

# Belt and Disk Sander

1. Wear Personal Protective Equipment (PPE) such as safety glasses, safety goggles, face shields, gloves, and proper clothing as appropriate.
2. No loose clothing, long hair or jewelry is allowed in the shop.
3. Do not operate the belt and disc sander without the instructor's permission.
4. Be aware of the position of the on/off switches and emergency **STOP** button.
5. Remove all the sawdust around the belt/disc sander.
6. Do not operate if the abrasive paper is loose or torn.
7. Ensure that power is off when changing the belt.
8. Sand only on the rotating-*down side surface* of the disc-sander and keep your work firmly on the machine table. Do not free hand sand.
9. Sand only on dry wood. Never sand metal.
10. Belt sander roll end and side guards should be properly adjusted and in good condition.
11. Do not apply excessive force toward the belt or disc. Let the machine do the work.
12. When working on small pieces, be careful to keep your fingers and knuckles away from the sanding disk.
13. Always reference the owner's manual before operating and servicing equipment.

**AT ALL TIMES – IF IN DOUBT, STOP! ASK YOUR INSTRUCTOR**