

Tecnomatix Plant Simulation 2201 Statistics

Created on	lunes, 10 de abril de 2023 1:31 p. m.
Model name	C:\Users\javie\Downloads\Modelo secuencia de producción.spp
Simulation time	298:11:00:00.0000

Resource Statistics - Resource Statistics

Object	Working	Set-up	Waiting	Blocked	Powering up/down	Failed	Stopped	Paused	Unplanned	Portion
Source	0.00%	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Drain	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor1	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
DismantleStation	6.12%	0.00%	0.39%	93.49%	0.00%	0.00%	0.00%	0.00%	0.00%	
DismantleStation1	3.26%	0.00%	0.31%	96.43%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station	34.44%	0.00%	3.37%	62.20%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station1	33.92%	0.00%	3.42%	62.66%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station2	25.20%	0.00%	2.65%	72.15%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station3	84.88%	0.00%	15.12%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
PickAndPlace	0.08%	0.00%	99.92%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor11	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
AssemblyStation	6.82%	0.00%	93.18%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor3	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Paletizado	3.34%	0.00%	96.66%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor4	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Buffer	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor2	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Buffer1	0.00%	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Buffer2	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	

Portions of the States

Object	Number of Entries	Number of Exits	Minimum Contents	Maximum Contents	Relative Empty	Relative Full	Relative Occupation without Interruptions	Relative Occupation with Interruptions
Source	7224	7223	0	1	0.00%	-	100.00%	100.00%
Drain	3380	3380	0	1	100.00%	-	0.00%	0.00%
Conveyor	3397	3393	0	5	0.00%	-	100.00%	100.00%
Conveyor1	3401	3396	0	5	0.00%	-	100.00%	100.00%
DismantleStation	3393	3392	0	1	0.39%	-	99.61%	99.61%
DismantleStation1	3392	3391	0	1	0.31%	-	99.69%	99.69%
Station	3396	3395	0	1	3.37%	-	96.63%	96.63%
Station1	3390	3389	0	1	3.42%	-	96.58%	96.58%
Station2	3384	3383	0	1	2.65%	-	97.35%	97.35%
Station3	3383	3383	0	1	15.12%	-	84.88%	84.88%
PickAndPlace	3383	3383	0	1	99.96%	-	0.04%	0.04%
Conveyor11	3395	3390	0	5	0.13%	-	99.83%	99.83%
Conveyor111	3389	3384	0	5	0.04%	-	99.93%	99.93%
AssemblyStation	3384	3383	0	1	0.71%	-	99.29%	99.29%
Conveyor3	3383	3382	0	1	98.76%	-	0.15%	0.15%
Paletizado	3382	3380	0	4	21.69%	-	40.82%	40.82%
Conveyor4	3391	3384	0	7	0.01%	-	99.99%	99.99%
Buffer	3383	3383	0	1	100.00%	0.00%	0.00%	0.00%
Conveyor2	3383	3383	0	1	99.38%	-	0.06%	0.06%
Buffer1	7223	6798	0	425	0.00%	100.00%	100.00%	100.00%
Buffer2	3380	3380	0	4	100.00%	0.00%	0.00%	0.00%

Material Flow Properties

Object	Rotation Empty		Rotation Loaded	
	Portion	Sum	Portion	Sum
PickAndPlace	0.04%	2:49:09.0000	0.04%	2:49:09.0000

Rotation Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	3380	0.0000	0.0000	0.0000
Conveyor	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
Conveyor1	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
DismantleStation	6.12%	3393	18:06:08:00.0000	7:44.8630	7.9829
DismantleStation1	3.26%	3392	9:17:36:08.0000	4:07.9269	4.2582
Station	34.44%	3396	102:18:49:00.0000	43:35.0000	0.0000
Station1	33.92%	3390	101:05:30:00.0000	43:00.0000	0.0000
Station2	25.20%	3384	75:04:48:00.0000	32:00.0000	0.0000
Station3	84.88%	3383	253:08:00:10.0000	1:47:50.0000	0.0000
PickAndPlace	0.08%	6766	5:38:18.0000	3.0000	0.0000
Conveyor11	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
Conveyor111	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
AssemblyStation	6.82%	3383	20:08:39:20.0000	8:40.0000	0.0000
Conveyor3	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
Paletizado	3.34%	845	9:23:25:00.0000	17:00.0000	0.0000
Conveyor4	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	100.00%	1	298:11:00:00.0000	298:11:00:00.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Working Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	1	2:00.0000	2:00.0000	0.0000
DismantleStation1	0.00%	1	2:00.0000	2:00.0000	0.0000
Station	0.00%	1	2:00.0000	2:00.0000	0.0000
Station1	0.00%	1	2:00.0000	2:00.0000	0.0000
Station2	0.00%	1	2:00.0000	2:00.0000	0.0000
Station3	0.00%	1	2:00.0000	2:00.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	1	2:00.0000	2:00.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	1	2:00.0000	2:00.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Set-up Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	100.00%	846	298:11:00:00.0000	8:28:00.8511	7:27.8199
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.39%	2710	1:04:14:45.0000	37.5221	16.8082
DismantleStation1	0.31%	3392	22:04:41.5000	23.4320	20.6732
Station	3.37%	3396	10:01:03:42.0000	4:15.5424	2:25.8627
Station1	3.42%	3390	10:05:18:30.5000	4:20.5046	2:34.5598
Station2	2.65%	3384	7:21:51:10.0000	3:21.9710	2:28.9158
Station3	15.12%	3384	45:02:57:50.0000	19:12.0892	2:13.4081
PickAndPlace	99.92%	3384	298:05:21:42.0000	2:06:54.2145	3:01.2759
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	93.18%	3385	278:02:18:40.0000	1:58:18.2334	3:22.9711
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	96.66%	847	288:11:33:00.0000	8:10:27.1311	9:42.1012
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	100.00%	3384	298:11:00:00.0000	2:07:00.2128	3:01.2718
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	100.00%	846	298:11:00:00.0000	8:28:00.8511	7:27.8199

Waiting Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	100.00%	6793	298:11:00:00.0000	1:03:16.0842	43:52.5634
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	93.49%	3389	279:00:35:15.0000	1:58:33.5187	5:07.5639
DismantleStation1	96.43%	3383	287:19:17:10.5000	2:02:30.3490	1:08.1741
Station	62.20%	3377	185:15:05:18.0000	1:19:09.2798	4:23.9859
Station1	62.66%	3380	187:00:09:29.5000	1:19:40.2868	3:18.3080
Station2	72.15%	3384	215:08:18:50.0000	1:31:38.2063	2:15.6359
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	100.00%	6793	298:11:00:00.0000	1:03:16.0842	43:52.5634
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Blocked Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Powering up/down Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Stopped Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Failed Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Conveyor111	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Paused Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
Drain	100.00%	846	298:11:00:00.0000	8:28:00.8511	7:27.8199
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.39%	2710	1:04:14:45.0000	37.5221	16.8082
DismantleStation1	0.31%	3392	22:04:41.5000	23.4320	20.6732
Station	3.37%	3396	10:01:03:42.0000	4:15.5424	2:25.8627
Station1	3.42%	3390	10:05:18:30.5000	4:20.5046	2:34.5598
Station2	2.65%	3384	7:21:51:10.0000	3:21.9710	2:28.9158
Station3	15.12%	3384	45:02:57:50.0000	19:12.0892	2:13.4081
PickAndPlace	99.96%	3384	298:08:10:51.0000	2:06:57.2137	3:01.2374
Conveyor11	0.13%	12	9:27:20.0000	47:16.6667	2:38.5350
Conveyor111	0.04%	3	3:12:00.0000	1:04:00.0000	34:04.7005
AssemblyStation	0.71%	3384	2:03:02:28.0000	54.2991	17.3966
Conveyor3	98.76%	3383	294:18:14:06.0000	2:05:28.0065	2:37.4813
Paletizado	21.69%	846	64:17:41:00.0000	1:50:11.4184	5:49.0913
Conveyor4	0.01%	2	23:15.0000	11:37.5000	8:08.6108
Buffer	100.00%	3384	298:11:00:00.0000	2:07:00.2128	3:01.2718
Conveyor2	99.38%	3384	296:14:49:23.0000	2:06:13.2160	3:02.9732
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	100.00%	846	298:11:00:00.0000	8:28:00.8511	7:27.8199

Empty Time

Resource Statistics - Drain Statistics

Object	Working	Set-up	Waiting	Stopped	Failed	Paused	Mean Life Time	Mean Exit Time	Total Throughput	Throughput per Hour	Throughput per Day
Drain	0.13%	0.00%	99.87%	0.00%	0.00%	0.00%	19:13:59:29.6030	2:06:53.2169	3380	0.47186933	11.324864

Cumulated Statistics of the Parts which the Drain Deleted

Object	All Types	Part
Drain	3380	3380

Part Types which the Drain Deleted

Drain	Production							Transport							Storage						
	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum
Part	0.13%	0.00%	2.01%	0.00%	0.00%	0.00%	2.14%	0.00%	0.00%	5.40%	0.00%	0.00%	0.00%	5.40%	0.00%	0.00%	92.46%	0.00%	0.00%	0.00%	92.46%

Detailed Statistics of the Part Types which the Drain Deleted

Drain	Life Time				Exit Time				Throughput		
	Mean Value	Standard Deviation	Minimum	Maximum	Mean Value	Standard Deviation	Minimum	Maximum	Total	Per Hour	Per Day
Part	19:13:59:29.6030	2:21:49:26.7401	11:05:00.0000	20:09:16:59.5000	2:06:53.2169	3:39:56.3091	0.0000	8:30:00.0000	3380	0.47186933	11.324864

Service Statistics - Importer Statistics

Object	Total Delay	Reason for the Delay		
		Waiting for Services and Parts	Waiting for Parts	Waiting for Set-up Exporters
Source	0.00%	0.00%	0.00%	0.00%
DismantleStation	0.00%	0.00%	0.00%	0.00%
DismantleStation1	0.00%	0.00%	0.00%	0.00%
Station	0.00%	0.00%	0.00%	0.00%
Station1	0.00%	0.00%	0.00%	0.00%
Station2	0.00%	0.00%	0.00%	0.00%
Station3	0.00%	0.00%	0.00%	0.00%
PickAndPlace	0.00%	0.00%	0.00%	0.00%
AssemblyStation	92.47%	92.47%	92.47%	0.00%
Paletizado	0.00%	0.00%	0.00%	0.00%
Buffer	0.00%	0.00%	0.00%	0.00%
Buffer1	0.00%	0.00%	0.00%	0.00%
Buffer2	0.00%	0.00%	0.00%	0.00%

Importers Waiting for Services and Parts

Object	Waiting for Services and Parts	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	92.47%	3384	275:23:16:12.0000	1:57:26.0319	2:55.1607
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Services and Parts

Object	Waiting for Parts	Count	Sum	Mean Value	Standard Deviation
Source	0.00%	0	0.0000	0.0000	0.0000
DismantleStation	0.00%	0	0.0000	0.0000	0.0000
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Station2	0.00%	0	0.0000	0.0000	0.0000
Station3	0.00%	0	0.0000	0.0000	0.0000
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000
AssemblyStation	92.47%	3384	275:23:16:12.0000	1:57:26.0319	2:55.1607
Paletizado	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Buffer1	0.00%	0	0.0000	0.0000	0.0000
Buffer2	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Parts

Object	Waiting for Set-up Exporters	Count	Sum	Mean Value	Standard Deviation	Waiting Time while the Resource Waited	Waiting Time while the Resource Worked	Waiting Time while the Resource was Blocked
Source	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
DismantleStation	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
DismantleStation1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station3	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
AssemblyStation	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Buffer	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Buffer1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Buffer2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%

Waiting Times for Set-up Exporters