

Function	Command
Sixteenth Step Mode (for smoother movement)	Click R stick
Save Position	A
Execute Moves	RB Button
Clear array	B
Edit current position	X
Report Status	Click L stick
Toggle Additional Function	Y Button
Increase Speed by 10%	Y + Up
Decrease Speed by 10%	Y + Down
Homing Setting 3 (all axes)	LB Button
Home	Start
First element	Up
Last element	Down
Step forwards in array	Right
Step backwards in array	Left
Step forwards in array	Right
Step backwards in array	Left