

Function	Command	
Status	L	
Additional Function	Y Button	
Increase Speed by 100 steps/s	Y + Up	
Decrease Speed by 100 steps/s	Y + Down	
Sixteenth Step Mode	R Button	
Step forwards in array	Right	
Step backwards in array	Left	
Home	Start	
Save Position	A	
Edit current position	X	
Clear Array	B	
First element	Up	
Last element	Down	
Homing Setting 3 (all axes)	LB Button	
Execute	RB Button	