Function	Command	
Function	**Command**	
Status	L	
Toggle Additional Function	Y Button	
Increase Speed by 10%	Y + Up	
Decrease Speed by 10%	Y + Down	
Sixteenth Step Mode	R Button	
Step forwards in array	Right	Useful?
Step backwards in array	Left	Useful?
Home	Start	
Save Position	A	
Edit current position	X	
Clear Array	B	
First element	Up	Useful?
Last element	Down	Useful?
Homing Setting 3 (all axes)	LB Button	
Execute	RB Button	