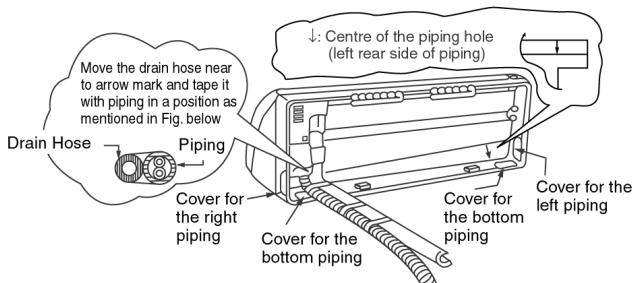


Secure the Indoor Unit

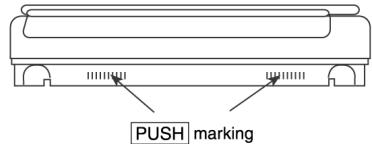
1. Tape the extra power supply cord in a bundle and keep it behind the chassis.
- Ensure that the power supply cord is not clamped in between the unit's hook (2 positions) and installation plate.
2. Press the lower left and right side of the unit against the installation plate until hooks engages with their slots (sound click).



Pull out the piping and drain hose



To take out the unit, push the **[PUSH]** marking at the bottom unit, and pull it slightly towards you to disengage the hooks from the unit.

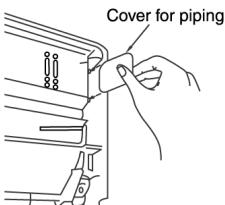


(This can be used for left rear piping & left bottom piping also.)

How to keep the cover

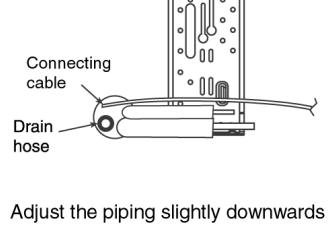
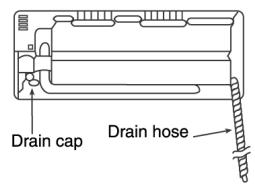
In case of the cover is cut, keep the cover at the rear of chassis as shown in the illustration for future reinstallation.

(Left, right and 2 bottom covers for piping)



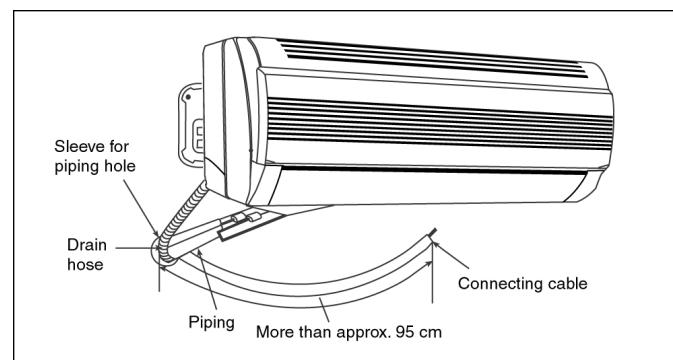
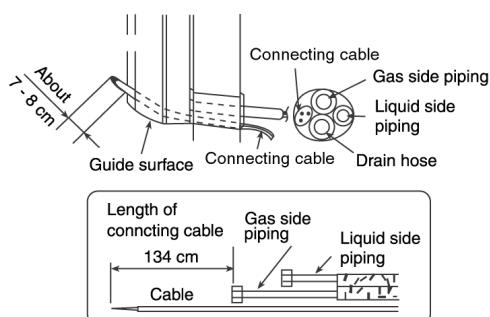
Exchange the drain hose and the cap

Refer view for left piping installation

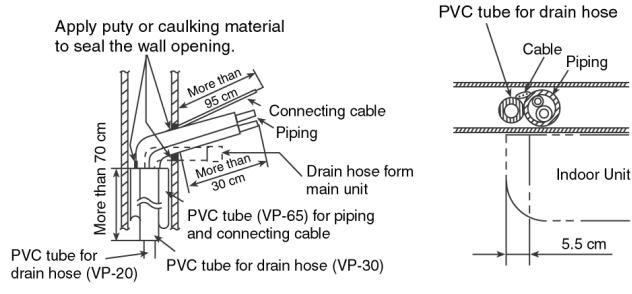


Adjust the piping slightly downwards

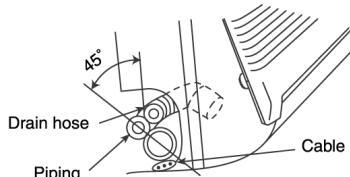
Insert the connecting cable



- How to pull the piping and drain hose out, in case of the embedded piping.



- In case of left piping how to insert the connecting cable and drain hose.



(For the right piping, follow the same procedure)

10.2.5. CONNECT THE CABLE TO THE INDOOR UNIT

1. The inside and outside connecting cable can be connected without removing the front grille.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 (C18BK, C24BK, XC24BK, V18BK, V24BK, E1818K, E2418K) or 5 (A18BK, A24BK, W18BK, W24BK) $\times 2.5 \text{ mm}^2$ flexible cord, type designation 245 IEC 57 or heavier cord.
 - Ensure the color of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
 - Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

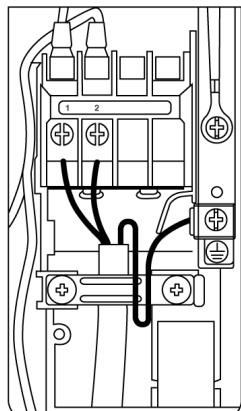
CS/CU-C18BK, C24BK, XC24BK, V18BK, V24BK, E1818K, E2418K

Terminals on the indoor unit	1	2	
Color of wires			
Terminals on the outdoor unit	1	2	

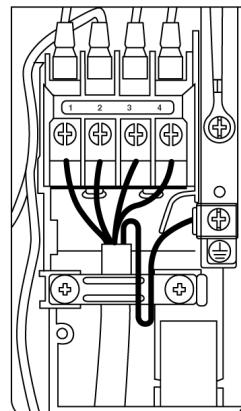
CS/CU-A18BK, A24BK, W18BK, W24BK

Terminals on the indoor unit	1	2	3	4	
Color of wires					
Terminals on the outdoor unit	1	2	3	4	

- Secure the cable onto the control board with the holder (clamper).



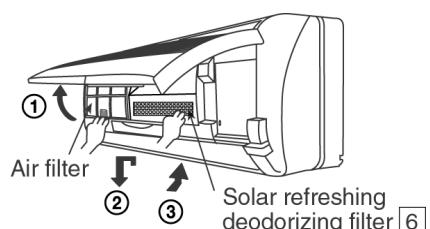
C18BK, C24BK, XC24BK,
V18BK, V24BK, E1818K, E2418K



A18BK, A24BK,
W18BK, W24BK

INSTALLATION OF AIR PURIFYING FILTERS

1. Open the front panel.
2. Remove the air filters.
3. Put air purifying filters (left) and solar refreshing deodorizing filter (right) into place as shown in illustration below.

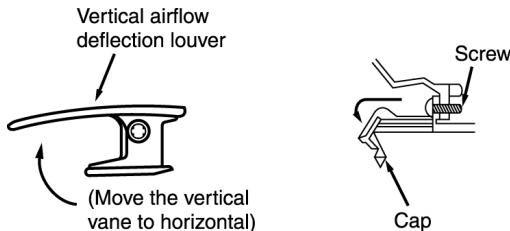


HOW TO TAKE OUT FRONT GRILLE

Please follow the steps below to take out front grille if necessary such as when servicing.

1. Set the vertical airflow direction louver to the horizontal position.
2. Slide down the three caps on the front grille as shown in the illustration below, and then remove the three mounting screws.
3. Pull the lower section of the front grille towards you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louver to the horizontal position and then carry out above steps 2 - 3 in the reverse order.



AUTO SWITCH OPERATION

The below operations will be performed by pressing the "AUTO" switch.

1. AUTO OPERATION MODE

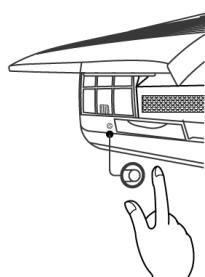
The Auto operation will be activated immediately once the Auto Switch is pressed.

2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. to below 10 sec.. A "peep" sound will occur at the fifth sec., in order to identify the starting of Test Run operation

3. REMOTE CONTROLLER RECEIVING SOUND ON/OFF

The ON/OFF of Remote Controller receiving sound can be change over by pressing the "AUTO" Switch continuously for 10 sec. and above. A "peep", "peep" sound will occur at the tenth sec., in order to indicate the "ON/OFF" change over of remote control receiving sound.



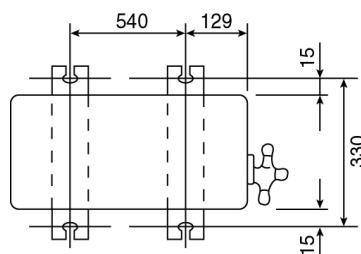
10.3. OUTDOOR UNIT

10.3.1. SELECT THE BEST LOCATION (Refer to "Select the best location" section)

10.3.2. INSTALL THE OUTDOOR UNIT

- After selecting the best location, start installation according to Indoor/Outdoor Unit Installation Diagram.

1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut. ($\varnothing 10$ mm).
2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.



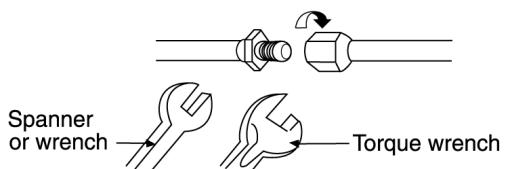
10.3.3. CONNECTING THE PIPING

Connecting The Piping To Indoor Unit

Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)

Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.
- Further tighten the flare nut with torque wrench in specified torque as stated in the table.



MODEL	Piping size (Torque)	
	Gas	Liquid
C18BK, A18BK V18BK, W18BK, E1818K	1/2" (55 N.m)	1/4" (18 N.m)
C24BK, A24BK, XC24BK, V24BK, W24BK, E2418K	5/8" (65 N.m)	1/4" (18 N.m)

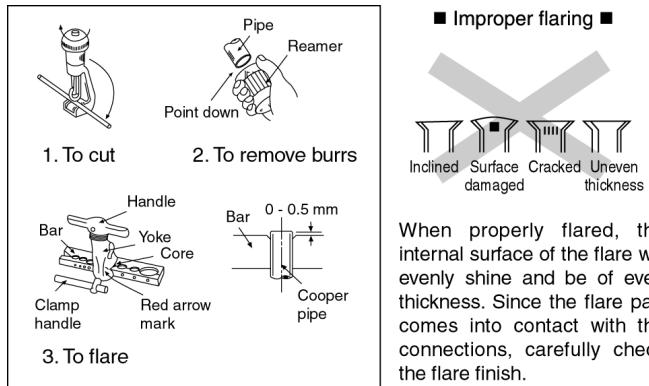
Connecting The Piping To Outdoor Unit

Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (located at valve) onto the copper pipe.

Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

CUTTING AND FLARING THE PIPING

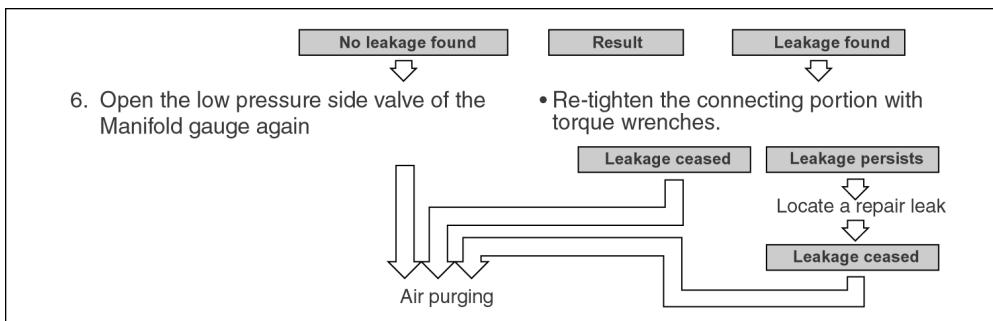
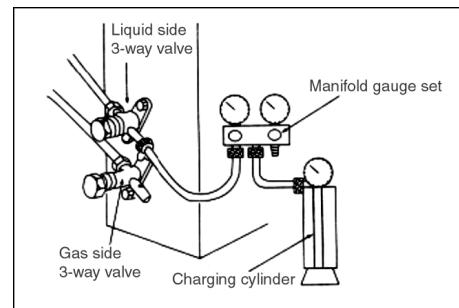
1. Please cut using pipe cutter and then remove the burrs.
2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused.
Turn the piping end down to avoid the metal powder entering the pipe.
3. Please make flare after inserting the flare nut onto the copper pipes.



10.3.4. AIR PURGING OF THE PIPING AND INDOOR UNIT

1) Checking a gas leakage

1. Remove the service-port cap from the 3-way valves.
2. Connect the Manifold gauge set to the service port of Liquid side 3-way valve.
3. Connect the Charging Cylinder to the Manifold gauge set and open the valve of the Cylinder.
4. Open the low pressure side valve of the Manifold gauge for approx. 10 seconds and then close.
5. Check gas-leakage of the connecting portion of pipings with the gas-leak detector.



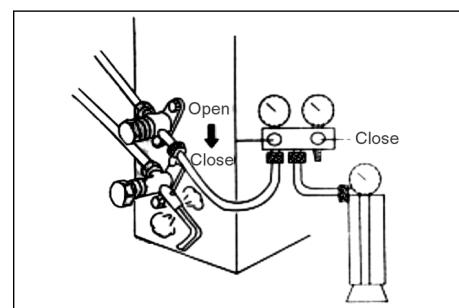
<For the left pipings>

- 1) Measure the pressure.
- 2) Keep it for 5-10 minutes
 - Ensure if the pressure indicated on the gauge is as same as that of measured at first time

2) Air purging

The air remaining in the Refrigeration cycle which contains moisture may cause malfunction on the Compressor.

1. To purge the air, push the pin on the Gas side 3-way valve for three seconds with a Hexagonal wrench and set it free for one minute.
 - Repeat this for three times.
2. To balance the refrigerant, close the low pressure side valve on the Manifold gauge and release refrigerant from the piping through service port until the gauge indicates 0.5 - 0.3 MPa.
3. Set both 3-way valves to open position with the Hexagonal wrench for the unit operation.



10.3.5. CONNECT THE CABLE TO THE OUTDOOR UNIT

1. Remove the control board cover from the unit by loosening the screw.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 (C18BK, C24BK, XC24BK, V18BK, V24BK, E1818K, E2418K) or 5 (A18BK, A24BK, W18BK, W24BK) $\times 2.5 \text{ mm}^2$ flexible cord, type designation 245 IEC 57 or heavier cord.

CS/CU-C18BK, C24BK, XC24BK, V18BK, V24BK, E1818K, E2418K

Terminals on the indoor unit	1	2	
Color of wires			
Terminals on the outdoor unit	1	2	

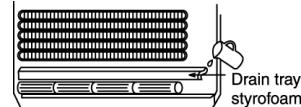
CS/CU-A18BK, A24BK, W18BK, W24BK

Terminals on the indoor unit	1	2	3	4	
Color of wires					
Terminals on the outdoor unit	1	2	3	4	

3. Secure the cable onto the control board with the holder (clamper).
4. Attach the control board cover back to the original position with the screw.

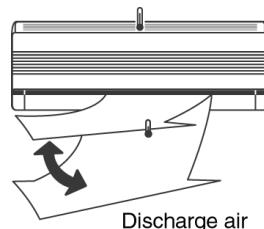
CHECK THE DRAINAGE

- Open front panel and remove air filters.
(Drainage checking can be carried out without removing the front grille.)
- Pour a glass of water into the drain tray-styrofoam.
- Ensure that water flows out from drain hose of the indoor unit.



EVALUATION OF THE PERFORMANCE

- Operate the unit at cooling operation mode for fifteen minutes or more.
- Measure the temperature of the intake and discharge air.
- Ensure the difference between the intake temperature and the discharge is more than 8°C.



10.3.6. PIPE INSULATION

1. Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.
2. If drain hose or connecting piping is in the room (where dew may form), please increase the insulation by using POLY-E FOAM with thickness 6 mm or above.

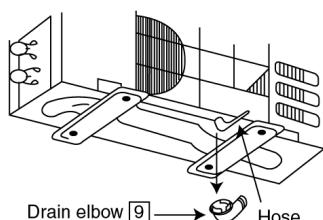
NOTE:

These equipment shall be connected to a suitable mains network with a main impedance less than the following:
CS / CU-C18BKN5: 0.20 Ω
CS / CU-A18BKN5: 0.20 Ω
CS / CU-C24BKN5: 0.12 Ω
CS / CU-A24BKN5: 0.14 Ω

CHECK ITEMS

- Is there any gas leakage at flare nut connections?
- Has the heat insulation been carried out at flare nut connection?
- Is the connecting cable being fixed to terminal board firmly?
- Is the connecting cable being clamped firmly?
- Is the drainage OK?
(Refer to "Check the drainage" section)
- Is the earth wire connection properly done?
- Is the indoor unit properly hooked to the installation plate?
- Is the power supply voltage complied with rated value?
- Is there any abnormal sound?
- Is the cooling operation normal?
- Is the thermostat operation normal?
- Is the remote control's LCD operation normal?
- Is the air purifying filter installed?

CU-A18BK, A24BK
CU-W18BK, W24BK



Install the hose at an angle so that the water smoothly flows out.

11 3-way Valve

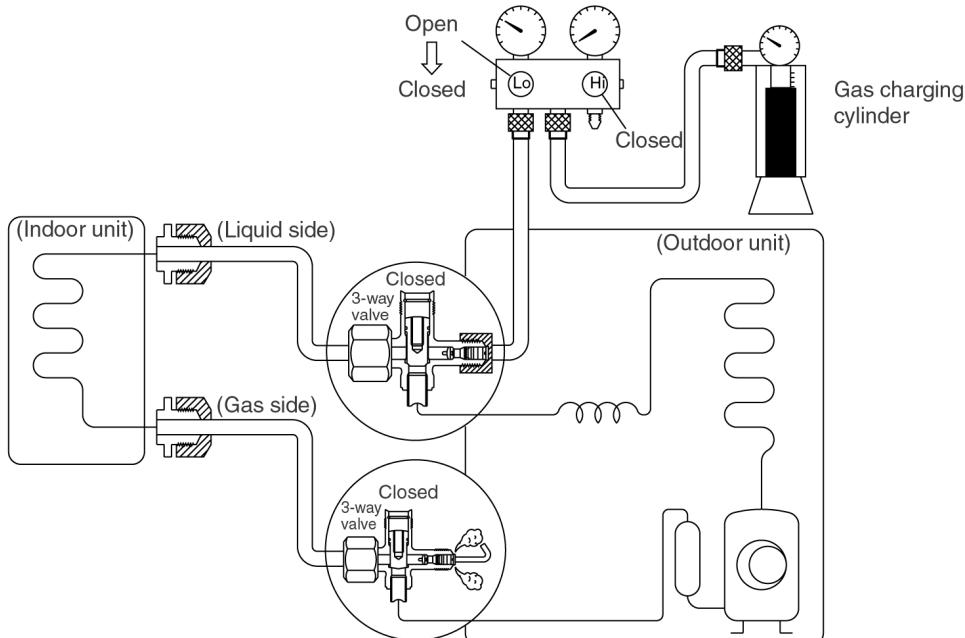
	3-way Valve (Liquid Side)			3-way Valve (Gas Side)		
Works	Shaft Position	Service Port	Shaft Position	Service Port	Service Port	
Shipping	Closed (With valve cap)	Closed (With cap)	Closed (With valve cap)	Close (With cap)		
(Installation and Re-installation)	Closed (Clockwise)	Open (Connected manifold gauge w/charging cylinder)	Closed (Clockwise)	Open (Push-pin)		
Operation	Open (With valve cap)	Closed (With cap)	Open (With valve cap)	Closed (With cap)		
Pumping down (Transferring)	Closed (Clockwise)	Closed (With cap)	Open (Counter-Clockwise)	Open (Connected manifold gauge)		
Evacuation (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)		
Gas charging (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)		
Pressure check (Servicing)	Open (Counter-clockwise)	Closed (With cap)	Open (Counter-clockwise)	Open (Connected manifold gauge)		
Gas releasing (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)		

11.1. Air Purging of the Piping and Indoor Unit

11.1.1. Air purging

Required tools: Hexagonal wrench, adjustable wrench, torque wrenches, wrench to hold the joints, gas leak detector, and charging set.

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration pipes, it will affect the compressor, reduce the cooling capacity, and could lead to a malfunction.



Service port cap

Be sure, using a torque wrench to tighten the service port nut (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.

Procedure:

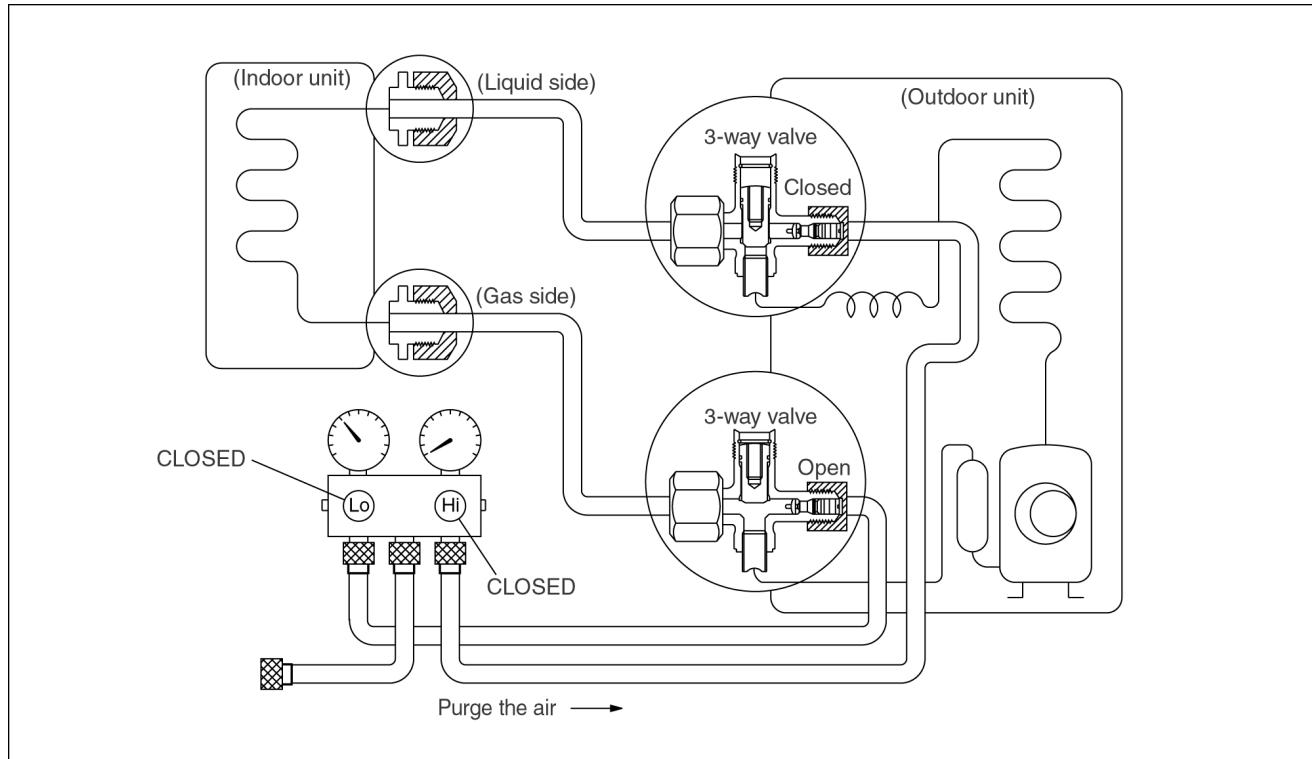
1. **Recheck the piping connections.**
2. **Open the valve caps and service port caps for both 3-way valves.**
3. **Connect the charging cylinder to the manifold gauge as shown above.**
4. **Open the valve of the low pressure side of manifold gauge counterclockwise for 10 seconds, and then close it.**
5. **Check for gas leakage.**
 - Check the flare connections for gas leakage.
6. **Purge the air from the system.**
 - Open the Low pressure side valve of the manifold gauge.
 - Press the service port pin with the hexagonal wrench to purge the air for three seconds and then wait for one minute.
 - Repeat this three times or more.
7. **Balance the refrigerant in the pipings and the indoor unit.**
 - Close the Low pressure side valve of the manifold gauge.
 - Press the service port pin with the hexagonal wrench to release the refrigerant until the gauge indicates 0.1 to 0.3 MPa.
8. **Use torque wrench to tighten the service port cap to a torque of 18 N.m.**
9. **Set the both 3-way valves to the open position.**
10. **Mount the valve caps to the 3-way valves.**
11. **Check for gas leakage.**
 - At this time, especially check for gas leakage from the both 3-way valve's caps, and from the service port caps.

Caution

If gas leakage is discovered in step (3) above, take the following measures:

- a. Re-tighten the connecting portion with torque wrenches.
If the leakage ceases, continue the works from step (4).
- b. Locate and repair the leak. (Gas leak detector)
Repeat the works from step (1).

11.1.2. Pumping down

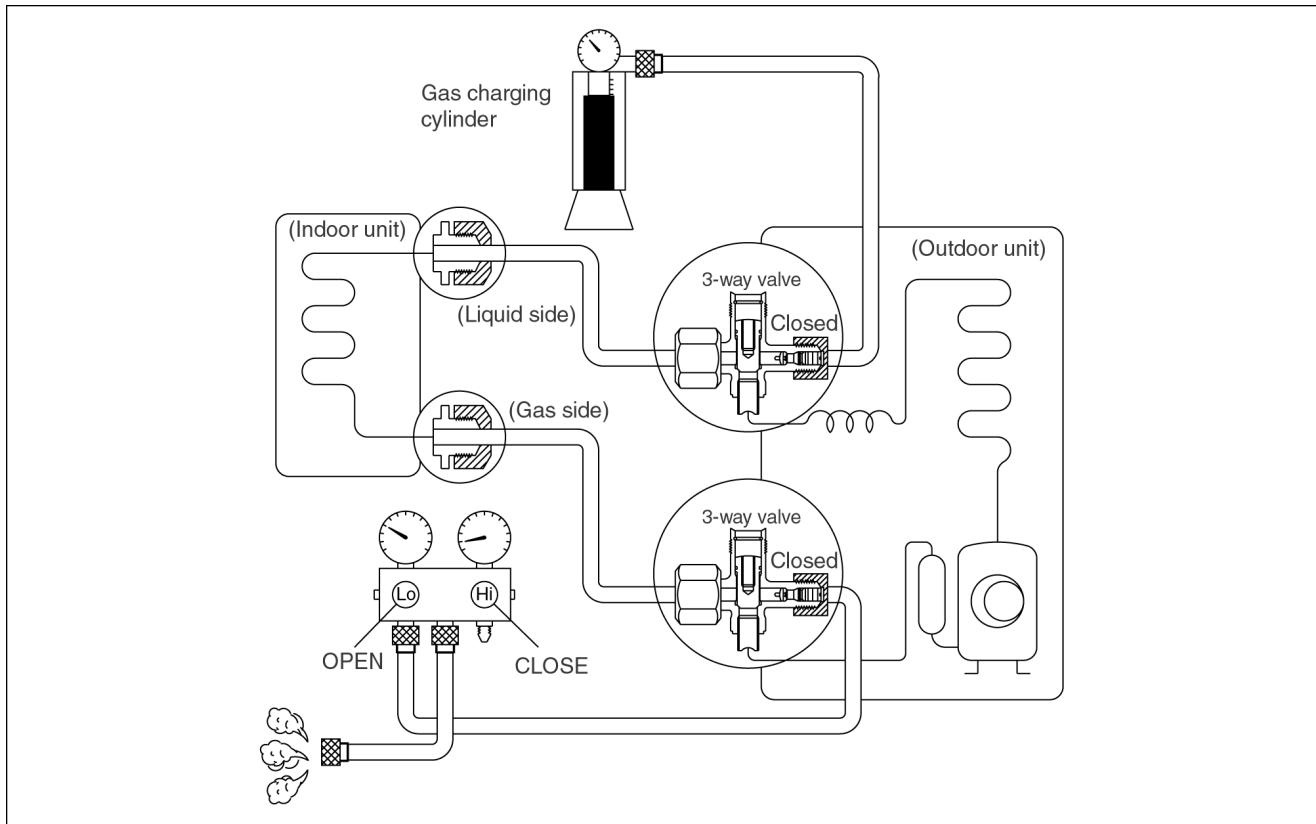


Procedure:

1. Confirm that both the 3-way valves are set to the open position.
 - Remove the valve caps and confirm that the valve caps are in the raised position.
 - Be sure to use a hexagonal wrench to operate the valve stems.
2. Operate the unit for 10 to 15 minutes.
3. Stop operation and wait for 3 minutes, then connect the manifold gauge to the service port of the 3-way valve as shown above.
 - Connect the manifold gauge to the gas side service port.
4. Air purging of the charge hose.
 - Open the Low pressure side valve of manifold gauge slightly to purge air from the charge hose.
5. Set the liquid side (High side) 3-way valve to the close position.
6. Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1 MPa.
 - If the unit cannot be operated at the cooling (weather is rather cool), press the Pump Down switch on the Indoor unit.
 - So that the unit can be operated.
7. Immediately set the gas side (Low side) 3-way valve to the close position.
 - Do this quickly so that the gauge ends up indicating 0.1 to 0.3 MPa.
8. Disconnect the manifold gauge, and mount both the 3-way valve's caps and the service port caps.
 - Use torque wrench to tighten the service port nut to a torque of 18 N.m.
 - Be sure to check for gas leakage.

11.1.3. Re-air purging

(Re-installation)



Procedure:

1. Remove the cap nut from 3-way valves.

- Remove the cap nut from 3-way valves after carefully checked whether the piping connection was properly and certainly done.

2. Confirm that valve in both 3-way valves are set to the CLOSE.

3. Connect the gas cylinder to the liquid-side (high-pressure) 3-way valve and the charge set to the gas side (low-pressure) 3-way valve.

- Remove the flare nut from the service ports to connect the manifold gauge and gas cylinder.
- Close the valves on the gas cylinder and manifold gauge.

4. Air purging.

- Open the valve on the gas cylinder.
- Open the valve on the manifold gauge, discharge for three seconds and wait for one minute. Repeat this three times.

5. Check for gas leakage.

- Check the flare connections for gas leakage.

6. Discharge the refrigerant.

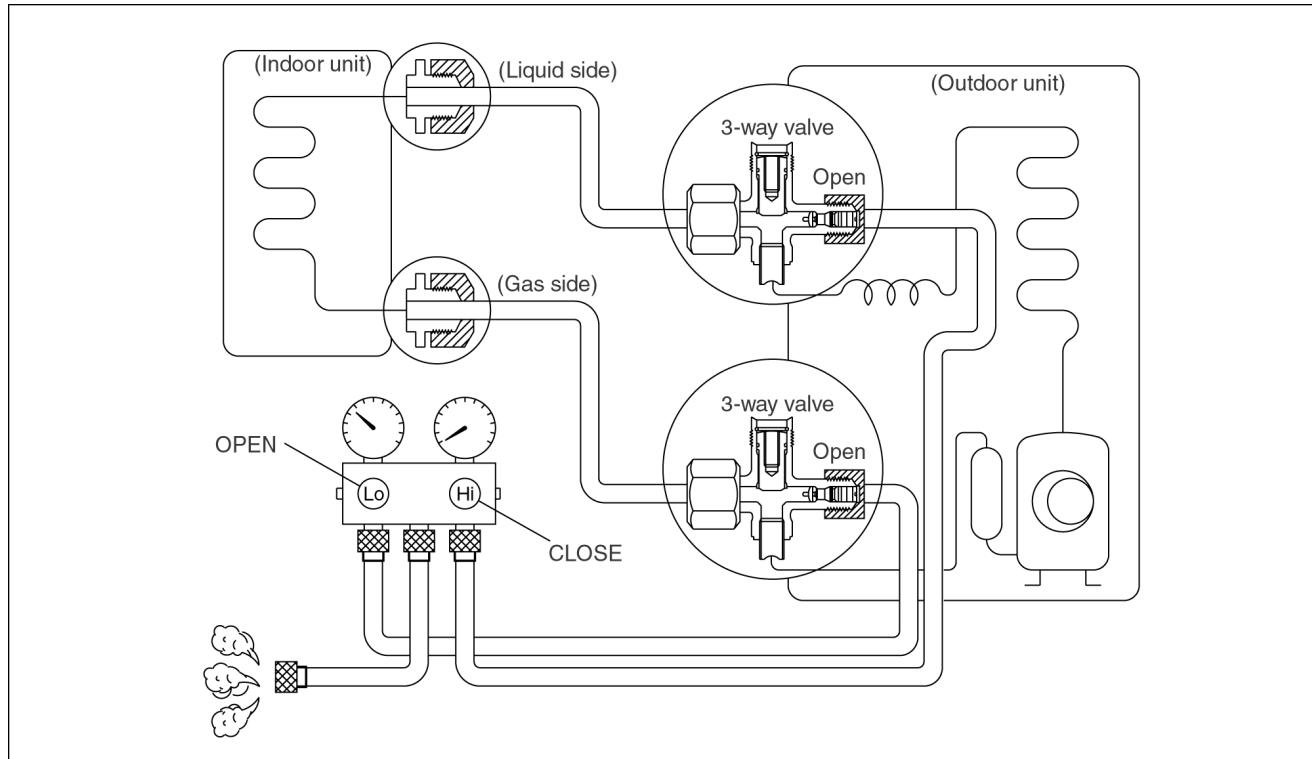
- Close the valve on the gas cylinder and discharge the refrigerant until the gauge indicates 0.1 to 0.3 MPa.

7. Disconnect the manifold gauge and gas cylinder.

8. Mount the valve caps and the service port caps onto the 3-way valves.

- Be sure to use a torque wrench to tighten the service port nut.
- Be sure to check for gas leakage.

11.1.4. Balance refrigerant of the 3-way valves



Procedure:

1. Confirm that both the 3-way valves are set to the open position.

2. Connect the manifold gauge to the gas side (Low side) 3-way valve's port.

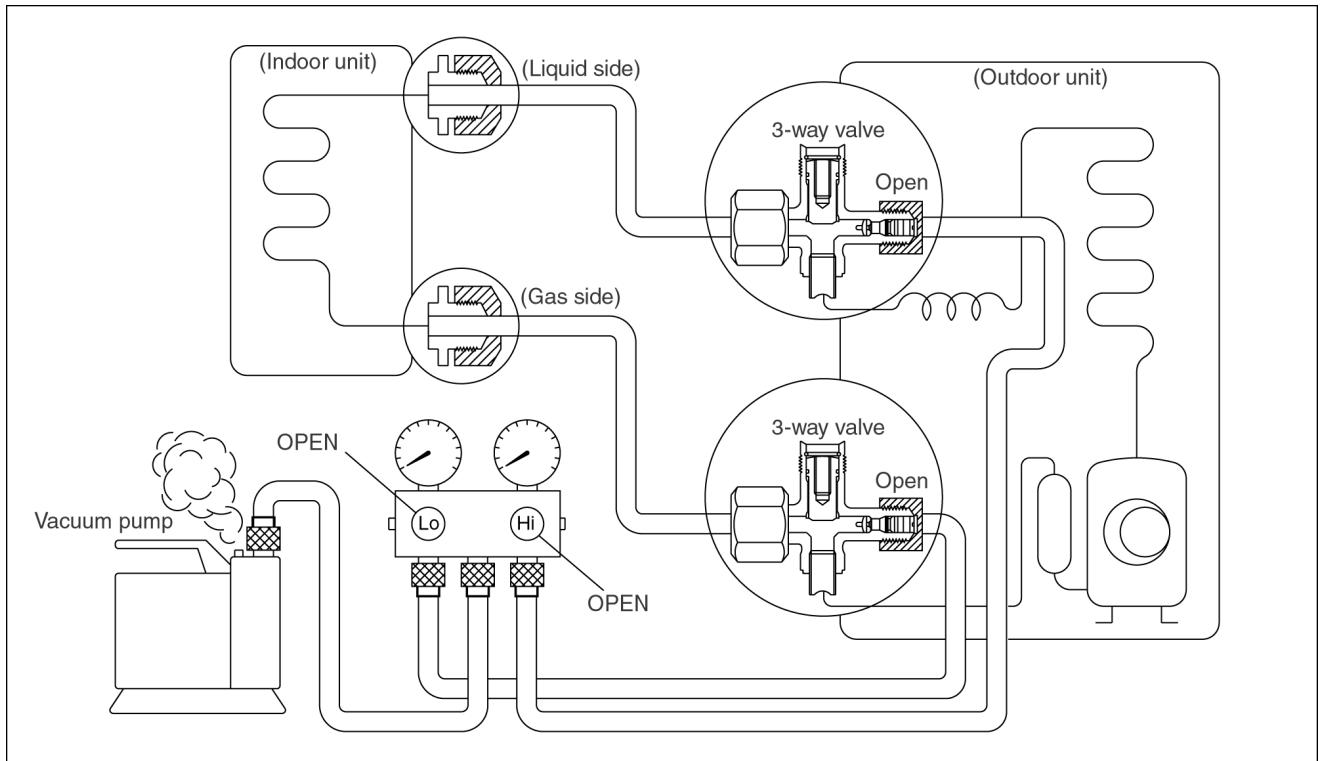
- Leave the valve on the manifold gauge closed.
- Connect the manifold gauge to the service port.

3. Open the valves (Low side) on the manifold gauge and discharge the refrigerant until the gauge indicates 0.1 MPa .

- If there is no air in the refrigeration cycle [the pressure when the air conditioner is not running is higher than **0.1 MPa**]. If this is the case, it will not be necessary to apply a evacuation.
- Discharge the refrigerant gradually; if it is discharged too suddenly, the refrigeration oil will also be discharged.

11.1.5. Evacuation

(No refrigerant in the refrigeration cycle)

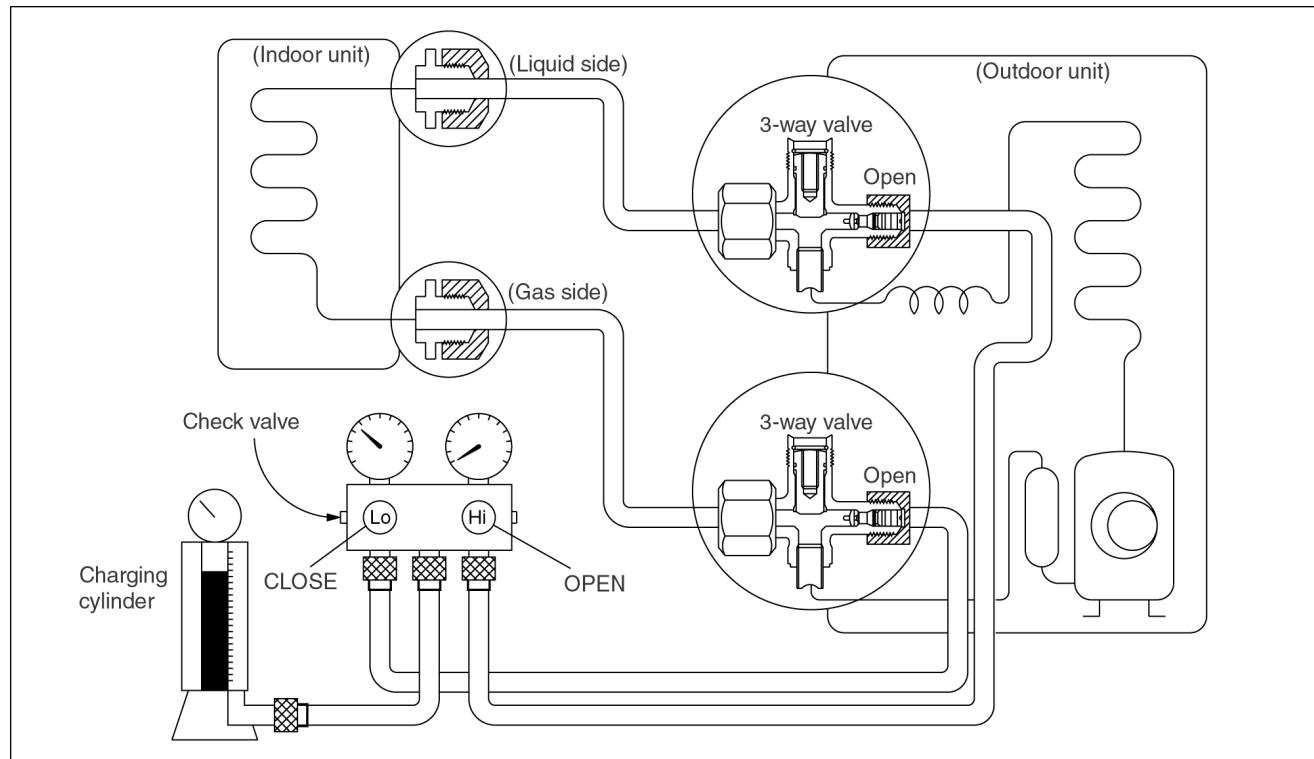


Procedure:

1. Connect the vacuum pump to the manifold gauge's centre hose.
2. Evacuation for approximately one hour.
 - Confirm that the gauge needle has moved toward -0.01 MPa.
3. Close the valve (Low side) on the manifold gauge, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).
4. Disconnect the manifold gauge from the vacuum pump.
 - Vacuum pump oil.
If the vacuum pump oil becomes dirty or depleted, replenish as needed.

11.1.6. Gas charging

(After Evacuation)



Procedure:

1. Connect the charge hose to the gas charging cylinder.

- Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.

2. Purge the air from the charge hose.

- Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air. (Be careful of the liquid refrigerant). The procedure is the same if using a gas cylinder.

3. Open the valve (Low side) on the charge set and charge the system with liquid refrigerant.

- If the system cannot be charged with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150g each time) while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure. (pumping down-pin)

4. Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping partway will allow the refrigerant to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

5. Mount the valve caps and the service port caps.

- Use a torque wrench to tighten the service port nut.
- Be sure to check for gas leakage.

12 Servicing Information

12.1. Indoor Electronic Controllers Removal Procedures

1. The Electronic Controller, a Signal Receiver and an Indicator (Fig. 3) can be seen by the below steps:

- Open the Intake Grille and remove the screw at the front of the Front Grille. (Fig. 1).
- Remove the 3 caps and 3 screws at the bottom of the Front Grille. (Fig. 1)
- Remove the Front Grille by releasing the 3 hooks at the top of the Front Grille. (Fig. 1)

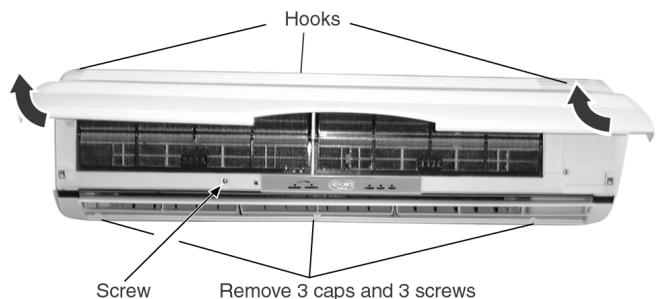


Fig. 1

- Unhook the tabs at the Control Board to remove the Control Board Cover. (Fig. 2)

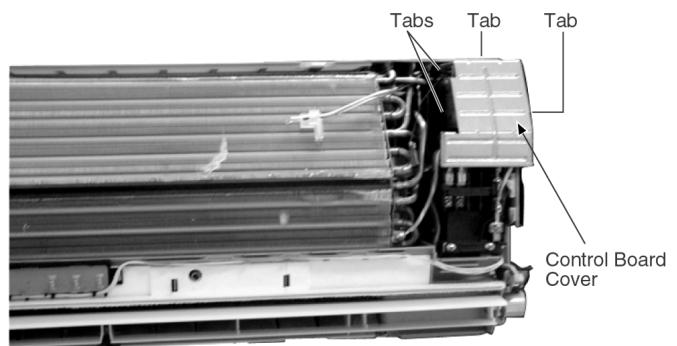


Fig. 2

2. To remove the Electronic Controllers:

- Release the 2 Particular Piece. (Fig. 3)
- Release the CN-REC/DISP connectors. (Fig. 4)
- Release the CN-TH connector. (Fig. 4)
- Release the CN-MAIN connector. (Fig. 4)
- Release the CN-001 connector. (Fig. 4)
- Release the CN-002 connector. (Fig. 4)
- Release the CN-STM1 connector. (Fig. 4)
- Release the CN-STM2 connector. (Fig. 4)
- Release the hooks that hold the Electronic Controller. (Fig. 3)

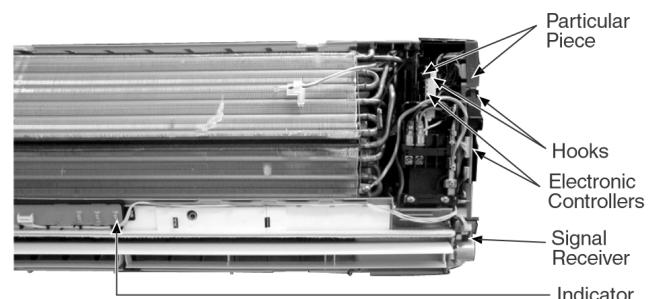


Fig. 3

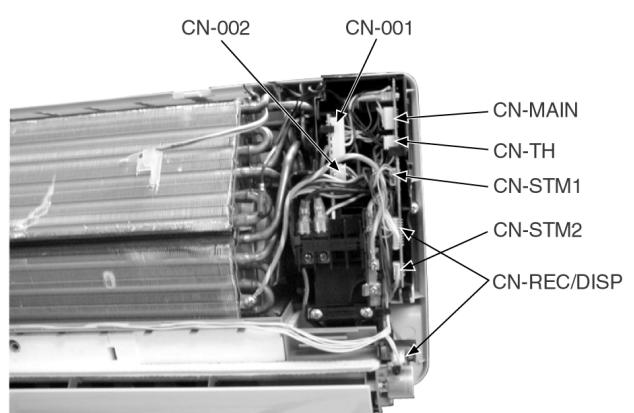


Fig. 4

12.2. Cross Flow Fan and Indoor Fan Motor Removal Procedures

1. In order to remove the Cross Flow Fan and Indoor Fan Motor, Control Board need to be taken out by releasing all the connectors as indicated below.

- a. Release the Earth Wire screw. (Fig. 5)
- b. Release the Intake Air Sensor. (Fig. 5)
- c. Release the Piping Sensor. (Fig. 5)
- d. Release the CN-REC/DISP connectors. (Fig. 5)
- e. Release the CN-STM1 connector. (Fig. 5)

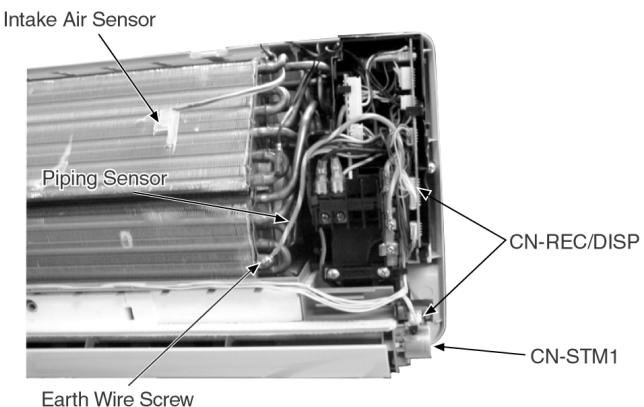


Fig. 5

2. Pull out the Drain Hose from outlet to remove the Discharge Grille. (Fig. 6)

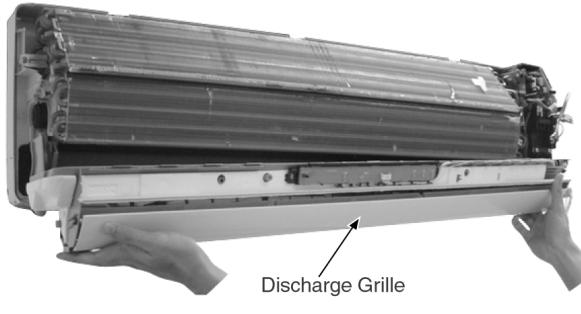


Fig. 6

3. Removing the right and left screws. (Fig. 7)

4. By pressing down the hook at the left and pushing up the hook at the right, you will be able to remove the Control Board. (Fig. 7)

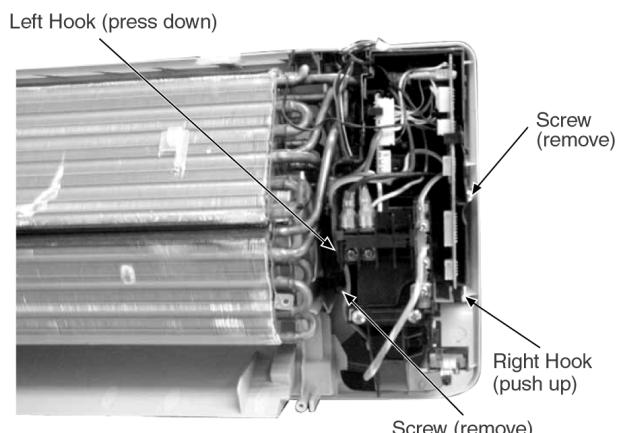


Fig. 7

5. Remove the screw at the Cross Flow Fan. (Fig. 8)

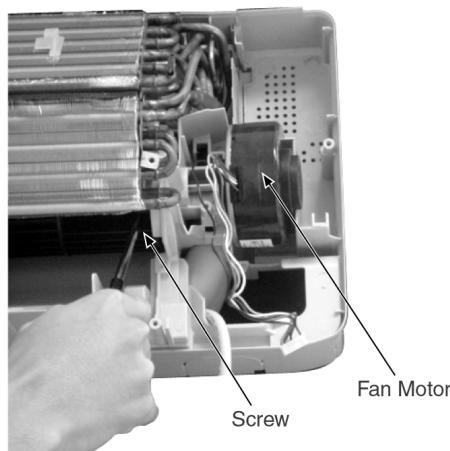


Fig. 8

6. Remove the Bearing. (Fig. 9)

7. Remove the screws at the left of the Evaporator. (Fig. 9)

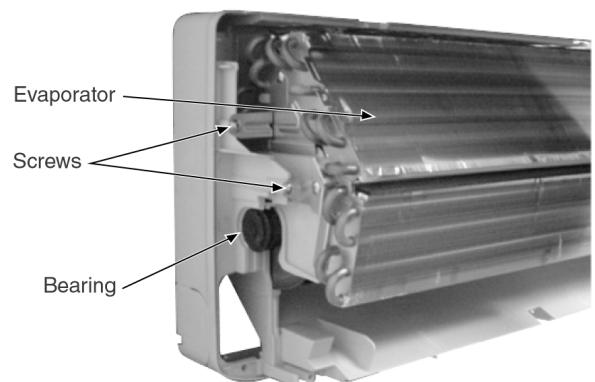


Fig. 9

8. Push up the Evaporator and pull out the Cross Flow Fan from shaft. By then, Fan Motor can be taken out. (Fig. 10).

REMINDER - To reinstall the Fan Motor, put it back in place, adjust the position of the Fan Motor's leadwire appropriately as shown in the Fig. 8 before installing the Cross Flow Fan.

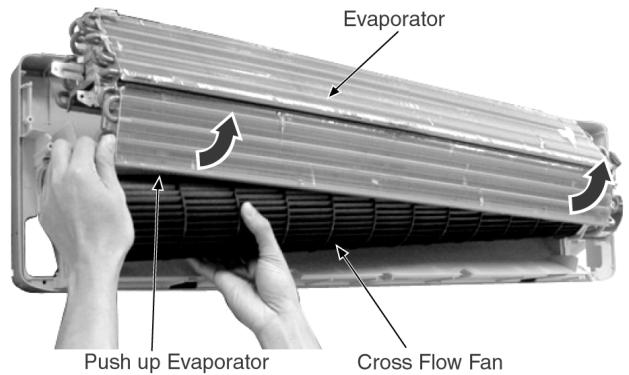
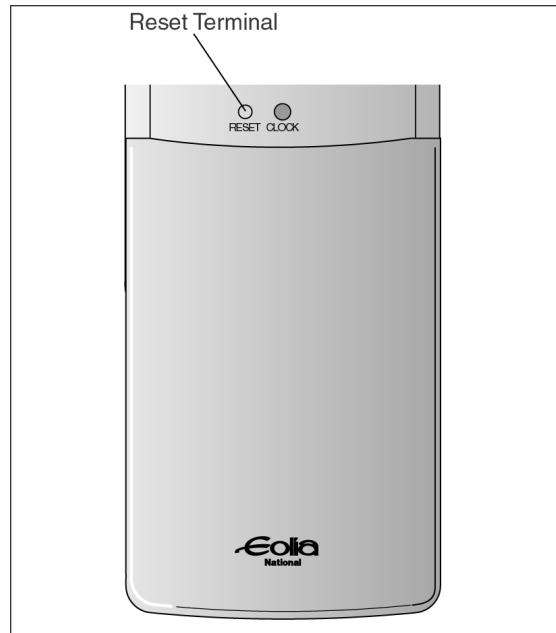


Fig. 10

• Remote Control Reset

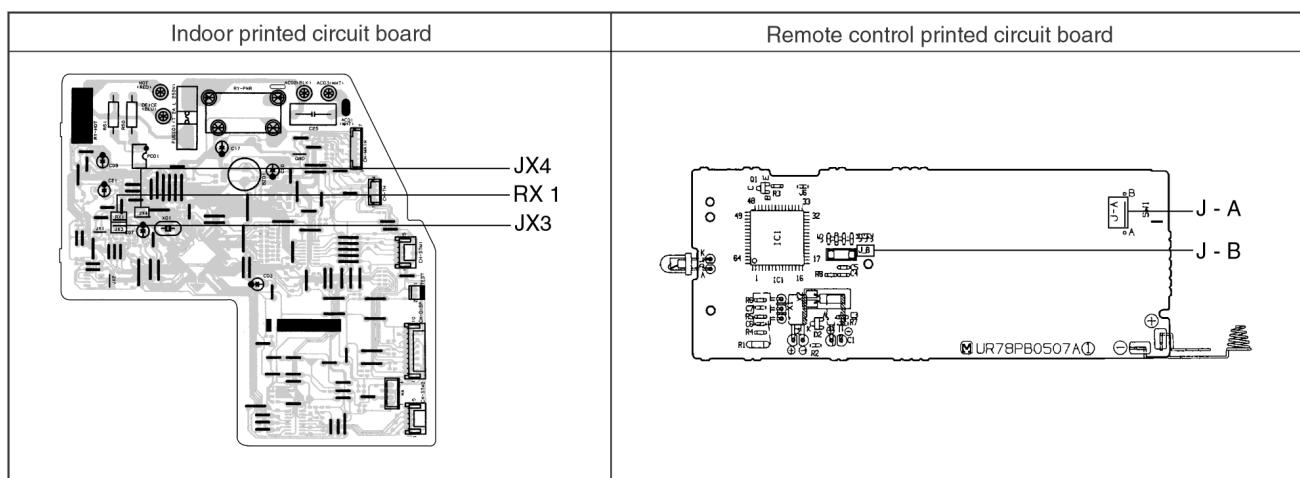
When the batteries are inserted for the first time, or the batteries are replaced, all the indications will blink and the remote control might not work.

If this happen, remove the cover of the remote control and you will find a resetting terminal, and by shorting it with a minus screwdriver, it will return to normal.



• Changing the wireless remote control transmission code

When two indoor units are installed in the same room, in order to prevent operating errors caused by using two remote controls, cut a jumper wire at the remote control printed circuit board (J - A) and cut a jumper wire at the indoor printed circuit board (JX4). It is possible to select from 4 types of transmission codes including one at time of delivery condition (0).



	Remote control printed circuit board			Indoor printed circuit board			Note
	J - A	J - B	JX3	JX4	RX 1		
0	SHORT	OPEN	SHORT	SHORT	—	At product delivery	
1	OPEN	OPEN	SHORT	OPEN	—		
2	SHORT	SHORT	OPEN	OPEN	10 KΩ		
3	OPEN	SHORT	SHORT	OPEN	10 KΩ		

13 Troubleshooting Guide

13.1. Refrigeration cycle system

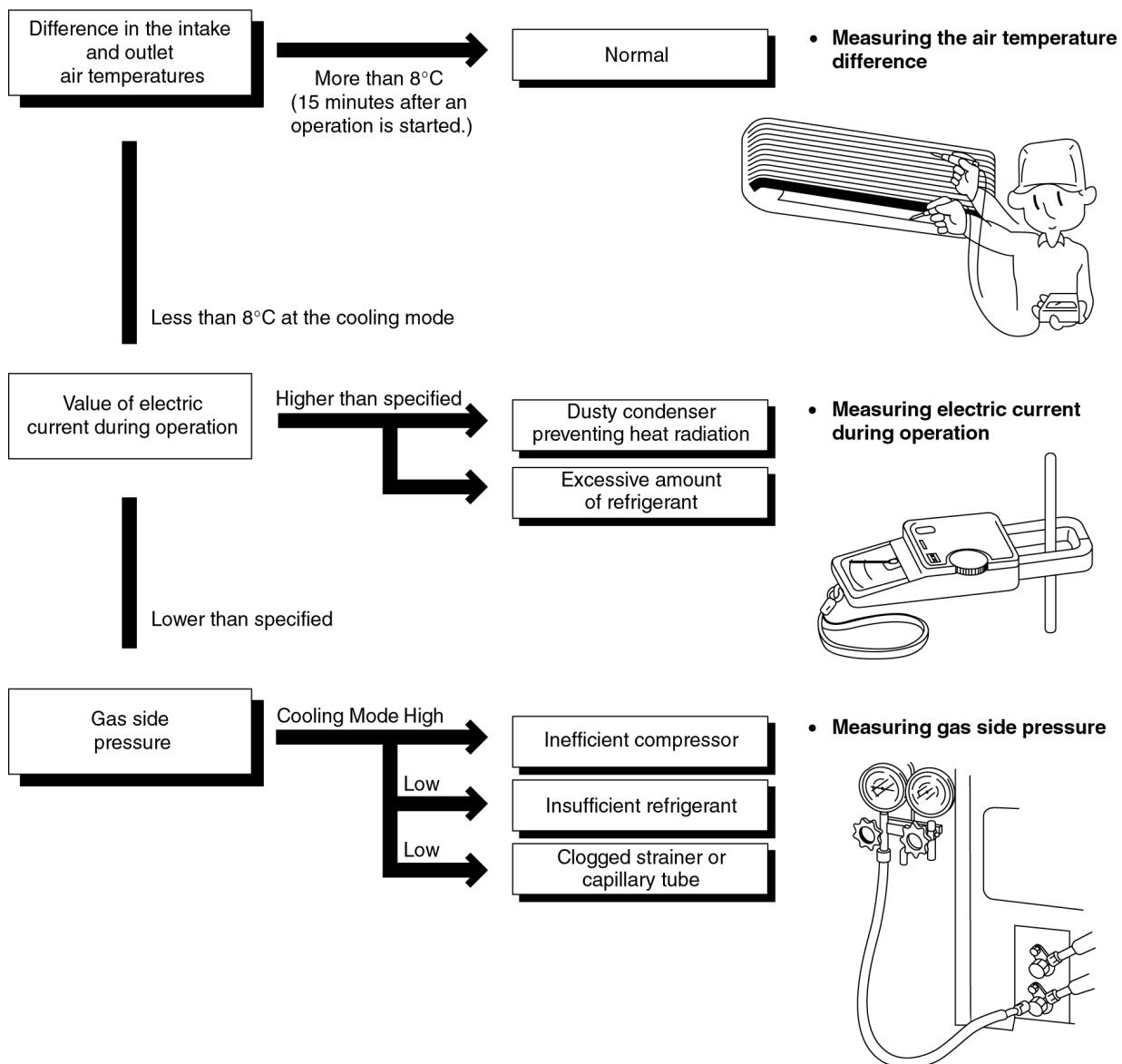
In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan.

The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table on the right.

Normal Pressure and Outlet Air Temperature (Standard)

	Gas pressure Mpa (kg/cm ² G)	Outlet air temperature (°C)
Cooling Mode	0.4 ~ 0.6 (4 ~ 6)	12 ~ 16

* Condition: Indoor fan speed; High
Outdoor temperature: 35°C



13.1.1. Relationship between the condition of the air conditioner and pressure and electric current

Condition of the air conditioner	Cooling Mode		
	Low Pressure	High Pressure	Electric current during operation
Insufficient refrigerant (gas leakage)	→	→	→
Clogged capillary tube or Strainer	→	→	→
Short circuit in the indoor unit	→	→	→
Heat radiation deficiency of the outdoor unit	→	→	→
Inefficient compression	→	→	→

- Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

13.1.2. Diagnosis methods of a malfunction of a compressor

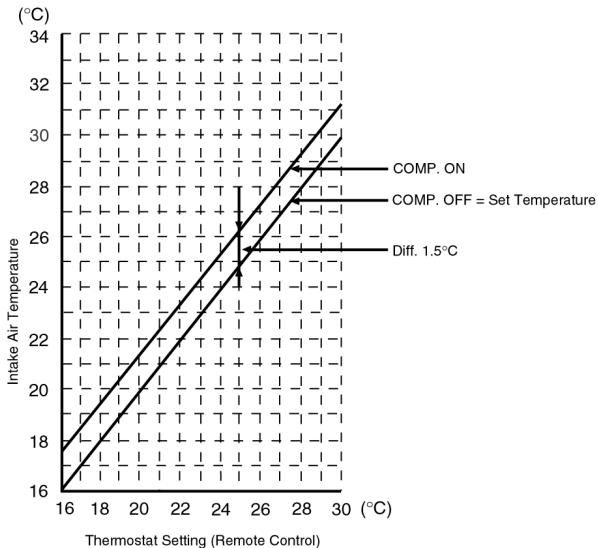
Nature of fault	Symptom
Insufficient compressing of a compressor	<ul style="list-style-type: none"> • Electric current during operation becomes approximately 20% lower than the normal value. • The discharge tube of the compressor becomes abnormally hot (normally 70 to 90°C). • The difference between high pressure and low pressure becomes almost zero.
Locked compressor	<ul style="list-style-type: none"> • Electric current reaches a high level abnormally, and the value exceeds the limit of an ammeter. In some cases, a breaker turns off. • The compressor has a humming sound.

14 Technical Data

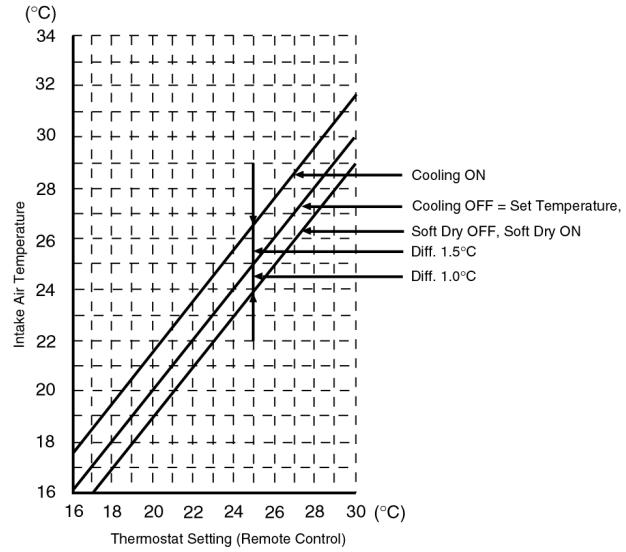
■ Thermostat characteristics

CS-E1818K / CS-E2418K

- Cooling



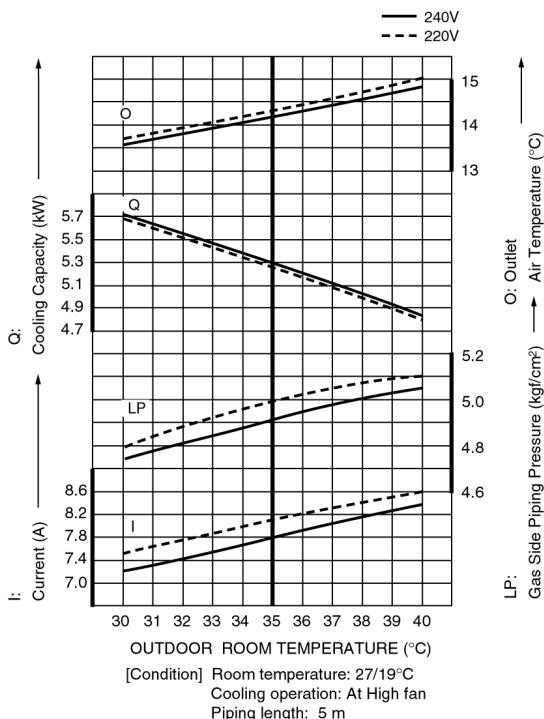
- Soft Dry



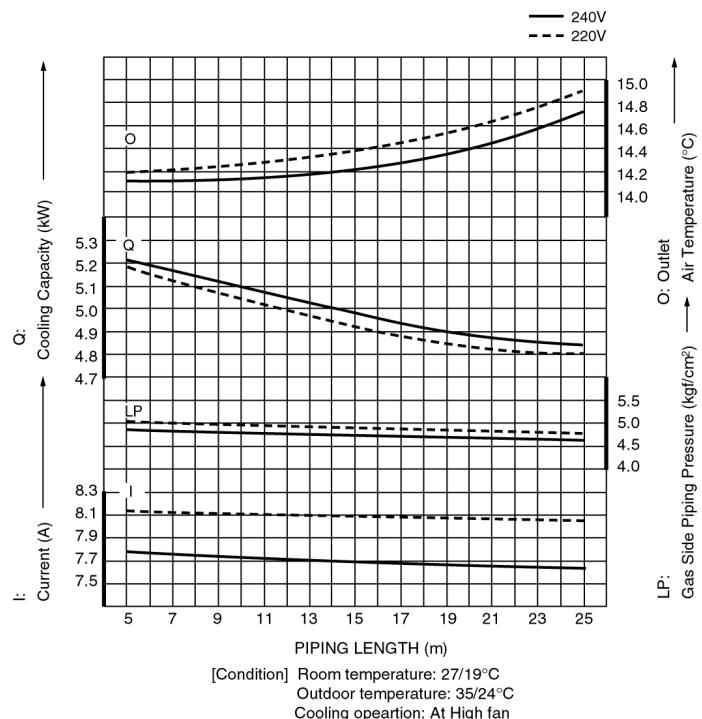
■ Operation characteristics

CS-E1818K / CU-E1818K

- Cooling Characteristic

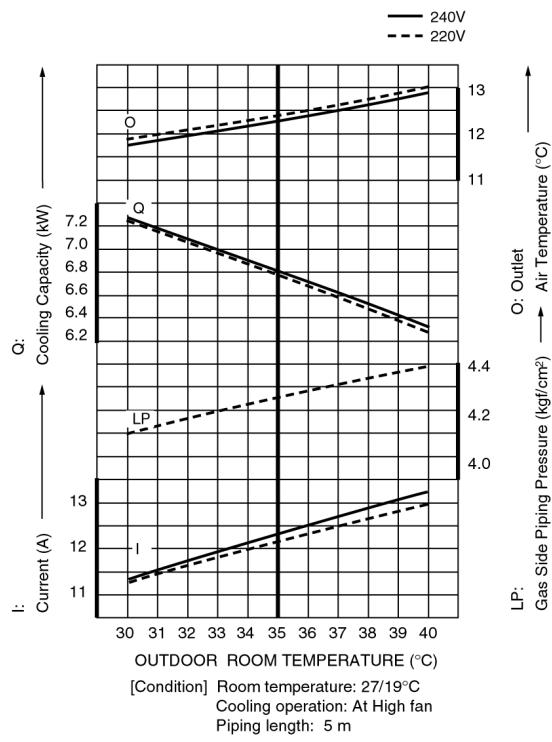


- Piping Length Characteristic

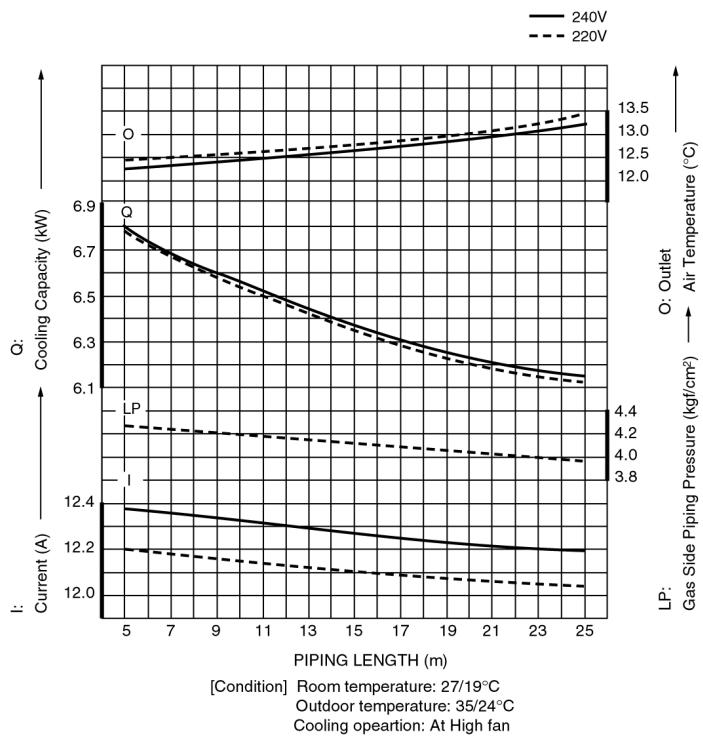


CS-E2418K / CU-E2418K

- Cooling Characteristic

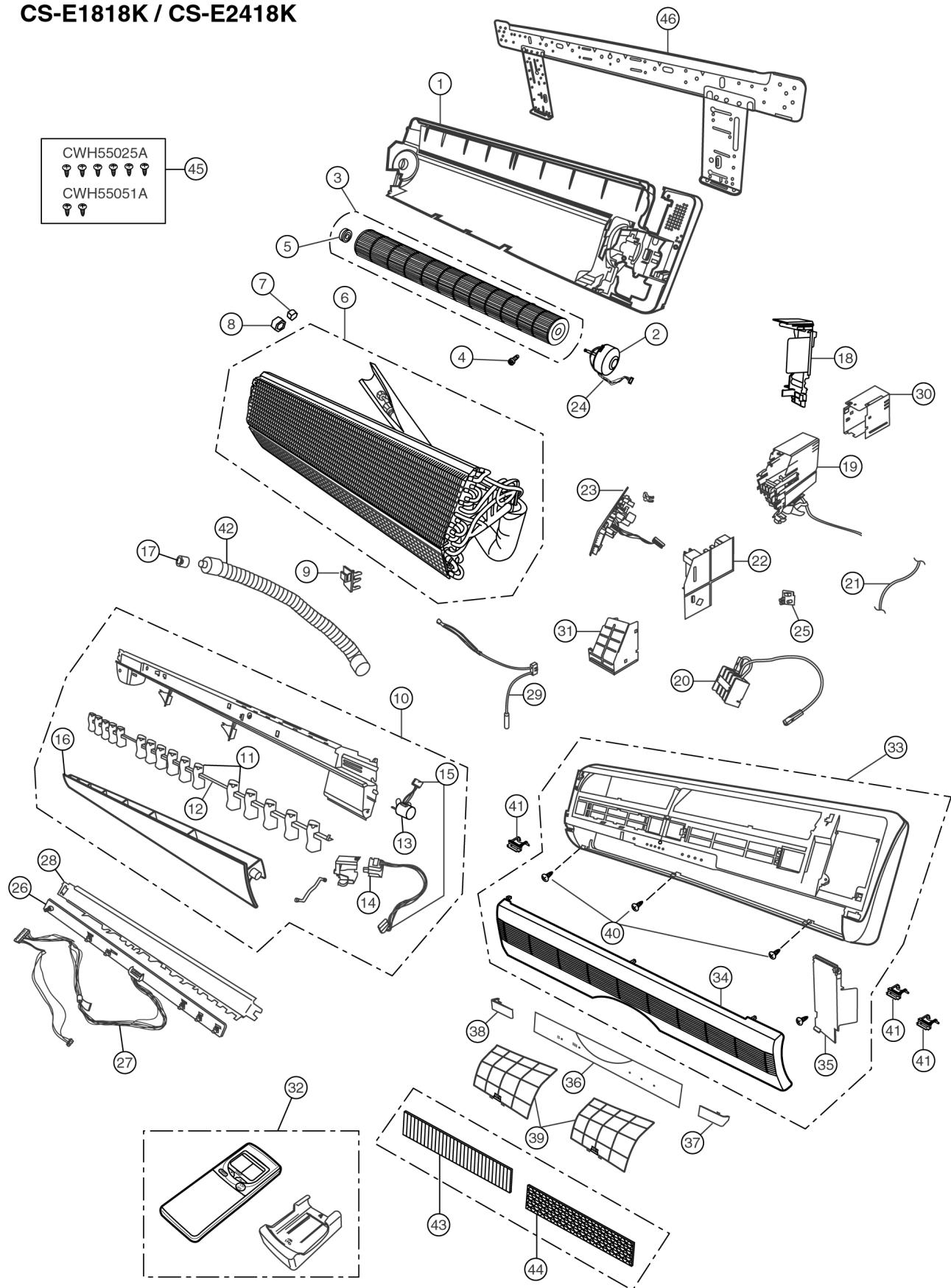


- Piping Length Characteristic



15 Exploded View

CS-E1818K / CS-E2418K



Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

16 Replacement Parts List

<Model: CS-E1818K / CS-E2418K>

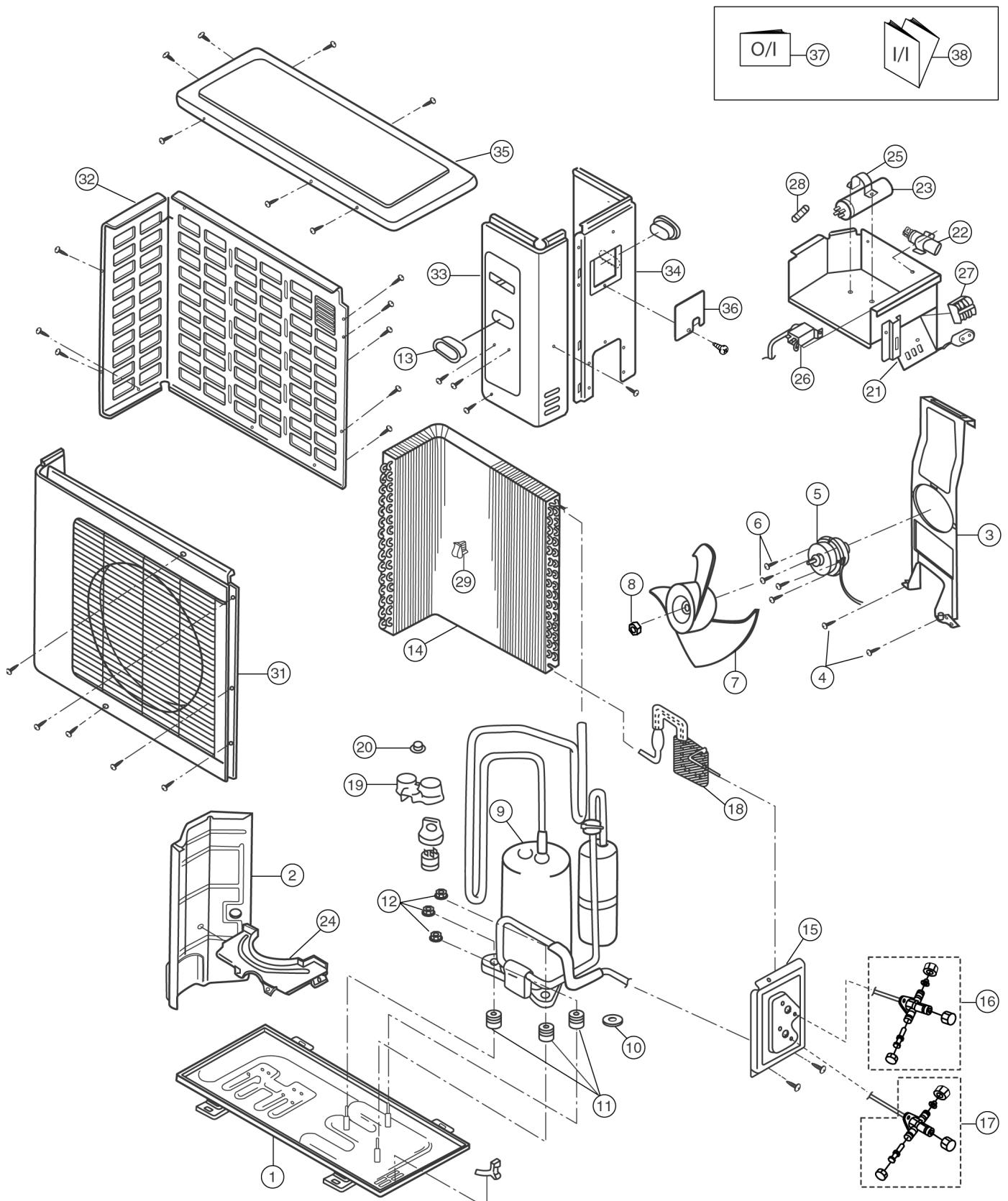
REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-E1818K	CS-E2418K	REMARKS
1	CHASSY COMPLETE	1	CWD50C1178	←	
2	FAN MOTOR	1	CWA981056	←	0
3	CROSS FLOW FAN COMPLETE	1	CWH02C1010	←	
4	SCREW - CROSS FLOW FAN	1	CWH4580304	←	
5	BEARING ASS'Y	1	CWH64K007	←	
6	EVAPORATOR	1	CWB30C1210	CWB30C1211	
7	FLARE NUT	1	CWH6002140 (1/4")	←	
8	FLARE NUT	1	CWT25007 (1/2")	CWT25004 (5/8")	
9	INTAKE AIR SENSOR HOLDER	1	CWH32142	←	
10	DISCHARGE GRILLE COMPLETE	1	CWE20C2102	←	
11	VERTICAL VANE	16	CWE241088	←	
12	CONNECTING BAR	1	CWE261025	←	
13	AIR SWING MOTOR	1	CWA98260	←	0
14	AIR SWING MOTOR	1	CWA981041	←	0
15	LEAD WIRE - AIR SWING MOTOR	1	CWA67C3731	←	
16	HORIZONTAL VANE	1	CWE241072	←	
17	CAP - DRAIN TRAY	1	CWH52C1001	←	
18	PARTICULAR PIECE	1	CWD932162	←	
19	CONTROL BOARD	1	CWH102103	←	
20	TERMINAL BOARD COMPLETE	1	CWA28C2064	CWA28C2065	0
21	POWER SUPPLY CORD	1	CWA20C2163	CWA20C2164	
22	ELECTRONIC CONTROLLER - MAIN	1	CWA742662	CWA742497	0
23	ELECTRONIC CONTROLLER - POWER	1	CWA742616	←	0
24	LEAD WIRE - FAN MOTOR	1	CWA67C3732	CWA67C3733	
25	P.C.B. RECEIVER	1	CWA73C1124	←	
26	ELECTRONIC CONTROLLER - INDICATOR	1	CWE39C1046	←	0
27	LEAD WIRE - INDICATOR	1	CWA67C3724	←	
28	INDICATOR HOLDER	1	CWD932163	←	
29	SENSOR COMPLETE	1	CWA50C608	←	0
30	CONTROL BOARD TOP COVER	1	CWH131091	←	
31	CONTROL BOARD FRONT COVER	1	CWH131090	←	
32	REMOTE CONTROL COMPLETE	1	CWA75C2197	←	0
33	FRONT GRILLE COMPLETE	1	CWE11C2330	←	
34	INTAKE GRILLE	1	CWE221037	←	
35	GRILLE DOOR	1	CWE141033	←	
36	CONTROL PANEL	1	CWE30C1004	←	
37	DECORATION BASE (R)	1	CWE351067	←	
38	DECORATION BASE (L)	1	CWE351068	←	
39	AIR FILTER	2	CWD001049	←	
40	SCREW - FRONT GRILLE	3	XTT4+16C	←	
41	CAP - FRONT GRILLE	3	CWH521062	←	
42	DRAIN HOSE	1	CWH85287	←	
43	AIR PURIFYING FILTER	1	CWMD00C0001	←	0
44	SOLAR DEODORIZING FILTER	1	CWMD00C0002	←	0
45	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C067	←	
46	INSTALLATION PLATE	1	CWH36K1007	←	

(Note)

- All parts are supplied from MACC, Malaysia (Vendor Code: 086).
- "O" marked parts are recommended to be kept in stock.

17 Exploded View

CU-E1818K / CU-E2418K



Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

18 Replacement Parts List

<Model: CU-E1818K / CU-E2418K>

REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-E1818K	CU-E2418K	REMARKS
1	CHASSY ASS'Y	1	CWD50K514B	←	
2	SOUND PROOF BOARD	1	CWH15223	←	
3	FAN MOTOR BRACKET	1	CWD54238	CWD54237	
4	SCREW - FAN MOTOR BRACKET	4	CWH55027	←	
5	FAN MOTOR	1	CWA921099	CWA921078	0
6	SCREW - FAN MOTOR MOUNT	3	CWH55252	←	
7	PROPELLER FAN ASS'Y	1	CWH00K1001	←	
8	NUT - PROPELLER FAN	1	CWH56060	←	
9	COMPRESSOR	1	2JS318D3CB02	2JS438D3GA02	0
10	PACKING	1	CWB81047	←	
11	ANTI - VIBRATION BUSHING	3	CWH50055	←	
12	NUT - COMPRESSOR MOUNT	3	CWH4582065	←	
13	HANDLE	2	CWE16000E	←	
14	CONDENSER	1	CWB32C287	CWB32C1155	
15	HOLDER COUPLING ASS'Y	1	CWH35K029B	CWH35K030B	
16	3-WAY VALVE (LIQUID)	1	CWB01464	←	0
17	3-WAY VALVE (GAS)	1	CWB01364	CWB01430	0
18	TUBE ASS'Y (CAPILLARY TUBE & STRAINER)	1	CWT02533	CWT022501	
19	TERMINAL COVER	1	CWH171012	←	
20	NUT - TERMINAL COVER	1	CWH7080300	←	
21	CONTROL BOARD	1	CWH10K1019	←	
22	CAPACITOR - FAN MOTOR	1	F0GAH355A002	←	0
23	CAPACITOR - COMPRESSOR	1	DS371456CPNA	←	0
24	PARTICULATE PLATE	1	CWD90830	←	
25	HOLDER CAPACITOR	1	CWH30060	←	
26	THERMOSTAT	1	CWA15129	←	
27	TERMINAL BOARD ASS'Y	1	CWA28K217	←	
28	FUSE	1	XBA2C31TR0	←	
29	HOLDER - SENSOR	1	CWH32002	←	
31	CABINET FRONT PLATE	1	CWE06K034B	←	
32	CABINET REAR PLATE	1	CWE02096B	←	
33	CABINET FRONT PLATE	1	CWE06075B	←	
34	CABINET SIDE PLATE	1	CWE04111B	←	
35	CABINET TOP PLATE	1	CWE03101B	←	
36	CONTROL BOARD COVER	1	CWH13331A	←	
37	OPERATION INSTRUCTIONS	1	CWF563502	←	
38	INSTALLATION INSTRUCTIONS	1	CWF612198	←	

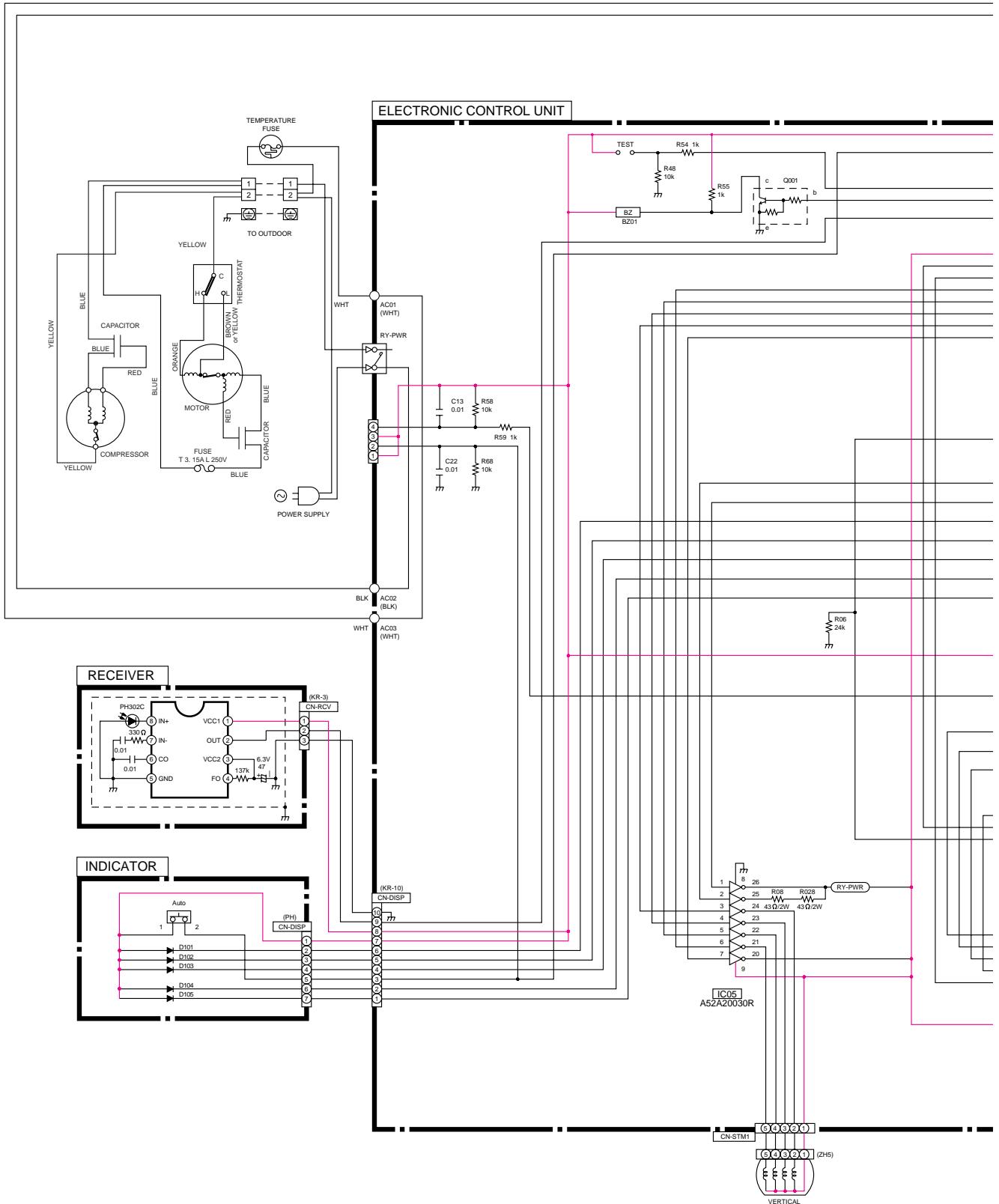
(Note)

- All parts are supplied from MACC, Malaysia (Vendor Code: 086).
- "O" marked parts are recommended to be kept in stock.

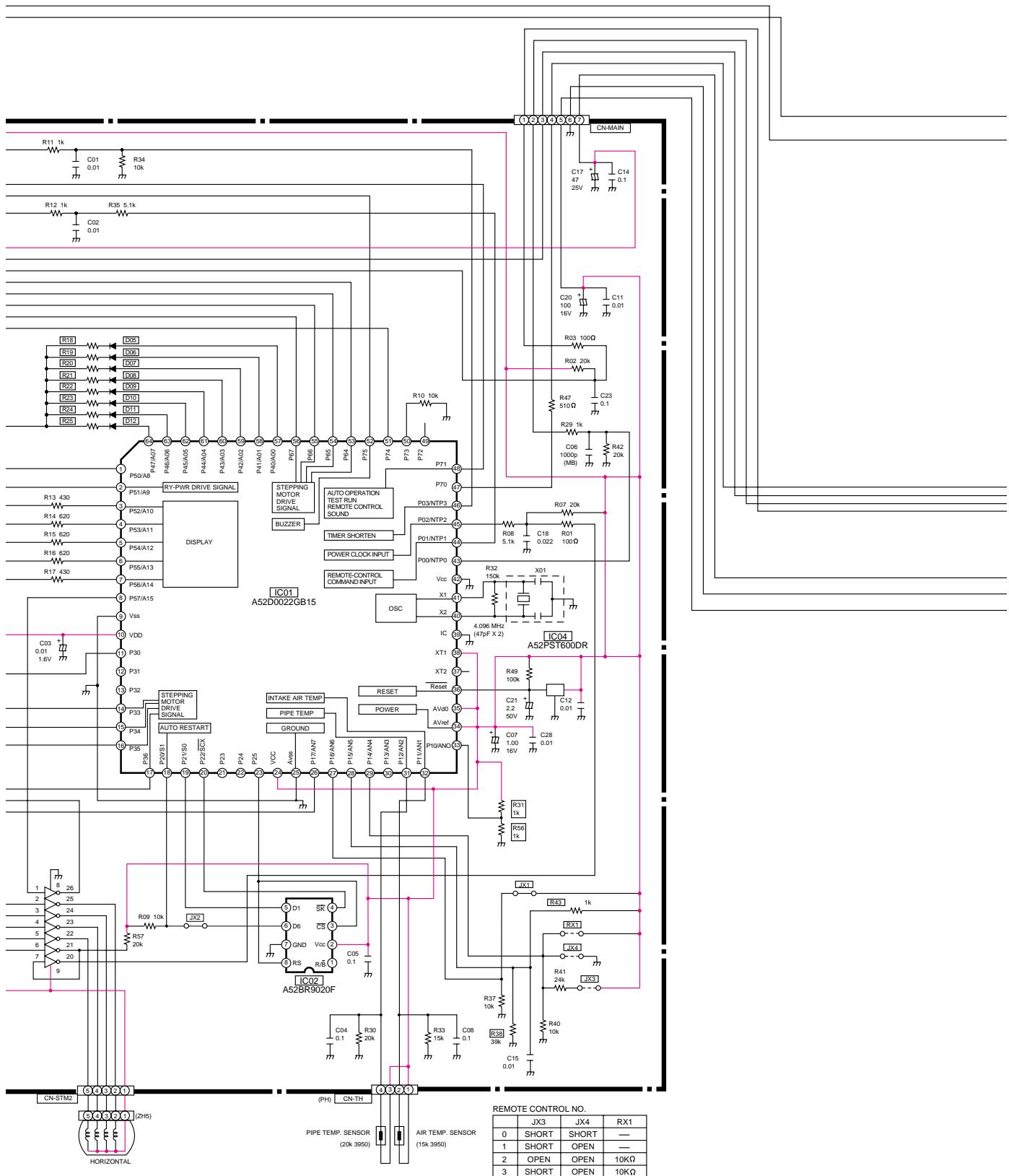
19 Electronic Circuit Diagram

- CS-E1818K / CU-E1818K
- CS-E2418K / CU-E2418K

SCHEMATIC DIAGRAM 1/3



SCHEMATIC DIAGRAM 2/3



SCHEMATIC DIAGRAM 3/3

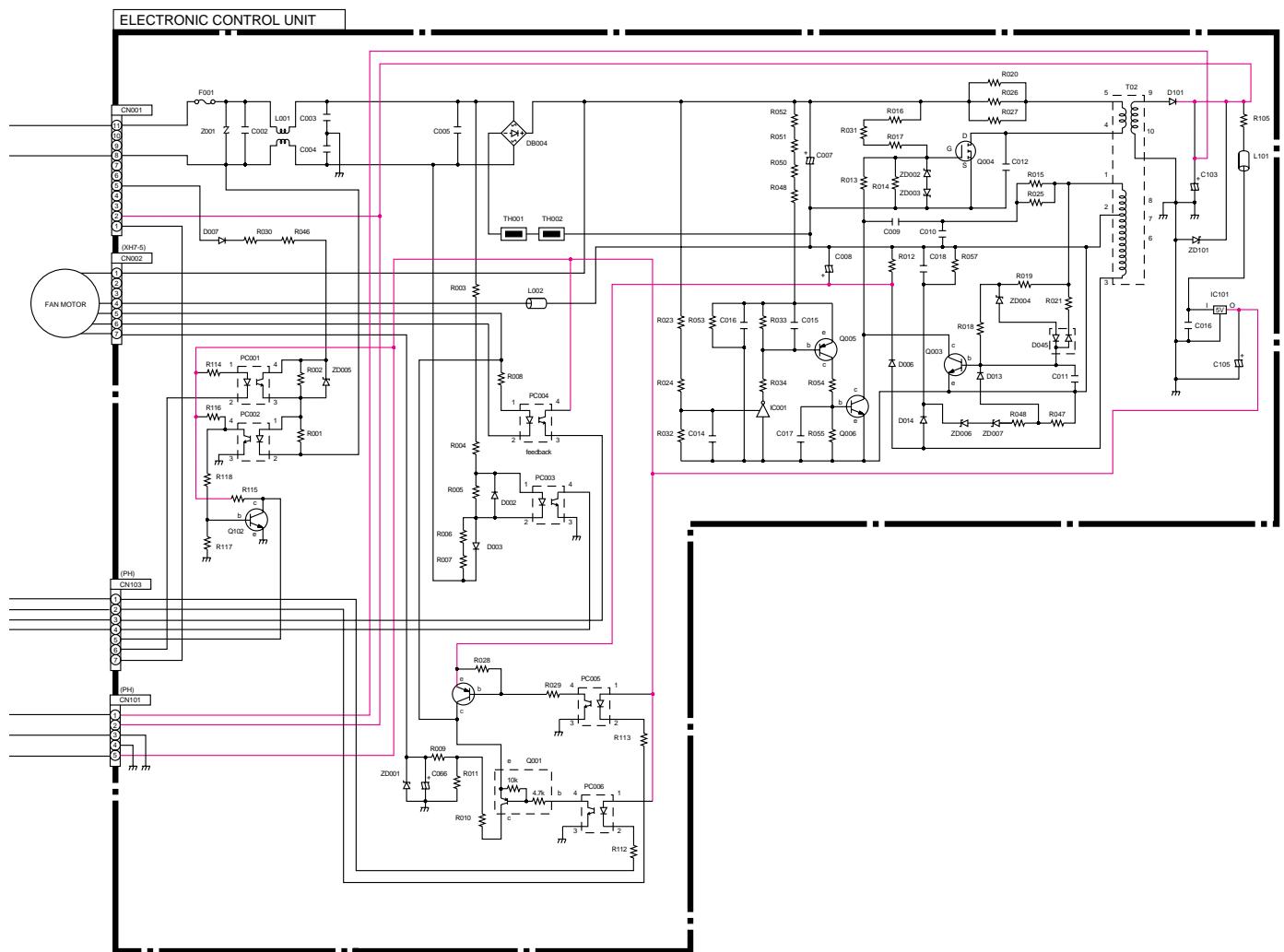


Fig. 1

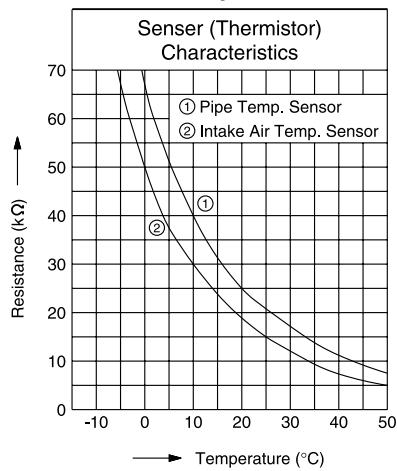
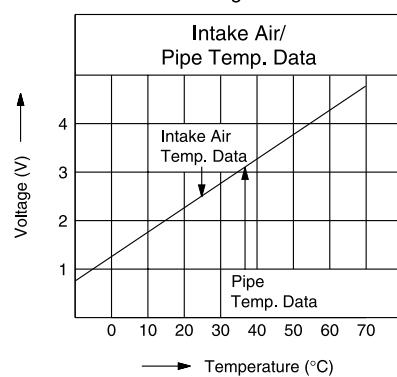


Fig. 2



How to use electronic circuit diagram

Before using the circuit diagram, read the following carefully.

* Voltage measurement

Voltage has been measured with a digital tester when the indoor fan is set at high fan speed under the following conditions without setting the timer.

Use them for servicing.

Voltage indication is in Red at all operations.

	Intake air temperature	Temperature setting	Discharge air temperature	Pipe temperature
Cooling	27°C	16°C	17°C	15°C

* Indications for resistance

a. K....kΩ M....MΩ
W...watt Not indicated....1/4W

b. Type
Not indicated.....carbon resister



Tolerance±5%

.....metal oxide resister

Tolerance±1%

* Indications for capacitor

- a. Unit μ....μF P....pF
- b. Type Not indicated....ceramic capacitor
(S).....S series aluminium electrolytic capacitor
- (Z).....Z series aluminium electrolytic capacitor
- (SU).....SU series aluminium electrolytic capacitor
- (P).....P series polyester system
- (SXE).....SXE series aluminium electrolytic capacitor
- (SRA).....SRA series aluminium electrolytic capacitor
- (KME).....KME series aluminium electrolytic capacitor

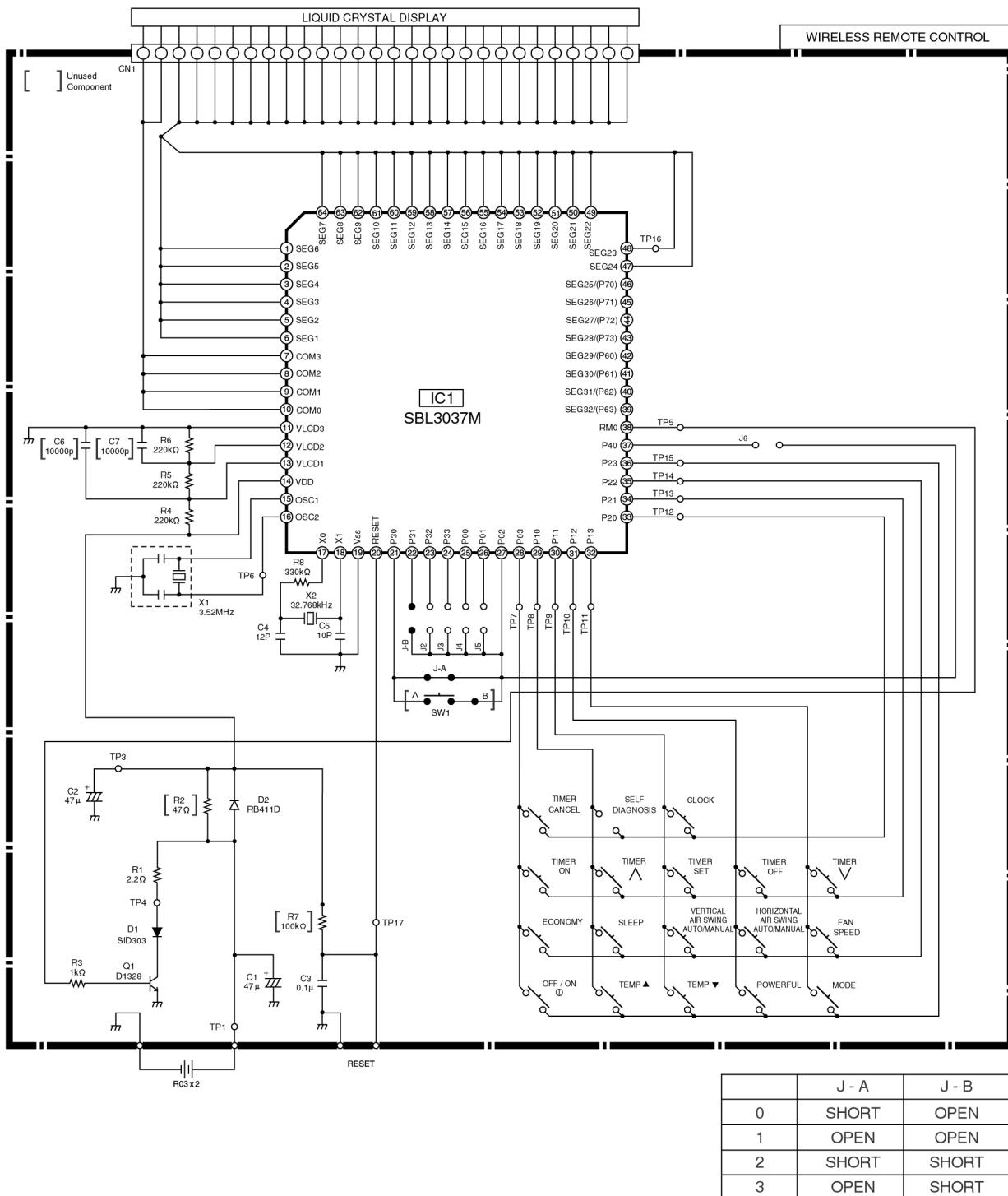
* Diode without indication.....MA165

* Circuit Diagram is subject to change without notice for further development.

TIMER TABLE

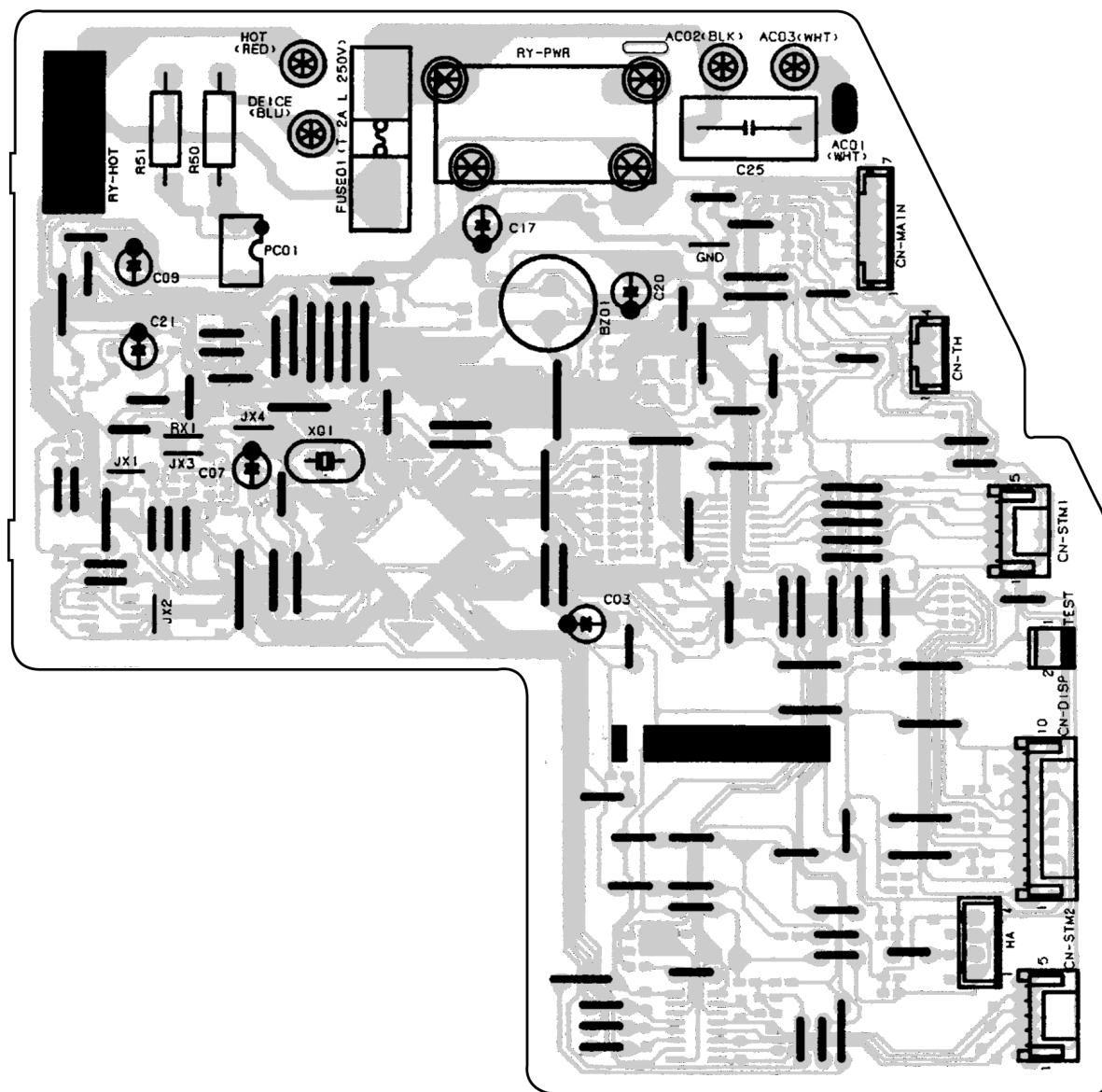
Name		Time	Test Mode (When test point Short-circuited)	Remarks
Sleep Mode Waiting		1 hr.	6 sec.	
Sleep Mode Operation		8 hrs.	48 sec.	
Real Timer		1 hr.	1 min.	
		10 min.	10 sec.	
		1 min.	1 sec.	
Time Delay Safety Control		2 min. 58 sec.	0 sec.	
Forced Operation		60 sec.	0 sec.	
Time Save Control		7 min.	42 sec.	
Anti-Freezing		4 min.	0 sec.	
Auto Mode Judgement		20 sec.	0 sec.	
Soft Dry	OFF	6 min.	36 sec.	
	ON	10 min.	60 sec.	Soft Dry: 10 min. operation
Deodorizing Control	Cooling	40 sec.	4 sec.	
		70 sec.	7 sec.	
		20 sec.	2 sec.	
		180 sec.	18 sec.	
	Soft Dry	40 sec.	4 sec.	
		360 sec.	36 sec.	
Comp. Reverse Rotation Detection		5 min.	30 sec.	Comp. ON 5 min. and above
		2 min.	0 sec.	
Comp./ Fan Motor Delay Timer		1.6 sec.	0 sec.	
Powerful Mode Operation		15 min.	15 sec.	
Random Auto Restart Control		0 ~ 62 sec.	0 ~ 6.2 sec.	

19.1. REMOTE CONTROL



19.2. PRINT PATTERN INDOOR UNIT PRINTED CIRCUIT BOARD

TOP VIEW



19.3. PRINT PATTERN INDOOR UNIT PRINTED CIRCUIT BOARD

BOTTOM VIEW

