Function	Command
Status	L
Additional Function	Y Button
Increase Speed by 10%	Y + Up
Decrease Speed by 10%	Y + Down
Sixteenth Step Mode	R Button
Step forwards in array	Right
Step backwards in array	Left
Home	Start
Save Position	A
Edit current position	X
Clear Array	B
First element	Up
Last element	Down
Homing Setting 3 (all axes)	LB Button
Execute	RB Button