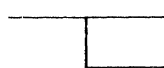


SERVICE MANUAL (Expanded Information)

RS1211

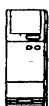
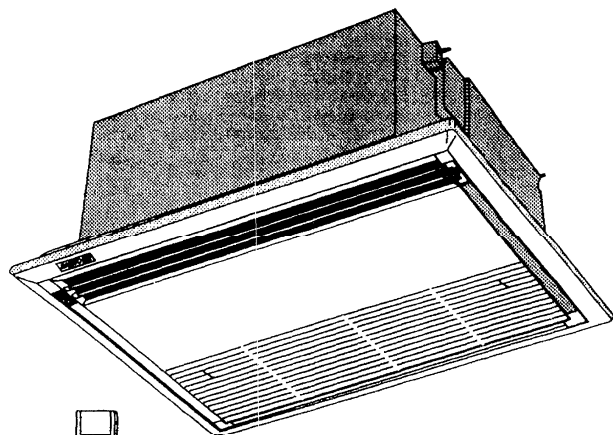


**C1211
CL1211**

SANYO

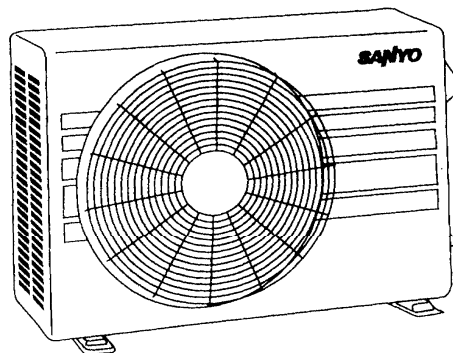
SPLIT SYSTEM AIR CONDITIONER

Indoor Unit



RS1211

Outdoor Unit



C1211 / CL1211

SERVICE MANUAL

RS1211 — **C1211**
 └ **CL1211**

(Expanded Information)

IMPORTANT!

Please Read Before Starting

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.

For safe installation and trouble-free operation, you must:

- Carefully read this instruction booklet before beginning
- Follow each installation or repair step exactly as shown
- Observe all local, state, and national electrical codes
- Pay close attention to all warning and caution notices given in this manual



WARNING:

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.



CAUTION:

This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

If Necessary, Get Help

These instructions are all you need for most installation sites and maintenance conditions. If you require help for a special problem, contact our sales/service outlet or your certified dealer for additional instructions.

In Case of Improper Installation

The manufacturer shall in no way be responsible for improper installation or maintenance service, including failure to follow the instructions in this document.

SPECIAL PRECAUTIONS

When Wiring

ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIAN SHOULD ATTEMPT TO WIRE THIS SYSTEM.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause **accidental injury or death**.
- **Ground the unit** following local electrical codes.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.

When Transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your fingers.

When Installing...

...In a Ceiling or Wall

Make sure the ceiling/wall is strong enough to hold the unit's weight. It may be necessary to construct a strong wood or metal frame to provide added support.

...In a Room

Properly insulate any tubing run inside a room to prevent "sweating" that can cause dripping and water damage to walls and floors.

...In Moist or Uneven Locations

Use a raised concrete pad or concrete blocks to provide a solid, level foundation for the outdoor unit. This prevents water damage and abnormal vibration.

...In an Area with High Winds

Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle.

...In a Snowy Area (for Heat Pump-type Systems)

Install the outdoor unit on a raised platform that is higher than drifting snow. Provide snow vents.

When Connecting Refrigerant Tubing

- Keep all tubing runs as short as possible.
- Use the flare method for connecting tubing.
- Apply refrigerant lubricant to the matching surfaces of the flare and union tubes before connecting them, then tighten the nut with a torque wrench for a leak-free connection.
- Check carefully for leaks before starting the test run.

NOTE:

Depending on the system type, liquid and gas lines may be either narrow or wide. Therefore, to avoid confusion the refrigerant tubing for your particular model is specified as either "narrow" or "wide" rather than as "liquid" or "gas."

When Servicing

- Turn the power OFF at the main power box (mains) before opening the unit to check or repair electrical parts and wiring.
- Keep your fingers and clothing away from any moving parts.
- Clean up the site after you finish, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.

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1. SPECIFICATIONS

1-1 Unit Specifications

Model No.		Indoor unit	RS1211	
		Outdoor unit	C1211, CL1211	
Performance			Cooling	
	Capacity	BTU/h	11,500	
		kW	3.37	
	Air circulation (High)		cu. ft./min. 280	
Electrical Rating	Moisture removal (High)		pints/h 3.1	
	Phase, Frequency		Hz Single, 60	
	Voltage rating		V 115	
	Available voltage range		V 103 to 127	
	Running amperes		A 11.2	
	Power input		W 1,200	
	Power factor		% 93	
	Starting amperes		A 60	
Features	S. E. E. R.		BTU/Wh 10.0	
	Controls		Microprocessor	
	Control unit		Wireless remote control unit	
	Temperature control		IC thermostat	
	Timer		ON/OFF, 24-hours & Program	
	Fan speeds		Indoor / Outdoor 3 and Auto / 1 (CL1211 Auto)	
	Air deflector		Horizontal / Vertical — / Manual	
	Air filter		Washable, easy access	
	Compressor		Rotary	
	Refrigerant amount charged at shipment		lbs. (kg) R22: 2.66 (1.2)	
	Refrigerant control		Capillary tube	
	Refrigerant tubing connections		Flare type	
	Operation sound	In-Hi / Me / Lo	dB-A 45 / 43 / 41	
		Out-Hi	dB-A 49	
	Max. allowable tubing length at shipment		ft. (m) 33 (10)	
	Limit of tubing length		ft. (m) 65 (20)	
	Limit of elevation difference between the 2 units		ft. (m) Outdoor unit is higher than indoor unit: 23 (7) Outdoor unit is lower than indoor unit: 23 (7)	
	Refrigerant tube o.d.	Narrow tube	in. (mm) 1/4 (6.35)	
		Wide tube	in. (mm) 1/2 (12.7)	
Dimensions & Weight	Refrigerant tube kit		Optional	
	Accessories		Mounting bracket	
			Indoor unit	Outdoor unit
	Height	in. (mm)	12-5/8 (320)	20-7/8 (530)
	Width	in. (mm)	31-29/32 (810)	29-17/32 (750)
	Depth	in. (mm)	24-13/32 (620)	11-1/32 (280)
	Net weight	lbs. (kg)	68 (30.8)	90.4 (41)
	Shipping volume	cu. ft. (cu. m)	11.7 (0.329)	6.7 (0.19)
	Shipping weight	lbs. (kg)	99 (44.6)	97.1 (44)

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Remarks: Rating conditions are: Outside air temperature 95°F DB/75°F WB
Indoor unit entering air temperature 80°F DB/67°F WB

1-2 Major Component Specifications

(1) Indoor and Outdoor Units

(a) RS1211 (Indoor unit)

Unit Model No.				RS1211	
Remote Control Unit				RCS-KS0911	
Controller PCB				POW-RS1211	
	Control circuit fuse			250V, 3A	
Switch Ass'y				SW-TS2422	
Panel				RS1211RW	
	Indicator Lamp Ass'y			IND-TS2422	
Fan	Type			Centrifugal	
	No. ... Dia. and length in. (mm)			1 ... O.D. 7 (180), L 9 (230)	
Fan Motor	Model ... Number			KFH6Q-31A1P ... 1	
	No. of pole ... rpm (115V, High)			6 ... 1,030	
	Nominal output W(H.P.)			30 (1/25)	
	Coil resistance Ω (Ambient temp. 68°F)			BLU – BRN: 40.3 BLU – VLT: 15.3 VLT – ORG: 13.9 ORG – YEL: 175.4 BLU – PNK: 49.3	
	Safety devices	Type		Internal type	
		Operating temp.	Open $^{\circ}\text{F}$	248 \pm 9	
			Close $^{\circ}\text{F}$	171 \pm 27	
	Run capacitor		μF	8	
			VAC	220	
	Louver Motor	Model			WP20SL-4
		Rating			115V, 60Hz
Output W			3		
Coil resistance (at 68°F) Ω			35.3		
Heat Exch.	Coil			Aluminum plate fin / Copper tube	
	Rows ... Fins per inch			3 ... 14.1	
	Face area $\text{ft.}^2 (\text{m}^2)$			1.29 (0.12)	

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

(b) C1211 (Outdoor unit)

Unit Model No.				C1211			
Fuse				AC 250V, 3A			
Compressor	Type			Rotary (hermetic)			
	Model ... Number			C-R91H2Q ... 1			
	No. of cyl. ... rpm			1 ... 3,500			
	Nominal output			W (H.P.)	900 (1-1/5)		
	Compressor lubricant			cc	650		
	Coil resistance			Ω	C – R: 0.58		
	(Ambient temp. 77°F)				C – S: 2.80		
	Safety devices	Type		Internal type		External type	
		Overload relay models				MRA98693-9200	
		Operating temp.	Open	°F	—	329 ± 9	
			Close	°F	—	156 ± 20	
	Operating amp. (Ambient temp. 77°F)				Trips in 6 to 16 sec. at 43A		
Run capacitor			μF	35			
			VAC	330			
Crank case heater					—		
Fan	Type			Propeller			
	Number ... dia.			in. (mm)	1 ... 15-3/4 (400)		
Fan Motor	Model			FT6-21C1PE			
	No. of pole ... rpm (115V, High)			6 ... 820			
	Nominal output			W (H.P.)	20 (1/38)		
	Coil resistance			Ω	BLU – BRN: 35.2		
	(Ambient temp. 68°F)				BLU – PNK: 43.4		
	Safety device	Type		Internal type			
		Operating temp.	Open	°F	266 ± 14		
			Close	°F	174 ± 27		
	Run capacitor			μF	8		
			VAC	220			
Heat Exch.	Coil			Aluminum plate fin / Copper tube			
	Rows ... Fins per inch			2 ... 15.9			
	Face area			ft. ² (m ²)	3.46 (0.32)		
External Finish				Acrylic baked-on enamel finish			

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

(c) CL1211 (Outdoor unit)

Unit Model No.					CL1211					
Fuse					AC 250V, 3A					
Controller PCB					POW-123CL					
	Control circuit fuse				AC 125V, 4A					
Compressor	Type				Rotary (hermetic)					
	Model ... Number				C-R91H2Q ... 1					
	No. of cyl. ... rpm				1 ... 3,500					
	Nominal output				W (H.P.)		900 (1-1/5)			
	Compressor lubricant				cc		650			
	Coil resistance				Ω		C – R: 0.58			
	(Ambient temp. 77°F)						C – S: 2.80			
	Safety devices	Type				Internal type		External type		
		Overload relay models				—		MRA98693-9200		
		Operating temp.	Open	$^{\circ}\text{F}$		—		329 ± 9		
			Close	$^{\circ}\text{F}$		—		156 ± 20		
		Operating amp. (Ambient temp. 77°F)				—		Trips in 6 to 16 sec. at 43A		
Run capacitor				μF		35				
				VAC		330				
Crank case heater						115V, 20W				
Fan	Type				Propeller					
	Number ... Dia.				in. (mm)		1 ... 15-3/4 (400)			
Fan Motor	Model				FT6-21C1PE					
	No. of pole ... rpm (115V, High)				6 ... 820					
	Nominal output				W (H.P.)		20 (1/38)			
	Coil resistance				Ω		BLU – BRN: 35.2			
	(Ambient temp. 68°F)						BLU – PNK: 43.4			
	Safety devices	Type				Internal type				
		Operating temp.	Open	$^{\circ}\text{F}$		266 ± 14				
			Close	$^{\circ}\text{F}$		174 ± 27				
Run capacitor				μF		8				
				VAC		220				
Heat Exch.	Coil				Aluminum plate fin / Copper tube					
	Rows ... Fins per inch				2 ... 15.9					
	Face area				ft. ² (m ²)		3.46 (0.32)			
External Finish					Acrylic baked-on enamel finish					

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

1-3 Other Component Specifications

(1) Indoor Unit

Transformer		ATR-H121U	
Rated	Primary	AC 115V, 60Hz	
	Secondary	19V, 0.63A	
Coil resistance	Capacity	7VA	
	Ω (at 77°F)	Primary (WHT – WHT): $85.5 \pm 15\%$	
Thermal cut-off temp.		Secondary (BRN – BRN): $3.4 \pm 15\%$	
		259°F, 2A, 250V	

Thermistor (coil sensor)		PBC-41E-S15			
Resistance	$k\Omega$	14°F	$23.7 \pm 5\%$	77°F	$5.3 \pm 5\%$
		32°F	$15.0 \pm 5\%$	86°F	$4.4 \pm 5\%$
		50°F	$9.7 \pm 5\%$	104°F	$3.1 \pm 5\%$
		68°F	$6.5 \pm 5\%$		

Thermistor (room sensor)		SDT-500B-6			
Resistance	$k\Omega$	50°F	$10.3 \pm 4\%$	86°F	$4.0 \pm 4\%$
		59°F	$8.0 \pm 4\%$	104°F	$2.6 \pm 4\%$
		68°F	$6.3 \pm 4\%$	122°F	$1.8 \pm 4\%$
		77°F	$5.0 \pm 4\%$		

Relay		G4F-11123T-TS	
Coil rating		DC 12V	
		$160 \pm 10\%$	
		AC 250V, 20A	

Float Switch		FS-3502-201			
Contact rating		DC 200V, 1A			
		Liquid surface	Down	ON	
			Up	OFF	

(2) Outdoor Unit

CL1211

Transformer		ATR-J71U
Rated	Primary	AC 115V, 60Hz
	Secondary	19V, 0.37A
	Capacity	7VA
Coil resistance	Ω (at 73°F)	Primary (WHT – WHT): $85.5 \pm 15\%$ Secondary (BRN – BRN): $3.4 \pm 15\%$
Thermal cutoff temp.		259°F, 2A, 250V

CL1211

SSR (solid state relay)		G31-205T1-TS1
Input		
	Rating voltage	DC 12V
	Control voltage range	DC 0 to 6.4V
Load voltage range		AC 75 to 264V, 60Hz

CL1211

Auxiliary Relay		MY2F-T1-USTS
Coil rating		AC 110/120V, 60Hz
Coil resistance	$k\Omega$ (at 77°F)	$18.8 \pm 15\%$
Contact rating		AC 100V, 5A

CL1211

Relay		MY2F-T1-USTS
Coil rating		DC 24V
Coil resistance	$k\Omega$ (at 77°F)	$650 \pm 15\%$
Contact rating		AC 100V, 5A

CL1211

Thermistor		PBC-41E-S8, PBC-41E-S15			
Resistance	$k\Omega$	14°F	$23.7 \pm 5\%$	77°F	$5.3 \pm 5\%$
		32°F	$15.0 \pm 5\%$	86°F	$4.4 \pm 5\%$
		50°F	$9.7 \pm 5\%$	104°F	$3.1 \pm 5\%$
		68°F	$6.5 \pm 5\%$		

C1211 and CL1211

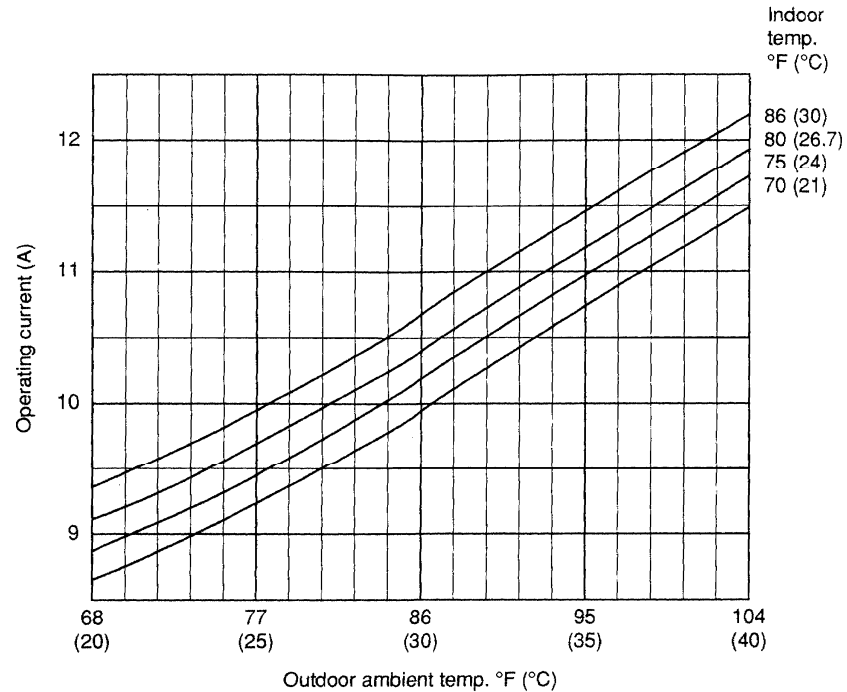
PTC (Thermistor)		PS2A E20-470
Resistance	Ω (at 77°F)	$47 \pm 25\%$

2. PERFORMANCE CHARTS

2-1 Operating Current

Operating current characteristics versus outdoor ambient temperature and indoor temperature
(Indoor relative humidity: 50%, Indoor fan speed: High)

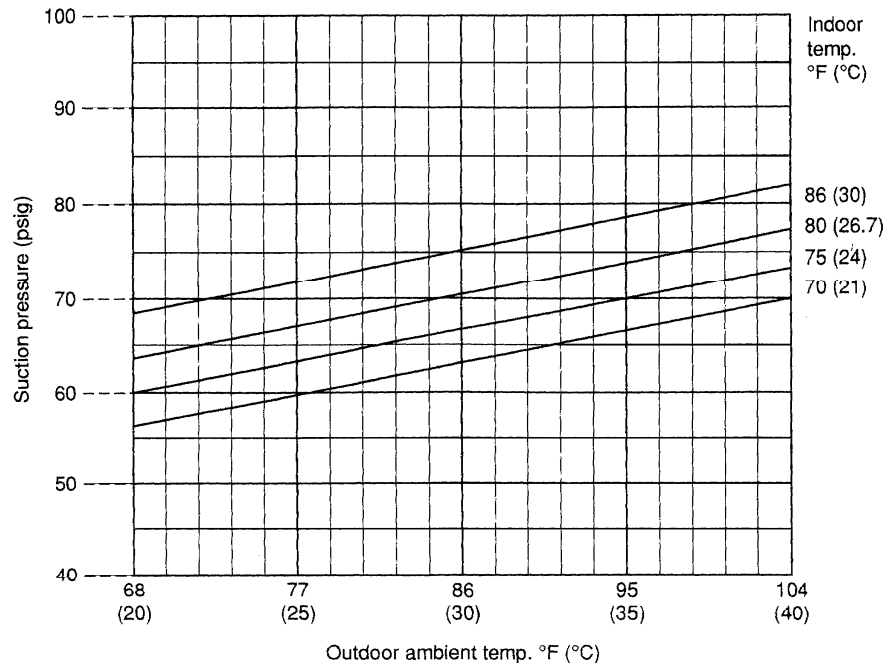
115V



2-2 Low Pressure

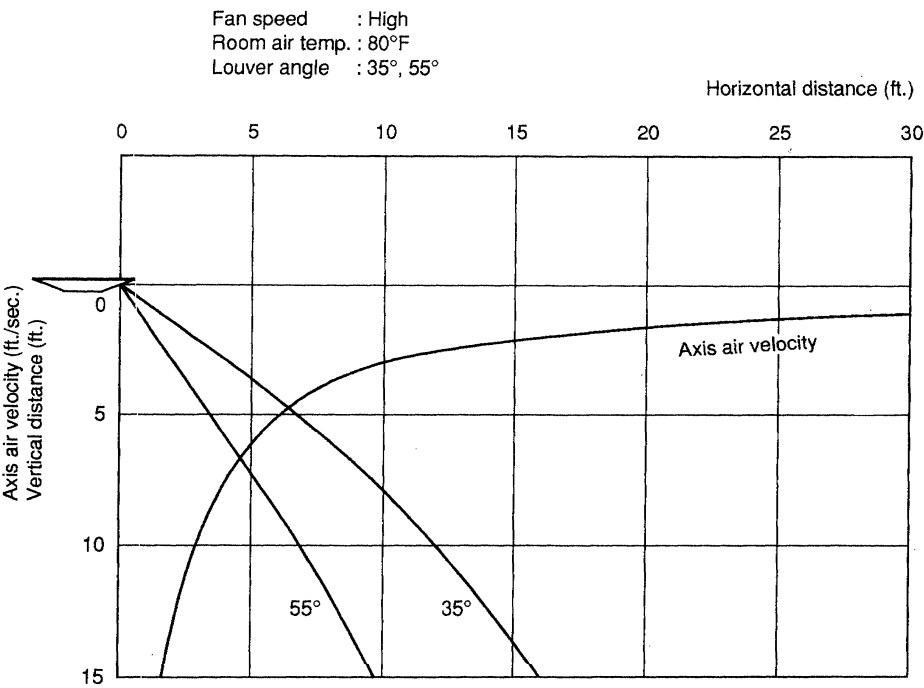
Low pressure characteristics versus outdoor ambient temperature and indoor temperature
(Indoor relative humidity: 50%, Indoor fan speed: High)

115V



3. AIR THROW DISTANCE CHART

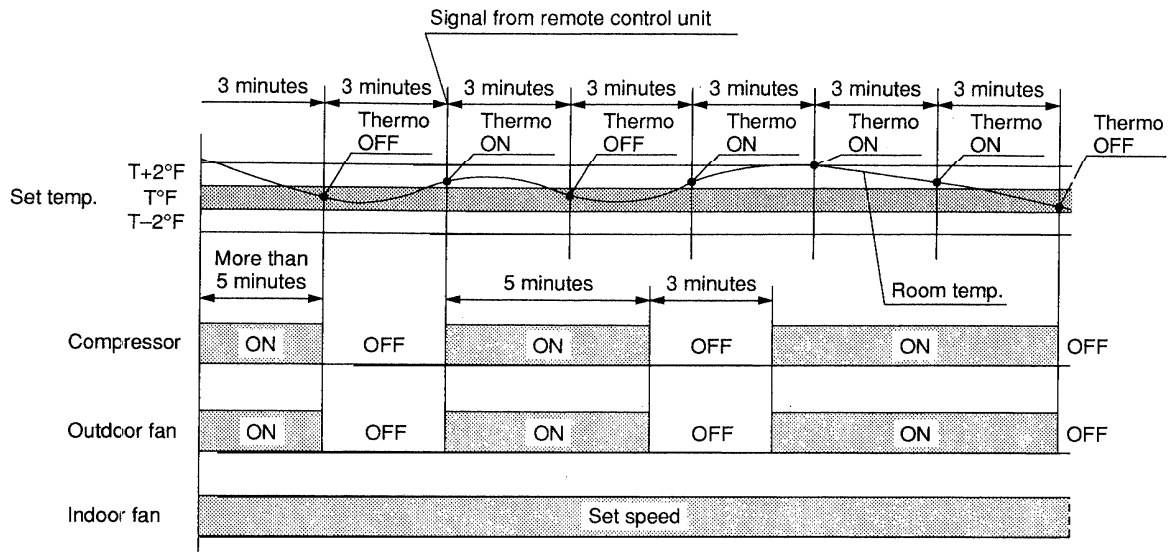
Model: RS1211



4. FUNCTION

4-1 Room Temperature Control

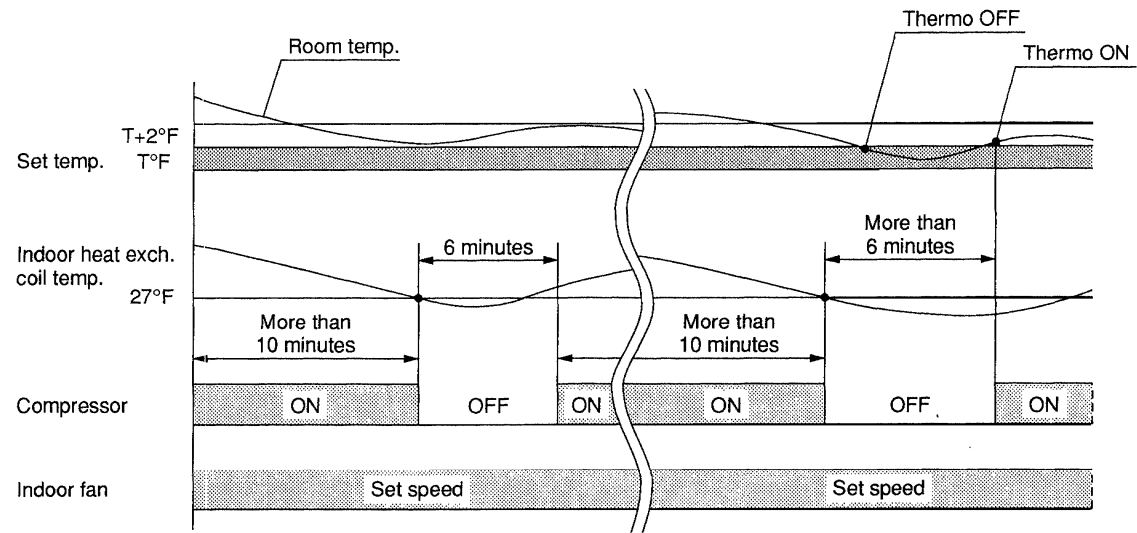
- Room temperature control is obtained by cycling the compressor ON and OFF under control of the room temperature sensor in the remote control unit.
- The room temperature (and other information) is transmitted every 3 minutes by the remote control unit to the controller in the indoor unit.



- The control circuit will not attempt to turn the compressor ON until the compressor has been OFF for at least 3 minutes. To protect the compressor from stalling out when trying to start against the high side refrigerant pressure, the control circuit has a built-in automatic time delay to allow the internal pressure to equalize.
- As a protective measure, the control circuit switches the compressor OFF after 5 minutes or more of compressor operation.
- Thermo ON : When the room temperature is above $T + 2^\circ\text{F}$ ($T^\circ\text{F}$ is set temperature).
Compressor \rightarrow ON
- Thermo OFF : When the room temperature is equal to or below set temperature $T^\circ\text{F}$.
Compressor \rightarrow OFF

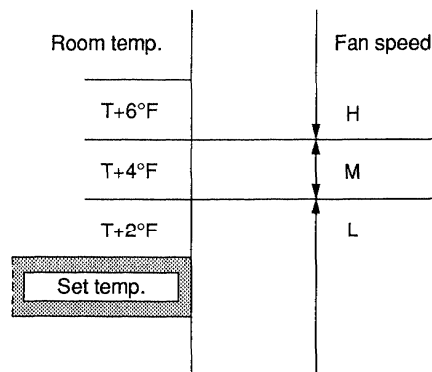
4-2 Freeze Prevention

- This function prevents freezing of the indoor heat exchange coil.
- When the compressor has been running for 10 minutes or more and the temperature of the indoor heat exchange coil falls below 27°F, the control circuit stops the compressor for at least 6 minutes.



4-3 Fan Speed Auto (Indoor Fan)

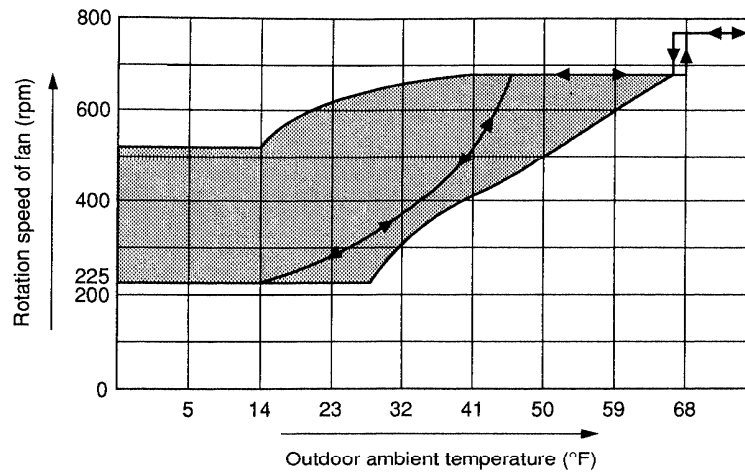
- The fan speed does not change within 1 minute.
- The number shows temperature for REMOCON sensor.



4-4 Outdoor Fan Speed Control (CL1211)

- When the outdoor air temperature falls below 66°F, the outdoor fan speed switches from HIGH to relative adjustment.
- The speed of fan rotation follows an oblique line under the outdoor and indoor air temperature conditions as shown in the diagram below.

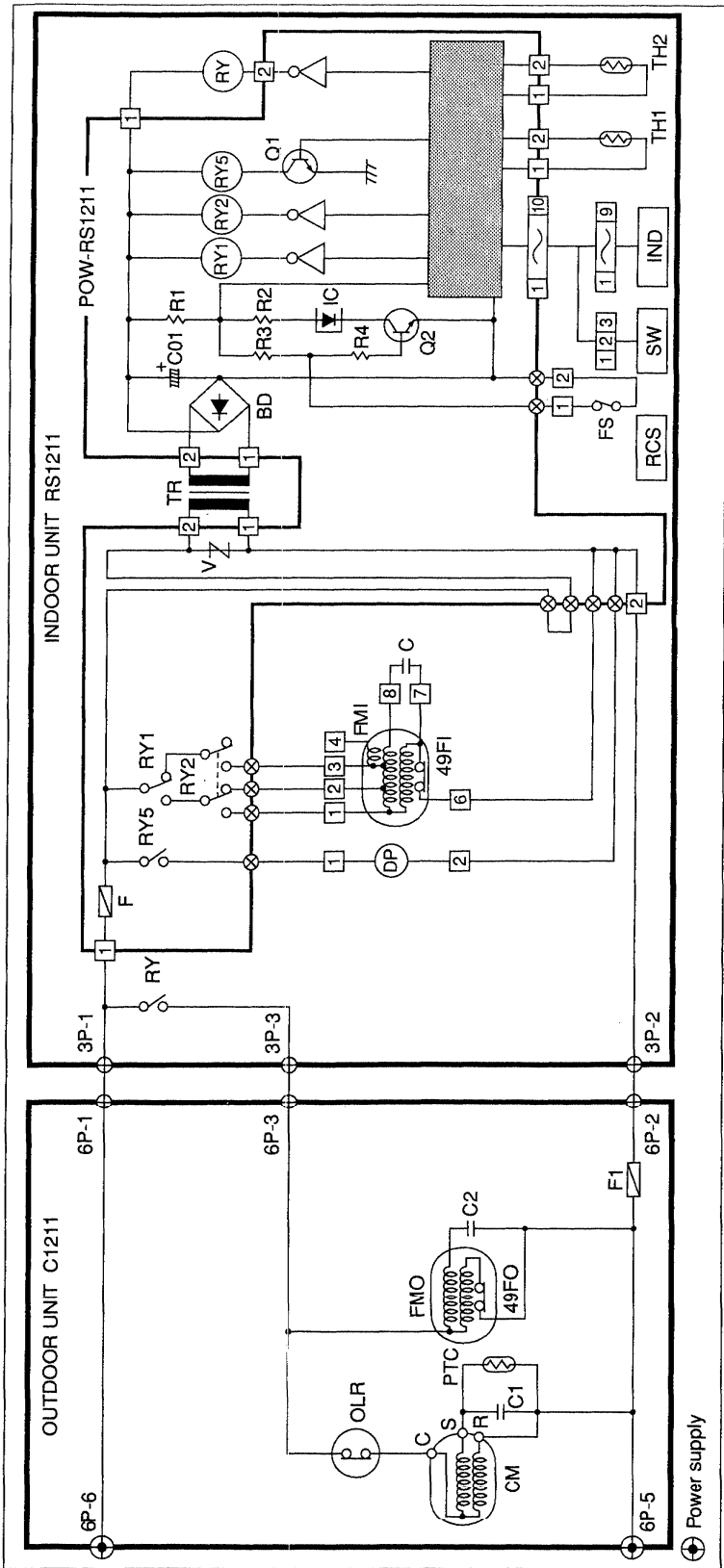
→ ← In case of: 115V – 60Hz
Room temp.: 67°F DB/57°F WB
Indoor fan speed: High



5. ELECTRICAL DATA

● Schematic Diagram

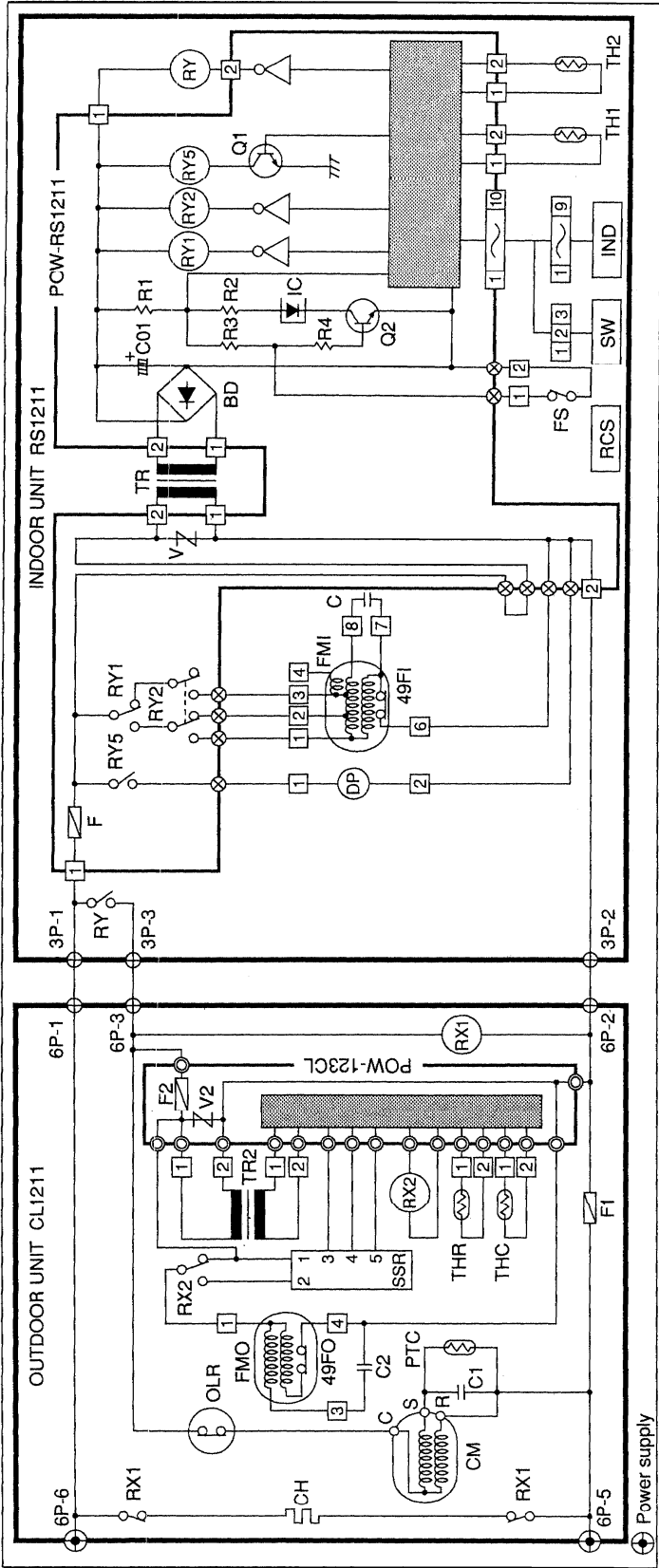
RS1211 / C1211



Symbol	Description	Symbol	Description
OUTDOOR UNIT		RY	COMPRESSOR RELAY
OLR	OVERLOAD RELAY	TH1	THERMISTOR (COIL TEMP. SENSOR)
CM	COMPRESSOR MOTOR	TH2	THERMISTOR (ROOM TEMP. SENSOR)
PTC	THERMISTOR	FS	FLOAT SWITCH
FMO	OUTDOOR FAN MOTOR	IND	IND. LAMP ASS'Y IND-RS1211
49FO	OUTDOOR FAN MOTOR INTERNAL PROTECTOR	SW	SWITCH ASS'Y SW-TS2422
C1, C2	CAPACITOR	RCS	WIRELESS REMOTE CONTROL UNIT RCS-KS0911
F1	FUSE 250V, 3A	POW-RS1211	CONTROLLER PCB ASS'Y
INDOOR UNIT		F	FUSE 250V, 1A
DP	DRAIN PUMP	V	VARISTOR
FMI	INDOOR FAN MOTOR	BD	BRIDGE DIODE
49FI	INDOOR FAN MOTOR INTERNAL PROTECTOR	C01	CAPACITOR
C	CAPACITOR	R1-R4	RESISTOR
TR	TRANSFORMER	IC	IC
		RY1, RY2, RY5	AUXILIARY RELAY
		Q1, Q2	TRANSISTOR

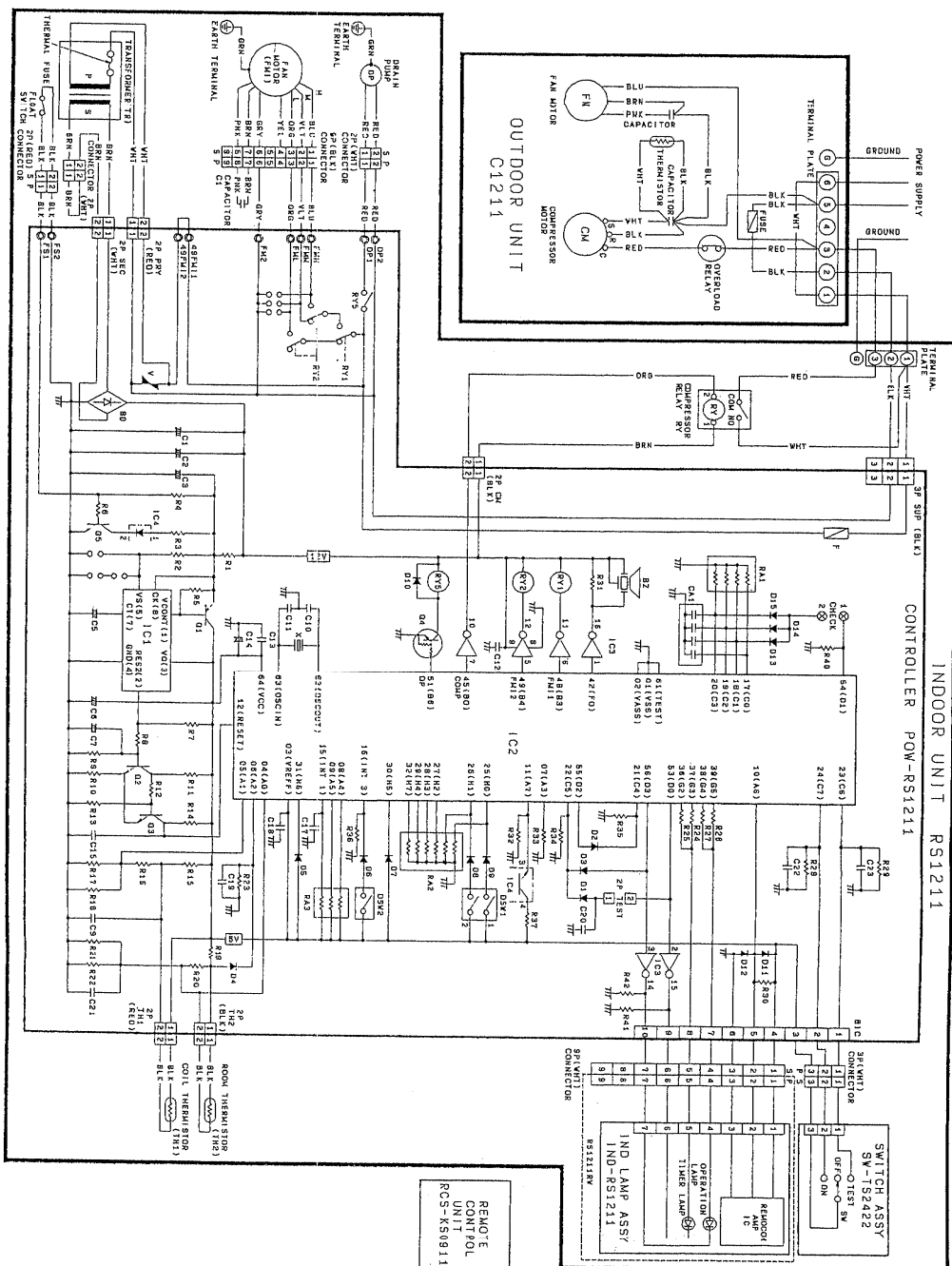
● Schematic Diagram

RS1211 / CL1211

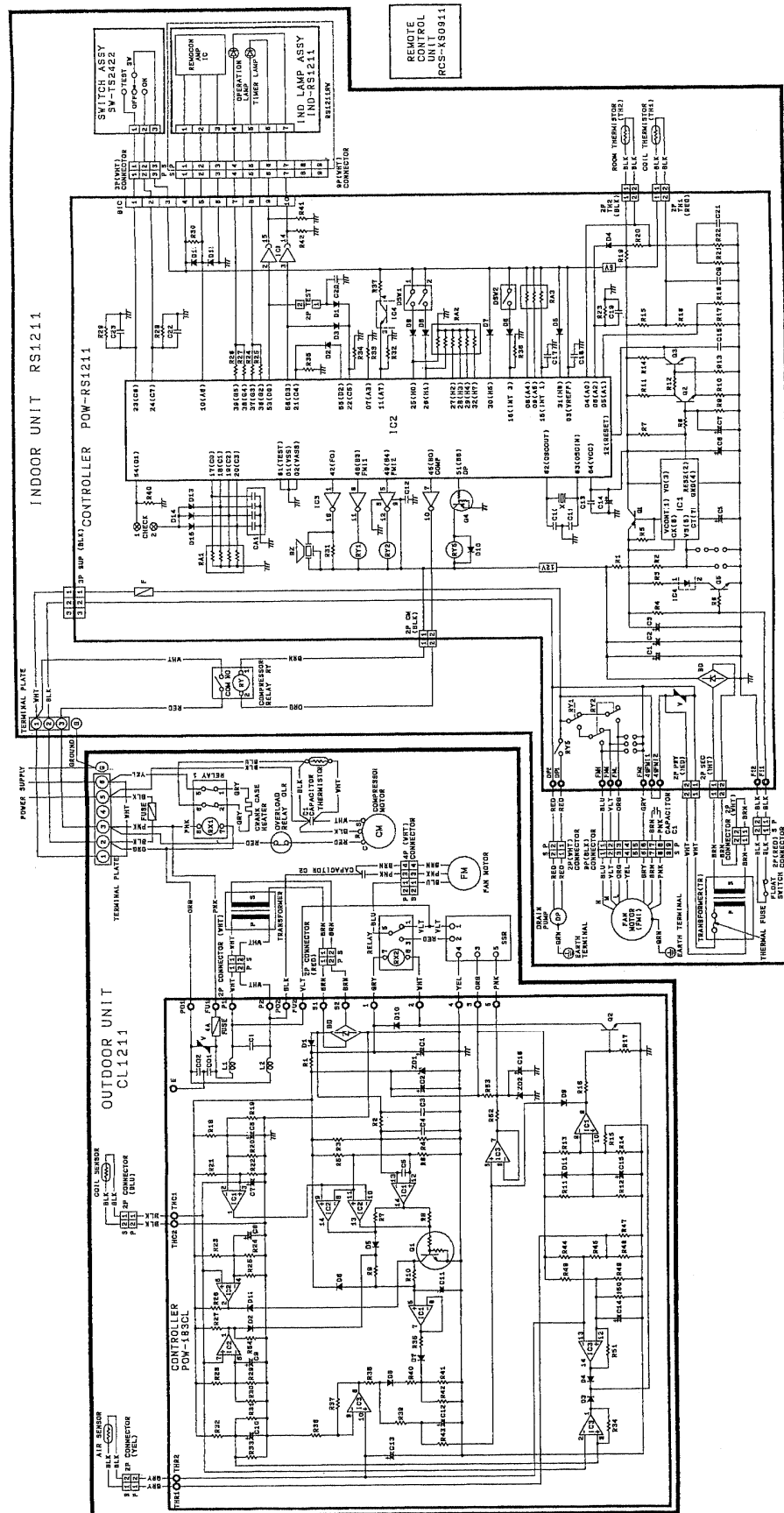


Symbol	Description	Symbol	Description
OUTDOOR UNIT		49FI	INDOOR FAN MOTOR INTERNAL PROTECTOR
CH	CRANK CASE HEATER	C	CAPACITOR
OLR	OVERLOAD RELAY	TR	TRANSFORMER
CM	COMPRESSOR MOTOR	RY	COMPRESSOR RELAY
PTC	THERMISTOR	TH1	THERMISTOR (COIL TEMP. SENSOR)
FMO	OUTDOOR FAN MOTOR	TH2	THERMISTOR (ROOM TEMP. SENSOR)
49FO	OUTDOOR FAN MOTOR INTERNAL PROTECTOR	FS	FLOAT SWITCH
C1, C2	CAPACITOR	IND	IND LAMP ASS'Y IND-RS1211
SSR	SOLID STATE RELAY	SW	SWITCH ASS'Y SW-TS2422
TR2	TRANSFORMER	RCS	WIRELESS REMOTE CONTROL UNIT RCS-KS0911
RX1, RX2	RELAY	POW-RS1211	CONTROLLER PCB ASS'Y
THR	THERMISTOR (AIR SENSOR)	F	FUSE 250V 3A
THC	THERMISTOR (COIL SENSOR)	V	VARISTOR
F1	FUSE 115V, 3A	BD	BRIDGE DIODE
POW-12-CL	CONTROLLER PCB ASS'Y	CO1	CAPACITOR
F2	FUSE 250V 4A	RL-R4	RESISTOR
V2	VARISTOR	IC	IC
INDOOR UNIT		RY1, RY2, RY3	AUXILIARY RELAY
DP	DRAIN PUMP	Q1, Q2	TRANSISTOR

● Electric Wiring Diagram (PCB Ass'y)
RS1211 / C1211



● Electric Wiring Diagram (PCB Assy)
RS1211 / CL1211



POW-RS1211

Symbol	Description	Specifications
BZ101	BUZZER	PKM24SP3805
C1	CAPACITOR	2200 μ F 25V
C2	CAPACITOR	1 μ F 50V
C3	CAPACITOR	10 μ F 50V
C5	CAPACITOR	1 μ F 50V
C6	CAPACITOR	220 μ F 16V
C7	CAPACITOR	1 μ F 50V
C9	CAPACITOR	0.1 μ F 50V
C10	CAPACITOR	0.00003 μ F 50V
C11	CAPACITOR	0.00003 μ F 50V
C12	CAPACITOR	0.047 μ F 50V
C13	CAPACITOR	0.1 μ F 50V
C14	CAPACITOR	100 μ F 10V
C15	CAPACITOR	0.022 μ F 50V
C17	CAPACITOR	0.0047 μ F 50V
C18	CAPACITOR	0.022 μ F 50V
C19	CAPACITOR	0.022 μ F 50V
C20	CAPACITOR	0.022 μ F 50V
C21	CAPACITOR	0.1 μ F 50V
C22	CAPACITOR	0.0047 μ F 50V
C23	CAPACITOR	0.0047 μ F 50V
CA1	CAPACITOR	0.0047 μ F-4 50V
D1 to D15	DIODE	DS446
DSW1	SWITCH	JKS1120-0402
DSW2	SWITCH	JKS1120-0401
BD	BRIDGE DIODE	DBA10C
F	FUSE	250V, 3A
IC1	IC	LA5693D
IC2	IC	TMS73C161-C76577
IC3	IC	LB1234
IC4	IC	PC817
Q1	TRANSISTOR	2SA1289
Q2	TRANSISTOR	2SC536-E
Q3	TRANSISTOR	2SC536-E
Q4	TRANSISTOR	3402
Q5	TRANSISTOR	2SC536-E
R1	RESISTOR (CARBON)	5.6 Ω \pm 5% 1/2W
R2	RESISTOR (CARBON)	27K Ω \pm 5% 1/4W
R3	RESISTOR (CARBON)	1K Ω \pm 5% 1/4W
R4	RESISTOR (CARBON)	10K Ω \pm 5% 1/4W
R5	RESISTOR (CARBON)	390 Ω \pm 5% 1/4W
R6	RESISTOR (CARBON)	5.6K \pm 5% 1/4W
R7	RESISTOR (CARBON)	1K Ω \pm 5% 1/4W
R8	RESISTOR (CARBON)	27K Ω \pm 5% 1/4W

POW-RS1211

Symbol	Description	Specifications
R9	RESISTOR (CARBON)	22K Ω \pm 5% 1/4W
R10	RESISTOR (CARBON)	560 Ω \pm 5% 1/4W
R11	RESISTOR (CARBON)	4.7K Ω \pm 5% 1/4W
R12	RESISTOR (CARBON)	5.6K Ω \pm 5% 1/4W
R13	RESISTOR (CARBON)	8.2K Ω \pm 5% 1/4W
R14	RESISTOR (CARBON)	4.7K Ω \pm 5% 1/4W
R15	RESISTOR (METAL)	12K Ω \pm 1% 1/4W
R16	RESISTOR (METAL)	750 Ω \pm 1% 1/4W
R17	RESISTOR (METAL)	6.8K Ω \pm 1% 1/4W
R18	RESISTOR (METAL)	10K Ω \pm 1% 1/4W
R19	RESISTOR (METAL)	180 Ω \pm 1% 1/4W
R20	RESISTOR (METAL)	15K Ω \pm 1% 1/4W
R21	RESISTOR (METAL)	6.2K Ω \pm 1% 1/4W
R22	RESISTOR (METAL)	11K Ω \pm 1% 1/4W
R23	RESISTOR (CARBON)	100K Ω \pm 5% 1/4W
R24	RESISTOR (CARBON)	270 Ω \pm 5% 1/4W
R25	RESISTOR (CARBON)	270 Ω \pm 5% 1/4W
R26	RESISTOR (CARBON)	270 Ω \pm 5% 1/4W
R27	RESISTOR (CARBON)	270 Ω \pm 5% 1/4W
R28	RESISTOR (CARBON)	5.6K Ω \pm 5% 1/4W
R29	RESISTOR (CARBON)	5.6K Ω \pm 5% 1/4W
R30	RESISTOR (CARBON)	100K Ω \pm 5% 1/4W
R31	RESISTOR (CARBON)	6.8K Ω \pm 5% 1/4W
R32	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R33	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R34	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R35	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R36	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R37	RESISTOR (CARBON)	1K Ω \pm 5% 1/4W
R40	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R41	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R42	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
RA1	RESISTOR	56K Ω -4 \pm 5% 1/4W
RA2	RESISTOR	56K Ω -6 \pm 5% 1/4W
RA3	RESISTOR	20K Ω -3 \pm 5% 1/4W
RY1	RELAY	VB12TBU
RY2	RELAY	VB12TBU
RY5	RELAY	LZG-12HE
V	VARISTOR	SNR681KD14
X	CRYSTAL	CSA-4MG
3P SUP	CONNECTOR	2-173270-3
2P PRY	CONNECTOR	8-173270-2
2P SEC	CONNECTOR	5273-02A
2P TEST	CONNECTOR	NHK-P2T-N
2P TH1	CONNECTOR	8-171825-2
2P TH2	CONNECTOR	2-171825-2
2P CM	CONNECTOR	5273-02A-BL

POW-123CL

Symbol	Description	Specifications
BD	BRIDGE DIODE	DBA10C
C1	CAPACITOR	470 μ F 50V
C2	CAPACITOR	22 μ F 25V
C3	CAPACITOR	0.047 μ F 50V
C4	CAPACITOR	0.047 μ F 50V
C5	CAPACITOR	0.022 μ F 50V
C6	CAPACITOR	22 μ F 25V
C7	CAPACITOR	22 μ F 25V
C8	CAPACITOR	22 μ F 25V
C9	CAPACITOR	22 μ F 25V
C10	CAPACITOR	22 μ F 25V
C11	CAPACITOR	470 μ F 16V
C12	CAPACITOR	100 μ F 16V
C13	CAPACITOR	22 μ F 25V
C14	CAPACITOR	22 μ F 25V
C15	CAPACITOR	100 μ F 16V
C16	CAPACITOR	22 μ F 25V
C1	CAPACITOR	0.22 μ F 630V
C01	CAPACITOR	0.033 μ F 630V
C02	CAPACITOR	0.033 μ F 630V
D1	DIODE	DSF10C
D2 to D12	DIODE	DS446
FUSE	FUSE	125V, 4A
IC1	IC	NJM2902
IC2	IC	LA6339
IC3	IC	NJM2902
Q1	TRANSISTOR	2SC 3400
Q2	TRANSISTOR	2SC2274E
L1	FILTER COIL	SN12-500
L2	FILTER COIL	SN12-500
R1	RESISTOR (OXIDE)	240 Ω \pm 5% 2W
R2	RESISTOR (CARBON)	5.6K Ω \pm 5% 1/4W
R3	RESISTOR (CARBON)	18K Ω \pm 5% 1/4W
R4	RESISTOR (CARBON)	3.3K Ω \pm 5% 1/4W
R5	RESISTOR (CARBON)	22K Ω \pm 5% 1/4W
R6	RESISTOR (CARBON)	5.1K Ω \pm 5% 1/4W
R7	RESISTOR (CARBON)	22K Ω \pm 5% 1/4W
R8	RESISTOR (CARBON)	10K Ω \pm 5% 1/4W
R9	RESISTOR (CARBON)	910K Ω \pm 5% 1/4W
R10	RESISTOR (CARBON)	1M Ω \pm 5% 1/4W
R11	RESISTOR (CARBON)	150K Ω \pm 5% 1/4W
R12	RESISTOR (CARBON)	300K Ω \pm 5% 1/4W
R13	RESISTOR (CARBON)	5.6K Ω \pm 5% 1/4W

POW-123CL

Symbol	Description	Specifications
R14	RESISTOR (CARBON)	7.5K Ω \pm 5% 1/4W
R15	RESISTOR (CARBON)	1.2K Ω \pm 5% 1/4W
R16	RESISTOR (CARBON)	7.5K Ω \pm 5% 1/4W
R17	RESISTOR (CARBON)	2.2K Ω \pm 1% 1/4W
R18	RESISTOR (METAL)	27K Ω \pm 1% 1/4W
R19	RESISTOR (METAL)	10K Ω \pm 1% 1/4W
R20	RESISTOR (CARBON)	56K Ω \pm 5% 1/4W
R21	RESISTOR (METAL)	27K Ω \pm 1% 1/4W
R22	RESISTOR (METAL)	100K Ω \pm 1% 1/4W
R23	RESISTOR (METAL)	27K Ω \pm 1% 1/4W
R24	RESISTOR (METAL)	8.2K Ω \pm 1% 1/4W
R25	RESISTOR (CARBON)	51K Ω \pm 5% 1/4W
R26	RESISTOR (CARBON)	13K Ω \pm 5% 1/4W
R27	RESISTOR (CARBON)	13K Ω \pm 5% 1/4W
R28	RESISTOR (METAL)	27K Ω \pm 1% 1/4W
R29	RESISTOR (METAL)	12K Ω \pm 1% 1/4W
R30	RESISTOR (CARBON)	68K Ω \pm 5% 1/4W
R31	RESISTOR (METAL)	1.5K Ω \pm 1% 1/4W
R32	RESISTOR (METAL)	27K Ω \pm 1% 1/4W
R33	RESISTOR (CARBON)	36K Ω \pm 5% 1/4W
R34	RESISTOR (CARBON)	120K Ω \pm 5% 1/4W
R35	RESISTOR (METAL)	510K Ω \pm 1% 1/4W
R36	RESISTOR (METAL)	12K Ω \pm 1% 1/4W
R37	RESISTOR (METAL)	36K Ω \pm 1% 1/4W
R38	RESISTOR (METAL)	1.8K Ω \pm 1% 1/4W
R39	RESISTOR (CARBON)	75K Ω \pm 5% 1/4W
R40	RESISTOR (METAL)	560 Ω \pm 1% 1/4W
R41	RESISTOR (METAL)	300 Ω \pm 1% 1/4W
R42		
R43	RESISTOR (CARBON)	100 Ω \pm 5% 1/4W
R44	RESISTOR (METAL)	82K Ω \pm 1% 1/4W
R45		
R46		
R47	RESISTOR (CARBON)	10 Ω \pm 5% 1/4W
R48	RESISTOR (METAL)	10K Ω \pm 1% 1/4W
R49	RESISTOR (METAL)	820 Ω \pm 5% 1/4W
R50	RESISTOR (CARBON)	22K Ω \pm 5% 1/4W
R51	RESISTOR (CARBON)	150K Ω \pm 5% 1/4W
R52	RESISTOR (CARBON)	200 Ω \pm 5% 1/4W
R53	RESISTOR (CARBON)	4.7K Ω \pm 5% 1/4W
R54	RESISTOR (CARBON)	75K Ω \pm 5% 1/4W
V	VARISTOR	SNR-14A275K
ZD1	ZENER DIODE	GZB-12C
ZD2	ZENER DIODE	GZA5, 6Y

6. TROUBLESHOOTING

6-1 Check before and after troubleshooting.

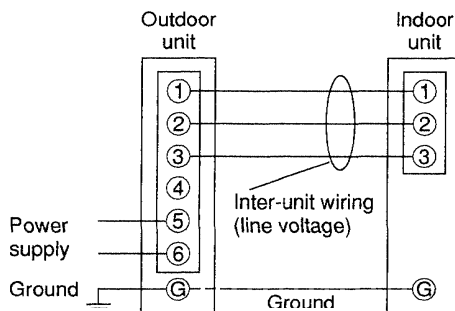
(1) Check power supply wiring.

- Check that power supply wires are correctly connected to terminals No. 5 and No. 6 on the 6P terminal plate in the outdoor unit.

(2) Check inter-unit wiring.

- Check that inter-unit wires are correctly connected to indoor unit from outdoor unit.

Power supply:
60Hz, single-phase, 115V



(3) Check power supply.

- Check that voltage is in specified range ($\pm 10\%$ of the rating).
- Check that power is being supplied.



WARNING:

If the following troubleshooting must be done with power being supplied, be careful about any uninsulated live part that can cause **ELECTRIC SHOCK**.

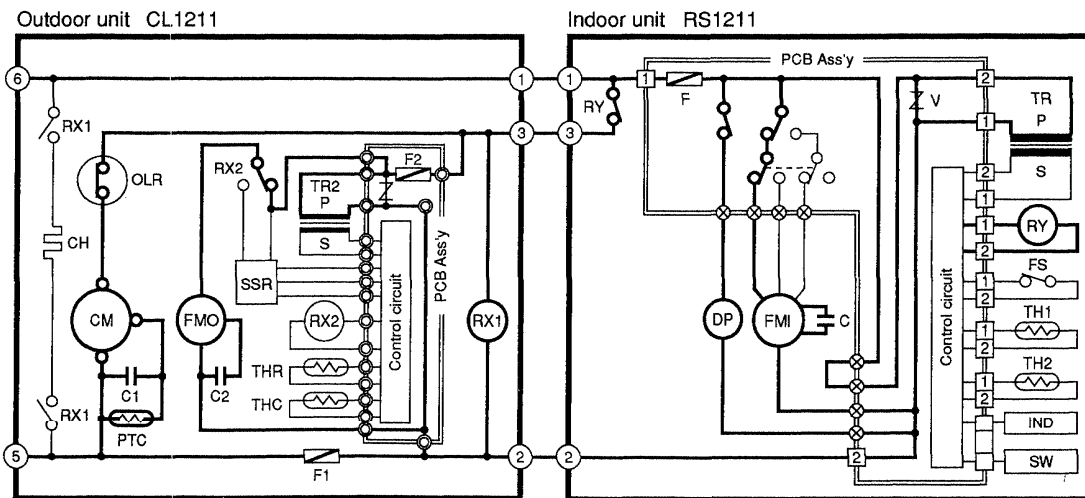
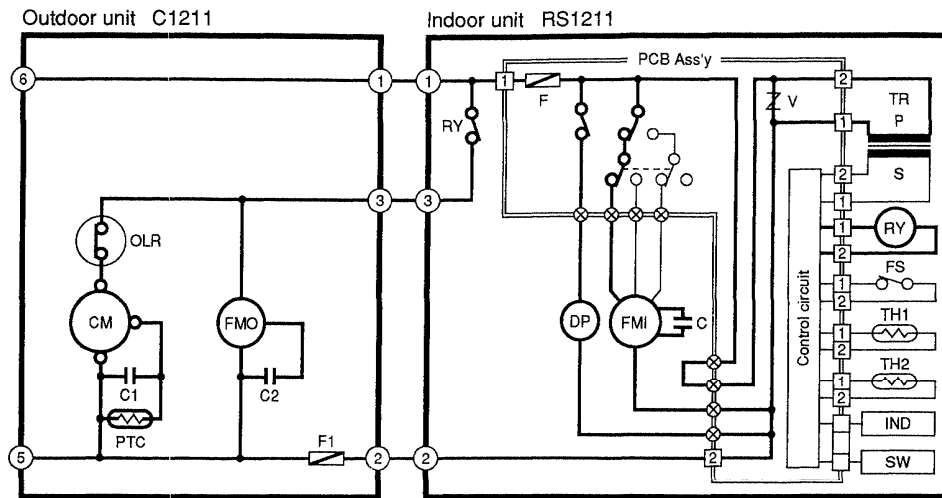
(4) Check lead wires and connectors in indoor and outdoor units.

- Check that coating of lead wires is not damaged.
- Check that lead wires and connectors are connected firmly.
- Check that wiring is correct.

(5) Reference

(a) Condition of general cooling operation

ON/OFF operation button..... ON
 COOL/FAN selector switch COOL
 Indoor fan speed HIGH
 Thermo..... ON



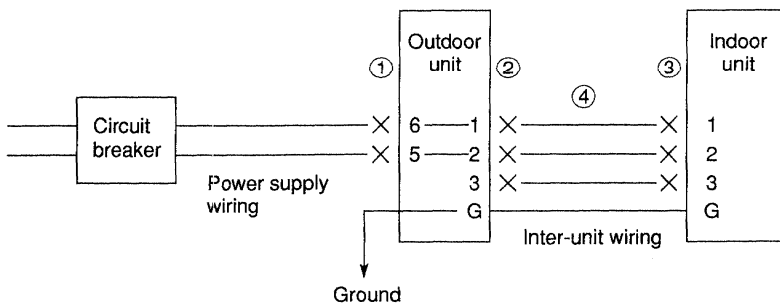
6-2 Air conditioner does not operate.

(1) Circuit breaker trips (or fuse blows).

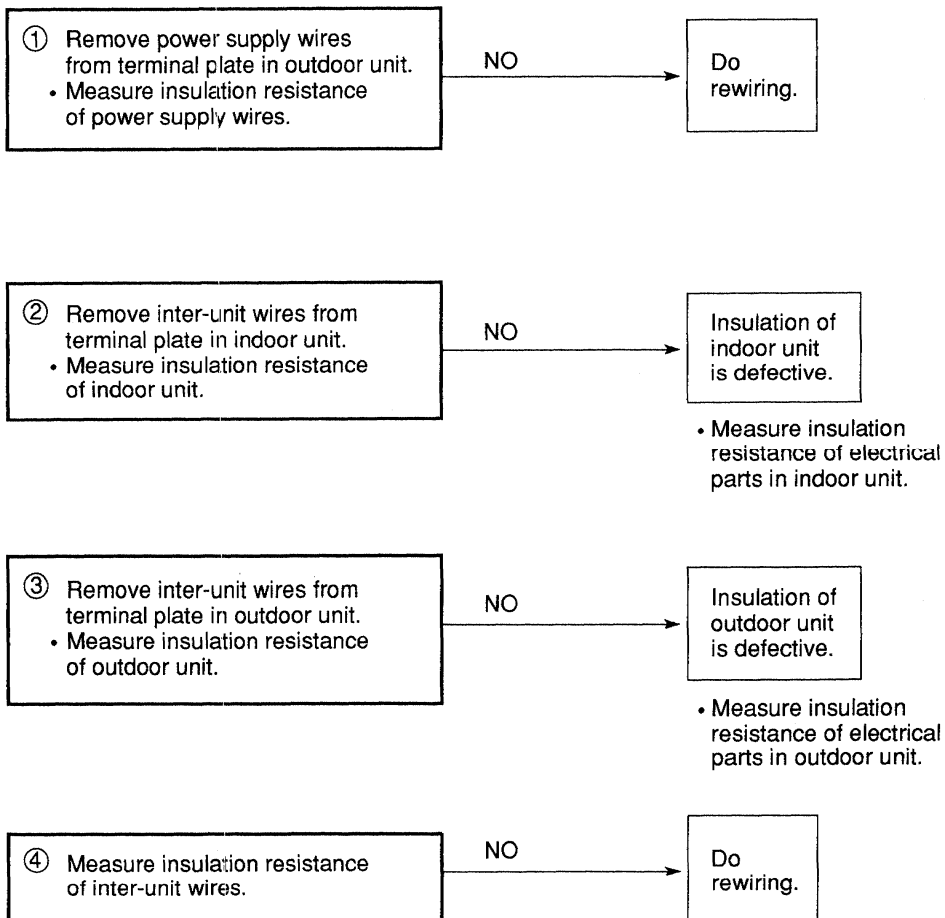
(a) When circuit breaker is set to ON, it trips in a few moments (resetting is not possible).

- There is a possibility of ground fault.
- Measure insulation resistance.

If resistance value is $1\text{M}\Omega$ or less, insulation is defective ("NO").



* Set circuit breaker to OFF.



(b) Circuit breaker trips in several minutes after turning air conditioner ON.

- There is a possibility of short circuit.

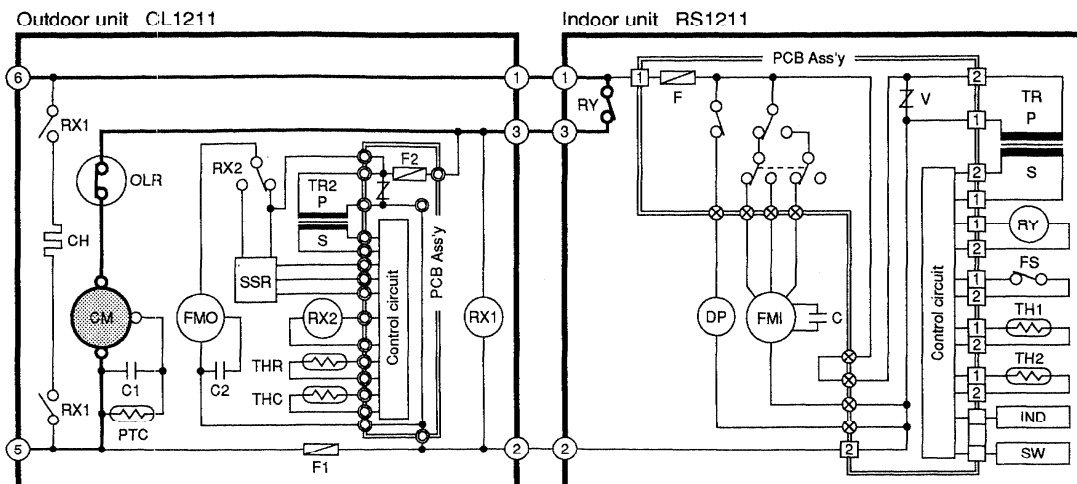
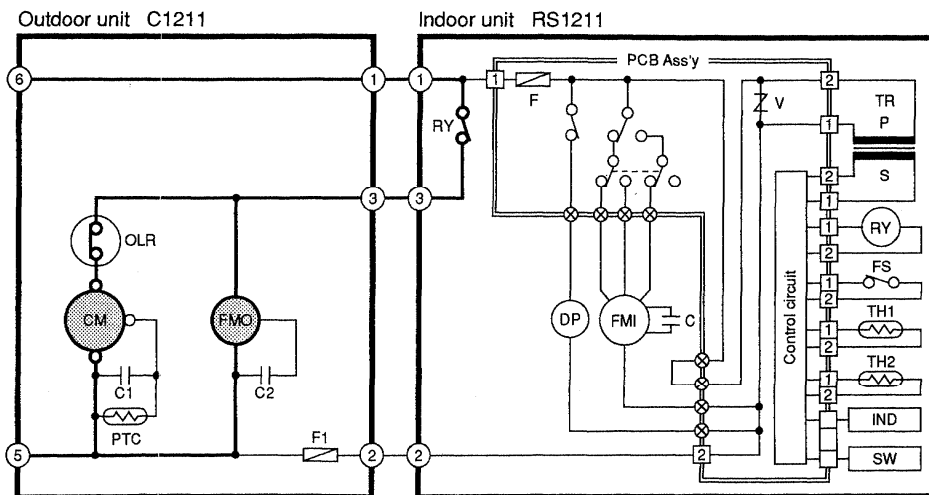
• Check capacity of circuit breaker.
Is capacity of circuit breaker suitable?

Replace it with suitable one
(larger capacity).

• Measure resistance of compressor motor winding.

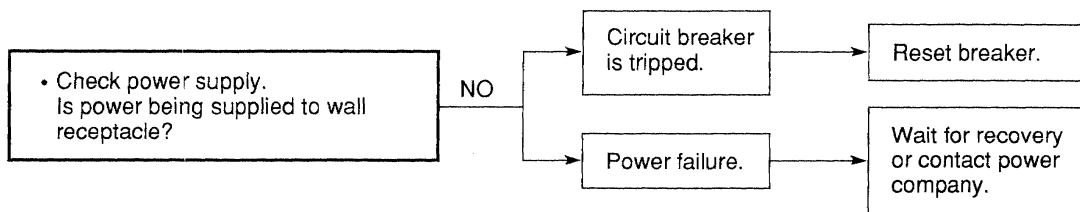
• Measure resistance of outdoor fan motor winding.

➔ Only C1211

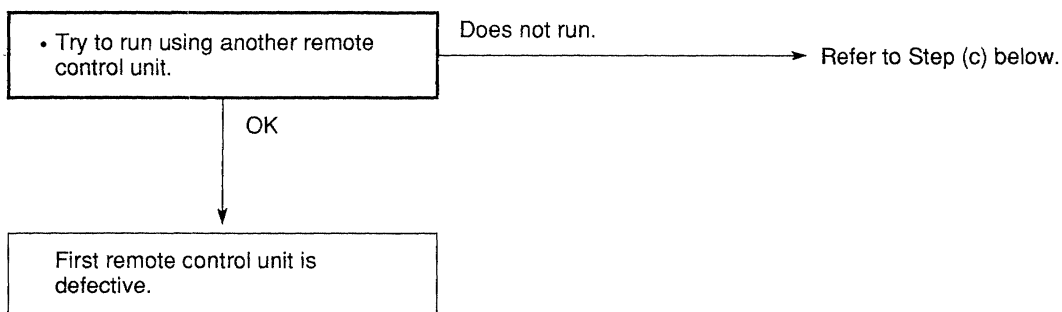


(2) Neither indoor unit nor outdoor unit runs.

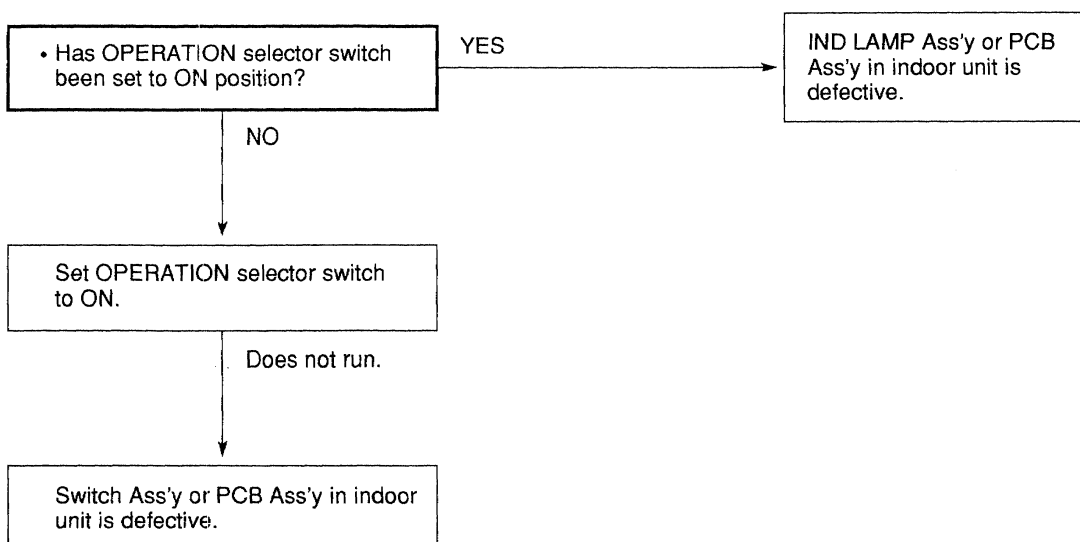
(a) Power is not supplied.



(b) Check remote control unit.

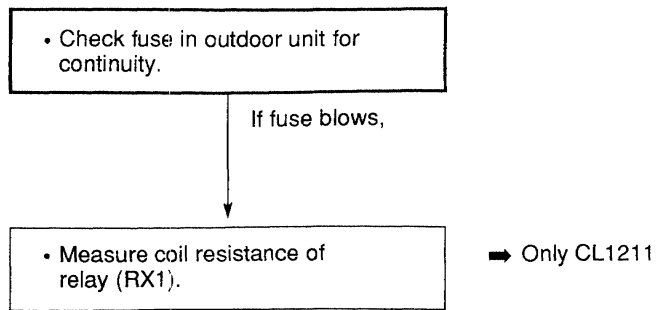


(c) Check OPERATION selector switch in indoor unit.

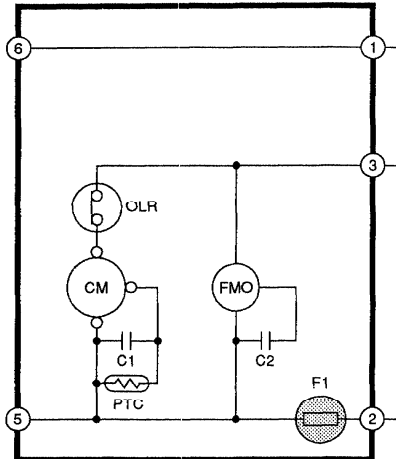


(Neither indoor unit nor outdoor unit runs.) (cont'd)

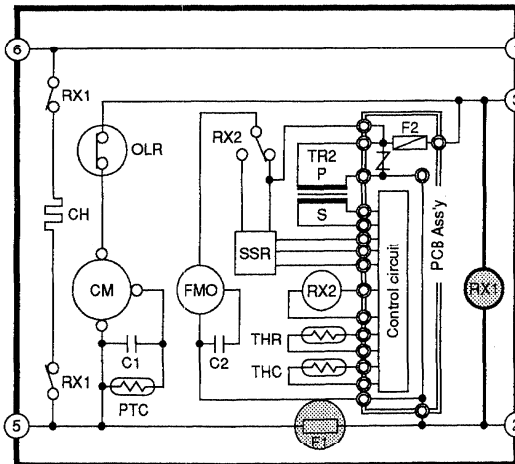
(d) Check fuse in outdoor unit.



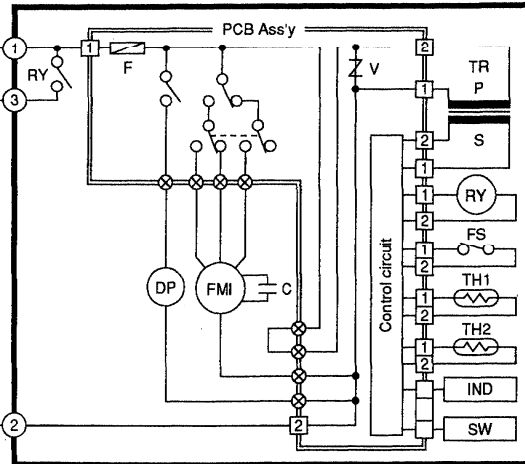
Outdoor unit C1211



Outdoor unit CL1211



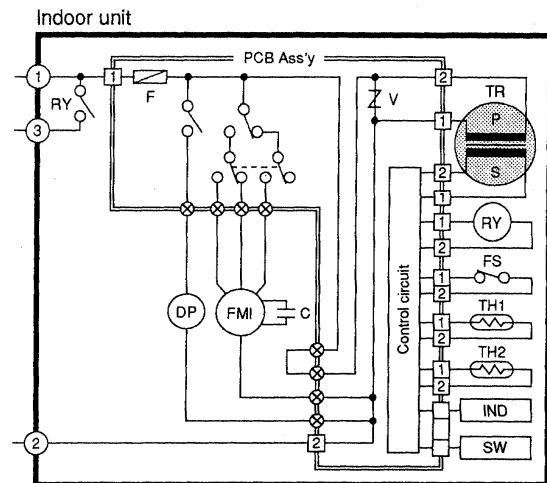
Indoor unit RS1211



(Neither indoor unit nor outdoor unit runs.) (cont'd)

(e) Check transformer in indoor unit.

- Measure resistance of primary and secondary winding.



(f) Check fuse on PCB Ass'y in indoor unit.

- Check fuse on PCB Ass'y in indoor unit for continuity.

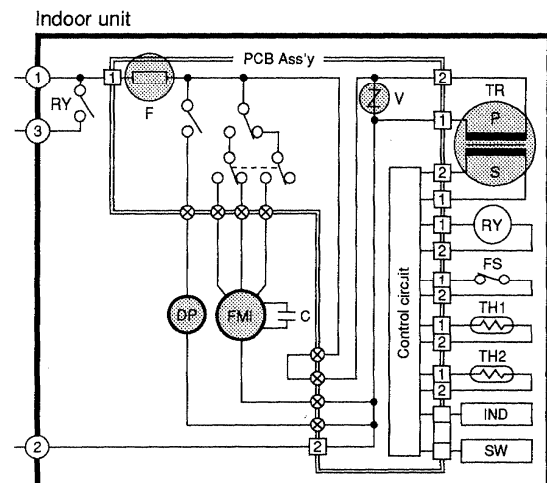
If fuse blows,

- Measure resistance of primary winding of transformer.

OK

- Measure resistance of indoor fan motor winding.

- Measure resistance of drain pump motor winding.



(3) Only outdoor unit does not run.

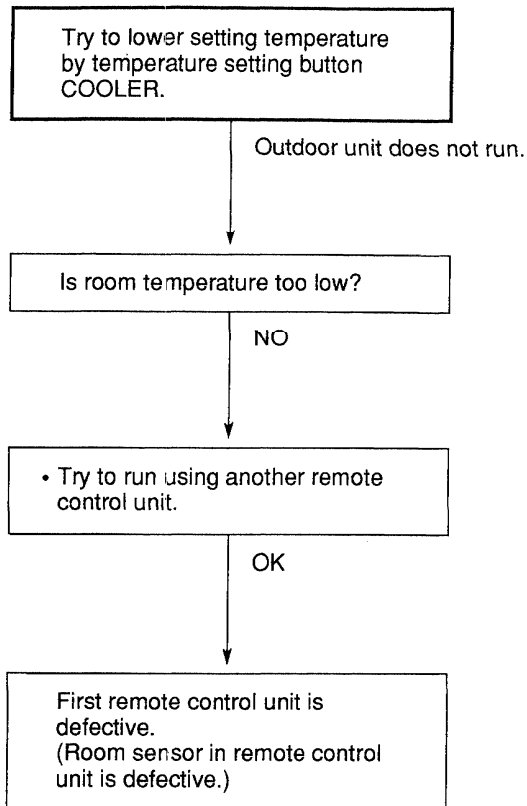
(a) Check COOL/FAN selector switch of remote control unit.



(b) Outdoor unit does not run when air conditioner is in following conditions.

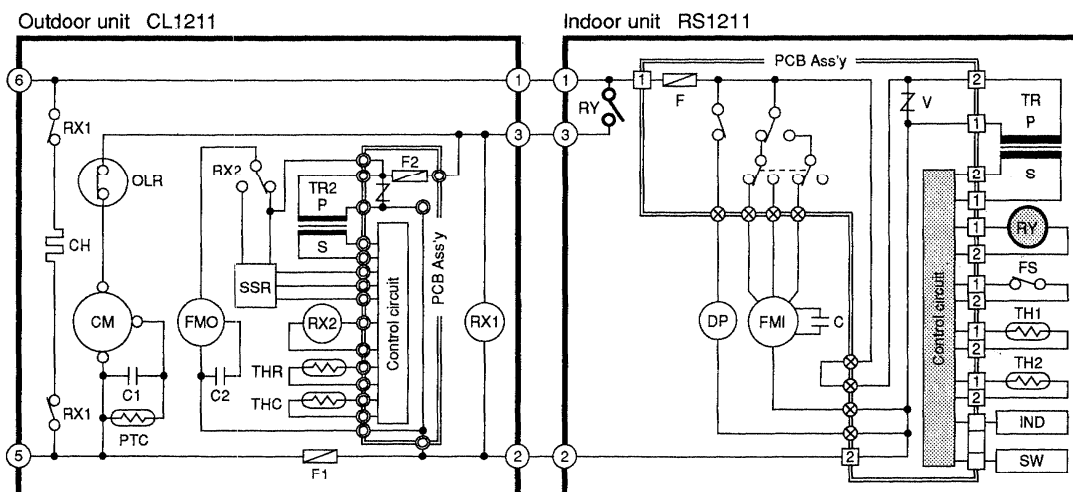
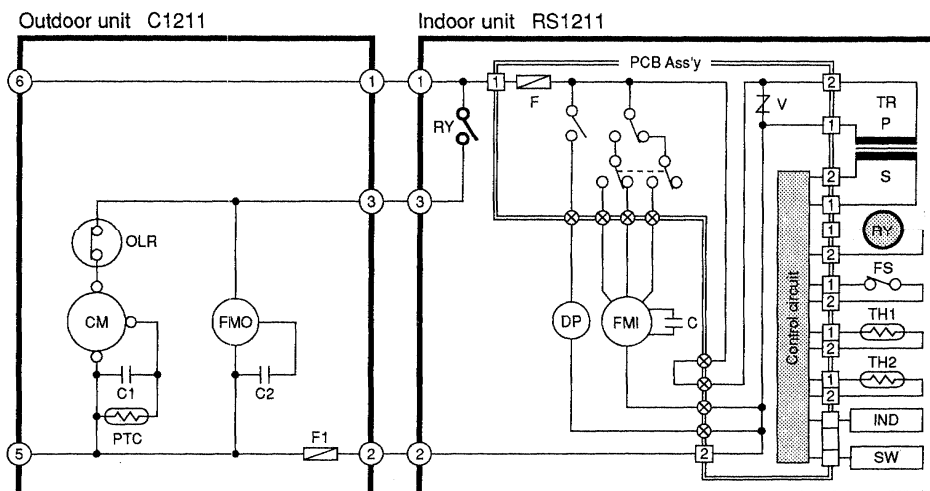
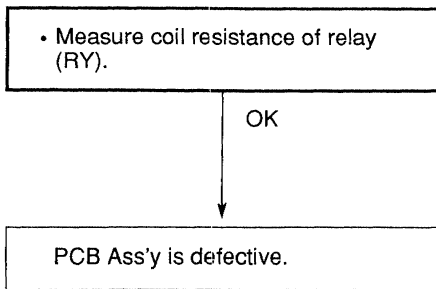
- During thermo OFF (when the room temperature is below the setting temperature).
- During freeze prevention (for at least 6 minutes).

• Check setting temperature



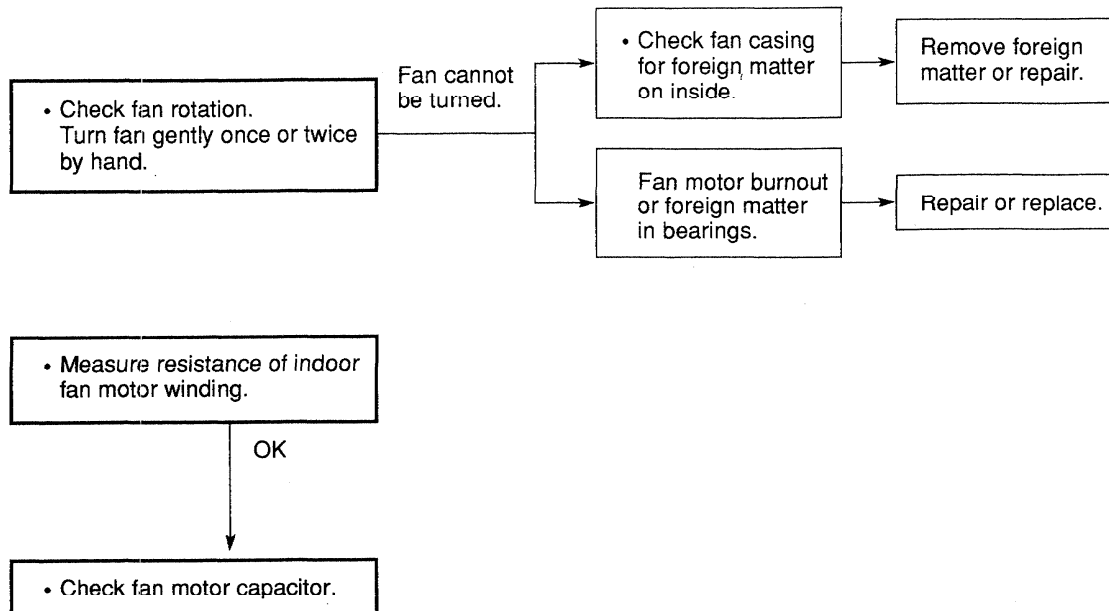
(Only outdoor unit does not run.) (cont'd)

(c) Check relay (RY) in indoor unit.

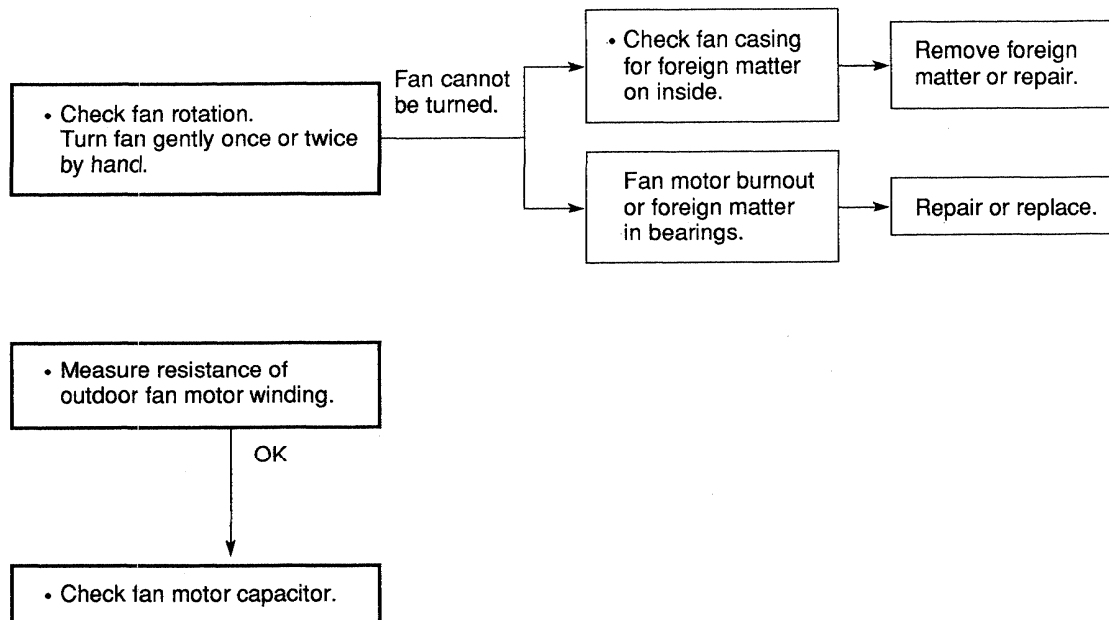


6-3 A particular component of air conditioner does not operate.

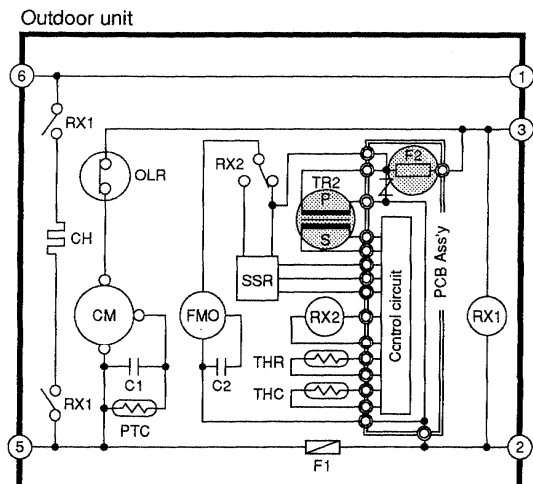
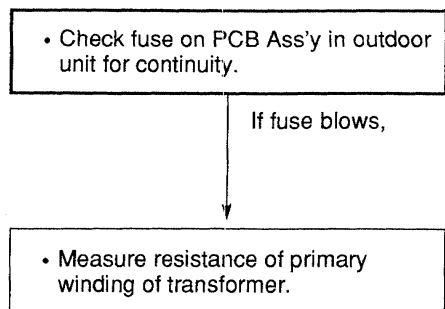
(1) Only indoor fan does not run.



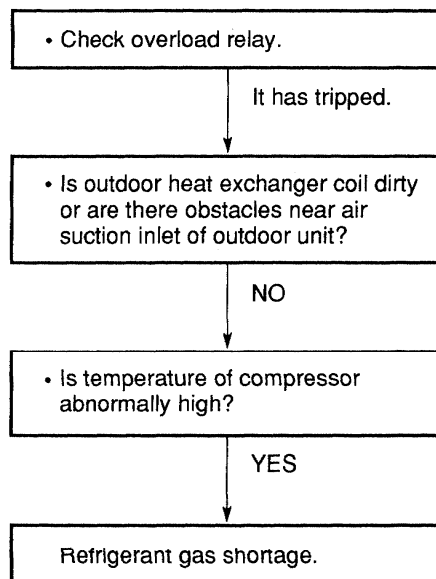
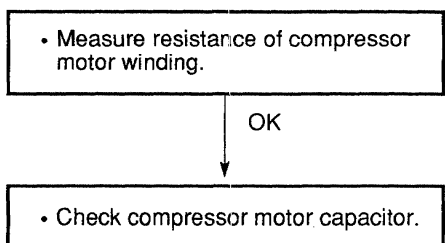
(2) Only outdoor fan does not run.



Only outdoor fan does not run for CL1211.

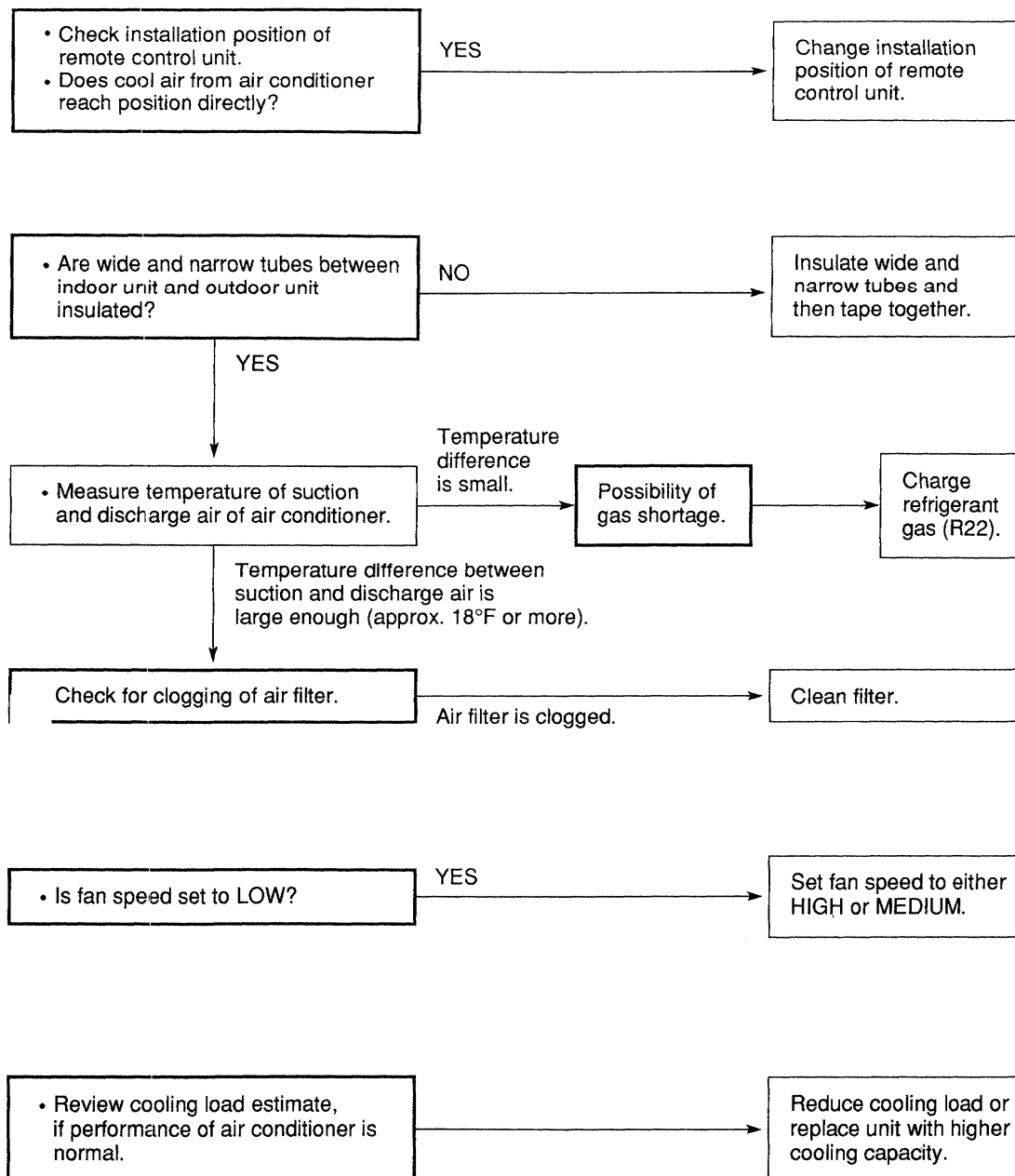


(3) Only compressor does not run.

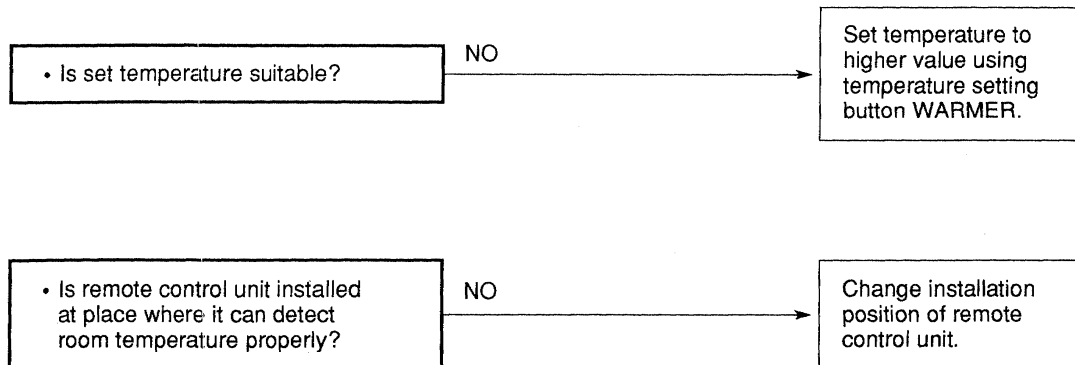


6-4 Air conditioner operates, but abnormalities occur.

(1) Poor Cooling



(2) Excessive Cooling



6-5 Indoor (heat exchanger) coil temperature sensor (TH1) is defective.

(1) Open

Even though the air conditioner does not thermo OFF, compressor and outdoor fan repeat ON for 10 minutes and OFF for 6 minutes.

(2) Shortage

When dehumidified water freezes in the indoor coil, the freeze prevention function does not work.

7. CHECKING ELECTRICAL COMPONENTS

7-1 Measurement of Insulation Resistance

- The insulation is in good condition if the resistance exceeds 1 MΩ.

(1) Power Supply Wires

Clamp the grounded wire of the power supply wires with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on either of the power wires. (Fig. 1)

Then measure the resistance between the grounded wire and the other power wires. (Fig. 1)

(2) Indoor Unit

Clamp an aluminum plate fin or copper tube with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on ①, and then ② on the terminal plate. (Fig. 2)

(3) Outdoor Unit

Clamp a metallic part of the unit with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on ⑤, and then ⑥ on the terminal plate. (Fig. 2)

(4) Measurement of Insulation Resistance for Electrical Parts

Disconnect the lead wires of the desired electric part from terminal plate, PCB Ass'y, capacitor, etc. Similarly disconnect the connector. Then measure the insulation resistance. (Figs. 1 to 4)

Refer to Electric Wiring Diagram.

Note: If the probe cannot enter the poles because the hole is too narrow then use a probe with a thinner pin.

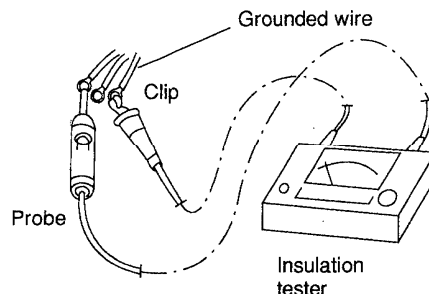


Fig. 1

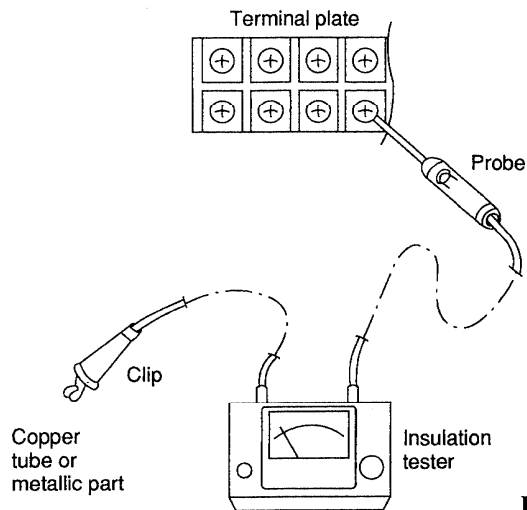


Fig. 2

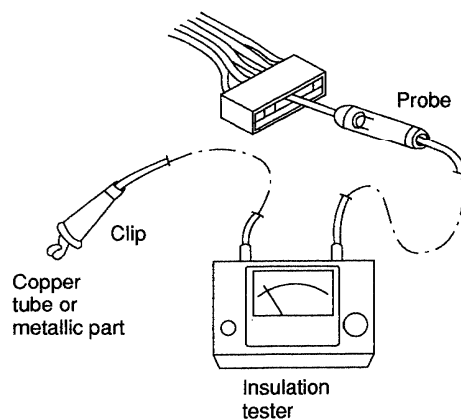


Fig. 3

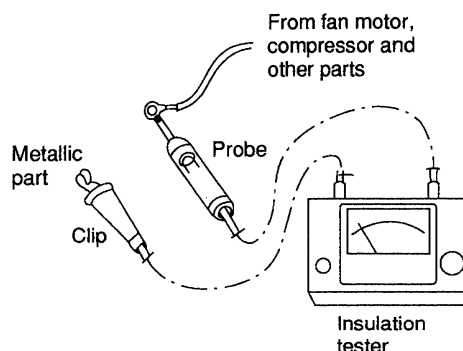


Fig. 4

7-2 Checking Continuity of Fuse on PCB Ass'y

- Check for continuity using a multimeter as shown in Fig. 5.

Note:

Method Used to Replace Fuse on PCB Ass'y

1. Remove the PCB Ass'y from the electrical component box.
2. Pull out the fuse at the metal clasp using pliers while heating the soldered leads on the back side of the PCB Ass'y with a soldering iron (30W or 60W). (Fig. 6)
3. Remove the fuse ends one by one. For replacement, insert a fuse of the same rating and solder it. (Allow time to radiate heat during soldering so that the fuse does not melt.)



CAUTION:

When replacing the fuse, be sure not to break down the varistor.

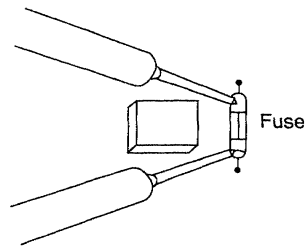


Fig. 5

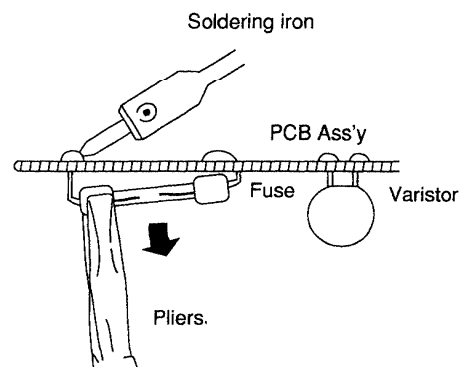


Fig. 6

7-3 Checking Motor Capacitor

Remove the lead wires from the capacitor terminals, and then place a probe on the capacitor terminals as shown in Fig. 7. Observe the deflection of the pointer, setting the resistance measuring range of the multimeter to the maximum value.

The capacitor is "good" if the pointer bounces to a great extent and then gradually returns to its original position.

The range of deflection and deflection time differ according to the capacity of the capacitor.

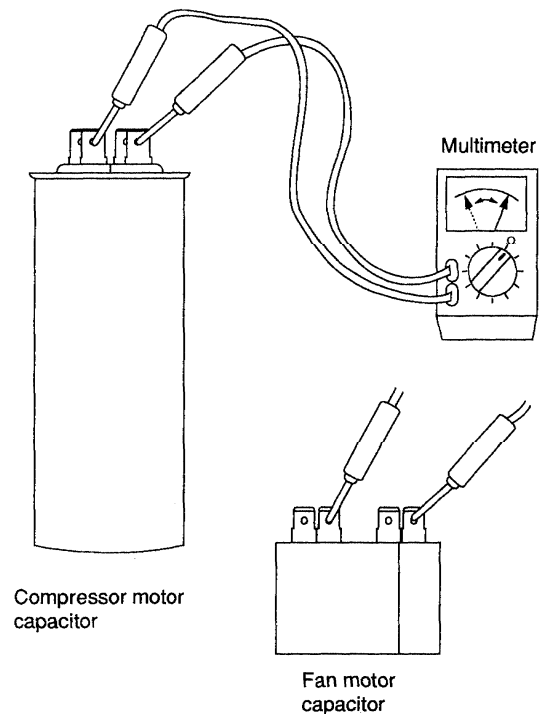


Fig. 7

7-4 Appearance of Electrical Parts

(1) Relay

G4F-11123T-TS

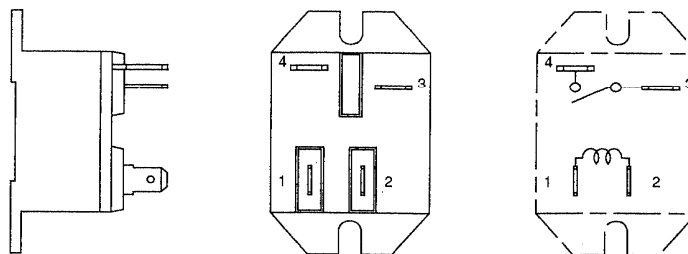


Fig. 8

(2) Float Switch

FS-3502-201

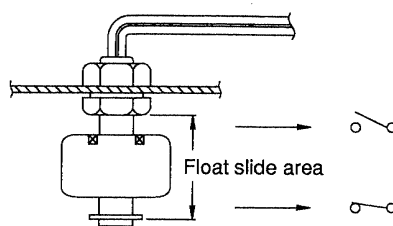


Fig. 9

(3) SSR (solid state relay)

G3L-205TL-TS1

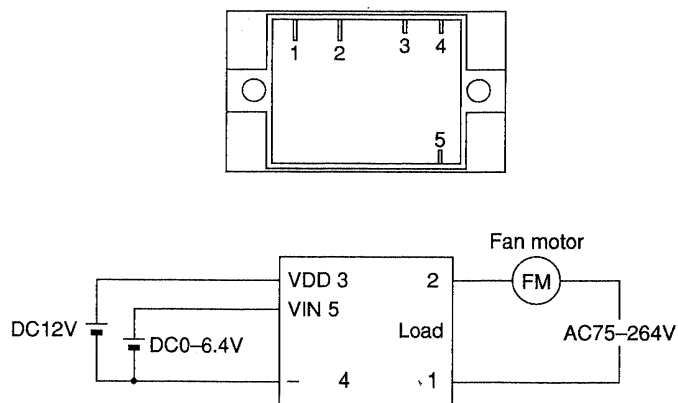


Fig. 10

(4) Auxiliary Relay

MY2F-T1-USTS

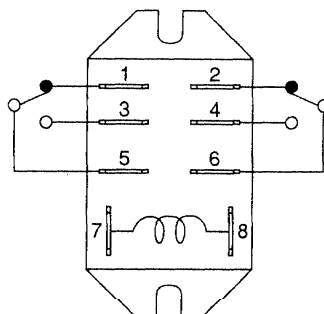


Fig. 11

(5) PTC (Thermistor)

PS2A E20-470

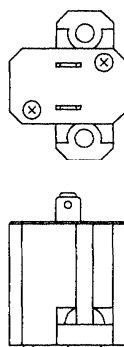


Fig. 12

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