

# Band Saw - Horizontal

1. Wear Personal Protective Equipment (PPE) such as safety glasses, safety goggles, face shields, gloves and proper clothing as appropriate.
2. No loose clothing, long hair or jewelry is allowed in the shop.
3. Do not operate the band saw without the instructor's permission.
4. Be aware of the position of the on/off switches and emergency **STOP** button.
5. Make all adjustments with the power off.
6. Clamp work firmly into the vice. Long material must be supported.
7. Ensure the blade is tracking correctly and runs freely through the blade guides. Ensure the blade is under correct tension. See your instructor for guidance.
8. Ensure that the blade is running at full speed before beginning a cut.
9. Allow the upper head assembly to come down slowly until the blade teeth are cutting the material.
10. Never push down on the cutting head while the saw is cutting.
11. Turn off the machine and bring it to a complete standstill if the blade is to be lifted out of an incomplete or jammed cut.
12. Turn off the machine and bring it to a complete standstill before removing material from the vice area or making adjustments.
13. Ensure the cutting head is locked in the up position before removing workpiece from the vice.
14. Always reference the owner's manual before operating and servicing equipment.

**AT ALL TIMES – IF IN DOUBT, STOP! ASK YOUR INSTRUCTOR**