

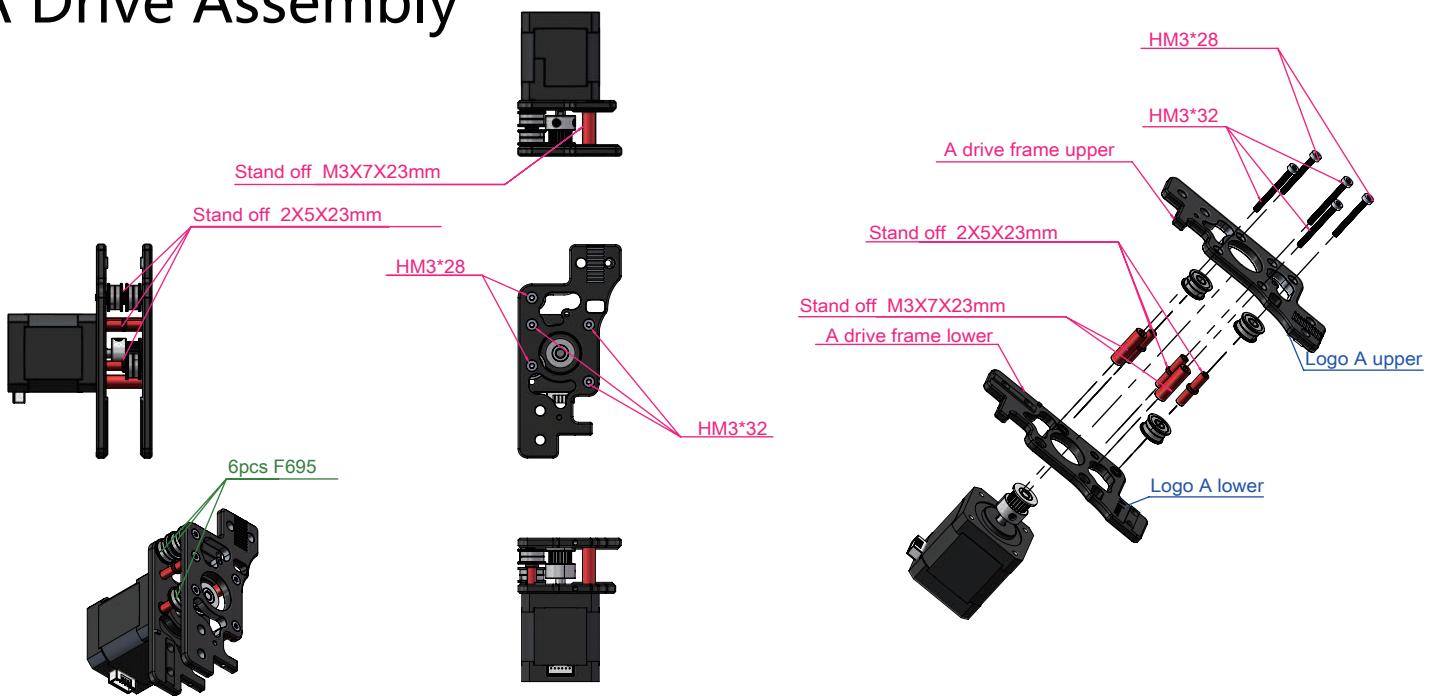


MAGICPHOENIX

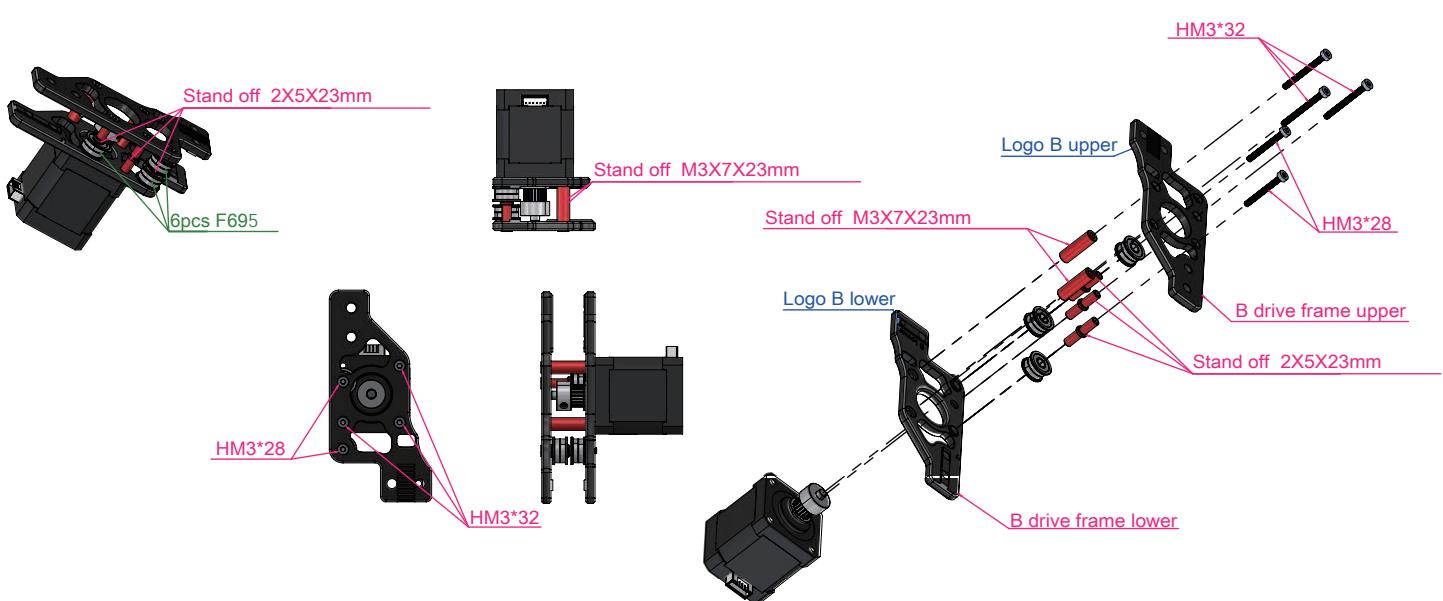
Voron2.4 CNC Parts Kit
User Guide

*Parts labeled in green are not included, and needs to be purchased separately.

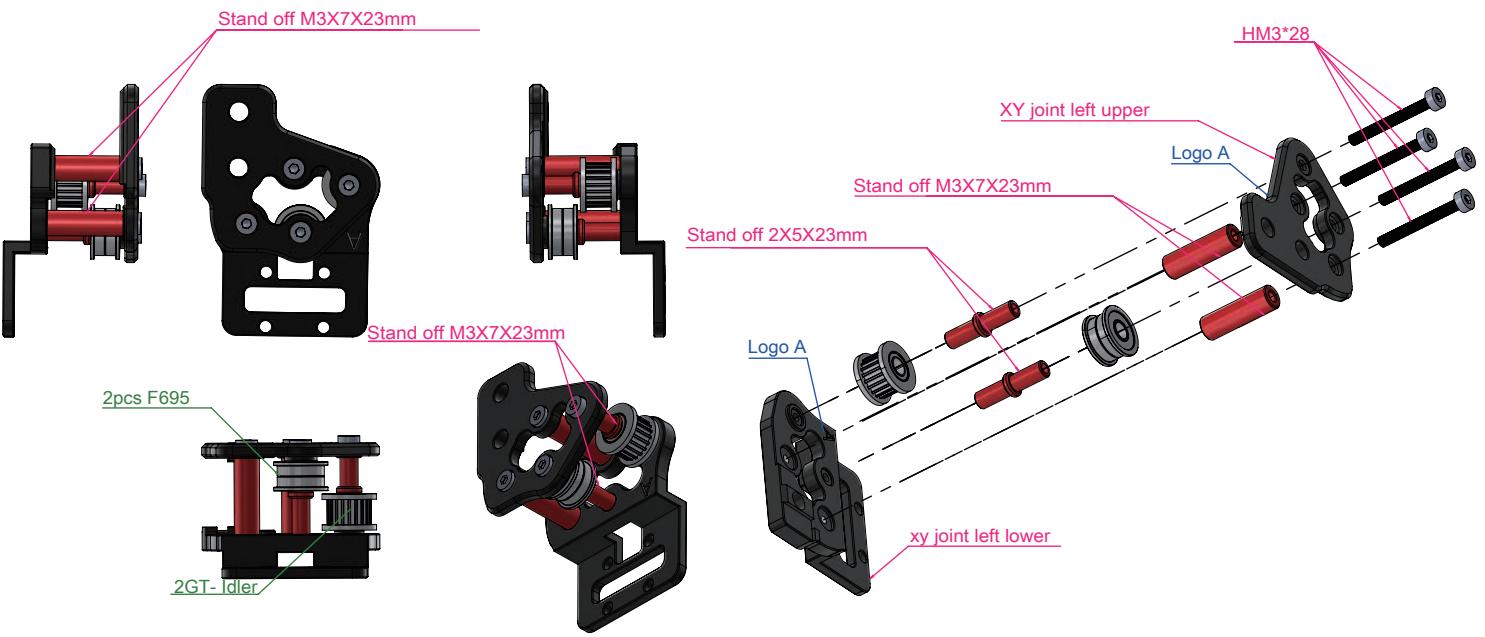
A Drive Assembly



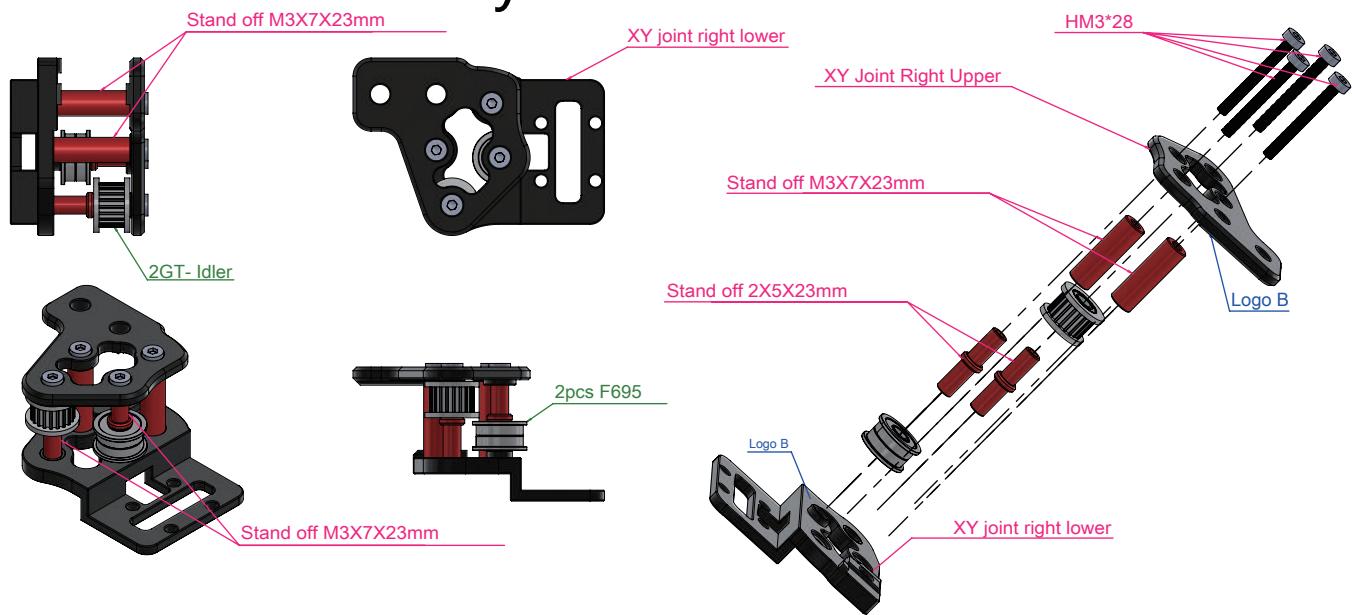
B Drive Assembly



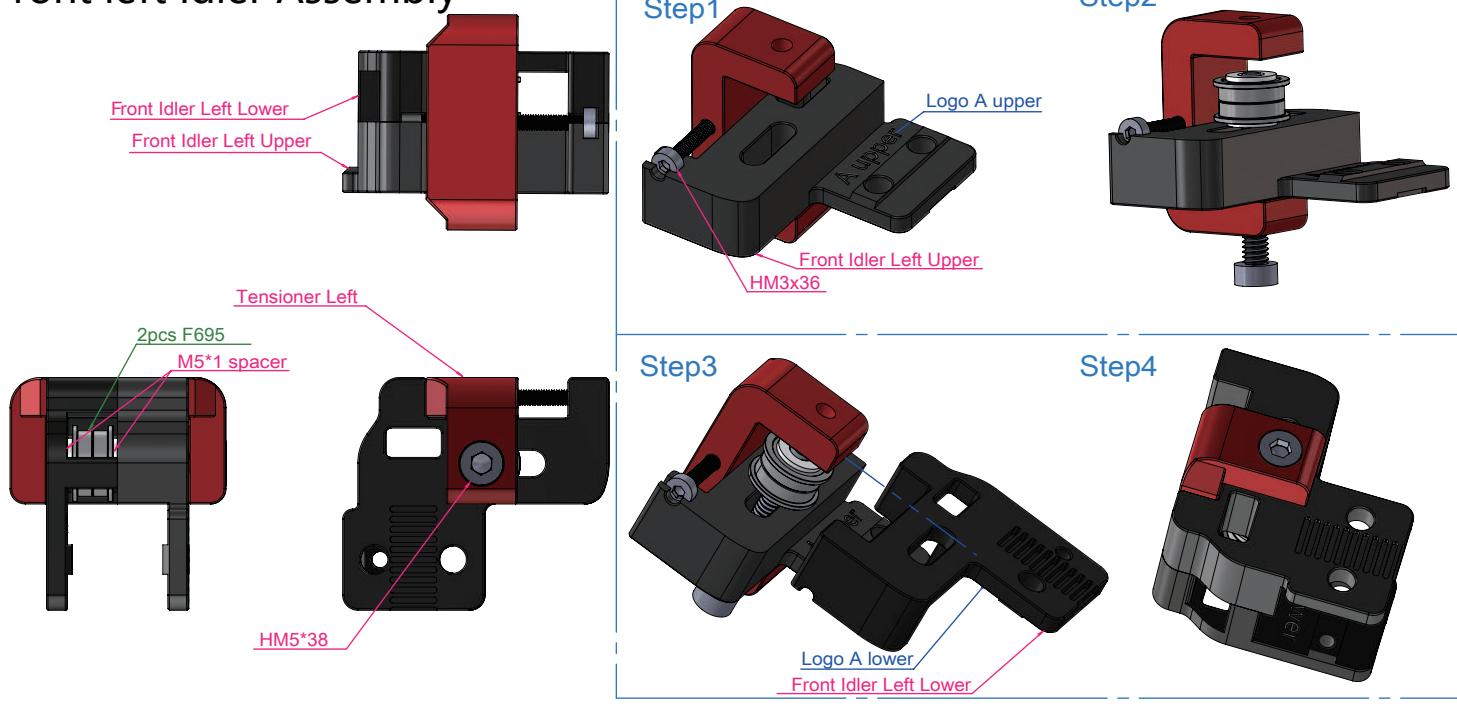
A XY Joint Assembly



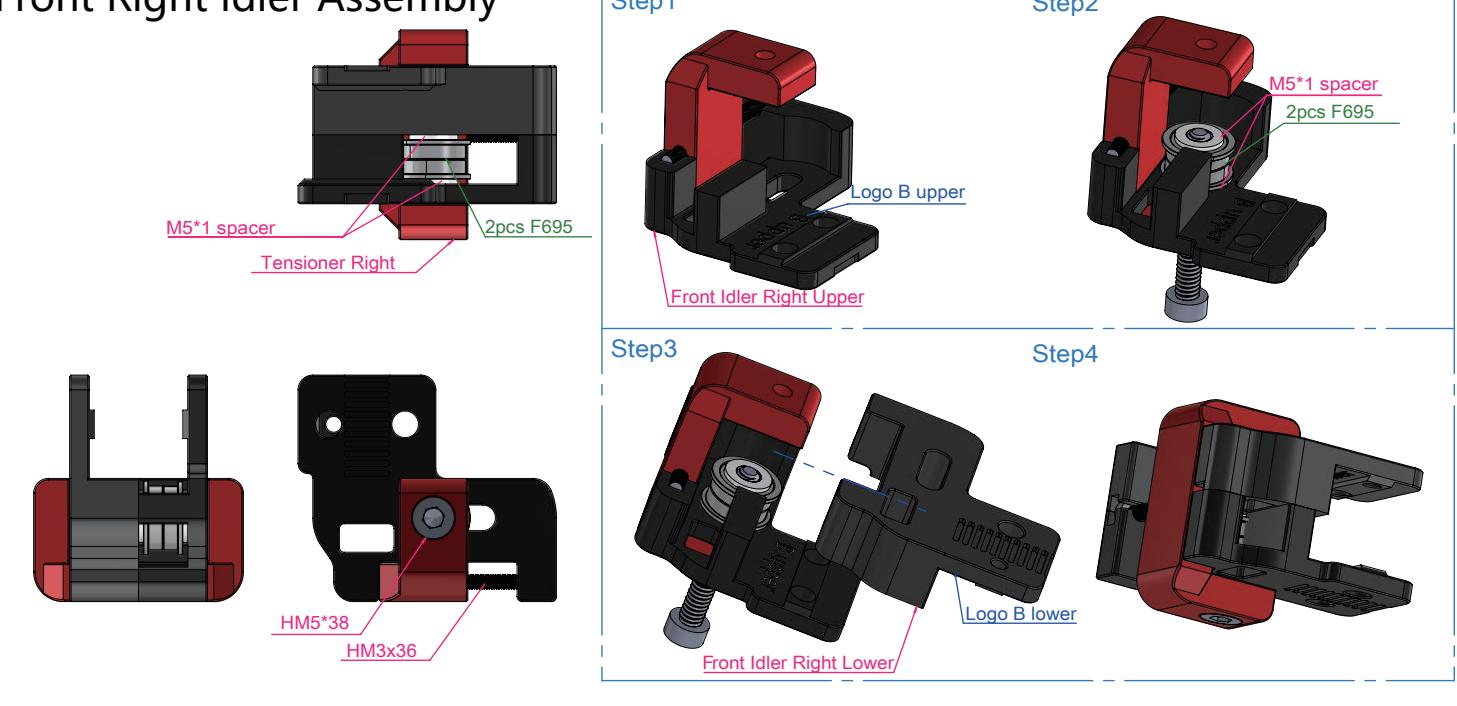
B XY Joint Assembly



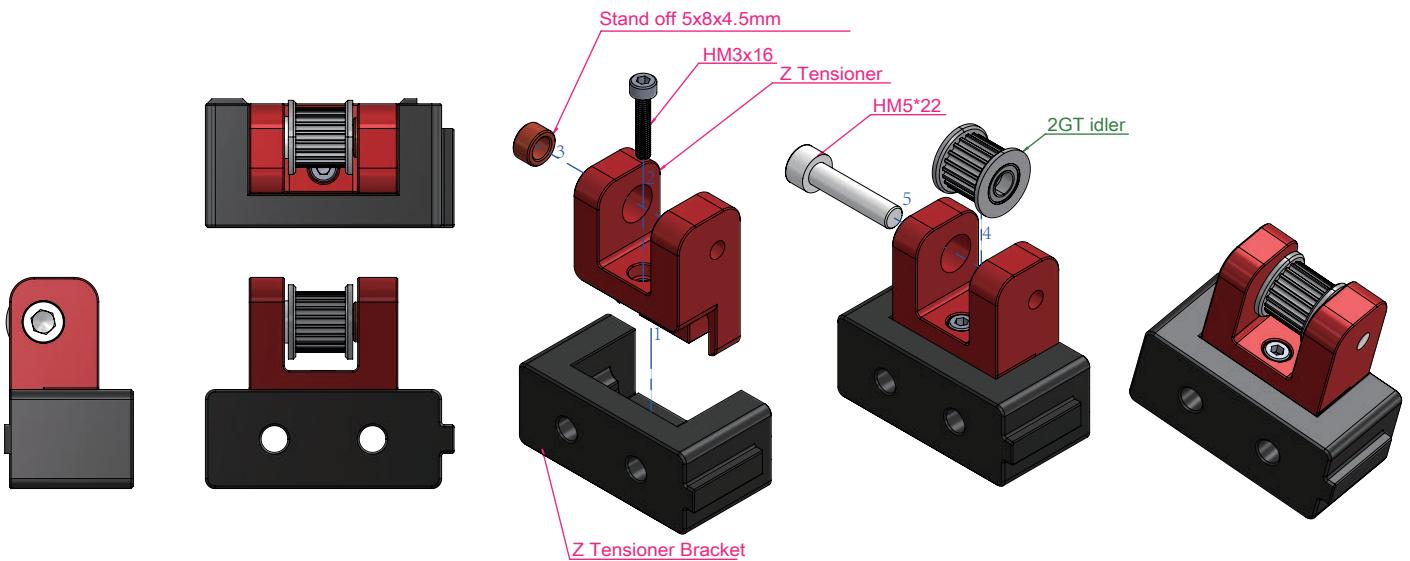
Front left Idler Assembly



Front Right Idler Assembly

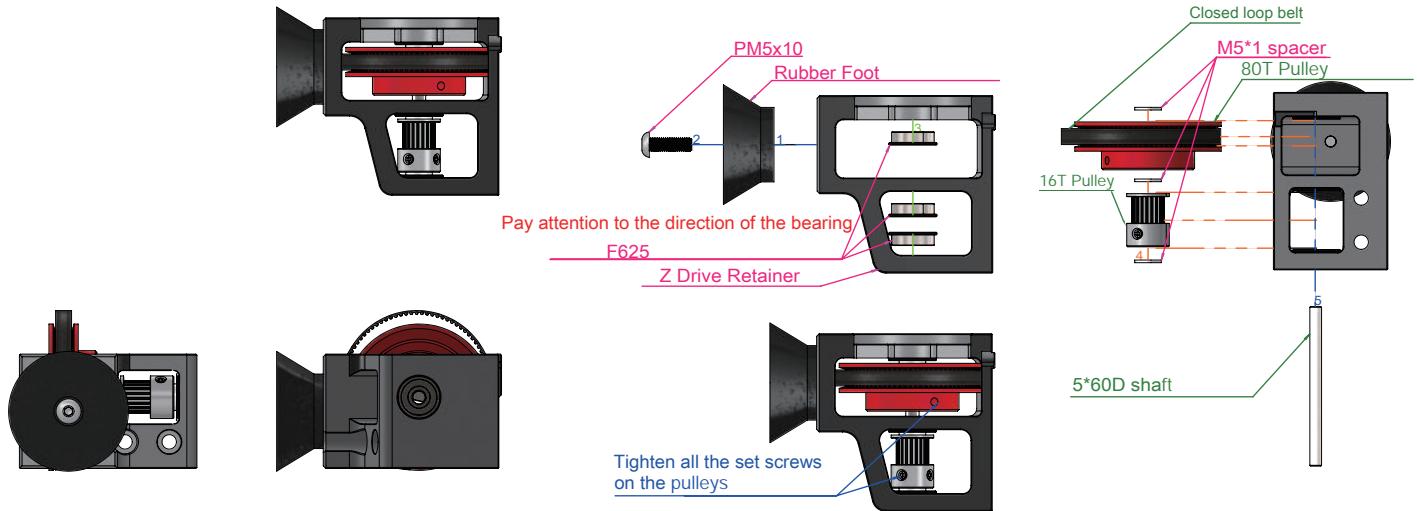


Z Idler Assembly



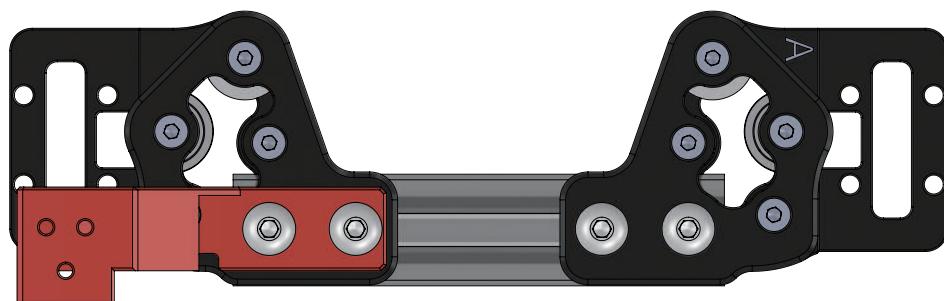
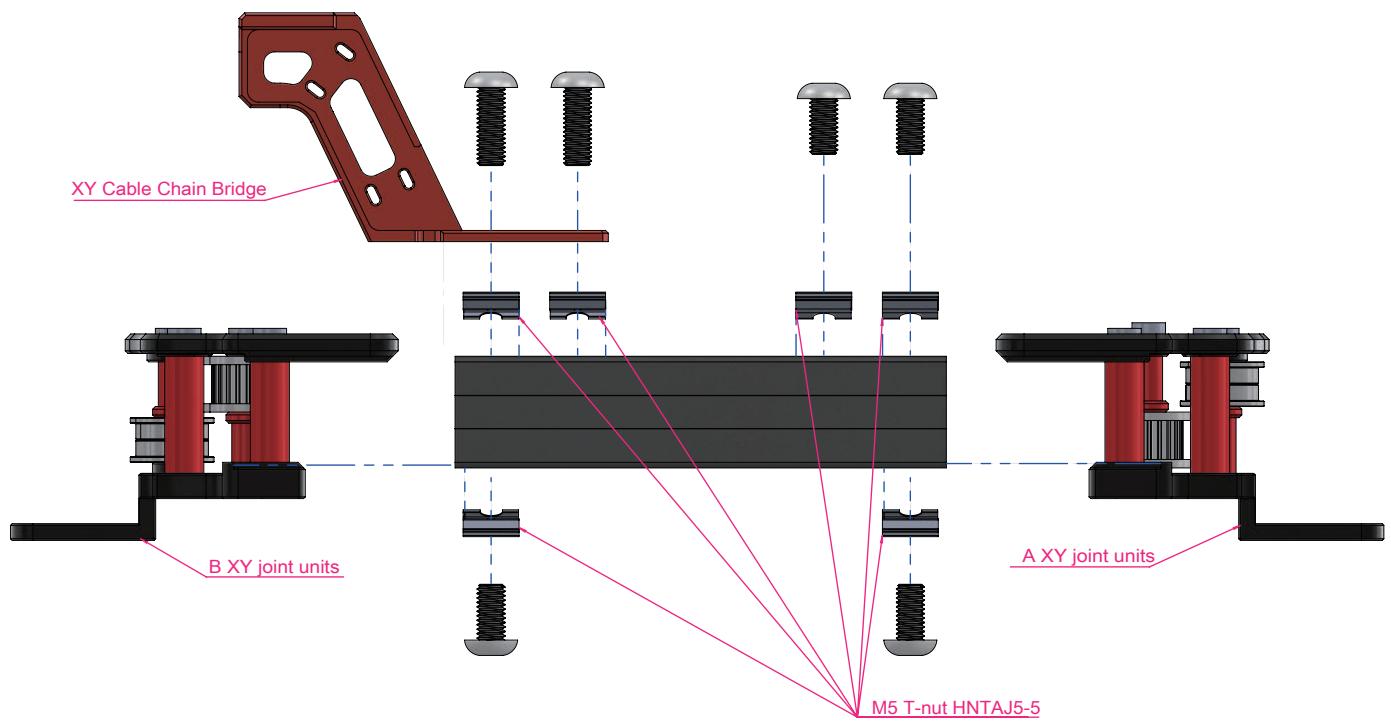
2set & 2set Mirror Part

Z-retarder Assembly

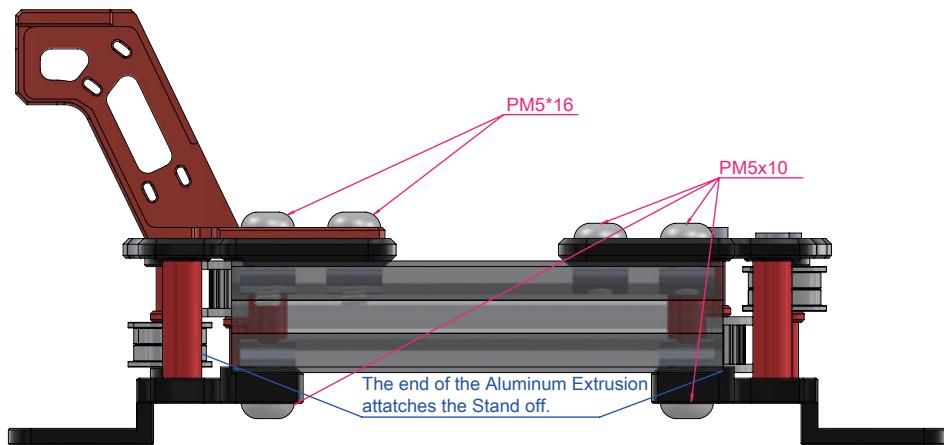
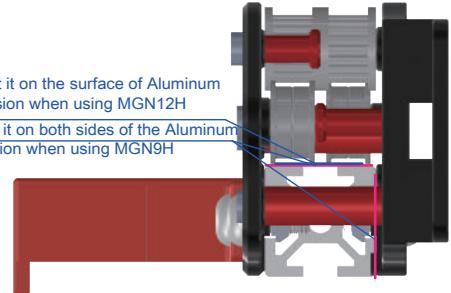


2set & 2set Mirror Part

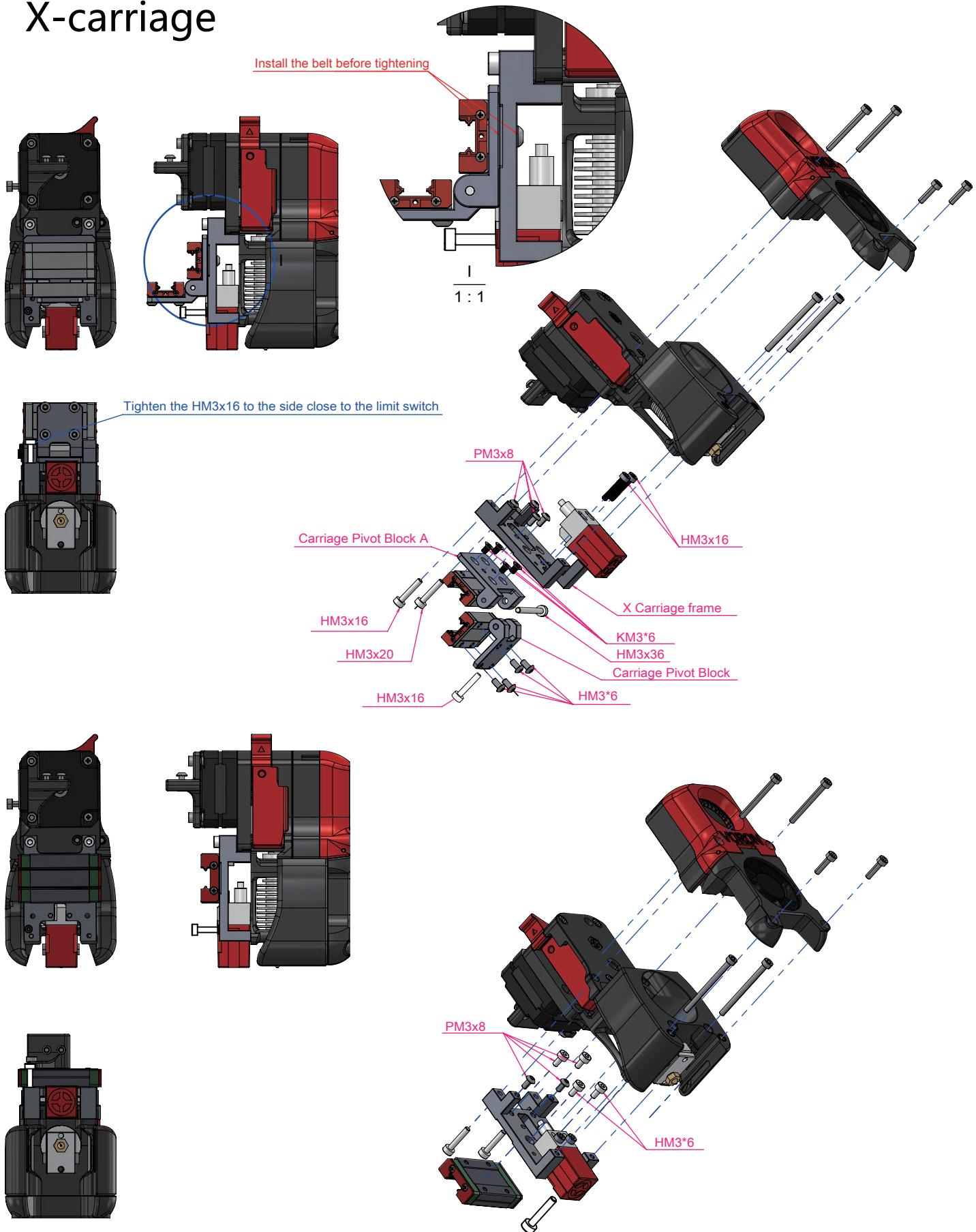
X-axis



Mount it on the surface of Aluminum Extrusion when using MGN12H
Mount it on both sides of the Aluminum Extrusion when using MGN9H

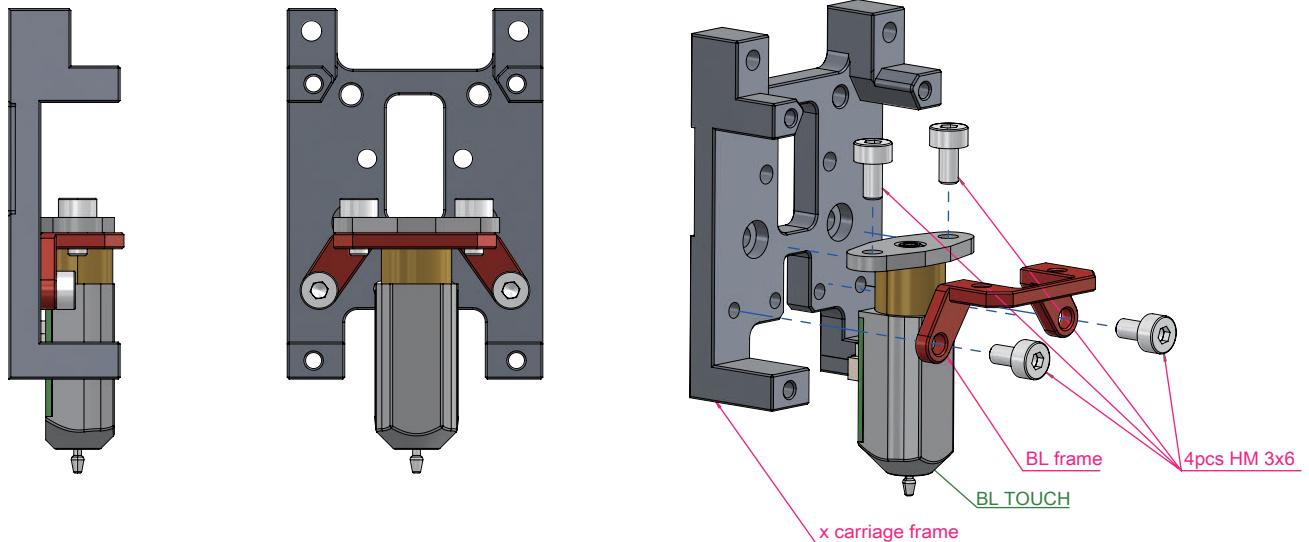


X-carriage

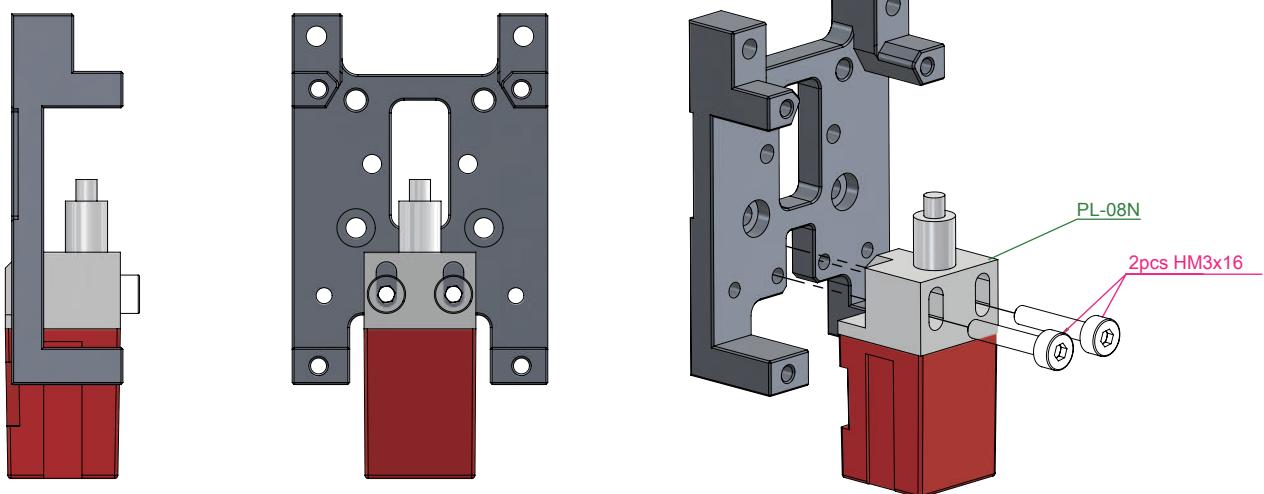


Z-probe

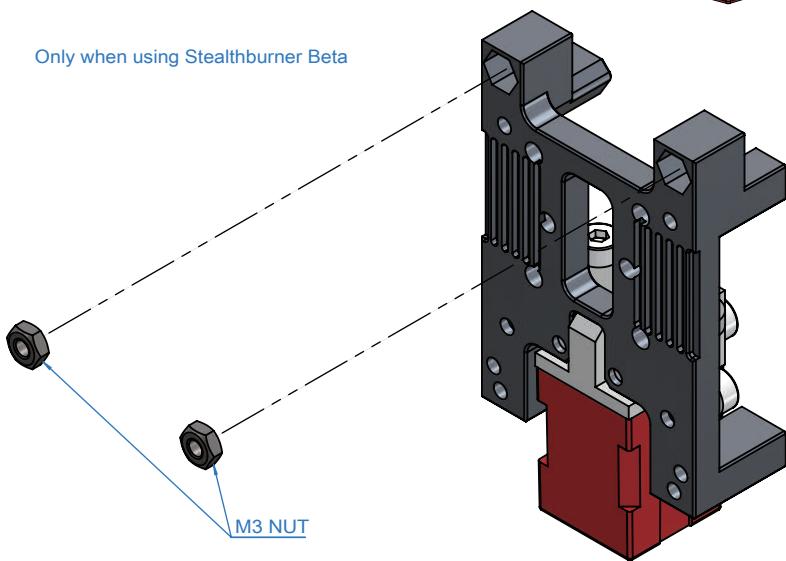
Use BLtouch



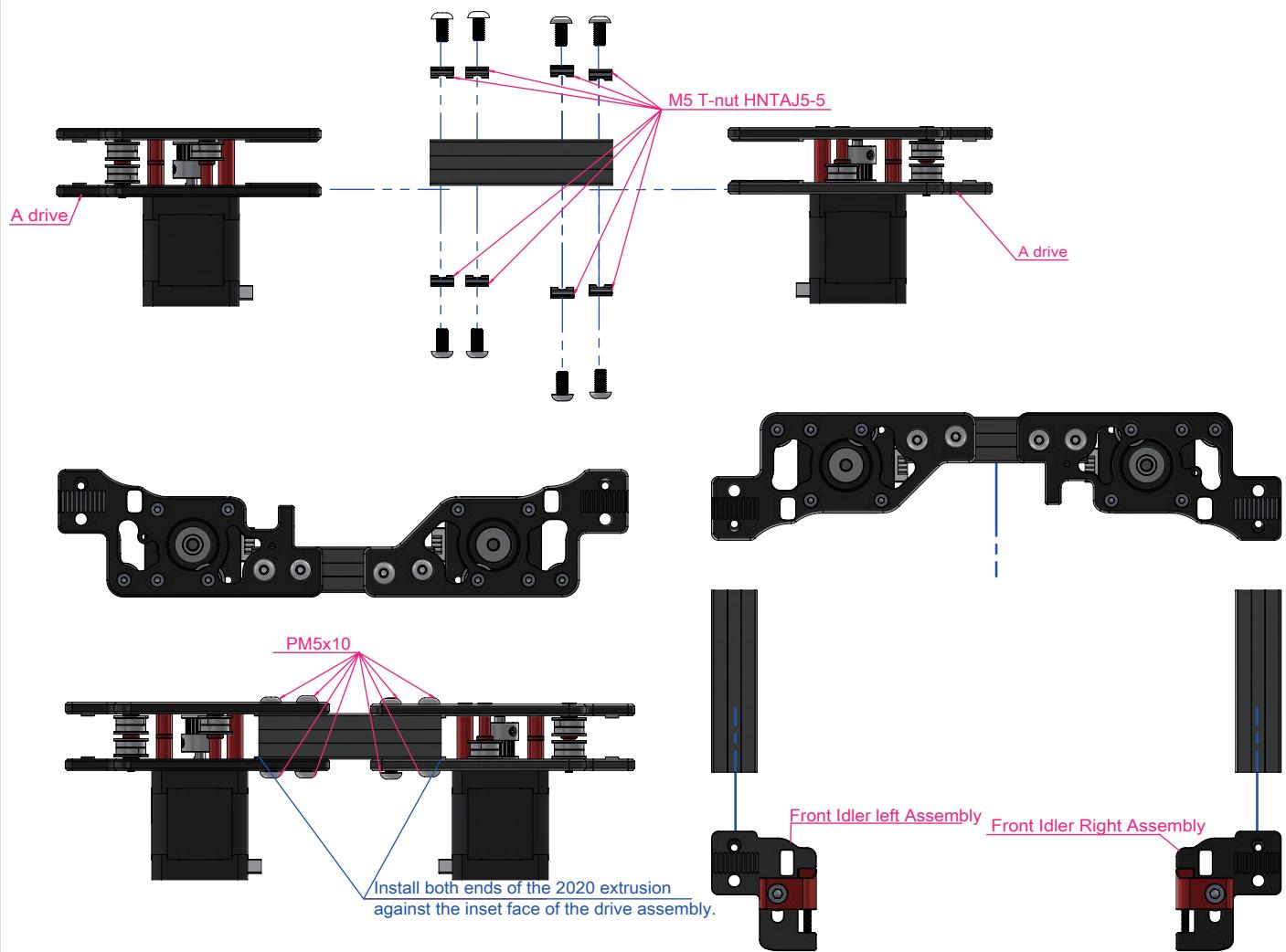
Use PL-08N



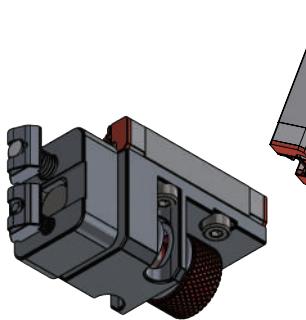
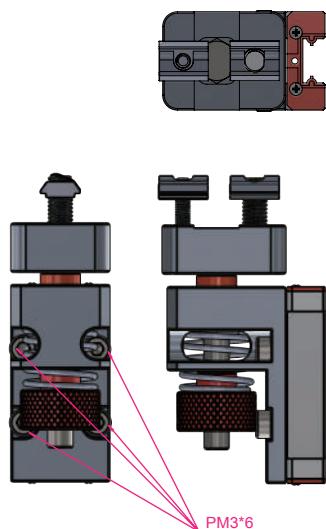
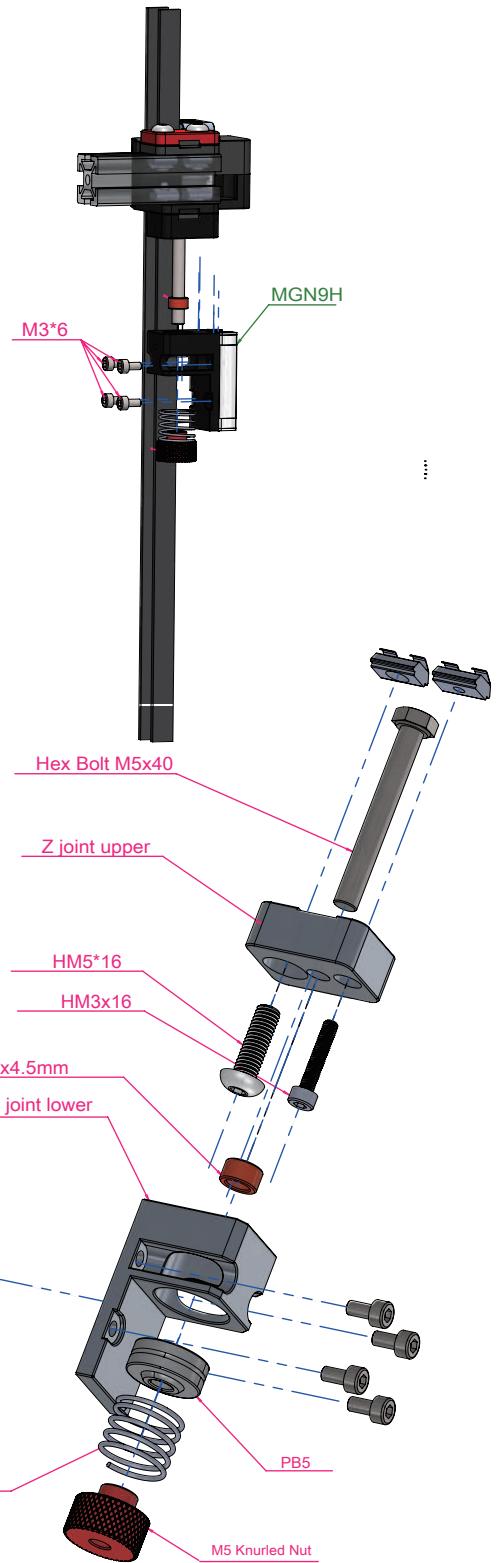
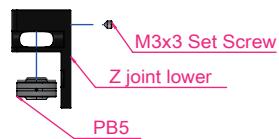
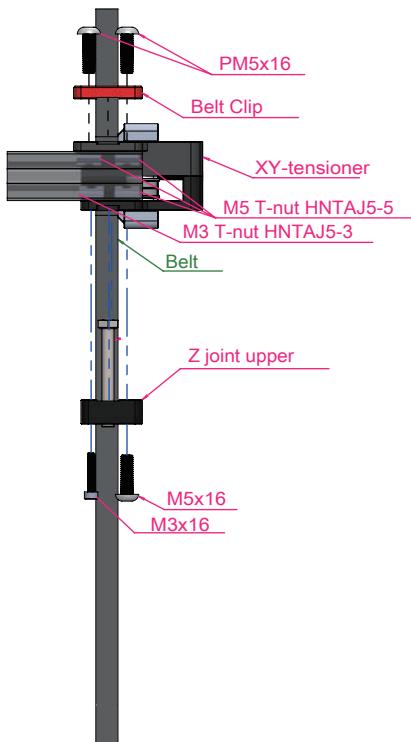
Only when using Stealthburner Beta



Y-axis



Z-Joints



4set

