

# 640 ADVENTURE AUS/UK 2007

SPARE PARTS MANUAL: CHASSIS

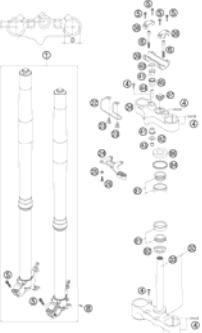
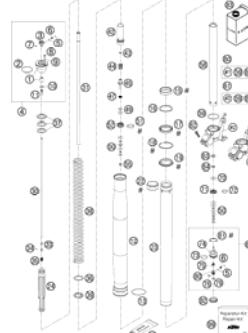
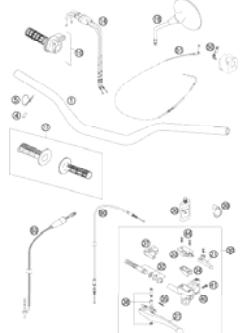
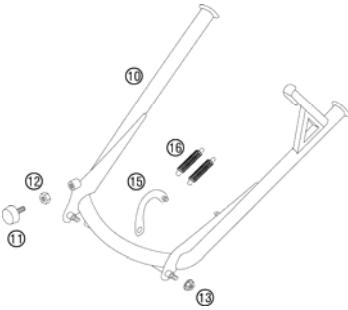
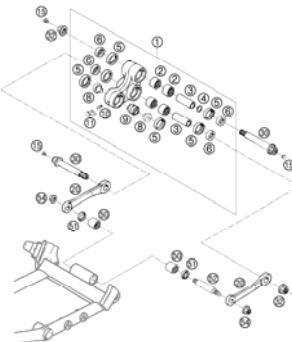
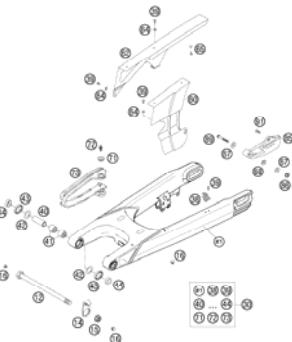
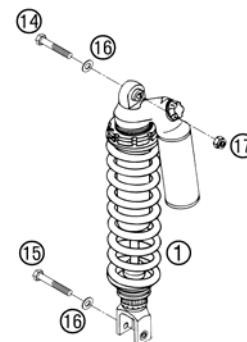
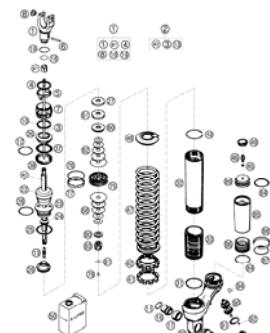
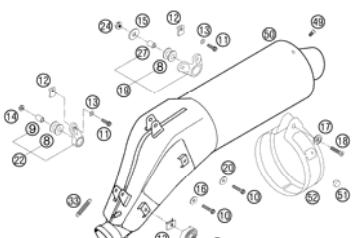
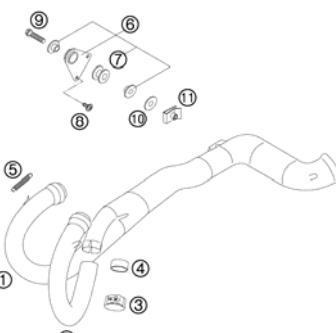
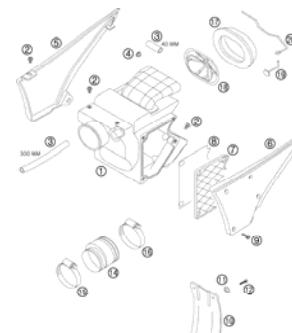
ART.NO.: 3CF9760G1EN

ENGLISH



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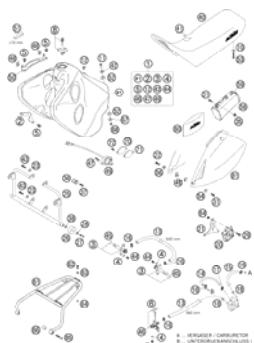
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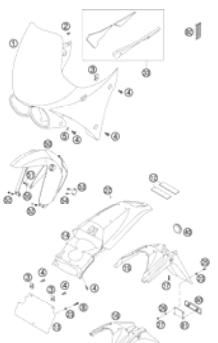
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### TANK, SEAT, COVER



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### MASK, FENDERS



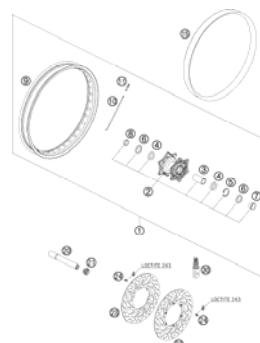
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### DECAL



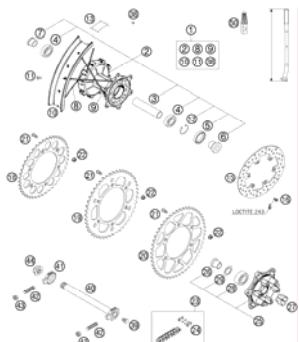
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### FRONT WHEEL



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### REAR WHEEL



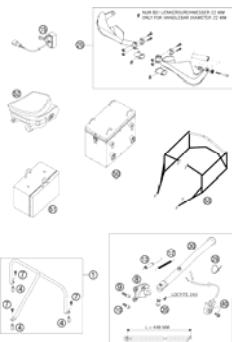
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### WIRING HARNESS



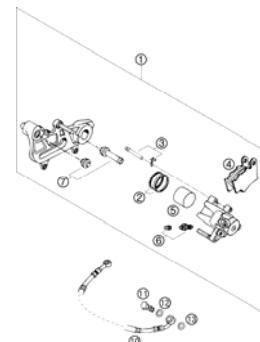
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### ACCESSORIES



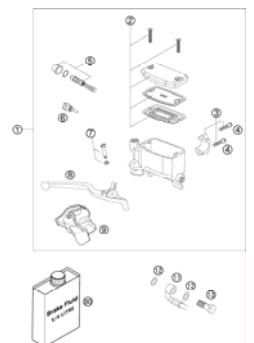
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### BRAKE CALIPER REAR



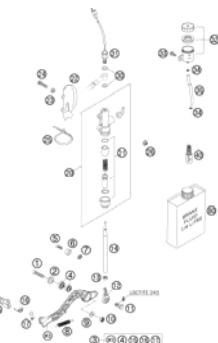
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### HAND BRAKE CYLINDER



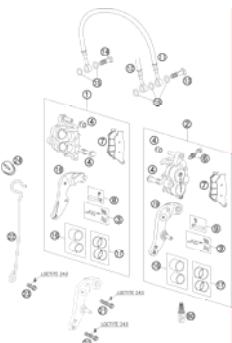
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### REAR BRAKE CONTROL



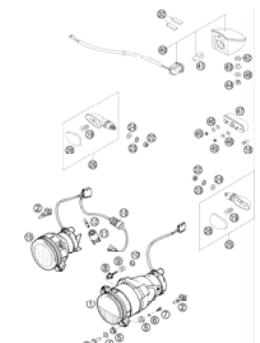
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### BRAKE CALIPER FRONT



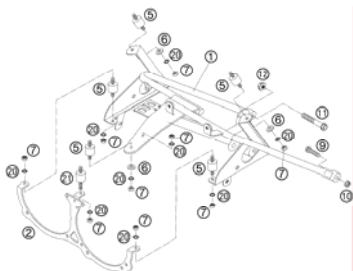
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### LIGHTING SYSTEM



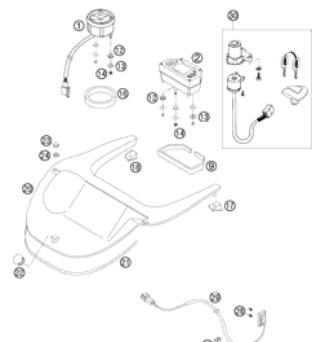
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## COCKPIT CARRIER



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## SPEEDOMETER



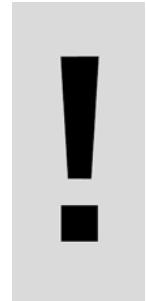
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# FRONT FORK

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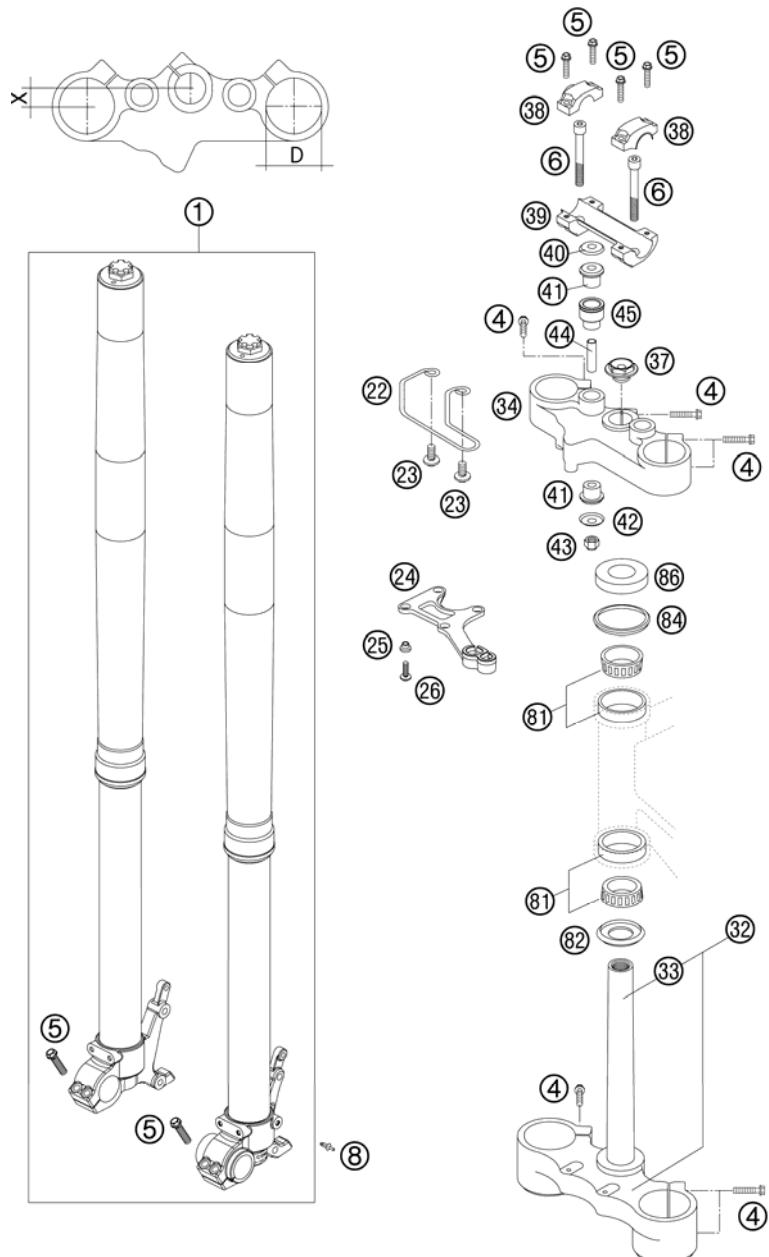


FIG	PART NUMBER	DESCRIPTION	QTY
1	14187B26	FRONT FORK WP 640 ADV. 06	1
4	0015080353	HH COLLAR SCREW M 8X35 WS=10	9
5	0015080303	HH COLLAR SCREW M 8X30 WS=10	8
6	0984100856	AH SCREW DIN6912-M10X85	2
8	60003088000	PLASTIC CAP FOR M6 03	2
22	58213010150	BRAKE HOSE GUIDE 2001	1
23	0014060103	HH COLLAR SCREW M 6X10 WS=8	2
24	60008019000	BRAKE HOSE GUIDE LOWER 03	1
25	50308052000	BUSH FOR SPOILER 6X11X16X5 MM	4
26	0015060163	HH COLLAR SCREW M 6X16 WS=8	4
32	58201032118	BOT.TRIPLE CLAMP X=18MM/D=60MM	1
33	50101033100	FORK TUBE L=244 '91	1
34	58401034318	TOP TRIPLE CLAMP X=18MM/D=54MM	1
37	50301036000	STEER.HEAD SCREW M20X1,5 WS=27	1
38	59001038200	HANDLEBAR CLAMP D=28MM 2000	2
39	59001039100	HANDLEBAR SUPPORT 28MM SC'99	1
40	56401042000	WASHER 10,5X32X2	2
41	56401040000	RUBBER BUSHING	4
42	56401142000	WASHER 10,5X31	2
43	0982100003	SELF LOCK.NUT DIN0982-M10 HIGH	2
44	58201041000	SPACER TUBE 10,2X12X62 04	2
45	59001043000	HANDLEBAR RISER 04	2
81	54201081100	TAPERED ROLLER BEARING CPL. 06	2
82	54601084100	O-RING SUPPORT W. SEALING LIP	1
84	54601184000	STEERING HEAD GASKET TOP	1
86	54201086000	STEERING HEAD COVER	1

075820100 / C075820100

\* NEW PART

X AS REQUIRED

# FORK LEGS

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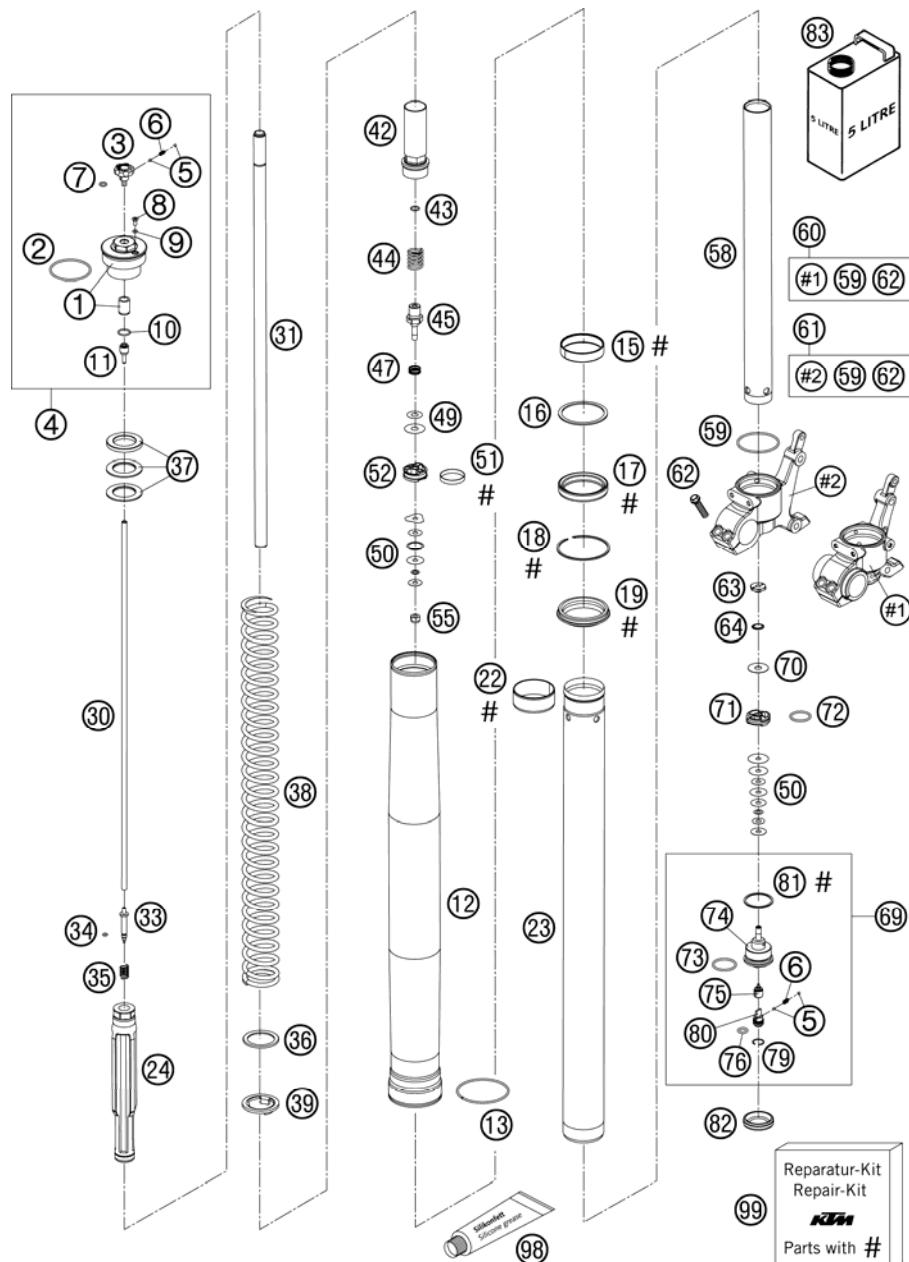


FIG	PART NUMBER	DESCRIPTION	QTY
1	48600020S1	SCREW CAP M51X1,5 CPL.	2
2	46810340	O-RING NBR 45X2	2
3	48600018	KNOB REBOUNG ADJUSTER	2
4	48600020S1	SCREW CAP M51X1,5 CPL.	2
5	40540603	STEEL BALL D=3MM	8
6	48600028	SPRING D=2,9 L=7,9	4
7	48600044	O-RING NBR 6X1,5	2
8	48600058	VENT SCREW M4X6	2
9	48600009	O-RING NBR 3,7X1,6	2
10	48600043	O-RING NBR 12X1,5	2
11	48600019	HOLDER F.ADJUSTMENT TUBE D=4MM	2
12	48600421E	OUTER T. L=577 D=54/60 2L ANTR	2
13	48600016	GUIDING RING D=58MM	2
15	48600429	DU-BUSH D48XD52X12DDL02	2
16	48600013	SUPPORT RING 50 X 57,6 X 1,5	2
17	48600399	OIL SEAL RING 48X57,8X9,5	2
18	48600070	LOCK WASHER SB58	2
19	48600400	DUST CAP D=48 58,4X11,8	2
22	48600428	DU-BUSH D47XD49X20DDL02	2
23	48600417	INNER TUBE D=48 L=595 2005	2
24	48600380S1	HYDR.STOP L=200MM D=31,9 CPL.	2
30	48600094	ADJUSTMENT TUBE L=492MM	2
31	48600412	PISTON ROD 14X11X1 L=526	2
33	48600189	NEEDLE REBOUND 2003	2
34	48600046	O-RING NBR 3X1,5	2
35	48600033	SPRING REBOUND NEEDLE C=4N/MM	2
36	48600113	WASHER 32X42X2,5	2
37	48600036	SPACER 42X26,5X2,5	2
37	48600037	SPACER 42X26,5X5	2
37	48600053	SPACER 42X26,5X1,5	2
38	91410006S	SPRING 4,4N/MM SET D=5,1MM	x
38	91410019S	SPRING 4,6N/MM SET D=5,1MM	1
39	48600021	INTERM. RING 26,2 X 43 X 3	2
42	48600383S	SCREW SLEEVE M29,3X1 L=90 CPL.	2
43	48600239	O-RING NBR 8X1,25	2
44	48600403	REBOUND SPRING D=15MM L=34,5MM	2

05582011 / C075820101

\* NEW PART

X AS REQUIRED

# FORK LEGS

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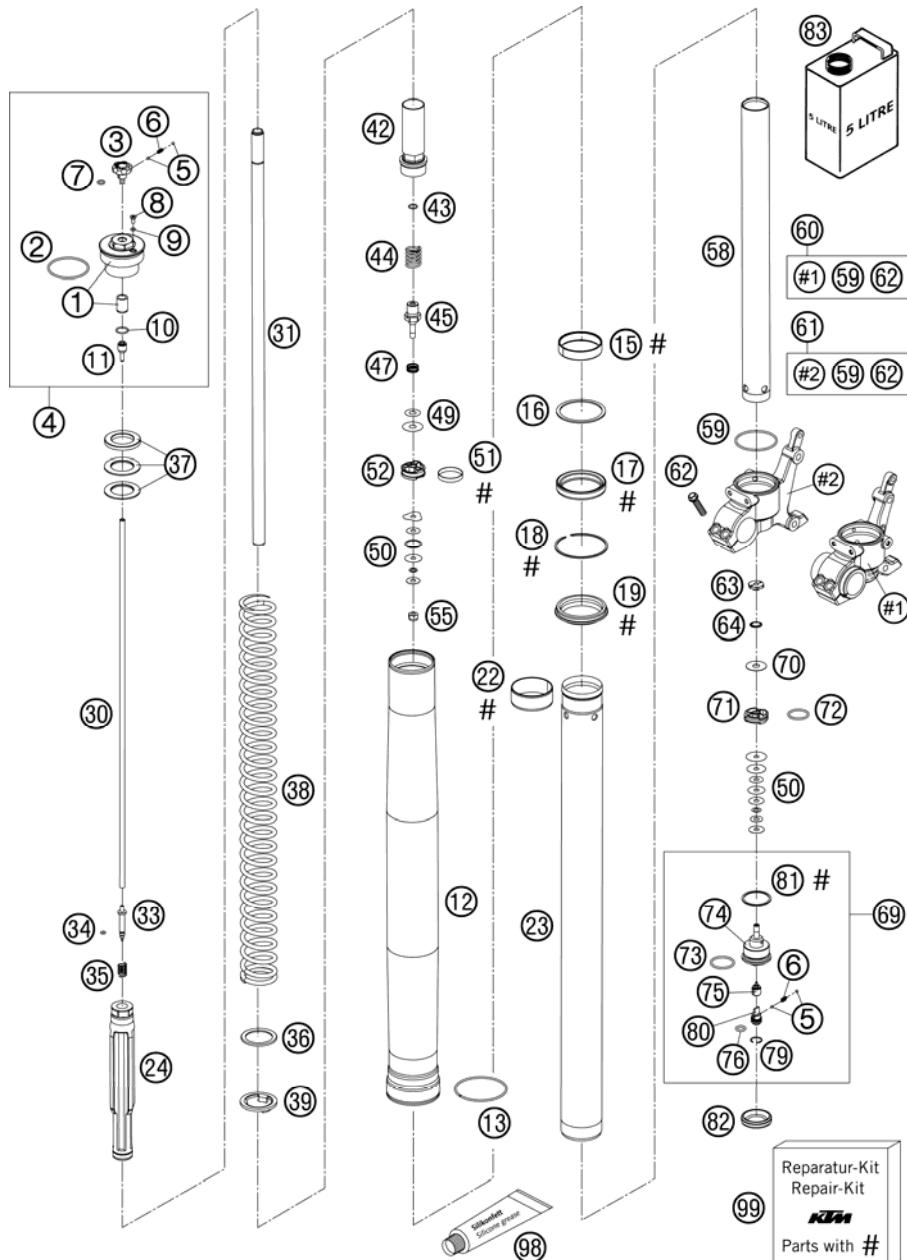


FIG	PART NUMBER	DESCRIPTION	QTY
45	48600203	TAB REBOUND D=3 03	2
47	35480377	SPRING CHECK VALVE D=0,5	2
49	48600062	CHECK VALVE 8X24X0,1	8
49	48600068	CHECK VALVE 8X18X0,1	2
49	48600215	CHECK VALVE 8X20X0,1	2
49	48600216	CHECK VALVE 8X22X0,1	2
50	40540401	SHIM 6X14X0,1	x
50	40540402	SHIM 6X16X0,1	x
50	40540403	SHIM 6X18X0,1	x
50	40540405	SHIM 6X14X0,15	x
50	40540406	SHIM 6X16X0,15	x
50	40540414	SHIM 6X16X0,25	x
50	40540415	SHIM 6X18X0,25	x
50	40540447	SHIM 6X10X0,3	x
50	40541391	SHIM 6X11X0,3	x
50	48600063	SHIM 6X24X0,1	x
50	48600065	SHIM 6X20X0,1	x
50	48600116	SHIM 6X24X0,1 DELTA	x
51	48600060	PISTON RING 5X1X84	2
52	48600042	PISTON REBOUND D=27,7	2
55	40540486	NUT M6X0,5 REBOUND	2
58	48600140	TUBE 29,3X1X385 ALU	2
59	48600048	O-RING NBR 46 X 2	2
60	48600433	AXLE CLAMP L/S CPL. D=30 06	1
61	48600434	AXLE CLAMP R/S CPL. D=30 06	1
62	0015080303	HH COLLAR SCREW M 8X30 WS=10	4
63	48600163	CHECK VALVE NUT M6X0,5 D=2	2
64	48600202	SPRING CHECK VALVE D=0,7	2
69	48600152S1	TAP COMPRESSION CPL. 03	2
70	48600061	CHECK VALVE 8X24X0,4	2
71	48600047	PISTON COMPRESSION D=27,9	2
72	46811499	O-RING NBR 21X2	2
73	35480320	O-RING NBR 24X2	2
74	48600152	TAP COMPRESSION	2
75	48600190	NEEDLE COMPRESSION 2003	2
76	48600049	O-RING NBR 8X2	2

05582011 / C075820101

\* NEW PART

**X AS REQUIRED**

# FORK LEGS

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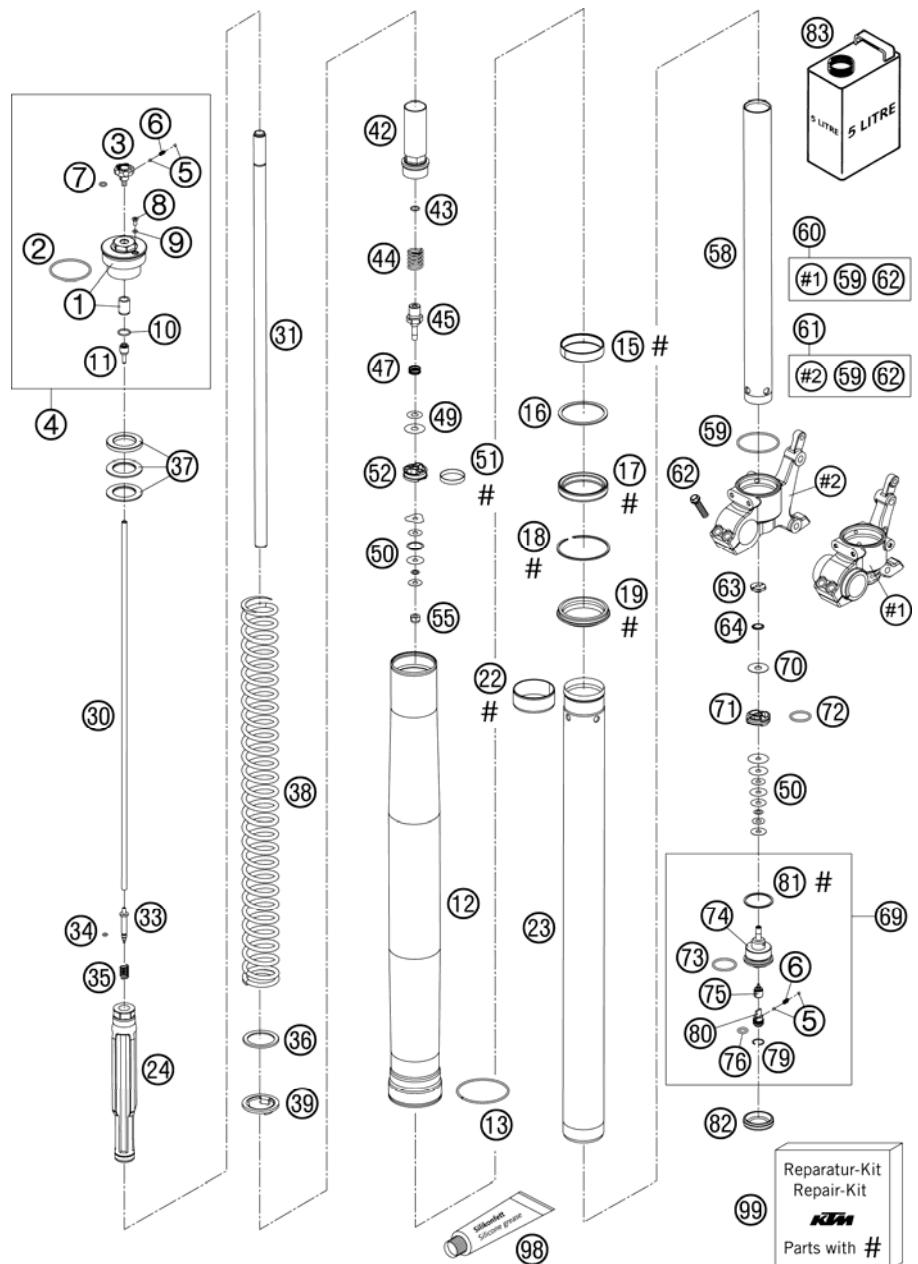


FIG	PART NUMBER	DESCRIPTION	QTY
79	48600051	LOCK WASHER RB12	2
80	48600034	COMPRESSION ADJ. SCREW	2
81	48600004	COPPER WASHER 29,5X33,5X1	2
82	48600141	RUBBER CAP D=35MM	2
83	48600401S1	FORK OIL SAE 5 2005	1
98	T511	SILICONE GREASE F. DUST STRI	1
99	R14013	REPAIR-KIT GASKET 4860 MXMA 06	1

05582011 / C075820101

\* NEW PART

X AS REQUIRED

# HANDLEBAR, CONTROLS

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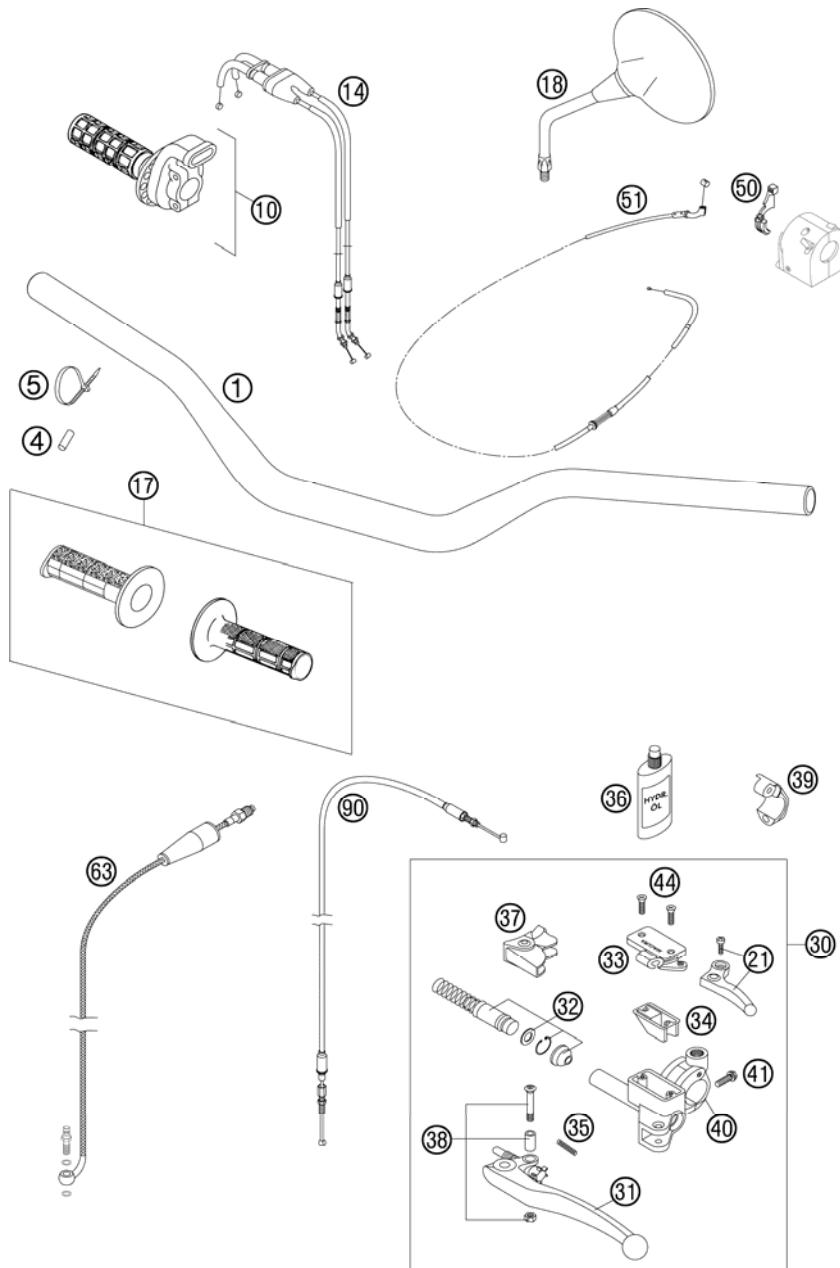


FIG	PART NUMBER	DESCRIPTION	QTY
1	58402001000	HANDLEBAR ALU LC4, ADVENTURE02	1
4	58007016001	FUEL HOSE VITON 7X2MM	x
5	44011076200	CABLE TIE 200/3,6MM BLACK	1
10	58702010000	THROTTLE GRIP CPL. DUKE 2000	1
14	58402091600	THROTT.CABLE "OPEN-CLOSE" 2000	1
17*	58302021100	GRIPP SET	1
18	58412040100	REAR MIRROR L/S+R/S LC4 2001	2
21	59002047000	DEC0.LEVER CPL. RACING 2000	1
30	58402030000	MASTER CYLINDER CPL. LC4 03	1
31	60002031000	CLUTCH LEVER LONG CPL. 2003	1
32	50302032000	REP.SET PISTON CLUT.HYDR. '98	1
33	59002033000	COVER HYD.CLUTCH RACING 2000	1
34	50302034000	RUBBER FOR RESERVOIR '98	1
35	59002035000	SPRING FOR CLUTCH LEVER 03	1
36	50302036200	OIL FOR HYD. CLUTCH 75ML	1
37	50302037000	PROTECT.CAP FOR LEVER PERCH'98	1
38	50302038000	LEVER SCREW CPL. 125-200 '98	1
39	50302030150	CLAMP WITH PIN 2000	x
40	59002044000	CLAMP MIRROR WITH PIN	1
41	0015060203	HH COLLAR SCREW M 6X20 WS=8	1
44	0965040123	FLAT HEAD SCREW DIN0965-M 4X12	2
50	58402050000	CHOKE LEVER LC4 2002	1
51	58402095100	CHOKE CABLE F. MIKUNI LC4 02	1
63	58432063000	CLUTCH PIPE LC4/SXC/SM 03	1
90	58402094000	DECOMPR. CABLE LC4 03	1

075820200 / C075820200

\* NEW PART

X AS REQUIRED

# FRAME, SUB FRAME

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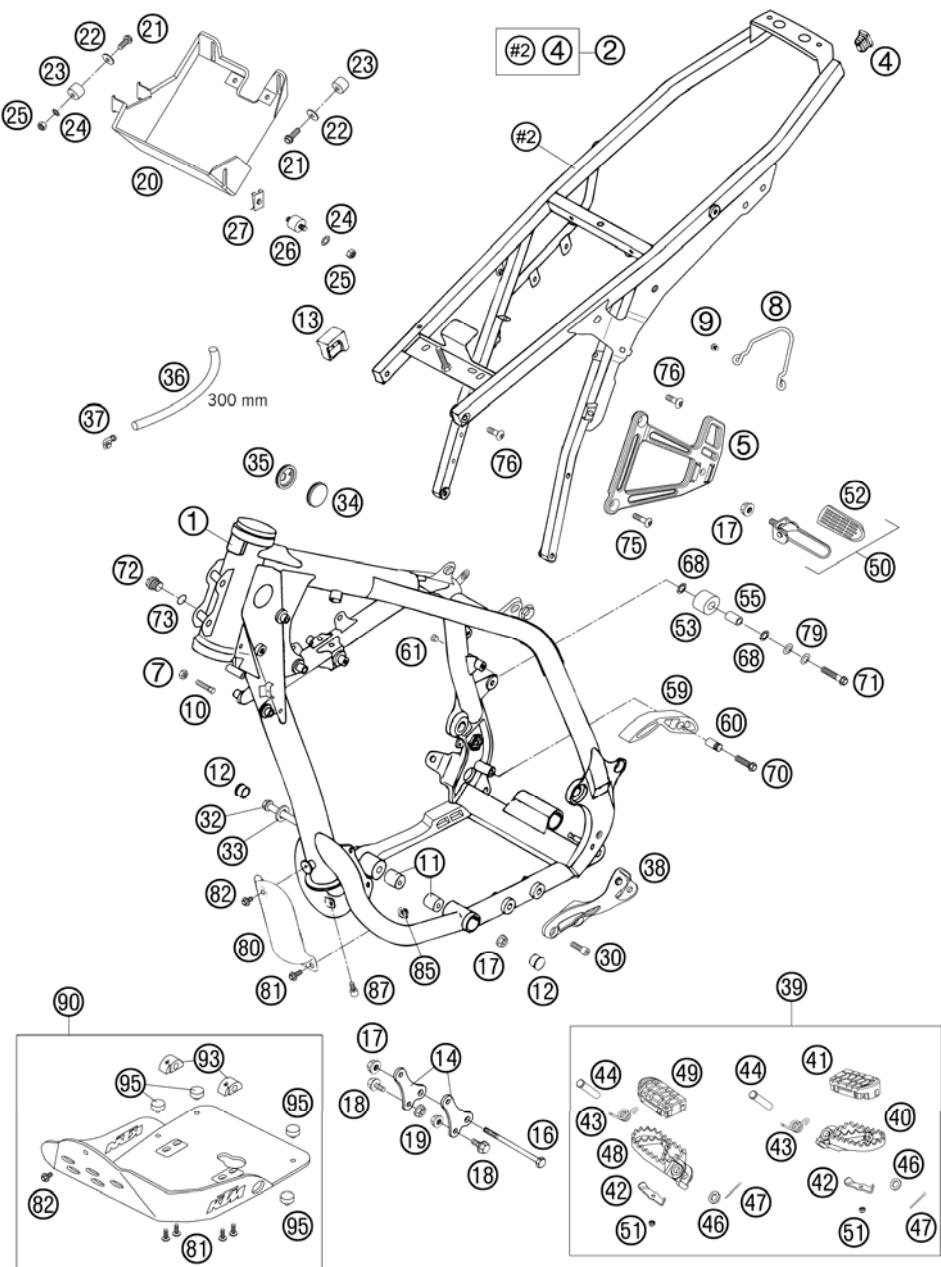


FIG	PART NUMBER	DESCRIPTION	QTY
1	5820300174430	FRAME CPL. "EC05" 640	1
2	5840300234430	SUB FRAME CPL. "I3" BLACK 06	1
4	58303002090	PLUG 12 X 17 MM	2
5	5810300420030	FOOTREST BRACKET R/S BLACK	1
5	5840304800030	FOOTRESTBRACK. REAR L/S 06	1
7	0934080003	HEXAGON NUT DIN0934-M 8	2
8	58403056000	THERMAL PROTECTION BOW 04	1
9	0985050103	oval head scr. DIN7985-M 5X10	2
10	59001037000	SPECIAL SCREW M8X26 WS=10	2
11	58003012000	SPACER ROLLER 10,3X20X22	2
12	71001012100	PVC CAP D=22MM	2
13	58307015000	TANK SUPPORT '93	2
14	58303055000	ENGINE SUPPORT AGW '94	2
16	58403013000	ENGINE BRAC.SCREW M10X110 WS13	1
17	54630044000	COLLAR NUT M10 WS=13	4
18	49109481052	HH COLLAR SCREW M 8X16 WS=13	4
19	54310086200	SELF LOCKING NUT M8 10.9	4
20	58403002370	BATTERY BOX 03	1
21	0015060103	HH COLLAR SCREW M 6X10 WS=8	3
22	0021060003	WASHER DIN9021-A 6,4	3
23	43205062100	RUBBER GROMMET 20X15-M6X10 (1)	3
24	0797060003	TOOTH LOCK WASH. DIN6797-A 6,4	2
25	0934060003	HEXAGON NUT DIN0934-M 6	2
26	58403002010	RUBBER GROMMET 20X15-M6X8-(2)	1
27	54603048100	RANGE CHANGE METAL NUT M6	1
30	0912100250	AH SCREW DING912-M10X25,10.9,L	2
32	58403014000	ENGINE BRAC.SCREW M10X160 WS13	1
33	31004001100	WASHER 10,5 X 21 X 3	1
34	54606004000	PLUG 37MM	1
35	54606004100	PLUG 37MM PERFORATED 04	1
36	55007016001	PVC-HOSE 7X10 PER METER	x
37	50303089000	ANGEL PIECE '97	1
38	58403038100	FOOTREST BRACKET LEFT ALU 05	1
39*	60003040033	FOOTREST L/S+R/S CPL. 03	1
40	59003040250	FOOT PED L/S SILVER 02	1
41	60003040010	FOOTREST RUBBER FRONT L/S 03	1

075820300 / C075820300

\* NEW PART

X AS REQUIRED

# FRAME, SUB FRAME

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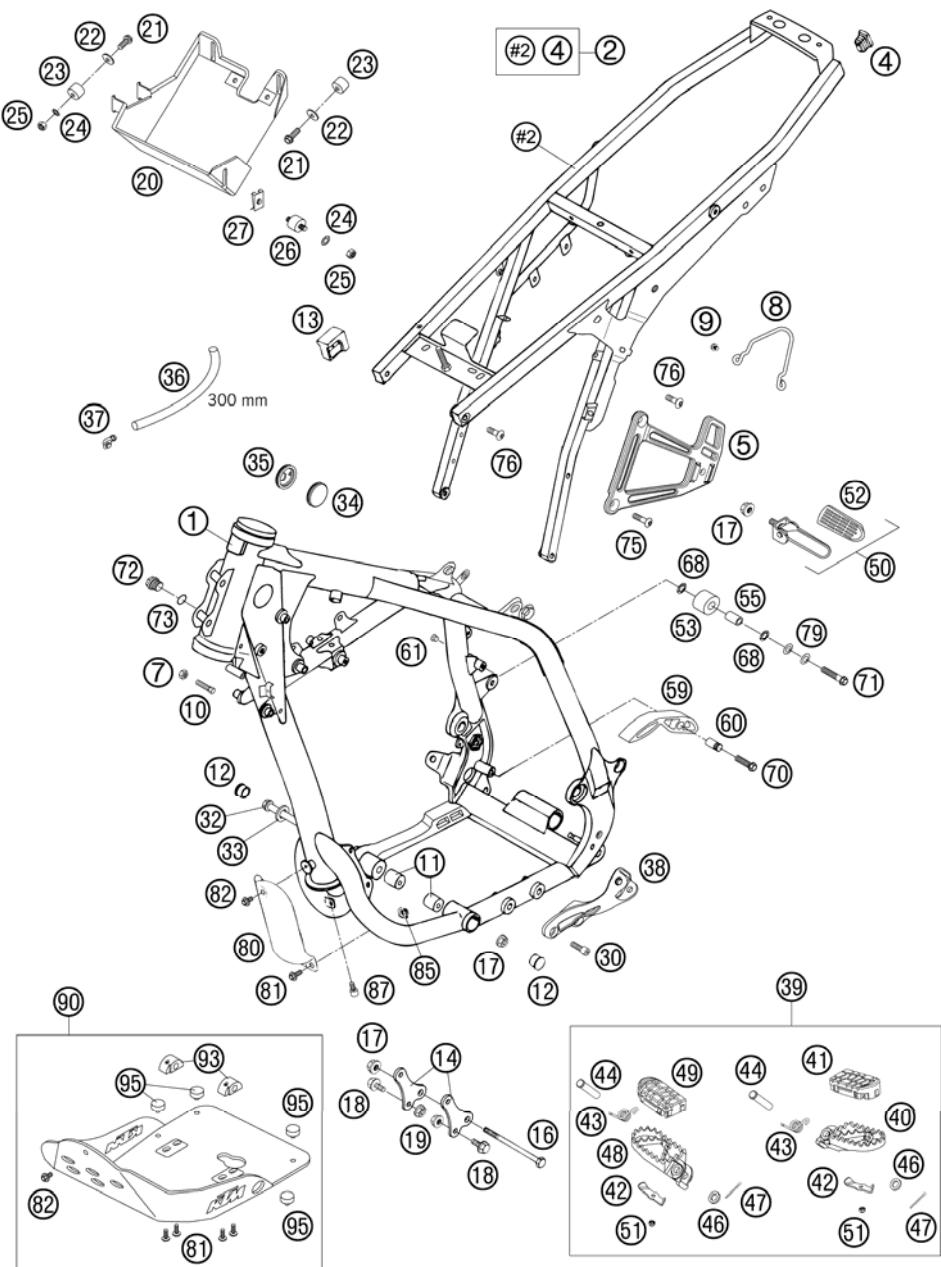


FIG	PART NUMBER	DESCRIPTION	QTY
42	60003044010	CLOSING PANEL FRONT L/S R/S 03	2
43	54603041000	FOOTREST SPRING L/S & R/S	2
44	54803044000	BOLT FOR FOOT PED 03	2
46	0125100003	WASHER DIN0125-A10,5	2
47	0094032253	PIN DIN0094-3,2X25 STEEL	2
48	59003041250	FOOT PED R/S SILVER 02	1
49	60003041010	FOOTREST RUBBER FRONT R/S 03	1
50	58303050044	FOOTREST REAR L/S CPL. '95	1
50	58303150044	FOOT REST REAR R/S CPL.'95	1
51	0985050003	SELF LOCKING NUT DIN0985-M 5	2
52	58303051000	FOOTREST RUBBER L/S&R/S DUKE95	2
53	58403060000	CHAIN ROLL 12X29X22,5 '98	1
55	58403060065	BUSH CHAIN ROLL 8X12X23 '98	1
59	51103053000	CHAIN SLIDING PIECE BELOW '97	1
60	51103053051	BUSHING 8,2X10X20	1
61	54403135000	PLASTIC CAP SFL10	1
68	36003014000	LOCK WASHER 8MM	2
70	0015080303	HH COLLAR SCREW M 8X30 WS=10	1
71	0015080453	HH COLLAR SCREW M 8X45 WS=10	1
72	0910160153	PLUG DIN0910-M16X1,5	1
73	0603162220	CU-SEAL RING 16X22X2	1
75	54510052200	AH SCREW 8X29 FL.HEAD 04	2
76	54510052100	SPROCKET SCREW-AH M8X26 WS=6	4
79	0125080003	WASHER DIN0125-A 8,4	2
80	58303010000	COVER OIL FILTER '94	X
81	0014060153	HH COLLAR SCREW M 6X15 WS=8	X
82	0014060103	HH COLLAR SCREW M 6X10 WS=8	1
85	50235033300	SNAP-NUT HOLDER M6 KP142	X
87	0984060103	AH SCREW DIN7984-M 6X10	1
90	58412099044	SKID PLATE LIMITED CPL. 97	1
93	58003012200	ENGINE PROTECTOR BRACKET '97	2
95	54308042000	RUBBER BUFFER	4

075820300 / C075820300

\* NEW PART

X AS REQUIRED

# CENTER STAND

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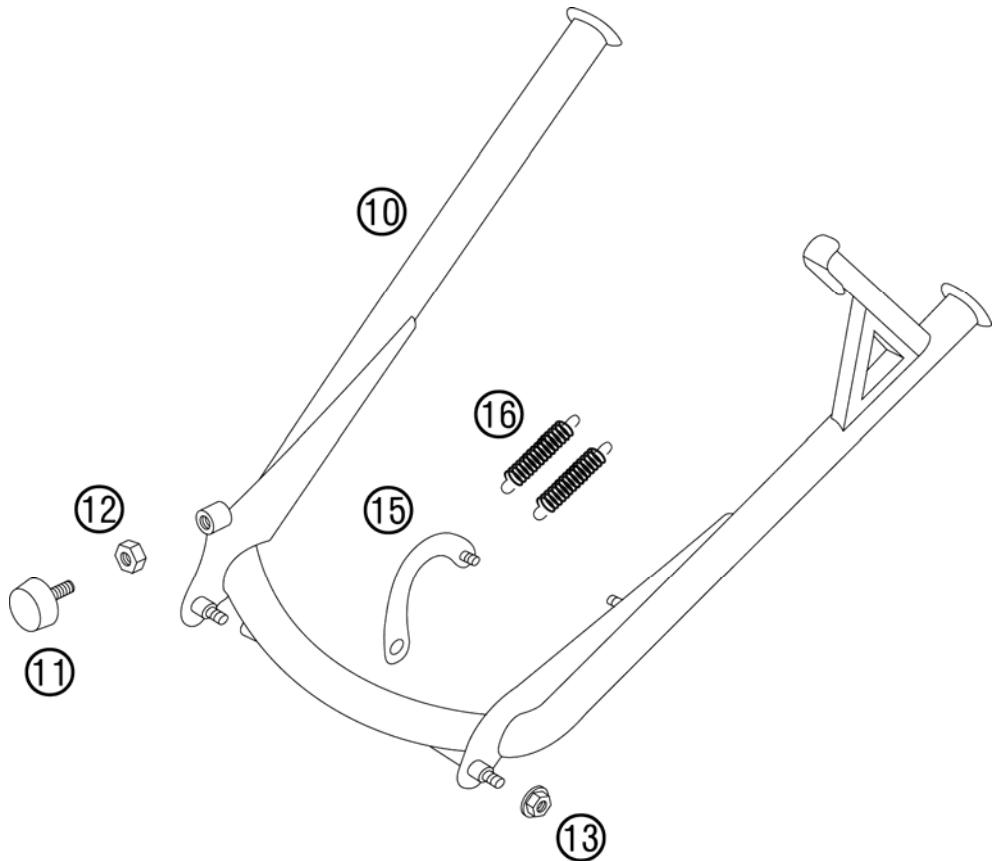


FIG	PART NUMBER	DESCRIPTION	QTY
10	5750302210030	CENTER STAND 378MM BLACK 06	1
11	58303070000	STOP RUBBER M8	1
12	0934080003	HEXAGON NUT DIN0934-M 8	1
13	54310086200	SELF LOCKING NUT M8 10.9	2
15	5830302700030	SPRINGBOW BLACK '93	1
16	10003021000	STAND SPRING SHORT	2

05582031 / C075820301

\* NEW PART

X AS REQUIRED

# PRO LEVER SYSTEM

## **640 ADVENTURE AUS/UK 2007**

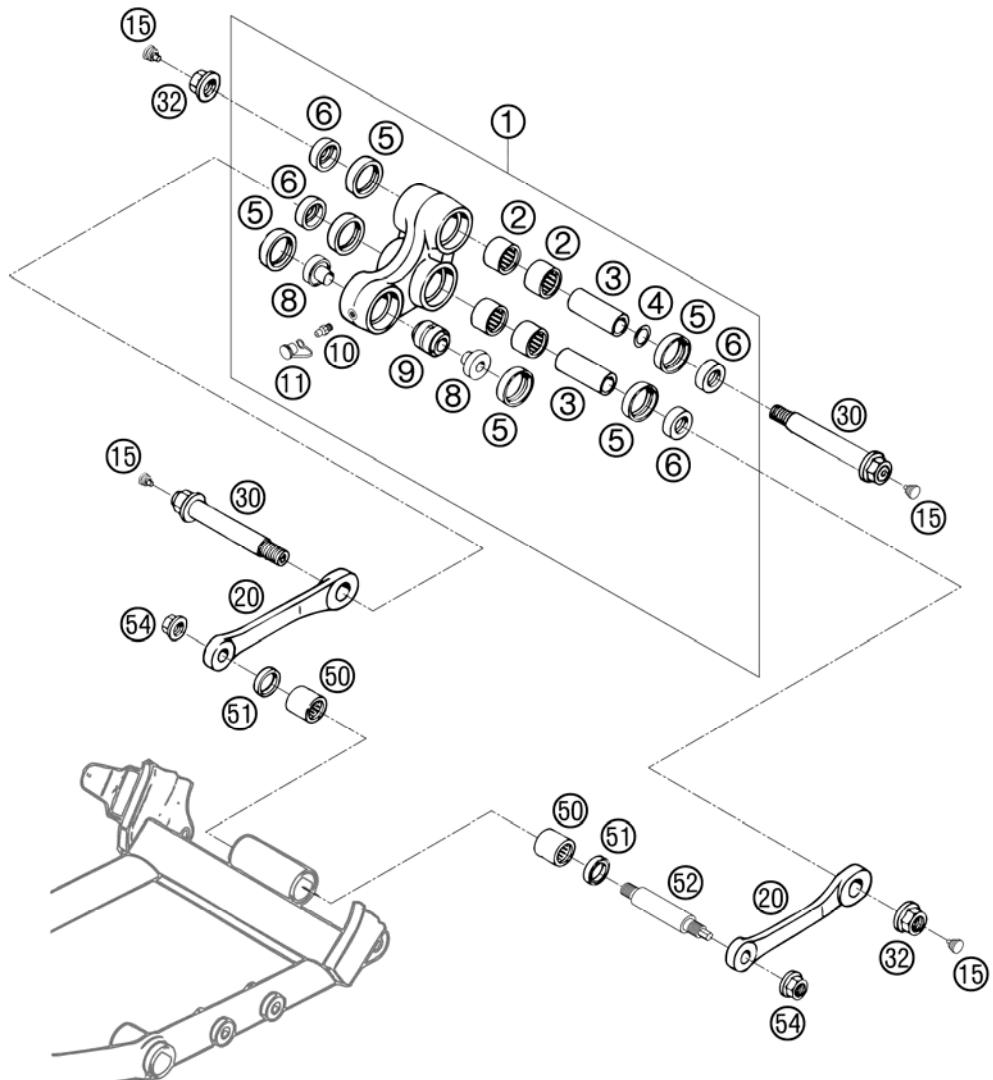


FIG	PART NUMBER	DESCRIPTION	QTY
1	58303080244	ROCKER ARM CPL. FORGED LC4 '99	1
2	54603097000	NEEDLE BUSH HK 2016	4
3	54603081000	BUSHING SLEEVE 15 X 20 X 48	2
4	54603090010	STEEL WASHER 15,2X19X0,1	X
4	54603090020	STEEL WASHER 15,2X19X0,2	X
4	54603090030	STEEL WASHER 15,2X19X0,3	X
5	0760253270	SHAFT SEAL RING 25X32X7	6
6	58303090000	SPAC.F.SHAFT SEALRING 15X25X11	4
8	58303085100	BUSHING FOR BEARING LINK '95	2
9	54203083050	LINK BEARING 12X25X22(16-1061)	1
10	72003035000	GREASE FITTING M6 STRAIGHT	1
11	53003099000	CAP WITH LOOP RED	1
15	54403135000	PLASTIC CAP SFL10	4
20	58303083000	LINKAGE ARM L=127MM '93	2
30	54603182044	BOLT CPL. 15X98MM / M14X1,5	2
32	54603015000	SELF LOCKING NUT M14X1,5 WS=19	2
50	56503195100	NEEDLE BEARING HK 1816	2
51	0760182442	SHAFT SEAL RING 18X24X4	2
52	58303084100	BUSHING BOLT CONNECTING BAR'96	1
54	49103415000	SELF LOCK. NUT M12X1,75 WS=19	2

05583040 / C065820401

\* NEW PART

**X AS REQUIRED**

# SWINGARM

# 640 ADVENTURE AUS/UK 2007

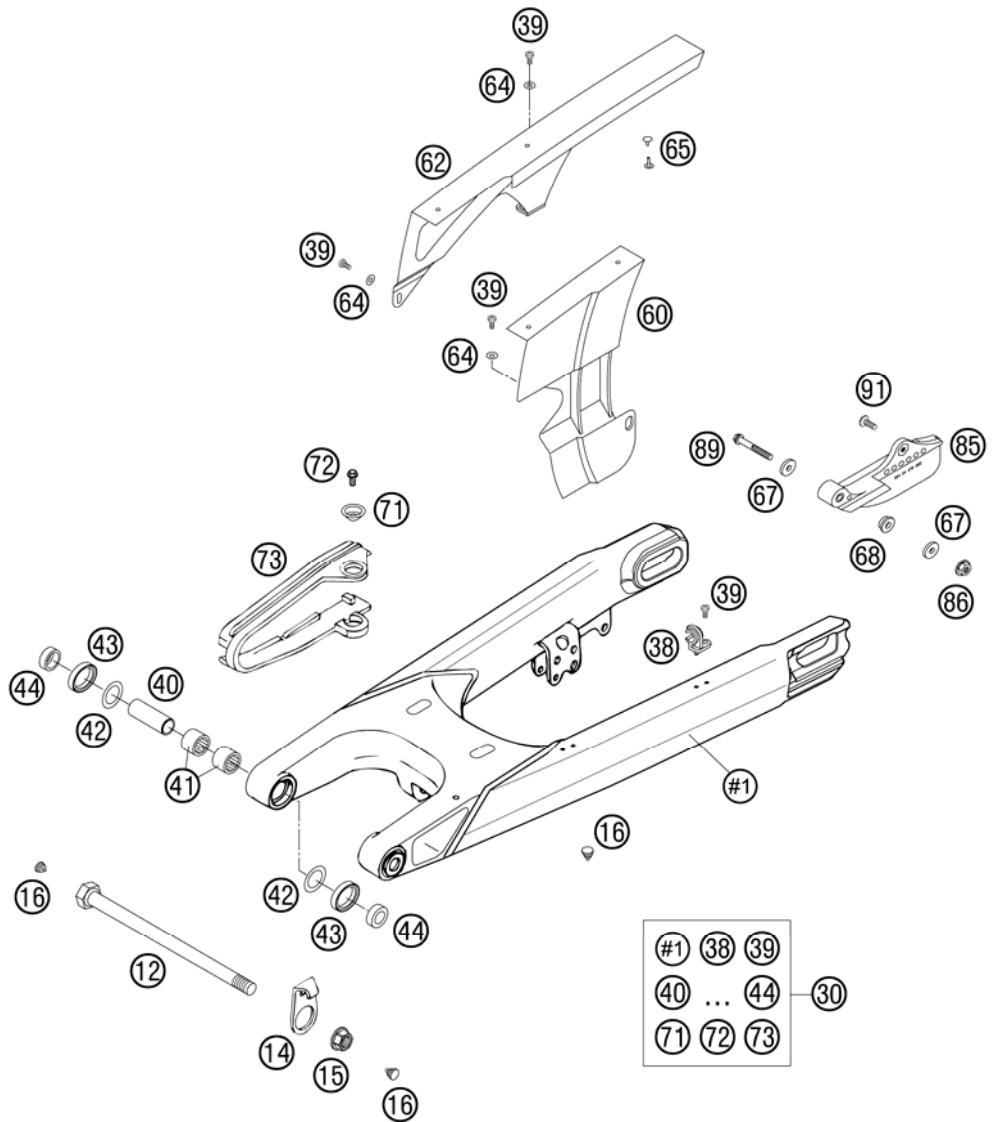


FIG	PART NUMBER	DESCRIPTION	QTY
12	54603014100	SWINGARM BOLT KPL. L=253	1
14	50230211000	BRAKE HOSE GUIDE '89	1
15	54603015000	SELF LOCKING NUT M14X1,5 WS=19	1
16	54403135000	PLASTIC CAP SFL10	X
30	58404030344	SWINGARM CPL. LC4 03	1
38	54611076100	RETAIN.CLAMP FOR BRAKE HOSE'96	2
39	0009050103	SPECIAL SCREW M 5,0X10	5
40	50203081700	BUSHING SLEEVE 15X20X38,75	2
41	59004031000	NEEDLE BUSH HK2012V	4
42	59004033100	WASHER 20X32X0,8	2
43	0760253270	SHAFT SEAL RING 25X32X7	4
44	54603090000	BUCKET F.SHAFTSEALRING 15X25X9	4
60	58307060000	CHAINGUARD SMALL '96	1
62	58307060250	CHAINGUARD LARGE 03	1
64	0021050003	WASHER DIN9021-A 5,3	3
65	20012062055	HOLLOW RIVET TWO PARTS	2
67	50232050003	STEEL WASHER 6,2X18X2 DACROMET	2
68	58404060150	COLLARED BUSH 6,2X10X20X6 03	1
71	72210079000	BUCKET	2
72	0015060103	HH COLLAR SCREW M 6X10 WS=8	2
73	58307073000	CHAIN SLIDING GUARD DUKE'94	1
85	58404070000	CHAIN GUIDE CPL. REAR LC4 '98	1
86	56509064100	SELF LOCKING NUT M6 10.9	1
89	0015060553	HH COLLAR SCREW M 6X55 WS=8	1
91	0014060133	HH COLLAR SCREW M 6X13 WS=8	1

065830401 / C075820400

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER

640 ADVENTURE AUS/UK 2007

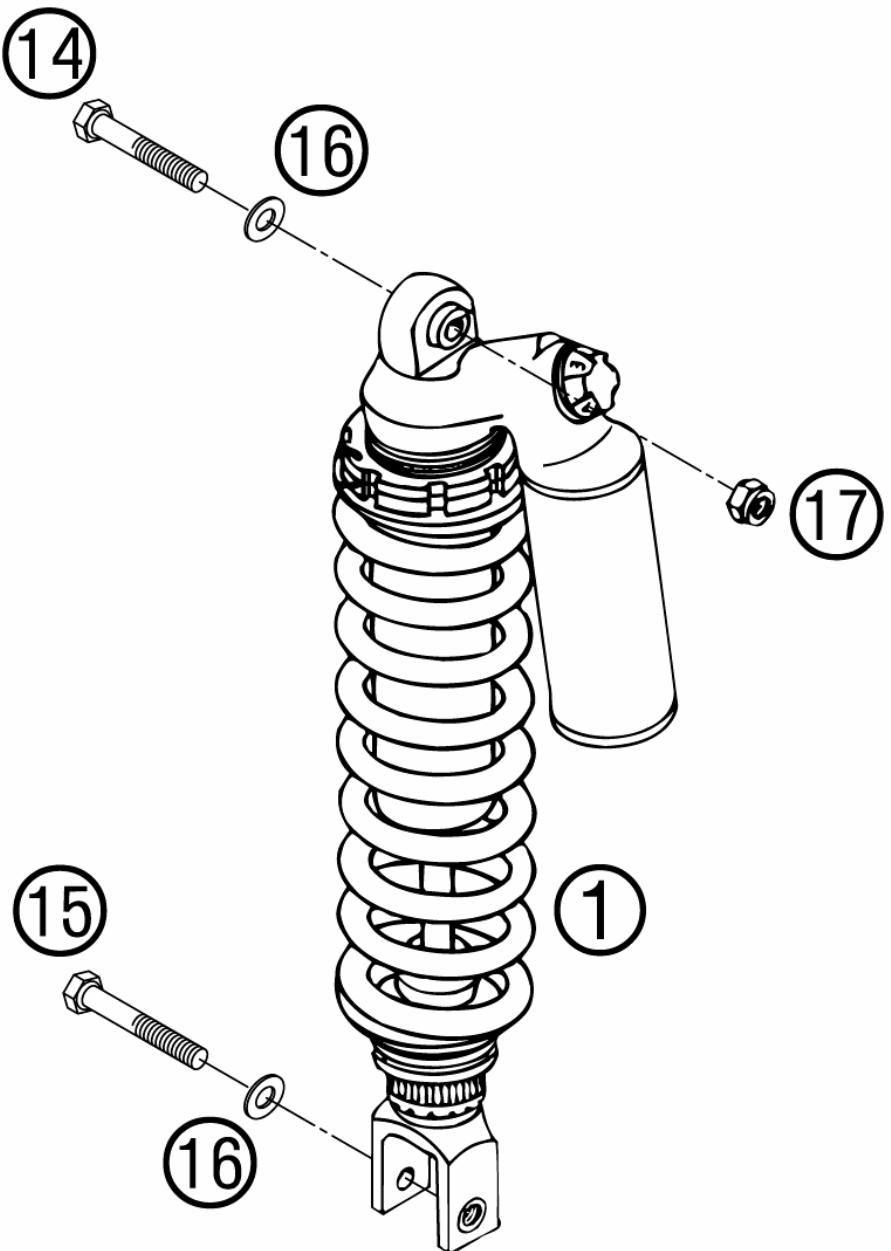


FIG	PART NUMBER	DESCRIPTION	QTY
1	01187B04	MONOSHOCK 4681 BAVP ADVENT. 06	1
14	56503086000	SPECIAL SCREW M10X47 WS=17	1
15	56503093000	SPECIAL SCREW M10X55 WS=17	1
16	0125100003	WASHER DIN0125-A10,5	2
17	54310086100	SELF LOCKING NUT M10 CU WS=14	1

075820402 / C075820402

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER DISASSEMBLED

640 ADVENTURE AUS/UK 2007

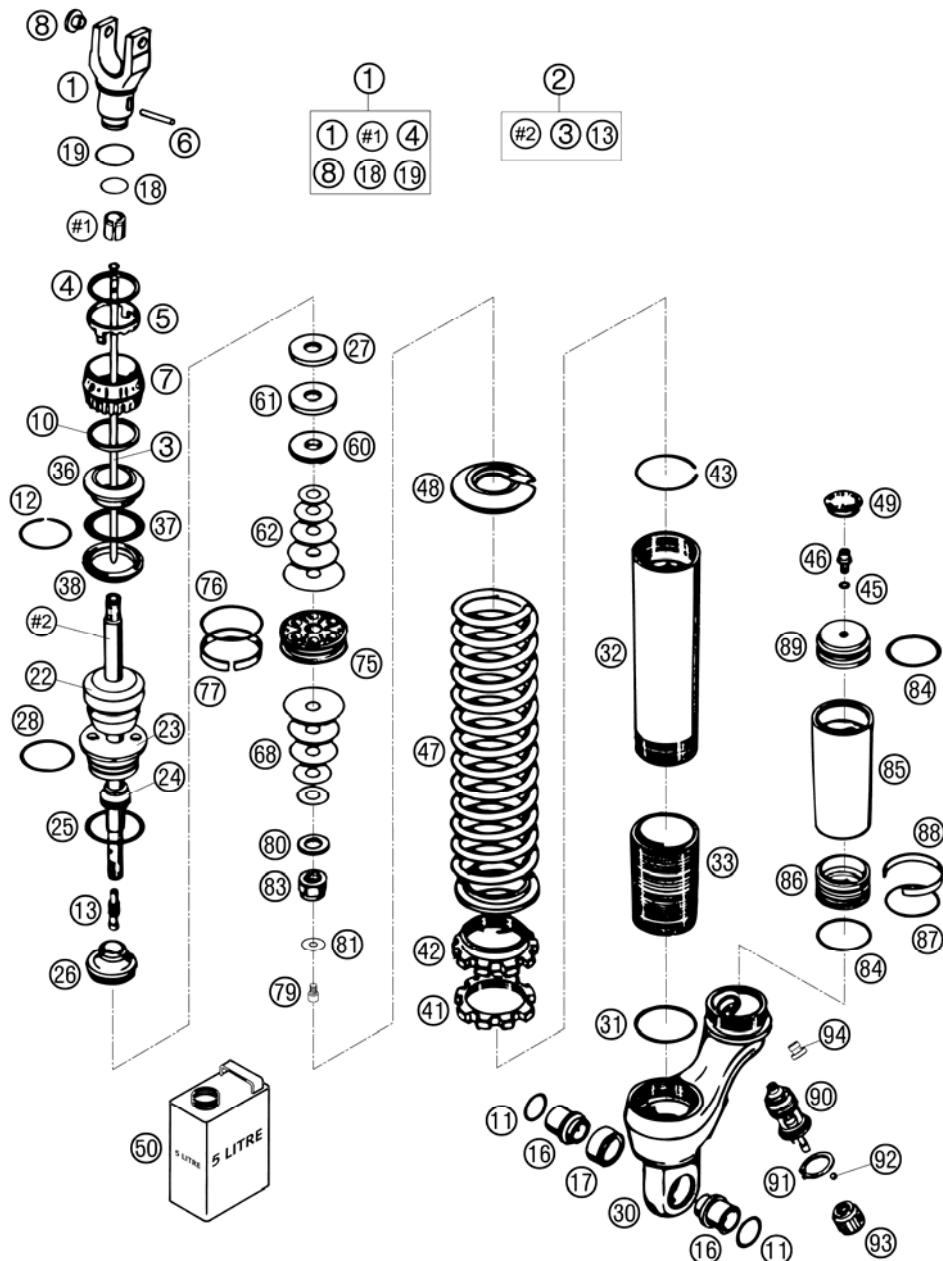


FIG	PART NUMBER	DESCRIPTION	QTY
1	46811558S	SHOCK ABS. BOTTOM-FORK L75B	1
2	46811560S2	PISTON ROD D=14 BA M14X1	1
3	46811545S	NEEDLE CPL. D=4 BA, L=183	1
4	46811222	O-RING 36X0,5	1
5	46811263	WASHER	1
6	46811261	PIN 4X35	1
7	46811262	ADJ. KNOB D=41	1
8	46811205	ADAPTOR-BUSH M10x1,50, D=15	1
10	46811221	O-RING 35X3	1
11	46811050	SEAL KGW	2
12	46811268	CIRCLIP 22X1,2	1
13	46811259	NEEDLE SEAT 5X17,25	1
16	46811078	ADAPTOR KGW 10X24	2
17	46811027	BUSHING KGW 1525	1
18	46811499	O-RING NBR 21X2	1
19	46811500	O-RING NBR 32X1,5	1
22	46810365	BUMP RUBBER WP55 WHITE	1
23	46811045	SCREW CAP M47,4, H=22,5	1
24	46811044	DUST SEAL 1424	1
25	46810325	O-RING 35X5	1
26	46811540S1	ADAPTER CPL. D=46, H=23 BA	1
27	46811002	SPACER 35X14X2	1
28	46811042	O-RING 40,00X2,00 WP	1
30	46811481	SHOCK ABSORB. TOP H-35/79 84	1
31	46810016	O-RING NBR 48X2	1
32	46810093	TUBE L=180	1
33	46810346	THREADED BUSH L=60 BLACK	1
36	46811561	BUSHING RING D=55X19	1
37	46811512	O-RING NBR 32X8	1
38	46811511	SUPPORT RING D=55X7,5	1
41	46810109	COUNTERNUT	1
42	46810108	ADJUSTING NUT	1
43	46810010	CIRCLIP 49X1,5	1
45	46810893	O-RING NBR 5,28X1,78	1
46	36120151	SCREW PLUG M5X6	1
47	91010110	SPRING 70-260 (59), D=12	1

065820403 / C075820403

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER DISASSEMBLED

640 ADVENTURE AUS/UK 2007

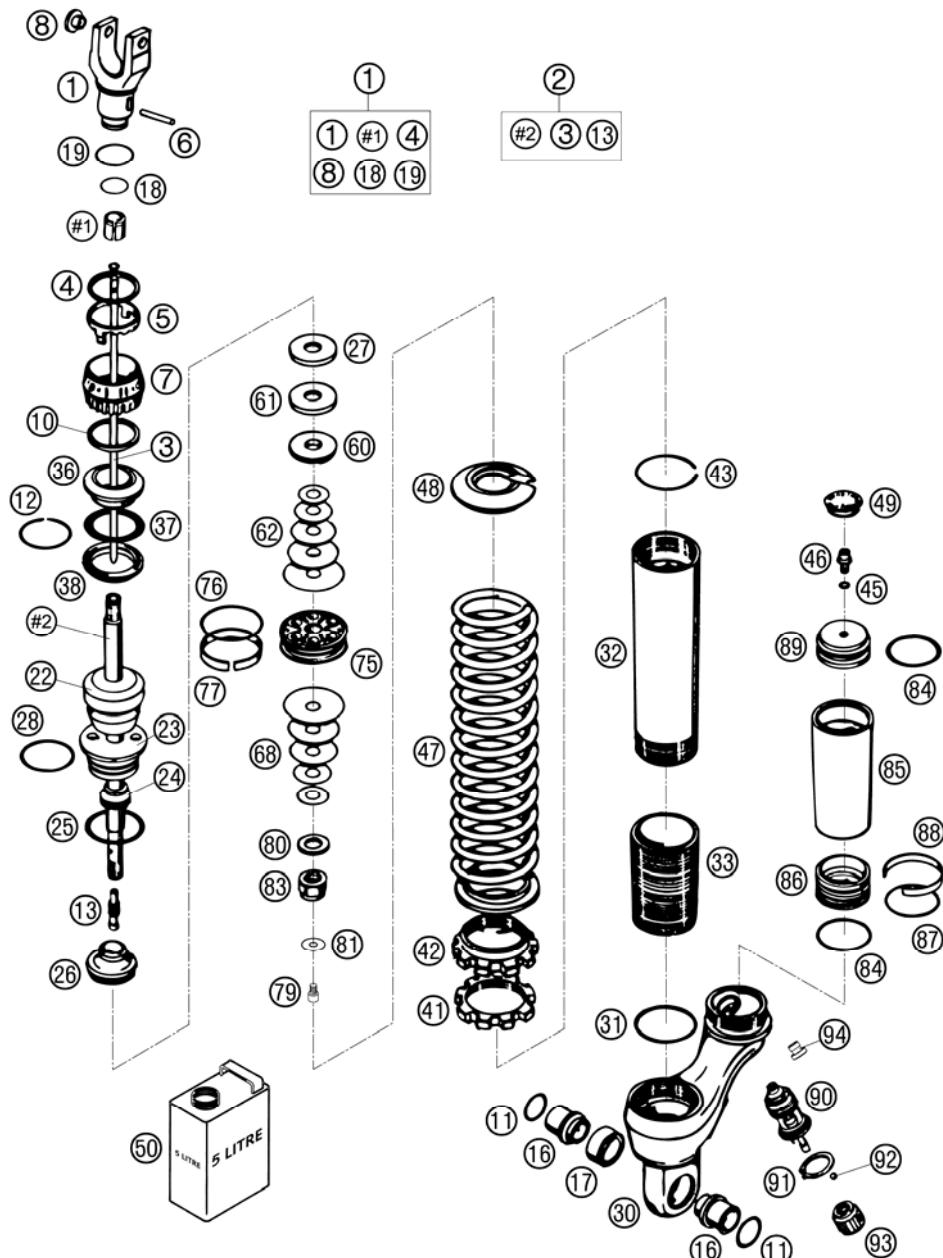


FIG	PART NUMBER	DESCRIPTION	QTY
47	91010111	SPRING 75-260 (59)	X
47	91010253	SPRING 66-260 59	X
48	46810063	SPRING RETAINER D=58,H=13,L=15	1
49	46811208	RUBBER CAP "DO NOT OPEN"	1
50	50180342S1	SHOCK ABSORBER FLUID 5 LT '03	1
60	46811216	REBOUND BUSH PLANE H=6,5	1
61	46811005	SPACER 35X14X10	1
62	46810491	SHIM 12X26X0,20	1
62	46810492	SHIM 12X28X0,20	1
62	46810493	SHIM 12X30X0,20	1
62	46810498	SHIM 12X40X0,20	2
62	46810507	SHIM 12X40X0,25	1
62	46810521	SHIM 12X32X0,15	1
62	46810522	SHIM 12X34X0,15	1
62	46810523	SHIM 12X36X0,15	1
62	46810524	SHIM 12X38X0,15	1
62	46810606	SHIM 12X22X0,10	1
62	46810610	SHIM 12X27X0,15	1
68	46810491	SHIM 12X26X0,20	1
68	46810492	SHIM 12X28X0,20	1
68	46810493	SHIM 12X30X0,20	1
68	46810520	SHIM 12X30X0,15	2
68	46810521	SHIM 12X32X0,15	2
68	46810607	SHIM 12X23X0,10	1
68	46810641	BACKPLATE 12X21X0,30	1
75	46811218	PISTON 6+6XD=7 BA	1
76	46810035	O-RING VITON 37,82X1,78	1
77	46811206	PISTON RING 8X46	1
79	46180056	BLEED SCREW M6	1
80	46811258	RING 12X24X2,5	1
81	40540403	SHIM 6X18X0,1	4
83	46180060	PISTON ROD NUT CPL. M12X1	1
84	46810340	O-RING NBR 45X2	2
85	46811453	RESERVOIR SCREW L=123 GREY	1
86	46810322	SEPARATION PISTON D=46	1
87	46811043	O-RING VITON 35X5	1

065820403 / C075820403

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER DISASSEMBLED

640 ADVENTURE AUS/UK 2007

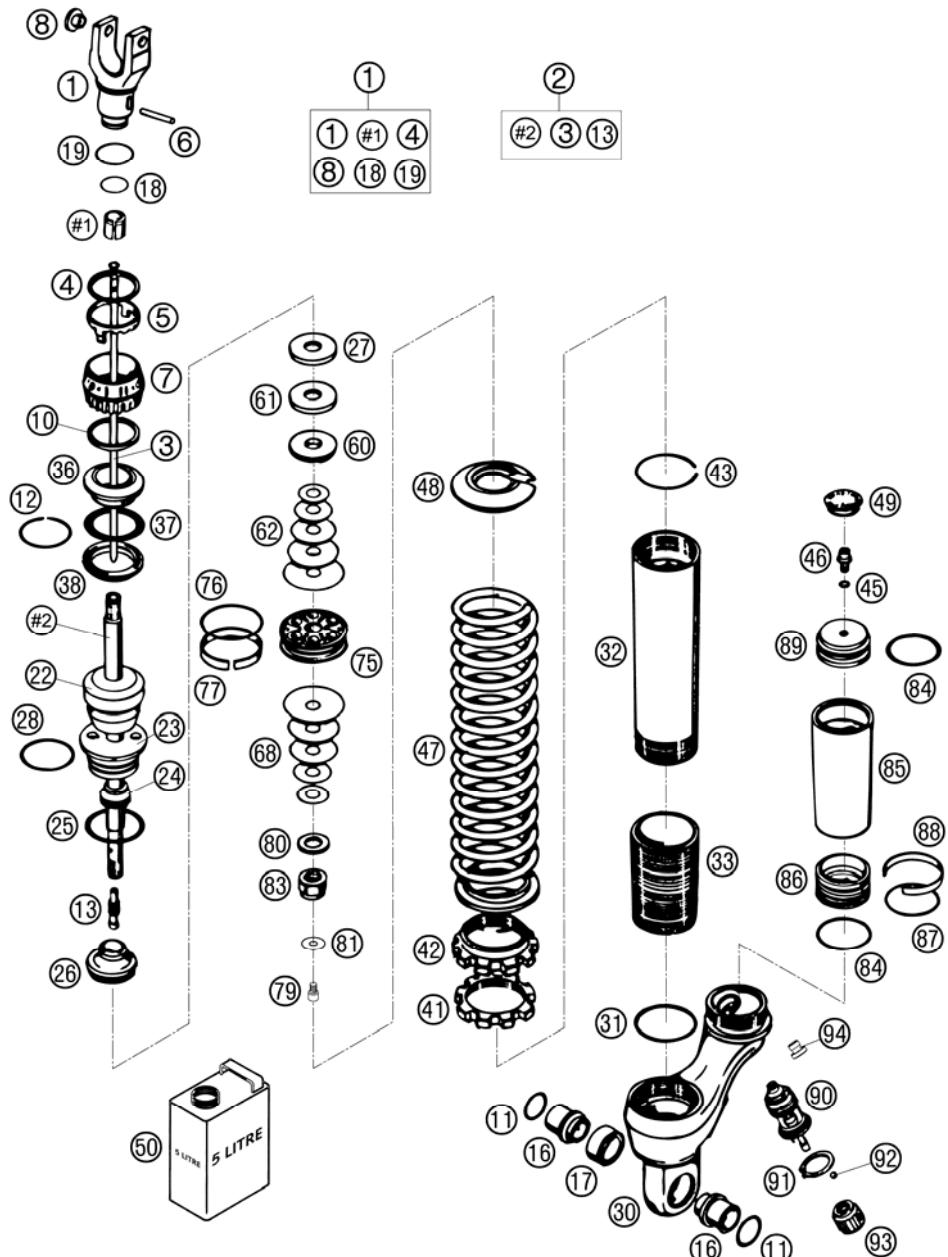


FIG	PART NUMBER	DESCRIPTION	QTY
88	46810324	PISTON RING 3,9X1,5X138	1
89	46811209	RESERVOIR CAP D=46	1
90	46811539S	CC-COMPRESSOR DAMPING CONTROL CPL.	1
91	46810334	LOCK WASHER JV24	1
92	46810333	STEEL-BALL D=4,75	1
93	46811272S	ADJUSTING KNOB CC-MECH. CPL.	1
94	50180095	BLEED PLUG R 1/8	1

065820403 / C075820403

\* NEW PART

X AS REQUIRED

# MAINFOLD, SILENCER

# **640 ADVENTURE AUS/UK 2007**

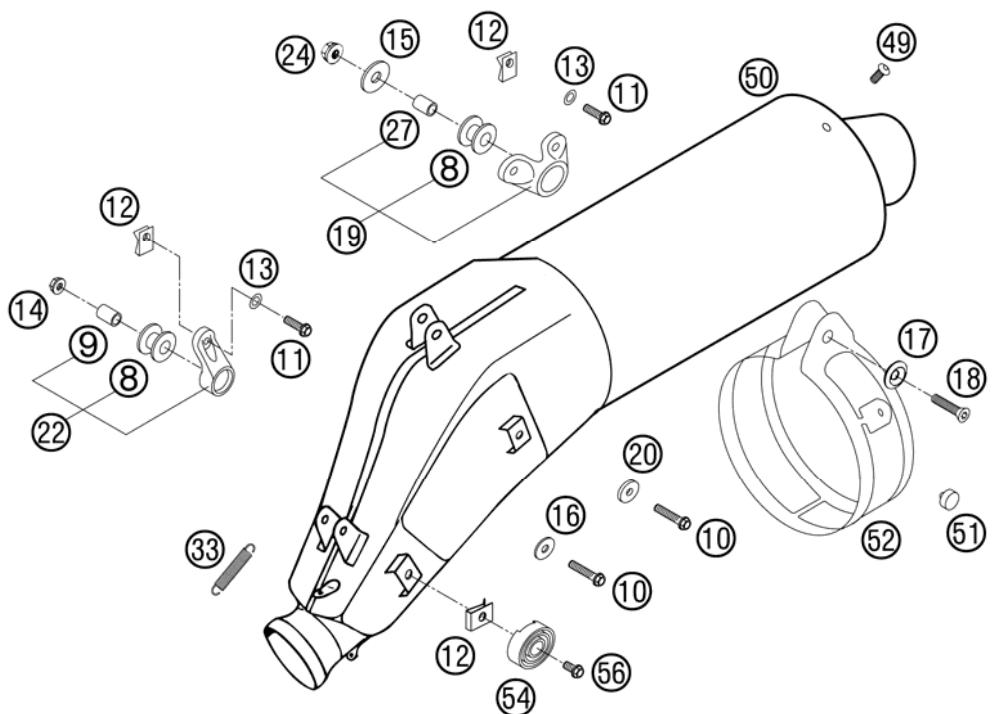


FIG	PART NUMBER	DESCRIPTION	QTY
8	54305068100	DAMP. COMPONENT SILICONE GREY	3
9	54305069000	BUSHING 7X12X15,4	2
10	0015060303	HH COLLAR SCREW M 6X30 WS=8	2
11	0015060203	HH COLLAR SCREW M 6X20 WS=8	4
12	54603048100	RANGE CHANGE METAL NUT M6	6
13	0137060003	SPRING WASHER DIN0137-B 6	4
14	56509064100	SELF LOCKING NUT M6 10.9	2
15	0021080003	WASHER DIN9021-A 8,4	1
16	0021060003	WASHER DIN9021-A 6,4	1
17	58303061000	SPECIAL WASHER ALU 8 X 24 MM	1
18	0991080353	FLAT HEAD SCREW DIN7991-M 8X35	1
19	58405085044	SILENCER BRACKET CPL. 2001	1
20	50232050001	STEEL WASHER 6,4X17X3	1
22	58305165244	SILENCER BRACKET CPL. SHORT'96	2
24	54310086200	SELF LOCKING NUT M8 10.9	1
27	56505069000	SPACER BUSHING 8,4X12X16	1
33	50305016000	TEN.SPRING L=62MM EY.MOVEABLE	2
49	0902060083	AH OVAL SCREW ISO 7380 M 6X8	3
50	58405083300	SILENCER HGS-4 04	1
51	54308042000	RUBBER BUFFER	1
52	58405161100	RETAIN CLAMP F.HGS4-SILENC. 04	1
54	58405098100	RUBBERBUFFER F. SILENCER 2000	2
56	0015060123	HH COLLAR SCREW M 6X12 WS=8	2

05584051 / C065820501

\* NEW PART

AS REQUIRED

# MAINFOLD

# 640 ADVENTURE AUS/UK 2007

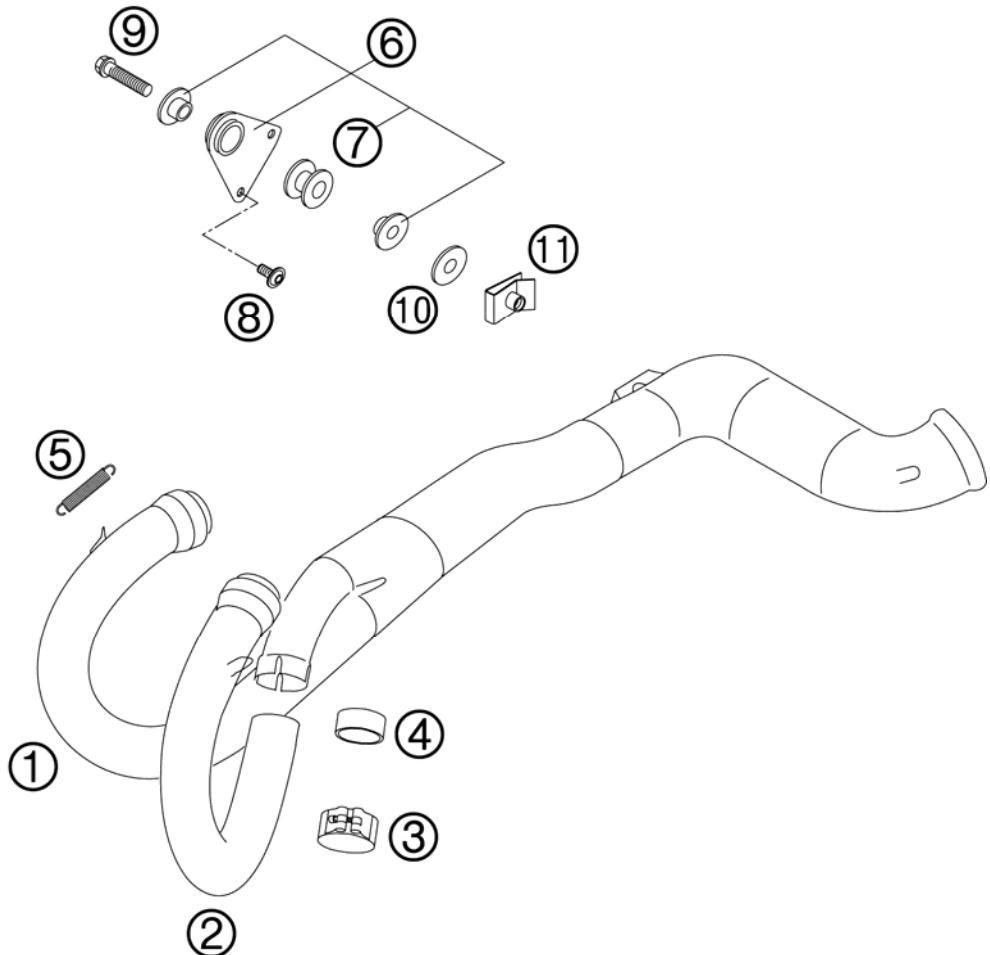


FIG	PART NUMBER	DESCRIPTION	QTY
1	58405008500	EXHAUST PIPE R/S 03	1
2	58405007400	EXHAUST PIPE L/S 03	1
3	58405058100	COLLECTOR CLAMP D=41MM 03	1
4	58405005100	GRAPHIT RING 34X39X20MM 03	1
5	50305016000	TEN.SPRING L=62MM EY.MOVEABLE	4
6	5830506504430	BRACKET-PRE SILENCER CPL.BLACK	1
7	54305068100	DAMP. COMPONENT SILICONE GREY	1
8	0738060181	COU.SUNK SCR. AH ISO7380 M6X18	2
9	0015080353	HH COLLAR SCREW M 8X35 WS=10	1
10	51005067000	INSOLATE WASHER 8,5X28X3	1
11	54603048000	RANGE CHANGE METAL NUT M8	1

05583050 / C075820500

\* NEW PART

X AS REQUIRED

# AIR FILTER BOX

# 640 ADVENTURE AUS/UK 2007

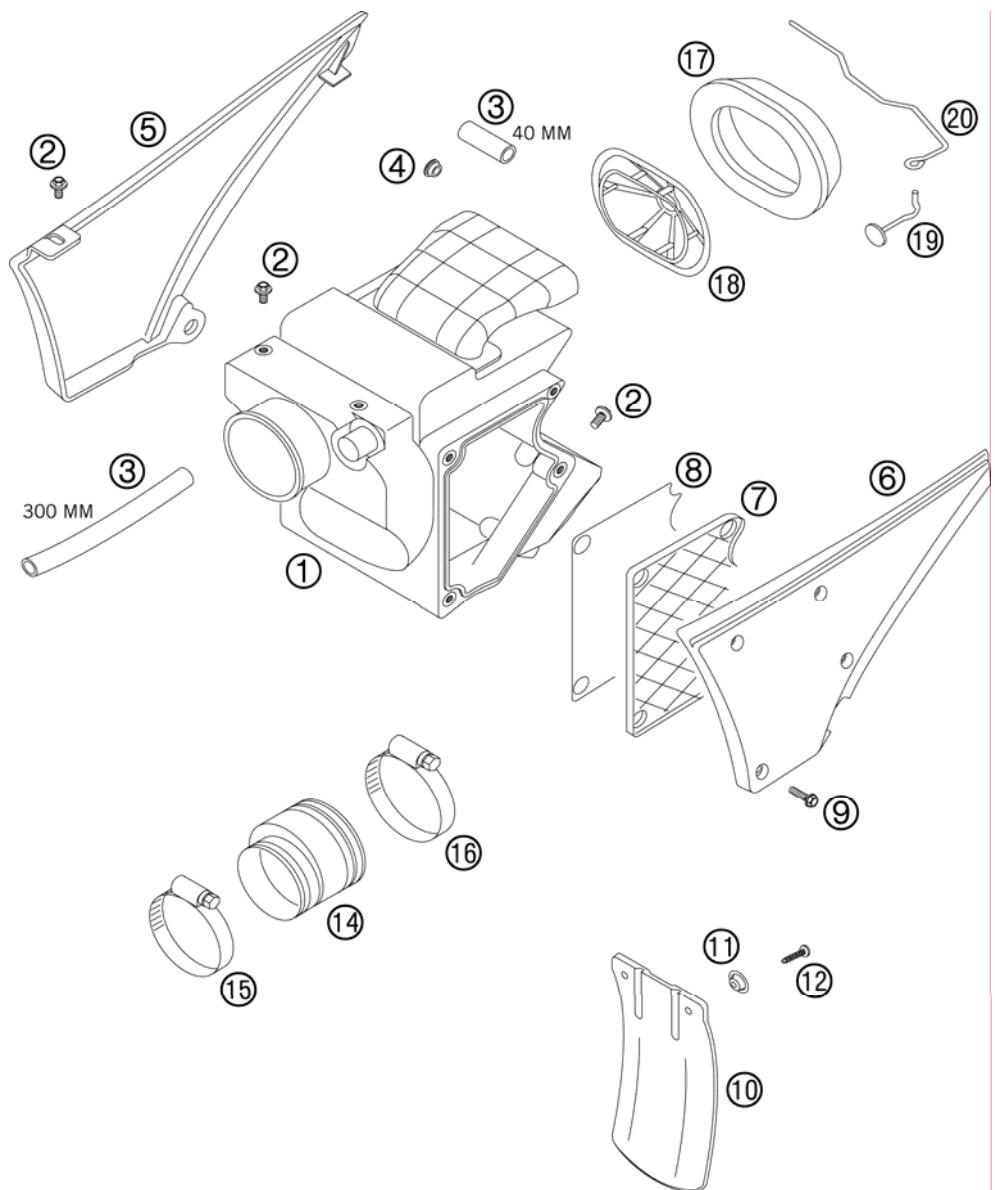


FIG	PART NUMBER	DESCRIPTION	QTY
1	58406001200	FILTER BOX E-START 03	1
2	0014060103	HH COLLAR SCREW M 6X10 WS=8	5
3	57005020001	HOSE 10X14 PER METER	X
4	36111021000	PLUG	1
5	58406004000	FILTER BOX COVER R/S LC4'98	1
6	58406003100	FILTER BOX COVER L/S LC4'98	1
7	58406003150	CARRIER FILTER BOX GASKET '98	1
8	58406090100	GASKET FILTER BOX COVER LC4'98	1
9	0015050203	HH COLLAR SCREW M 5X20 WS=8	4
10	54606010000	SPLASH PROTECT.FOR FILTER BOX	1
11	72210079000	BUCKET	2
12	0017060203	EJOT PT SCREW K60X20 WS=6	2
14	58406026000	AIR FILTER BOOT 400/640 LC4'97	1
15	51006027000	HOSE CLAMP 50-70MM	1
16	55006028000	HOSE CLAMP 60-80MM	1
17	58406015100	AIRFILTER	1
18	58406016000	FILTER CARRIER '97	1
19	58406017050	HOOK F.HOLDING HANG.FILTER '97	1
20	58406017100	HOLDING HANGER FOR FILTER '98	1

05584060 / C065820600

\* NEW PART

X AS REQUIRED

# TANK, SEAT, COVER

# 640 ADVENTURE AUS/UK 2007

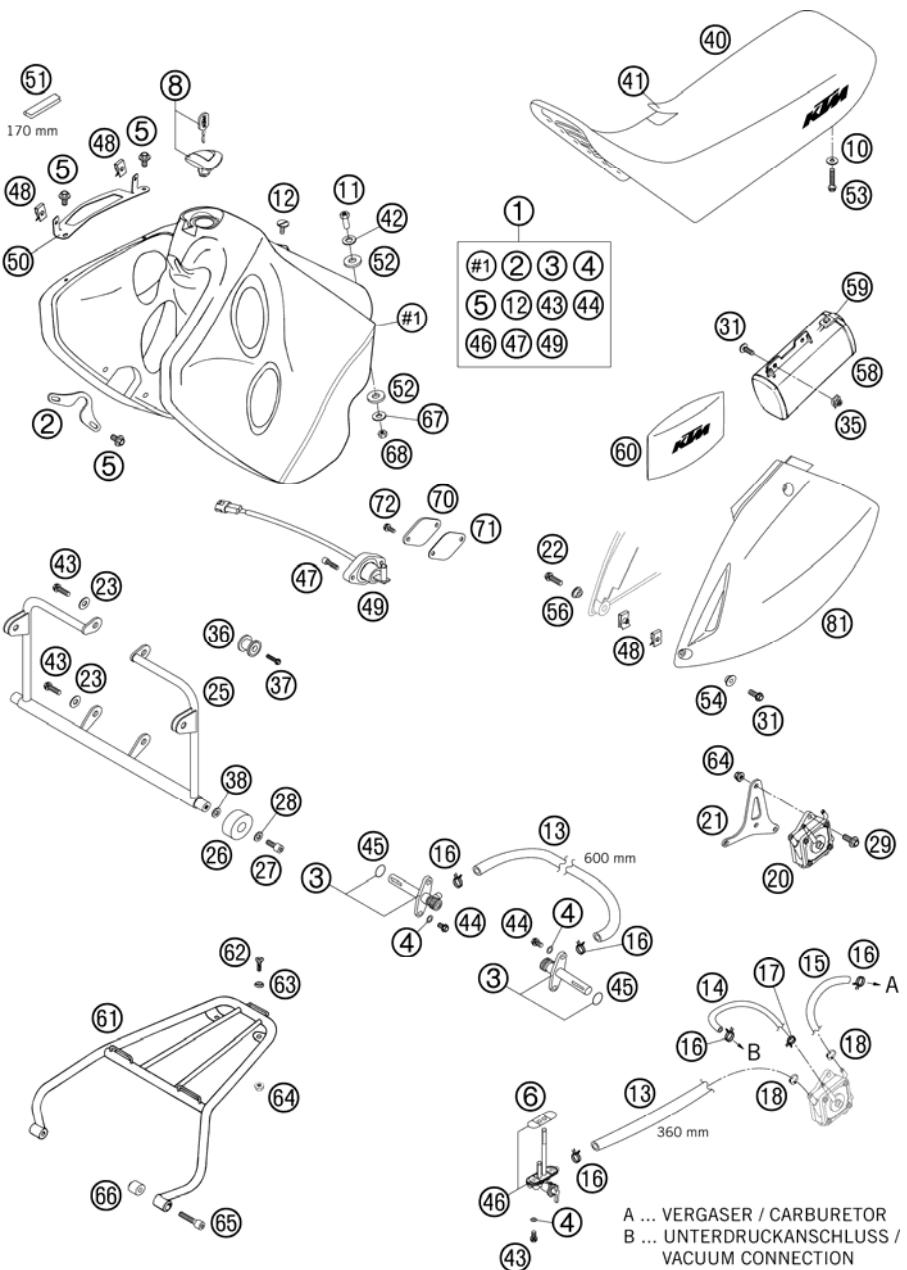


FIG	PART NUMBER	DESCRIPTION	QTY
1	5820701333370B	FUEL TANK LC4-ADV. CPL. 06	1
2	58507023000	DECAL TAKE IN	2
3	58507003000	BRACKET FOR 30 LITER TANK	2
4	0603061001	FUEL COCK CPL. SMALL RALLYE'96	6
5	0014060103	CU-SEAL RING DIN7603-6X10X1	8
6	58307106100	HH COLLAR SCREW M 6X10 WS=8	1
8	58407008100	GASKET FUEL COCK MIKUNI	1
10	50232050003	TANK PLUG LC4 USA '99	1
11	58307014000	STEEL WASHER 6,2X18X2 DACROMET	1
12	58007044000	SPECIAL NUT M8	1
13	54435024001	oval head screw M6X15	1
14	58205035001	HOSE ID 7,5 PER METER	x
15	58507116100	HOSE 6X10 PER METER	x
16	58007117000	HOSE OG.ECO 1TBSE 7X13MM	5
17	58007017000	YDNAC-CLAMP 10107 10MM	1
18	58007117200	YDNAC CLAMP 10101 (9MM)	2
20	58512087000	OETIKER HOSE CLAMP 13,3MM	1
21	58212071300	FUEL PUMP MIKUNI DF52-601 01	1
22	0015060203	BRACKET FOR FUEL PUMP 2003	1
23	0021060003	HH COLLAR SCREW M 6X20 WS=8	4
25	5851209200030	WASHER DIN9021-A 6,4	1
26	50107015000	BRACKET 30LT TANK BLACK 06	1
27	0912060163	TANKROLL 13X36X16	2
28	0125060003	AH SCREW DIN0912-M 6X16	2
29	0014060153	WASHER DIN0125-A 6,4	2
31	0015060163	HH COLLAR SCREW M 6X15 WS=8	3
35	50235033300	HH COLLAR SCREW M 6X16 WS=8	2
36	58307113250	SNAP-NUT HOLDER M6 KP142	2
37	0015060253	TANK BUSHING CPL. 12 X 34 X 25	2
38	12011016000	HH COLLAR SCREW M 6X25 WS=8	2
40	58207040500	WASHER 6 X 12 X 3	2
41	58207040550	SEAT ADVENTURE 2003	1
42	58307019000	SEAT COVER ADVENTURE 2003	1
43	0015060163	WASHER 10,5 X 25 X 1,5	1
44	0015060103	HH COLLAR SCREW M 6X16 WS=8	6
		HH COLLAR SCREW M 6X10 WS=8	4

05582070 / C075820700

\* NEW PART

X AS REQUIRED

# **TANK, SEAT, COVER**

## **640 ADVENTURE AUS/UK 2007**

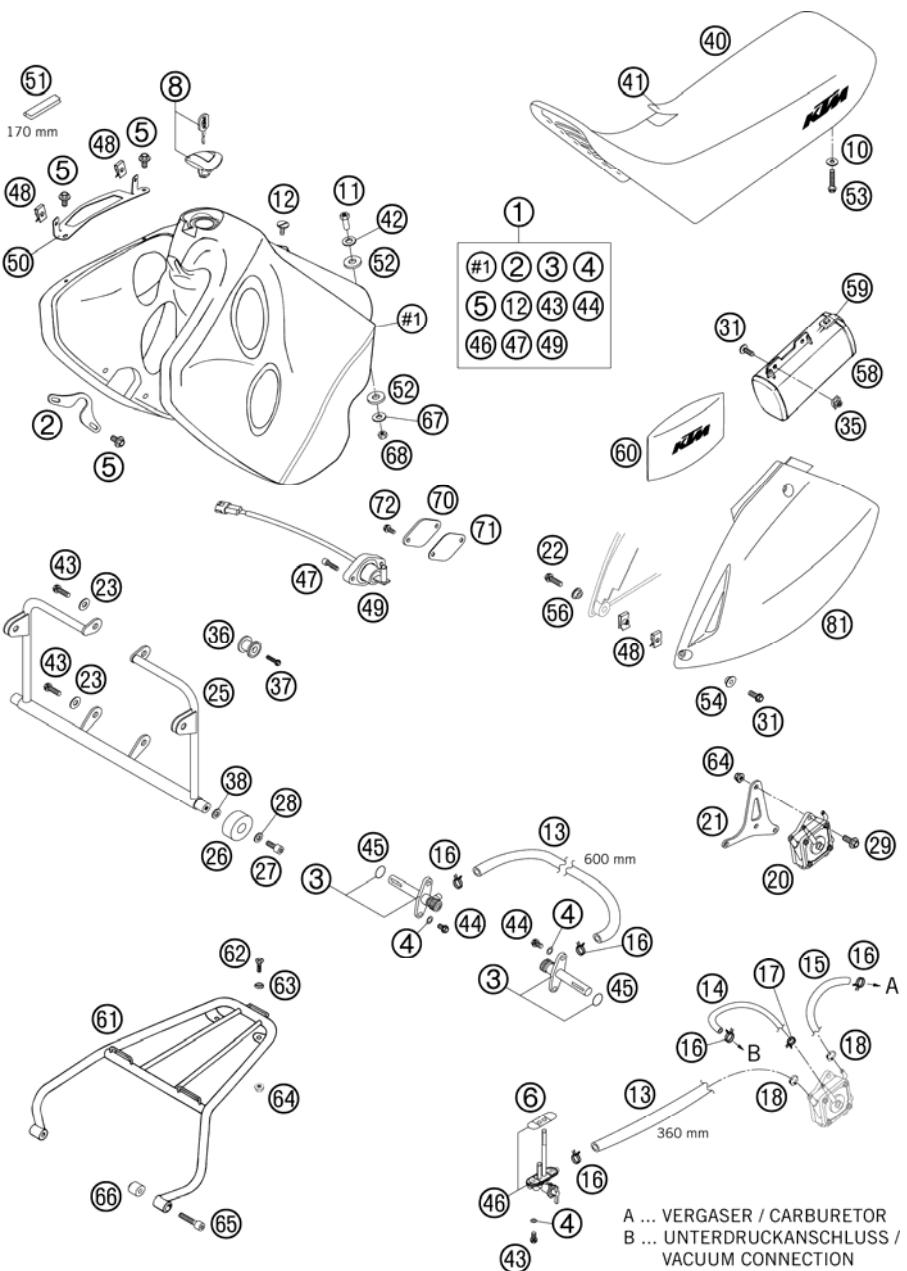


FIG	PART NUMBER	DESCRIPTION	QTY
45	55007006200	O-RING 11X1,8 NBR 70	2
46	51107004000	FUEL COCK CPL.MIKUNI CK-69 '96 ONE CONNECTION	1
47	0912050163	AH SCREW DIN0912-M 5X16	2
48	54603048100	RANGE CHANGE METAL NUT M6	6
49	58207080000	GAS-LEVEL SENSOR ADV. 2002	1
50	58211001160	MASK BRACKET L/S ADV. 01	1
50	58211001161	MASK BRACKET R/S ADV. 01	1
51	58312085100	EDGE PROTECTOR PER METER	1
52	51005067100	INSOLATE WASHER 12X28X3	2
53	0015060353	HH COLLAR SCREW M 6X35 WS=8	1
54	50308052000	BUSH FOR SPOILER 6X11X16X5 MM	1
56	50308053000	BUSH FOR SPOILER 6X11X16X7,5	1
58	58012058000	TOOL BOX CPL. '92	1
59	58012058050	RUBBER FOR TOOL BOX '92	1
60	58329099000	ORIGINAL EQUIPMENT TOOL KIT	1
61	5841201020030	BAGGAGE CARRIER BLACK MIL LC4	1
62	0991060203	FLAT H.SCREW DIN7991-M6X20 8.8	2
63	40006006000	WASHER 6MM	2
64	56509064100	SELF LOCKING NUT M6 10.9	4
65	0015060253	HH COLLAR SCREW M 6X25 WS=8	2
66	58412011100	BUSH FOR BAGGAGE CARRIER 2000	2
67	0021080003	WASHER DIN9021-A 8,4	1
68	0934080003	HEXAGON NUT DIN0934-M 8	1
70	58207081000	COVER FOR GAS-LEVEL SENSOR	X
71	58207081050	GASKET FOR COVER	X
72	0015050123	HH COLLAR SCREW M 5X12 WS=8	X
81	5840804100070	SIDE COVER L/S ORANGE 04	1
81	5840804210070	SIDE COVER R/S ORANGE 04	1

05582070 / C075820700

\* NEW PART

AS REQUIRED

# MASK, FENDERS

# 640 ADVENTURE AUS/UK 2007

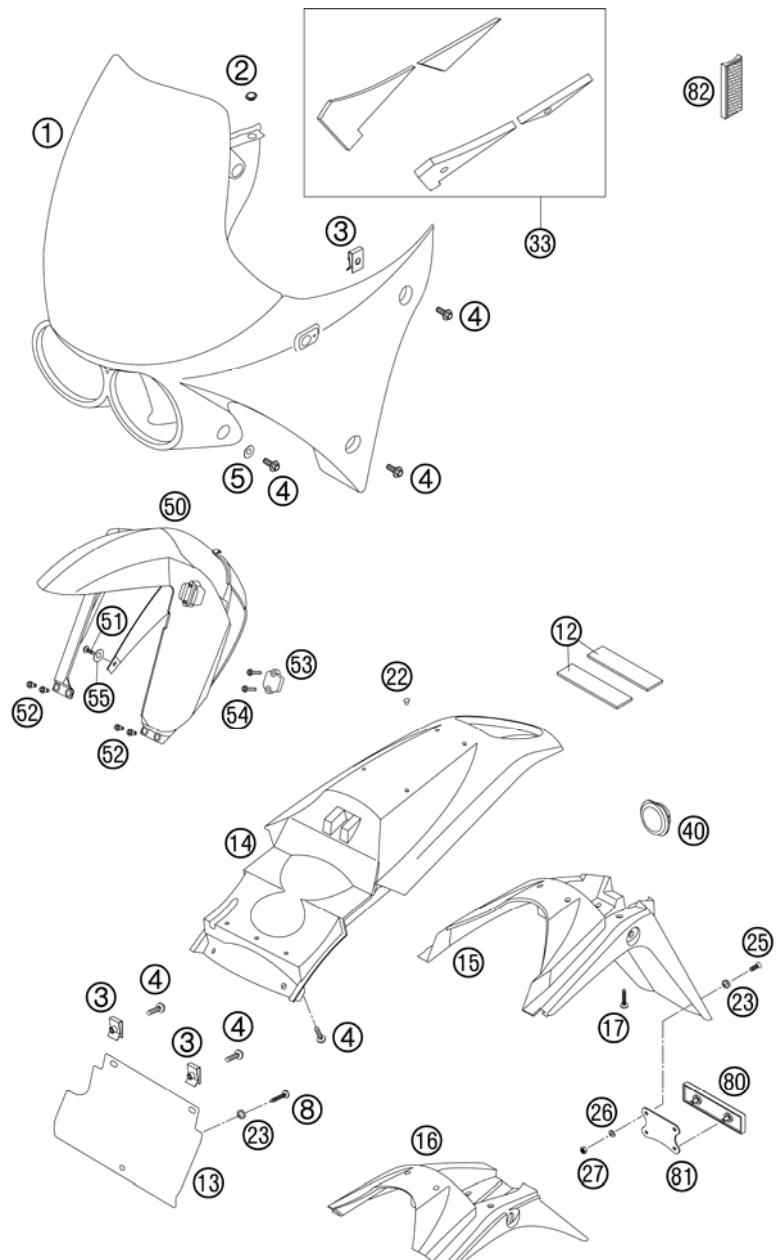


FIG	PART NUMBER	DESCRIPTION	QTY
1	5821100120070	HEAD LIGHT MASK ORANGE 04	1
2	54208042000	RUBBER SLEEVE	4
3	54603048100	RANGE CHANGE METAL NUT M6	8
4	0014060153	HH COLLAR SCREW M 6X15 WS=8	10
5	60007020040	PLASTIC WASHER 03	2
8	0017050181	SCREW FOR PLASTIC D=5X18	1
12	54601097000	RUBBER STRIP 85X25X3 MM	2
13	58308013250	FENDER EXTENSION LC4-E '97	1
14	5840801410070	REAR FENDER ORANGE 04	1
15	58408015000	NUMB.PLATE CARRIER BLACK LC4	1
16	58308015100	NUMB.PLATE CARRIER BLACK SC'99	x
17	0017060203	EJOT PT SCREW K60X20 WS=6	2
22	5840801200004	PLUG REAR FENDER ORANGE 01	x
23	40006006000	WASHER 6MM	3
25	0966050163	OVAL HEAD SCREW DIN0966-M 5X16	2
26	0125050003	WASHER DIN0125-A 5,3	2
27	0985050003	SELF LOCKING NUT DIN0985-M 5	2
33	58211002100	VIEW PROTECTION-SET F. MASK 01	1
40	58414040050	RUBBER FOR FENDER REAR	1
50	6000801000070A	FENDER FRONT ORANGE 05	1
51	0014060133	HH COLLAR SCREW M 6X13 WS=8	2
52	59001092050	SPECIAL SCREW M6X12,5 WS=8	4
53	6000802500070A	CLAMP F.SPEED CABLE ORANGE 05	1
54	0081500181	SCREW FOR PLASTIC D=5X18	2
55	60007020040	PLASTIC WASHER 03	2
80	58412080000	REFLECTOR RED LC4 '98	1
81	58412080050	BRACKET FOR REFLECTOR	1
82	60012080000	SIDE REFLECTOR YELLOW 03 ONLY FOR AUS	2

065820800 / C075820800

\* NEW PART

X AS REQUIRED

# DECAL

## 640 ADVENTURE AUS/UK 2007

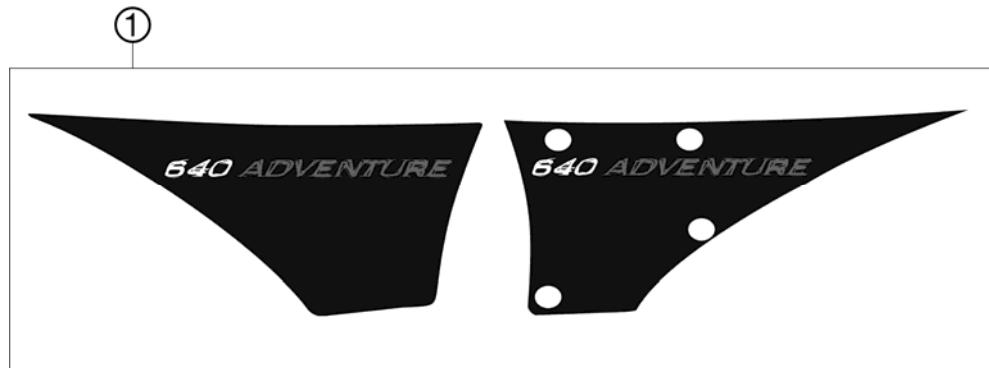


FIG PART NUMBER  
1 58207198500

DESCRIPTION  
STICKER FILTER BOX ADV. 06

QTY  
1

065820801 / C075820801

\* NEW PART

X AS REQUIRED

# FRONT WHEEL

# 640 ADVENTURE AUS/UK 2007

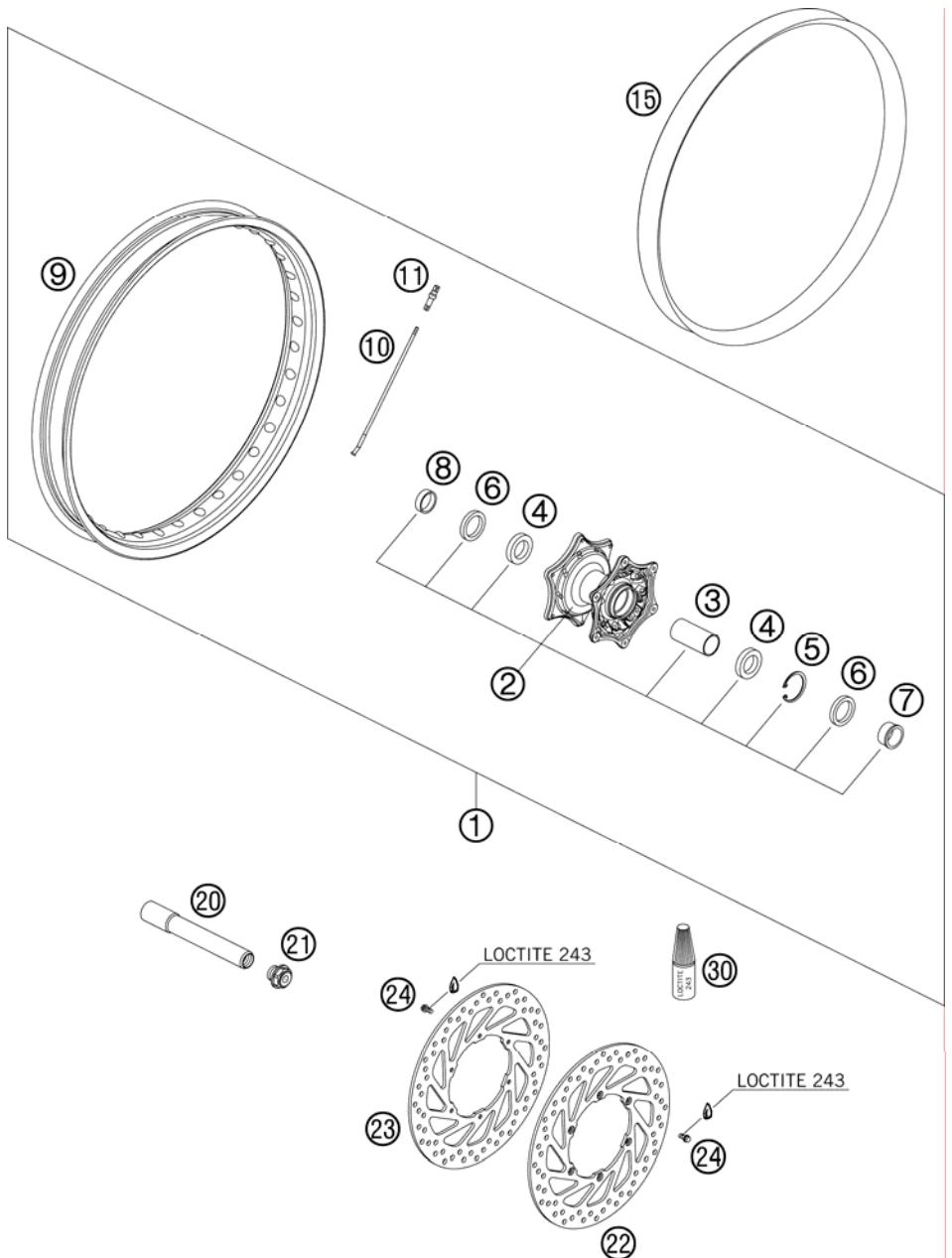


FIG	PART NUMBER	DESCRIPTION	QTY
1	6000900104430	FRONT WHEEL CPL. 2,15X21"BL.03	1
2	60009010044	FRONT HUB CPL. 03	1
3	60009014000	BEAR. SPACERTUBE FRONT 03	1
4	0625069068	GR.BALL BEAR.6906 DDU2CG23S6NM	2
5	0472047175	CIRCLIP DIN0472-47X1,75	1
6	0760354771	SHAFT SEAL RING 35X47X7 TC	2
7	60009012000	SPACER BUSH. FR. WHEEL L/S 03	1
8	60009013000	SPACER BUSH. FR. WHEEL R/S 03	1
9	6000907000030	FRONT RIM 2,15X21 BLACK 03	1
10	60009071000	SPOKE M5X230,5 13,5 DEG	36
11	58309072000	SPOKE NIPPLE M5-TA (8X21MM)	36
15	60009073000	RIM TAPE 21" 28/ 2MM 03	1
20	60009081000	WHEEL SPINDEL FRONT 03	1
21	60009082000	COLLAR SCREW FRONT AXLE 03	1
22	60009060000	BRAKE DISK FR. L/S D=300MM 03	1
23	60009065000	BRAKE DISK FR. R/S D=300MM 03	1
24	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	12
30	6899785	LOCTITE 243 BLUE 6CCM	1

05582090 / C065820900

\* NEW PART

X AS REQUIRED

# REAR WHEEL

# 640 ADVENTURE AUS/UK 2007

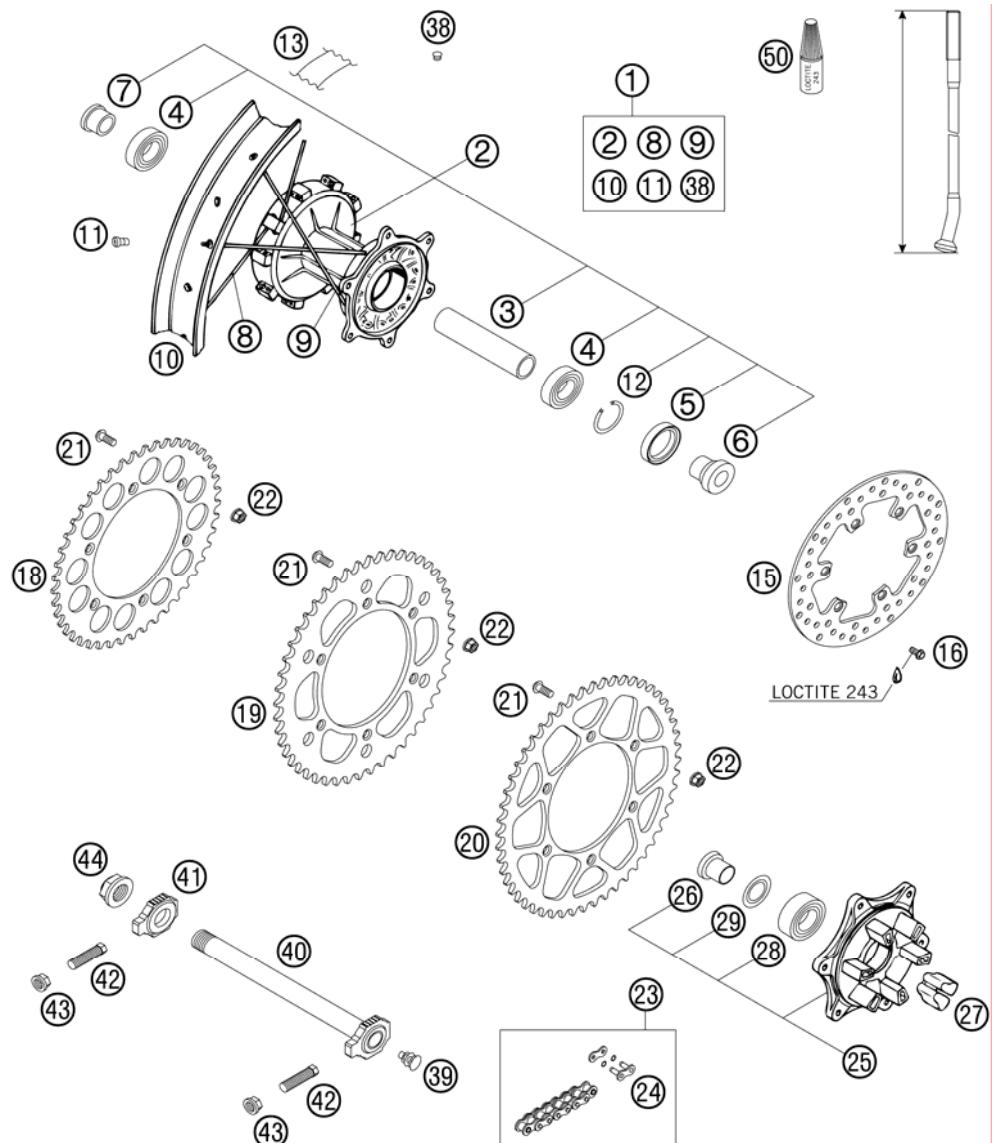


FIG	PART NUMBER	DESCRIPTION	QTY
1	5821000114430	REAR WHEEL CPL. BLACK 06	1
2	5841001034491	REAR WHEEL HUB DAMPED CPL. 06	1
3	58410011000	BUSHING SPACER TUBE L=98,3MM	1
4	0625062052	GR.BALL BEAR. 6205-2RSHC3HMTF7	2
5	0760325272	SHAFT SEAL RING 32X52X7 B	1
6	58410016000	BUSHING FOR HUB	1
7	54610416300	BUSHING FOR REAR DAMPED HUB	1
8	54610471000	SPOKE M5X223-10G 18"	18
9	50310071197	SPOKE M5X197-10G 18" DDE	18
10	58210070000	REAR RIM 2,50X18" BLACK 04	1
11	58309072000	SPOKE NIPPLE M5-TA (8X21MM)	36
12	0472052200	CIRCLIP DIN0472-52X2	1
13	58410073200	RIM BAND REAR 2MM 2003	1
15	58710060000	BRAKE DISC REAR D=220MM 03	1
16	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	6
18	58310051038	REAR SPROCKET 38-T	x
18	58310051042	REAR SPROCKET 42-T	1
18	58310151040	REAR SPROCKET 40-T	x
18	58310151045	REAR SPROCKET 45-T	x
19	58310151048	REAR SPROCKET 48-T	x
20	58310151050	REAR SPROCKET 50-T	x
20	58310151052	REAR SPROCKET 52-T	x
21	54510052100	SPROCKET SCREW-AH M8X26 WS=6	6
22	54310086200	SELF LOCKING NUT M8 10.9	6
23	50310800118	CHAIN Z-RING 118 ROLLS 05	1
24	50310366000	MASTER LINK FOR 50310800118	x
24	50310866000	RIVET LINK FOR 50310800118	1
25	58310050344	SPROCKET SUPPORT CPL. 06	1
26	54610417300	BUSH. F.SPROCKETSUPPORT L=25MM	1
27	54610459000	DAMPING RUBBER '91	6
28	0625032057	GR. BALL BEARING 3205B-2RSRTNG	1
29	54610018000	SEAL WASHER 3205 AV	1
38	55003135000	PLUG FOR RIM	x
39	50210086000	COVERING CAP SFL16	2
40*	77310085044	WHEEL SPINDLE RE. CPL.265MM 07	1
41	50310084000	CHAIN TENSIONER R/S 2000	1

05582100 / C075821000

\* NEW PART

X AS REQUIRED

# REAR WHEEL

# 640 ADVENTURE AUS/UK 2007

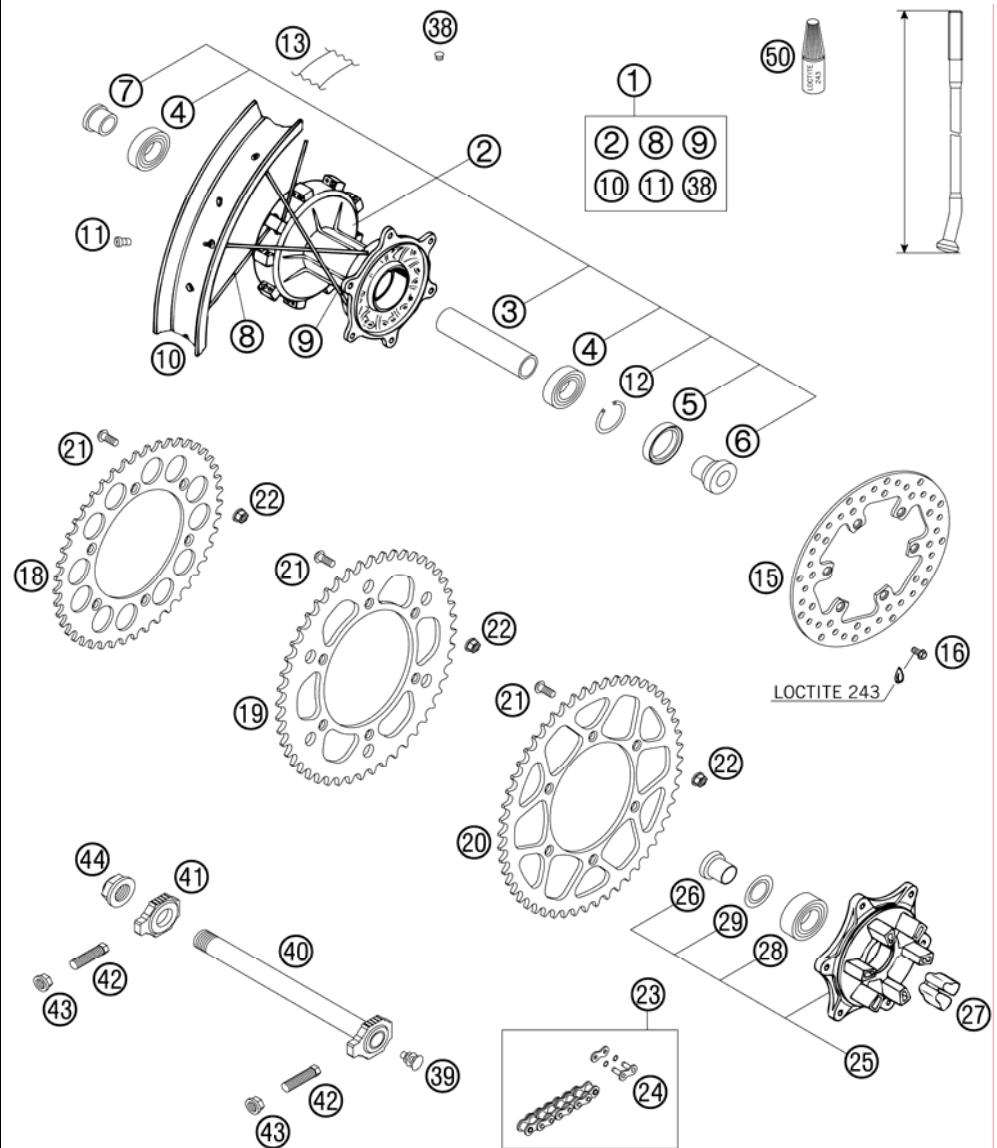


FIG	PART NUMBER	DESCRIPTION	QTY
42	50304040100	SCREW M10X1,25X50 WS=10	2
43	58414030000	HH COLLAR NUT M10X1,25 WS=13	2
44	50310099000	HEXAGON NUT M20X1,5 '98	1
50	6899785	LOCTITE 243 BLUE 6CCM	1

05582100 / C075821000

\* NEW PART

X AS REQUIRED

# WIRING HARNESS

# 640 ADVENTURE AUS/UK 2007

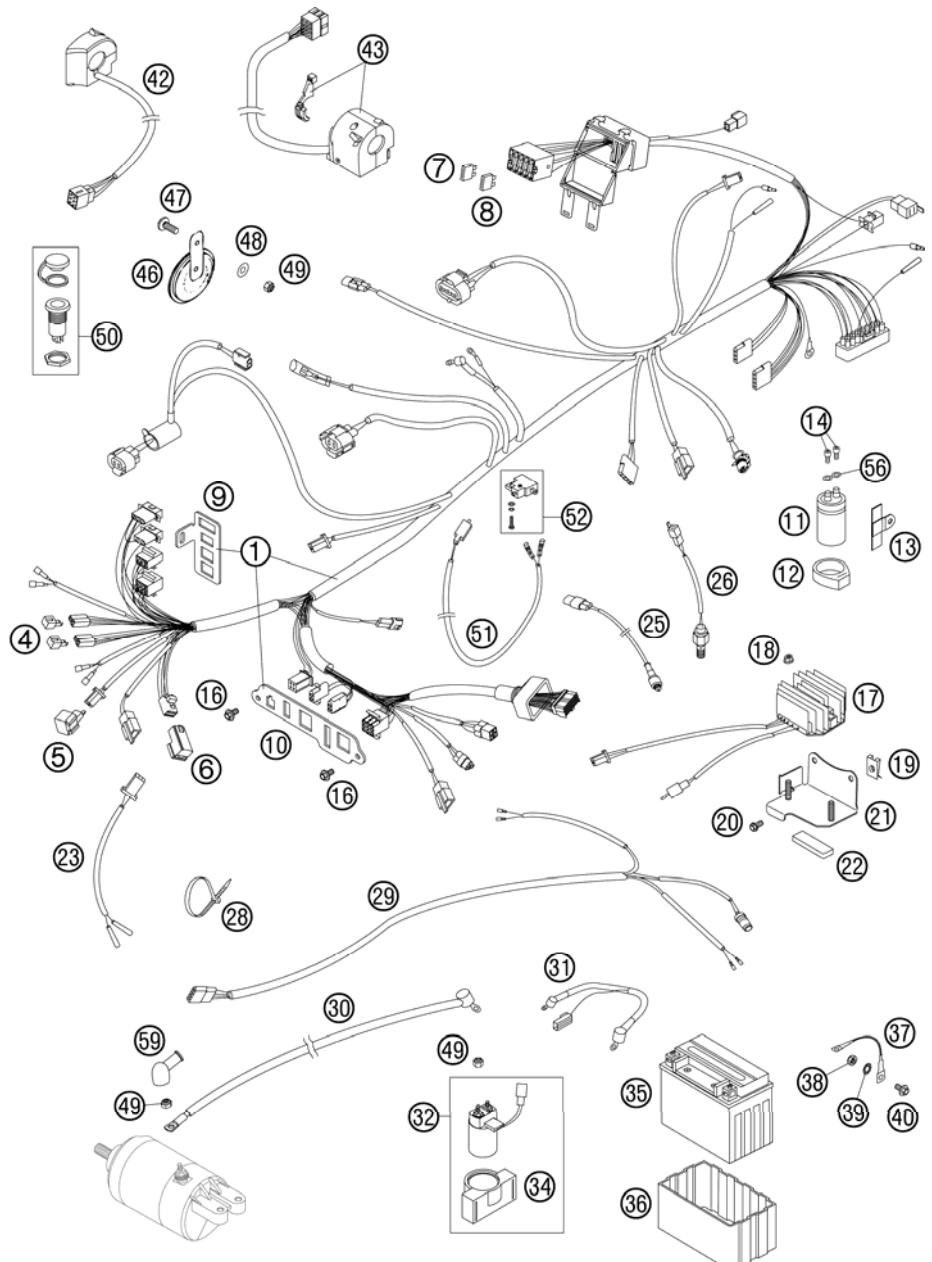


FIG	PART NUMBER	DESCRIPTION	QTY
1	58211075500	MAIN WIRING HARNESS ADV. 03	1
4	58411096100	DIODE S3H-15 97	2
5	44611207200	FLASHER UNIT 97	1
6	58411057000	STARTER RELAY '96	1
7	58011109110	FUSE 10 A 2000	x
8	58011109120	FUSE 20 A	x
9	58211083300	BRACKET FOR PLUGS SHORT ADV.03	1
10	58211083100	BRACKET FOR PLUGS LONG ADV. 02	1
11	49111435100	CONDENSATOR 25V, 10.000 MF	1
12	54511048000	CAPACITOR BRACKET	2
13	54611448000	BRACKET FOR CAPACITOR	1
14	0912050083	AH SCREW DIN 912 M 5X8	2
16	0014060103	HH COLLAR SCREW M 6X10 WS=8	2
17	58411034100	VOLT.REGULATOR-RECTIFIER 12V	1
18	56509064100	SELF LOCKING NUT M6 10.9	2
19	54603048100	RANGE CHANGE METAL NUT M6	2
20	0015060103	HH COLLAR SCREW M 6X10 WS=8	2
21	58411055200	BATTERY BRACKET 03	1
22	58414040051	METAMOLL FOR REARLIGHT 99	1
23	60011025000	FLASHER CABLE FRONT 03	2
25	58411049100	CLUTCH SWITCH 03	1
26	50311051100	BRAKE LIGHT SWITCH REAR '98	1
28	44011076100	CABLE TIE 100/2,5MM BLACK	x
28	44011076200	CABLE TIE 200/3,6MM BLACK	x
28	44011076305	CABLE TIE 300/4,8MM BLACK	x
29	58411176300	WIRING HARNESS REAR 03	1
30	58411059100	STARTERCABLE 700 MM '97	1
31	58411059350	BATTERY CABLE L= 200 MM 03	1
32	58411058000	STARTER RELAY WITH HOLD.RUBBER	1
34	58411058050	HOLD. RUBBER FOR STARTRELAY	1
35	58411053100	BATTERY 12V 8,6AH 03	1
36	58411053050	BATTERY COVER 96	1
37	58411097100	GROUND CABLE D=6MM L=140MM '97	1
38	56509064100	SELF LOCKING NUT M6 10.9	1
39	58411098100	CONTACT WASHER M6 VSV-K6	1
40	0014060153	HH COLLAR SCREW M 6X15 WS=8	1

05582110 / C065821100

\* NEW PART

X AS REQUIRED

# WIRING HARNESS

# 640 ADVENTURE AUS/UK 2007

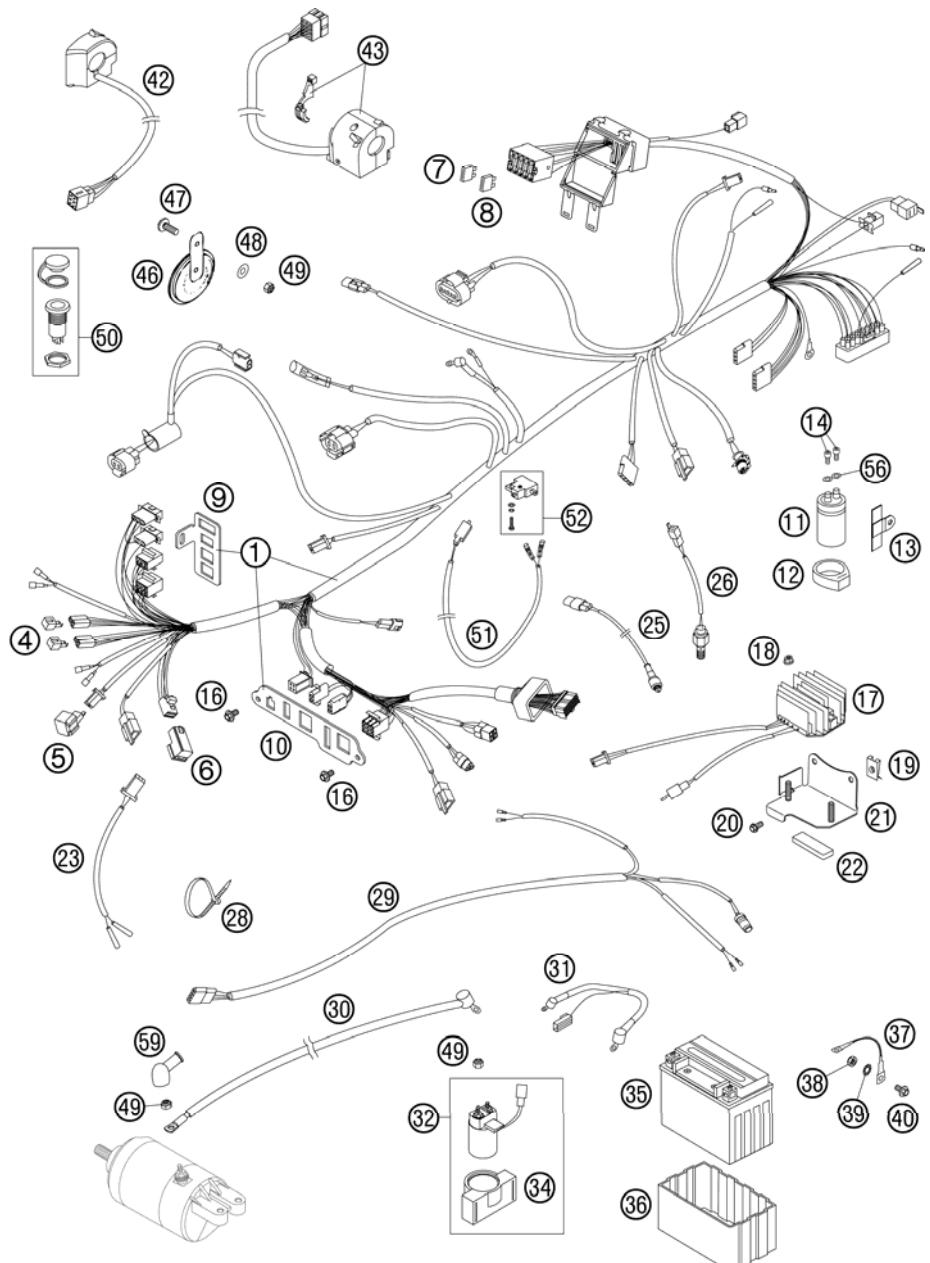


FIG	PART NUMBER	DESCRIPTION	QTY
42	60011074000	START-STOP SWITCH/LIGHT SW. 03	1
43	58211070100	LIGHT SWITCH AD ADVENTURE 02	1
46	50311060000	DC HORN 12V K80/L LEB	1
47	0014060153	HH COLLAR SCREW M 6X15 WS=8	1
48	0125060003	WASHER DIN0125-A 6,4	1
49	0985060003	SELF LOCK. NUT DIN0985-M 6	4
50	58211042000	CONNECTOR BLACK 03	1
51	58211050050	CABLE BRAKE LIGHT SWITCH 04	1
52	60011050000	BRAKE LIGHT SW. FRONT CPL. 03	1
56	0797050003	TOOTH LOCK WASH. DIN6797-J 5,3	2
59	58440099000	PROTECTION CAP F. STARTER ENG.	1

05582110 / C065821100

\* NEW PART

X AS REQUIRED

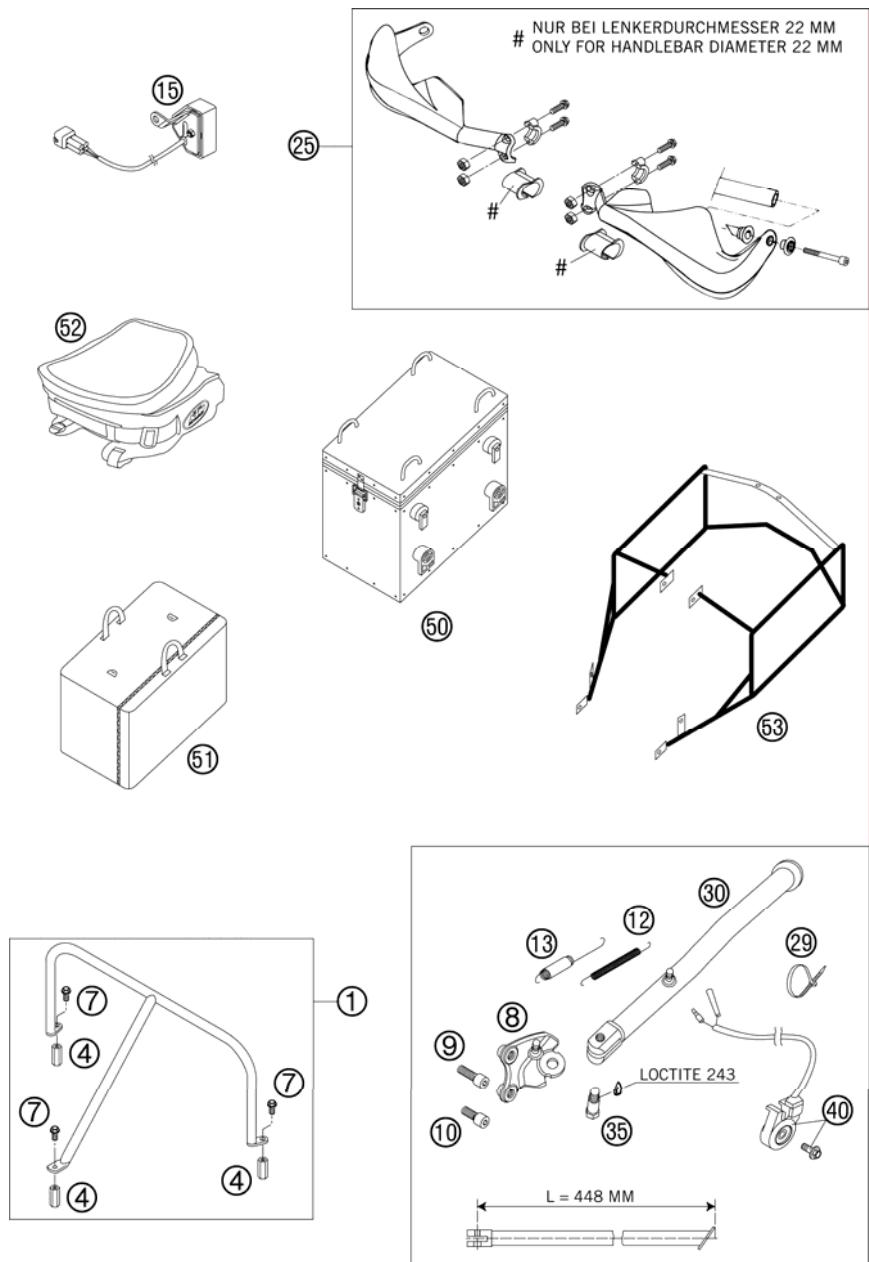


FIG	PART NUMBER	DESCRIPTION	QTY
1	58212090144	ROADBOOK CARRIER CPL. ADV. 01	1
4	58212090150	SPACER NUT F. ROADBOOK CARRIER	3
7	0015060123	HH COLLAR SCREW M 6X12 WS=8	3
8	58403026600	SIDESTAND BRACKET CPL. 03	1
9	0912100303	AH SCREW DIN0912-M10X30	1
10	0912100256	AH SCREW DIN0912-M10X25 10.9	1
12	58403030000	SIDE STAND SPRING D=7,7MM '97	1
13	58403030100	SIDE ST.SPRING LO. W.RUBBER 03	1
15	58214069044	TRIPMASTER SWITCH CPL. ADV. 02	1
25	6000207910004	HANDGUARD L/S+R/S CPL.ORANGE04	x
25	6000207910030	HANDGUARD L/S+R/S CPL.BLACK 04	1
29	44011076200	CABLE TIE 200/3,6MM BLACK	2
30	5840302390090	SIDESTAND LC4 03	1
35	58203027200	SCREW FOR SIDE STAND M10X26,7	1
40	58411045000	SIDE STAND SWITCH CPL. '97	1
50	60012024000	ALUMINUM CASE 35 LITER 03	1
50	60012024100	ALUMINUM CASE 41 LITER 03	1
51	60012024160	INSIDE POCKET 41 L R/S	1
51	60012025060	INSIDE POCKET 35L L/S	1
52	58412019000	TANK BAG BLACK	1
53	58412020000	SUITCASE CARRIED SYSTEM	1

065821200 / C075821200

\* NEW PART

X AS REQUIRED

# BRAKE CALIPER REAR

640 ADVENTURE AUS/UK 2007

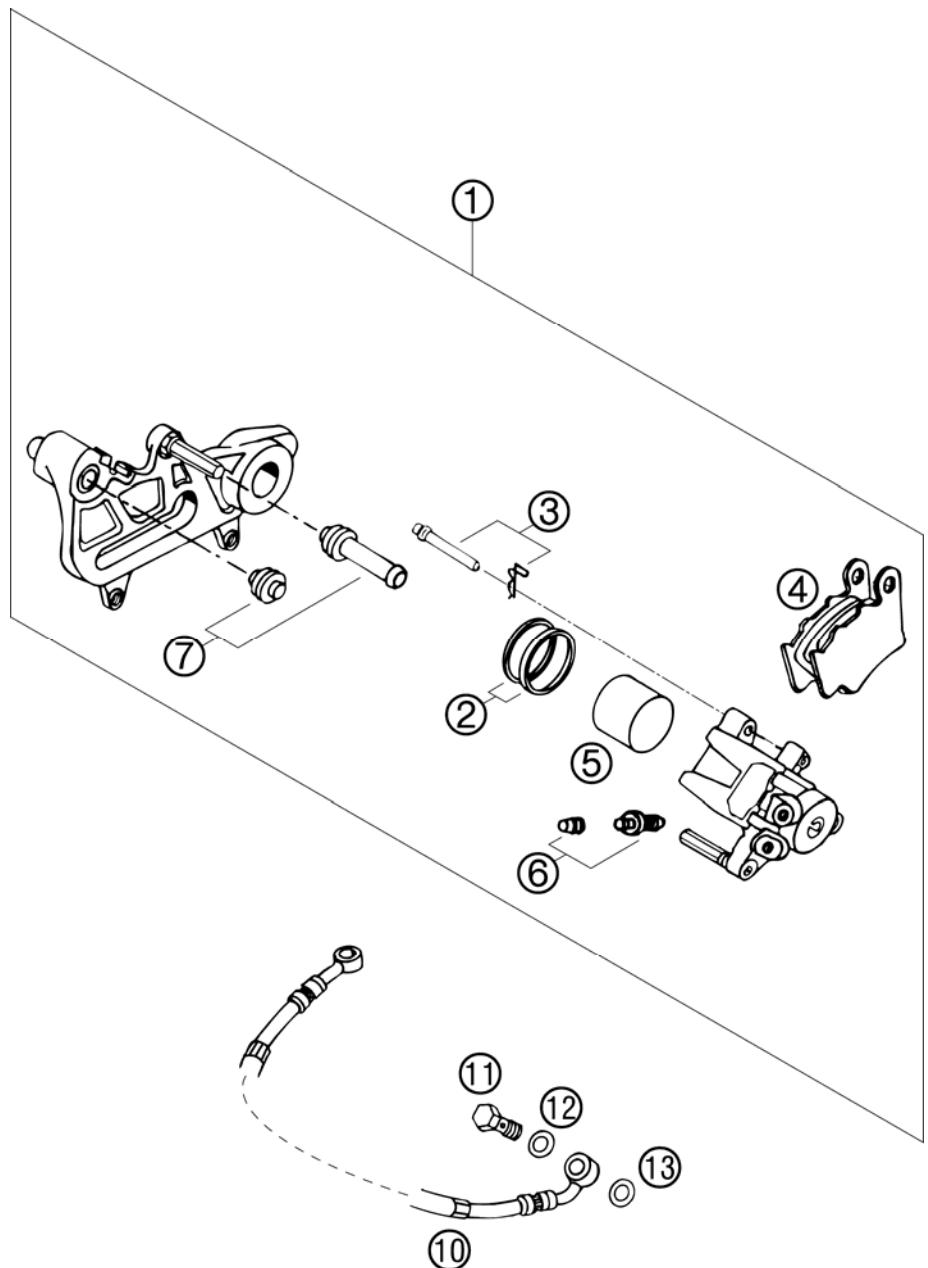


FIG	PART NUMBER	DESCRIPTION	QTY
1	58213080044	BRAKE CALIPER CPL. REAR L/S 05	1
2	54613318200	REPAIR KIT SEALING RINGS 34MM	1
3	54613310200	BOLT SET	1
4	50313090000	BRAKE PAD REAR TOSHIBA TTH38GF	X
4	54613309200	BRAKE PAD SET REAR ID450	X
4	54613309500	BRAKE PAD SET REAR TT2161FF	1
4	59013090100	BRAKE PAD SET REAR ORGANIC	X
5	54613305200	BRAKE PISTON 34MM	1
6	60013020000	BLEEDER SCREW WITH CAP	1
7	54613218000	CUP SET SHORT	1
10	58313070000	BRAKE HOSE REAR 790MM '97	1
11	50213025000	HOLLOW SCREW M10X1X19	1
12	42013226000	CU-SEAL RING DIN7603-10X16X1	1
13	42013026000	CU-SEAL RING DIN7603-10X16X1,5	1

02584132 / C065821303

\* NEW PART

X AS REQUIRED

# HAND BRAKE CYLINDER

640 ADVENTURE AUS/UK 2007

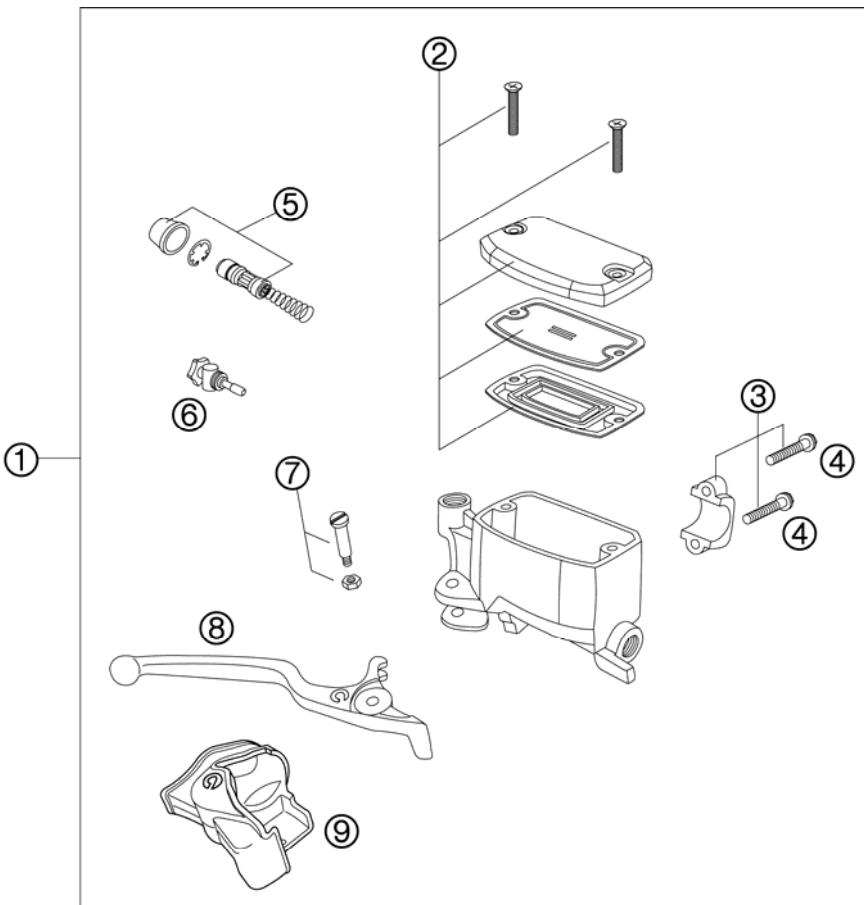


FIG	PART NUMBER	DESCRIPTION	QTY
1	60013001000	HAND BRAKE CYLINDER 03	1
2	60013003000	HAND BRAKE CYL. COVER CPL. 03	1
3	60013005000	CLAMP CPL. 03	1
4	0015060253	HH COLLAR SCREW M 6X25 WS=8	2
5	60013008000	REP.SET PISTON LC8 ADV 03	1
6	60013007000	ADJUSTING SCREW CPL. LC8 ADV	1
7	60013006000	LEVER SCREW CPL. 2003	1
8	60013002000	HAND BRAKE LEVER 2003	1
9	60013004000	PROTECTION CAP HAND BRAKE CYL.	1
11	60013012000	BRAKE HOSE FRONT ADV.S 03 L=1284 MM	1
12	42013226000	CU-SEAL RING DIN7603-10X16X1	2
13	50213025000	HOLLOW SCREW M10X1X19	1
80*	00062030000	BRAKE FLUID DOT 5.1	1

03600130 / C075821300

\* NEW PART

X AS REQUIRED

# REAR BRAKE CONTROL

# 640 ADVENTURE AUS/UK 2007

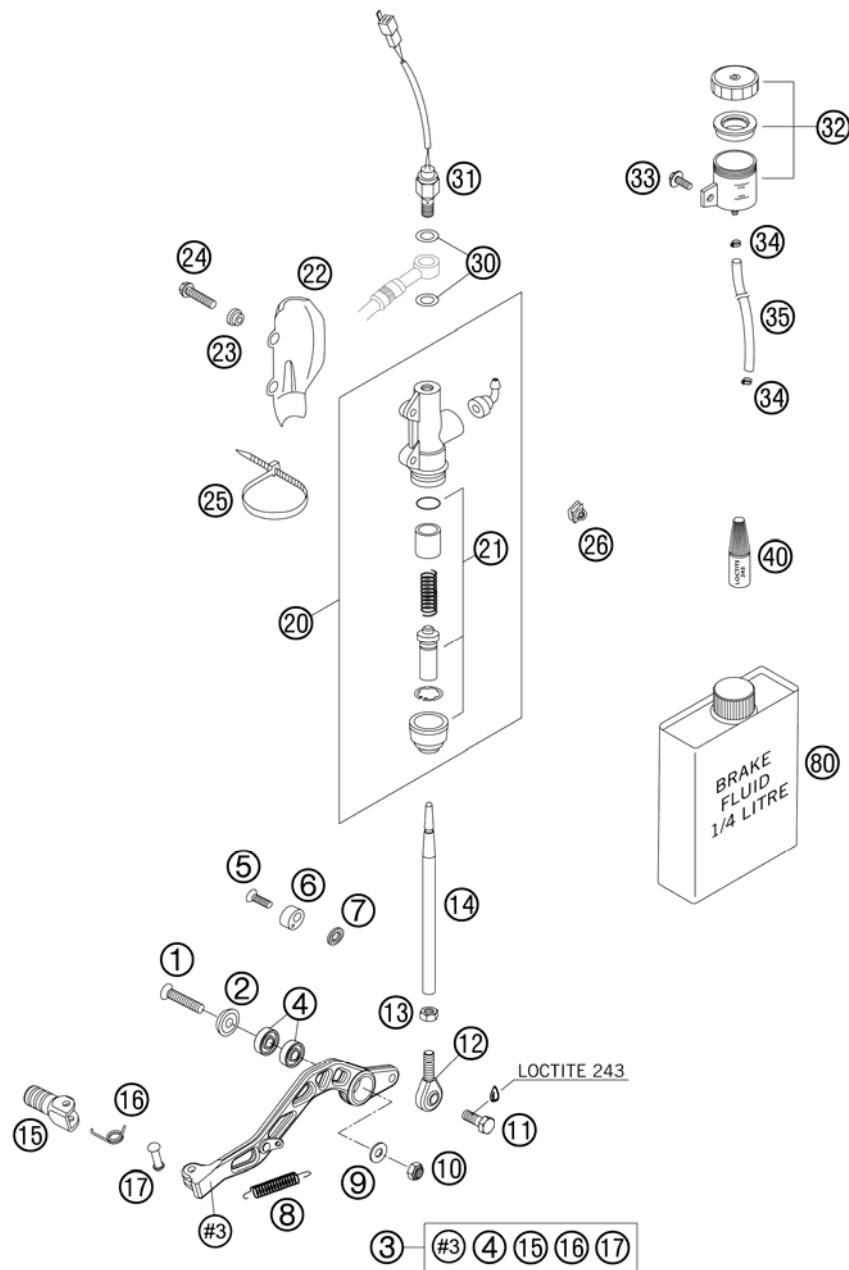


FIG	PART NUMBER	DESCRIPTION	QTY
1	0991080353	FLAT HEAD SCREW DIN7991-M 8X35	1
2	58303061000	SPECIAL WASHER ALU 8 X 24 MM	1
3	58403070244	FOOT BRAKE LEV. FOLDING CPL.04	1
4	0625006087	GROOVED BALL BEAR. 608 2RS C3	2
5	0991060203	FLAT H.SCREW DIN7991-M6X20 8.8	1
6	58413048000	BRAKE LEVER STOP LC4 03	1
7	0797060003	TOOTH LOCK WASH. DIN6797-A 6,4	1
8	13003062000	RETURN SPRING	1
9	0125080003	WASHER DIN0125-A 8,4	1
10	0985080003	SELF LOCKING NUT DIN0985-M 8	1
11	0933080223	HH SCREW DIN0933-M 8X22 8.8	1
12	58303062000	HEIM JOINT M8 W=12MM '93	1
13	0934080003	HEXAGON NUT DIN0934-M 8	1
14	58303068100	PUSH ROD ALU L=178MM '93	1
15	54634131000	STEP PLATE FOR SHIFT LEVER 250	1
16	54634032100	SHIFTING LEVER SPRING 250	1
17	54634031050	BOLT 6X25 FOR SHIFT LEVER	1
20*	50313060100	FOOTBRAKECYL. 13MM NATURE 2001	1
21	54513150000	REPAIR KIT PISTON 13MM	1
22	54513038000	BRAKE CYL. PROTECTOR "BREMBO"	1
23	50213161000	COLLAR BUSHING	2
24	0015060253	HH COLLAR SCREW M 6X25 WS=8	2
25	44011076200	CABLE TIE 200/3,6MM BLACK	1
26	50235033300	SNAP-NUT HOLDER M6 KP142	2
30	42013226000	CU-SEAL RING DIN7603-10X16X1	2
31	50311051100	BRAKE LIGHT SWITCH REAR '98	1
32	54513030044	BRAKE FLUID RESERVOIR '89	1
33	0014060103	HH COLLAR SCREW M 6X10 WS=8	1
34	58007017000	YDNAC CLAMP 10101 (9MM)	2
35	58007016101	HOSE FOR RESERVOIR 6X1,5	X
40	6899785	LOCTITE 243 BLUE 6CCM	1
80*	00062030000	BRAKE FLUID DOT 5.1	1

05583131 / C075821301

\* NEW PART

X AS REQUIRED

# BRAKE CALIPER FRONT

640 ADVENTURE AUS/UK 2007

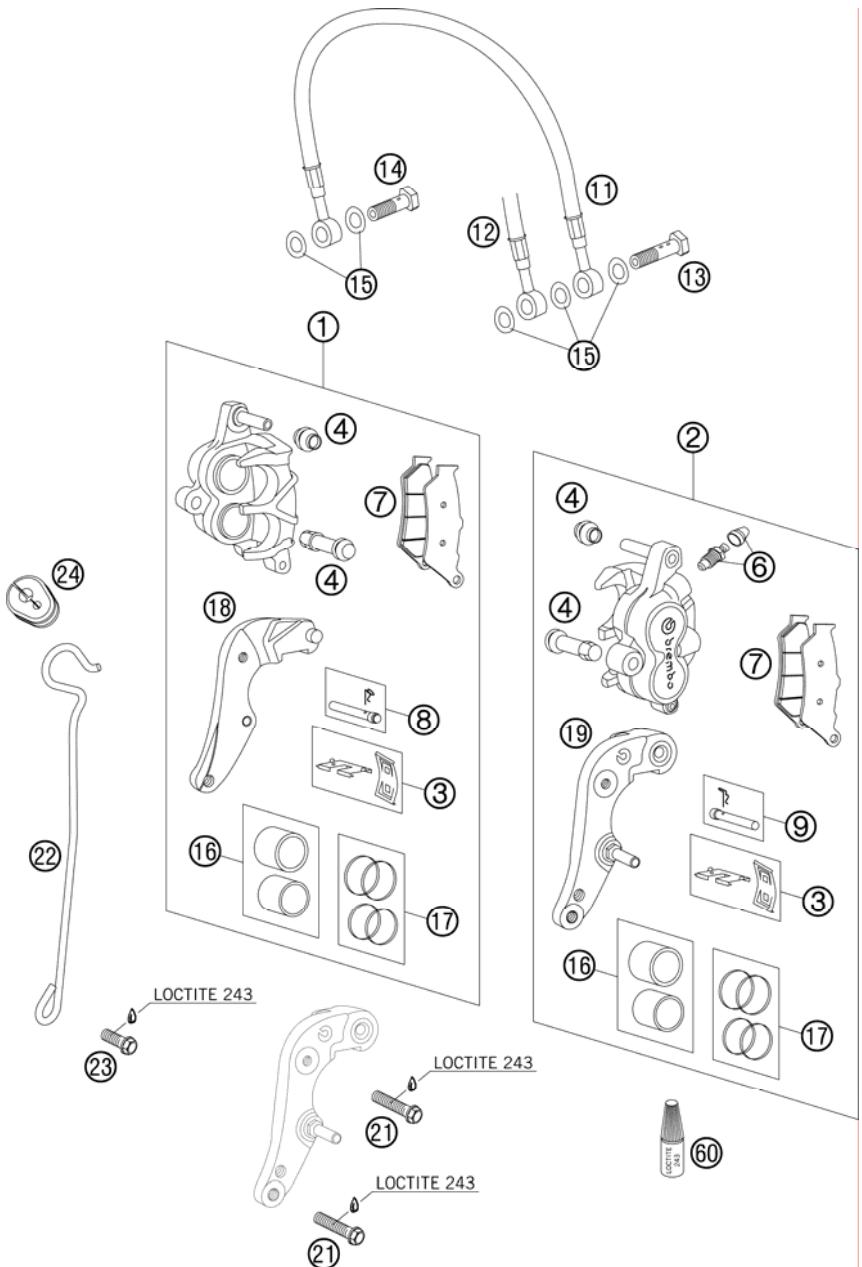


FIG	PART NUMBER	DESCRIPTION	QTY
1	60013016000	BRAKE CALIPER FRONT R/S 03 WITH BRAKE CALIPER SUPPORT	1
2	60013015000	BRAKE CALIPER FRONT L/S 03 WITH BRAKE CALIPER SUPPORT	1
3	54613212000	RETAINING PLATE SET BREMBO	2
4	54613218000	CUP SET SHORT	2
6	60013020000	BLEEDER SCREW WITH CAP	2
7	60013030000	BRAKE PAD SET FR.TT2172HHA '03	2
8	60013017100	BOLT SET R/S	1
9	60013017000	BOLT SET L/S	1
11	60013013000	CONNECTING PIPE FRONT	1
12	60013012000	BRAKE HOSE FRONT ADV.S 03 L=1284 MM	1
13	60013092000	HOLLOW SCREW M10X1X30 03	1
14	50213025000	HOLLOW SCREW M10X1X19	1
15	42013226000	CU-SEAL RING DIN7603-10X16X1	5
16	60013083000	BRAKE PISTONS	2
17	60013019000	REP.KIT SEALING RINGS 30/32MM	2
18	60013049000	BRAKE CALIPER SUPPORT FR. R/S WITH RETAINING PLATE	1
19	60013049100	BRAKE CALIPER SUPPORT FR. L/S WITH RETAINING PLATE	1
21	0015080353	HH COLLAR SCREW M 8X35 WS=10	4
22*	60013025100	FRONT BRAKE HOSE GUIDE 06	1
23	0015080163	HH COLLAR SCREW M 8X16 WS=10	1
24	60013025050	RUBBER FOR BRAKE HOSE GUIDE 03	1
60	6899785	LOCTITE 243 BLUE 6CCM	1

03600132 / C075821302

\* NEW PART

X AS REQUIRED

# LIGHTING SYSTEM

# 640 ADVENTURE AUS/UK 2007

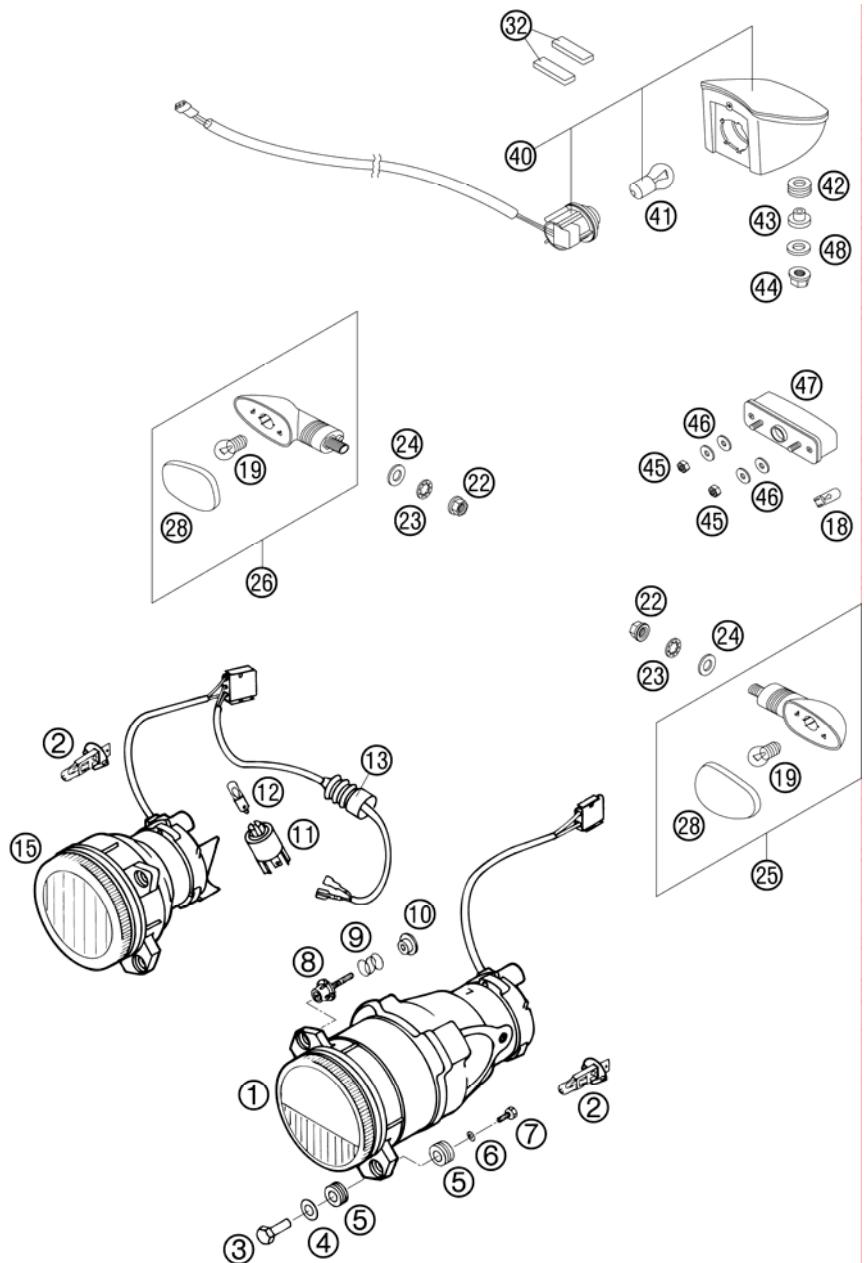


FIG	PART NUMBER	DESCRIPTION	QTY
1	58311010000	HEADLIGHT LOW BEAM DUKE'94 RHT	1
2	58311038000	BULB H1 12V 55W WHITE	2
3	58311044000	SPECIAL NUT M5X25 WS=10	4
4	0125080003	WASHER DIN0125-A 8,4	4
5	31008060000	RUBBER SLEEVE D=8MM OPEN	8
6	0797050003	TOOTH LOCK WASH. DIN6797-J 5,3	4
7	0933050123	HH SCREW DIN0933-M 5X12	4
8	58311011000	ADJUSTING SCREW M5X30 CPL.	2
9	12003007052	SPRING L=16MM	2
10	54603073000	COLLAR BUSHING 5 X 10 X 6 ALU	2
11	58311039000	BULB SOCKET BA9S	1
12	44111005100	BULB 12V 2W BA9S	1
13	58302126000	CLUTCH LEVER BOOT '95	1
15	58311110000	HEADLIGHT HIGHBEAM DUKE '94	1
18	49011435100	BULB 12V 5W (W2,1X9,5D) PHIL.	1
19	44111015100	BULB 12V 10W (BA15S)	4
22	58414030000	HH COLLAR NUT M10X1,25 WS=13	4
23	0797100003	LOCK WASHER DIN6797-J10,5 ZI	4
24	0125100003	WASHER DIN0125-A10,5	4
25	5841402500030	FLASHER CPL.FRONT L/S REAR R/S	2
26	5841402600030	FLASHER CPL.FRONT R/S REAR L/S	2
28	58414028000	FLASHER LENS L/S & R/S '98 ORANGE	4
32	58414040051	METAMOLL FOR REARLIGHT 99 15MM X 50MM X 5MM	1
40	58414040100	REAR LIGHT CPL. LC4 2001	1
41	58414042000	BULB 12V 21/5W (BAY15S)REINFO.	1
42	41001052000	RUBBER SLEEVE D=12MM	3
43	58714048000	REAR LIGHT BUSHING	3
44	56509064100	SELF LOCKING NUT M6 10,9	3
45	0985050003	SELF LOCKING NUT DIN0985-M 5	2
46	0021050003	WASHER DIN9021-A 5,3	4
47	58414047000	LICENSE-PLATE ILLUMINATION '98	1
48	0021060003	WASHER DIN9021-A 6,4	3

05582140 / C075821400

\* NEW PART

X AS REQUIRED

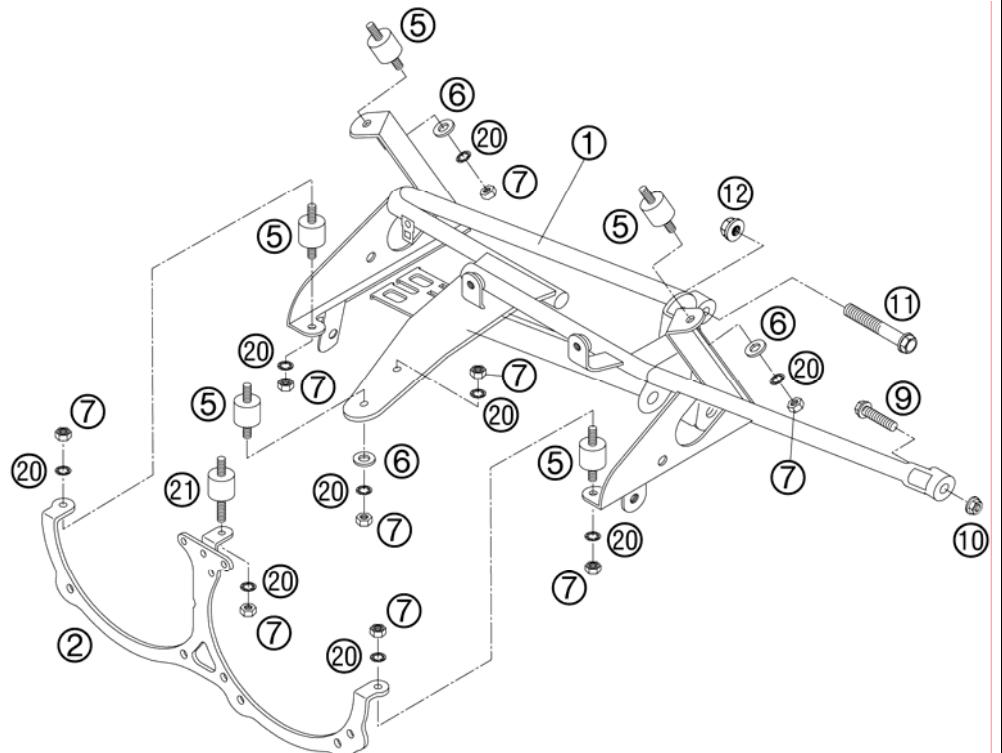


FIG	PART NUMBER	DESCRIPTION	QTY
1	5821401010030	HEAD LIGHT CARRIER TRIOM ADV.	1
2	58211045000	SUPPORT F. HEAD LIGHT ADV. '97	1
5	54335031000	RUBBER GROMMET 20X15-M6X10 (2)	5
6	0125060003	WASHER DIN0125-A 6,4	3
7	0934060003	HEXAGON NUT DIN0934-M 6	9
9	0015060253	HH COLLAR SCREW M 6X25 WS=8	2
10	56509064100	SELF LOCKING NUT M6 10.9	2
11	0015080503	HH COLLAR SCREW M 8X50 WS=10	2
12	54310086200	SELF LOCKING NUT M8 10.9	2
20	0797060003	TOOTH LOCK WASH. DIN6797-A 6,4	9
21	58214012000	RUBBER GROMM.20/15 M6X16+M6X10	1

02582144 / C075821401

\* NEW PART

X AS REQUIRED

# SPEEDOMETER

# 640 ADVENTURE AUS/UK 2007

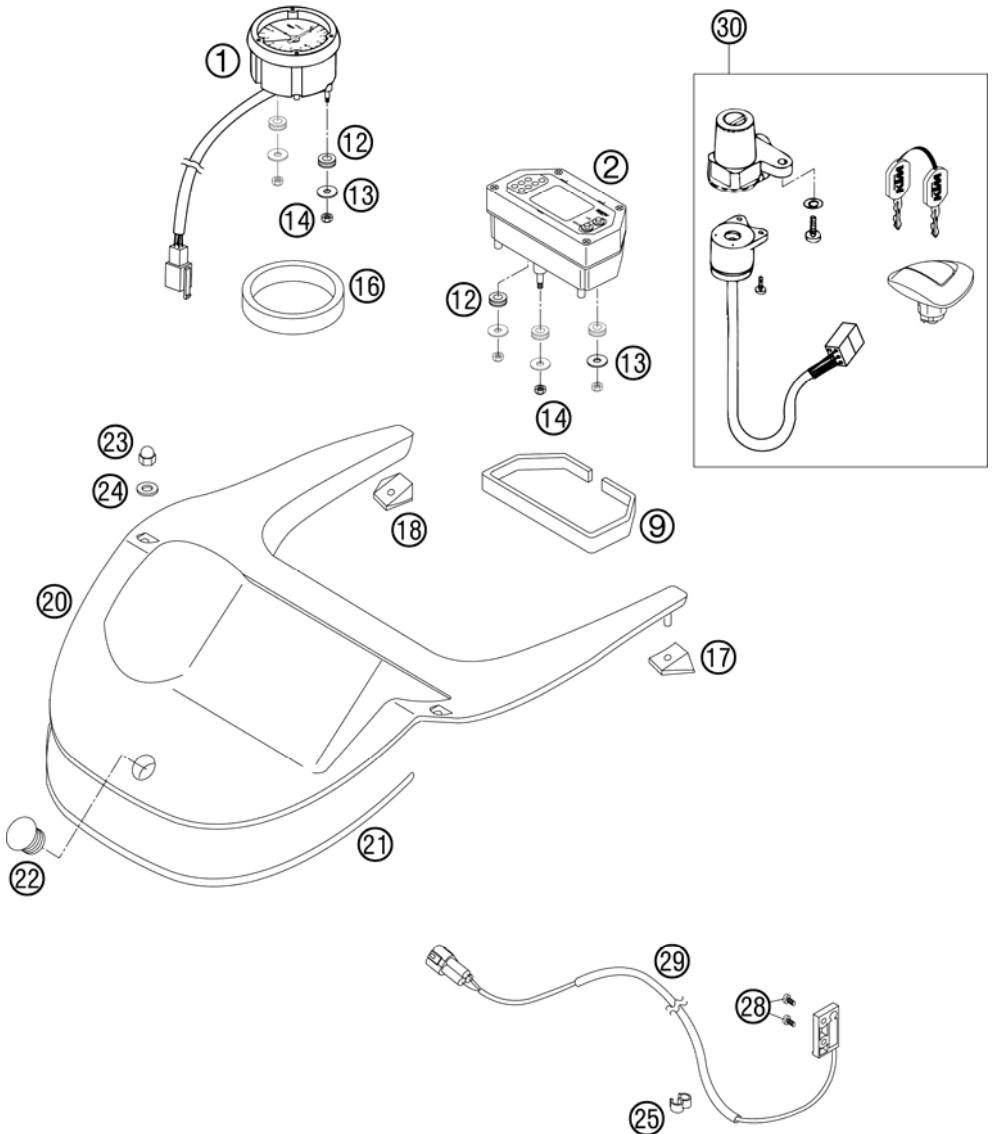


FIG	PART NUMBER	DESCRIPTION	QTY
1	58214075100	TACHOMETER ADVENTURE 2002	1
2	61014069000	DIGITAL SPEEDOMETER 05	1
9	58211001065	FOAM 3X8MM PER METER	X
12	58214069051	RUBBER GROMMET 16X10,8X3 02	5
13	0021050003	WASHER DIN9021-A 5,3	5
14	0985050003	SELF LOCKING NUT DIN0985-M 5	5
16	58214067000	VIEW PROTECTION TACHOM. ADV.02	1
17	58214070151	VIEW PROTECTION L/S ADV. 2001	1
18	58214070152	VIEW PROTECTION R/S ADV. 2001	1
20	58214070300	COCKPIT COVER ADVENTURE 03 WITH BORE FOR CONNECTOR	1
21	58214070150	BORDER PROTEC. ADVENTURE 2002	1
22	71001012100	PVC CAP D=22MM	1
23	0587060001	HH CAP NUT DIN1587-M 6 BLACK	3
24	56032005100	WASHER 6X17X1,5 BLACK	3
25	55011022100	CLAMP D=6/8MM, BLACK	2
28	0084040083	CYL.HEAD SCREW DIN0084-M 4X8 A	2
29	60014069150	SPEEDOMETER SENSOR 06	1
30	58411066244	IGNITION LOCK+TANK PLUG S/A98	1

05582141 / C075821402

\* NEW PART

X AS REQUIRED



WELCOME TO THE FAMILY » TO PURE  
FUN » TO THE SHOW » TO THE EDGE  
TO ADVENTURES » TO THE TOUGHEST  
GUYS » TO AMBITION » TO ULTIMATE  
SPEED » TO THE FESTIVAL » TO THE  
FEELING BEING "READY TO RACE" ...

FIG	PART NUMBER	DESCRIPTION	QTY
0	312305	DOCUMENTS BAG 2006	1
0	312313	KTM BALLPOINT ORANGE	1
0	3210039	CUSTOMER WELCOME LETTER	1
0	3211196	OWN.MAN. 640 ADV. 2007	1
0	3CF9760G1EN	SPM CHASSIS 640 ADV. 2007	1
0	3CM088246GEN	SPM ENGINE 640 ADV. 2007	1

070002000 / C075822001

\* NEW PART

X AS REQUIRED

# 640 LC4 ADVENTURE 2007

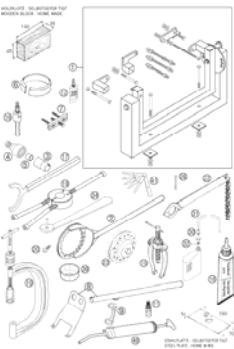
SPARE PARTS MANUAL: ENGINE

ART.NO.: 3CM088246GEN

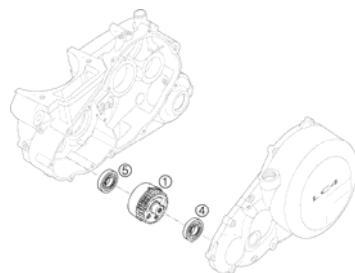
ENGLISH



## SPECIAL TOOLS

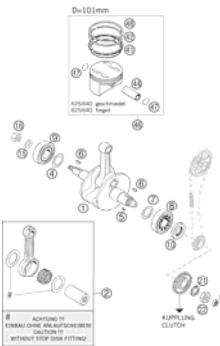


## BALANCER SHAFT



**3**

## CRANKSHAFT, PISTON



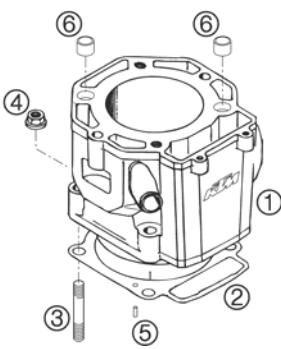
**5**

## ENGINE CASE



**7**

## CYLINDER



**9**

## CARBURETOR



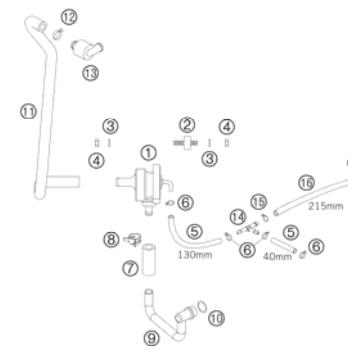
**10**

## ELECTRONIC POWER CONTROL



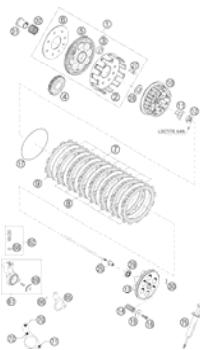
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## SECONDARY AIR SYSTEM



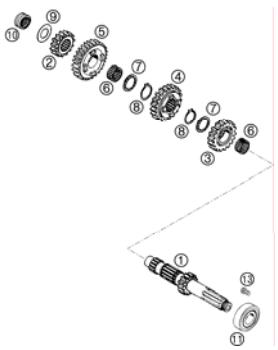
**13**

## CLUTCH



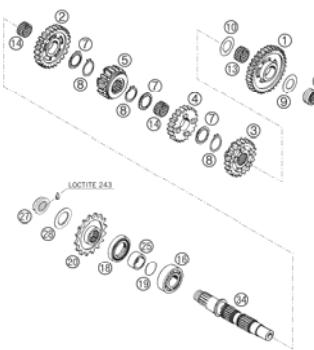
**14**

## TRANSMISSION I



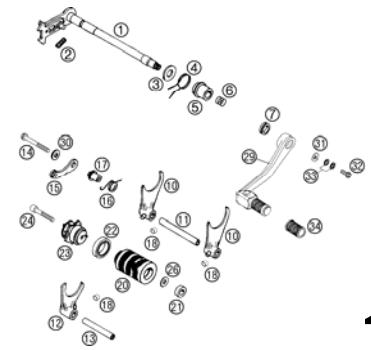
**15**

## TRANSMISSION II



**16**

## SHIFTING MECHANISM

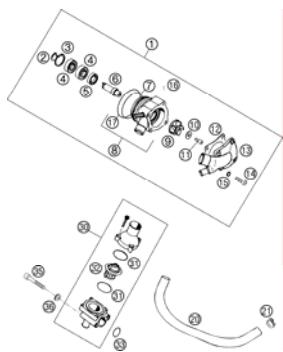


**17**

# INDEX

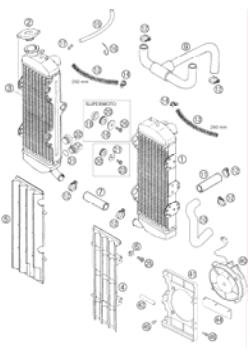
## 640 LC4 ADVENTURE 2007

### WATER PUMP



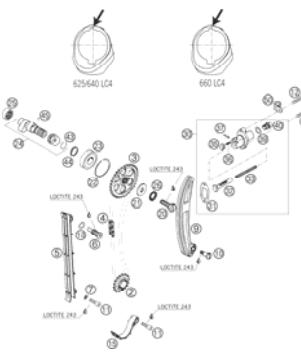
18

### COOLING SYSTEM



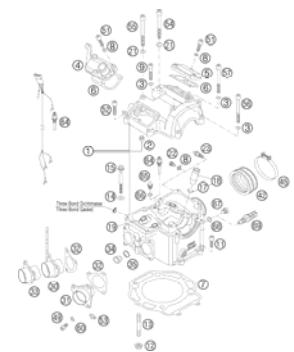
19

### TIMING VALVE



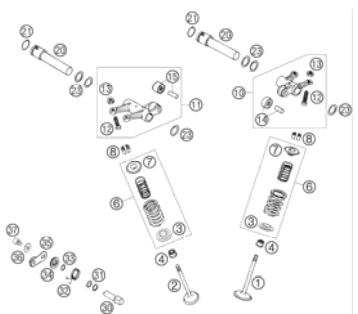
21

### CYLINDER HEAD



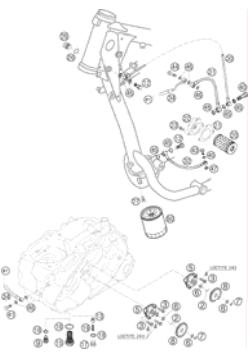
22

### VALVE DRIVE



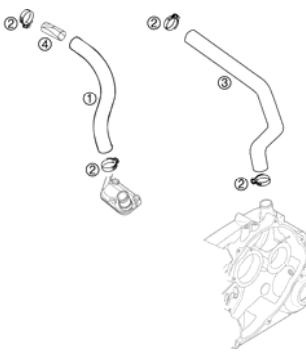
24

### LUBRICATING SYSTEM



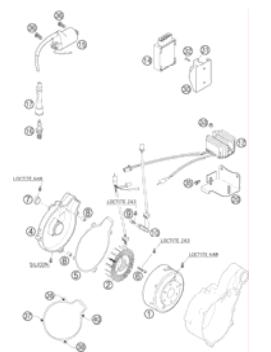
25

### ENGINE EXHAUST



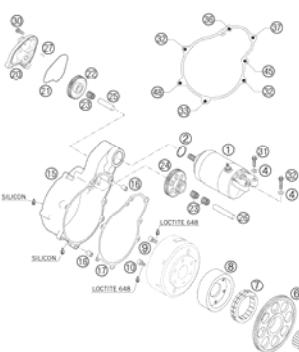
27

### IGNITION SYSTEM



28

### ELECTRIC STARTER



29

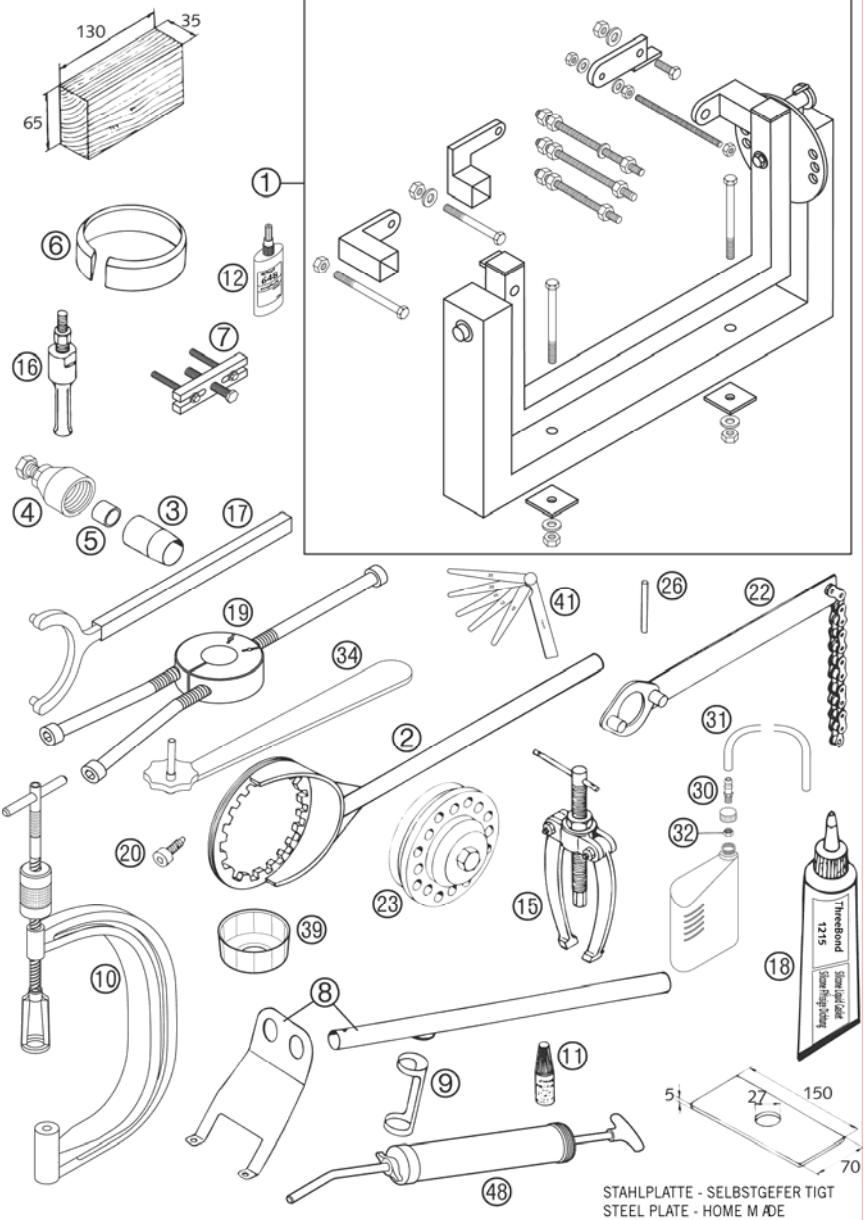


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# SPECIAL TOOLS

# 640 LC4 ADVENTURE 2007

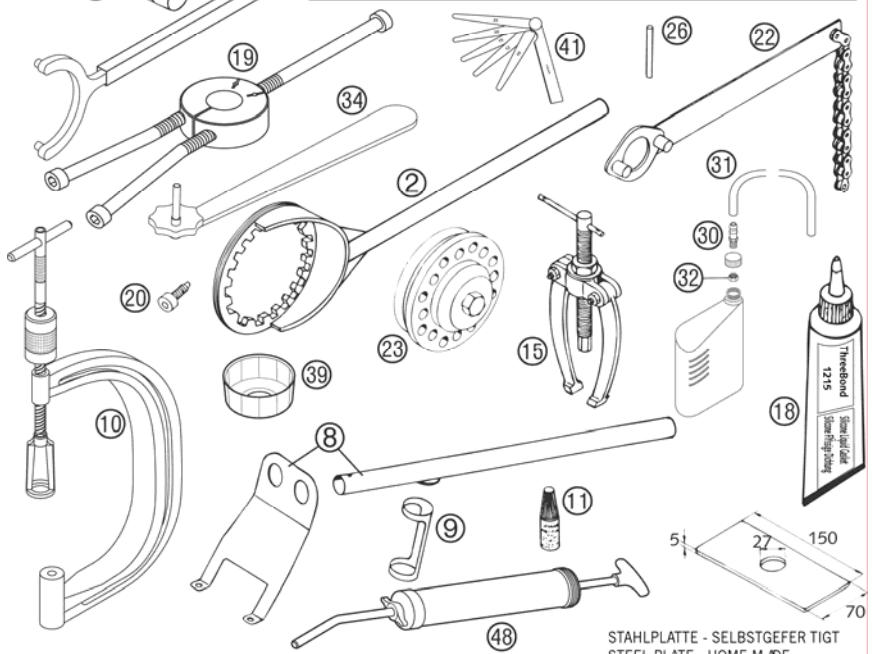
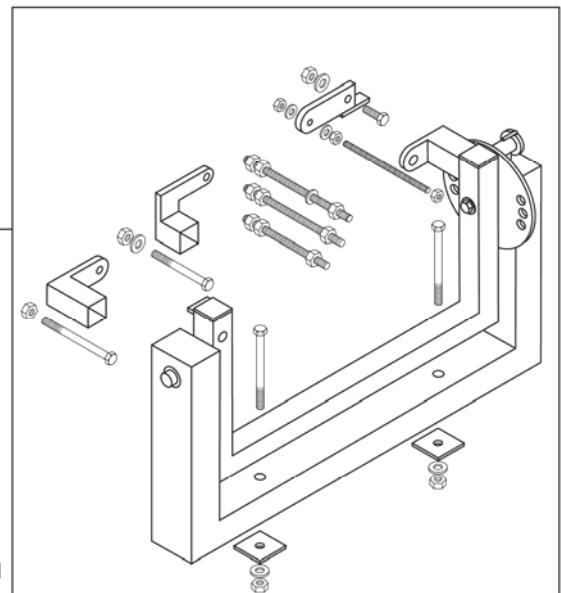
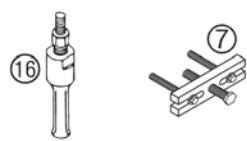
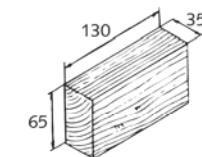
HOLZKLOTZ - SELBSTGEFERTIGT  
WOODEN BLOCK - HOME MADE



# SPECIAL TOOLS

# 640 LC4 ADVENTURE 2007

HOLZKLOTZ - SELBSTGEFER TIGT  
WOODEN BLOCK - HOME MADE



STAHLPLATTE - SELBSTGEFER TIGT  
STEEL PLATE - HOME MADE

## FIG PART NUMBER

39 58329039000

41 59029041000

48 58429048000

## DESCRIPTION

WRENCH SCREW FILTER

FEEL. GAUGE SET 10,12,15,20,25

INJEKTION FOR FRONT PIPE '99

DEAERATE FOR FRONT PIPE

## QTY

1

1

1

05584290 / C065842900

\* NEW PART

X AS REQUIRED

# BALANCER SHAFT

# 640 LC4 ADVENTURE 2007

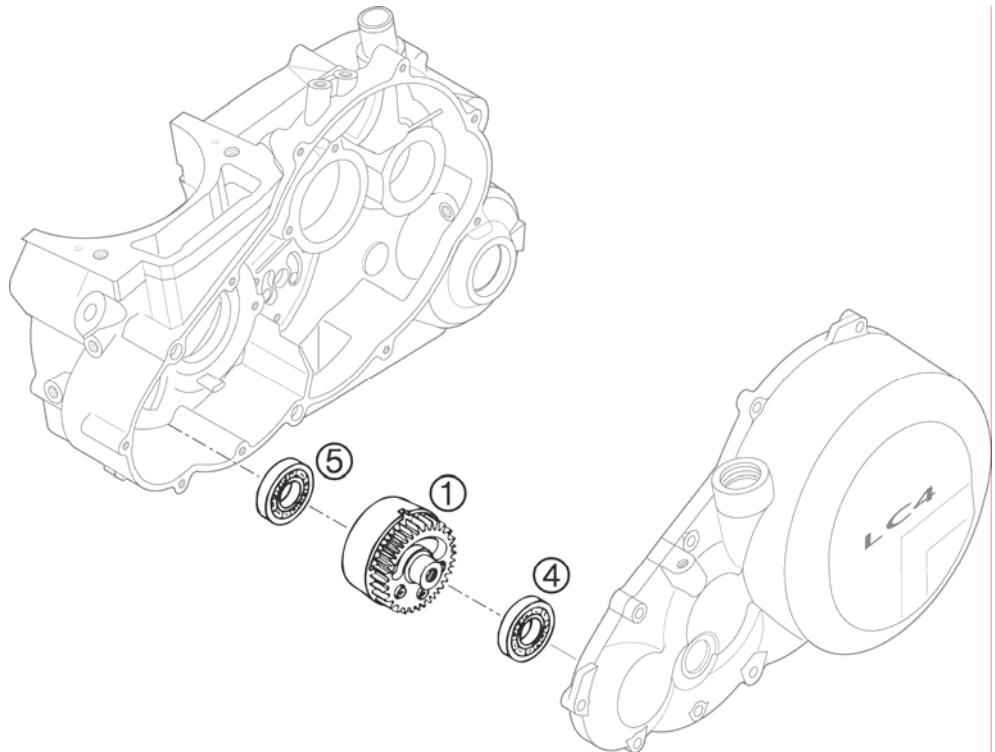


FIG	PART NUMBER	DESCRIPTION	QTY
1	57330057044	BALANCER SHAFT CPL. STEEL	1
4	0625160040	GROOVED BALL BEAR. TM 16004 C3	1
5	0412174012	CYLIND.ROLL.NJ 203 ECP/C3 2001	1

05584304 / C065833004

\* NEW PART

X AS REQUIRED

# CRANKSHAFT, PISTON

# 640 LC4 ADVENTURE 2007

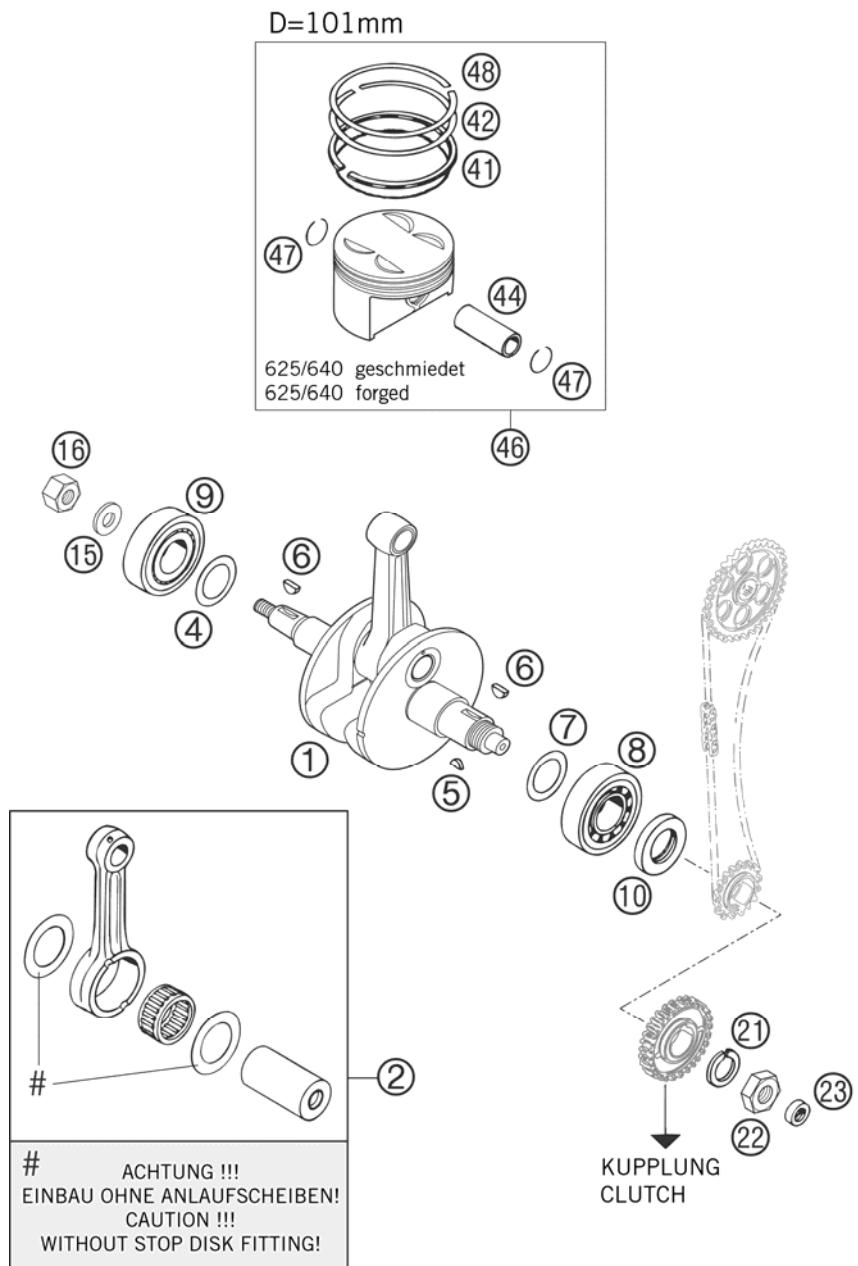


FIG	PART NUMBER	DESCRIPTION	QTY
1	58430018300	CRANKSHAFT CPL. LC4 05 STROKE 78MM	1
2	58430015044	CON.ROD REPAIR KIT 620/625/640 CCM L=141,5MM	1
4	56530081000	SHIM WASHER 36X48X0,10	x
4	56530081100	SHIM WASHER 36X48X0,15	x
4	56530081300	SHIM WASHER 36X48X0,30	x
5	0888030050	WOODRUFF KEY DIN6888-3X5X13	1
6	6946005	WOODRUFF KEY 5X6,5 HARDED	2
7	56030081000	THRUST WASHER 30,5X45X0,10	x
7	56030081100	THRUST WASHER 30,7X47X0,15	x
7	56030081200	THRUST WASHER 30,5X45X0,30	x
8	58030082000	CYL.ROLLER BEARING NJ 306 C3	1
9	56530123000	CYL.ROLLER BEAR. NJ 207 ECP C3	1
10	0760304772	SH.SEAL RING 30X47X7 BSL VITON	1
15	58330095000	STEEL WASHER 16 X 30 X 3	1
16	58430028000	HEX NUT M16x1,25 L/S	1
21	58030019000	LOCKING RING VSK 20	1
22	0936200155	HEXAGON NUT DIN0936-M20X1,5	1
23	0760122270	SHAFT SEAL RING 12 X 22 X 7 B	1
41	58330031300	OIL SCRAPER RING 101x2,5	1
42	58330932100	TAP.COMPR.PISTON RING 101X1,25	1
44	58330833000	PISTON PIN 22 X 13 X 60	1
46	58430007100 I	PISTON I CPL. D=101 ELKO 03	1
46	58430007100 II	PISTON II CPL. D=101 ELKO 03	1
47	58430074000	CIRCLIP 22 X 1,6	2
48	58430032000	L-RING 101X93,5X1,5 2000	1

05584302 / C065843002

\* NEW PART

X AS REQUIRED

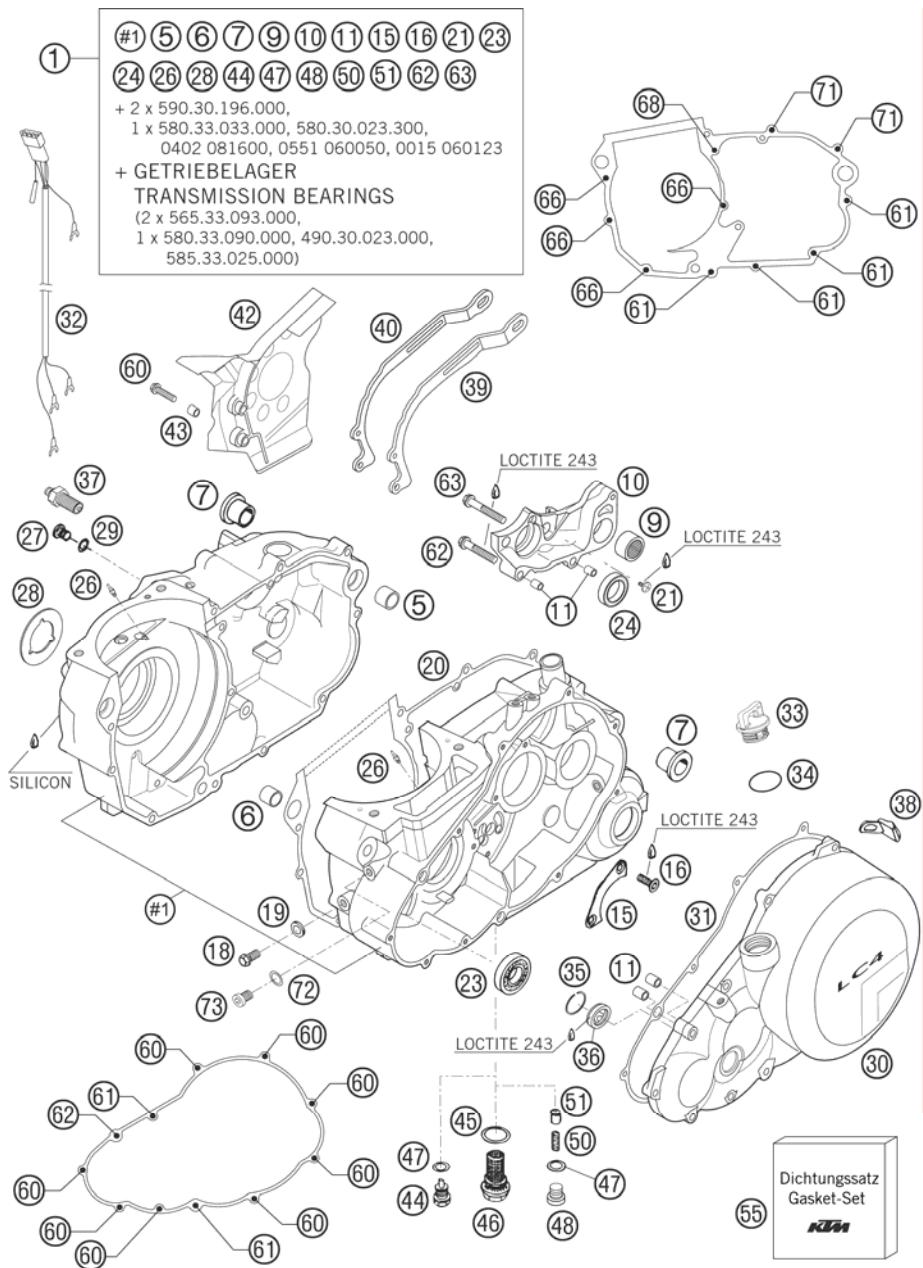


FIG	PART NUMBER	DESCRIPTION	QTY
1	584300034423	ENGINE CASE CPL.W.BEAR. LC4 05 GREY	1
5	50130027000	DOWEL 19 X15,1X12	1
6	51030026100	DOWEL 17 X 13 X 12	1
7	50130010000	CRANK CASE BUSH	2
9	58033097000	NEEDLE BEARING HK 2216	1
10	58330011000	SHIFT MECHANISM SUPPORT LC4'94	1
11	49030090000	DOWEL 9,8 X 7 X 10	4
15	56530017000	RETAINING PLATE	1
16	0991060166	FL.HEAD SCR.DIN7991-M6X16 10.9	2
18	0015080163	HH COLLAR SCREW M 8X16 WS=10	1
19	0603082121	SEAL RING CU DIN7603- 8X12X1	1
20	58530039400	ENGINE CASE SIL C4302 0,5	1
21	0985050103	OVAL HEAD SCR. DIN7985-M 5X10	1
23	0412174012	CYLIND.ROLL.NJ 203 ECP/C3 2001	1
24	0625618050	BALL BEARING 61805 C3	1
26	60030064070	OIL JET 70 M6X0,75 WS8 03	2
27	49030029000	OIL DRAIN PLUG M10X1,5 AH-WS=6 ONLY FOR USA	2
28	58440091000	STOP DISK 33 X 58 X 1,5	1
29	0603100141	COPPER GASKET DIN7603-10X14X1 ONLY FOR USA	2
30	5833010124423	CLUTCH COVER CPL. GREY 03 WITH OIL INSPECTION GLASS	1
31	58530025000	CLUTCH COVER GASKET 2001	1
32	58411085000	WIRING HARN. EPC F. ENGINE LC4	1
33	58030020100	PLUG CPL. M24X3	1
34	0770191015	O-RING 19,00X3,00 NBR	1
35	61030019050	CIRCLIP OIL LEVEL GLASS 03	1
36	59030019000	OIL LEVEL GLASS G 1777 Y	1
37	58011081100	CONTACT SCREW M10 STEEL '98	X
38	58333041000	BUMP RUBBER	1
39	58430047200	CHA.DAMPERSHEET 15/16T 92MM 03	1
40	58730047100	CHAIN DAMPERSHEET 17T 92MM 03	1
42	58430060100	SPROCKET COVER 05	1
43	54613038150	BUSHING 6,5X8X11	2

065843000 / C075843000

\* NEW PART

X AS REQUIRED

# ENGINE CASE

# **640 LC4 ADVENTURE 2007**

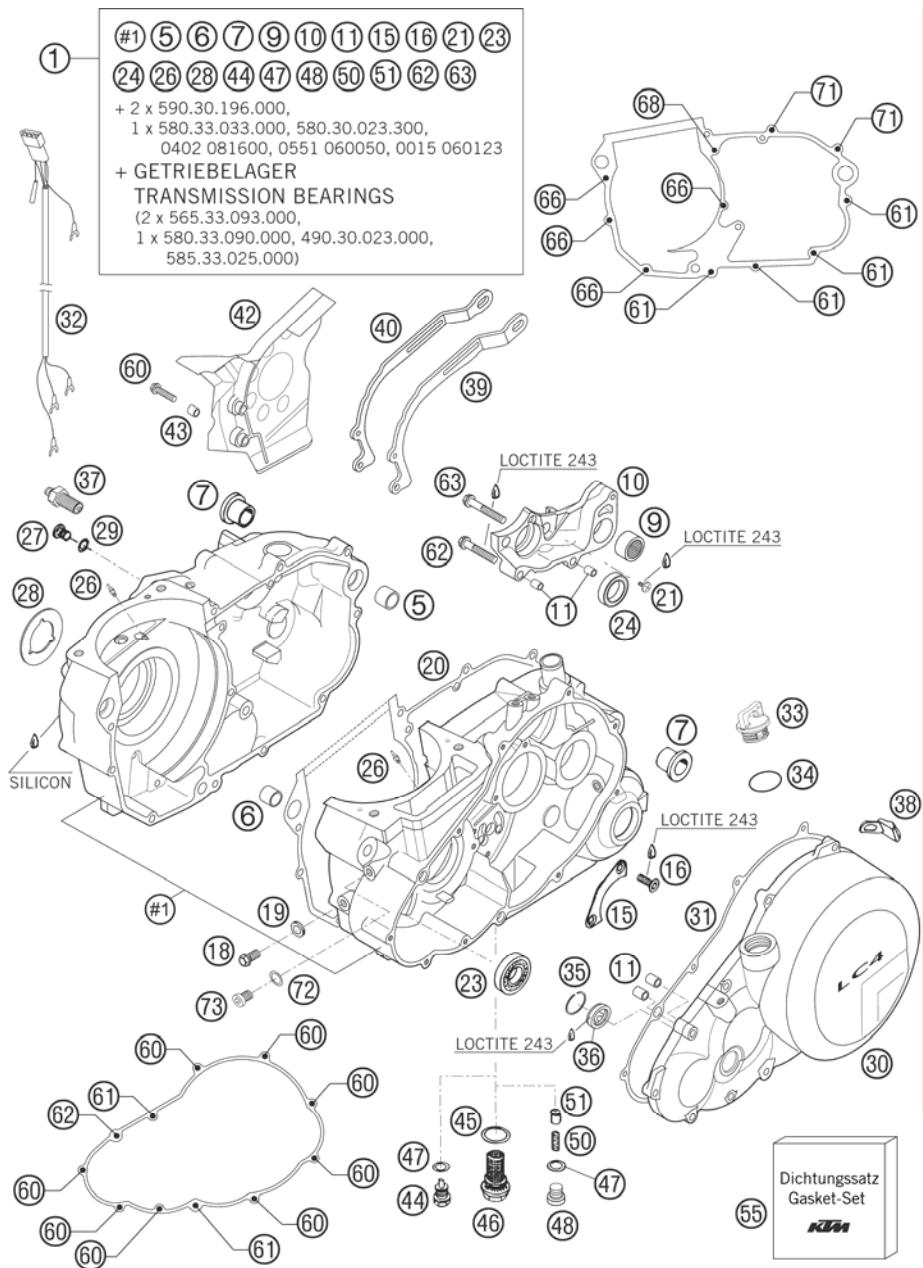


FIG	PART NUMBER	DESCRIPTION	QTY
44	58030021000	OILDRAIN PLUG W.MAG. M 12X1,5	1
45	58038017100	CU-SEAL RING DIN7603-22X27X2	1
46	58038019100	OIL DRAIN PLUG M22X1,5	1
47	58038022000	CU-SEAL RING DIN7603-12X18X1,5	2
48	0908120153	PLUG DIN0908-M12X1,5	1
50	58038023300	PRESSURE SPRING L=25MM D=1MM	1
51	58038028000	VALVE PISTON D=10MM	1
55	58430099200	GASKET SET LC4 2003	1
60	0015060253	HH COLLAR SCREW M 6X25 WS=8	10
61	0015060303	HH COLLAR SCREW M 6X30 WS=8	6
62	0015060353	HH COLLAR SCREW M 6X35 WS=8	2
63	0015060403	HH COLLAR SCREW M 6X40 WS=8	1
66	0015060553	HH COLLAR SCREW M 6X55 WS=8	4
68	0015060653	HH COLLAR SCREW M 6X65 WS=8	1
71	0015060303	HH COLLAR SCREW M 6X30 WS=8	2
		LC4, LC4 SM, DUKE	
71	0015060353	HH COLLAR SCREW M 6X35 WS=8	2
		ADVENTURE	
72	0603082131	COPPER GASK.DIN7603- 8,2X13X1	1
73	0908080013	PLUG M8X1 DIN 908	1

065843000 / C075843000

\* NEW PART

AS REQUIRED

# CYLINDER

# 640 LC4 ADVENTURE 2007

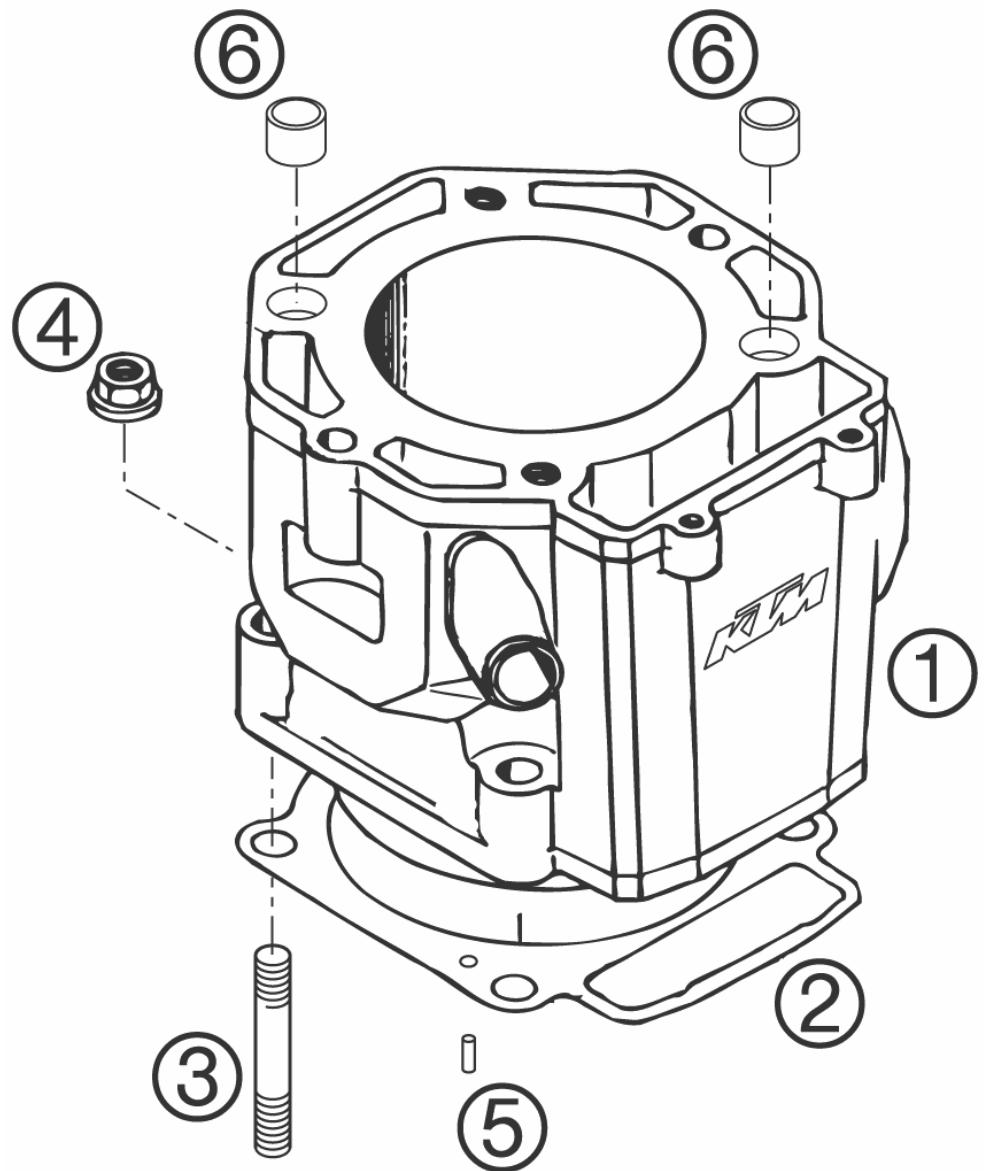


FIG	PART NUMBER	DESCRIPTION	QTY
1	5843000510023	CYLINDER D=101 DIECASTING 03	1
2*	58630035200	CYL. BASE GASKET 0,5MM M.SICKE	1
3	0835100456	STUD DIN0835-M10X45 ZINC COATED	4
4	0331100003	COLLAR NUT DIN6923-M10 WS=15	4
5	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	2
6	58330023000	DOWEL 17 X 14 X 9,5	2

05584305 / C075843005

\* NEW PART

X AS REQUIRED

## ACHTUNG !!!

Vor dem Einbau des Vergasers, Bedüfung kontrollieren.

## CAUTION !!!

Before mounting the carburetor, check the jetting.

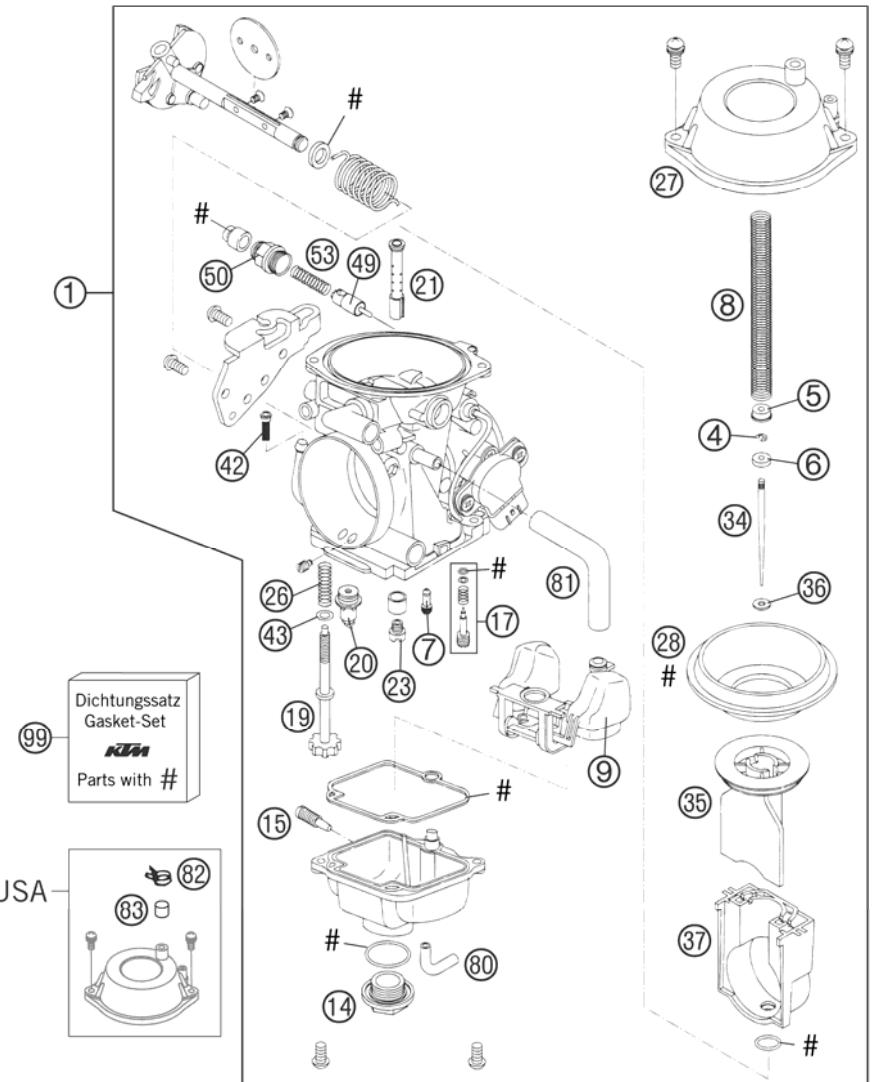


FIG	PART NUMBER	DESCRIPTION	QTY
1	58431001600	CARBURETOR MIKUNI BST40-266 03	1
4	58431045000	CIRCLIP	1
5	58431031000	SPRING RING	1
6	58431032000	PLASTIC RING	1
7	58431007045	IDLING JET 45	1
7	58431007047	IDLING GET 47,5	x
8	58431030000	THROTTLE VALVE SPRING	1
9	58431009000	FLOAT 6,1 GRAMM MIKUNI	1
14	58431014000	SCREW PLUG FLOAT CHAMBER	1
15	58431094000	DRAIN SCREW MIK. BST40	1
17	58431017000	ADJUST SCREW CPL.	1
19	58431019000	ADJUSTER IDLING SPEED	1
20	58431020000	NEEDLE VALVE 2,8MM	1
21	58431021689	NEEDLE JET 689 X-6	1
23	58431023140	MAIN JET 140	x
23	58431023142	MAIN JET 142,5	x
23	58431023145	MAIN JET 145	x
23	58431023147	MAIN JET 147,5	x
23	58431023150	MAIN JET 150	x
23	58431023152	MAIN JET 152,5 ENDURO, ADVENTURE	1
23	58431023155	MAIN JET 155	x
23	58431023157	MAIN JET 157,5	x
23	58431023160	MAIN JET 160	x
23	58431023162	MAIN JET 162,5	x
23	58431023165	MAIN JET 165 SUPERMOTO, DUKE	1
23	58431023167	MAIN JET 167,5	x
23	58431023170	MAIN JET 170	x
23	58431023172	MAIN JET 172,5	x
23	58431023175	MAIN JET 175	x
23	58431023177	MAIN JET 177,5	x
23	58431023180	MAIN JET 180	x
26	58431026000	SPRING FOR ADJUSTER	1
27	58431027000	DIAPHRAGM COVER MIKUNI	1
28	58431028000	DIAPHRAGM FOR THROTTLE VALVE	1

05584311 / C065843101

\* NEW PART

X AS REQUIRED



## ACHTUNG !!!

Vor dem Einbau des Vergasers, Bedüfung kontrollieren.

## CAUTION !!!

Before mounting the carburetor, check the jetting.

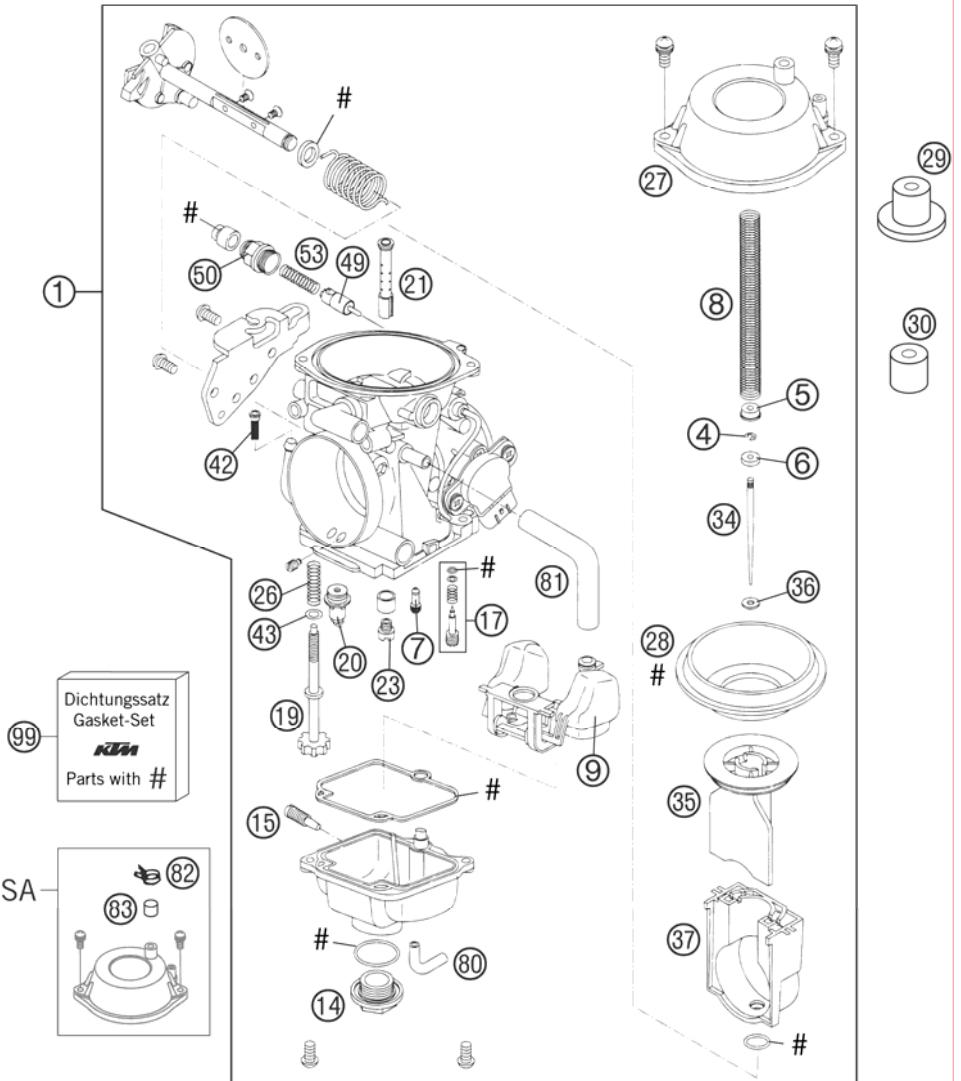


FIG	PART NUMBER	DESCRIPTION	QTY
29	58331029017	SLIDE STOP L=17MM MIKUNI	x
30	58631029020	SLIDE STOP 20MM 05 SUPERMOTO, DUKE	1
34	584310346G5	JET NEEDLE 6G5	1
35	58431035000	THROTTLE VALVE "1"	1
36	58431132000	SHIM JET NEEDLE	1
37	58431037000	THROTTLE VALVE GUIDE PLASTIC	1
42	58431042000	FUEL SCREEN MIKUNI	1
43	58431043000	PACKING RING FOR ADJUSTER	1
49	58431049000	STARTING PISTON MIKUNI	1
50	58431050000	SCREW M12 STARTSYSTEMN	1
53	58431053000	SPRING 22,5MM FOR START.PISTON	1
80	52031137001	PVC-HOSE 3X5MM	x
81	54435024001	HOSE ID 7,5 PER METER	x
82	58031005000	CLAMP YDNAC 10128 12MM	1
83	57931001010	PLUG CAP FOR EPC CONNECTION	1
99	58431099000	GASKET SET MIKUNI BST40-225	1

05584311 / C065843101

\* NEW PART

X AS REQUIRED

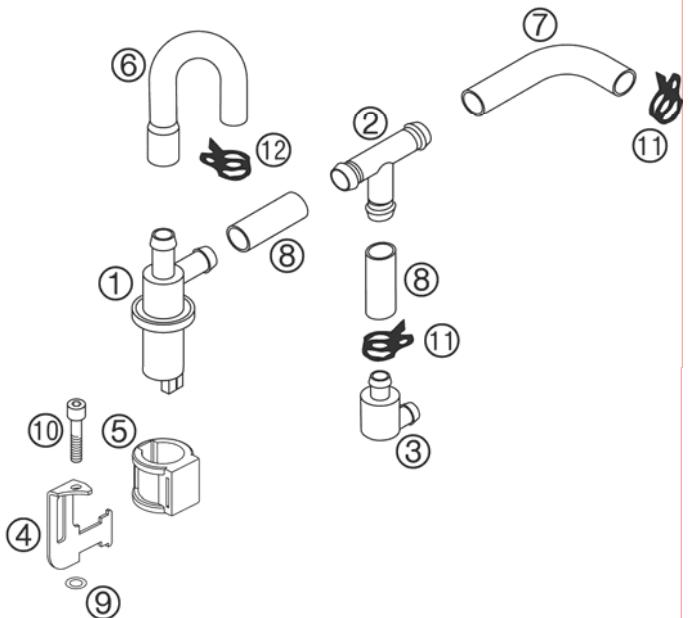
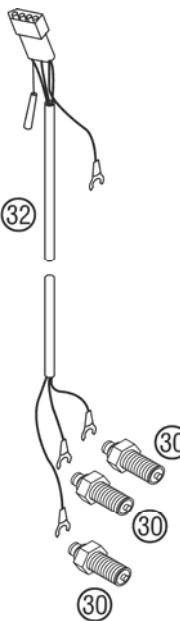


FIG	PART NUMBER	DESCRIPTION	QTY
1	58431067000	MAGNETIC VALVE PIRBURG EPC '98	1
2	58431072000	T-CONNECTION 12MM LC4 '98	1
3	58431070100	AIR FILTER LC4 FOR EPC 2005	1
4	58431069100	BRACKET FOR MAGNETIC VALVE 03	1
5	60031068000	RUBBER SUPPORT F. MAG. VALVE 03	1
6	58431071000	VACUUM HOSE FOR MAGNETIC V.'98	1
7	58431097000	ANGULAR HOSE T-CON.-CARBURETOR	1
8	58431097100	TUBE 12MM T-CON.-FILTER '98	2
9	58036065100	CU-SEAL RING 6 X 10 X 2	1
10	0912060303	AH SCREW DIN0912-M 6X30	1
11	58431082000	YDNAC-CLAMP 15MM '98	2
12	58431082100	YDNAC-CLAMP 10173 (16MM) '98	1
30	58011081100	CONTACT SCREW M10 STEEL '98	3
32	58411085000	WIRING HARN. EPC F. ENGINE LC4	1

065843109 / C065843109

\* NEW PART

X AS REQUIRED

# SECONDARY AIR SYSTEM

640 LC4 ADVENTURE 2007

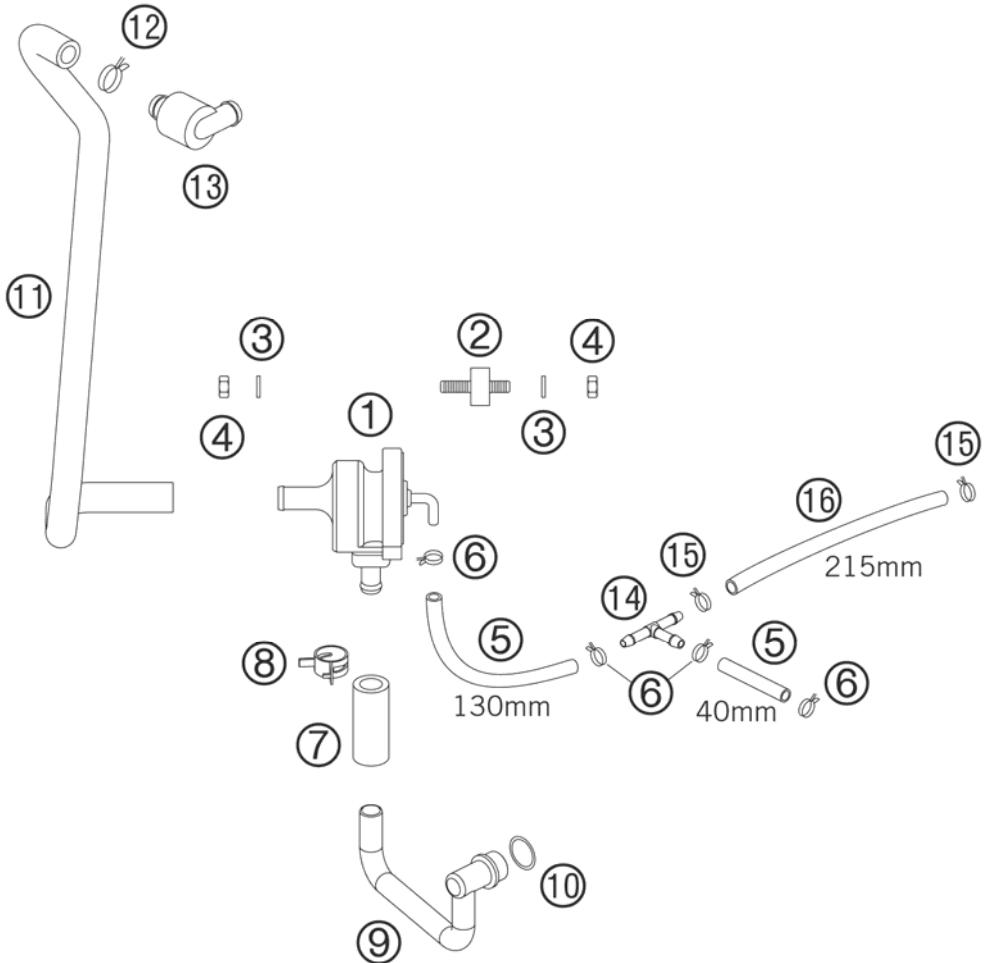


FIG	PART NUMBER	DESCRIPTION	QTY
1	58405026100	SAS-VALVE 04	1
2	58405021000	SILENTBLOCK 20X10 M6X10/M6X16	2
3	0797060003	TOOTH LOCK WASH. DIN6797-A 6,4	4
4	0934060003	HEXAGON NUT DIN0934-M 6	4
5	58405029001	ND-HOSE 4X9 PER METER	1
6	45031005000	YDNAC-CLAMP FUEL HOSE (8MM)	4
7	58405019000	HOSE SAS-VALVE - CONNECT. TUBE	1
8	00049170121	CLAMP STD DN17	2
9	58405027100	CONNECTING TUBE SAS 04	1
10	58436054000	CU-SEAL RING 12 X 16 X 2	1
11	58405020000	PREFORMED HOSE SAS 04	1
12	58431082100	YDNAC-CLAMP 10173 (16MM) '98	1
13	58431070100	AIR FILTER LC4 FOR EPC 2005	1
14	58405030000	T-CONNECTION 5MM TS5 FOR ADV.	1
15	58007117000	YDNAC-CLAMP 10107 10MM	2
16	58205035001	HOSE 6X10 PER METER	1

065843103 / C075843103

\* NEW PART

X AS REQUIRED

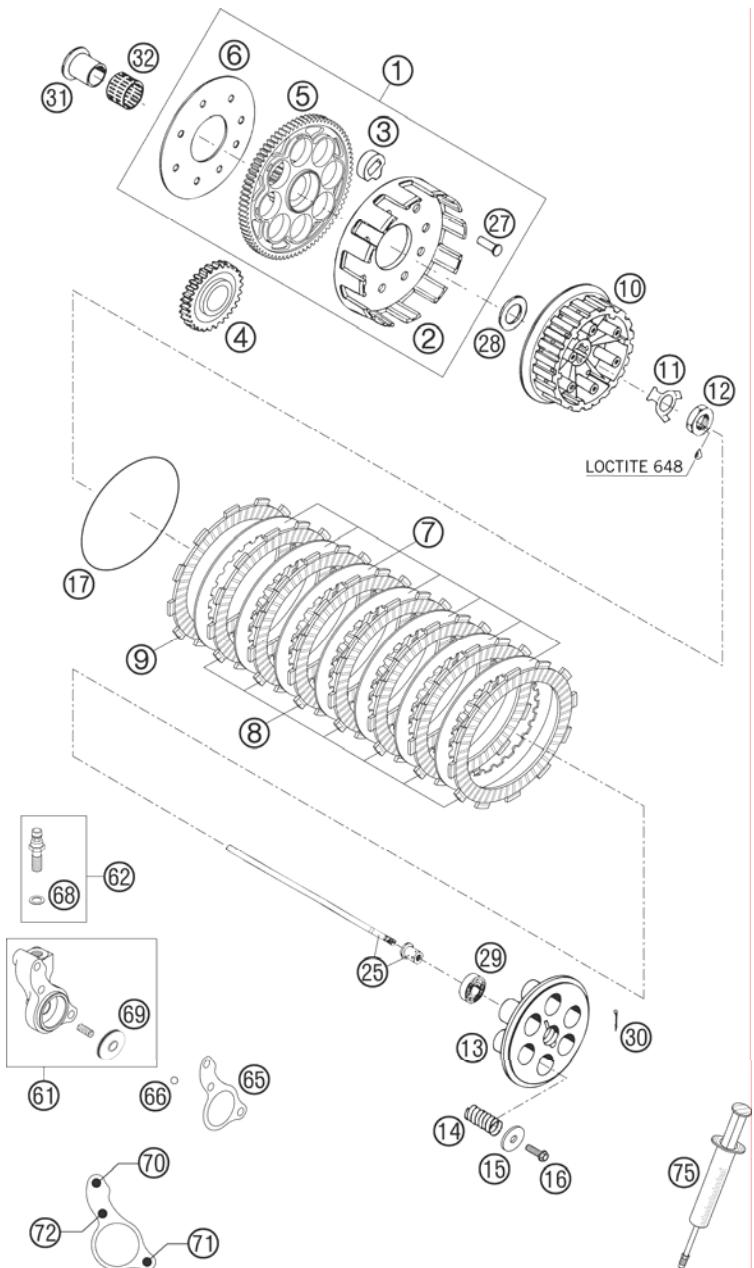


FIG	PART NUMBER	DESCRIPTION	QTY
1	58432001144	OUT.CLUTCH HUB CPL.79-T LC4 04	1
2	58432001000	OUTER CLUTCH HUB LOOSE LC4 03	1
3	58332026000	DAMPING ELEMENT '94	8
4	58532000131	PRIMARY GEAR WHEEL 31-T 2001	1
5	58532000079	CLUTCH WHEEL 79-T 2001	1
6	58332028000	BRACKET 57 x 132 x 1,5 '94	1
7	58332112000	STEEL DISK 1,5 MM LC4'94	7
8	58332011300	LINING DISK 2,7MM FCC 02	7
9	58332111300	LINING DISK TURN OUT FCC 02	1
10	58332002300	INNER CLUTCH HUB LC4/LC4-E 04	1
11	58332018000	LOCK WASHER '94	1
12	0936181505	HEXAGON NUT DIN0936-M18X1,5 R.	1
13	58332003300	PRESSURE CAP LC4/LC4-E 04	1
14	58332080000	CLUTCH SPRING 2,8 X 37	6
15	58432081000	WASHER 6,5 X 20 X 2	6
16	0015060203	HH COLLAR SCREW M 6X20 WS=8	6
17	0770116030	O-RING 116,00X3,00 HNBR 70	1
25	57332017044	PUSH ROD L=215MM CPL. 03 WITH PRESSURE BOLT	1
27	58332007000	RIVET 6 X 23 X 11,2	8
28	57532013000	SUPPORTWASHER 22,2X35X3 HARDE.	1
29	0625060016	GROOV.BALL BEAR. 6001.2RSR C3	1
30	0094020163	PIN DIN094-2,0X16	1
31	50332070000	INNER RING WITH COLLAR	1
32	56532095000	NEEDLE BEARING K26X30X22ZW.KSE	1
61	50332061044	CYLINDER CPL. 125/200'98	1
62	50332062000	HOLLOW SCREW CPL. M 10X1 '98	1
65	58632065000	CLUTCH RELEASE GASKET	1
66	0401070003	BALL DIN5401-7	1
68	42013226000	CU-SEAL RING DIN7603-10X16X1	1
69	50332066000	PISTON W. O-RING 125/200 2000	1
70	0912060303	AH SCREW DIN0912-M 6X30	1
71	0984060163	AH SCREW DIN6912-M 6X16 WITH LOW HEAD	1
72	0912060253	AH SCREW DIN0912-M 6X25	1
75	50329050000	VENT INJEKTION HYDR. CLUTCH	1

05584320 / C065843200

\* NEW PART

X AS REQUIRED

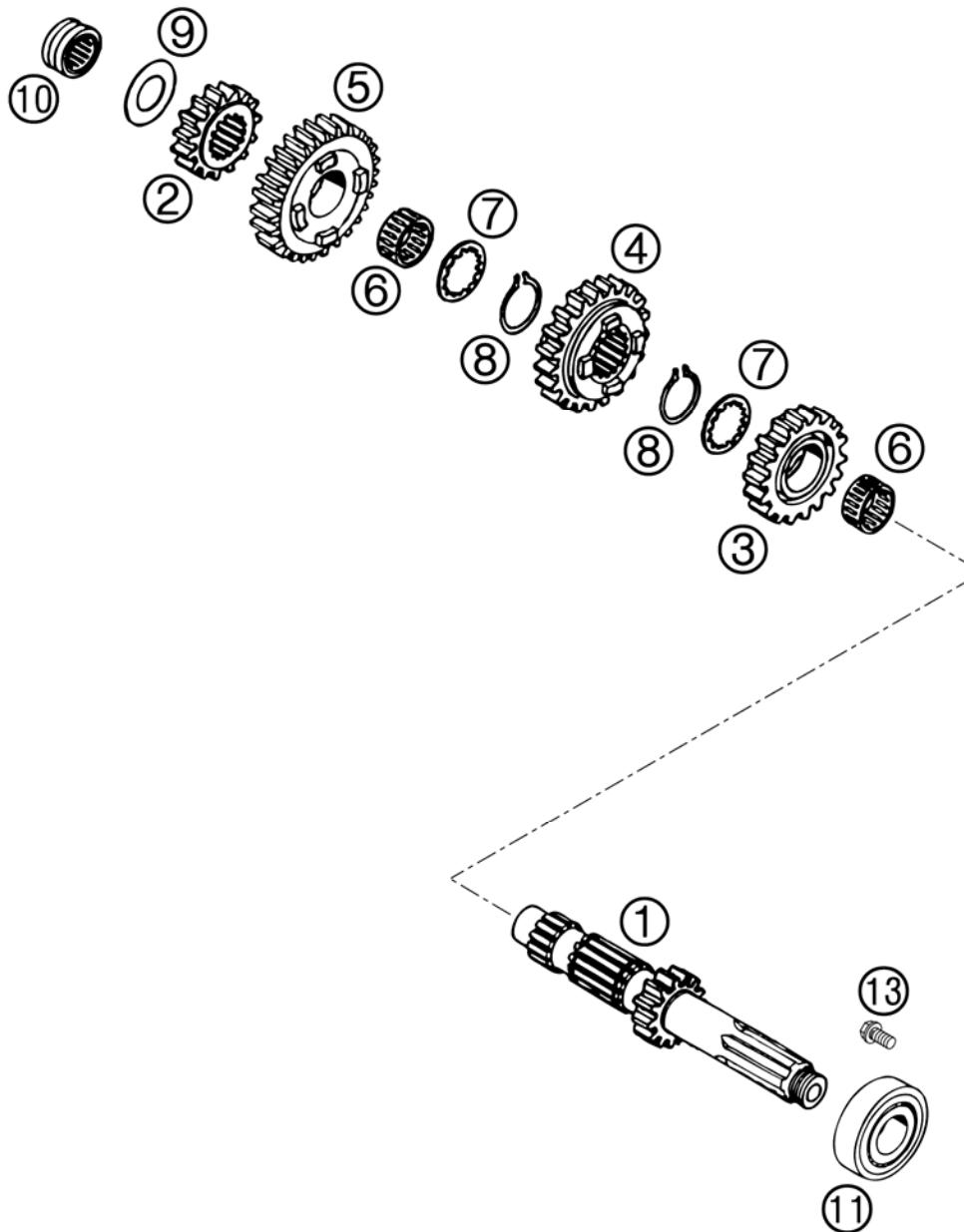


FIG	PART NUMBER	DESCRIPTION	QTY
1	58333002100	MAIN SHAFT 14-T '96	1
2	56533010300	SOLID GEAR 2.G 15-T (2G3)	1
3	58333004002	IDLER GEAR 3.G 18-T "02"	1
4	58333006004	SLIDING GEAR 4.G 20-T "04"	1
5	58333008008	IDLER GEAR 5.G 22-T "08"	1
6	0405222613	NEEDLE BEAR. K 22X26X13 TN	2
7	56533016300	STOP DISK 22,7 X 32 X 1,5	2
8	52033096000	LOCK RING DIN0471-25X1,64SD	2
9	56533015000	STOP DISK 20,2 X 35 X 1	1
10	56533093000	NEEDLE BEARING RNA 4902 KSE	1
11	58533025000	CYL.ROLL BEARING BC1-0076A	1
13	0015060123	HH COLLAR SCREW M 6X12 WS=8	1

0358330 / C065843300

\* NEW PART

X AS REQUIRED

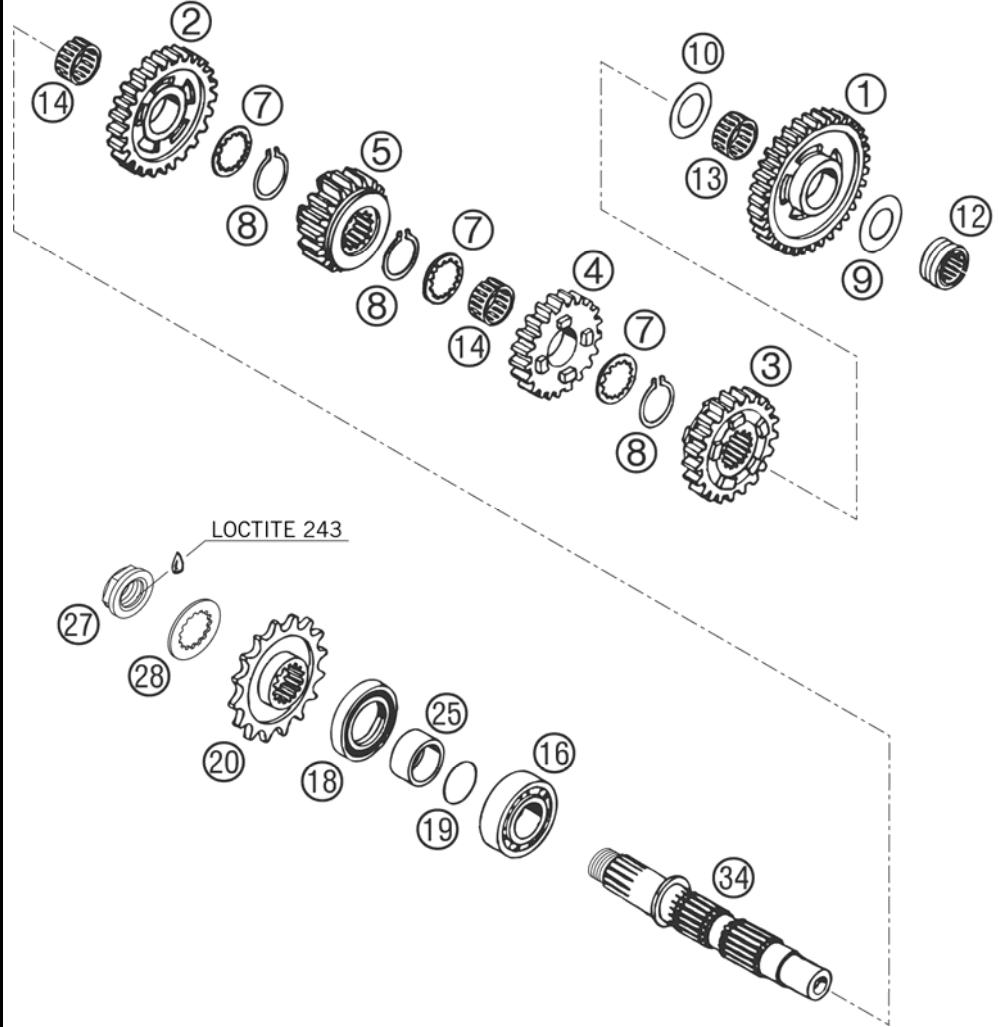


FIG	PART NUMBER	DESCRIPTION	QTY
1	56533005300	IDLER GEAR 1.G 35-T (1M3)	1
2	58333113010	IDLER GEAR 2.G 24-T "10"	1
3	58333007003	SLIDING GEAR 3.G 21-T "03"	1
4	58333009005	IDLER GEAR 4.G 19-T "05"	1
5	58333011009	SLIDING GEAR 5.G 18-T "09"	1
7	56533016300	STOP DISK 22,7 X 32 X 1,5	3
8	52033096000	LOCK RING DIN0471-25X1,64SD	3
9	56533015000	STOP DISK 20,2 X 35 X 1	1
10	56533018300	STOP DISK 22,2 X 35 X 1,5	1
12	56533093000	NEEDLE BEARING RNA 4902 KSE	1
13	56533098000	NEEDLE BEARING K22X26X13H	1
14	0405222613	NEEDLE BEAR. K 22X26X13 TN	2
16	49030023000	CYL.ROLL BEARING NJ205	1
18	0760324771	SHAFT SEAL RING 32X47X7 BSL	1
19	0770250021	O-RING 25,00X2,00 SILICONE	1
20	58033029014	ENGINE SPROCKET 14 T	X
20	58033029015	ENGINE SPROCKET 15 T	X
20	58033029016	ENGINE SPROCKET 16 T	X
20	58033029017	ENGINE SPROCKET 17 T	X
25	54633014100	SPACER BUSHING 12MM	1
27	58033032200	SPROCKET NUT LC4	03
28	51033031000	LOCK WASHER	1
34	58333003100	COUNTERSHAFT	03

05584331 / C065843301

\* NEW PART

X AS REQUIRED

# SHIFTING MECHANISM

# 640 LC4 ADVENTURE 2007

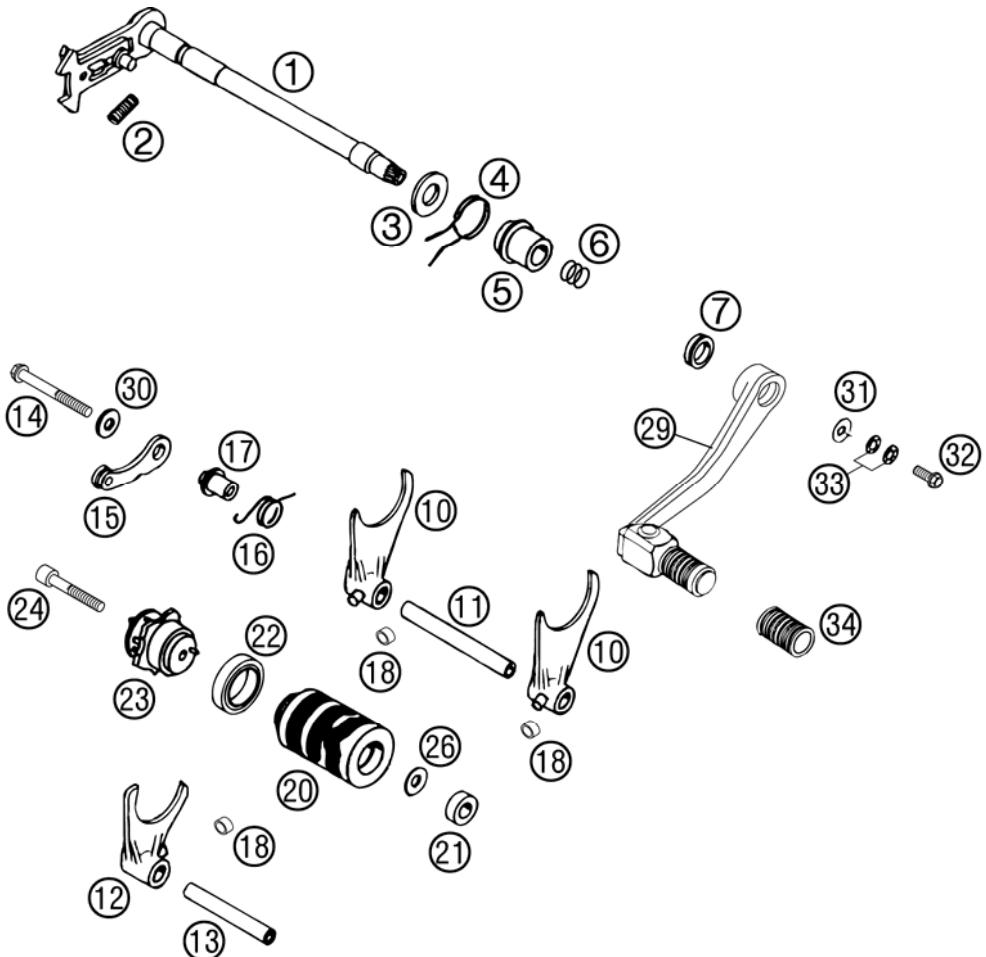


FIG	PART NUMBER	DESCRIPTION	QTY
1	58334005044	SHIFT SHAFT CPL. LC4'94	1
2	56534013100	TENSIONING SPRING 0,8MM	1
3	58034010000	STEEL WASHER 14 X 28 X 2	1
4	58034014000	RETURN SPRING	1
5	58334020000	SPRING SLEEVE	1
6	0770125020	O-RING 12,50X2,00 NBR 70	2
7	58033027000	V-SEAL RING V-14-A	1
10	58034002300	SHIFT FORK 1ST/4TH+2ND GEAR'98	2
11	58034004000	SHIFT RAIL 1ST/4TH + 2ND GEAR	1
12	58034001300	SHIFT FORK 3RD/5TH GEAR '98	1
13	58034003000	SHIFT RAIL 3RD/5TH GEAR	1
14	0015060653	HH COLLAR SCREW M 6X65 WS=8	1
15	58334024044	LOCKING LEVER CPL. '94	1
16	58034023500	SPRING	1
17	58334017000	SPRING SLEEVE	1
18	50334018100	SHIFTING ROLLER 6X8X5,2	3
20	58334012000	SHIFT ROLLER STEEL	1
21	0625006087	GROOVED BALL BEAR. 608 2RS C3	1
22	0625618050	BALL BEARING 61805 C3	1
23	58434015044	SHIFT LOCATING DRUM CPL. '98	1
24	0912060404	AH SCREW DIN0912-M 6X40 A2	1
26	51006097000	WASHER 6,2X22X1,ST30,W.GALV.	1
29	58434031144	SHIFT LEVER CPL. LC4,COMP. '98	1
30	50232050000	WASHER 6,2X18X2	1
31	50232050001	STEEL WASHER 6,4X17X3	1
32	0015060163	HH COLLAR SCREW M 6X16 WS=8	1
33	50233041000	PAIR OF WASHERS M 6 NORDLOCK	1
34	36205018000	RUBBER	1

03583340 / C065833400

\* NEW PART

X AS REQUIRED

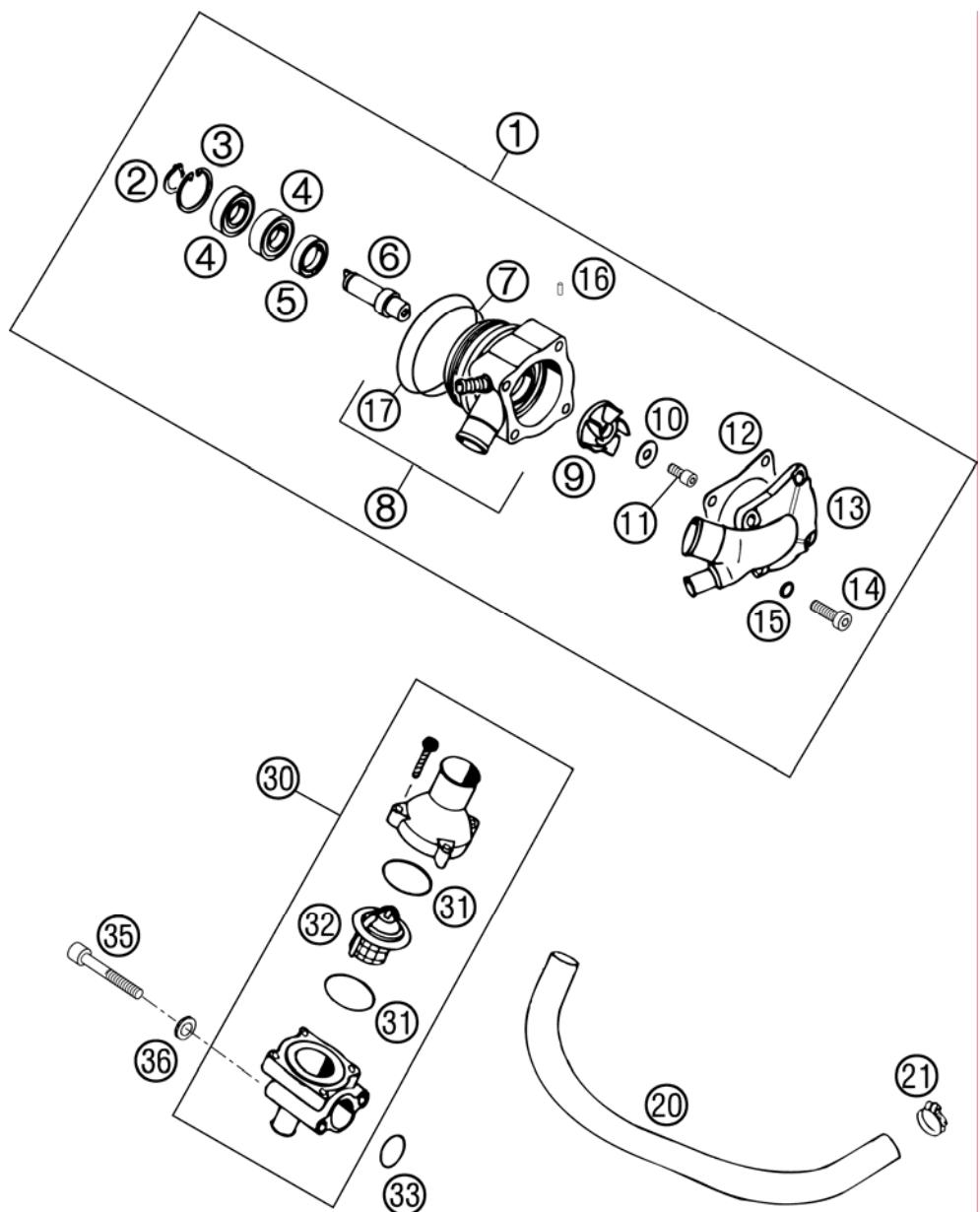


FIG	PART NUMBER	DESCRIPTION	QTY
1	58335050044	WATER PUMP MECHANIC CPL.'94	1
2	0471120010	CIRCLIP DIN0471-12X1	1
3	0472280120	CIRCLIP DIN0472-28X1,2	1
4	0625060016	GROOV.BALL BEAR. 6001.2RSR C3	2
5	0760152472	SHAFT SEAL RING 15X24X7 A-DUO	1
6	54435010000	WATER PUMP SHAFT	1
7	0770047015	O-RING 47,00X1,50 NBR 70	1
8	58035002644	WATER PUMP CASE CPL. 4T '00	1
9	56535005300	WATER PUMP WHEEL	1
10	0021050003	WASHER DIN9021-A 5,3	1
11	0912050123	AH SCREW DIN0912-M 5X12	1
12	56535003300	WATER PUMP COVER GASKET	1
13	58335001244	WATER PUMP COVER LC4 '99	1
14	0984060203	AH SCREW DIN6912-M 6X20 8,8	4
15	0603061001	CU-SEAL RING DIN7603-6X10X1	4
16	0402025580	NEEDLEROLL.DIN5402 NRB 2,5X5,8	x
17	0770049025	O-RING 49,00X2,50 NBR	1
20	58335025350	RADIATOR HOSE 12X3 04	x
21	58335099000	HOSE CLAMP GEMI 10-16	2
30	58335013044	THERMOSTAT CPL. 70 DG LC4'94	1
31	0770320020	O-RING 32,00X2,00	2
32	58335017000	THERMOSTAT 70 DEGREES '94	1
33	0770021020	O-RING 21,00X2,00 NBR70	1
35	0912060453	AH SCREW DIN0912-M 6X45	2
36	0125060003	WASHER DIN0125-A 6,4	2

03583352 / C065833502

\* NEW PART

X AS REQUIRED

# COOLING SYSTEM

# 640 LC4 ADVENTURE 2007

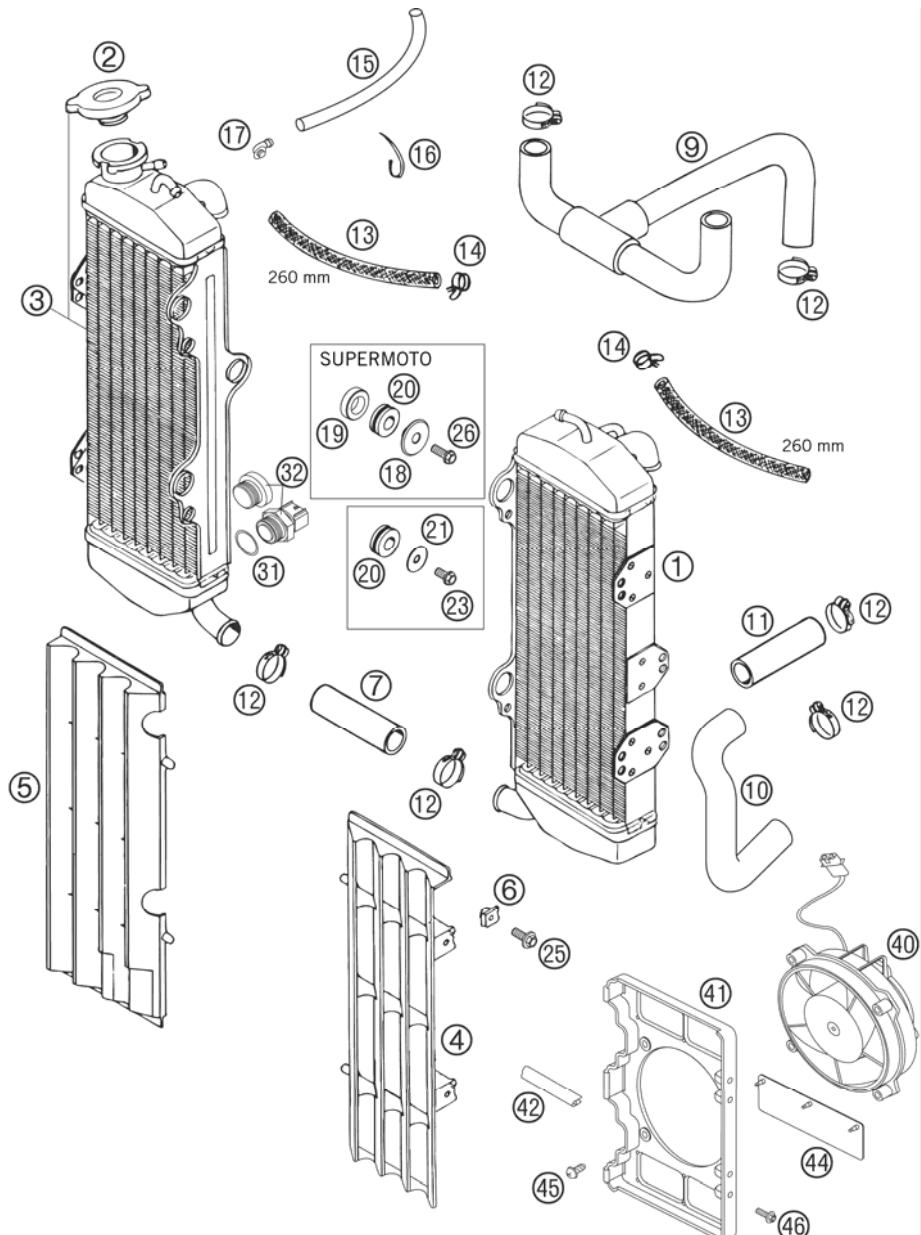


FIG	PART NUMBER	DESCRIPTION	QTY
1	58335008000	RADIATOR L/S (45246) LC4'94 BLACK	1
2	58035016000	RADIATOR CAP SMALL 20,3 PSI	1
3	58335008200	RADIATOR R/S (45.403) SXC '03 BLACK; WITHOUT FAN SWITCH	1
4	58035034000	RADIATOR PROTECTOR L/S BLACK	1
4	58035034100	RADIATOR PROTECT. L/S WHITE '96	x
5	58035134000	RADIATOR PROTECTOR R/S BLACK	1
5	58035134100	RADIATOR PROTECT. R/S WHITE '96	x
6	50235033300	SNAP-NUT HOLDER M6 KP142	4
7	56535025001	RADIATOR HOSE 18X25 PER METRE	x
9	58335026000	PREFORMED HOSE LC4'94	1
10	58435025800	PREFORMED HOSE	1
11	58335024001	RADIATOR HOSE 20X26	x
12	10001020000	HOSE CLAMP GEMI 16-27	9
13	54435024001	HOSE ID 7,5 PER METER	1
14	58031005000	CLAMP YDNAC 10128 12MM	4
15	55007016001	PVC-HOSE 7X10 PER METER	x
16	44011076200	CABLE TIE 200/3,6MM BLACK	x
17	50303089000	ANGEL PIECE '97	1
18	58435002000	BUSHING F. RADIATOR SUPPORT 03	6
19	58435003000	BUSHING F.RADIATOR DISTANCE 03	6
20	41001052000	RUBBER SLEEVE D=12MM	6
21	0021060003	WASHER DIN9021-A 6,4	6
23	0015060123	HH COLLAR SCREW M 6X12 WS=8	6
25	0014060153	HH COLLAR SCREW M 6X15 WS=8	4
26	0015060163	HH COLLAR SCREW M 6X16 WS=8	6
31	0770017015	O-RING 17X1,5 NB75	1
32	0908180153	PLUG DIN0908-M18X1,5 625 SXC	1
32	58435045098	THERMOSWITCH 98 °C FOR FAN 03 625/660 SMC, 640 LC4, ADV.	1
40	58435041000	FAN CPL. 12V LC4 2000	1
41	58435044000	FAN CAP LC4 2000	1
42	58312085100	EDGE PROTECTOR PER METER	x
44	58435044050	FAN FLAP RUBBER LC4 2000	2

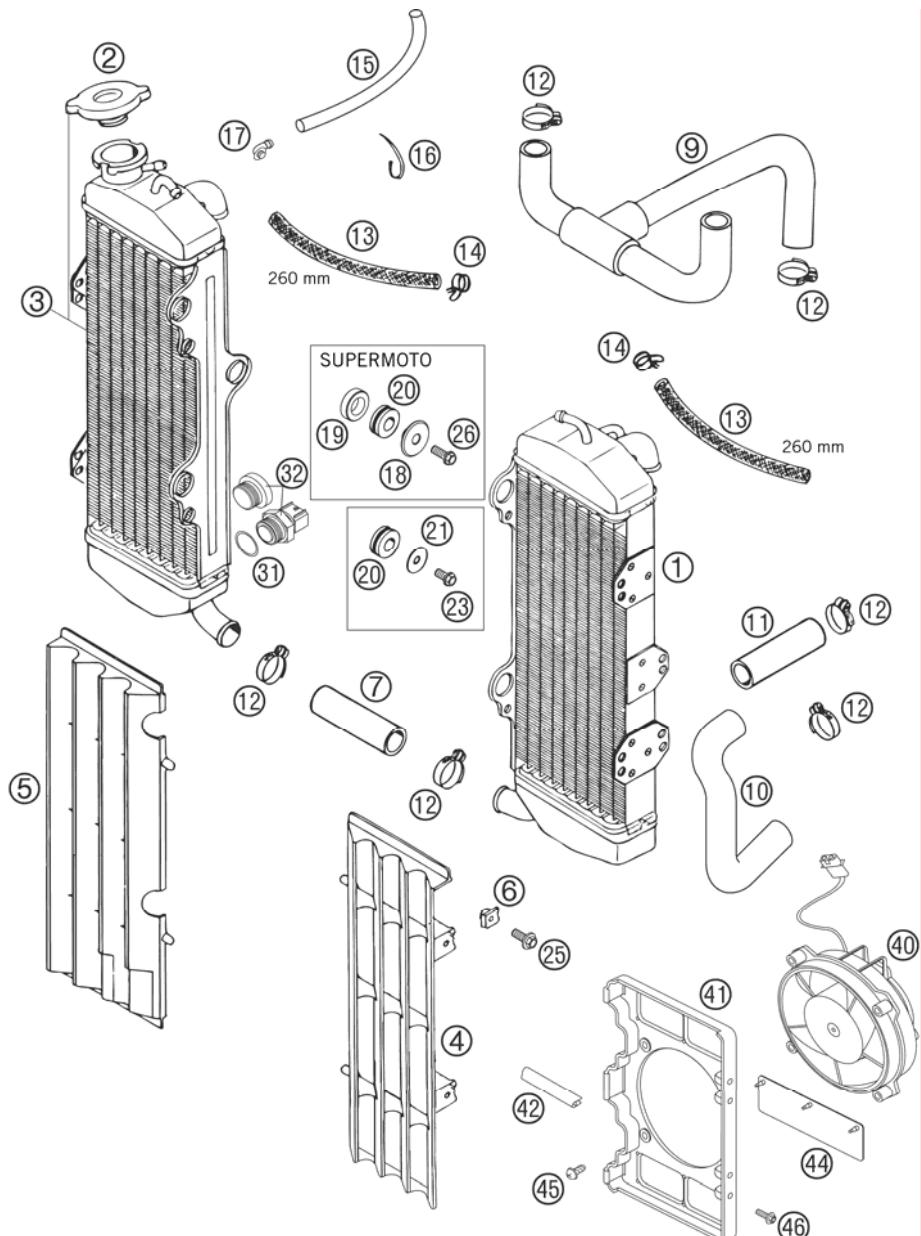
05584350 / C065843500

\* NEW PART

X AS REQUIRED

# COOLING SYSTEM

# 640 LC4 ADVENTURE 2007



## FIG PART NUMBER

45 0081500181  
46 0017060203

## DESCRIPTION

SCREW FOR PLASTIC D=5X18  
EJOT PT SCREW K60X20 WS=6

## QTY

4  
2

05584350 / C065843500

\* NEW PART

X AS REQUIRED

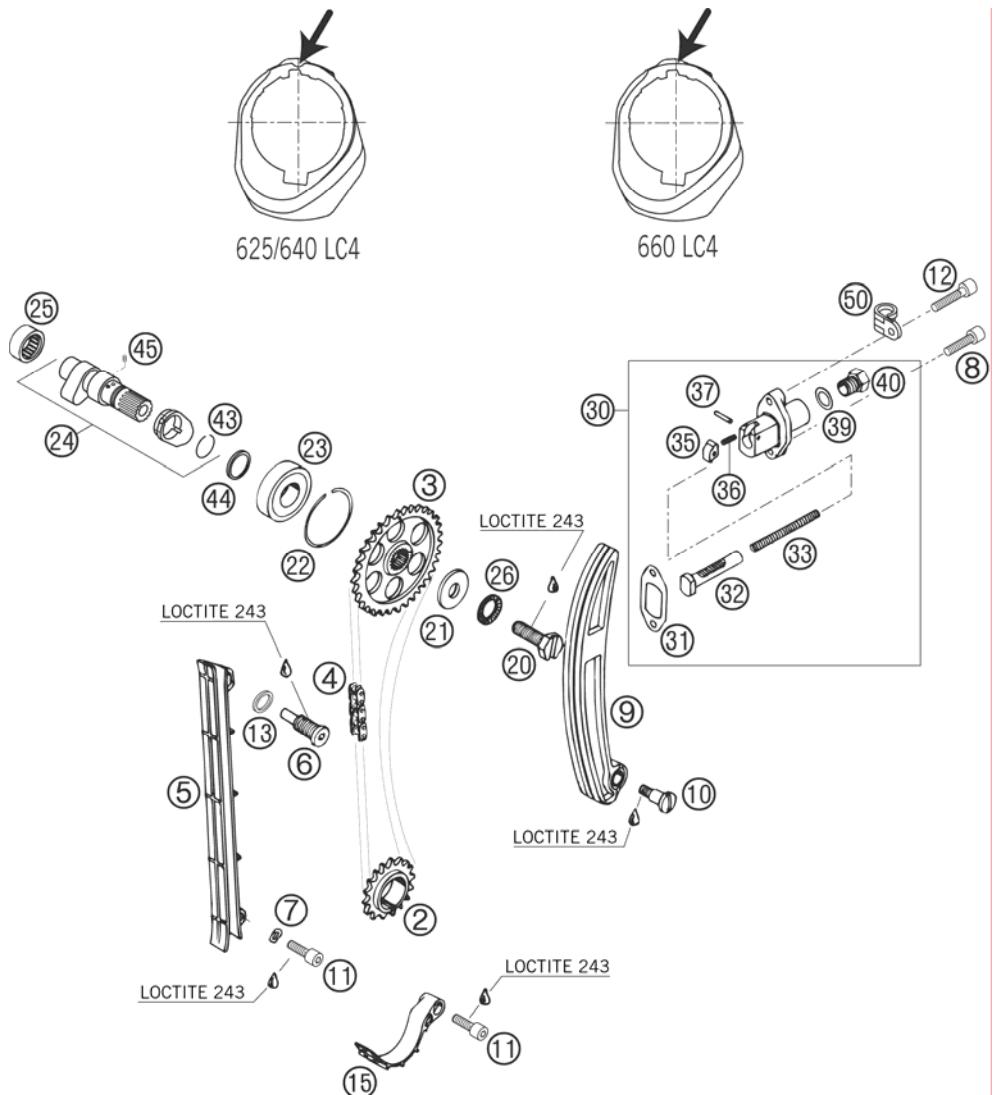


FIG	PART NUMBER	DESCRIPTION	QTY
2	58036014000	TIMING GEAR 17-T	1
3	58336011001	CAMSHAFT GEAR 34-T "01" '94	1
4	58036013000	TIMING CHAIN C107C / 100 LINKS	1
5	58036001000	TIMING CHAIN GUIDE	1
6	58036009000	CHAIN GUIDE SCREW	1
7	0137060003	SPRING WASHER DIN0137-B 6	1
8	0912060253	AH SCREW DIN0912-M 6X25	1
9	58036002000	TIMING CHAIN TENSIONER	1
10	0923080120	FLAT HEAD SCR. M 8X12	1
11	0912060208	AH SCREW DIN0912-M 6X20 SS	2
12	0912060303	AH SCREW DIN0912-M 6X30	1
13	58038022100	CU-SEAL RING 12 X 16 X 2	1
15	58336018000	SECURING GUIDE	1
20	58336112000	DRIVING SCREW M10X25	1
21	58036012000	STEEL WASHER 10 X 28 X 3	1
22	58036096000	CIRCLIP SB 42	1
23	0625060040	GROOVED BALL BEARING TMB004	1
24	58336110044	CAMSHAFT CPL. 249/1 LC4-E	1
25	58036097000	NEEDLE BEARING BK 2012	1
26	36003014200	LOCKING WASHER 10MM	1
30	58036003144	AUTOM.TENSIONER CPL. '88	1
31	58036005100	TENSIONER GASKET 1,5 MM	1
32	58036004100	PRESS.BOLT	1
33	58036006100	PRESS.SPRING 0,9MM	1
35	58036007100	RATCHETING PAWL	1
36	58036007050	PRES.SPRING F.RATCHETING PAWL	1
37	0402031780	NEEDLE ROL.DIN5402 NRB 3X17,8	1
39	58038022000	CU-SEAL RING DIN7603-12X18X1,5	1
40	58036008100	PLUG M12X1,5	1
43	0417200120	CIRCLIP WS20	1
44	58336015000	STEPPED RING	1
45	58336016052	SPRING FOR AUTO-DECOMPR. '95	1
50	54211052000	CLAMP RSGU 24/15	1

05584361 / C065843601

\* NEW PART

X AS REQUIRED

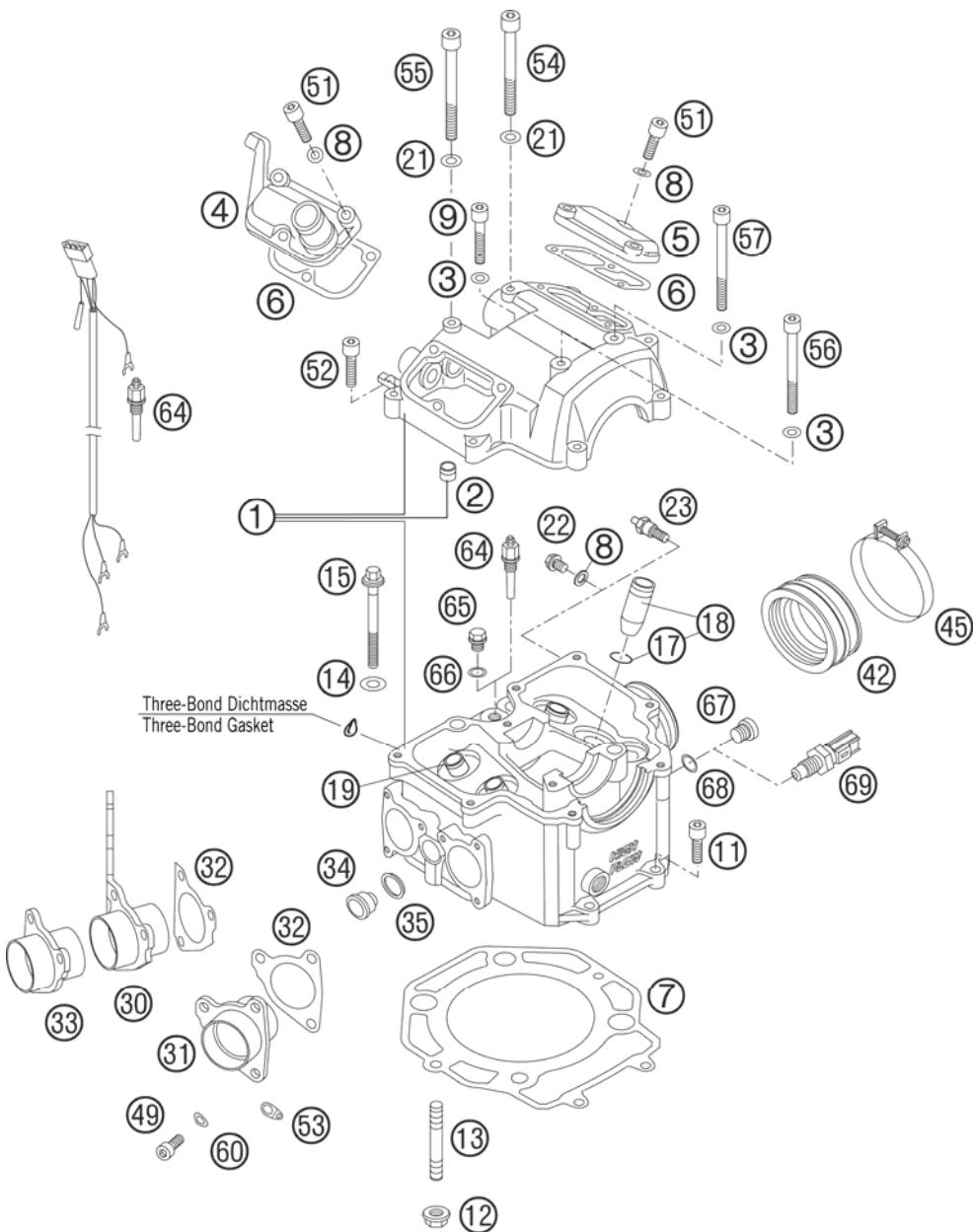


FIG	PART NUMBER	DESCRIPTION	QTY
1	5843602020023	CYL. HEAD CPL. LC4/SXC SAS 04	1
2	58530090000	DOWEL BUSHING 9,8X7,2X10	1
3	58036065100	CU-SEAL RING 6 X 10 X 2	3
4	58036152600	VALVE COVER FRONT '99	1
5	58036052200	VALVE COVER REAR	1
6	58036053000	VALVE COVER GASKET	2
7	58330036000	CYLINDER HEAD GASKET 101,3 MM	1
8	0603061001	CU-SEAL RING DIN7603-6X10X1	7
9	0912060353	AH SCREW DIN0912-M 6X35	1
11	0912060253	AH SCREW DIN0912-M 6X25	2
12	49030028000	COLLAR NUT M8	2
13	54330043000	STUD DIN0835-M 8X40	2
14	0125100003	WASHER DIN0125-A10,5	4
15	58036099100	COLLAR SCREW M10X80 WS=13 10.9	4
17	0993012000	CIRCLIP DIN7993-RW12	4
18	58036026644	VALVE GUIDE INTAKE CPL.	2
19	58036126644	VALVE GUIDE EXHAUST CPL.	2
21	0603070122	CU-SEAL RING DIN7603- 7X12X2	2
22	0015060083	HH COLLAR SCREW M 6X8 WS=8	1
23	58336020190	VACUUM CONECTION M6/3MM '97	1
30	58436039100	SECONDARY AIR SYSTEM EXHAUST FLANGE CPL. R/S SAS 04 WITH SAS	1
31	58036140100	EXHAUST FLANGE L/S	1
32	58036041000	EXHAUST FLANGE GASKET	2
33	58036040100	EXHAUST FLANGE R/S 04 WITHOUT SAS	1
34	58336024000	PLUG SAS BORE	1
35	58436054000	CU-SEAL RING 12 X 16 X 2	1
42	58436044000	INTAKE BOOT FOR MIKUNI CARBU. 640 ENDURO, SM, DUKE, ADV.	1
42	58536044000	INTAKE BOOT RALLYE 2001 625 SXC, 625 SMC	1
45	56530061000	CLAMP SM12/A60 640 ENDURO, SM, DUKE, ADV.	2
45	59030061000	CLAMP D=56MM B=9MM M4X25 625 SXC, 625 SMC	1

065843602 / C065843602

\* NEW PART

X AS REQUIRED

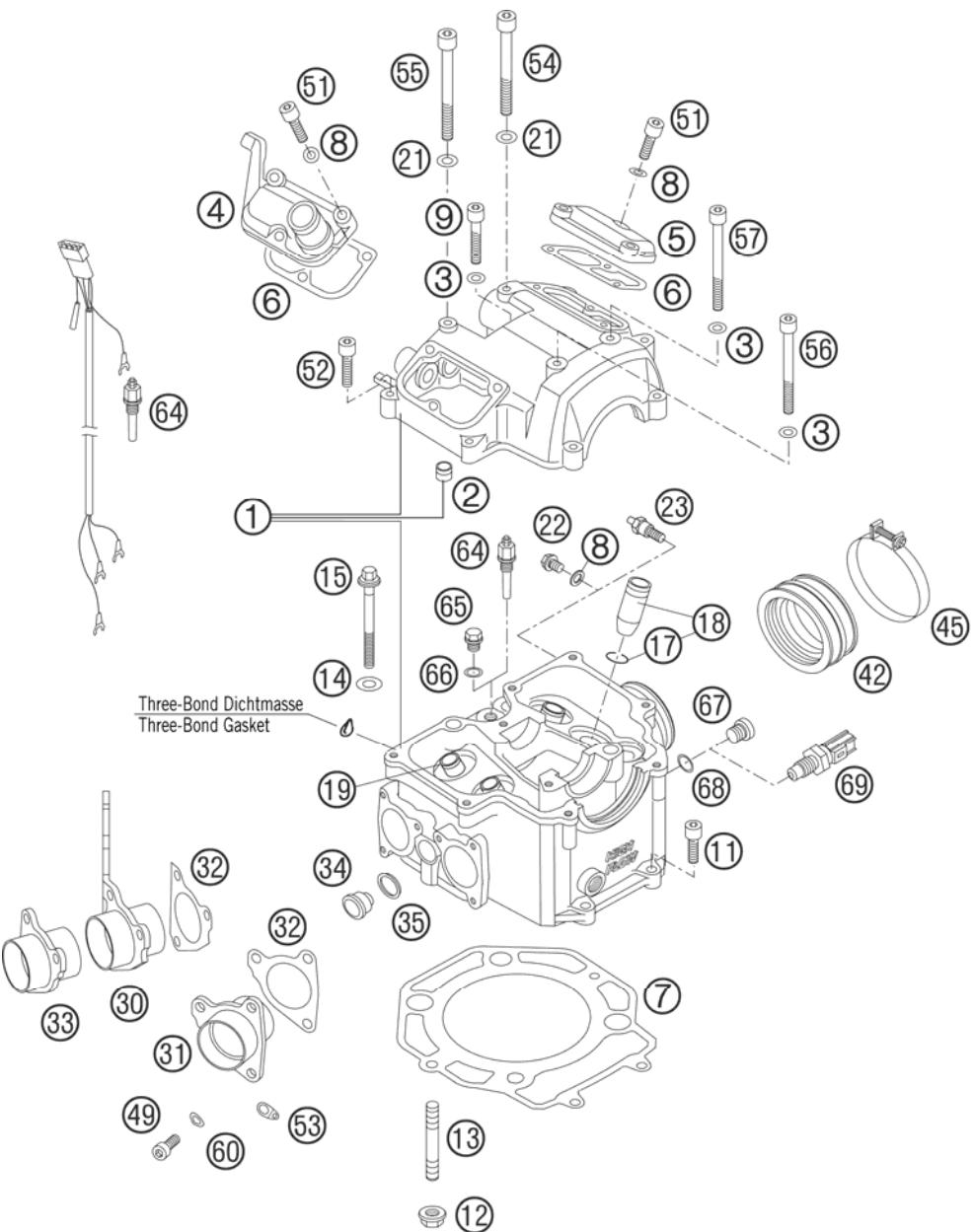


FIG	PART NUMBER	DESCRIPTION	QTY
49	0912060163	AH SCREW DIN0912-M 6X16	6
51	0912060203	AH SCREW DIN0912-M 6X20	6
52	0912060253	AH SCREW DIN0912-M 6X25	5
53	51005074000	RETAINING PLATE	4
54	0912070553	AH SCREW DIN0912-M 7X55 12.9	1
55	0912070603	AH SCREW DIN0912-M 7X60 12.9	1
56	0912060653	AH SCREW DIN0912-M 6X65	1
57	0912060703	AH SCREW DIN0912-M 6X70	1
60	0137060003	SPRING WASHER DIN0137-B 6	6
64	42011252000	TEMPERATURE SWITCH VDO 640 DUKE	1
65	0910100003	PLUG DIN0910-M 10X1 640 ENDURO, SM, ADVENTURE	1
66	0603100141	COPPER GASKET DIN7603-10X14X1	1
67	0908120153	PLUG DIN0908-M12X1,5 640 DUKE, 625 SXC, 625 SMC	1
68	0770100020	O-RING 10,00X2,00 SILCONE	1
69	60011252000	TEMPERAT.-SENSOR WATER LC8 02 640 ENDURO, SM, ADVENTURE	1

065843602 / C065843602

\* NEW PART

X AS REQUIRED

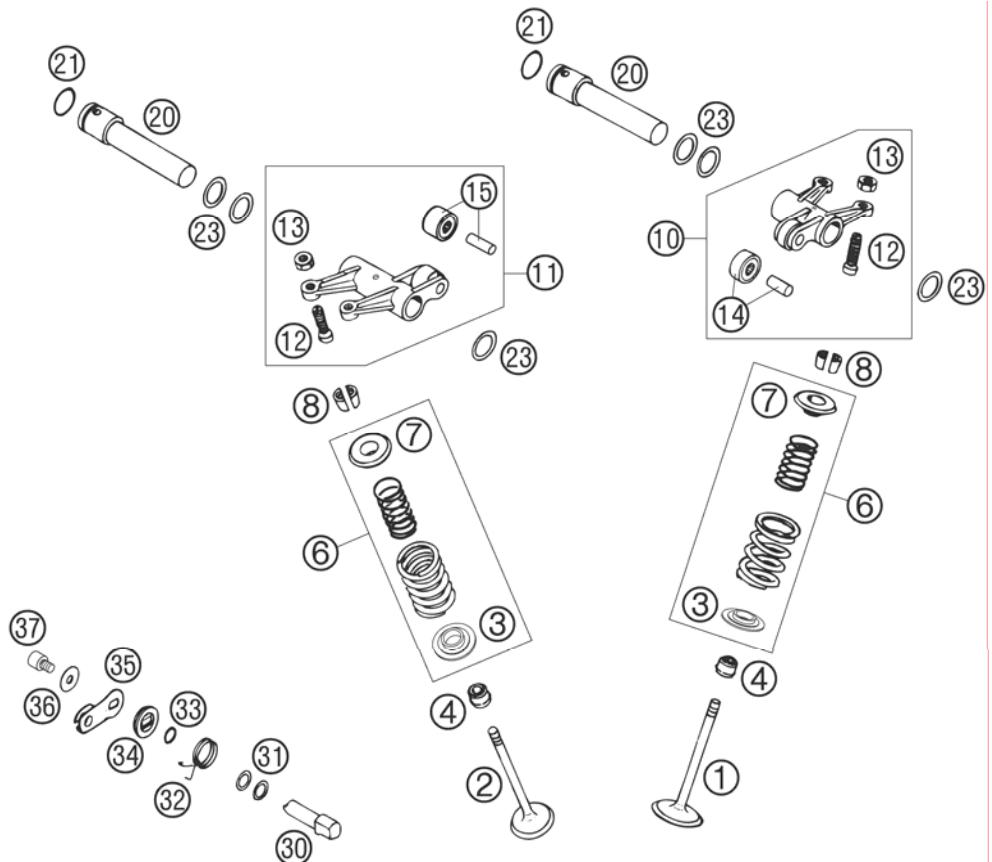


FIG	PART NUMBER	DESCRIPTION	QTY
1	58036030000	INTAKE VALVE D=36 MM	2
2	58536031000	EXHAUST VALVE D=32 MM 2001	2
3	57336036000	VALVE SPRING HOLDER GRADED	4
4	58036028000	VALVE-STEAM SEALING	4
6	58536029044	VALVE SPRING KIT RALLYE 2001	4
7	58036032700	VALVE-SPRING RETAINER ALU '95	4
8	58036033000	VALVE COLLET MK7	8
10	58536060144	ROCKER ARM INTAKE CPL. 2005	1
11	58536061144	ROCKER ARM EXHAUST CPL. 2005	1
12	58036062600	ADJUSTMENT SCREW CPL. M 7X0,75	4
13	0934070756	HEXAGON NUT DIN0934-M 7X0,75	4
14	58036061090	ROCKER ARM ROLLER CPL. INTAKE	1
15	58336061090	ROCKER ARM ROLLER CPL. EXHAUST	1
20	58536056100	ROCKER ARM SHAFT L=96MM 7,2MM	2
21	58036095000	O-RING 15,08 X 2,62 NBR 70	2
23	0988162202	THRUST WASH.DIN0988-16X22X0,20	x
23	0988162205	THRUST WASH. DIN0988-16X22X0,5	x
23	0988162210	THRUST WASHER DIN0988-16X22X1	x
30	58036050100	DECOMPRESSION SHAFT	1
31	54334015000	WASHER 10X14X0,5 STEEL	x
31	54334015100	WASHER 10X14X0,3 STEEL	x
31	54334015200	WASHER 10X14X0,15 STEEL	x
32	58036059200	DECOMP.LEVER SPRING	1
33	0770100221	O-RING 10,00X2,20 SILICONE	1
34	58036048000	COVER DISK	1
35	58036049500	DECOMPRESSION LEVER	1
36	0021060003	WASHER DIN9021-A 6,4	1
37	0912060103	AH SCREW DIN0912-M 6X10	1

05584363 / C065843603

\* NEW PART

X AS REQUIRED

# LUBRICATING SYSTEM

# **640 LC4 ADVENTURE 2007**

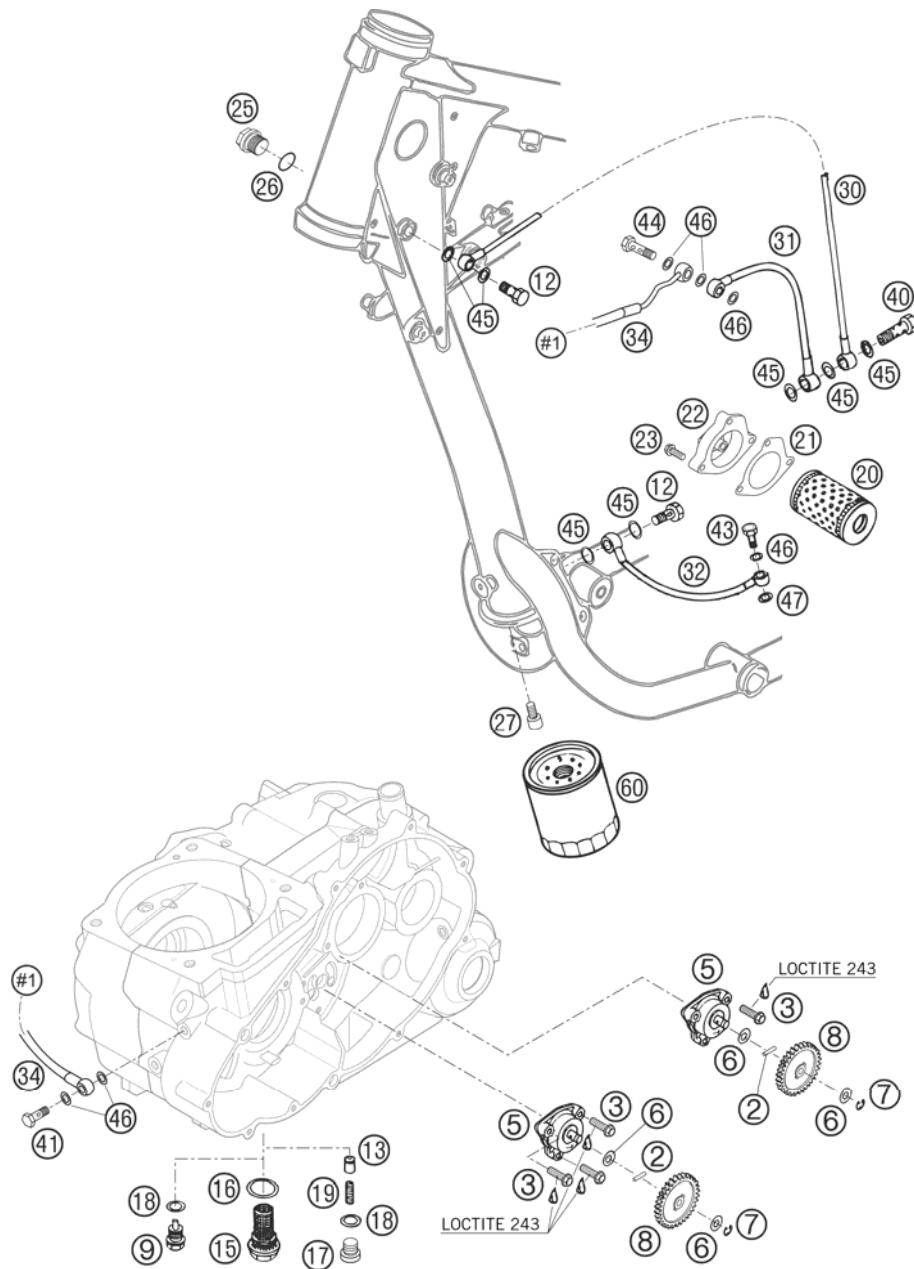


FIG	PART NUMBER	DESCRIPTION	QTY
2	0402251980	NEEDLEROL.DIN5402 NRA 2,5X19,8	2
3	0015060203	HH COLLAR SCREW M 6X20 WS=8	6
5	58038007700	OIL PUMP MIKUNI G-73-10	2
6	58038007755	STOP DISK 8,1 X 15 X 0,5	4
7	0799060000	TAB WASHER DIN6799-RS 6,0	2
8	58438001000	OIL PUMP GEAR 26-T	2
9	58030021000	OILDRAIN PLUG W.MAG. M 12X1,5	1
12	54313025000	HOLLOW SCREW M10 X 1	2
13	58038028000	VALVE PISTON D=10MM	1
15	58038019100	OIL DRAIN PLUG M22X1,5	1
16	58038017100	CU-SEAL RING DIN7603-22X27X2	1
17	0908120153	PLUG DIN0908-M12X1,5	1
18	58038022000	CU-SEAL RING DIN7603-12X18X1,5	2
19	58038023300	PRESSURE SPRING L=25MM D=1MM	1
20	58038005100	OIL FILTER LONG	1
21	58530041000	OIL FILTER COVER GASKET 2001	1
22	58030008700	OIL FILTER COVER 2001	1
23	0015060253	HH COLLAR SCREW M 6X25 WS=8	3
25	0910160153	PLUG DIN0910-M16X1,5	1
26	0603162220	CU-SEAL RING 16X22X2	1
27	0984060103	AH SCREW DIN7984-M 6X10	1
30	58038234700	OIL LINE FILTER-FRAME TUBE R10/R10 - 865MM	1
31	58338034000	OIL LINE CLUTCH COVER-FRAME R10/R8 - 206MM	1
32	58338034100	OIL LINE CLUTCH COVER-FRAME R10/R8 - 240MM	1
34	58438034000	OIL LINE 8/8 BENT 05 R8/R8 - 265MM	1
40	58038033200	DUAL BANJO BOLT M10X1	1
41	58038029000	BANJO BOLT M8X1	1
43	58038130000	JET SCREW M 8 X 1 "150"	1
44	58038033000	DUAL BANJO BOLT M8x1	1
45	0603100141	COPPER GASKET DIN7603-10X14X1	7
46	0603082121	SEAL RING CU DIN7603- 8X12X1	3
47	58038032300	CU-SEAL RING 8 X 12 X 1,5	1

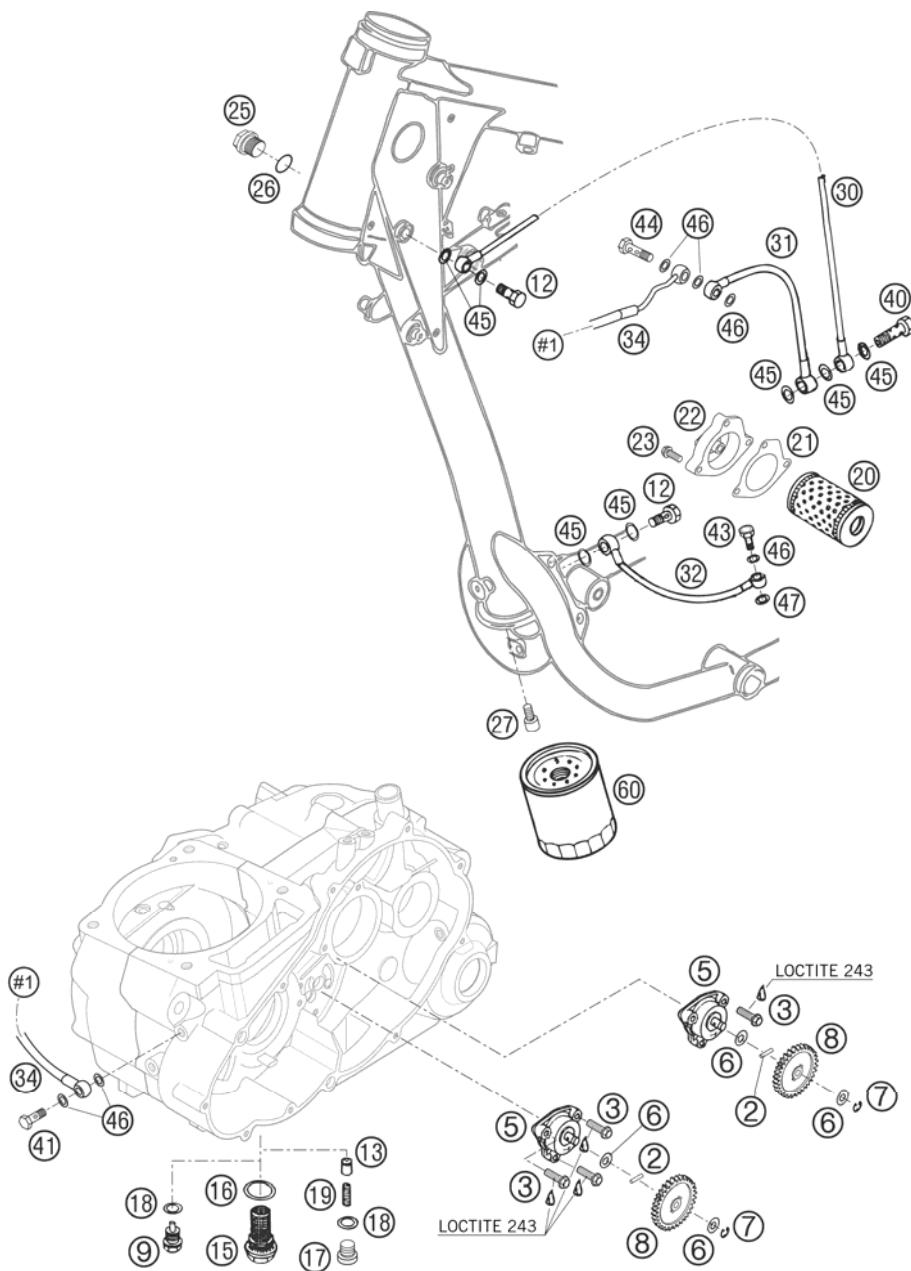
065843800 / C065843800

\* NEW PART

**X AS REQUIRED**

# LUBRICATING SYSTEM

## **640 LC4 ADVENTURE 2007**



**FIG PART NUMBER**  
60 58338045100

## **DESCRIPTION**

SCREW TYPE FILTER

QTY  
1

065843800 / C065843800

\* NEW PART

AS REQUIRED

# ENGINE EXHAUST

# 640 LC4 ADVENTURE 2007

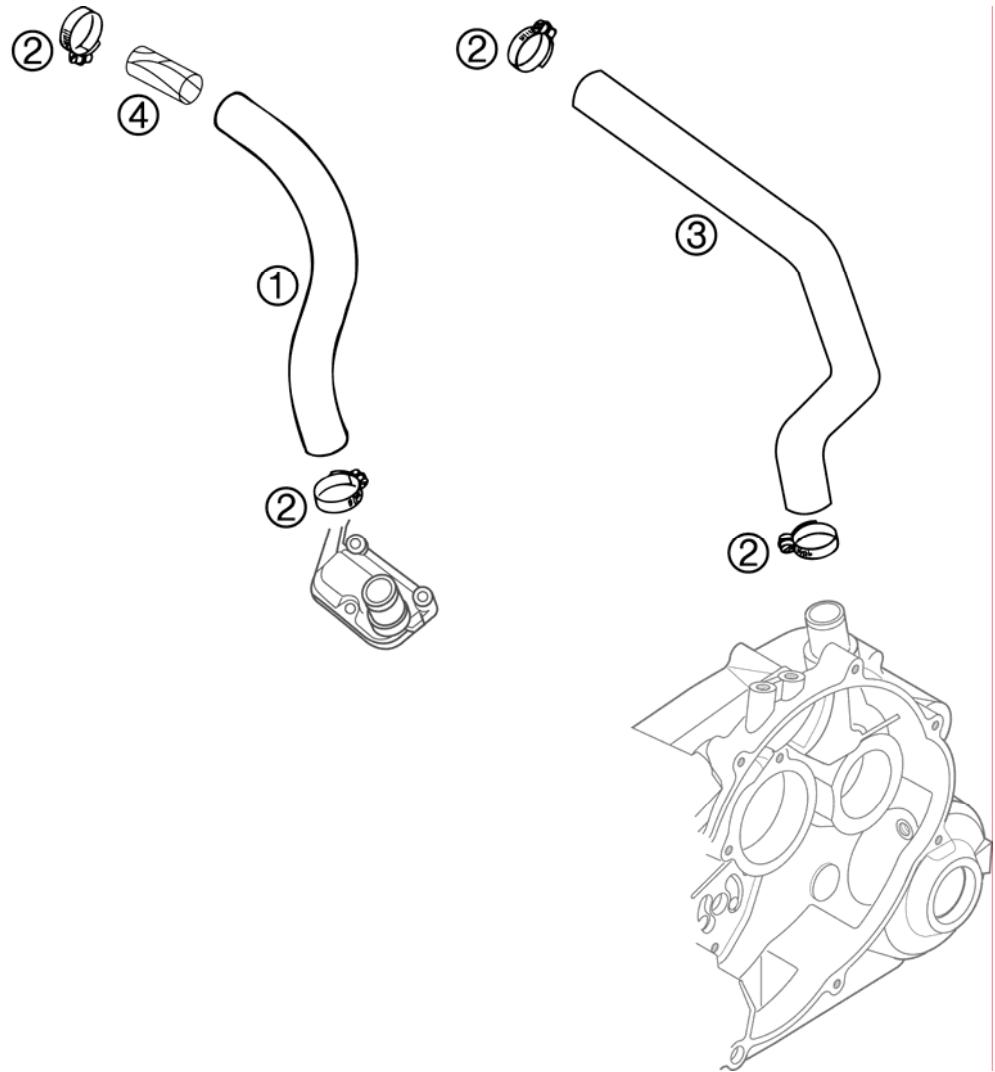


FIG	PART NUMBER	DESCRIPTION	QTY
1	58430087000	ENGINE BREATHER TUBE TOP	1
2	42013037200	HOSE CLAMP GEMI 12/22	4
3	57530090000	BREATHER TUBE ENGINE '93	1
4	58430089000	FILTER BREATHER SYSTEM '98	1

02584388 / C065843808

\* NEW PART

X AS REQUIRED

# IGNITION SYSTEM

# 640 LC4 ADVENTURE 2007

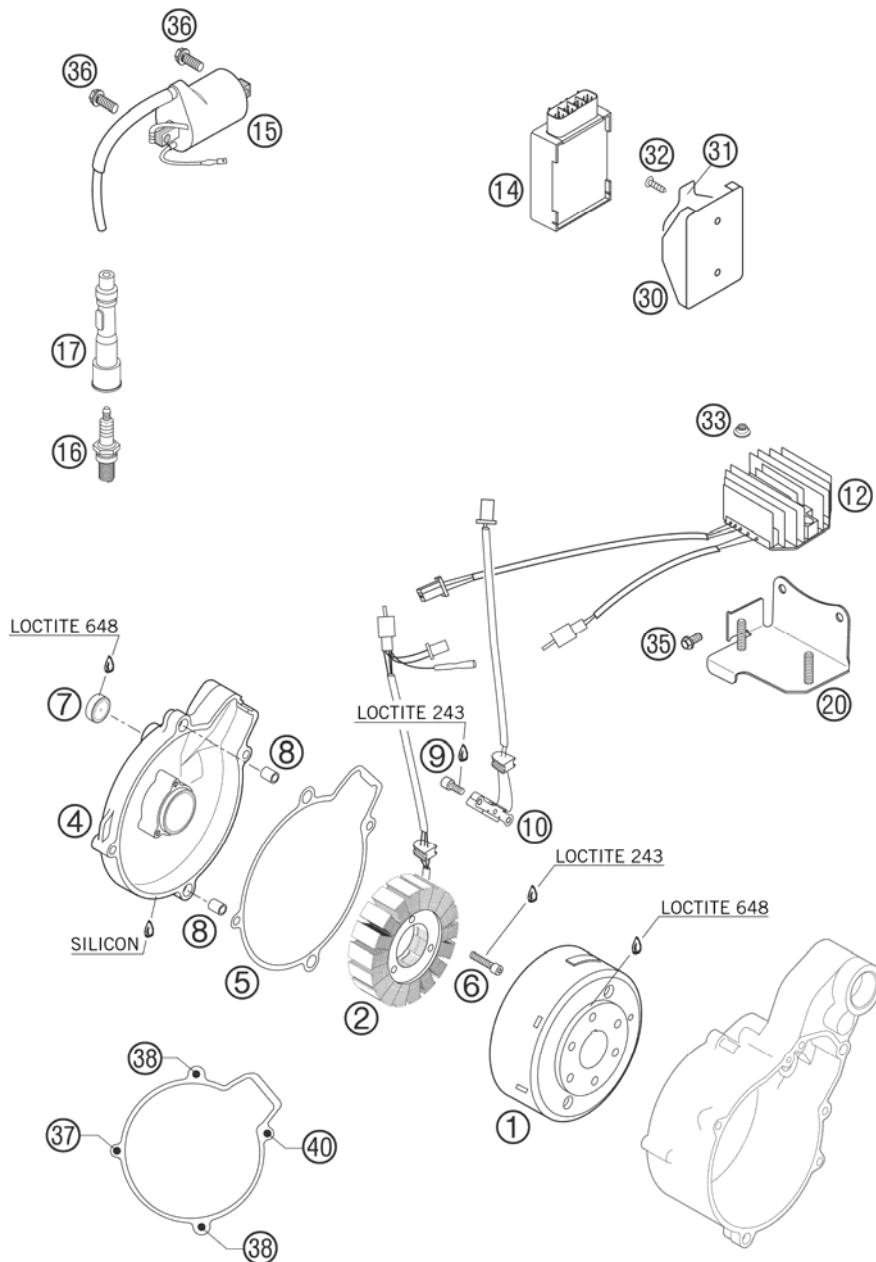


FIG	PART NUMBER	DESCRIPTION	QTY
1	58439005100	FLYWHEEL KOKUSAN GP9128 '97	1
2	58439004000	STATOR KOKUSAN LOOSE '96	1
4	5843000214423	IGNITION COVER CPL. GREY '03 WITH OIL INSPECTION GLASS	1
5	58430040000	IGNITION COVER GASKET '96	1
6	0912050253	AH SCREW DIN0912-M 5X25	3
7	58430095000	INSPECTION GLASS GW 20-7	1
8	49030090000	DOWEL 9,8 X 7 X 10	2
9	0912050083	AH SCREW DIN 912 M 5X8	2
10	58439034000	PULSER COIL	1
12	58411034100	VOLT.REGULATOR-RECTIFIER 12V	1
14	58639031500	CDI 640 ADV./ENDURO 06	1
15	58439006000	IGNITIONCOIL IG3826 KOKUSAN'96	1
16	59039093100	SPARK PLUG NGK DCPR8E '03	1
17	58439090000	SPARK PLUG CONNECT. SD05EG '03	1
20	58411055200	BATTERY BRACKET '03	1
30	58439030200	RUBBER BRACKET FOR DIGI-BOX '03	1
31	58439030250	SUPPORT FOR RUBBER BRACKET '03	1
32	0017050181	SCREW FOR PLASTIC D=5X18	2
33	56509064100	SELF LOCKING NUT M6 10.9	2
35	0015060103	HH COLLAR SCREW M 6X10 WS=8	2
36	0015060163	HH COLLAR SCREW M 6X16 WS=8	2
37	0015060253	HH COLLAR SCREW M 6X25 WS=8	1
38	0015060303	HH COLLAR SCREW M 6X30 WS=8	2
40	0015060803	HH COLLAR SCREW M 6X80 WS=8	1

05584390 / C075823900

\* NEW PART

X AS REQUIRED

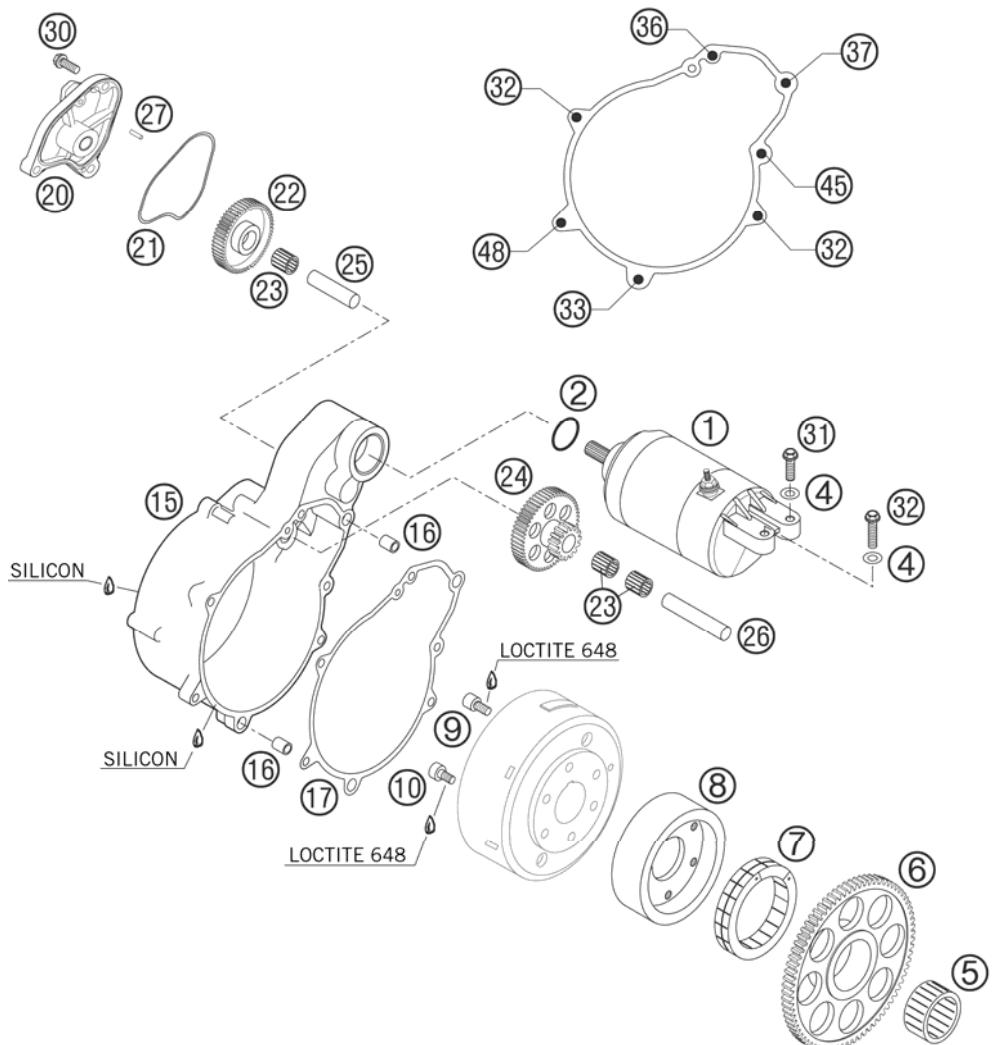


FIG	PART NUMBER	DESCRIPTION	QTY
1	58440001000	E-STARTER ENGINE CPL. LC4-E	1
2	0770250030	O-RING 25,00X3,00 NBR 70	1
4	0125060003	WASHER DIN0125-A 6,4	2
5	58440090100	NEEDLE BEARING K30 X 37 X 18 A	1
6	58440020079	FREE-WHEEL-GEAR 79-T	1
7	58440026000	FREE-WHEEL FWD 332008 BLS	1
8	58440025000	FREEWHEEL HUB	1
9	0912060121	AH SCREW DIN0912-M 6X12 12,9	4
10	58440098000	AH CENTERING SCREW M6X12,5	2
15	5844001010023	STARTER FLANGE GREY 03	1
16	49030090000	DOWEL 9,8 X 7 X 10	2
17	58540042000	STARTER FLAN.GASKET 0,5MM 2001	1
20	5844001110023	STARTER COVER GREY 03	1
21	58440011050	FORM RING F.STARTERCOVER NBR70	1
22	58440022000	INTERMEDIATE GEAR 52-T	1
23	58440090000	NEEDLE BEARING K10 X 13 X 13TN	3
24	58440021018	REDUCTION GEAR 55-T/18-Z	1
25	58440028000	BEARING BOLT 10 X 38,4	1
26	58440029000	BEARING BOLT 10 X 54	1
27	0402040780	NEEDLEROLL. DIN5402 NRB 4X 7,8	2
30	0015060163	HH COLLAR SCREW M 6X16 WS=8	1
31	0015060203	HH COLLAR SCREW M 6X20 WS=8	1
32	0015060253	HH COLLAR SCREW M 6X25 WS=8	3
33	0015060303	HH COLLAR SCREW M 6X30 WS=8	1
36	0015060453	HH COLLAR SCREW M 6X45 WS=8	1
37	0015060503	HH COLLAR SCREW M 6X50 WS=8	1
45	0015060803	HH COLLAR SCREW M 6X80 WS=8	1
48	0015060953	HH COLLAR SCREW M 6X95 WS=8	1

05584400 / C065834000

\* NEW PART

X AS REQUIRED