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Paperback Manufacturing

Using the standard manufacturing specs on this page helps get your books into production more quickly.

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Trim Size

Books (black and white, color):

- Minimum width:** 4" (101.6 mm)
- Maximum width:** 8.5" (216 mm)
- Minimum height:** 6" (152.4 mm)
- Maximum height (black ink & premium color):** 11.69" (297 mm)
- Maximum height (standard color):** 11" (279.4 mm)

Note: If you switch units of trim size from inches to millimeters, or vice versa, rounding may occur.

Maximum Page Count

The following table provides maximum page counts based on trim width and paper choice.

Note: All books must have at least 24 pages.

Trim Width	Maximum Page Count			
Paper Type	Black ink and white paper	Black Ink and cream paper	Premium color ink and white paper	Standard color ink and white paper
	55# 90 GSM 435 PPI	55# 90 GSM 408 PPI	60# 90 GSM 435 PPI	55# 90 GSM 435 PPI
4" - 8.12" (101.6 - 206.4mm)	828	776	828	600
8.13" - 8.25" (206.5 - 209.7 mm)	800	750	800	600
8.26" - 8.27" (209.8 - 210.2 mm)	780	730	780	600
8.28" - 8.50" (210.3 - 215.9 mm)	590	550	590	600

Ink and Paper Type

Interior options include:

Black ink and white paper	55#	90 GSM	435 PPI
Black ink and cream paper	55#	90 GSM	408 PPI
Premium color ink and white paper	60#	90 GSM	435 PPI
Standard color ink and white paper	55#	90 GSM	435 PPI

Text paper stocks are subject to change.

Covers:

- 4-color printed covers
- 80# (216 GSM or 181 PPI) white cover stock
- Finished with your choice of matte or glossy lamination

Binding

Perfect binding

Color Requirements

- Color spaces** Files in CMYK (full-color printing) are preferred, but color spaces such as RGB (digital cameras and computer monitors) and grayscale (black and white printing) are also accepted. We don't recommend using multiple color spaces in a file. It can cause color variance and unexpected results when your book is printed.
- Color profiles** are color management added to an image or file. We don't recommend including color profiles in your file. Including color profiles can yield unexpected results. They are automatically removed before publishing.
- Spot colors** are colors generated from ink chosen from a color system (such as Pantone Matching System). Spot colors are used in offset printing and aren't compatible with Kindle Enterprise Publishing Print on Demand. Converting spot colors to CMYK is recommended.

Printing cost

	Cover and binding (per unit)	Cost per page (black and white)	Cost per page (premium color)*	Cost per page (standard color)*
US	\$0.850	\$0.012	\$0.070	\$0.036
CA	\$1.11 CAD	\$0.016 CAD	\$0.09 CAD	\$0.047 CAD
UK	£0.700	£0.010	£0.045	£0.025
EU	€0.600	€0.012	€0.060	€0.031
JP	¥180.00	¥2.50	¥6.90	Not available
AU	\$2.17	\$0.0215	\$0.0720	Not available

*We only charge color printing cost for the exact number of color pages present in the interior file. For example, if three out of 100 pages in a book are color, we'll charge three pages at color printing cost and 97 pages at black-and-white print cost.

To be sure your print cost is correct, submit black and white pages in grayscale.

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