

Sets	
S	set of suppliers (1,2...s..S)
	set of potential factories (1 . . i . I)
	set of potential warehouses (1,2..j..J)
	set of potential distribution centers (1,2..k..K)
M	set of demand markets (1 . . . m . . . M)
P	set of products (1 . . p . P)
T	set of raw materials (1 . . t . T)
Parameters	
CP_{ip}	cost of producing product p at plant i; $25*\text{rand}(F,P) + 20$
CC_{st}	purchase cost of raw material t from supplier s; $15*\text{rand}(SP,P) + 10$;
CB_{sit}	transportation cost of raw material t per km between supplier s and plant i ; $0.35*\text{rand}(1,P) + 1.20$
CT_{ijp}	transportation cost of product p per km between plant i and warehouse j; $0.18*\text{rand}(1,P) + 1.10$
CD_{jkp}	transportation cost of product p per km between warehouse j and distribution center k; $0.18*\text{rand}(1,P) + 1.10$
CO_{kmp}	transportation cost of product p per km between distribution center k and demand market m ; $0.18*\text{rand}(1,P) + 1.30$
E_i	fixed cost for opening plant i; $\text{ffcost} = 700000*\text{rand}(F,1) + 400000$
F_j	fixed cost for opening warehouse j; $30000*\text{rand}(W,1) + 40000$
G_k	fixed cost for opening distribution center k; $40000*\text{rand}(DC,1) + 40000$
Cas_{st}	capacity of supplier s for raw material t; $1*\text{rand}(SP,P) + 100000$;
Cap_{ip}	capacity of plant i for product p; $20000*\text{rand}(F,P) + 75000$;
Caw_{jp}	capacity of warehouse j for product p; $15000*\text{rand}(W,P) + 75000$;
Cad_{kp}	capacity of distribution center k for product p; $10000*\text{rand}(DC,P) + 80000$
t_{si}	the distance between supplier s and plant at location i generated based on the Euclidean distance; $3*\text{rand}(SP,F) + 35.35$
t_{ij}	the distance between plant at location i and warehouse at location j generated based on the Euclidean distance; $3.38*\text{rand}(F,W) + 0.18$
t_{jk}	the distance between warehouse at location j and distribution center at location k generated based on the Euclidean distance; $3.38*\text{rand}(W,DC) + 0.18$

t_{km}	the distance between distribution center at location k and market m generated based on the Euclidean distance; $7.31*\text{rand}(\text{DC},\text{S}) + 0.18$
m_p	demand of customer m for product p; $6000*\text{rand}(\text{S},\text{P}) + 8000$
t_p	yields of product p from raw material t; 1
F_i	environmental impact of opening plant at location i; $(E_i)^{-1} \times 1000000000000 + 20000$
EW_j	environmental impact of opening warehouse center at location j; $(F_j)^{-1} \times 1000000000000 + 2000$
ED_k	environmental impact of opening distribution center at location k; $(G_k)^{-1} \times 1000000000000 + 2000$
EP_i	environmental impact caused by production at plant i; $(7*\text{rand}(\text{F},\text{P})+2)$
ETS_{sit}	environmental impact per unit and per distance caused by transporting raw material t from supplier s to plant i; $3*\text{rand}(\text{SP},\text{F})+ 2$
ETP_{ijp}	environmental impact per unit and per distance caused by transporting product p from plant i to warehouse j; $0.75*\text{rand}(\text{F},\text{W})+ 2$
ETD_{jkp}	environmental impact per unit and per distance caused by transporting product p from warehouse j to distribution center k; $0.5*\text{rand}(\text{W},\text{DC})+ 2$
ETW_{kmp}	environmental impact per unit and per distance caused by transporting product p from distribution center k to market m; $1.5*\text{rand}(\text{DC},\text{S})+ 1.5$
p_{kmp}	selling price of product p transported from distribution center k at market m; $100*\text{rand}(\text{DC},\text{S}) + 2000$;
Prd_{st}	probability of delivery risk for raw material t from supplier s; $0.6*\text{rand}(\text{SP},\text{P})+ 0.1$
Prq_{st}	probability of quality risk for raw material t from supplier s; $0.6*\text{rand}(\text{SP},\text{P}) + 0.1$
Prd_{ip}	probability of delivery risk for product p from plant i; $0.6*\text{rand}(\text{F},\text{P})+ 0.1$
Prq_{ip}	probability of quality risk for product p produced at plant i; $0.5*\text{rand}(\text{F},\text{P}) + 0.1$
Prd_{jp}	probability of delivery risk for product p from warehouse j; $0.4*\text{rand}(\text{W},\text{P})+ 0.1$
Prd_{kp}	probability of delivery risk for product p from distribution center k; $0.5*\text{rand}(\text{DC},\text{P})+ 0.1$
IRD_{st}	impact caused by risk of delivery for raw material t from supplier s; $120000*\text{rand}(\text{SP},\text{P})+ 50000$

IRQ_{st}	impact caused by risk of quality for raw material t from supplier s; $2000000 * \text{rand}(SP, P) + 2200000$
IRD_{ip}	impact caused by risk of delivery for product p from plant i; $70000 * \text{rand}(F, P) + 40000$
IRQ_{ip}	impact caused by risk of poor quality for product p from plant i; $50000 * \text{rand}(F, P) + 100000$
IRD_{jp}	impact caused by risk of delivery for product p from warehouse j; $40000 * \text{rand}(W, P) + 20000$
IRD_{kp}	impact caused by risk of delivery for product p from distribution center k. $50000 * \text{rand}(DC, P) + 30000$
Decision variables	
s_{it}	quantity of raw material t supplied by supplier s to plant i
Y_{ijp}	quantity of product p produced at plant i shipped to warehouse centre j
j_{kp}	quantity of product p transported from warehouse j to distribution center k
Q_{kmp}	quantity of product p transported from distribution center k to market m
X_i	1, if a plant is located and set up at potential site i, 0, otherwise
Y_j	1, if a warehouse is located and set up at potential site j, 0, otherwise
Z_k	1, if a distribution center is located and set up at potential site k, 0, otherwise
U_s	1, if a supplier s is selected, 0, otherwise

Where P is the number of products,

SP is the number of suppliers

F is the number of factories (Plants)

W is the number of warehouses

DC is the number of distribution centers

S is the number of customers