

Drawing	Title	Date
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PR-01B	Exploded View	20/05/13
PR-02	Stage 1 & 2 of 4	20/05/13
PR-03A	Stage 3 & 4 of 4	20/05/13
PR-03B	Stage 3 & 4 of 4	20/05/13
PR-04	Pillar profiles - 100	20/05/13
PR-05	Pillar profiles - 200	20/05/13
PR-06	Pillar profiles - 300	20/05/13
PR-07	Wall Capping profiles	20/05/13
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PR-16E	Typical Fence	20/05/13

TYPICAL installation details

REPLACES ALL PREVIOUS SPECIFICATIONS

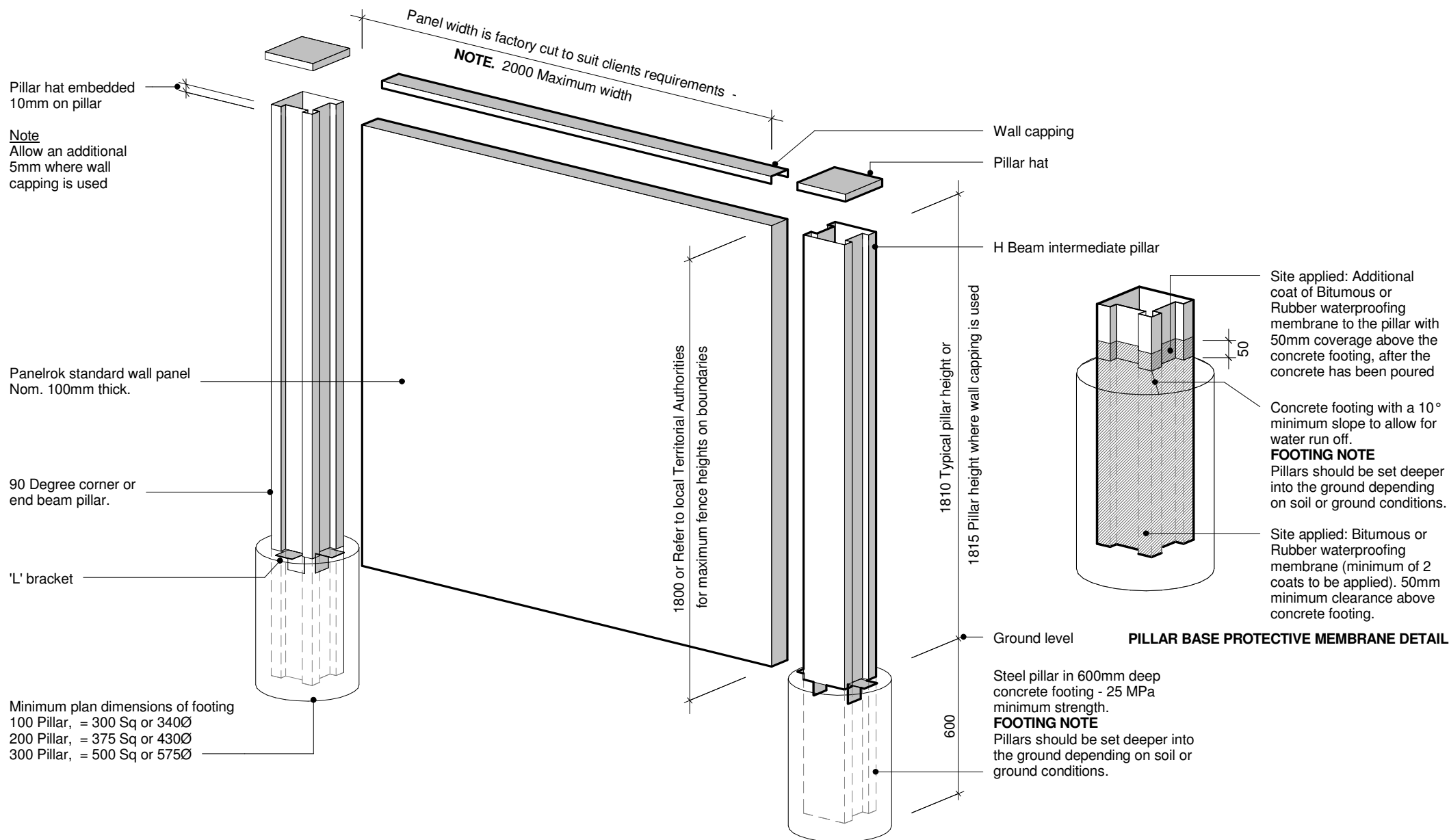


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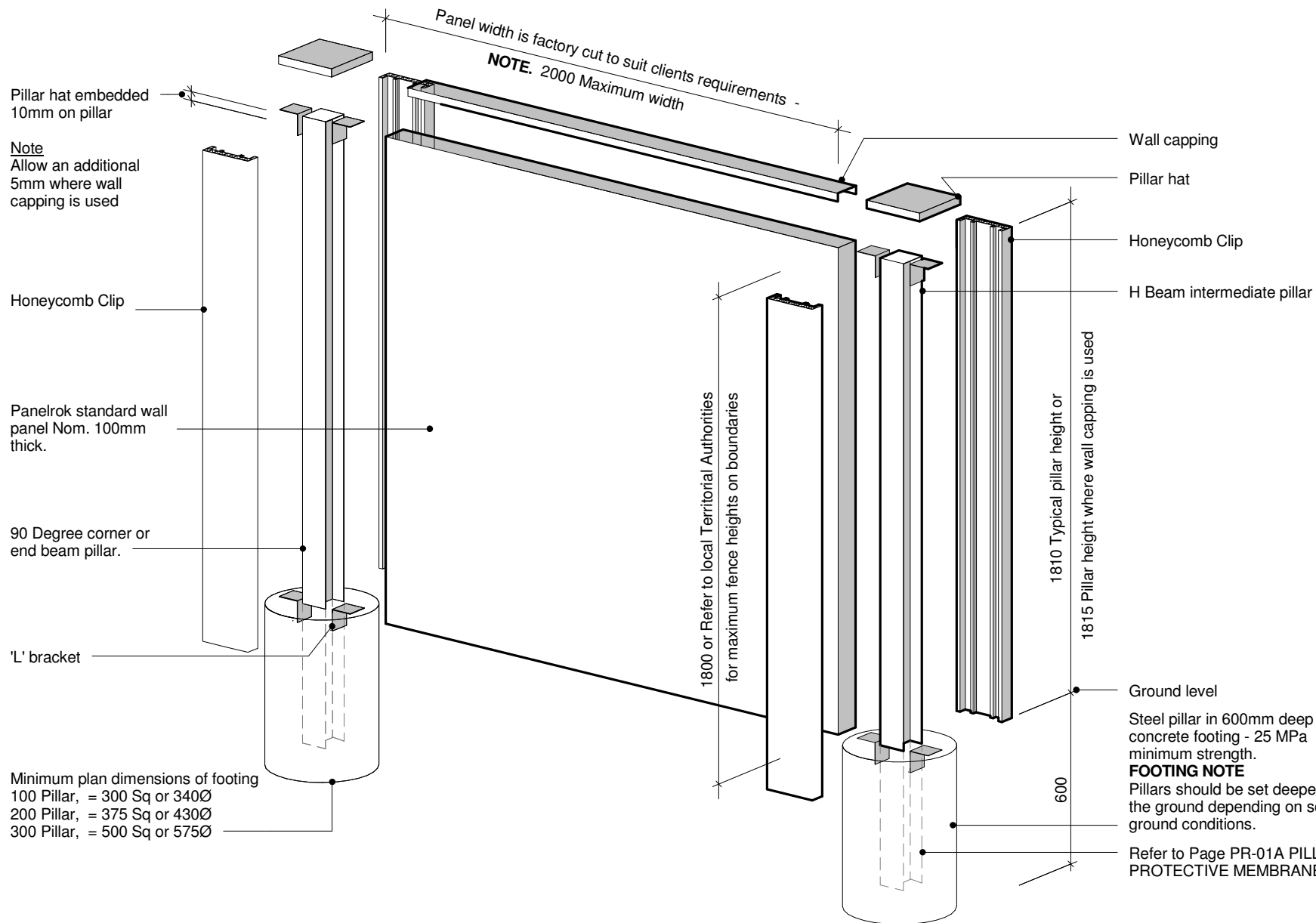
Title **Exploded View**

Scale As indicated
 @ A4

Date 20/05/13

Drawing

PR-01A



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Title **Exploded View**

Scale 1 : 20 @ A4

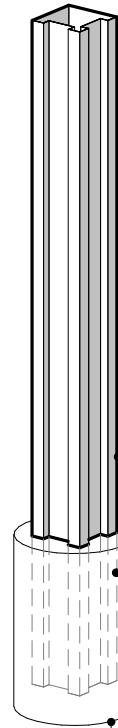
Date 20/05/13

Drawing

PR-01B

Stage 1

1. Establish a property boundary with string line.
This will determine where the front face of the pillars will sit.
2. Select the Corner or End pillar position.
3. Dig a footing hole with a spade or post hole borer to a depth of 600mm with allowance for concrete base.
4. Clean out loose material from base and place a rough concrete pad or base of gravel in the bottom of the footing hole.
Pillars in high wind locations or unstable ground conditions should have extra reinforcing to engineered specifications.
Gate and all pillars should be set deeper into the ground, depending on soil or ground conditions.
5. Fix braces to ground peg with single nail, to allow brace to pivot. Tack or clamp braces to pillars positioned in footing hole, so they can be easily removed later.
Check pillar is plumb and is aligned with string line before adding concrete.
6. Pour the concrete around the pillar carefully.
Check pillar alignment and check for plumb. Adjust to maintain proper alignment.
7. Set another string line at the top of the corner or end pillar and a temporary post or profile at the other end of the fence. This can be used as a guide to set pillars at the correct height.



NOTE

All cuts and drilling leaving steel exposed, shall have all burred edges filed off, then coated with CRC Zinc it.

90 degree corner or end beam pillar.

Steel pillar in 600mm deep concrete footing - 25 MPa minimum strength.
FOOTING NOTE
Pillars should be set deeper into the ground depending on soil or ground conditions.

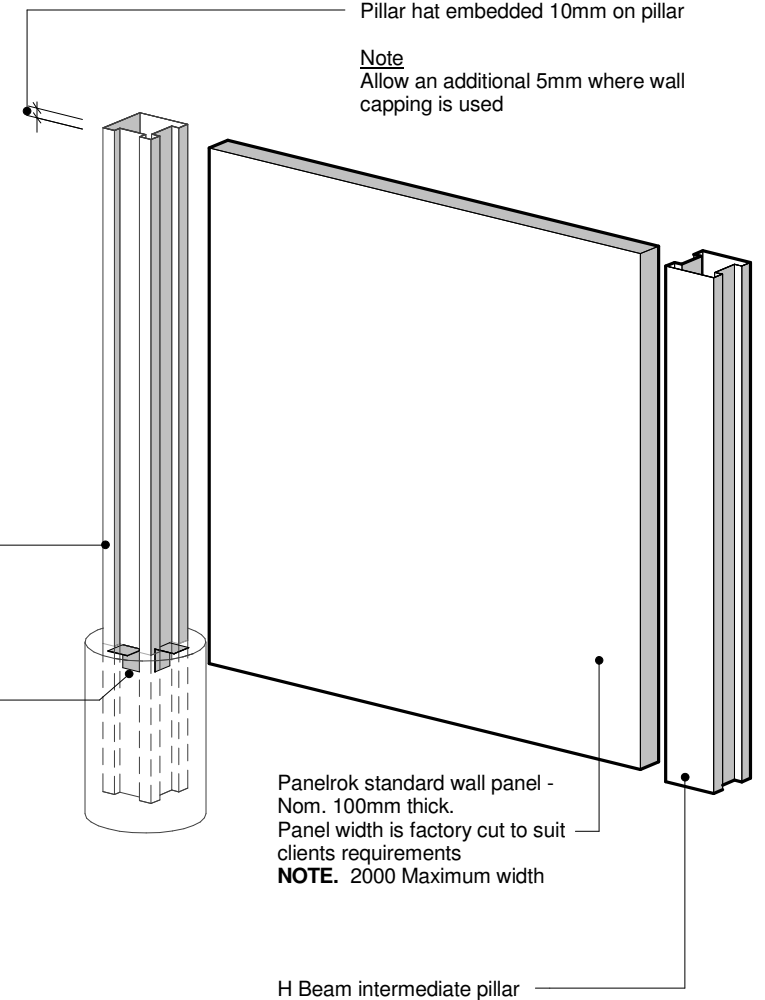
Minimum plan dimensions of footing
100 Pillar, = 300 Sq or 340Ø
200 Pillar, = 375 Sq or 430Ø
300 Pillar, = 500 Sq or 575Ø

Stage 2

1. Fix 'L' brackets supplied with screws, to inside of pillar beam to ensure correct panel height is achieved.
2. Temporarily slide the 1st panel into the pillar recess and hold in place, then temporarily slide the 2nd pillar into the other end of the 1st panel, then mark on the ground the centre of the 2nd pillar, for the footing hole position.
3. Repeat this until you have marked all the footing hole centres along the fence, ready for digging.

90 Degree corner or end beam pillar.

'L' bracket



Pillar hat embedded 10mm on pillar

Note

Allow an additional 5mm where wall capping is used

Panelrok standard wall panel - Nom. 100mm thick.
Panel width is factory cut to suit clients requirements
NOTE. 2000 Maximum width

H Beam intermediate pillar



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Title **Stage 1 & 2 of 4**

Scale 1 : 25 @ A4

Date 20/05/13

Drawing

PR-02

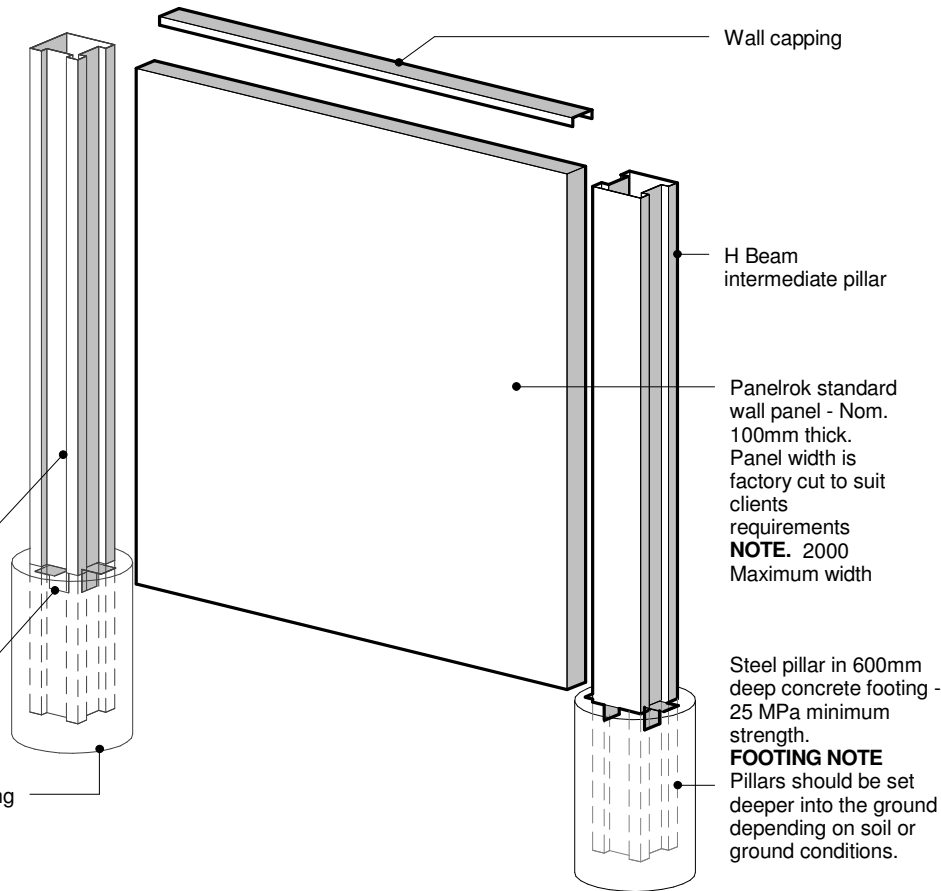
Stage 3

1. With footing holes dug out and the base added, slide the 1st panel into the 1st pillar, then add the 2nd pillar into the footing hole and slide into the other end of the 1st panel.
2. Check the 2nd pillar is plumb and is aligned with the string lines and at the correct height before adding concrete.
3. Pour the concrete around the pillar carefully. Repeat this until entire fence is complete.
4. Add and fix top wall capping with BOSTIK Tuf As Nails polystyrene safe adhesive, after all panels and pillars are installed.

90 Degree corner or end beam pillar.

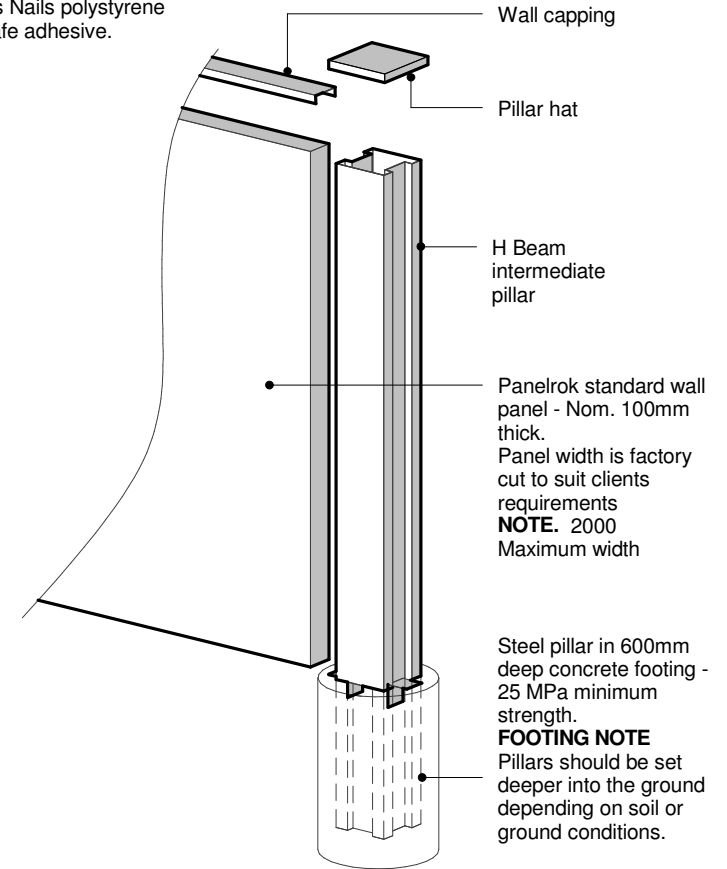
'L' bracket

Minimum plan dimensions of footing
 100 Pillar, = 300 Sq or 340Ø
 200 Pillar, = 375 Sq or 430Ø
 300 Pillar, = 500 Sq or 575Ø



Stage 4

1. Add and fix top pillar hat with BOSTIK Tuf As Nails polystyrene safe adhesive.



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Title **Stage 3 & 4 of 4**

Scale 1 : 25 @ A4

Date 20/05/13

Drawing

PR-03A

Stage 3

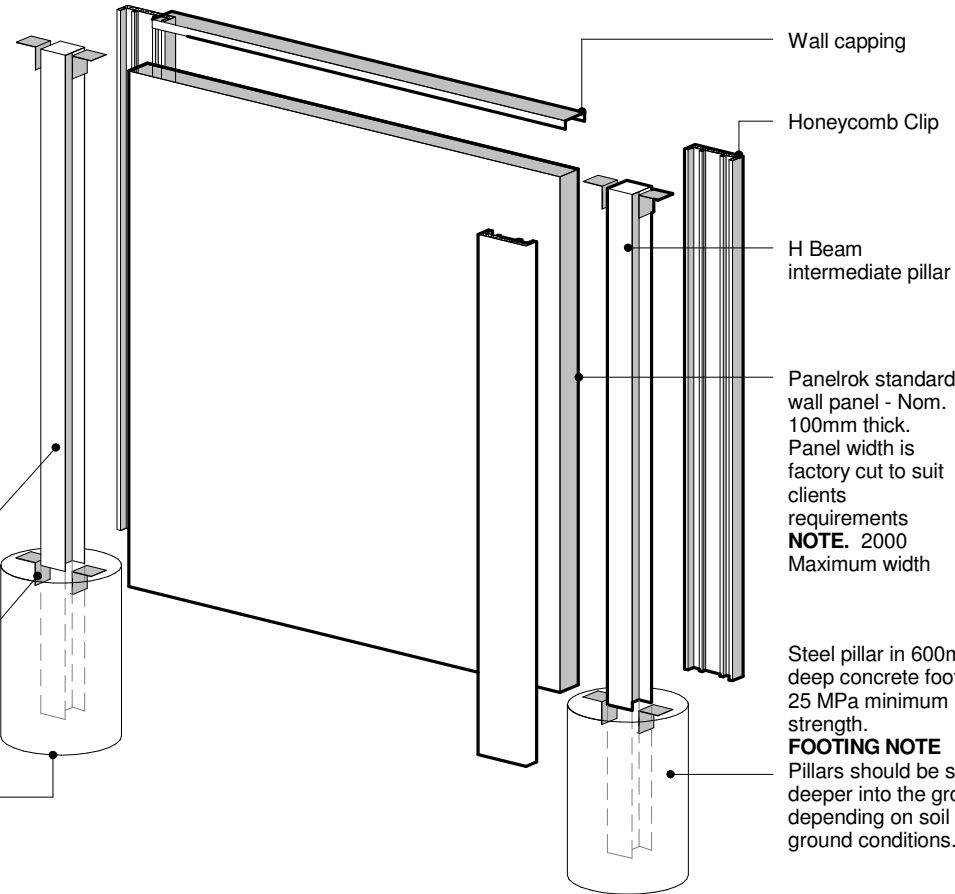
1. With footing holes dug out and the base added, slide the 1st panel into the 1st pillar, then add the 2nd pillar into the footing hole and slide into the other end of the 1st panel.
2. Check the 2nd pillar is plumb and is aligned with the string lines and at the correct height before adding concrete.
3. Pour the concrete around the pillar carefully. Repeat this until entire fence is complete.
4. Add and fix top wall capping with BOSTIK Tuf As Nails polystyrene safe adhesive, after all panels and pillars are installed.

Honeycomb Clip

90 Degree corner or end beam pillar.

'L' bracket

Minimum plan dimensions of footing
 100 Pillar, = 300 Sq or 340Ø
 200 Pillar, = 375 Sq or 430Ø
 300 Pillar, = 500 Sq or 575Ø



Stage 4

1. Add and fix top pillar hat with BOSTIK Tuf As Nails polystyrene safe adhesive.

Wall capping

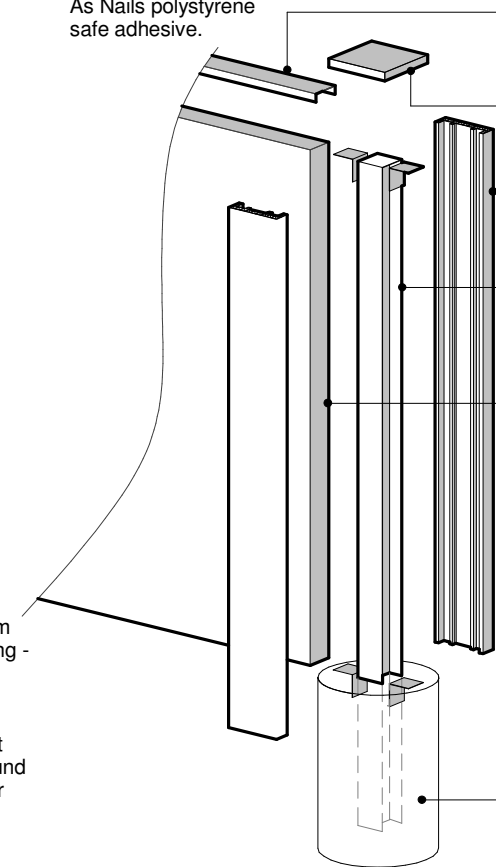
Pillar hat

Honeycomb Clip

H Beam intermediate pillar

Panelrok standard wall panel - Nom. 100mm thick. Panel width is factory cut to suit clients requirements
NOTE. 2000 Maximum width

Steel pillar in 600mm deep concrete footing - 25 MPa minimum strength.
FOOTING NOTE
 Pillars should be set deeper into the ground depending on soil or ground conditions.



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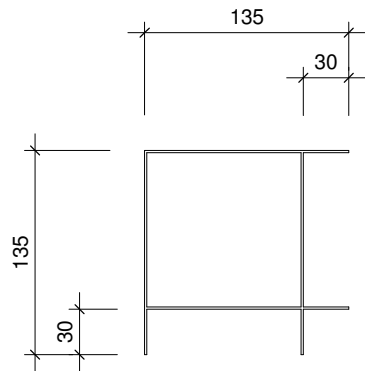
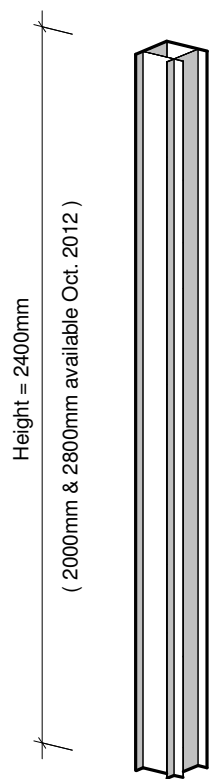
Title **Stage 3 & 4 of 4**

Scale 1 : 25 @ A4

Date 20/05/13

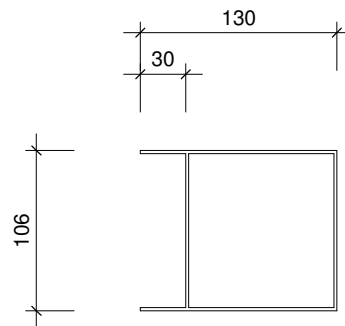
Drawing

PR-03B



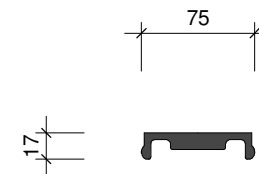
90 Degree Corner - 100 (1.5mm)

1 : 5 @ A4



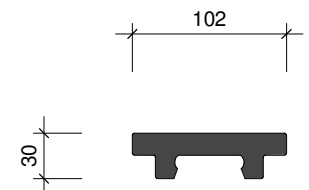
End - 100 (1.5mm)

1 : 5 @ A4



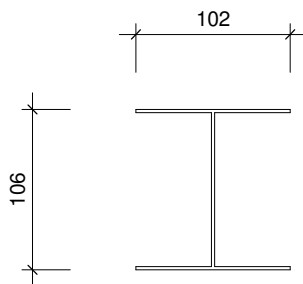
Pillar Front Clips

1 : 5 @ A4



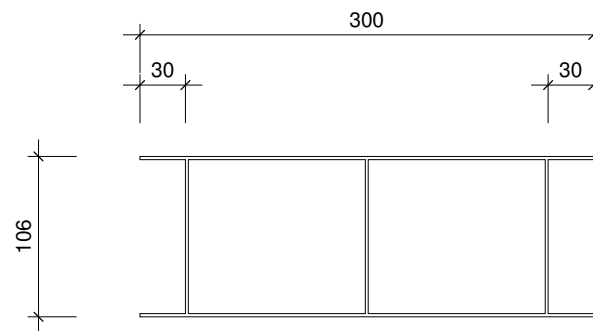
Panel Infill

1 : 5 @ A4



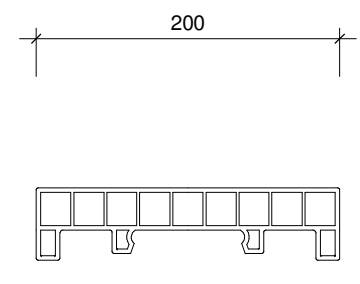
H - Beam intermediate - 100 (1.5mm)

1 : 5 @ A4



300 Flat - 100 (1.5mm)

1 : 5 @ A4



Clip on Pillar

1 : 5 @ A4

Typical pillar - 100



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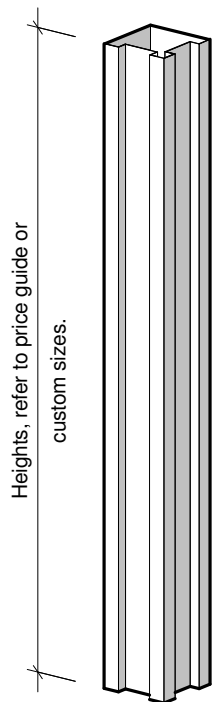
Title **Pillar profiles - 100**

Scale As indicated
@ A4

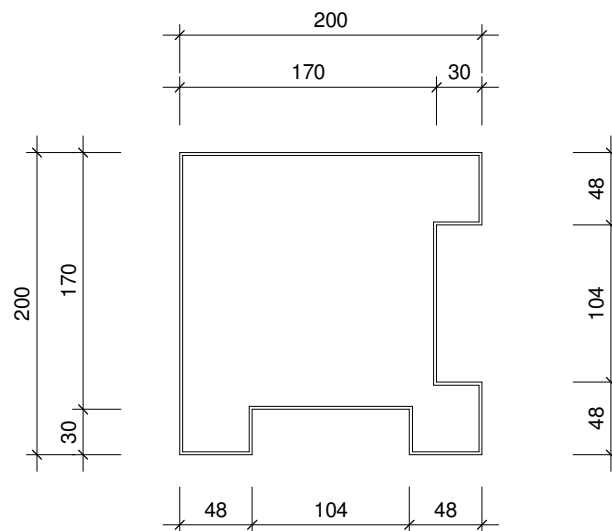
Date 20/05/13

Drawing

PR-04

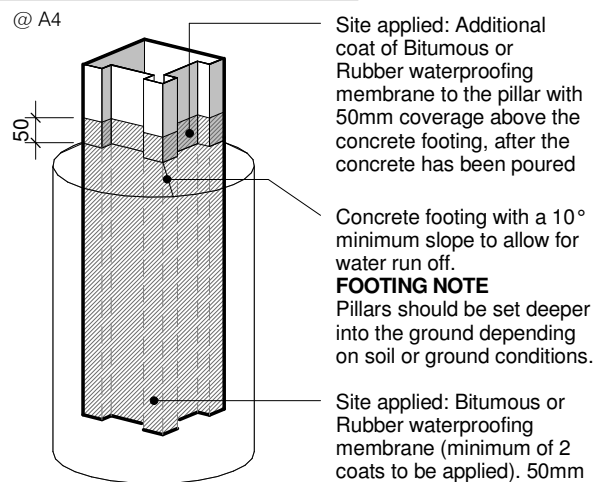


Typical pillar - 200



90 Degree Corner - 200

1 : 5 @ A4



Pillar Base Protective Detail

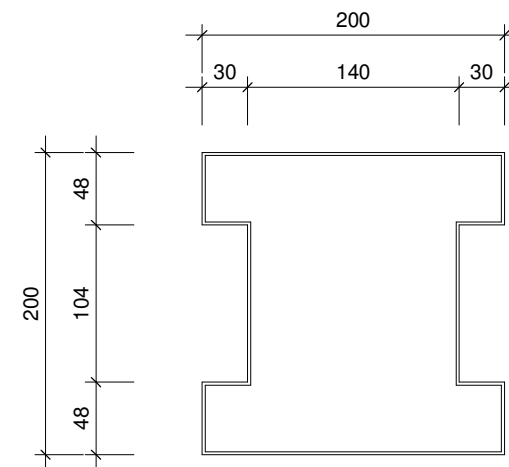
Site applied: Additional coat of Bituminous or Rubber waterproofing membrane to the pillar with 50mm coverage above the concrete footing, after the concrete has been poured

Concrete footing with a 10° minimum slope to allow for water run off.

FOOTING NOTE

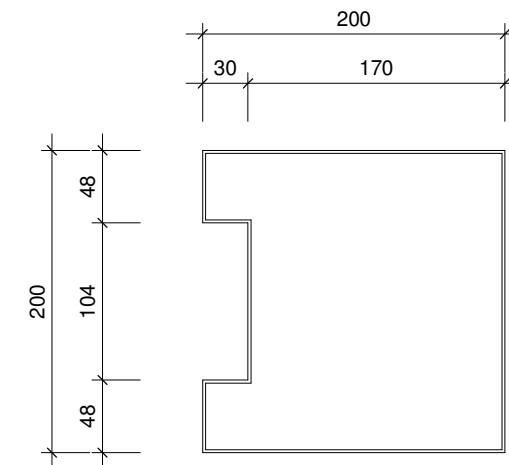
Pillars should be set deeper into the ground depending on soil or ground conditions.

Site applied: Bituminous or Rubber waterproofing membrane (minimum of 2 coats to be applied). 50mm minimum clearance above concrete footing.



H - Beam intermediate - 200

1 : 5 @ A4



End - 200

1 : 5 @ A4



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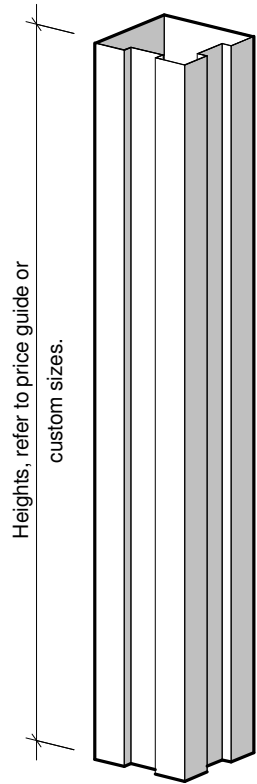
Title **Pillar profiles - 200**

Scale As indicated
@ A4

Date 20/05/13

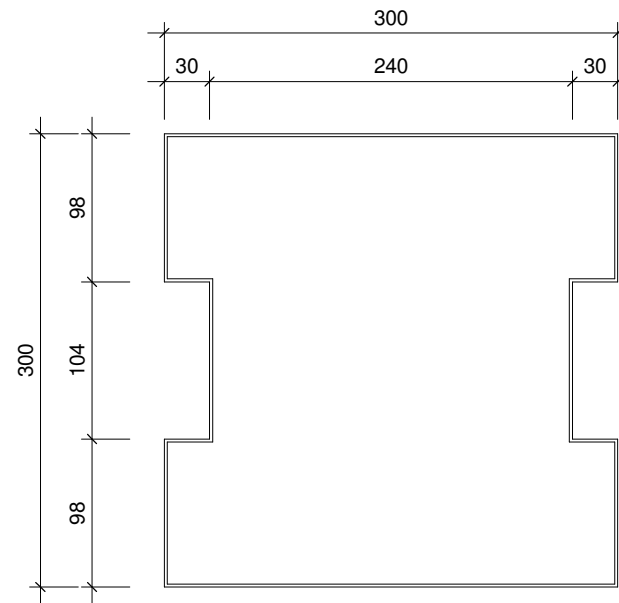
Drawing

PR-05



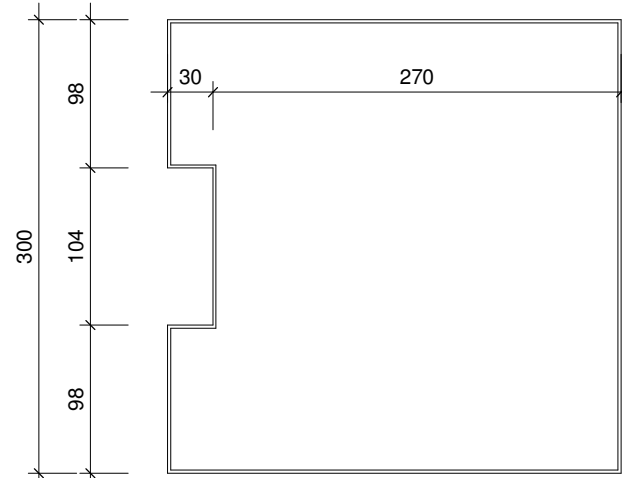
Heights, refer to price guide or
custom sizes.

Typical pillar - 300



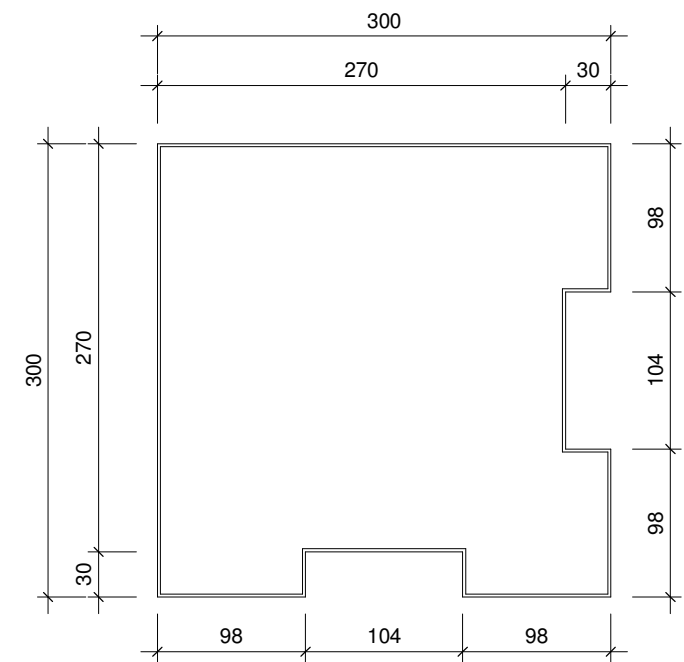
H - Beam intermediate - 300

1 : 5 @ A4



End - 300

1 : 5 @ A4



90 Degree Corner - 300

1 : 5 @ A4



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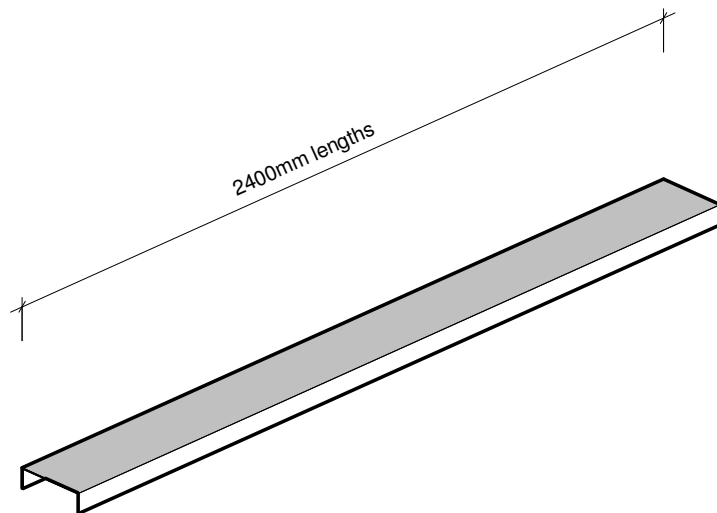
Title **Pillar profiles - 300**

Scale As indicated
@ A4

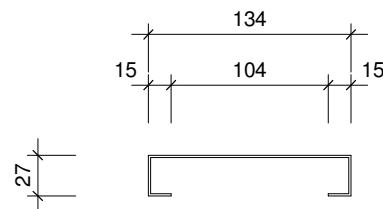
Date 20/05/13

Drawing

PR-06

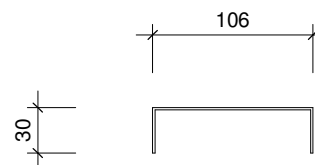


Typical wall capping



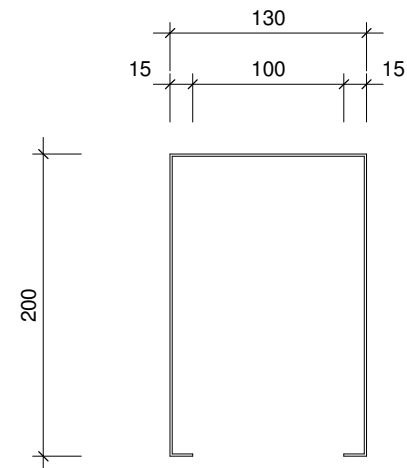
Cap - Classic

1 : 5 @ A4



Cap - Slimline

1 : 5 @ A4



Cap - California

1 : 5 @ A4



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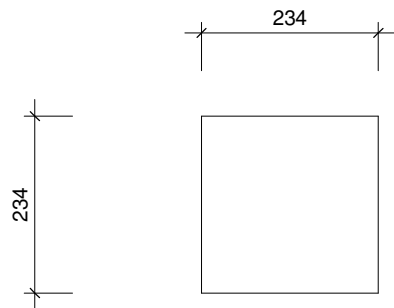
Title **Wall Capping profiles**

Scale As indicated
@ A4

Date 20/05/13

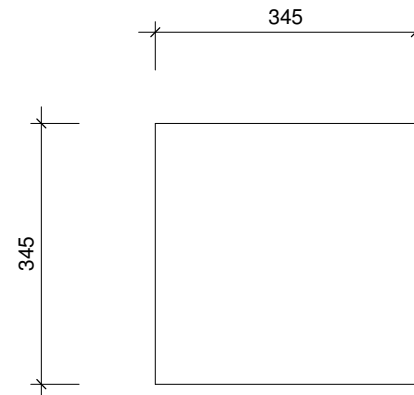
Drawing

PR-07



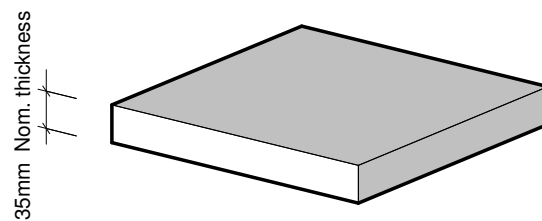
200 Pillar hat

1 : 10 @ A4

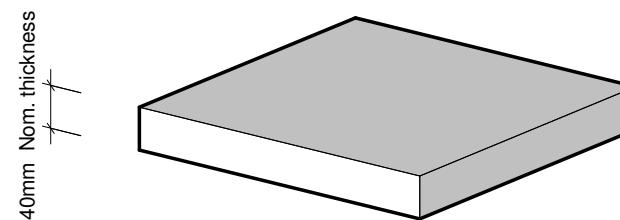


300 Pillar hat

1 : 10 @ A4



200 Pillar hat



300 Pillar hat



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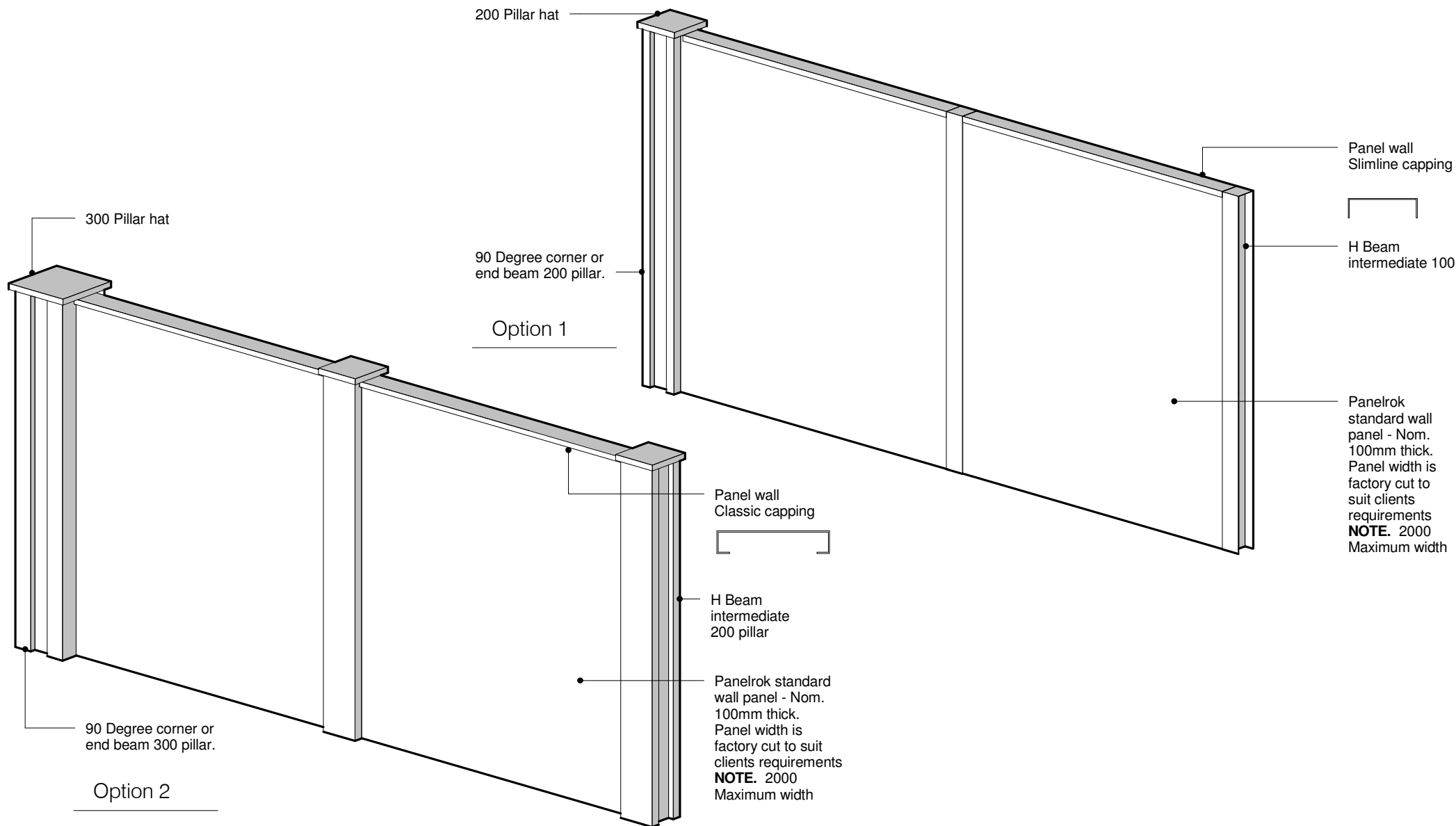
Title **Pillar hats**

Scale As indicated
@ A4

Date 20/05/13

Drawing

PR-08



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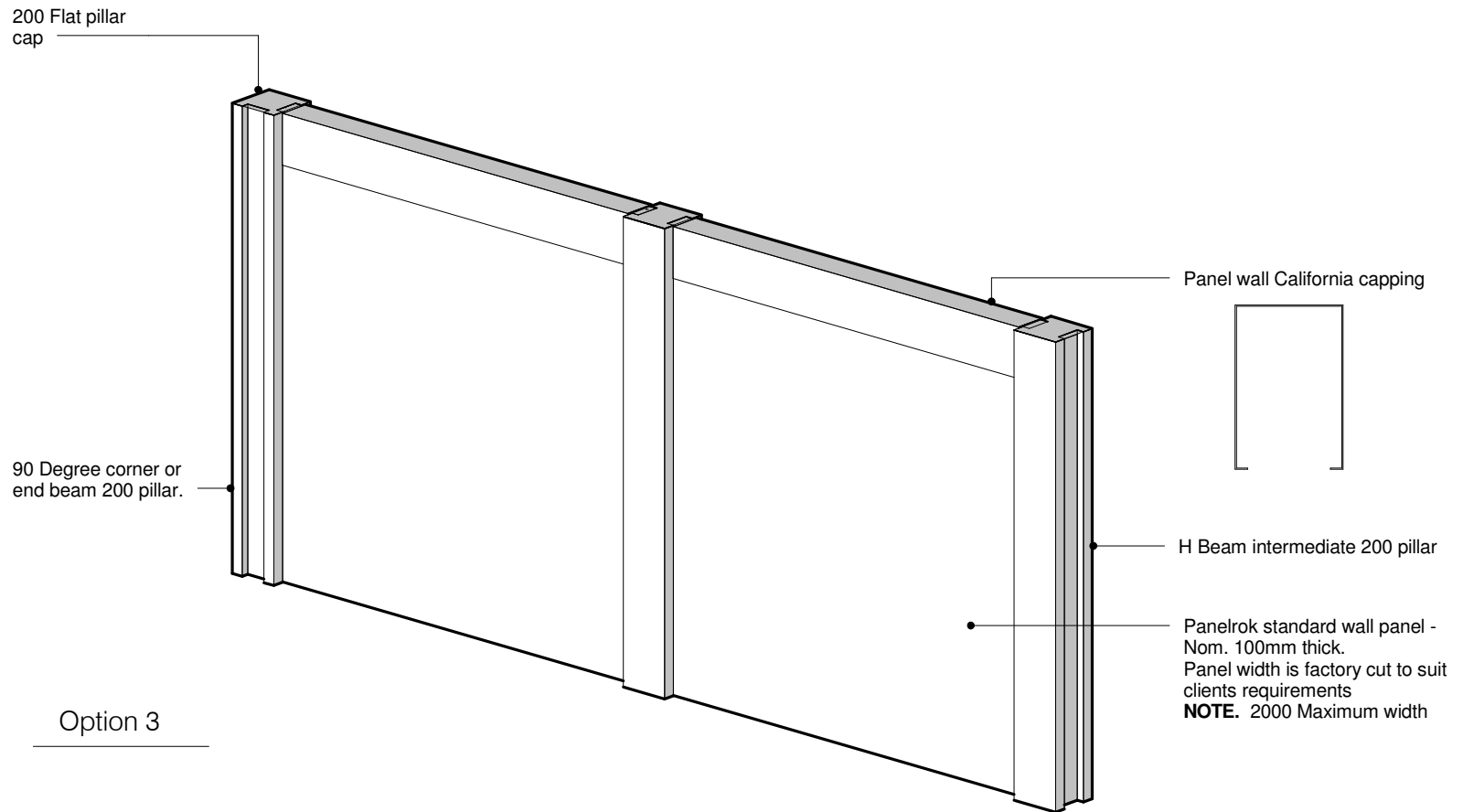
Title **3D Views**

Scale 1 : 25 @ A4

Date 20/05/13

Drawing

PR-09



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Title **3D View**

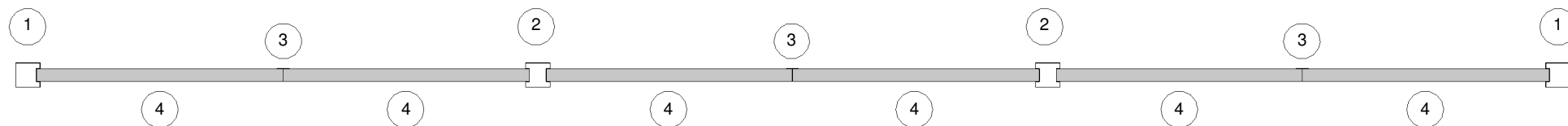
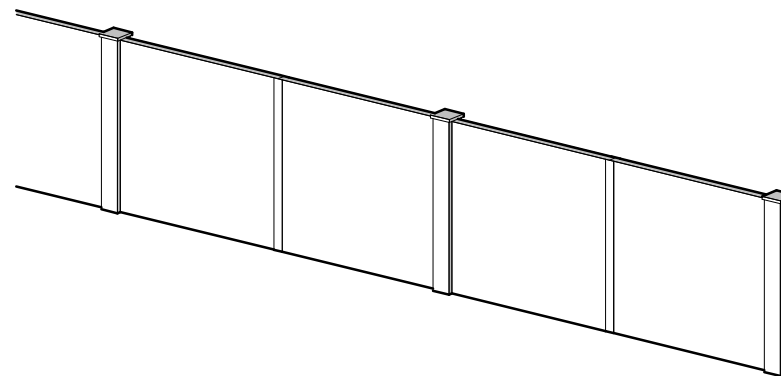
Scale 1 : 25 @ A4

Date 20/05/13

Drawing

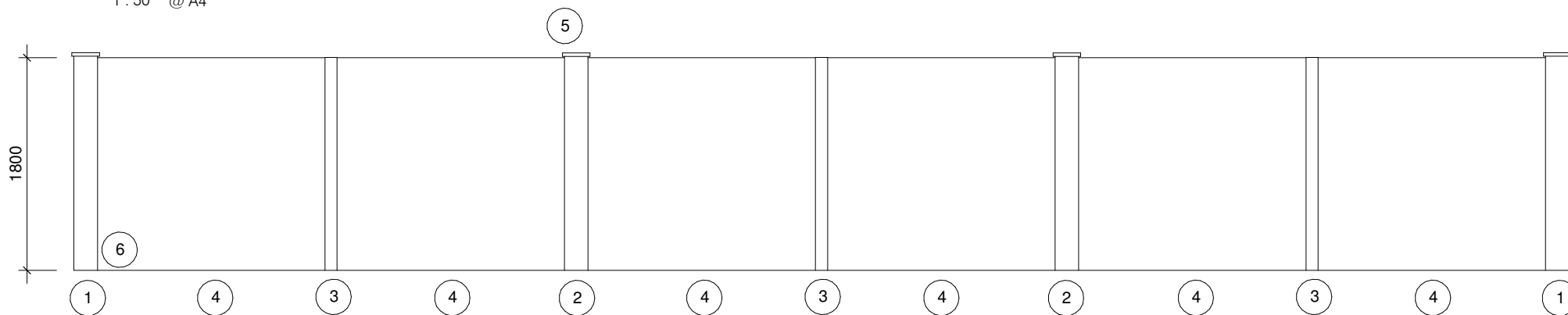
PR-10

- ① 2 / End 200 Pillar
- ② 2 / H beam 200 intermediate
- ③ 3 / H beam 100 intermediate
- ④ 6 / 2000mm long x 1800mm high panels
- ⑤ 4 / 200 Pillar hats
- ⑥ 12 / L brackets



2D Plan view (12,670mm)

1 : 50 @ A4



2D Elevation view

1 : 50 @ A4



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Title **2D View**

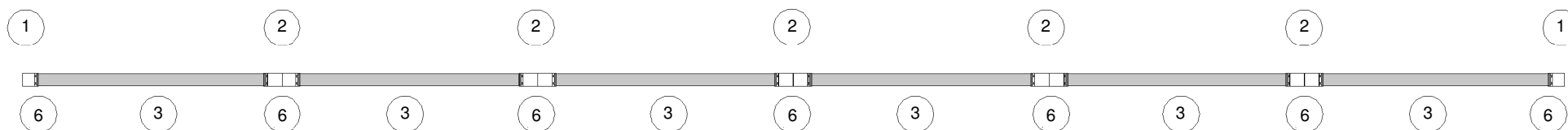
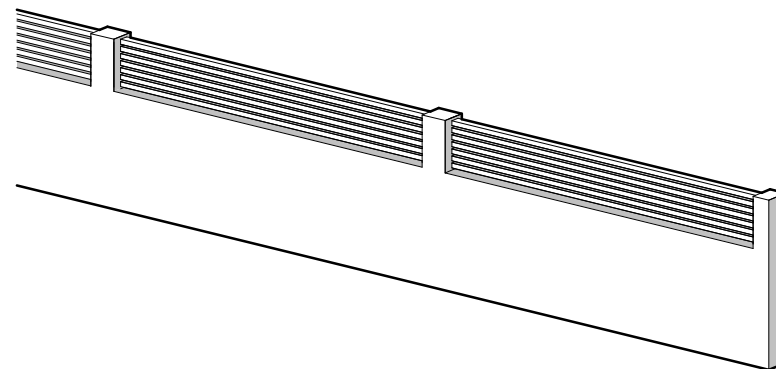
Scale As indicated
@ A4

Date 20/05/13

Drawing

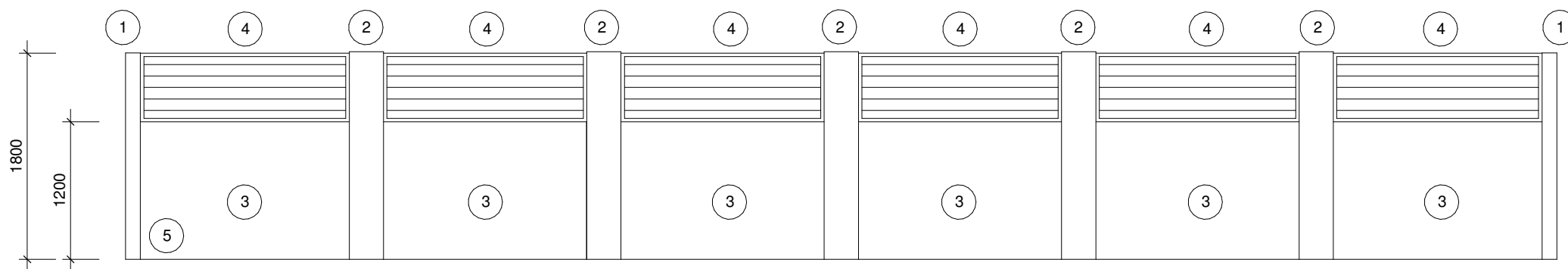
PR-11

- ① 2 / End 100 Pillar
- ② 5 / H beam 300 intermediate
- ③ 6 / 2000mm long x 1200mm high panels
- ④ 6 / Knotwood aluminium wood grain inserts
- ⑤ 12 / L brackets
- ⑥ 12 / 600mm Infill fixing packers



PLAN - SEDONA 1200

1 : 50 @ A4



ELEVATION - SEDONA 1200

1 : 50 @ A4



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Title **Sedona 1200**

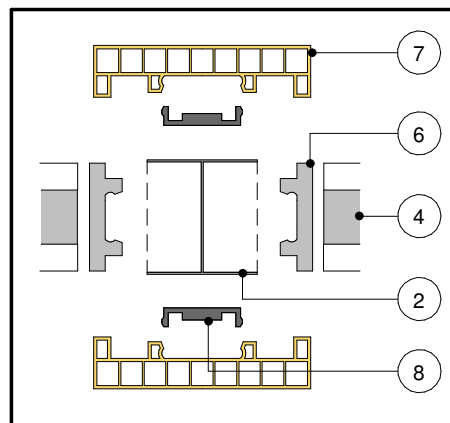
Scale As indicated
@ A4

Date 20/05/13

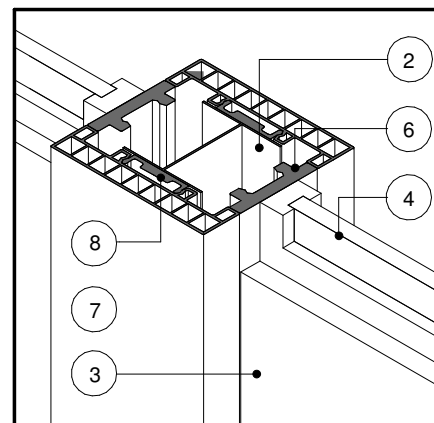
Drawing

PR-12A

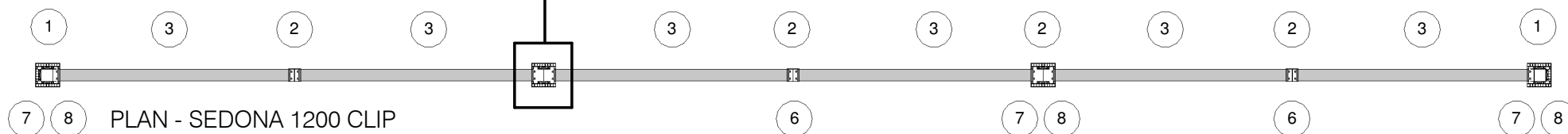
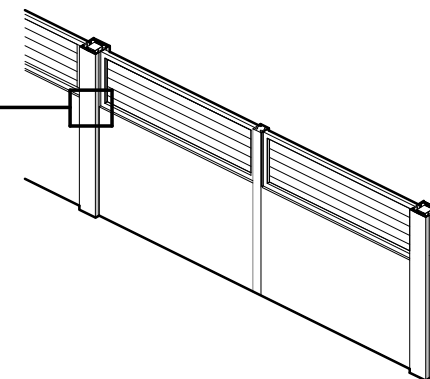
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 1200mm high panels
- ④ 6 x Knotwood aluminium wood grain insert kits
- ⑤ 12 x L brackets
- ⑥ 12 x 600mm Infill fixing packers
- ⑦ 10 x Pillar front
- ⑧ 30 x Pillar front clips



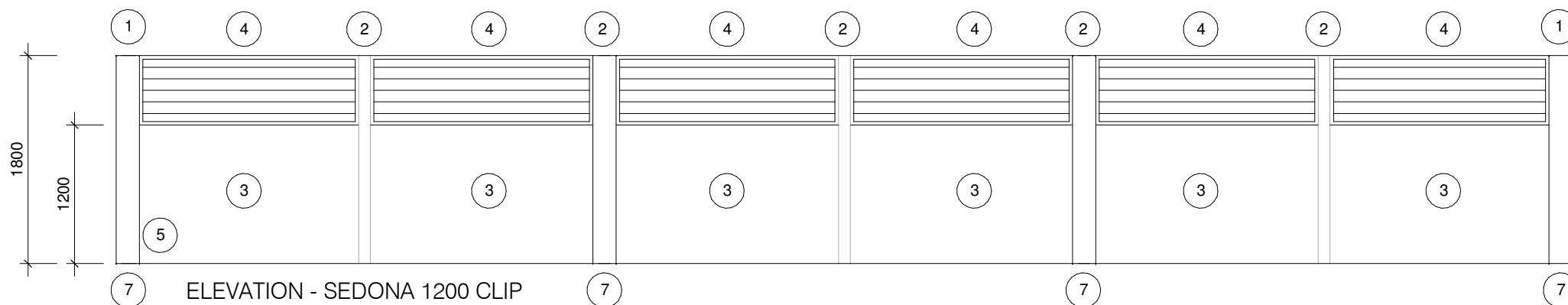
Exploded Plan View



Cut Through Pillar



1 : 50 @ A4



1 : 50 @ A4



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Title **Sedona 1200 Clip**

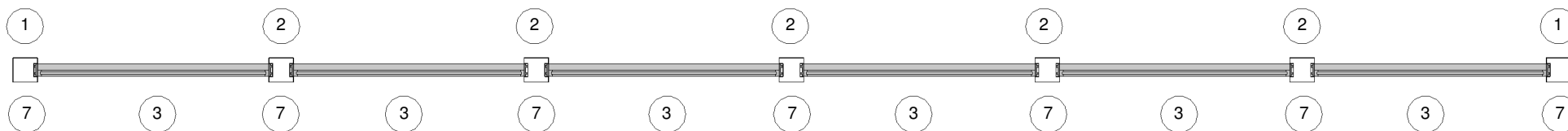
Scale As indicated
@ A4

Date 20/05/13

Drawing

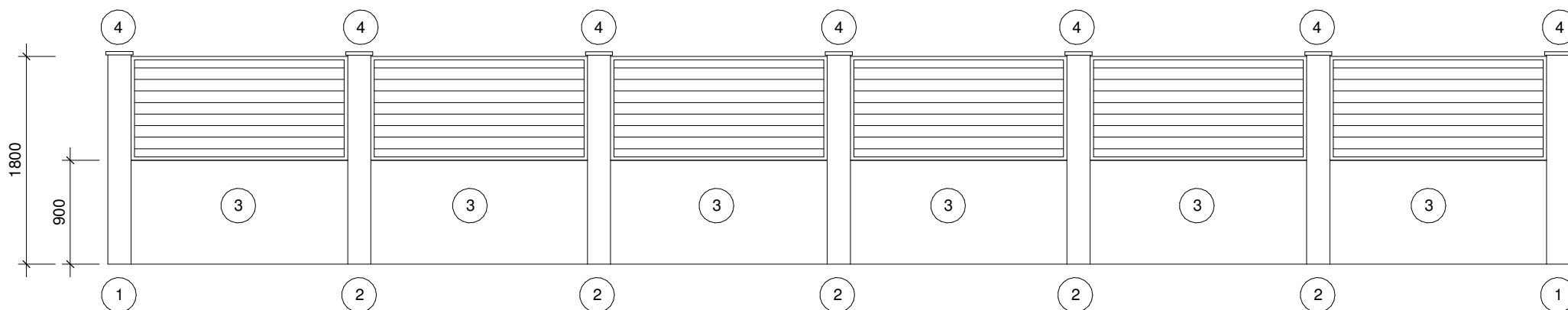
PR-12B

- ① 2 / End 200 Pillar
- ② 5 / H beam 200 intermediate
- ③ 6 / 2000mm long x 900mm high panels
- ④ 7 / 200 Pillar hats
- ⑤ 6 / Knotwood aluminium wood grain inserts
- ⑥ 12 / L brackets
- ⑦ 12 / 900mm Infill fixing packers



PLAN - SEDONA 900

1 : 50 @ A4



ELEVATION - SEDONA 900

1 : 50 @ A4



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Title **Sedona 900**

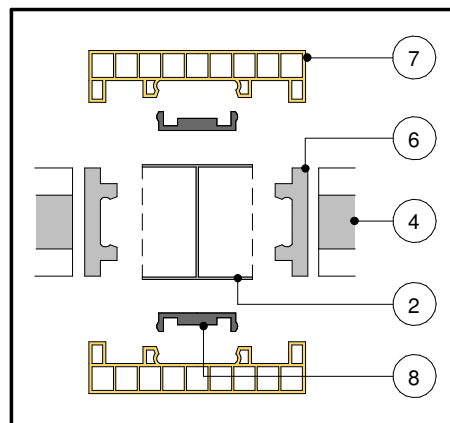
Scale 1 : 50 @ A4

Date 20/05/13

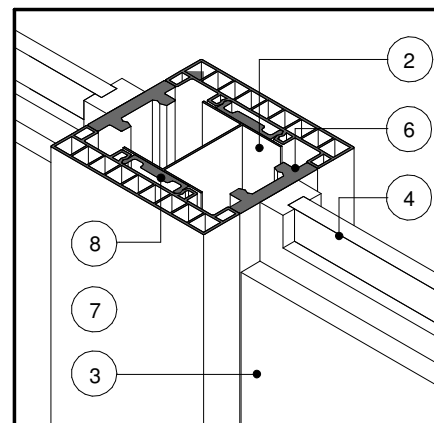
Drawing

PR-12C

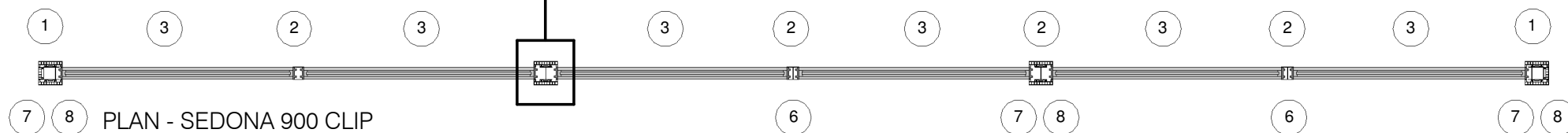
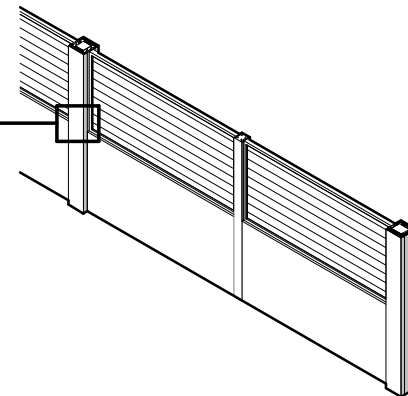
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 900mm high panels
- ④ 6 x Knotwood aluminium wood grain insert kits
- ⑤ 12 x L brackets
- ⑥ 12 x 900mm Infill fixing packers
- ⑦ 10 x Pillar front
- ⑧ 30 x Pillar front clips



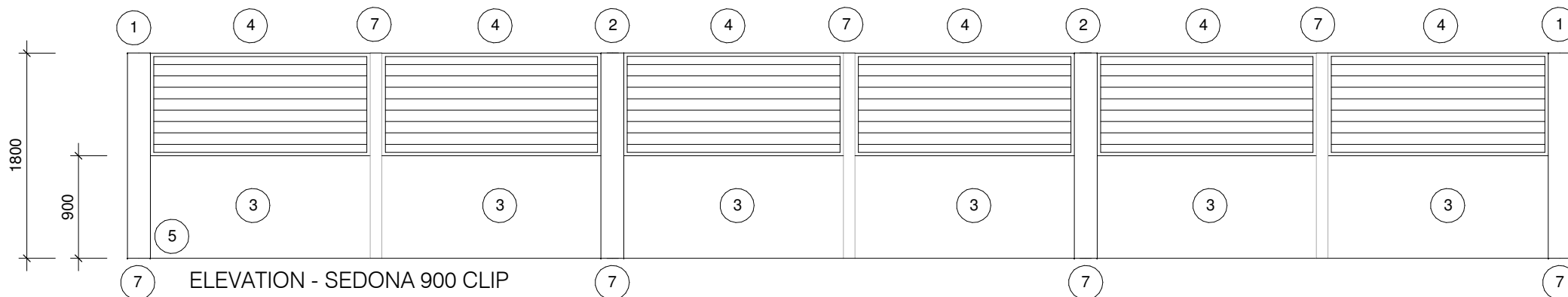
Exploded Plan View



Cut Through Pillar



1 : 50 @ A4



1 : 50 @ A4



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Title **Sedona 900 Clip**

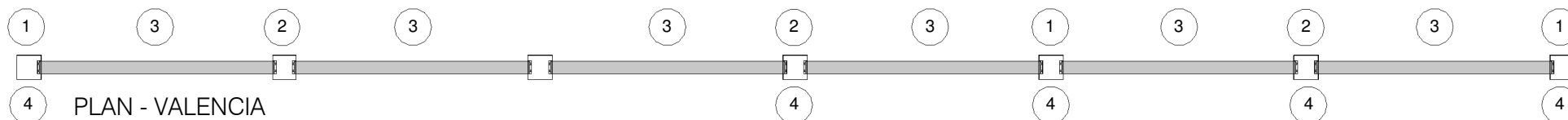
Scale As indicated
@ A4

Date 20/05/13

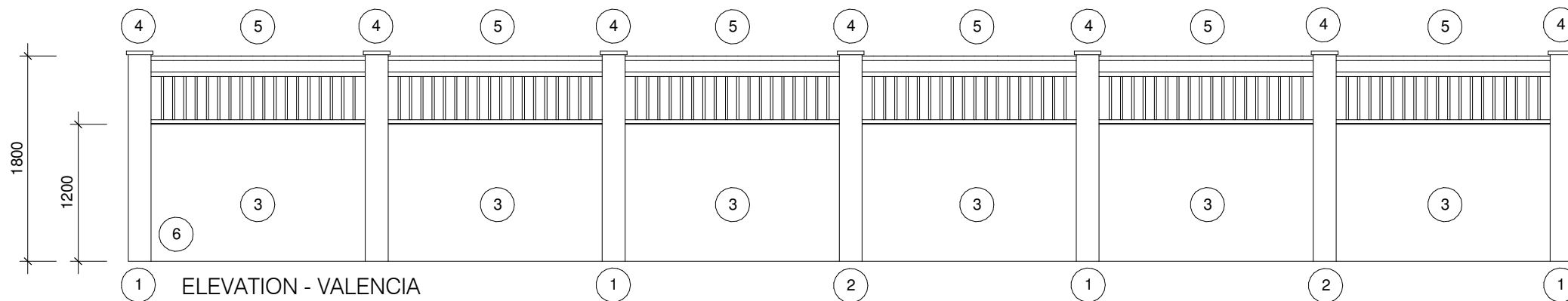
Drawing

PR-12D

- ① 2 / End 200 Pillar
- ② 5 / H beam 200 intermediate
- ③ 6 / 2000mm long x 1200mm high panels
- ④ 7 / 200 Pillar hats
- ⑤ 6 / Aluminium Inserts
- ⑥ 12 / L brackets
- ⑦ 12 / 600mm Infill fixing packers



1 : 50 @ A4



1 : 50 @ A4



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Title **Valencia**

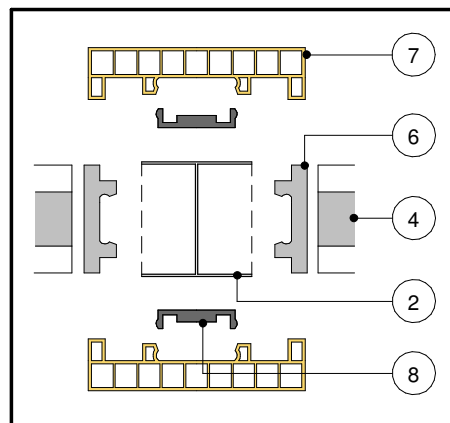
Scale 1 : 50 @ A4

Date 20/05/13

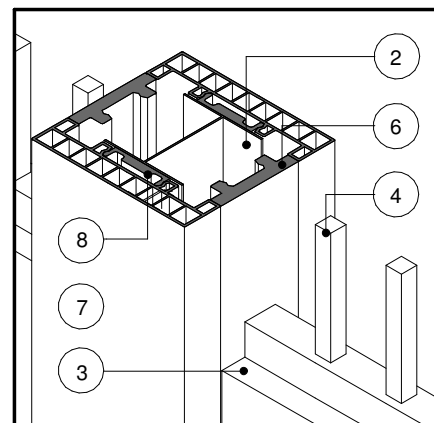
Drawing

PR-13A

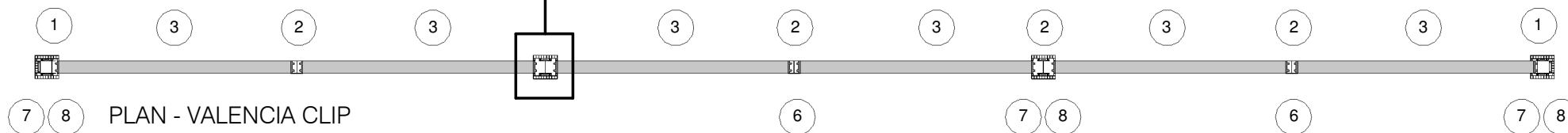
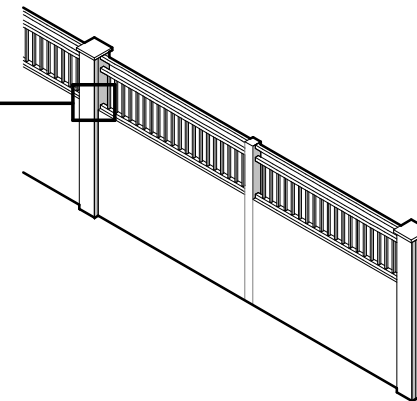
- 1 2 x End 100 pillar
- 2 5 x H beam 100 intermediate
- 3 6 x 2000mm long x 1200mm high panels
- 4 6 x Knotwood aluminium wood grain insert kits
- 5 12 x L brackets
- 6 12 x 600mm Infill fixing packers
- 7 10 x Pillar front
- 8 30 x Pillar front clips
- 9 4 x 200 Pillar hats



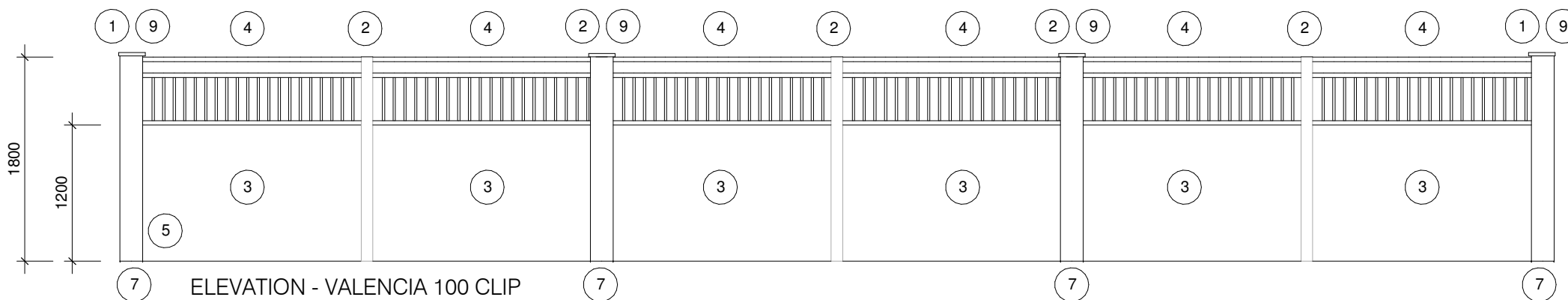
Exploded Plan View



Cut Through Pillar



1 : 50 @ A4



1 : 50 @ A4



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Title **Valencia Clip**

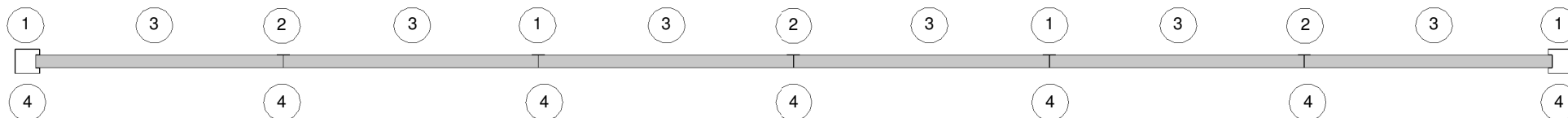
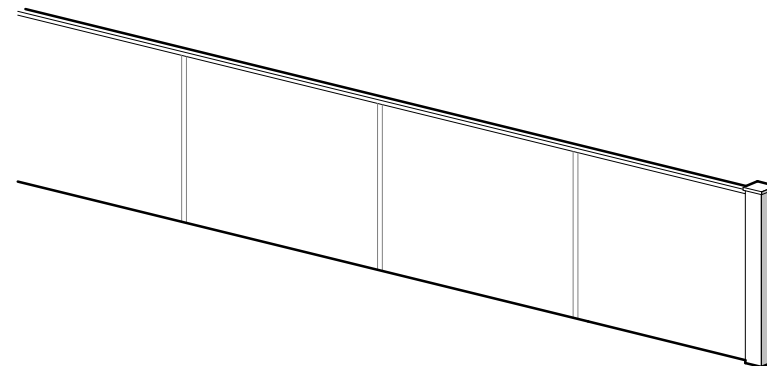
Scale As indicated
@ A4

Date 20/05/13

Drawing

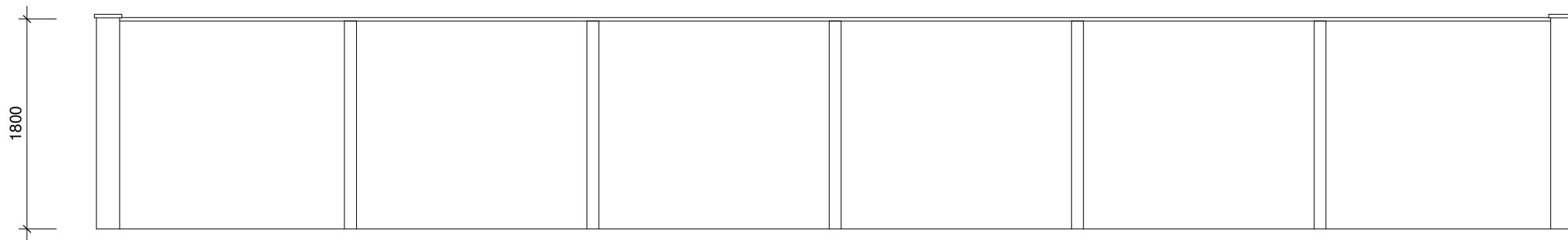
PR-13B

- ① 2 / End 200 Pillar
- ② 5 / H beam 100 intermediate
- ③ 6 / 2000mm long x 1800mm high panels
- ④ 2 / 200 Pillar hats
- ⑤ Panelrok Capping
- ⑥ 12 / L brackets



PLAN - PACIFIC

1 : 50 @ A4



ELEVATION - PACIFIC

1 : 50 @ A4



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Title **Pacific**

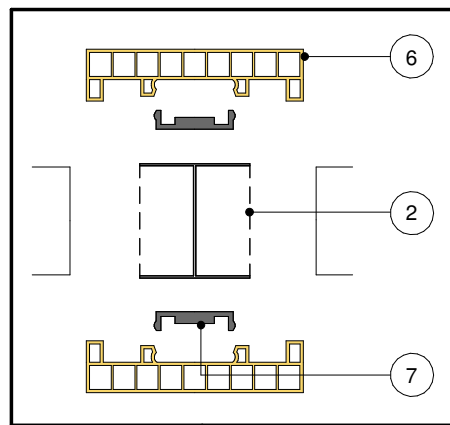
Scale As indicated
@ A4

Date 20/05/13

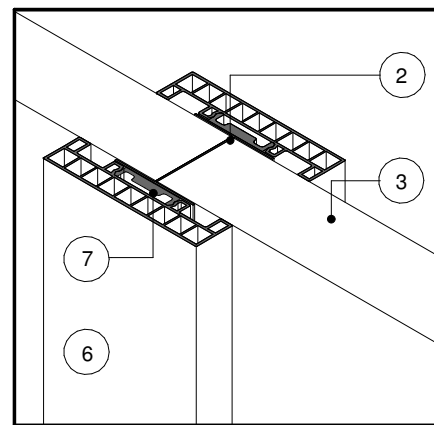
Drawing

PR-14A

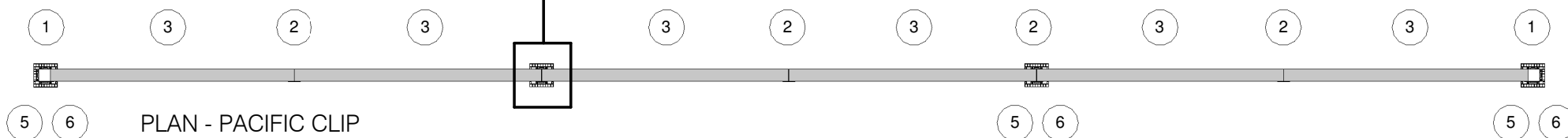
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 1800mm high panels
- ④ 12 x L brackets
- ⑤ 10 x Pillar front
- ⑥ 30 x Pillar front clips
- ⑦ Panelrok Capping



Exploded Plan View

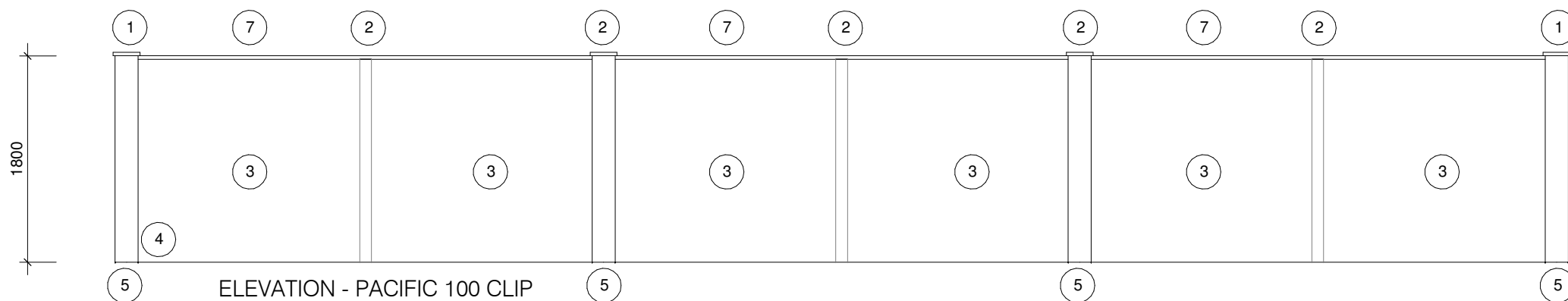


Cut Through Pillar



PLAN - PACIFIC CLIP

1 : 50 @ A4



ELEVATION - PACIFIC 100 CLIP

1 : 50 @ A4



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Title **Pacific Clip**

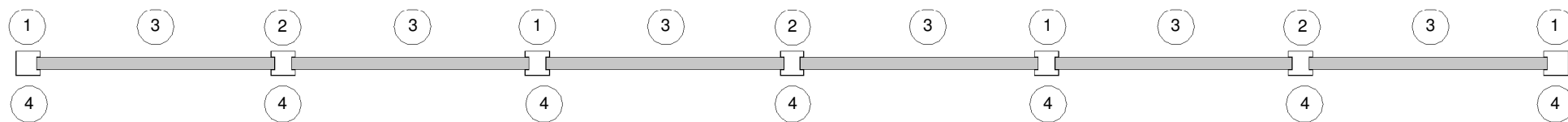
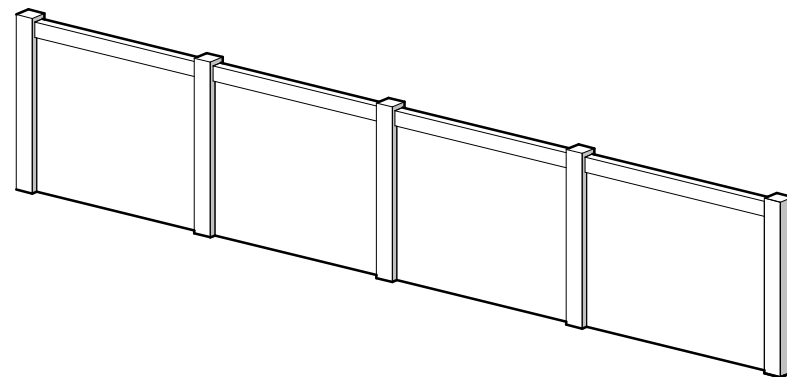
Scale As indicated
@ A4

Date 20/05/13

Drawing

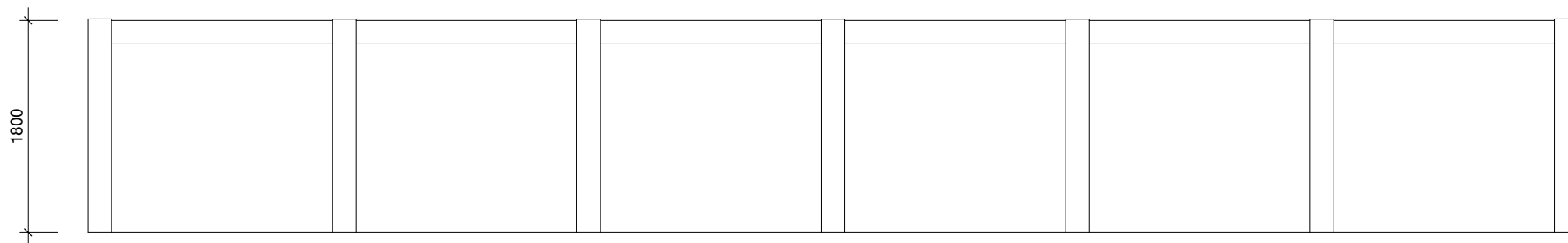
PR-14B

- ① 2 / End 200 Pillar
- ② 5 / H beam 200 intermediate
- ③ 6 / 2000mm long x 1800mm high panels
- ④ 6 / California Pillar Capping
- ⑤ 12 / L brackets



PLAN - CALIFORNIA

1 : 50 @ A4



ELEVATION - CALIFORNIA

1 : 50 @ A4



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Title **California**

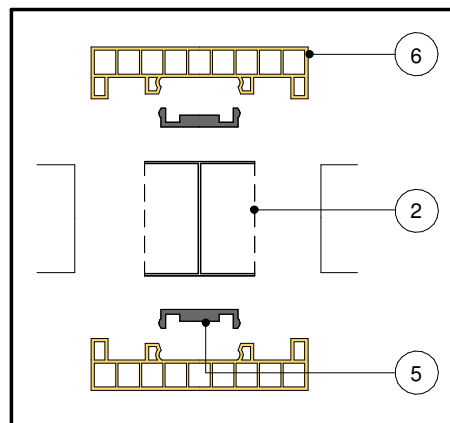
Scale As indicated
@ A4

Date 20/05/13

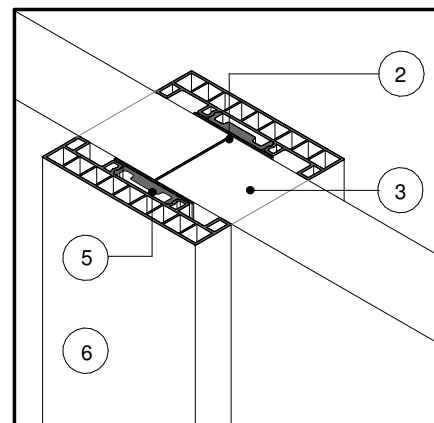
Drawing

PR-15A

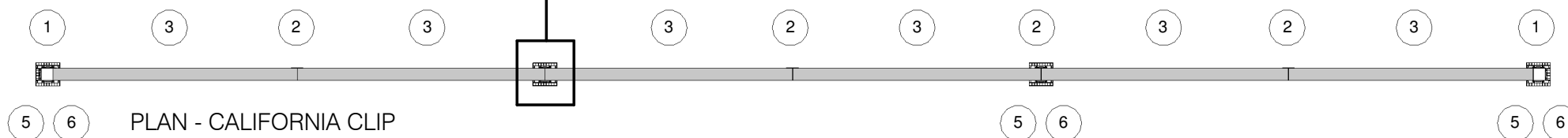
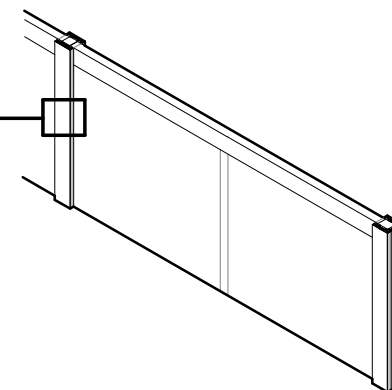
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 1800mm high panels
- ④ 12 x L brackets
- ⑤ 10 x Pillar front
- ⑥ 30 x Pillar front clips



Exploded Plan View

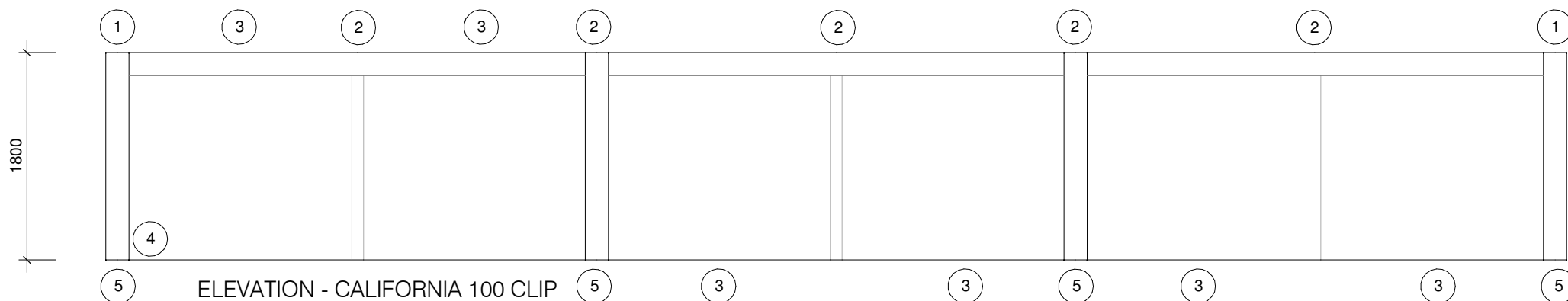


Cut Through Pillar



PLAN - CALIFORNIA CLIP

1 : 50 @ A4



ELEVATION - CALIFORNIA 100 CLIP

1 : 50 @ A4



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Title **California Clip**

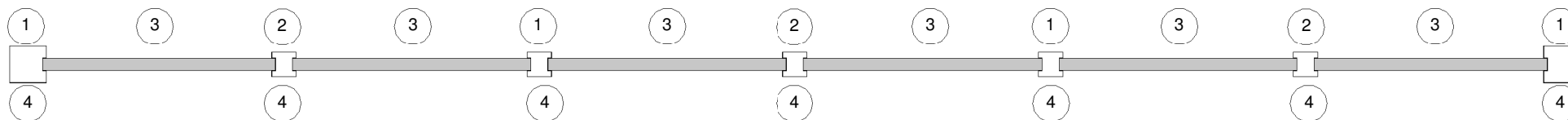
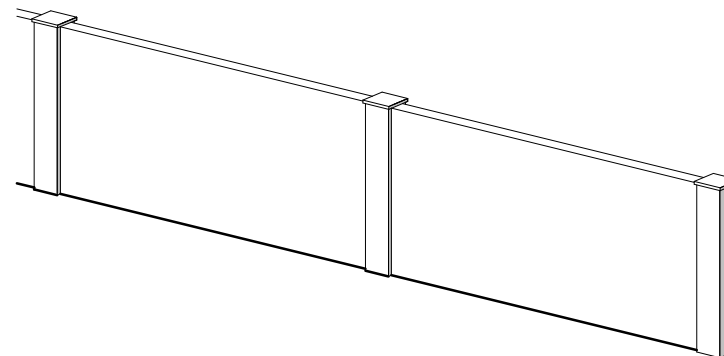
Scale As indicated
@ A4

Date 20/05/13

Drawing

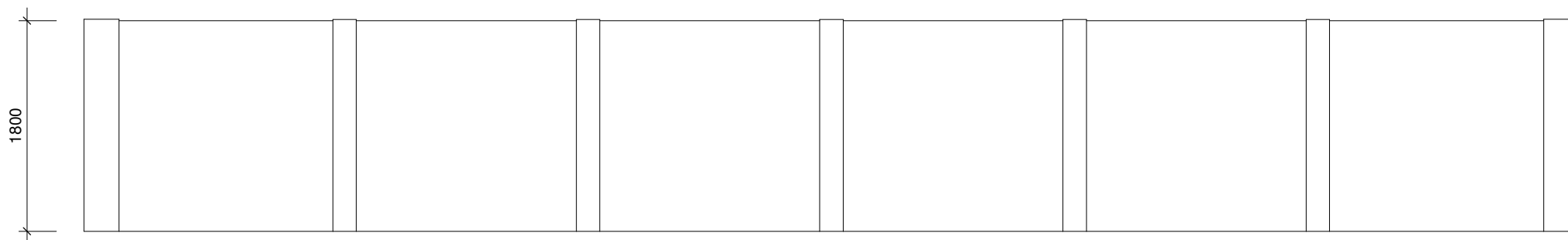
PR-15B

- ① 2 / End 300 Pillar
- ② 5 / H beam 200 intermediate
- ③ 6 / 2000mm long x 1800mm high panels
- ④ 5 / 200 Pillar hats
- ⑤ 2 / 300 Pillar hats
- ⑥ 12 / L brackets



PLAN - CLASSIC 1800

1 : 50 @ A4



ELEVATION - CLASSIC 1800

1 : 50 @ A4



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Title **Classic 1800**

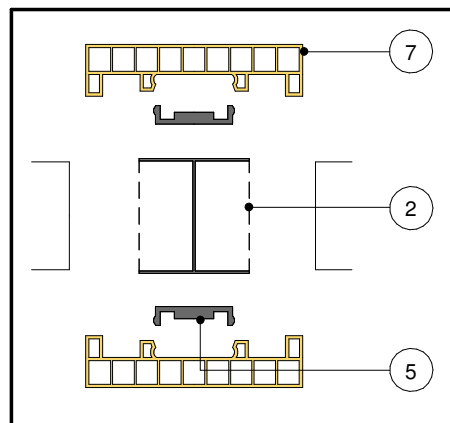
Scale As indicated
@ A4

Date 20/05/13

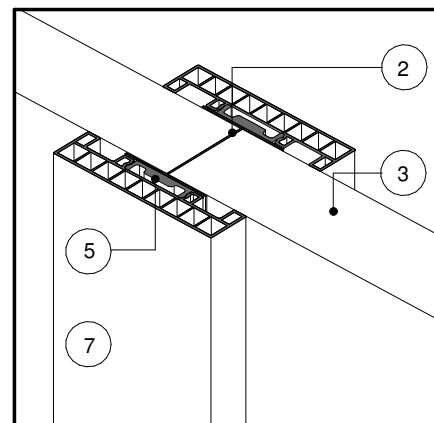
Drawing

PR-16A

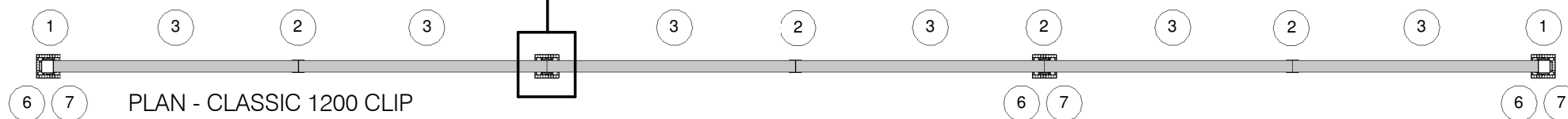
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 1200mm high panels
- ④ 12 x L brackets
- ⑤ 10 x Pillar front
- ⑥ 30 x Pillar front clips



Exploded Plan View

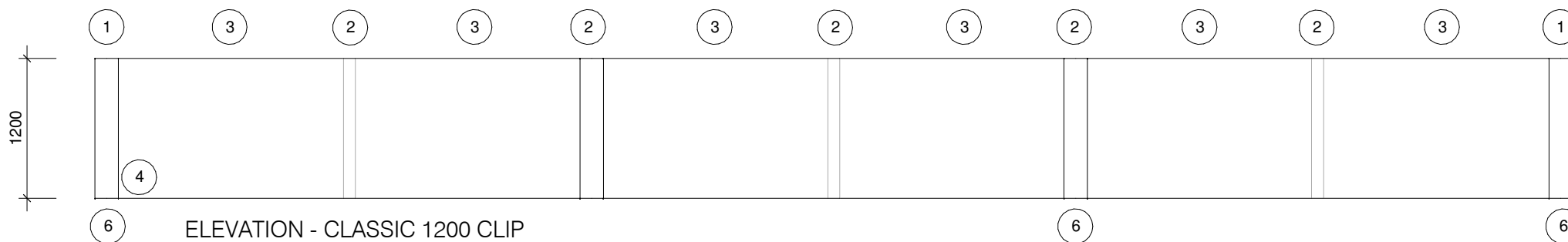


Cut Through Pillar



PLAN - CLASSIC 1200 CLIP

1 : 50 @ A4



ELEVATION - CLASSIC 1200 CLIP

1 : 50 @ A4



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Title **Classic 1200 Clip**

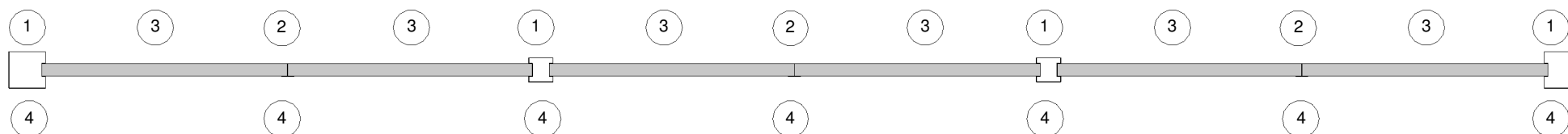
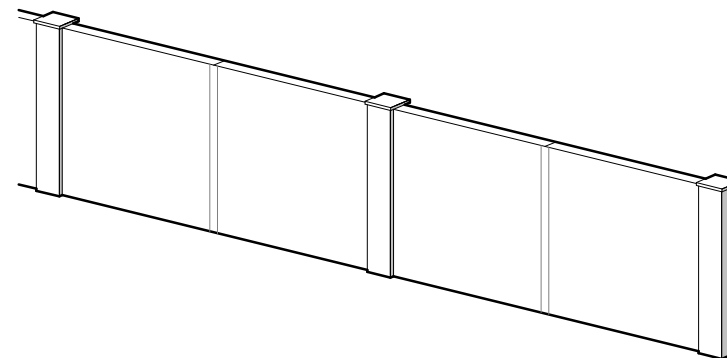
Scale As indicated
@ A4

Date 20/05/13

Drawing

PR-16B

- ① 2 / End 300 Pillar
- ② 2 / H beam 200 intermediate
- ③ 3 / H beam 100 intermediate
- ④ 6 / 2000mm long x 1800mm high panels
- ⑤ 2 / 200 Pillar hats
- ⑥ 2 / 300 Pillar hats
- ⑦ 12 / L brackets



PLAN - CLASSIC H-BEAM

1 : 50 @ A4



ELEVATION - CLASSIC H-BEAM

1 : 50 @ A4



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Title **Classic - H Beam**

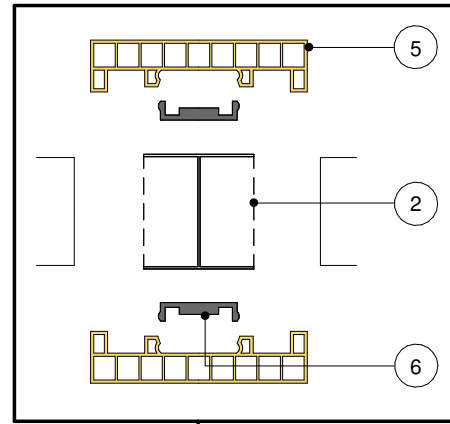
Scale As indicated
@ A4

Date 20/05/13

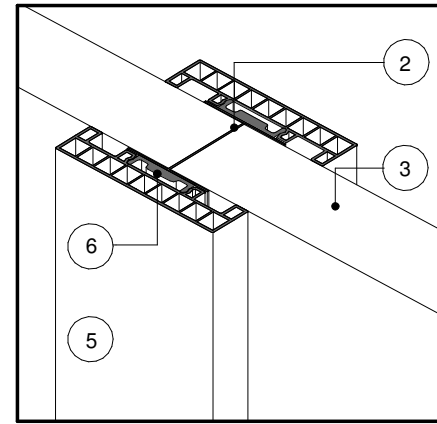
Drawing

PR-16C

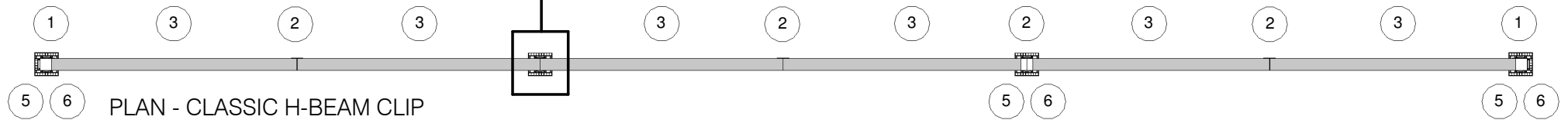
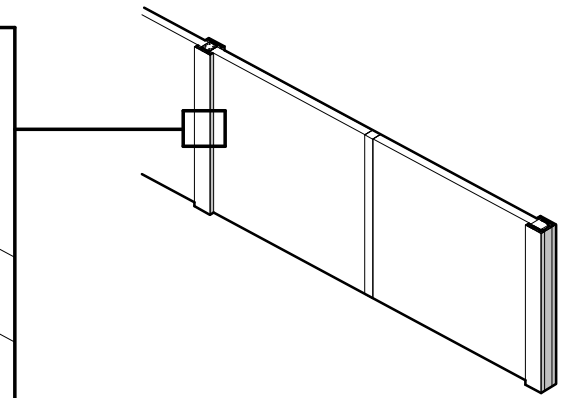
- ① 2 x End 100 pillar
- ② 5 x H beam 100 intermediate
- ③ 6 x 2000mm long x 1800mm high panels
- ④ 12 x L brackets
- ⑤ 10 x Pillar front
- ⑥ 30 x Pillar front clips



Exploded Plan View

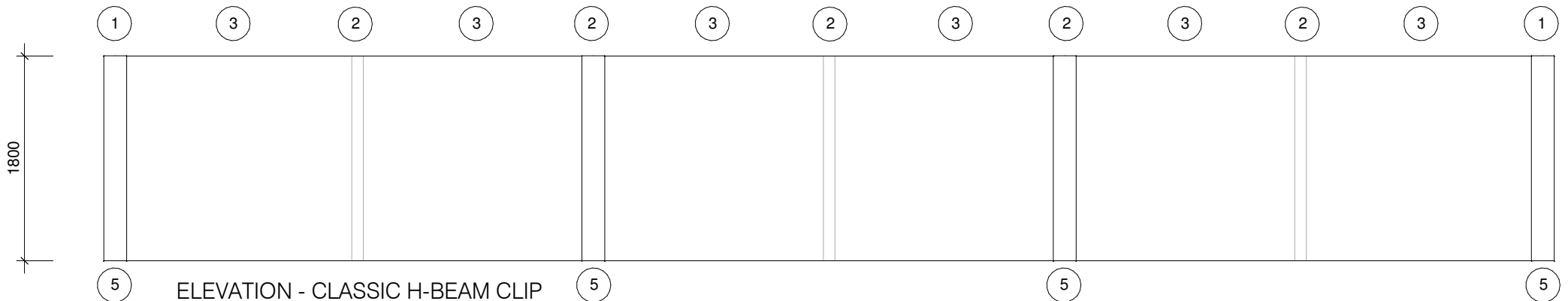


Cut Through Pillar



PLAN - CLASSIC H-BEAM CLIP

1 : 50 @ A4



ELEVATION - CLASSIC H-BEAM CLIP

1 : 50 @ A4



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Title **Classic H-Beam Clip**

Scale As indicated
@ A4

Date 20/05/13

Drawing

PR-16D