

TECHNICAL & SERVICE MANUAL



**SAP-KM97GHS5A (x2) + SAP-MC1827GH5
SAP-KM97GHS5A/E (x2) + SAP-MC1827GH5**

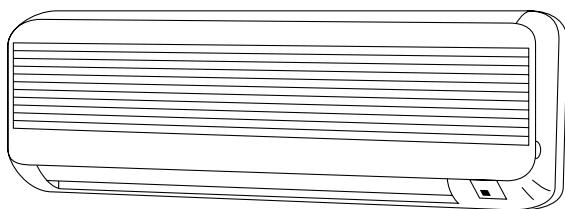
FILE NO.

MULTI-SPLIT SYSTEM AIR CONDITIONER

Indoor Model No	Product Code No.
SAP-KM97GHS5A-S	1 852 659 06
SAP-KM97GHS5A/E-S	1 852 658 85

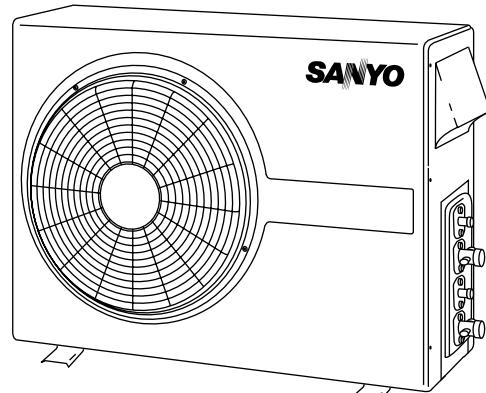
Outdoor Model No.	Product Code No.
SAP-MC1827GH5-S	1 852 753 90
SAP-MC1827GH5-E	1 852 754 06

Indoor Unit



**SAP-KM97GHS5A
SAP-KM97GHS5A/E**

Outdoor Unit

**SAP-MC1827GH5**

IMPORTANT!

Please Read Before Starting

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.

For safe installation and trouble-free operation, you must:

- Carefully read this instruction booklet before beginning.
- Follow each installation or repair step exactly as shown.
- Observe all local, state, and national electrical codes.
- Pay close attention to all warning and caution notices given in this manual.



WARNING

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.



CAUTION

This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

If Necessary, Get Help

These instructions are all you need for most installation sites and maintenance conditions. If you require help for a special problem, contact our sales/service outlet or your certified dealer for additional instructions.

In Case of Improper Installation

The manufacturer shall in no way be responsible for improper installation or maintenance service, including failure to follow the instructions in this document.

SPECIAL PRECAUTIONS

WARNING

When Wiring



ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIAN SHOULD ATTEMPT TO WIRE THIS SYSTEM.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause **accidental injury or death**.
- **Ground the unit** following local electrical codes.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.

When Transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your fingers.

When Installing...

...In a Ceiling or Wall

Make sure the ceiling/wall is strong enough to hold the unit's weight. It may be necessary to construct a strong wood or metal frame to provide added support.

...In a Room

Properly insulate any tubing run inside a room to prevent "sweating" that can cause dripping and water damage to walls and floors.

...In Moist or Uneven Locations

Use a raised concrete pad or concrete blocks to provide a solid, level foundation for the outdoor unit. This prevents water damage and abnormal vibration.

...In an Area with High Winds

Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle.

...In a Snowy Area (for Heat Pump-type Systems)

Install the outdoor unit on a raised platform that is higher than drifting snow. Provide snow vents.

When Connecting Refrigerant Tubing

- Use the flare method for connecting tubing.
- Apply refrigerant lubricant to the matching surfaces of the flare and union tubes before connecting them, then tighten the nut with a torque wrench for a leak-free connection.
- Check carefully for leaks before starting the test run.

When Servicing

- Turn the power OFF at the main power box (mains) before opening the unit to check or repair electrical parts and wiring.
- Keep your fingers and clothing away from any moving parts.
- Clean up the site after you finish, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.

Others



CAUTION

- Ventilate any enclosed areas when installing or testing the refrigeration system. Escaped refrigerant gas, on contact with fire or heat, can produce dangerously toxic gas.
- Confirm upon completing installation that no refrigerant gas is leaking. If escaped gas comes in contact with a stove, gas water heater, electric room heater or other heat source, it can produce dangerously toxic gas.

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■ Unit Combination

Combine indoor and outdoor units only as listed below.

Outdoor Unit	Indoor Unit	Symbol of Indoor Unit	Refer to
SAP-MC1827GH5	KM97 KM97	A B	Fig.1

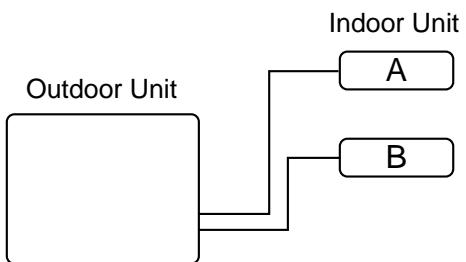


Fig.1

1. OPERATING RANGE

	Temperature	Indoor Air Intake Temp.	Outdoor Air Intake Temp.
Cooling	Maximum	35°C DB / 22°C WB	46°C DB
	Minimum	19°C DB / 14°C WB	19°C DB
Heating	Maximum	27°C DB	24°C DB / 18°C WB
	Minimum	16°C DB	-8°C DB / -9°C WB

2. SPECIFICATIONS

2-1. Unit Specifications

Indoor Unit SAP-KM97GHS5A or SAP-KM97GHS5A /E
 Outdoor Unit SAP-MC1827GH5

No. of indoor units.			1-unit			
Power Source			220 – 240 V ~ 50 Hz			
Performance	Capacity	kW	Cooling	Heating		
		BTU/h	2.60 / 2.60 / 2.65	3.25 / 3.25 / 3.30		
	Air circulation (High)	m ³ /h	8,900 / 8,900 / 9,000	11,100 / 11,100 / 11,300		
	Moisture removal (High)	Liters/h	450	—		
Electrical Rating	Voltage rating	V	220 / 230 / 240			
	Available voltage range	V	198 to 264			
	Running amperes	A	4.6 / 4.6 / 4.6	5.1 / 5.0 / 4.9		
	Power input	W	990 / 1,010 / 1,040	1,090 / 1,090 / 1,090		
	Power factor	%	98 / 95 / 94	97 / 95 / 93		
	C.O.P.	W/W	2.6 / 2.6 / 2.5	3.0 / 3.0 / 3.0		
	Compressor locked rotor amperes	A	23 / 24 / 25			
Features	Controls / Temperature control	Microprocessor / I.C. thermostat				
	Control unit	Wireless remote control unit				
	Timer	1-hour OFF / 12-hour ON or OFF				
	Fan speeds	Indoor / Outdoor	3 and Auto / 1			
	Airflow direction (Indoor)	Horizontal	Manual			
		Vertical	Auto			
	Air filter	Washable, Anti-Mold				
	Compressor	Rotary (Hermetic)				
	Refrigerant / Amount charged at shipment	g	R22 / 1,200			
	Refrigerant control	Capillary tube				
	Operation sound	Indoor – Hi / Me / Lo dB-A	40 / 34 / 31			
		Outdoor – Hi dB-A	53			
	Refrigerant tubing connections	Flare type				
	Max. allowable tubing length at shipment	m	7.5			
	Refrigerant tube diameter	Narrow tube mm (in.)	6.35 (1/4)			
		Wide tube mm (in.)	9.52 (3/8)			
	Refrigerant tube kit / Accessories	Optional / Hanging wall bracket				
Dimensions & Weight	Indoor Unit			Outdoor Unit		
	Unit dimensions	Height mm	265	630		
		Width mm	805	830		
		Depth mm	145	305		
	package dimensions	Height mm	208	713		
		Width mm	855	994		
		Depth mm	326	413		
	Weight	Net kg	7.5	61.0		
		Shipping kg	10.0	66.0		
	Shipping volume	m ³	0.06	0.29		

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

Remarks: Rating conditions are:

Cooling: Indoor air temperature 27°C DB/19°C WB
 Outdoor air temperature 35°C DB/24°C WB
 Heating: Indoor air temperature 20°C DB
 Outdoor air temperature 7°C DB/6°C WB

Indoor Unit SAP-KM97GHS5A or SAP-KM97GHS5A /E
 Outdoor Unit SAP-MC1827GH5

No. of indoor units.			2-unit			
Power Source			220 – 240 V ~ 50 Hz			
Performance	Capacity	kW	Cooling	Heating		
		BTU/h	5,000 / 5,000 / 5,100	6,300 / 6,300 / 6,350		
	Air circulation (High)	m³/h	17,100 / 17,100 / 17,400	21,500 / 21,500 / 21,700		
	Moisture removal (High)	Liters/h	1.1 x 2	—		
Electrical Rating	Voltage rating	V	220 / 230 / 240			
	Available voltage range	V	198 to 264			
	Running amperes	A	9.5 / 9.3 / 9.1	9.2 / 9.0 / 8.9		
	Power input	W	2,040 / 2,080 / 2,120	1,980 / 1,980 / 2,000		
	Power factor	%	98 / 97 / 97	98 / 96 / 94		
	C.O.P.	W/W	2.5 / 2.4 / 2.4	3.2 / 3.2 / 3.2		
	Compressor locked rotor amperes	A	46 / 48 / 50			
Features	Controls / Temperature control	Microprocessor / I.C. thermostat				
	Control unit	Wireless remote control unit				
	Timer	1-hour OFF / 12-hour ON or OFF				
	Fan speeds	Indoor / Outdoor	3 and Auto / 1			
	Airflow direction (Indoor)	Horizontal	Manual			
		Vertical	Auto			
	Air filter	Washable, Anti-Mold				
	Compressor	Rotary (Hermetic)				
	Refrigerant / Amount charged at shipment	g	R22 / 1,200 x 2			
	Refrigerant control	Capillary tube				
	Operation sound	Indoor – Hi / Me / Lo dB-A	40 / 34 / 31			
		Outdoor – Hi dB-A	53			
	Refrigerant tubing connections	Flare type				
	Max. allowable tubing length at shipment	m	7.5			
	Refrigerant tube diameter	Narrow tube mm(in)	6.35 (1/4)			
		Wide tube mm(in)	9.52 (3/8)			
	Refrigerant tube kit / Accessories	Optional / Hanging wall bracket				
Dimensions & Weight	Indoor Unit			Outdoor Unit		
	Unit dimensions	Height mm	265	630		
		Width mm	805	830		
		Depth mm	145	305		
	package dimensions	Height mm	208	713		
		Width mm	855	994		
		Depth mm	326	413		
	Weight	Net kg	7.5	61.0		
		Shipping kg	10.0	66.0		
	Shipping volume	m³	0.06	0.29		

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Remarks: Rating conditions are:

Cooling: Indoor air temperature 27°C DB/19°C WB
 Outdoor air temperature 35°C DB/24°C WB

Heating: Indoor air temperature 20°C DB
 Outdoor air temperature 7°C DB/6°C WB

2-2. Major Component Specifications

Indoor Unit

SAP-KM97GHS5A or SAP-KM97GHS5A/E

Controller PCB	Part No.	POW-KM97GHS				
	Controls	Microprocessor				
	Control circuit fuse	250 V – 3.15 A				
Remote Control Unit	RCS-7MHS1E					
Fan & Fan Motor	Type	Cross-flow				
	Number ... Dia. and length	mm	1 ... ø70 / L598			
	Fan motor model ... Number	KVF2Q-11B5P ... 1				
	No. of poles ... rpm (230 V, High)	2 ... 1,900				
	Nominal output	W	10			
	Coil resistance (Ambient temp. 20°C)	Ω	WHT – BRN : 385.3 WHT – VLT : 113.6 VLT – ORG : 37.4 ORG – YEL : 87.8 YEL – PNK : 95.8			
	Safety devices	Type	Internal thermal fuse			
		Operating temp.	Open °C	145 ± 2		
			Close	—		
	Run capacitor	μF	1.0			
		VAC	440			
Flap Motor	Type	Stepping motor				
	Model	MP24GA1				
	Rating	DC 12 V				
	Coil resistance (Ambient temp. 25°C)	Ω	WHT – BLU (respectively 4 wires) : 380 ± 7%			
Heat Exch. Coil	Coil	Aluminum plate fin / Copper tube				
	Rows	2				
	Fin pitch	mm	1.4			
	Face area	m ²	0.126			

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

outdoor Unit

SAP-MC1827GH5

Controller PCB				POW-C186CMH
Control circuit fuse				250 V- 3 A
Type				Rotary (Hermetic)
Compressor model ... Number				C-R95H5K ... 2 / 80696745-S ... 2
Nominal output		W	950 x 2	
Compressor oil ... Amount		cc	SUNISO 4GSD-T ... 650 x 2	
Coil resistance (Ambient temp. 25°C)		Ω	C – R : 2.88 C – S : 6.87	
Compressor	Type		External (OLR 1, 3)	External (OLR 2, 4)
	Overload relay ... Number		MRA99089-9201 ... 2	CS-7C115 ... 2
	Operating temp.	Open °C	145 ± 5	115 ± 3
		Close °C	69 ± 11	95 ± 5
	Operating amp.(Ambient temp. 25°C)		Trip in 6 to 16 sec. at 16.5 A	—
Run capacitor		μF	22.5 ... 2	
... Number		VAC	400 ... 2	
Fan & Fan Motor	Type		Propeller	
	Number ... Dia.	mm	1 ... ø400	
	Fan motor model ... Number		SG6-51B5P ... 1	
	No. of poles ... rpm (230 V,High)		6 ... 910	
	Nominal output	W	50	
	Coil resistance (Ambient temp. 20°C)	Ω	WHT – BRN : 92.1 WHT – PNK: 196.4	
	Safety devices	Type	Internal protector	
	Operating temp.	Open °C	130 ± 8	
Heat Exch. Coil	Close		Automatic reclosing	
	Run capacitor		2.0	
			480	
	Coil			
Rows				2
Fin pitch				1.6
Face area				0.453
External Finish				Acrylic baked-on enamel finish

DATA SUBJECT TO CHANGE WITHOUT NOTICE.

2-3. Other Component Specifications

Indoor Unit

SAP-KM97GHS5A

SAP-KM97GHS5A/E

Transformer (TR)		ATR-J125
Rating	Primary	AC 230V, 50Hz
	Secondary	19V, 0.631A
	Capacity	12VA
Coil resistance	Ω (at 21°C)	Primary (WHT – WHT): $205 \pm 10\%$ Secondary (BRN – BRN): $1.5 \pm 10\%$
Thermal cut-off temp.		150°C

Thermistor (Coil sensor TH1)		PBC-41E-S4
Resistance	k Ω	-20°C $40.1 \pm 5\%$ 20°C $6.5 \pm 5\%$
		-10°C $24.4 \pm 5\%$ 30°C $4.4 \pm 5\%$
		0°C $15.3 \pm 5\%$ 40°C $3.0 \pm 5\%$
		10°C $9.9 \pm 5\%$ 50°C $2.1 \pm 5\%$

Thermistor (Room sensor TH2)		DTN-TKS106E
Resistance	k Ω	25°C $5.0 \pm 3\%$

Outdoor Unit

SAP-MC1827GH5

Power Relay (PRA, PRB)		DFU24D1-F (M)
Coil rating		DC 24V
Coil resistance	Ω (at 20°C)	$650 \pm 10\%$
Contact rating		AC 250V, 20A

Termistor (Coil sensor)		PBC-41E-S15
Resistance	k Ω	-10°C $23.7 \pm 5\%$ 25°C $5.3 \pm 5\%$
		0°C $15.0 \pm 5\%$ 30°C $4.4 \pm 5\%$
		10°C $9.7 \pm 5\%$ 40°C $3.1 \pm 5\%$
		20°C $6.5 \pm 5\%$

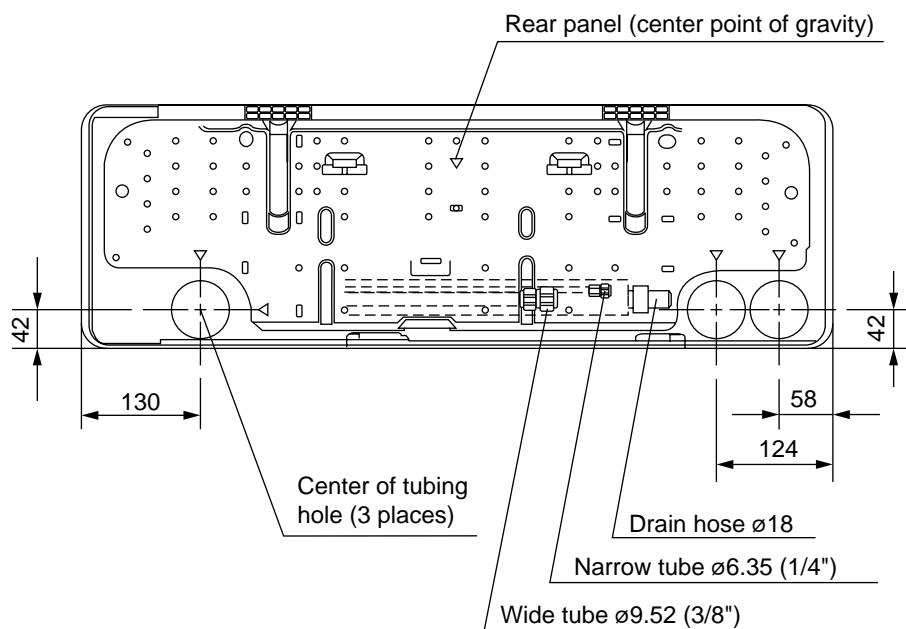
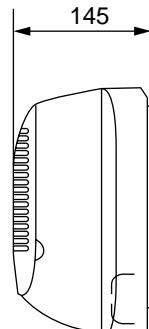
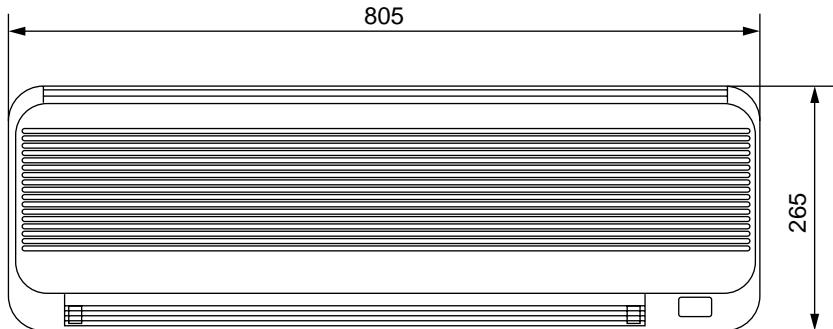
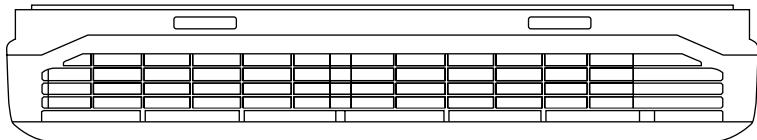
Solenoid Coil (4-way Valve SCA, SCB)		CHV-01Ai038A1 (Coil), CHV-0101 (Valve)
Coil rating		AC 230V, 50Hz, 5W
Coil resistance	Ω (at 20°C)	$1,408 \pm 7\%$

3. DIMENSIONAL DATA

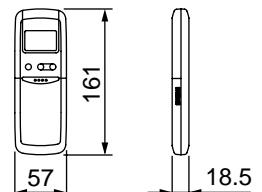
Outdoor Unit

SAP-KM97GHS5A

SAP-KM97GHS5A/E



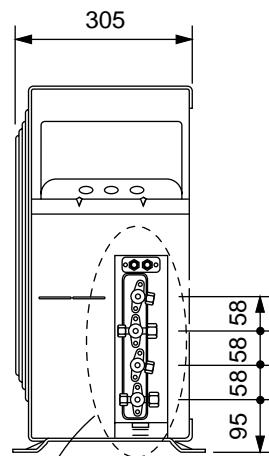
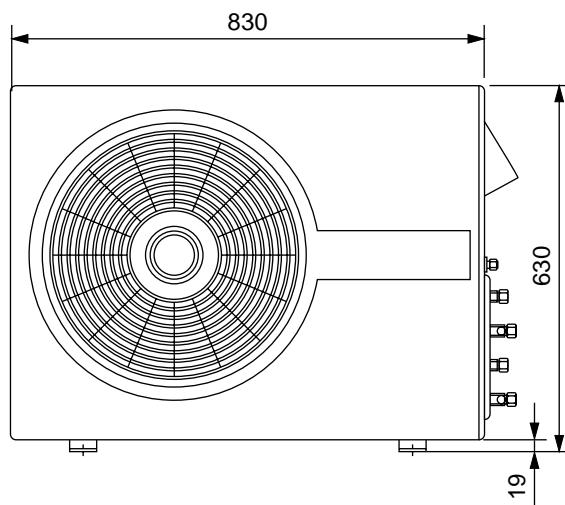
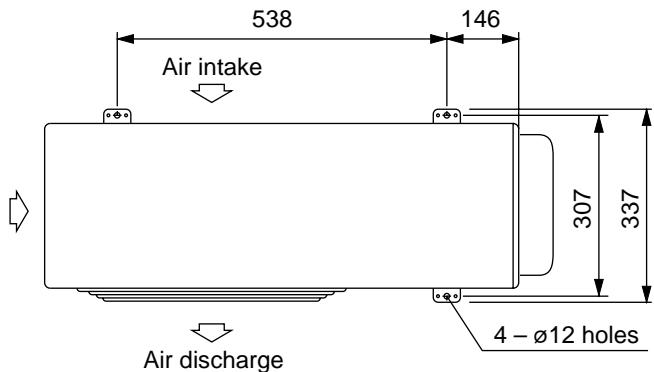
Remote control unit



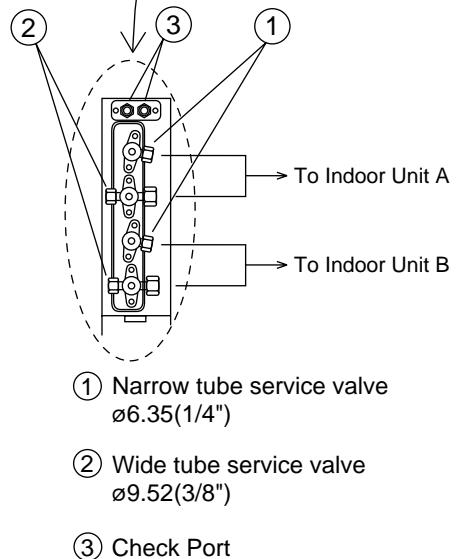
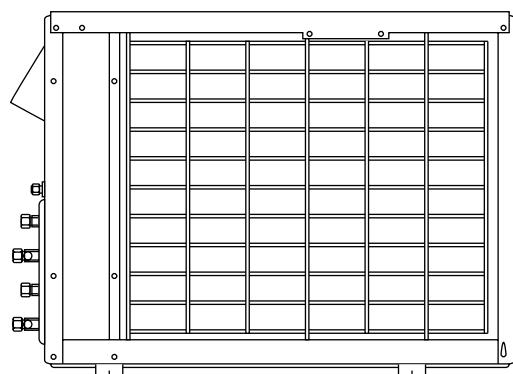
Dimensions : mm

Outdoor Unit

SAP-MC1827GH5



Magnified illustration



Dimensions : mm

4. COOLING CAPACITY

Indoor Unit **SAP-KM97GHS5A(x1) or SAP-KM97GHS5A/E(x1)**

Outdoor Unit **SAP-MC1827GH5**

230 V Single phase 50 Hz

RATING CAPACITY : 2.60 kW			AIR FLOW RATE : 450 CMH						
EVAPORATOR		CONDENSER							
		ENT. TEMP. °C	OUTDOOR AMBIENT TEMP °C	20	25	30	35	40	45
W. B	D. B	TC CM		2.62 0.68	2.51 0.73	2.39 0.78	2.28 0.84	2.14 0.95	1.97 1.07
15	21	SHC	1.92	1.86	1.81	1.76	1.69	1.62	
	23	SHC	2.22	2.16	2.11	2.06	2.00	1.92	
	25	SHC	2.52	2.47	2.39	2.28	2.14	1.97	
	27	SHC	2.62	2.51	2.39	2.28	2.14	1.97	
	29	SHC	2.62	2.51	2.39	2.28	2.14	1.97	
	31	SHC	2.62	2.51	2.39	2.28	2.14	1.97	
		TC CM	2.81 0.70	2.69 0.75	2.57 0.80	2.44 0.86	2.30 0.98	2.11 1.09	
17	21	SHC	1.60	1.55	1.50	1.44	1.38	1.31	
	23	SHC	1.90	1.85	1.80	1.74	1.68	1.61	
	25	SHC	2.21	2.15	2.10	2.05	1.98	1.91	
	27	SHC	2.51	2.45	2.40	2.35	2.29	2.11	
	29	SHC	2.81	2.69	2.57	2.44	2.30	2.11	
	31	SHC	2.81	2.69	2.57	2.44	2.30	2.11	
		TC CM	2.99 0.72	2.86 0.77	2.73 0.83	# 2.60 0.89	2.44 1.01	2.25 1.12	
19	21	SHC	1.28	1.23	1.17	1.12	1.06	0.99	
	23	SHC	1.58	1.53	1.47	1.42	1.36	1.29	
	25	SHC	1.88	1.83	1.78	1.72	1.66	1.59	
	27	SHC	2.18	2.13	2.08	2.03	1.97	1.89	
	29	SHC	2.48	2.43	2.38	2.33	2.27	2.19	
	31	SHC	2.79	2.73	2.68	2.60	2.44	2.25	
		TC CM	3.17 0.74	3.03 0.80	2.89 0.85	2.76 0.91	2.59 1.03	2.38 1.15	
21	23	SHC	1.25	1.20	1.15	1.10	1.04	0.97	
	25	SHC	1.56	1.50	1.45	1.40	1.34	1.27	
	27	SHC	1.86	1.81	1.75	1.70	1.64	1.57	
	29	SHC	2.16	2.11	2.06	2.01	1.95	1.87	
	31	SHC	2.46	2.41	2.36	2.31	2.25	2.17	
		TC CM	3.36 0.75	3.22 0.82	3.07 0.87	2.89 0.94	2.71 1.06	2.52 1.18	
	25	SHC	1.22	1.17	1.11	1.06	0.99	0.93	
23	27	SHC	1.52	1.47	1.41	1.36	1.30	1.23	
	29	SHC	1.82	1.77	1.72	1.66	1.60	1.54	
	31	SHC	2.12	2.07	2.02	1.96	1.90	1.84	

TC : Total Cooling Capacity (kW)

SHC : Sensible Heat Capacity (kW)

CM : Compressor Input (kW)

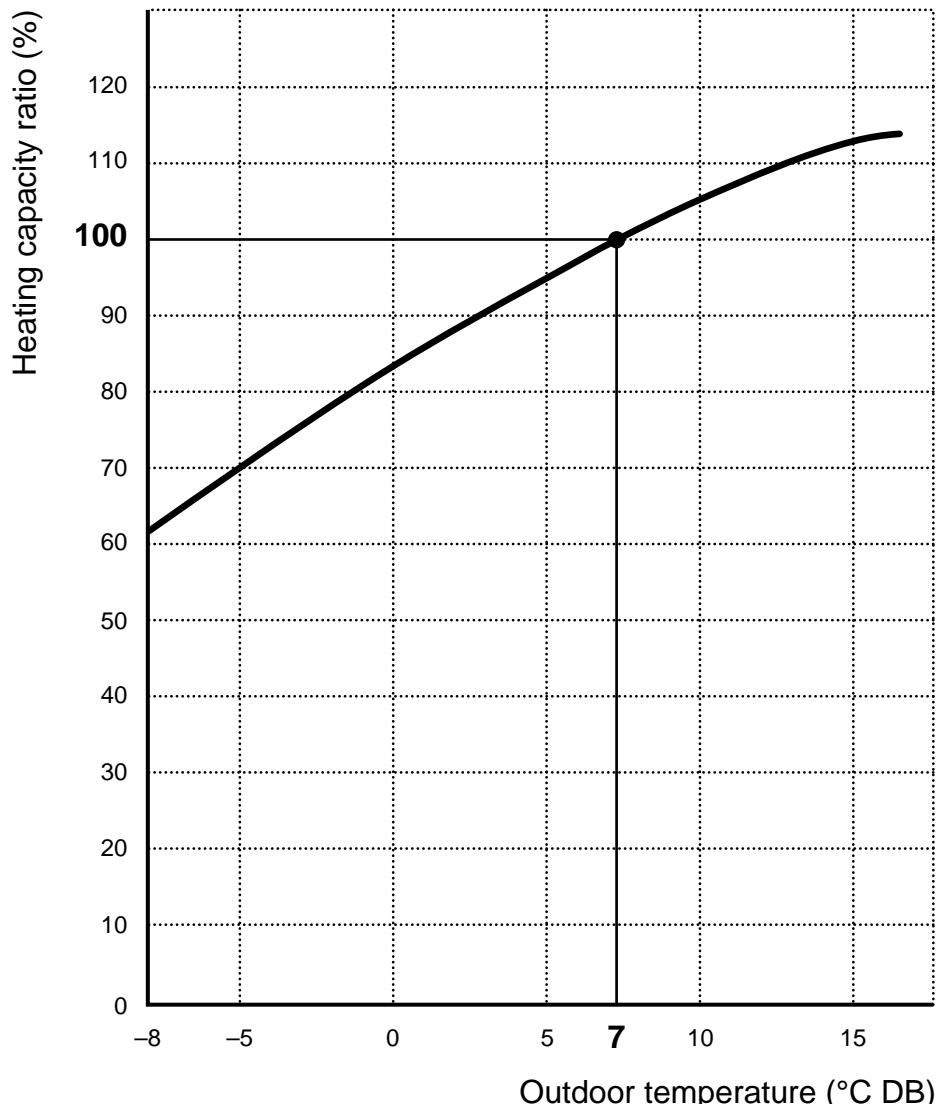
Rating conditions(#MARK) are

: Outdoor Ambient Temp. 35°C D.B.

: Indoor Unit Entering Air Temp. 27°C D.B./19°C W.B.

5. HEATING CAPACITY

Indoor Unit SAP-KM97GHS5A or SAP-KM97GHS5A/E
Outdoor Unit SAP-MC1827GH5



NOTE

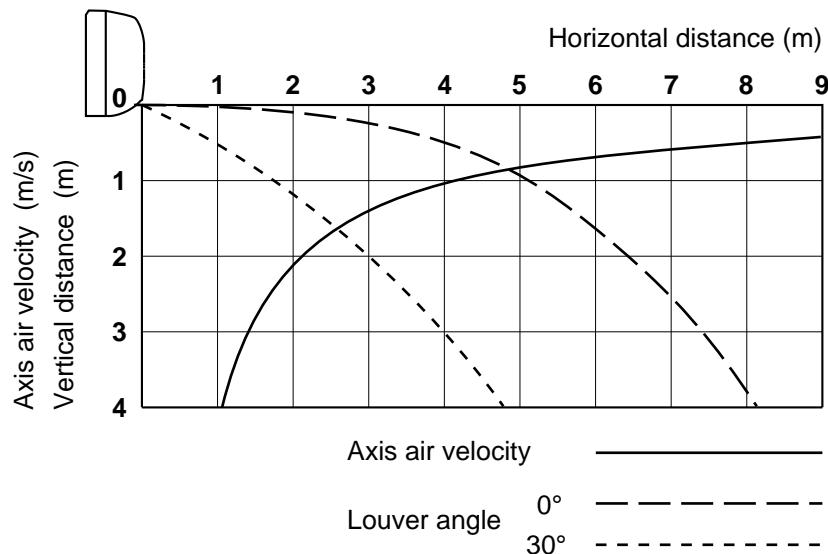
- 1) ● ... Point of Rating condition
Black dot in the chart indicate the following rating condition.
Indoor : 20°C DB
Outdoor : 7°C DB / 6°C WB
- 2) Above characteristics indicate instantaneous operation, which does not take into consideration defrost operation.
- 3) Fan speed : High

6. AIR THROW DISTANCE CHART

Indoor Unit SAP-KM97GHS5A
 SAP-KM97GHS5A /E

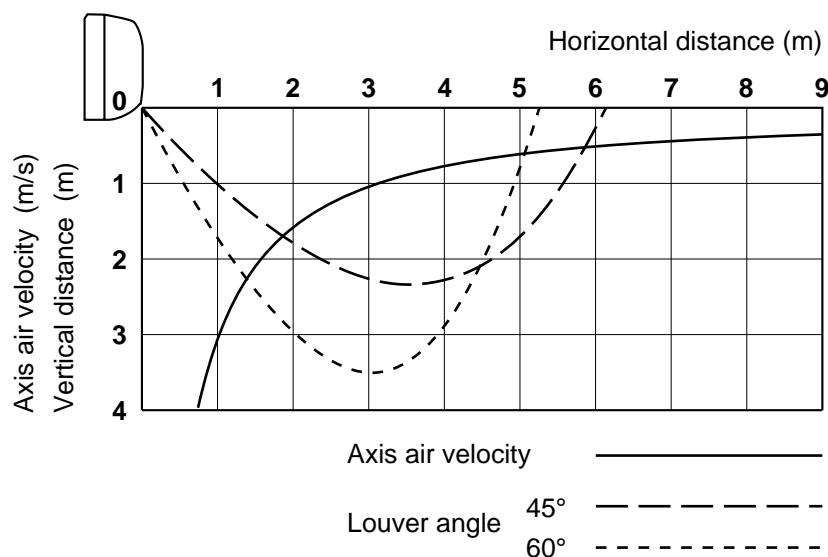
Cooling

Room air temp. : 27°C
Fan speed : High



Heating

Room air temp. : 20°C
Fan speed : High

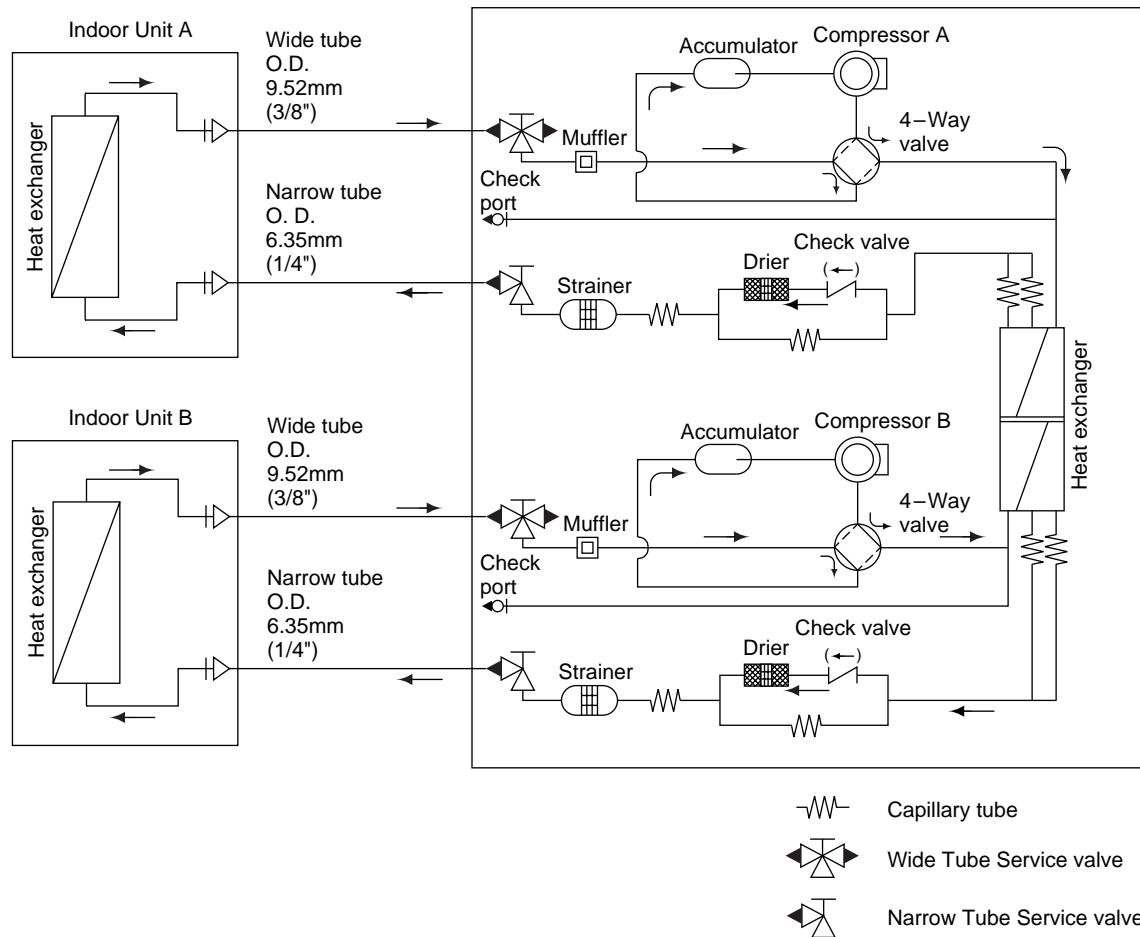


7. REFRIGERANT FLOW DIAGRAM

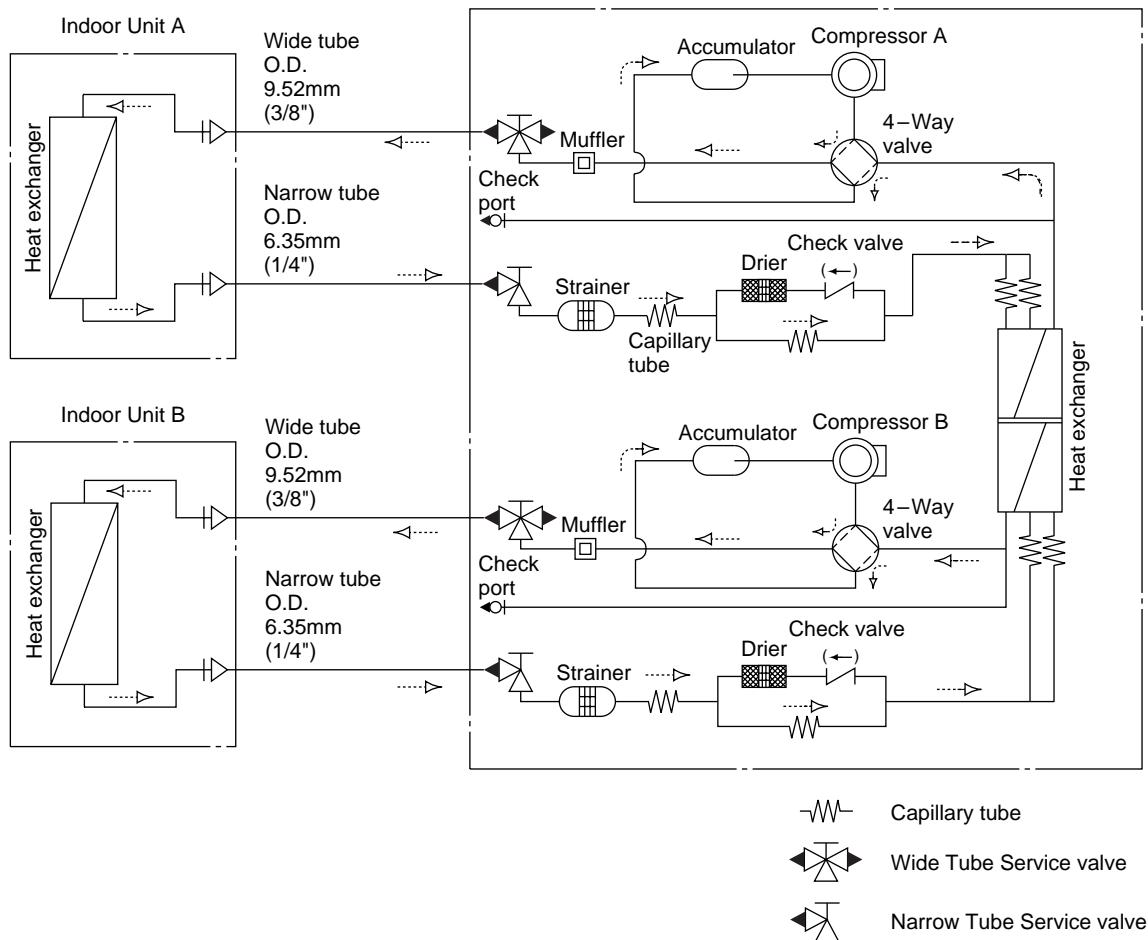
Indoor Unit SAP-KM97GHS5A or SAP-KM97GHS5A/E

Outdoor Unit SAP-MC1827GH5

Cooling cycle



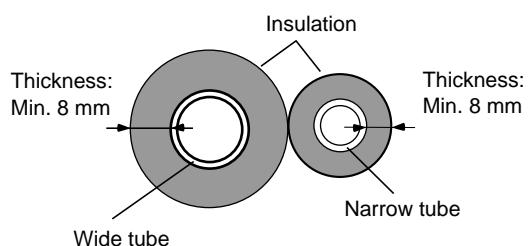
Heating cycle



Insulation of Refrigerant Tubing

IMPORTANT

To prevent heat loss and wet floors due to dripping of condensation water, **both the wide and narrow tubes must be well insulated with proper insulation material.** The thickness of the insulation should be a min. 8 mm.



CAUTION

After a tube has been insulated, never try to bend it into a narrow curve because it can cause the tube to break or crack.

8. ELECTRICAL DATA

8-1. Electrical Characteristics

NOTE

The values in the table below indicate the sum of indoor and outdoor units which are in running condition.

Indoor Unit **SAP-KM97GHS5A or SAP-KM97GHS5A/E**
Outdoor Unit **SAP-MC1827GH5**

Cooling

230V Single phase 50 Hz

Number of indoor unit		1 - Unit (Either A or B)	2 - Units (Both A and B)
Rating Conditions	Running amp. A	4.6	9.3
	Power input kW	1.01	2.08
Full Load Conditions	Running amp. A	6.0	12.2
	Power input kW	1.30	2.72

Heating

230V Single phase 50 Hz

Number of indoor unit		1 - Unit (Either A or B)	2 - Units (Both A and B)
Rating Conditions	Running amp. A	5.0	9.0
	Power input kW	1.09	1.98
Full Load Conditions	Running amp. A	6.5	11.8
	Power input kW	1.41	2.58

Cooling

Rating Conditions: Indoor Air Temperature 27°C DB / 19°C WB
Outdoor Air Temperature 35°C DB

Full Load Conditions: Indoor Air Temperature 32°C DB / 23°C WB
Outdoor Air Temperature 43°C DB

Heating

Rating Conditions: Indoor Air Temperature 20°C DB
Outdoor Air Temperature 7°C DB / 6°C WB

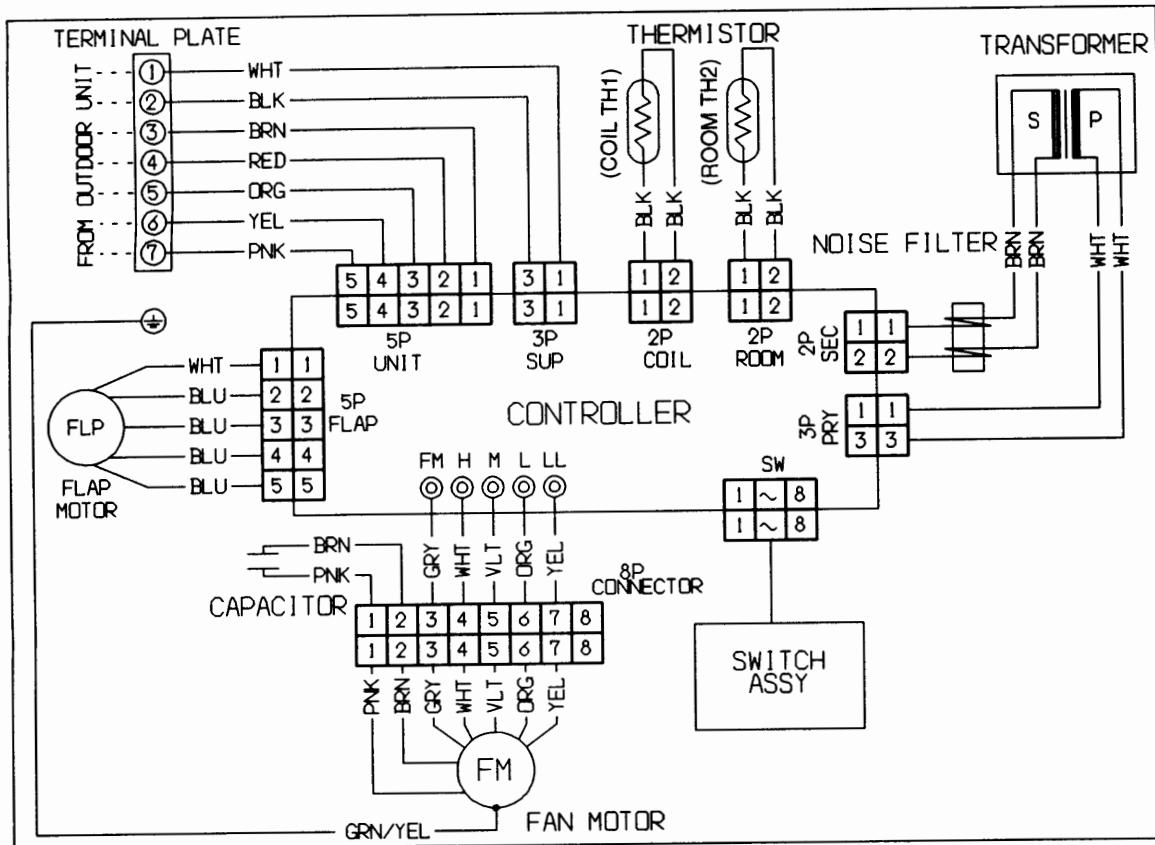
Full Load Conditions: Indoor Air Temperature 27°C DB
Outdoor Air Temperature 24°C DB / 18°C WB

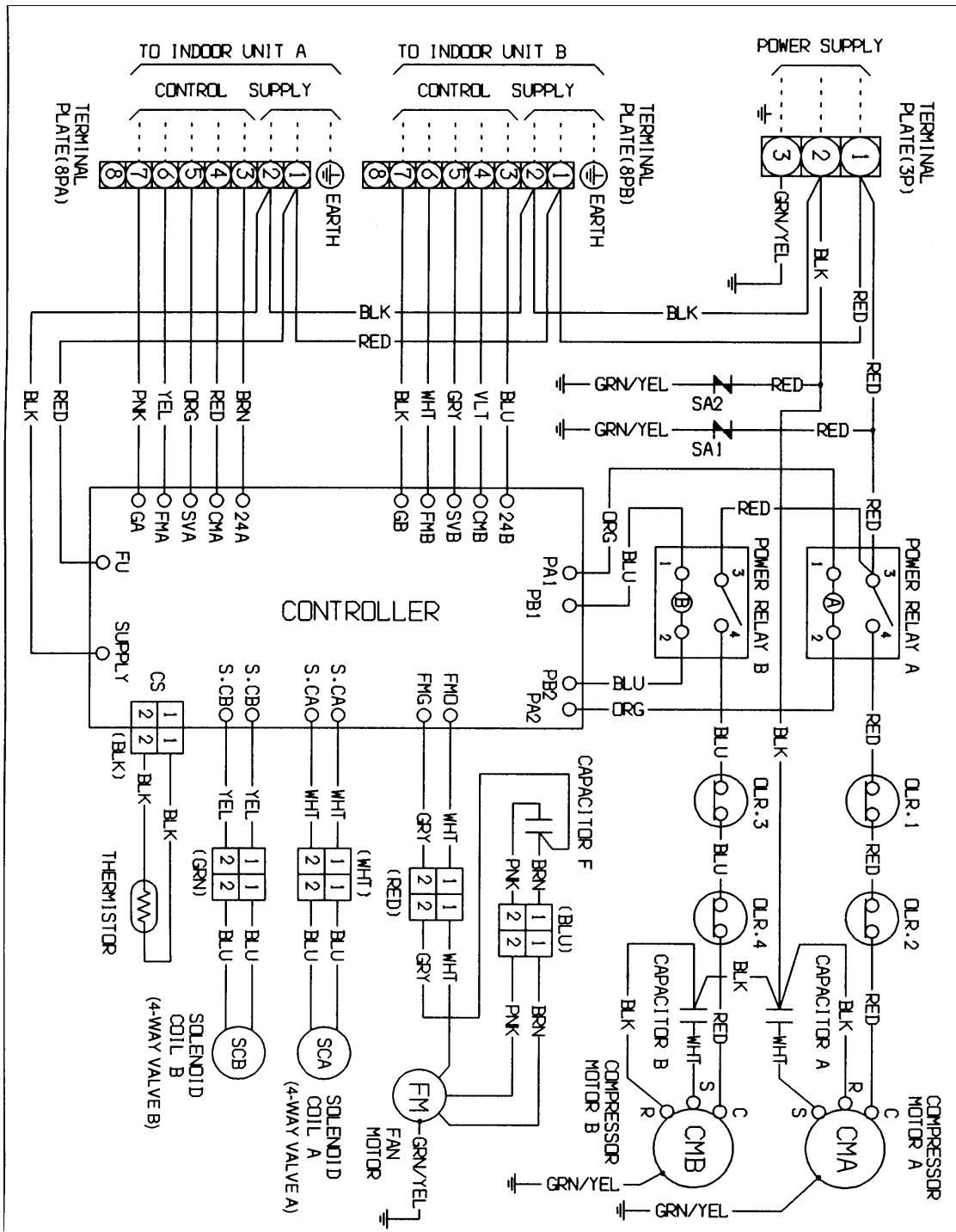
8-2. Electric Wiring Diagram

Indoor Unit

SAP-KM97GHS5A

SAP-KM97GHS5A/E





9. INSTALLATION INSTRUCTIONS

9-1. Installation Site Selection

Maximum Allowable Tubing Length(L) and Elevation Difference(H).

The Multi-Split System outdoor unit should be installed as close to the indoor units as possible. Maximum allowable length of the refrigerant tubing and elevation difference between outdoor and indoor units are shown in Table 1.

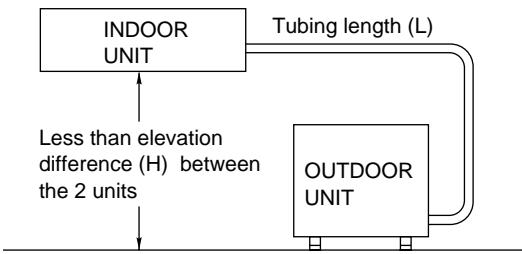


Fig. 1

Table 1

Combination		Max allowable tubing length at shipment.(m)	Limit of tubing length(L). (m)	Limit of elevation difference(H). (m)	Required amount of additional refrigerant*(g/m)
Outdoor unit	Indoor unit				
MC1827	KM97	7.5	15	7	15
	KM97				

* If total tubing length becomes 7.5 to 15 m (max.), charge additional refrigerant (R22) by 15 g/m.
No additional charge of compressor oil is necessary.

Indoor Unit



WARNING

To prevent abnormal heat generation and the possibility of fire, don't place obstacles, enclosures and grills in front of or surrounding the air conditioner in a way that may block air flow.

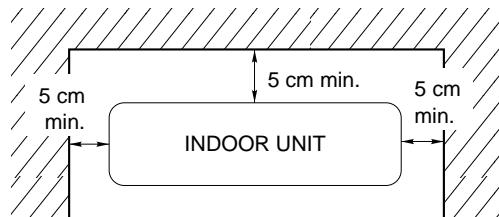
AVOID:

- direct sunlight.
- nearby heat sources that may affect performance of the unit.
- areas where leakage of flammable gas may be expected.
- places where large amounts of oil mist exist.

DO:

- select an appropriate position from which every corner of the room can be uniformly air-conditioned. (High on a wall is best)
- select a location that will hold the weight of the unit.
- select a location where tubing and drain pipe have the shortest run to the outside.
- allow room for operation and maintenance as well as unrestricted air flow around the unit. (Fig. 2a)

● Wall-Mounted Type



Front View

Fig.2a



CAUTION

For stable operation of the air conditioner, do not install wall-mounted type indoor units under 1.5m from floor level.

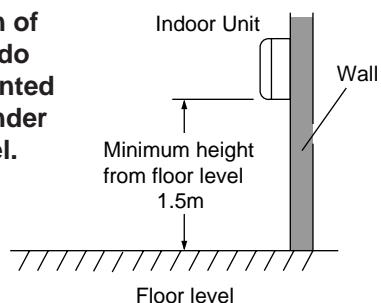


Fig. 2b

Outdoor Unit

AVOID:

- heat sources, exhaust fans, etc. (Fig. 3)
- damp, humid or uneven locations.

DO:

- choose a place as cool as possible.
- choose a place that is well ventilated.
- allow enough room around the unit for air intake/exhaust and possible maintenance. (Figs. 4a and 4c)
- provide a solid base (concrete block, 10×40 cm beams or equal), a minimum of 10 cm above ground level to reduce humidity and protect the unit against possible water damage and decreased service life. (Fig. 5a)
- use lug bolts or equal to bolt down unit, reducing vibration and noise.

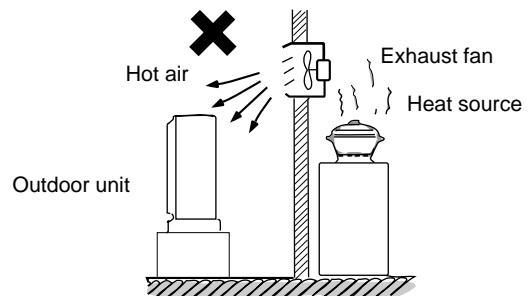


Fig. 3

Required space around the unit.

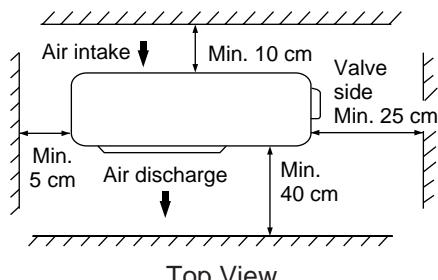
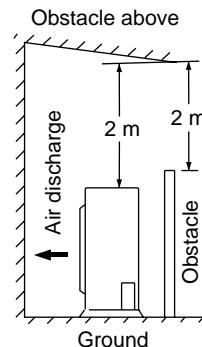


Fig. 4a



Side View

Fig. 4c

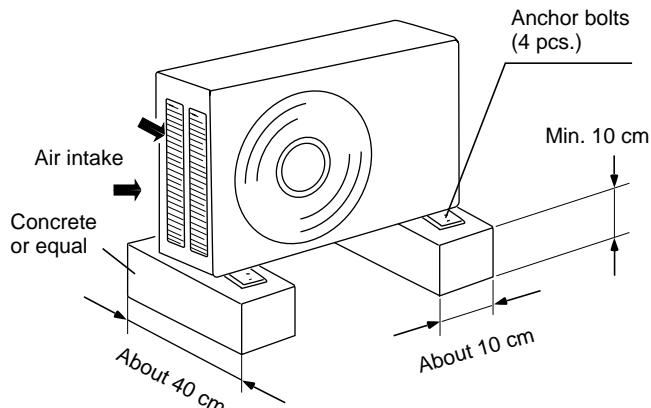


Fig. 5a

9-2. Remote Control Unit Installation Position

The remote control unit can be operated from either a non-fixed position or a wall-mounted position.

To ensure that the air conditioner operates correctly, do not install the remote control unit in the following places:

- In direct sunlight
- Behind a curtain or other place where it is covered
- More than 8 m away from the air conditioner
- In the path of the air conditioner's airstream
- Where it may become extremely hot or cold
- Where it may be subject to electrical or magnetic interference

Mounting on a Wall

a) Removable mounting

- 1) Momentarily hold the remote control unit at the desired mounting position.
- 2) Confirm that the air conditioner responds correctly when you press keys on the remote control from that position.
- 3) After confirming correct operation, use a screwdriver to screw the supplied special mounting screw into the wall. (Fig.6a)
- 4) Hang the remote control unit from the mounting screw.

b) Non-removable mounting

- 1) Momentarily hold the remote control unit at the desired mounting position.
- 2) Confirm that the air conditioner responds correctly when you press keys on the remote control from that position.
- 3) After confirming correct operation, use a screwdriver to screw the supplied special mounting screw into the wall. (Fig.6a)
- 4) Remove the remote control cover by sliding it downward.
- 5) Remove the batteries of the remote control unit.
- 6) Use a screwdriver to screw the remote control unit securing screw into the wall through the hole in the battery compartment. (Fig.6b)
- 7) Replace the batteries.
- 8) Again confirm that the remote control unit operates correctly.

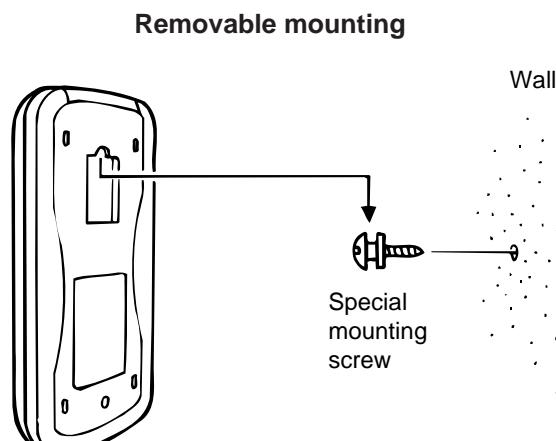


Fig.6a

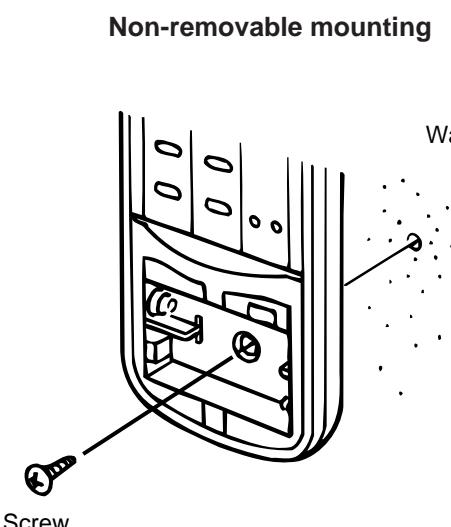


Fig.6b

9-3. Recommended Wire Length and Diameter

Regulations on wiring diameter differ from locality to locality.

For field wiring requirements, please refer to your local electrical codes. Carefully observe these regulations when carrying out the installation.

Table 2 lists recommended wire lengths and size for power supply systems.

NOTE

Refer to the WIRING SYSTEM DIAGRAM for the meaning of "A", "B" and "C" in Table 2.

Table 2

Model	Cross Sectional Area (mm ²)	(A) Power Supply Wiring Length (m)		(B) Power Line Length (m)	(C) Control Line	Fuse or Circuit Capacity
		2 (#14)	3.5 (#12)	2 (#14)	0.75 (#18)	
MC1827		18	27	20	20	20A

..... AWG (American Wire Gauge)



WARNING

- Be sure to comply with local codes on running the wire from the indoor unit to the outdoor unit (size of wire and wiring method, etc.).
- Each wire must be firmly connected.
- No wire should be allowed to touch refrigerant tubing, the compressor, or any moving part.



WARNING

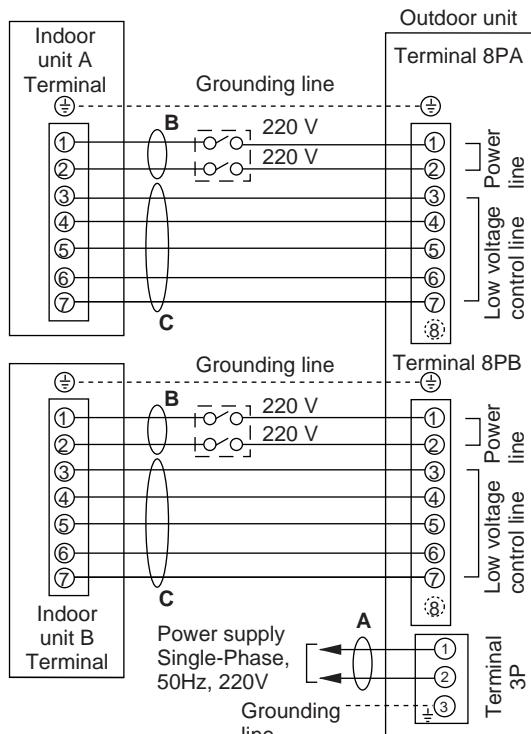
- To avoid the risk of electric shock, each air conditioner unit must be grounded.



CAUTION

- Be sure to connect the power supply line to the outdoor unit as shown in the wiring diagram. The indoor unit draws its power from the outdoor unit.

WIRING SYSTEM DIAGRAM

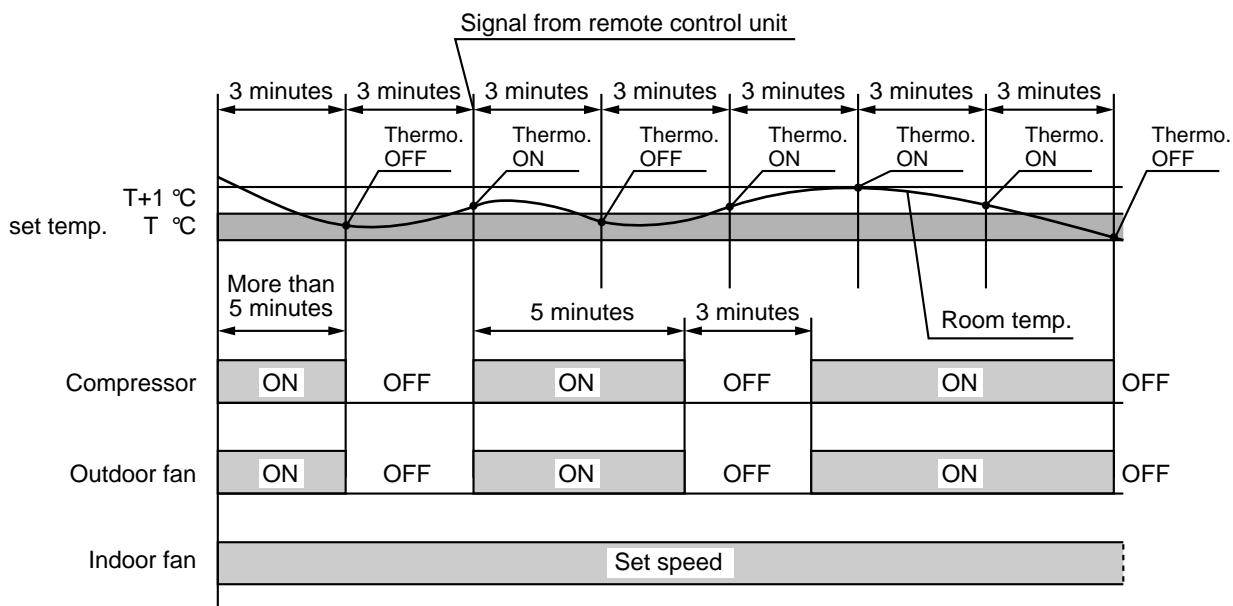


10. FUNCTION

10-1. Room Temperature Control

■ Cooling

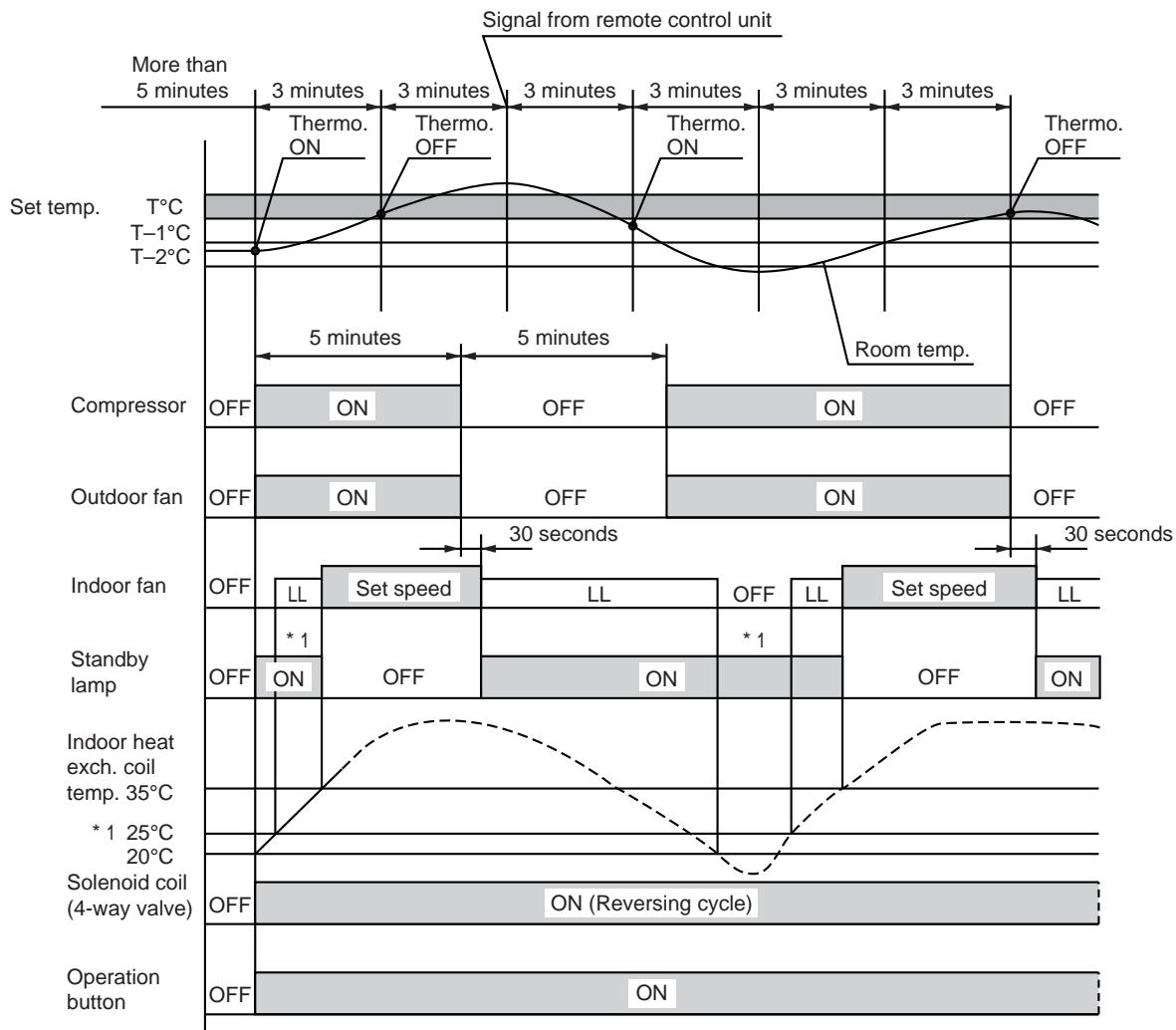
- Room temperature control is obtained by cycling the compressor ON and OFF under control of the room temperature sensor in the remote control unit.
- The room temperature (and other information) is transmitted every 3 minutes by the remote control unit to the controller in the indoor unit.



- The control circuit will not attempt to turn the compressor ON until the compressor has been OFF for at least 3 minutes. To protect the compressor from stalling out when trying to start against the high side refrigerant pressure, the control circuit has a built-in automatic time delay to allow the internal pressure to equalize.
- As a protective measure, the control circuit switches the compressor OFF after 5 minutes or more of compressor operation.
- Thermo. ON : When the room temperature is above $T + 1^{\circ}\text{C}$ ($T^{\circ}\text{C}$ is set temperature).
Compressor → ON
- Thermo. OFF : When the room temperature is equal to or below set temperature $T^{\circ}\text{C}$.
Compressor → OFF

■ Heating

- Room temperature control is obtained by cycling the compressor ON and OFF under control of the room temperature sensor in the remote control unit.
- The room temperature (and other information) is transmitted every 3 minutes by the remote control unit to the controller in the indoor unit.



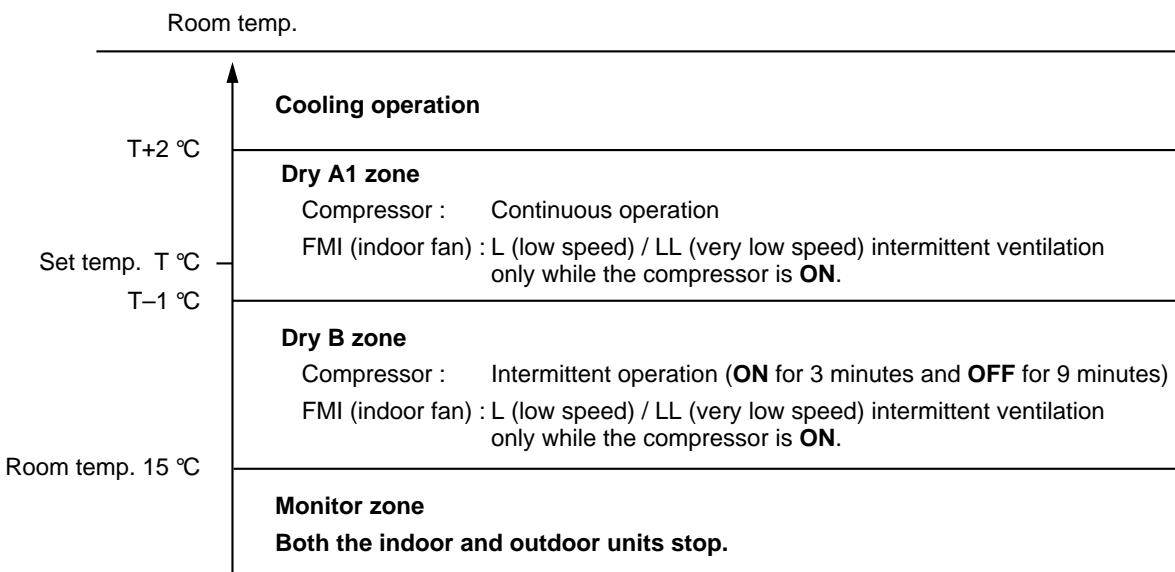
- The control circuit will not attempt to turn the compressor ON until the compressor has been OFF for at least 5 minutes. To protect the compressor from stalling out when trying to start against the high side refrigerant pressure, the control circuit has a built-in automatic time delay to allow the internal pressure to equalize.
- As a protective measure, the control circuit switches the compressor OFF after 5 minutes or more of compressor operation.
- Thermo. ON : When the room temperature is below $T - 1^\circ\text{C}$ ($T^\circ\text{C}$ is set temperature).
Compressor → ON
- Thermo. OFF : When the room temperature is equal to or above set temperature $T^\circ\text{C}$.
Compressor → OFF

NOTE

*1: Refer to 10-5 "Cold Draft Prevention".

10-2. Dry Operation (Dehumidification)

- Dry operation uses the ability of the cooling cycle to remove moisture from the air, but by running at low level to dehumidify without greatly reducing the room temperature. The air conditioner repeats the cycle of turning ON and OFF automatically as shown in the chart below according to the room temperature.

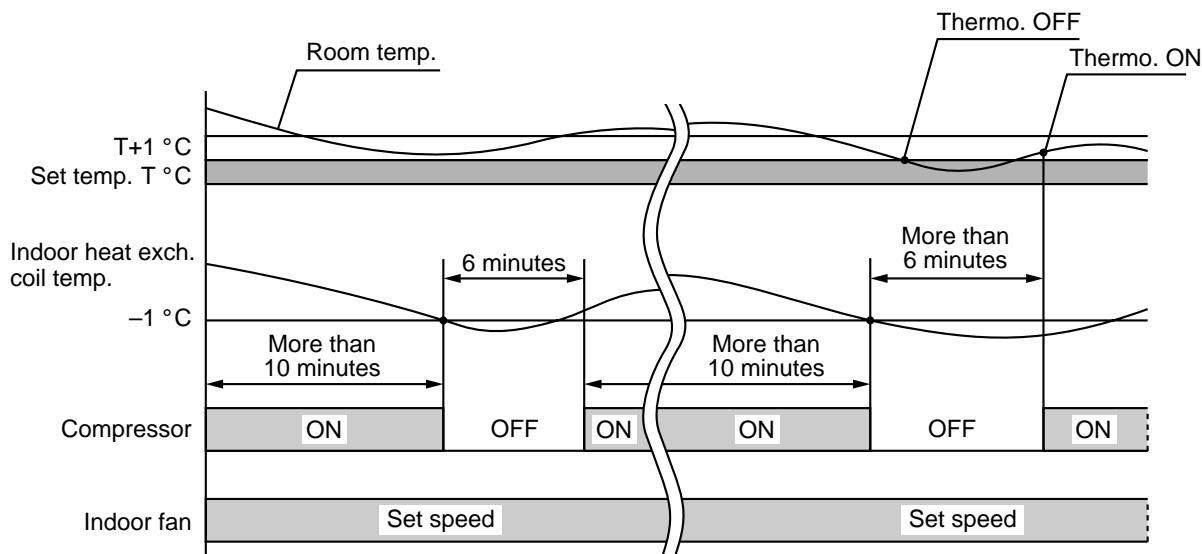


NOTE

- Intermittent ventilation occurs by switching the indoor fan speed between L ↔ LL.
- Dry operation does not occur when the room temperature is under 15°C, which is the monitor zone.
- When the compressor stops, the indoor fan stops as well.

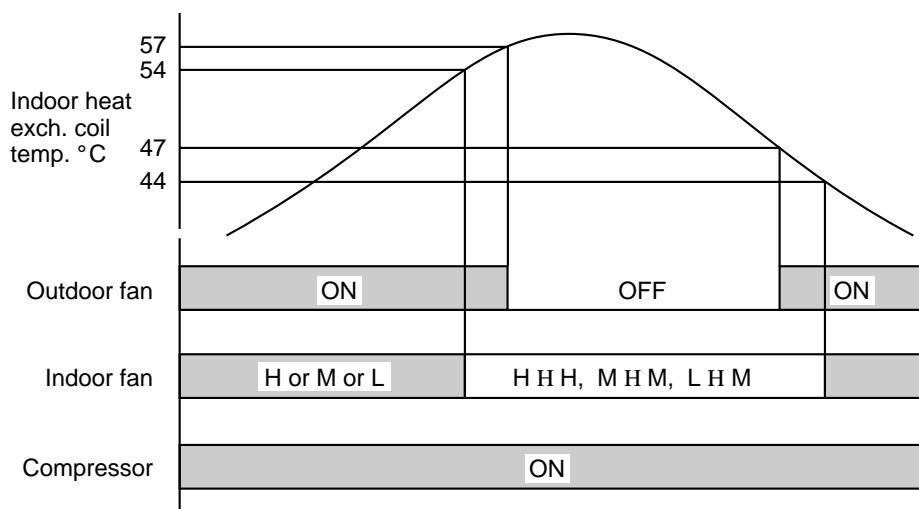
10-3. Freeze Prevention (Cooling)

- This function prevents freezing of the indoor heat exchange coil.
- When the compressor has been running for 10 minutes or more and the temperature of the indoor heat exchange coil falls below -1°C , the control circuit stops the compressor for at least 6 minutes. The compressor does not start again until the temperature rises above 8°C or 6 minutes has elapsed.



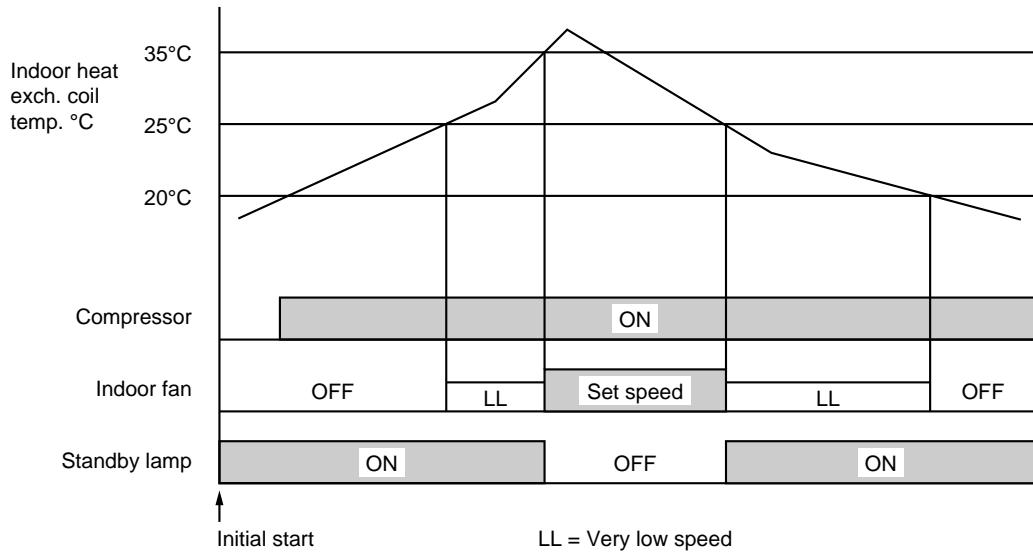
10-4. Overload Prevention (Heating)

- This function prevents overheating of the indoor heat exchange coil.
- When the temperature of the indoor heat exchange coil rises above 54°C , and if the indoor fan is L (low speed), then the fan speed changes from L (low speed) to M (medium speed).
- When the temperature of the indoor heat exchange coil rises above 57°C , the outdoor fan stops.



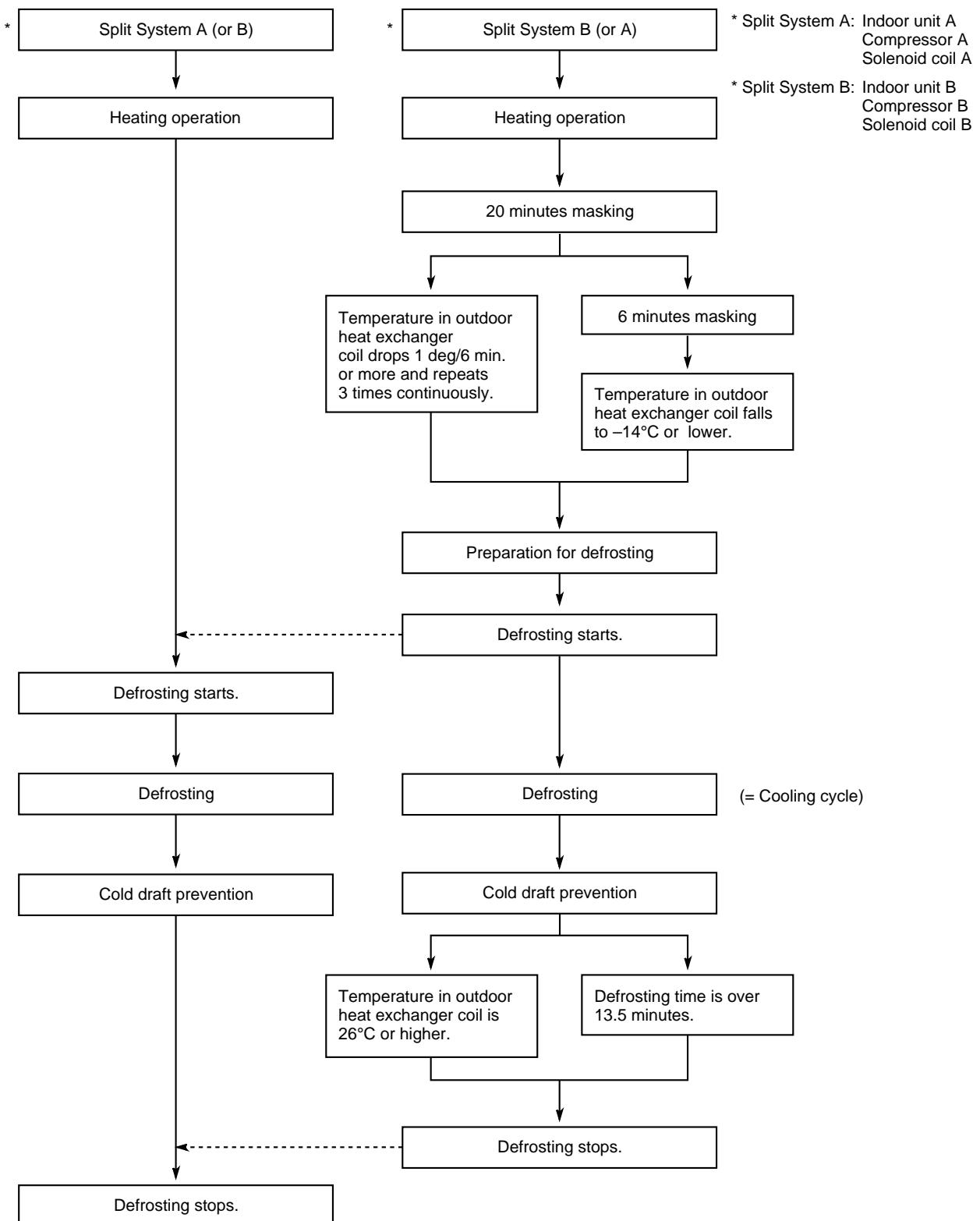
10-5. Cold draft Prevention (Heating)

- This function controls indoor fan speed so a strong draft of cold air will not blow out before the indoor heat exchange coil have sufficiently warmed up.
- STANDBY lamp on front of the indoor unit lights up when the indoor fan speed is either LL or OFF.

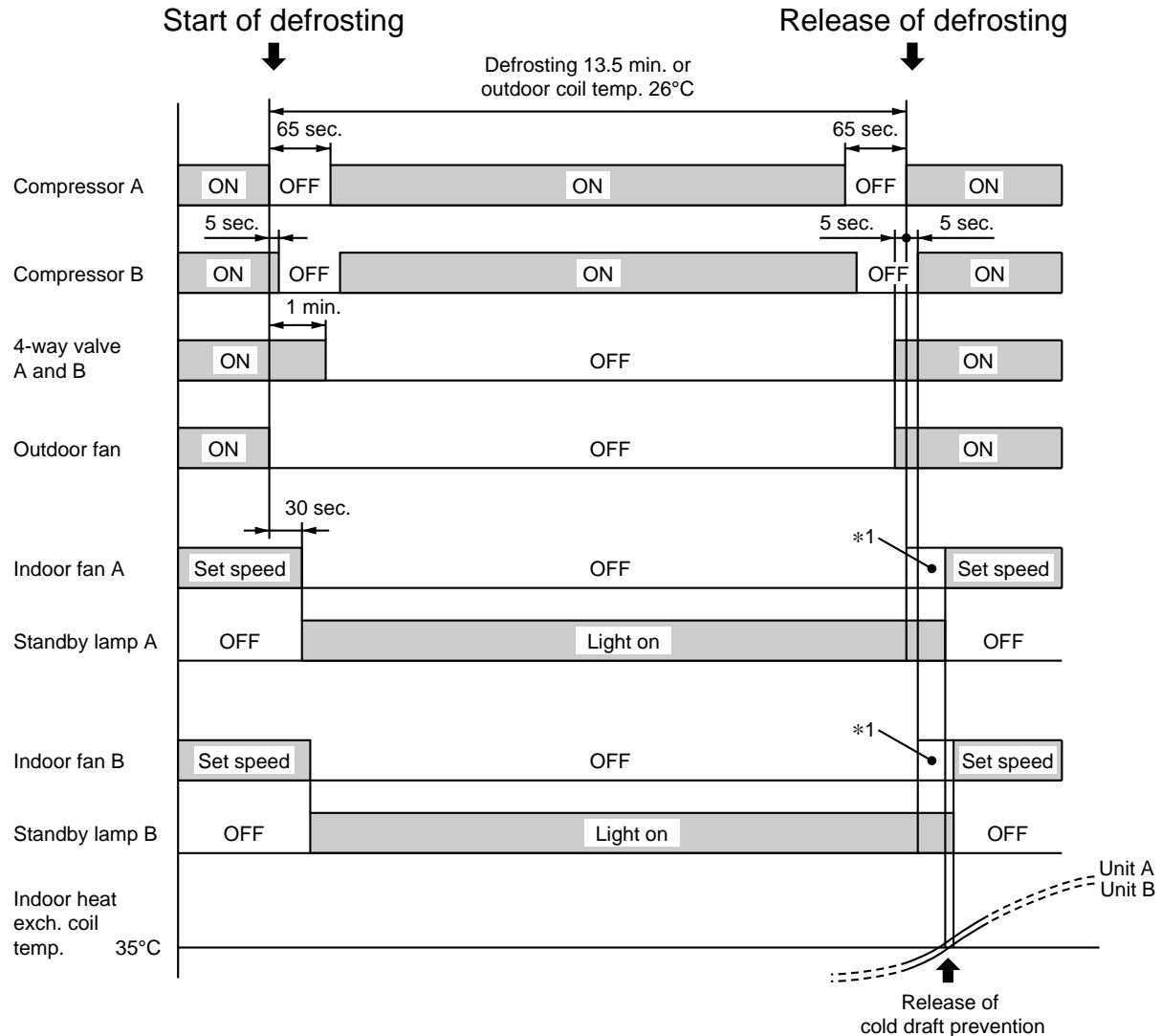


10-6. Defrosting Operation (Heating)

■ Defrosting Flowchart.



■ Defrosting Mode Timing Chart



NOTE *1. No LL fan operation during this period.

11.TROUBLESHOOTING

11-1. Check before and after troubleshooting



WARNING

Hazardous voltage can cause ELECTRIC SHOCK or DEATH. Disconnect power or turn off circuit breaker before you start checking or servicing.

11-1-1.Check power supply wiring.

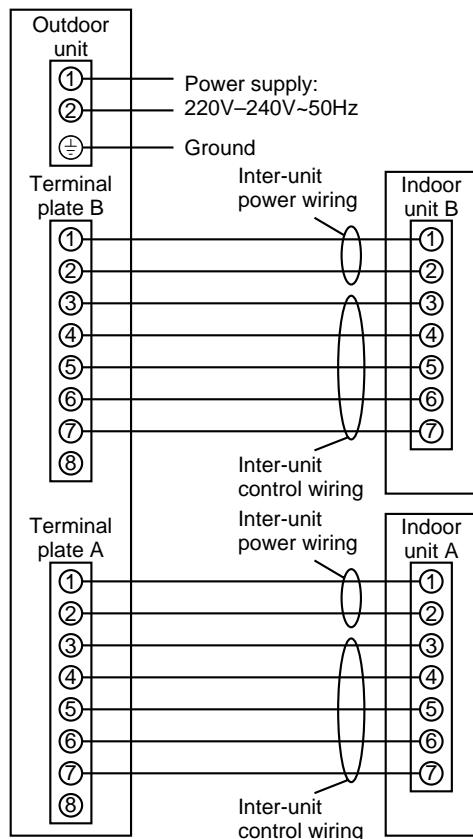
- Check that power supply wires are correctly connected to terminals **No.1** and **No.2** on the 3p terminal plate in the outdoor unit.

11-1-2.Check inter-unit wiring.

- Check that inter-unit wiring is correctly connected to the indoor unit from the outdoor unit.

11-1-3.Check power supply.

- Check that voltage is in specified range ($\pm 10\%$ of the rating).
- Check that power is being supplied.



11-1-4.Check lead wires and connectors in indoor and outdoor units.

- Check that coating of lead wires is not damaged.
- Check that lead wires and connectors are firmly connected.
- Check that wiring is correct.

11-2. Air conditioner does not operate.

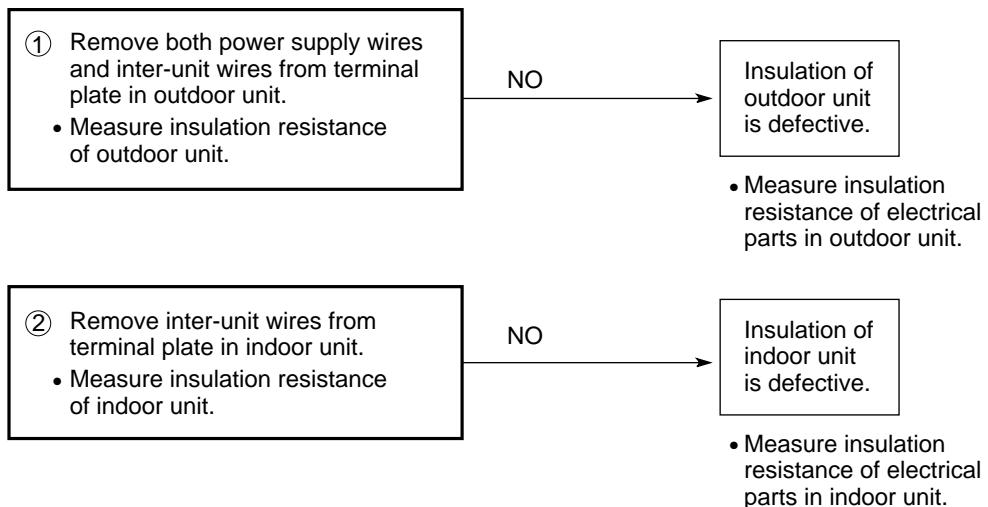
11-2-1. Circuit breaker trips (or fuse blows).

A. When the circuit breaker is set to ON, it is tripped soon. (Resetting is not possible.)

- There is a possibility of ground fault.
- Check insulation resistance.

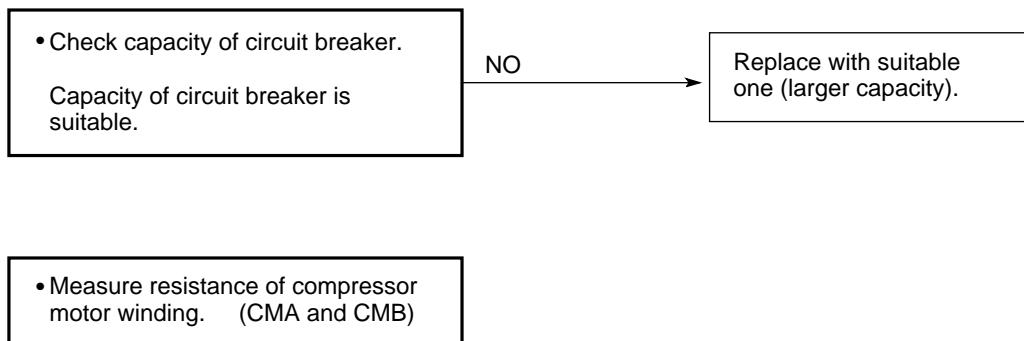
If resistance value is $2M\Omega$ or less, insulation is defective ("NO").

* Set circuit breaker to OFF.



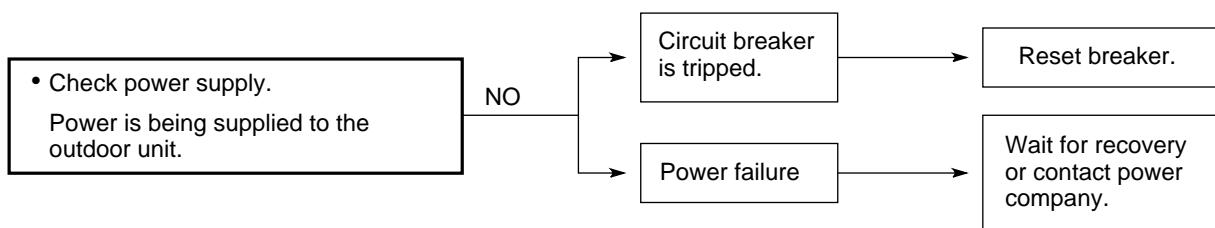
B. Circuit breaker trips in several minutes after turning the air conditioner on.

- There is a possibility of short circuit.

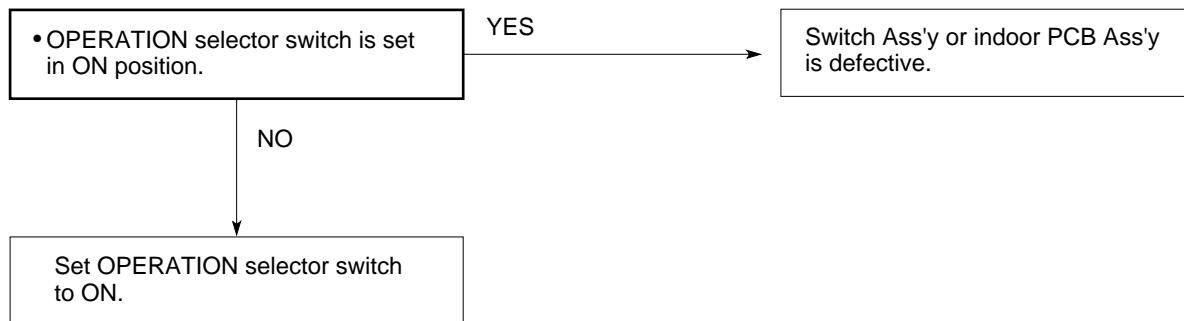


11-2-2.Neither indoor nor outdoor unit runs.

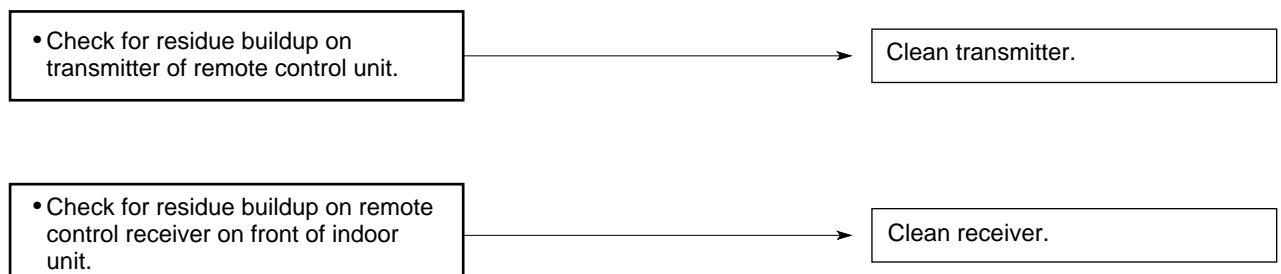
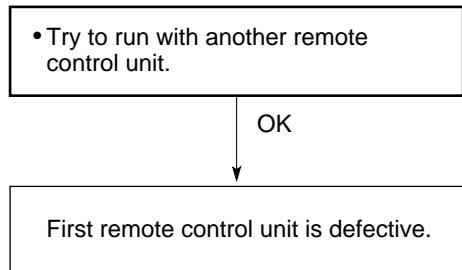
A. Power is not supplied.



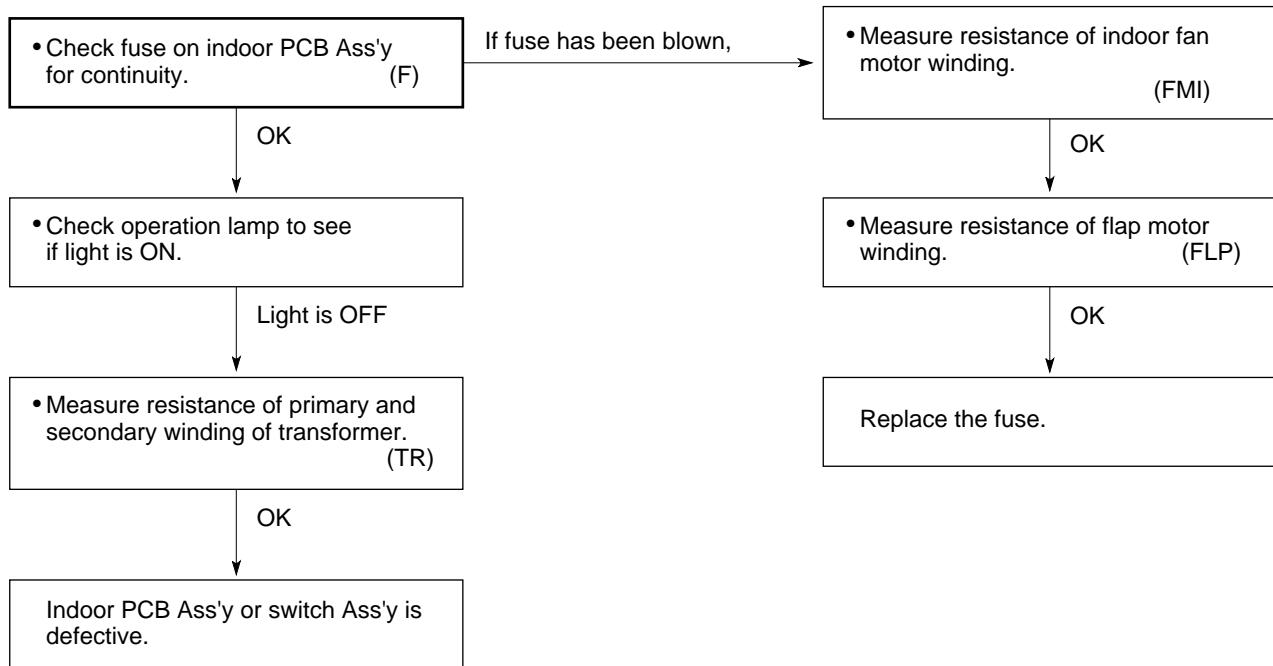
B. Check "OPERATION selector" switch in the indoor unit.



C. Check remote control unit.



D. Check fuse on the indoor PCB Ass'y.



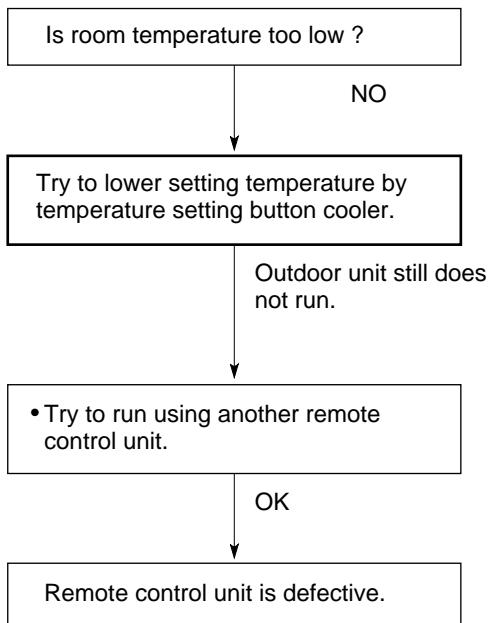
E. Check TIMER SELECT button on the remote control unit.



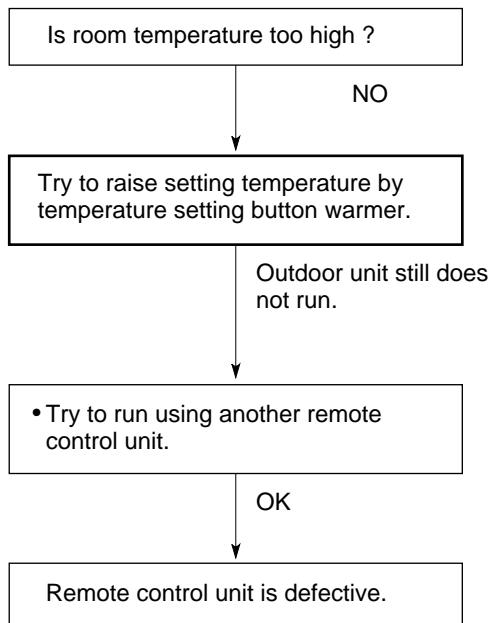
11-2-3.Only outdoor unit does not run.

A. Check setting temperature.

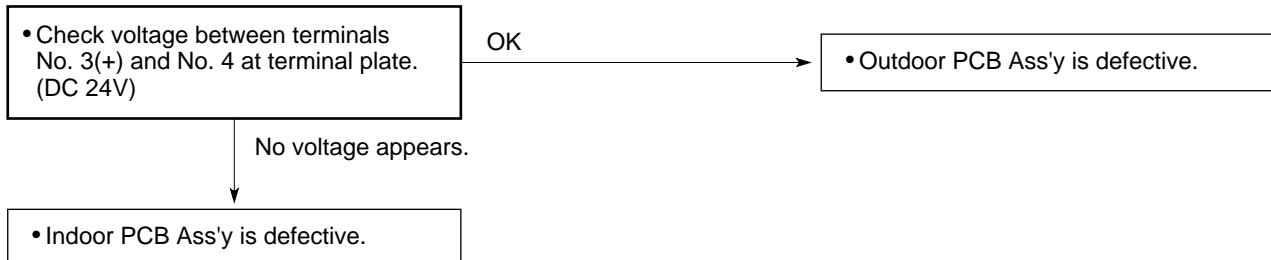
COOL



HEAT



B. Check PCB Ass'y in either indoor or outdoor unit.

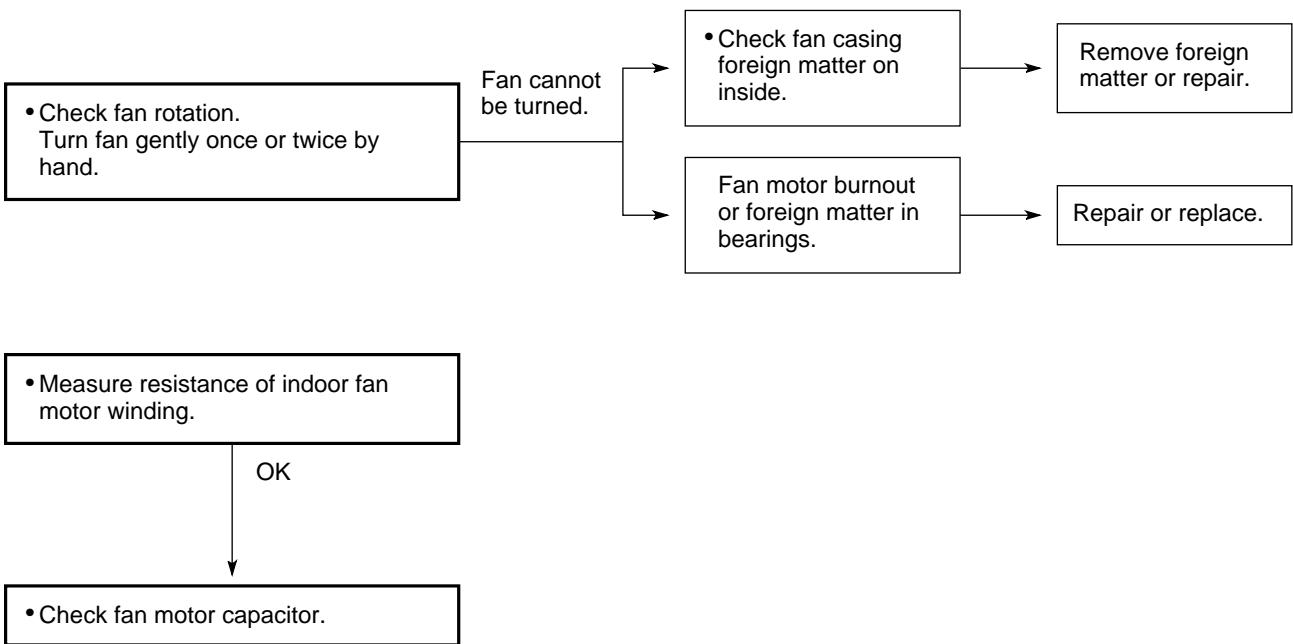


11-2-4.Only indoor unit does not run.

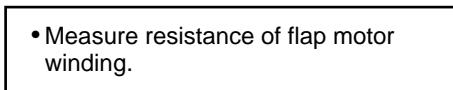
• Indoor PCB Ass'y is defective.

11-3. Some part of air conditioner does not operate.

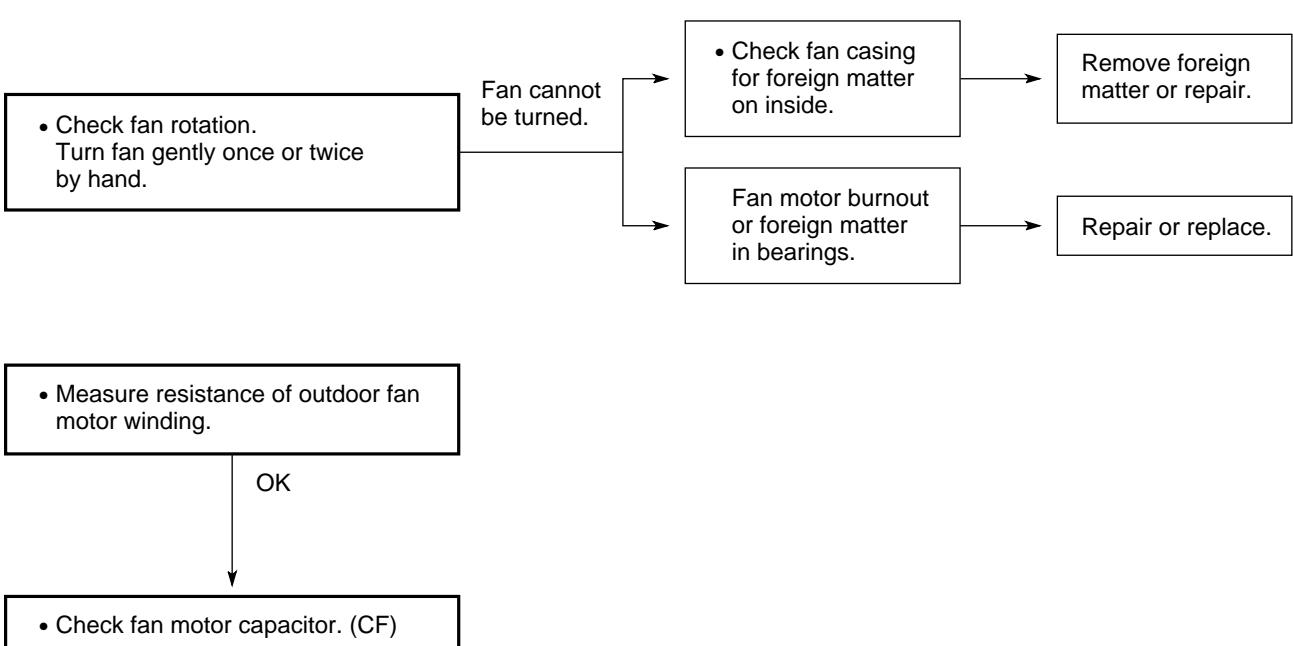
11-3-1. Only indoor fan does not run.



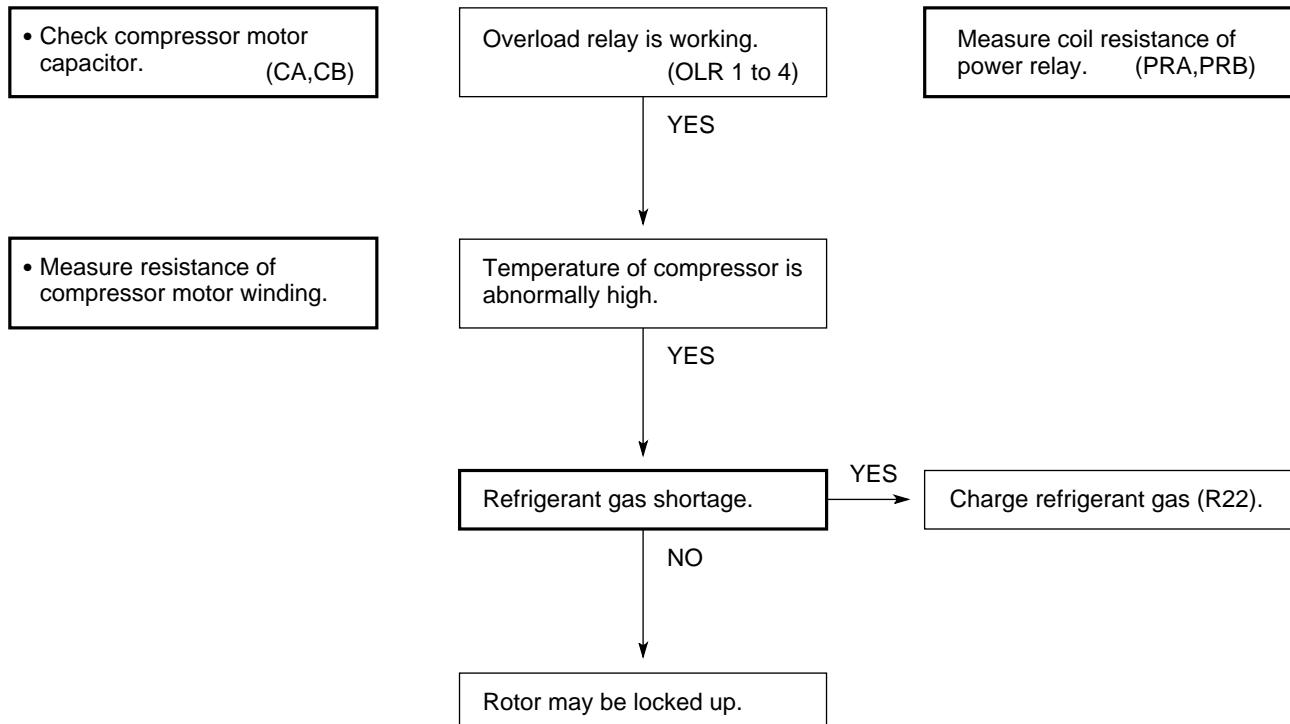
11-3-2. Only flap motor does not run.



11-3-3. Only outdoor fan does not run.



11-3-4.Only compressor does not run.



11-4. Air conditioner operates, but abnormalities are observed.

11-4-1. Operation does not switch from HEAT to COOL (or COOL to HEAT).

- Remote control unit may be defective.

Receiver in switch Ass'y may be defective.

- Measure resistance of 4-way valve's winding.

COOL → HEAT

- Check voltage between terminals No. 3(+) and No. 5 at terminal plate.
(DC 24V)

OK

Outdoor PCB Ass'y is defective.

No voltage appears.

- Indoor PCB Ass'y is defective.

HEAT → COOL

- Check voltage between terminals No. 3(+) and No. 5 at terminal plate.
(0V)



CAUTION

Units A and B cannot be operated in different modes simultaneously (for example, unit A operating in the heating mode while unit B is operating in the cooling or drying mode). When operating two units at the same time, set them both to the same mode. Note however that though technically different modes, unit A can operate in the cooling mode while B is operating in the drying mode.

- If the units are operated in different modes (for example, unit A in the heating mode and unit B in the cooling or drying mode), the results are as follows.

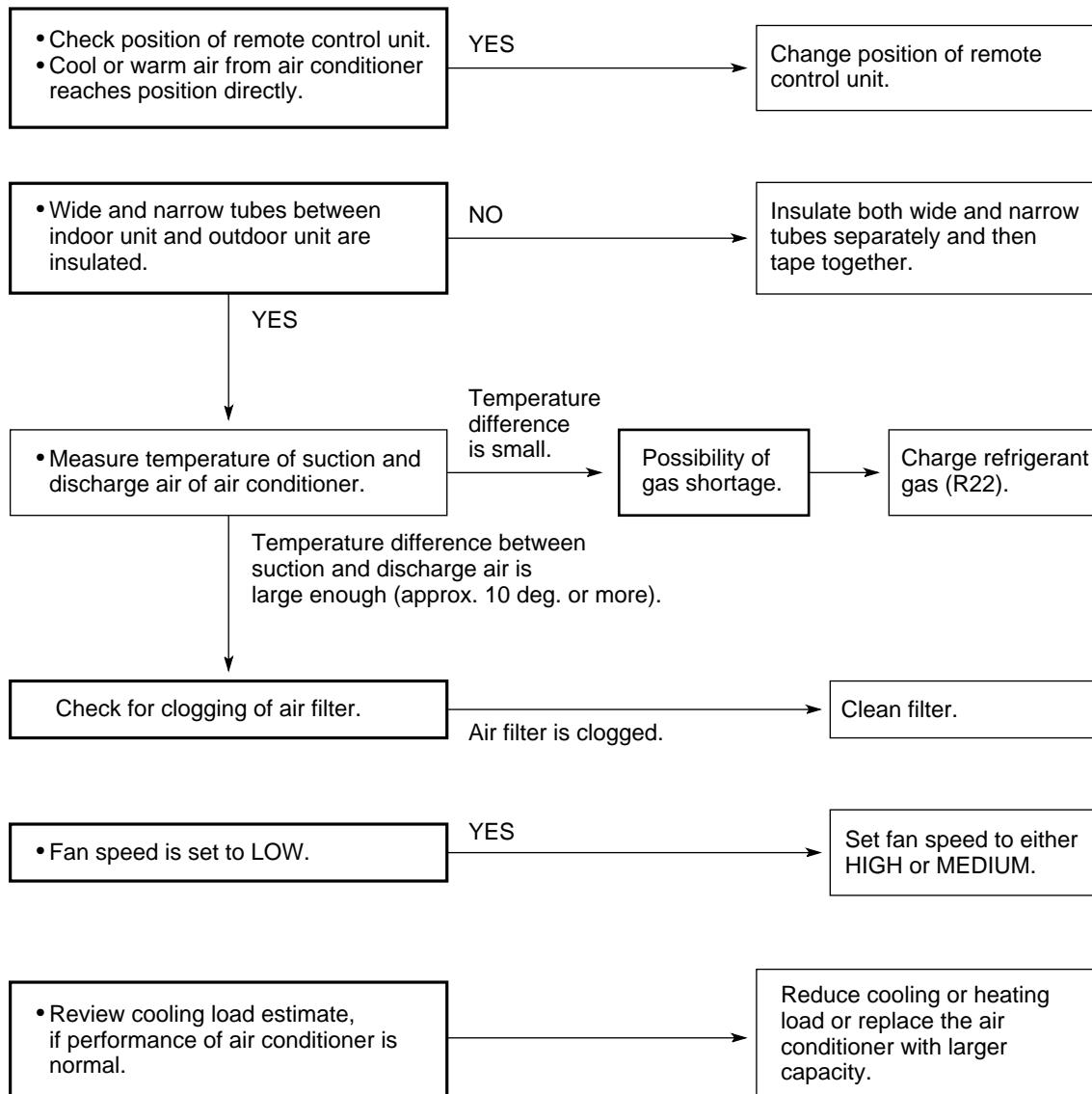
(Example) Unit A in heating mode
 Unit B in cooling or drying mode



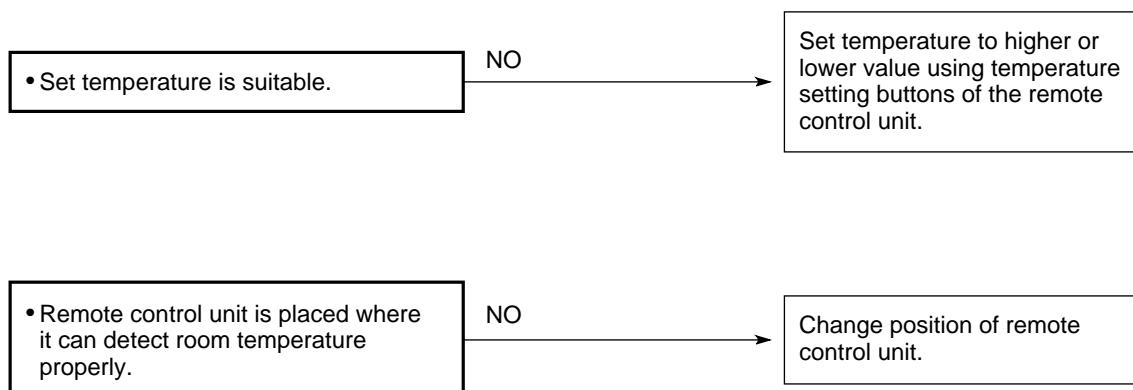
Unit A in heating mode
(Heating operation takes precedence.)
Unit B fan operating

If unit A is stopped, unit B will switch to cooling or drying operation.

11-4-2.Poor cooling or heating.

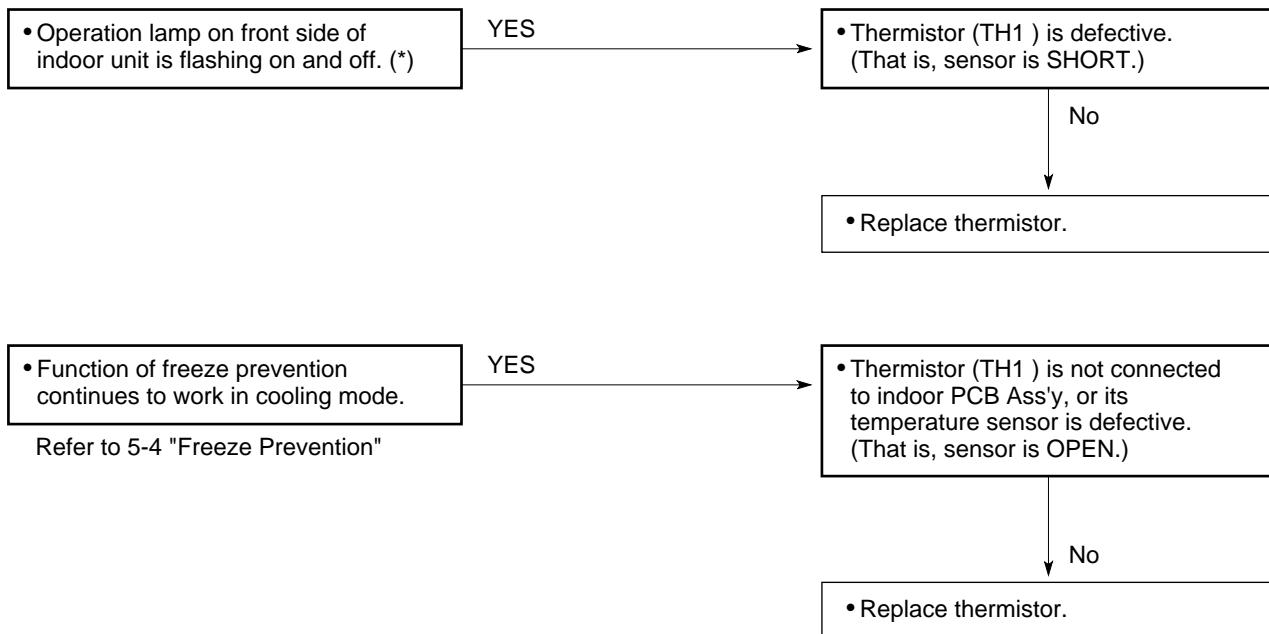


11-4-3.Excessive cooling or heating.



11-5. If a sensor is defective.

11-5-1. Indoor coil temp. thermistor (TH1) is defective.



NOTE Alarm Signal (*)

Operation lamp on the front side of the indoor unit will flash on and off when the indoor coil thermistor is defective. (That is, sensor is SHORT). At the same time the outdoor unit will stop. Indoor unit will operate only for ventilation.

11-5-2. Room temp. thermistor (TH2) is defective.

A. Open

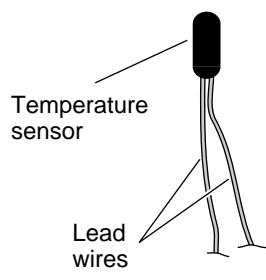
When thermistor opens, the air conditioner will be in the following conditions as the controller tries to detect extremely low room temperature.

- In Cooling mode: The air conditioner soon stops and will not start again. (Thermo.OFF)
Neither outdoor fan nor compressor runs.
- In Heating mode: The air conditioner continues to operate. (Thermo.ON)
Both the outdoor fan and compressor do not stop.
As a result, the room becomes too warm.

B. Short

When thermistor is short, the air conditioner will be in the following conditions as the controller tries to detect extremely high room temperature.

- In Cooling mode: The air conditioner continues to operate. (Thermo.ON)
Both the outdoor fan and compressor do not stop.
As a result, the room becomes too cold.
- In Heating mode: The air conditioner soon stops and will not start again. (Thermo.OFF)
Neither outdoor fan nor compressor runs.



Thermistor Structure

NOTE Definition of Open or Short Circuit of Sensor (Thermistor)

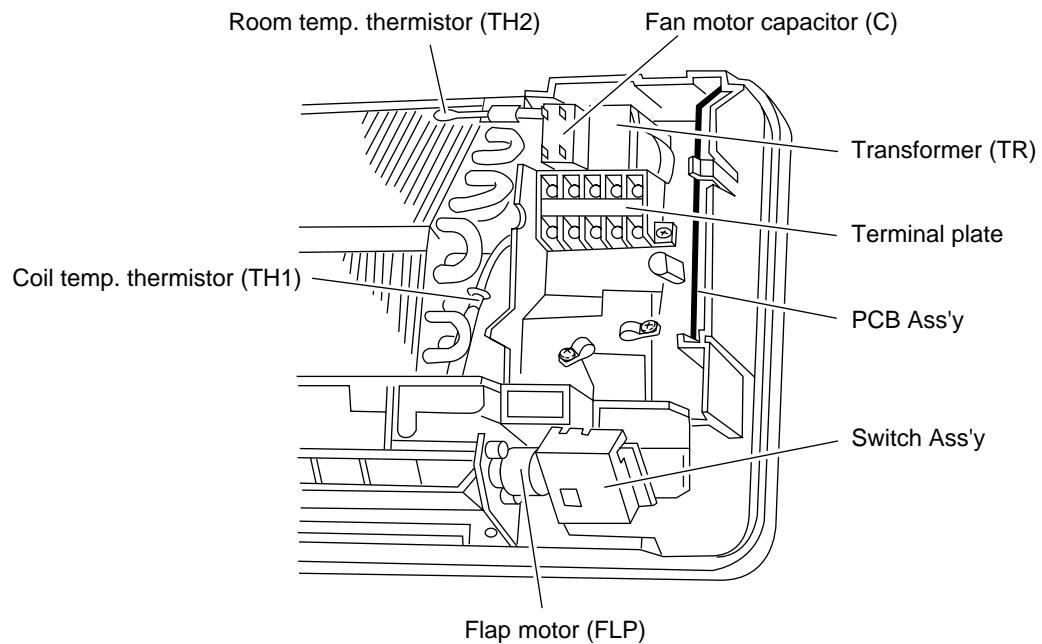
Open... A lead wire is broken or disconnected or the circuit inside the temperature sensor is open .

Short... The protective cover of a lead wire has been damaged, and the exposed wire is touching another metal part, or both lead wires have become exposed and are touching each other. Alternatively, the circuit inside the temperature sensor is closed.

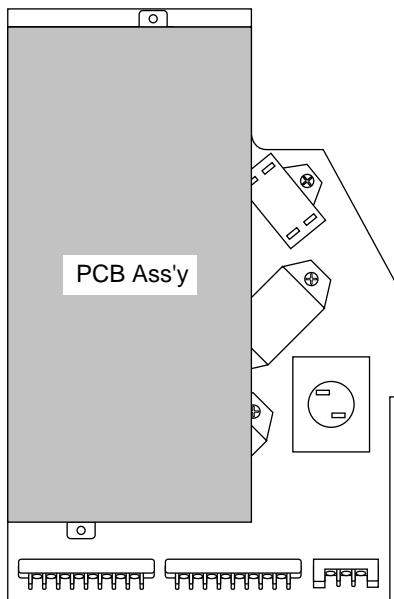
12. ARRANGEMENT OF ELECTRICAL COMPONENT

Indoor Unit SAP-KM97GHS5A
 SAP-KM97GHS5A/E

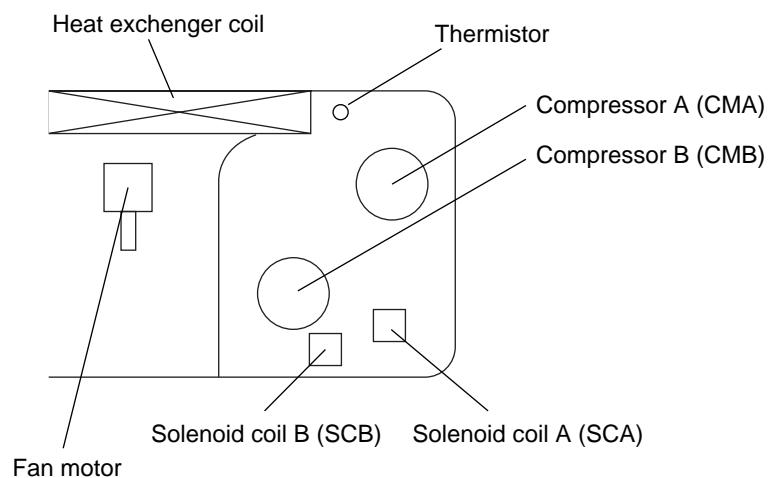
● Electric Parts



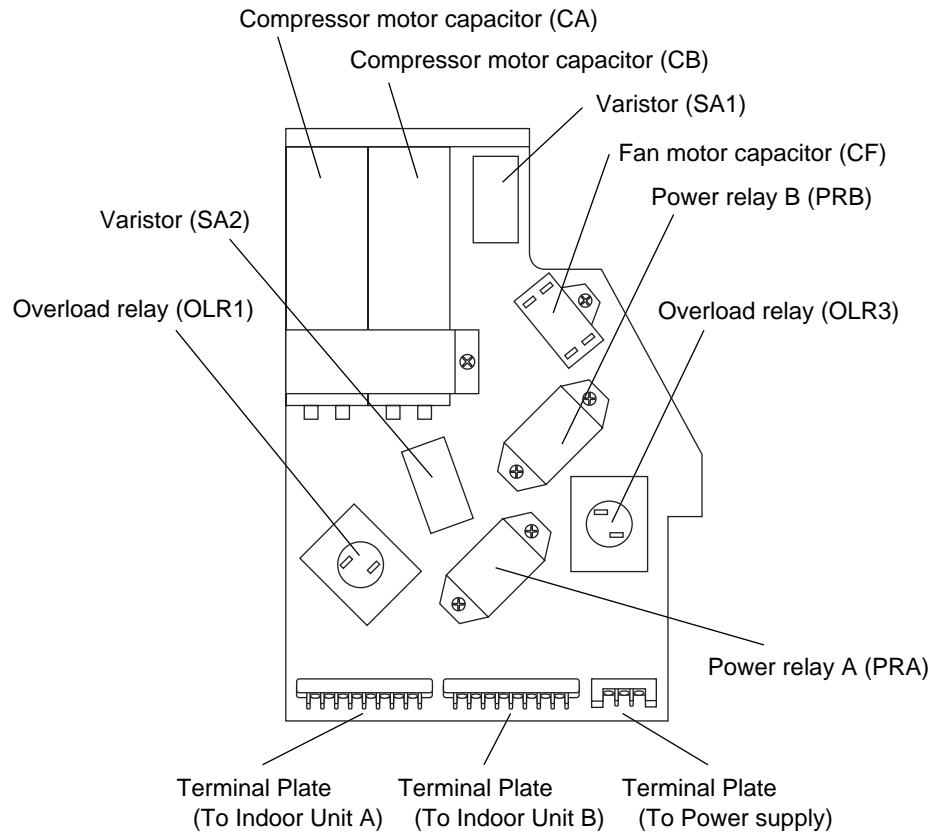
● PCB Ass'y (Controller)



● Parts Layout in Unit



● Electric Parts



13. CHECKING ELECTRICAL COMPONENTS

13-1. Measurement of Insulation Resistance

- The insulation is in good condition if the resistance exceeds $2M\Omega$.

13-1-1. Power Supply Wires

Clamp the ground wire of the power supply wires with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on either of the power wires. (Fig. 1)

Then measure the resistance between the ground wire and the other power wire. (Fig. 1)

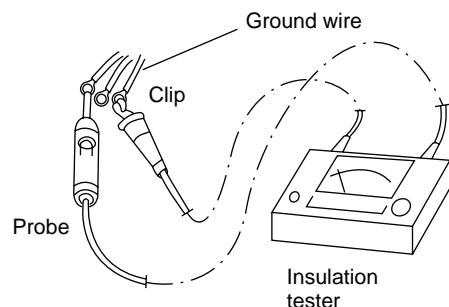


Fig. 1

13-1-2. Indoor Unit

Clamp an aluminum plate fin or copper tube with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on each terminal screw except where the ground line is connected on the terminal plate. (Fig. 2)

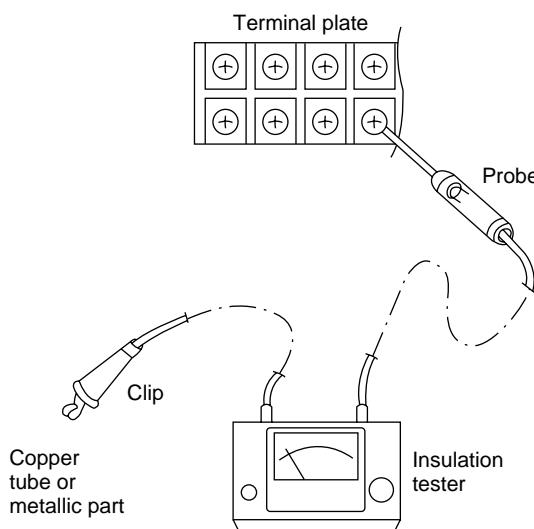


Fig. 2

13-1-3. Outdoor Unit

Clamp a metallic part of the unit with the lead clip of the insulation resistance tester and measure the resistance by placing a probe on each terminal screw where power supply lines are connected on the terminal plate. (Fig. 2)

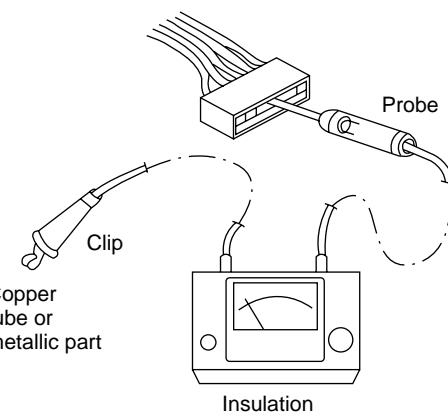


Fig. 3

13-1-4. Measurement of Insulation Resistance for Electrical Parts

Disconnect the lead wires of the desired electric part from terminal plate, capacitor, etc. Similarly disconnect the connector. Then measure the insulation resistance. (Figs. 1 to 4)

Refer to Electric Wiring Diagram.

NOTE

If the probe cannot enter the poles because the hole is too narrow then use a probe with a thinner pin.

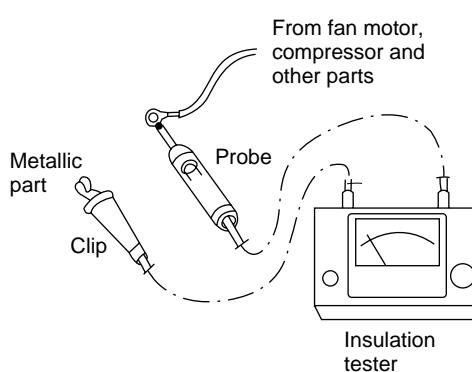


Fig. 4

13-2. Checking continuity of Fuse on PCB Ass'y

- Check for continuity using a multimeter as shown in Fig. 6.

NOTE

Method Used to Replace Fuse on PCB Ass'y

— Indoor PCB Ass'y —

1. Remove the PCB Ass'y from the electrical component box
2. Then pull out the fuse from the PCB Ass'y.(Fig.5a)

— Outdoor PCB Ass'y —

1. Remove the PCB Ass'y from the electrical component box.
2. Pull out the fuse at the metal clasp using pliers while heating the soldered leads on the back side of the PCB Ass'y with a soldering iron (30W or 60W).(Fig.5b)
3. Remove the fuse ends one by one. For replacement insert a fuse of the same rating and solder it. (Allow time to radiate heat during soldering so that the fuse does not melt.)

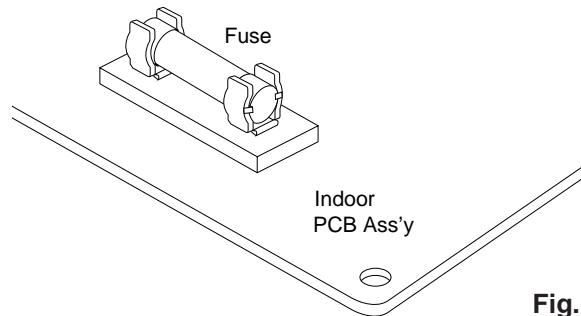


Fig. 5a

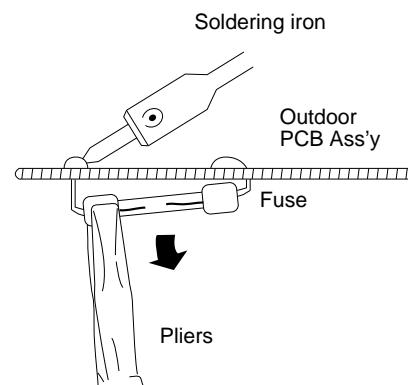


Fig. 5b

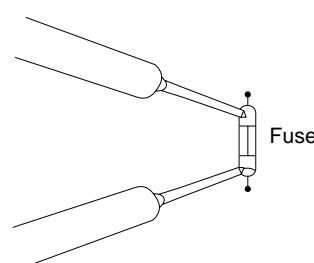


Fig. 6

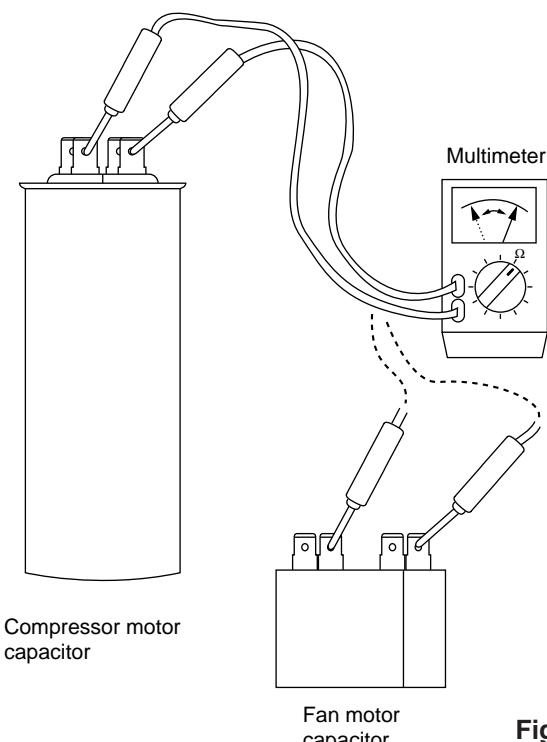


Fig. 7

APPENDIX INSTRUCTION MANUAL

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SANYO

SANYO Electric Co.,Ltd
Osaka, Japan

SM700252 3/96/200
Printed in Japan

Ver. 1: KM97GHS5A-S + MC1827GH5-S
KM97GHS5A/E-S + MC1827GH5-E