

# Sheet Metal Shear/Roller/Bender

1. The floor around the machine should be clean and free of scraps, oil or grease. A suitable non-skid material should be applied to the floor at the workstation.
2. Do not operate the machine when other persons are in contact with the machine or the workpiece.
3. Obtain assistance for moving large sheets of material to and from sheet metal machines.
4. Keep fingers clear of the area in front and rear of the shear blades.
5. Keep clear of the slip roll nip points.
6. Keep fingers clear of the brake when clamping/forming materials.
7. Be aware of the maximum capacity of the machine. Exceeding the capacity of the machine may be hazardous to the operator.
8. Never use excessive force when operating sheet metal equipment.
9. Always reference the owner's manual before operating and servicing equipment.

**AT ALL TIMES – IF IN DOUBT, SEE YOUR INSTRUCTOR**