

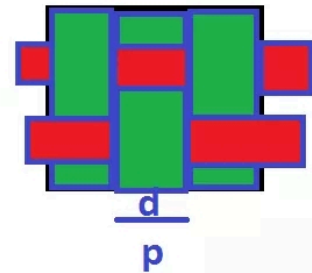
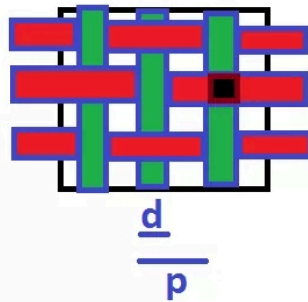
Cloth Cover

$$d = \frac{1}{28} \sqrt{Ne} \text{ inch}$$

$$\text{Cover} = d/p$$

P = thread spacing

d = dia of the yarn



$$p = 1/n$$

n = thread density

$$\text{Cover} = d/p = \frac{1}{28 \sqrt{Ne}} * \frac{1}{1/n} = \frac{n}{28 \sqrt{Ne}}$$

Warp cover, K1 and Weft Cover, K2

$$\text{Total Cover} = K1 + K2 - K1 * K2$$

$$\text{where, } K1 = \frac{n}{\sqrt{Ne}}$$

Therefore, Cloth Cover, $K_c = K1 + K2 - (K1 * K2 / 28)$

GSM Areal Density

$$1. \text{ GSM} = \frac{w * 10000}{A}$$

w = weight in gm
A = Area in cm²



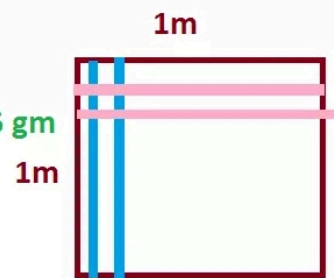
$$2. \text{ GSM} = w * 100$$

w = weight of the GSM cutter sample in gm



3. GSM

$$\begin{aligned} \text{weight of warp yarn} &= \text{EPI} * (39.37) * 1 * 1.0936 * \{1/(840 * \text{Ne})\} * 453.6 \text{ gm} \\ &= 23.25 \frac{\text{EPI}}{\text{Warp Yarn Ne}} \end{aligned}$$



$$\text{Exactly, } 23.25 * \frac{\text{EPI}}{\text{Warp Ne}} (1 + C1\%)$$

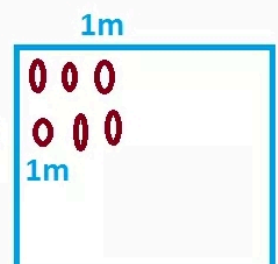
$$\text{GSM} = \left(\frac{\text{EPI} * (1 + C1\%)}{\text{Warp Ne}} + \frac{\text{PPI} * (1 + C2\%)}{\text{Weft Ne}} \right) * 23.25$$

25.50

4. GSM (Knit Fabric)

$$\text{GSM} = \frac{\text{wpi} * \text{cpi} * \text{loop length in mm}}{\text{Yarn count in Ne}} * 0.9158$$

$$\begin{aligned} &(\text{wpi} * 39.37) * (\text{cpi} * 39.37) * (l) * 10 * (1/2.54) * (1/36) * \{1/(840 * \text{Ne})\} \\ &\quad * 453.6 \text{ gm} \end{aligned}$$



Fabric Strength

Why to Test Fabric Strength?

How to check fabric Strength?

Tensile Strength Dress Material such as shirting, suiting,

Tearing Strength Ribbon, tapes, bandage cloth, insulating tapes etc

Bursting Strength Parachute cloth, filter cloth, non-wovens, nets and knitted fabrics

Wear and abrasion Workman's cloth

Tensile Strength

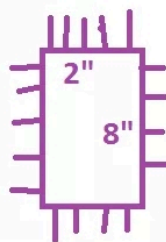
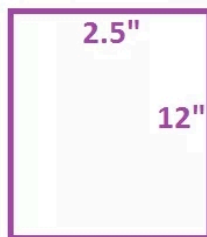
Sample preparation:

Three tests can be done

1. Ravelled Strip method
2. Cut Strip method
3. Grab method

CRL and CRE

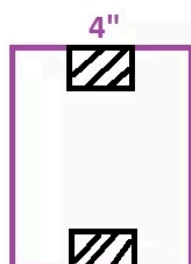
1. Ravelled Strip Method



2. Cut Strip Method



3. Grab Method



12 inches per minute

