

Belt/Disk Sander

1. Before turning this machine on, ensure that shirts are tucked in, roll up sleeves, remove jewelry, and tie back long hair.
2. Remove all sawdust from the sander and floor before and after sanding.
3. Do not operate this machine if the sandpaper is ripped or torn in any way (belt or disk).
4. Replace the abrasive with the machine turned off and locked out.
5. Sand only dry wood or plastic. Never sand metal.
6. When working on small pieces, be careful to keep your fingers and knuckles away from the sanding disk.
7. Do not apply excessive force toward the disc or belt. Use a light touch and let the machine do the work.
8. Sand only on the "down-side" rotation of the disc, and keep your work firmly on the machine table. Do not freehand sand.
9. When using the belt, keep your work firmly against the table and or fence. Do not freehand sand.
10. Make any adjustments to the table and fences with the power off.
11. Ensure the gap between the table/fence and the sandpaper is 1/16.
12. When done sanding, use a crape block to clean the sandpaper.
13. Never leave the machine running or unattended – make sure the belt/disc comes to a complete stop before leaving.

AT ALL TIMES - IF IN DOUBT, STOP! ASK YOUR INSTRUCTOR