



BCS

BASPAR CHEMI SEPIDAN



Where science meets innovation

Compound 2023



Where Science Meets Innovation



BASF CHEMI SERV



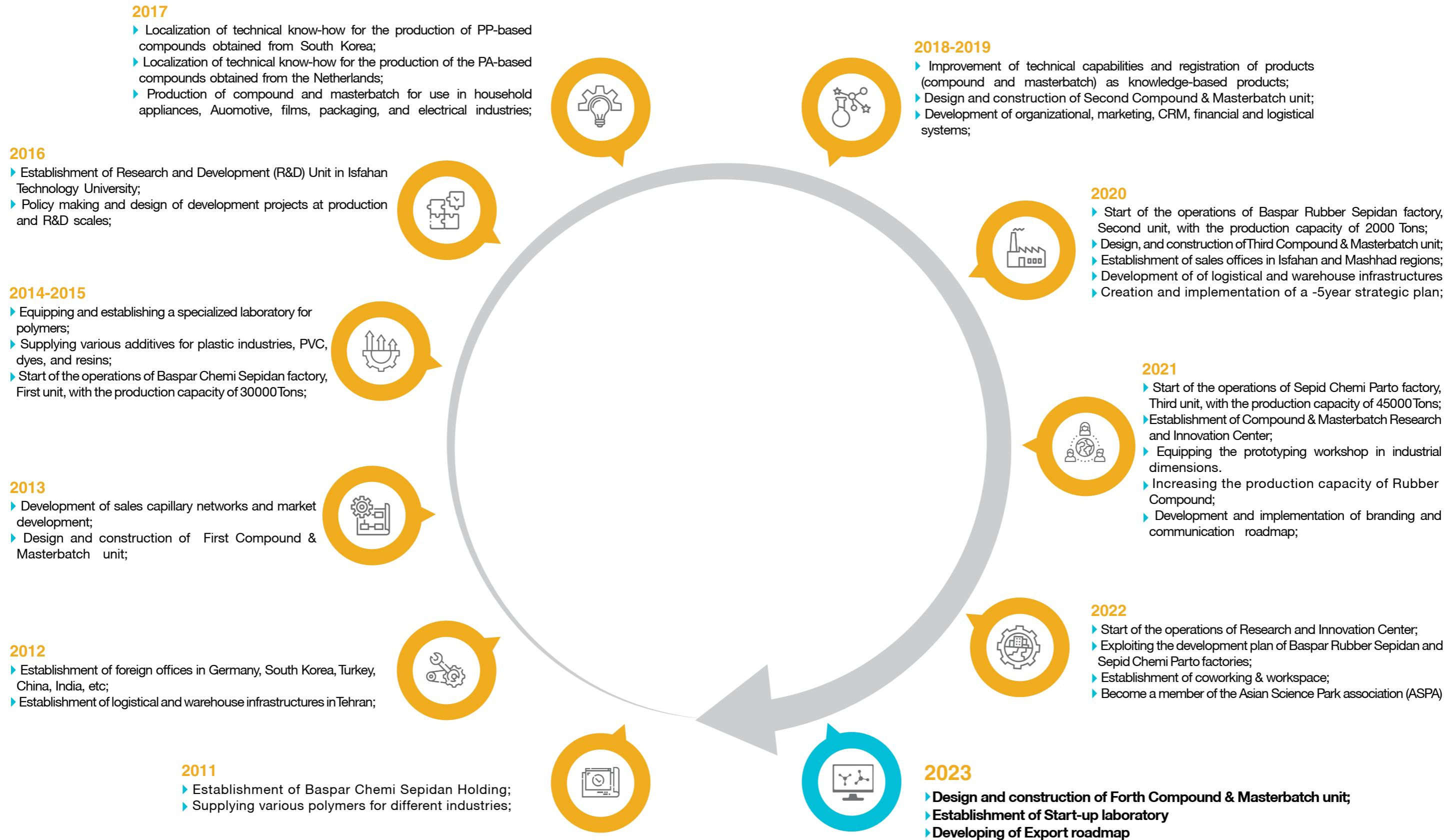
"Where science meets innovation"

Baspar Chemi Sepidan Holding, with the trademark BCSTM, is a knowledge-based startup laboratory focused on developing an innovation ecosystem. The Holding was founded with four main centers: business development and organizational innovation, research and innovation, production sites, and Sales & commercialization offices. Its result is the production and supply of advanced industrial and engineering polymers. It started its activities in 2011 by supplying various polymers for use in different industries such as home appliances, automotive, electrical, construction, etc. Gradually, with the establishment of commercialization offices and market research in different countries such as Germany, Turkey, China, the United Arab Emirates, Taiwan, India, Serbia, Vietnam, Malaysia, South Korea, and Italy, it has succeeded in achieving a leading position in the supply, production, and innovation of polymer products in the country's industry.

One of BCS's goals is to expand the value chain by converting raw polymer materials and additives into high-value specialized raw materials. Over the past decade, it has successfully launched several production units for compounds, masterbatches, and rubber compounds. With an emphasis on continuous improvement of product quality and the expansion of knowledge-based activities, BCS equipped and operated a specialized polymer materials laboratory and a research and development (R&D) unit in 2015 and 2016. In 2021, the integration and development of these organizational units led to the establishment of a research and innovation center located at Isfahan University of Technology. All these effective processes have transformed BCS into a leading and technologically advanced knowledge-based production entity with a capacity of over 75,000 tons per year, supplying raw materials and additives for industries such as household appliances, automotive, textiles, construction, agriculture, film and packaging, electronics, rubber, and chemicals in the region.

The content

History	4	Washing Machine	25
Honors	6	Television	28
BCS Holding	7	Vacuum Cleaner	29
our locations	8	Electrical Products	32
BCS Holding	10	Switches & Sockets Door Entry systems Ceiling light frame	34
Autumotive Products...	11	Door Entry Multifunction Devices Printer component	35
Interior	12	LED Compounds	36
Exterior	14	Cover lights Remote control	37
Engine Room	16	Light Frame	38
Home Appliances Products	18	Trailing Socket & Leads LED Frame	39
Refrigerator	20	R & I Center	40

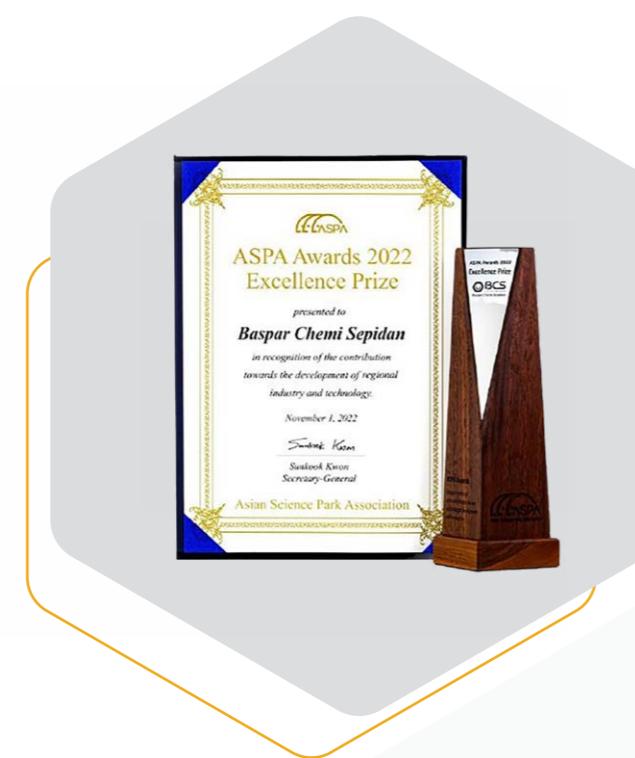


Achievements and Honors

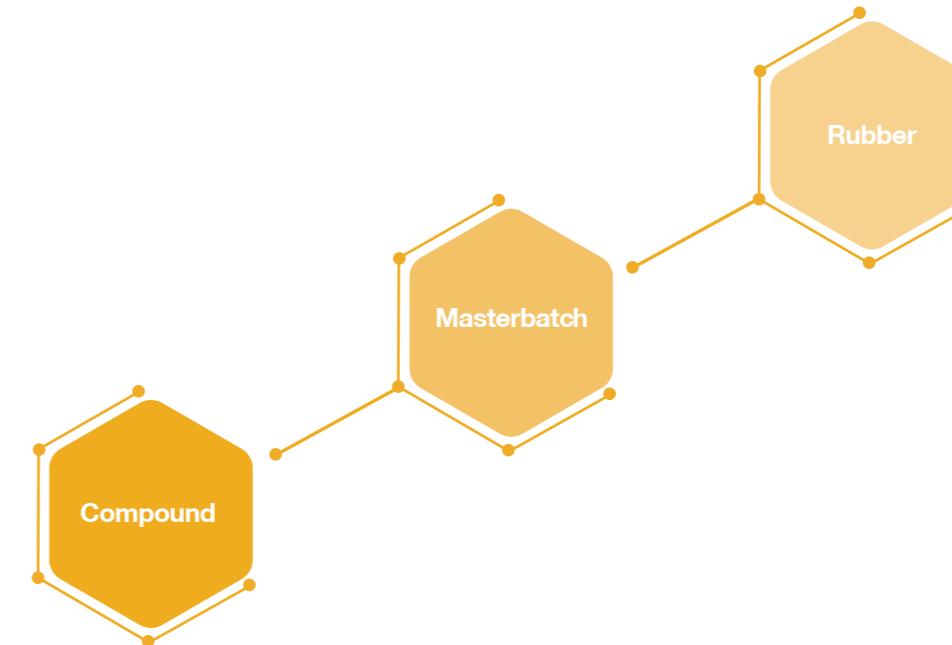
- ▶ Holder of knowledge-based company certificate
- ▶ **Achieving the top position and Excellence Prize of the Asia Science and Technology Parks Association (ASPA)**
- ▶ Receiving the top rank of industry, mining and trade of Isfahan province
- ▶ Obtaining the tile of job creating unit in polymer industry from the provinces polymer industry association
- ▶ Registration of 40 knowledge-based products
- ▶ Achieving more than 150 active grades development in our R&I center.
- ▶ Received ISO certificates:
 - [ISO 2015-9001(IQNET)]
 - ISO 2018-10004(QM)
 - [ISO 2018-10002(QM)]
 - ISO 2015-9001(CSQ)
- ▶ Received the title of the best research and development company among technological companies among technological companies in ISTT.
- ▶ Obtaining Food grade licence for products issued by medical treatment and education, Ministry of Health and Isfahan University of Medical Sciences
- ▶ Member of the Board of Directors of the National Association of Compound and Masterbatch
- ▶ Member of the Association of Knowledge-Based Companies of Isfahan Province
- ▶ Member of Agricultural Engineering and Natural Resources Organization of Isfahan province
- ▶ Member of Plastic and Polymer Industry Association of Isfahan province
- ▶ Member of Research and Technology Network of Isfahan province
- ▶ Member of Tehran and Isfahan Chamber of Commerce

WINNER

Achieving the top position and Excellence Prize of the Asia Science and Technology Parks Association (ASPA)



Core production of Baspar Chemi Sepidan Holding

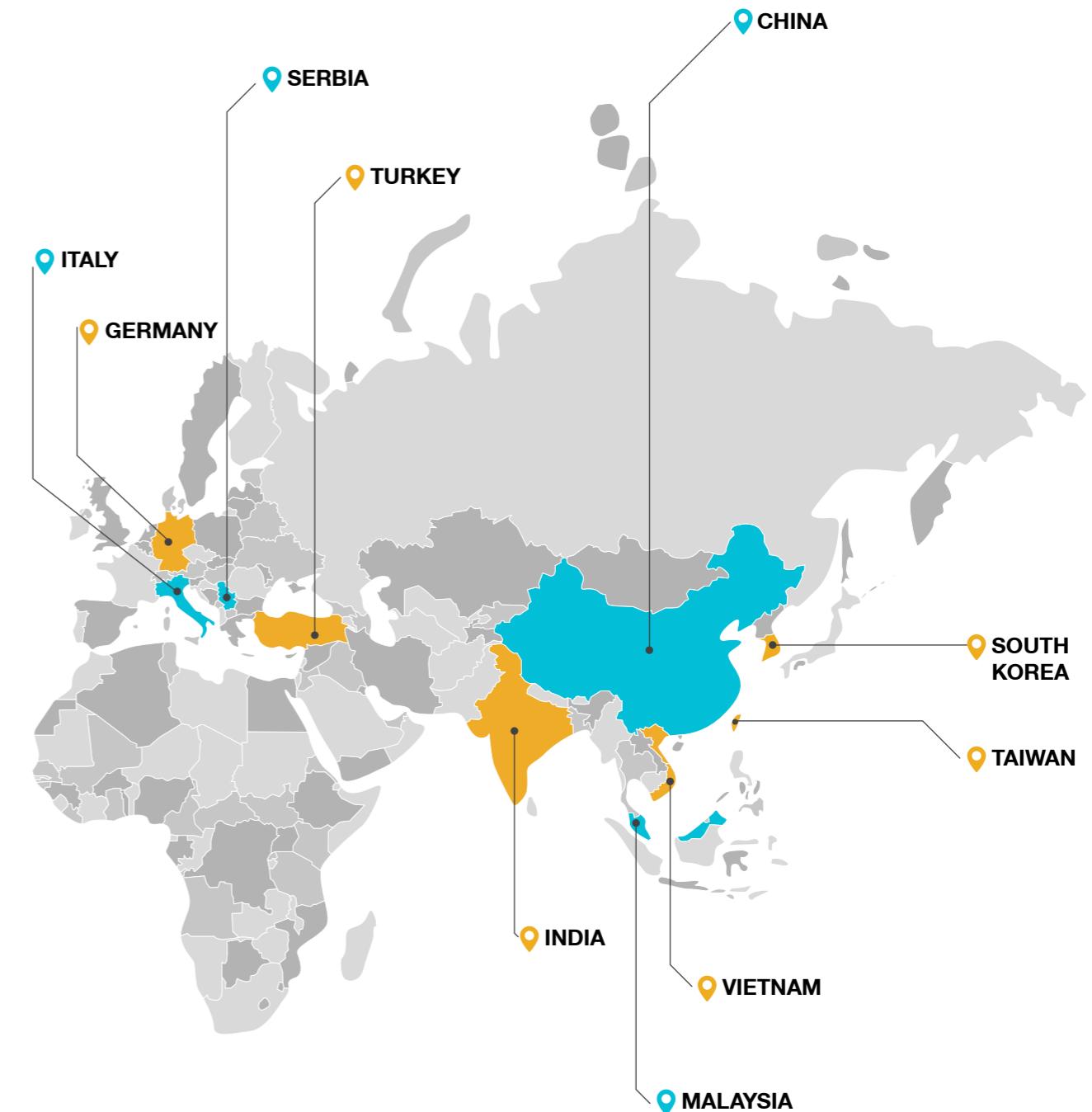


Division	Product
Compound	PE, PP, ABS, SAN, PC, MABS, PMMA, PA
Masterbatch	COLOR, WHITE, BLACK, ADDITIVE
Rubber	NBR, IIR, EPDM, SI, NBR-SBR, CR, CSM

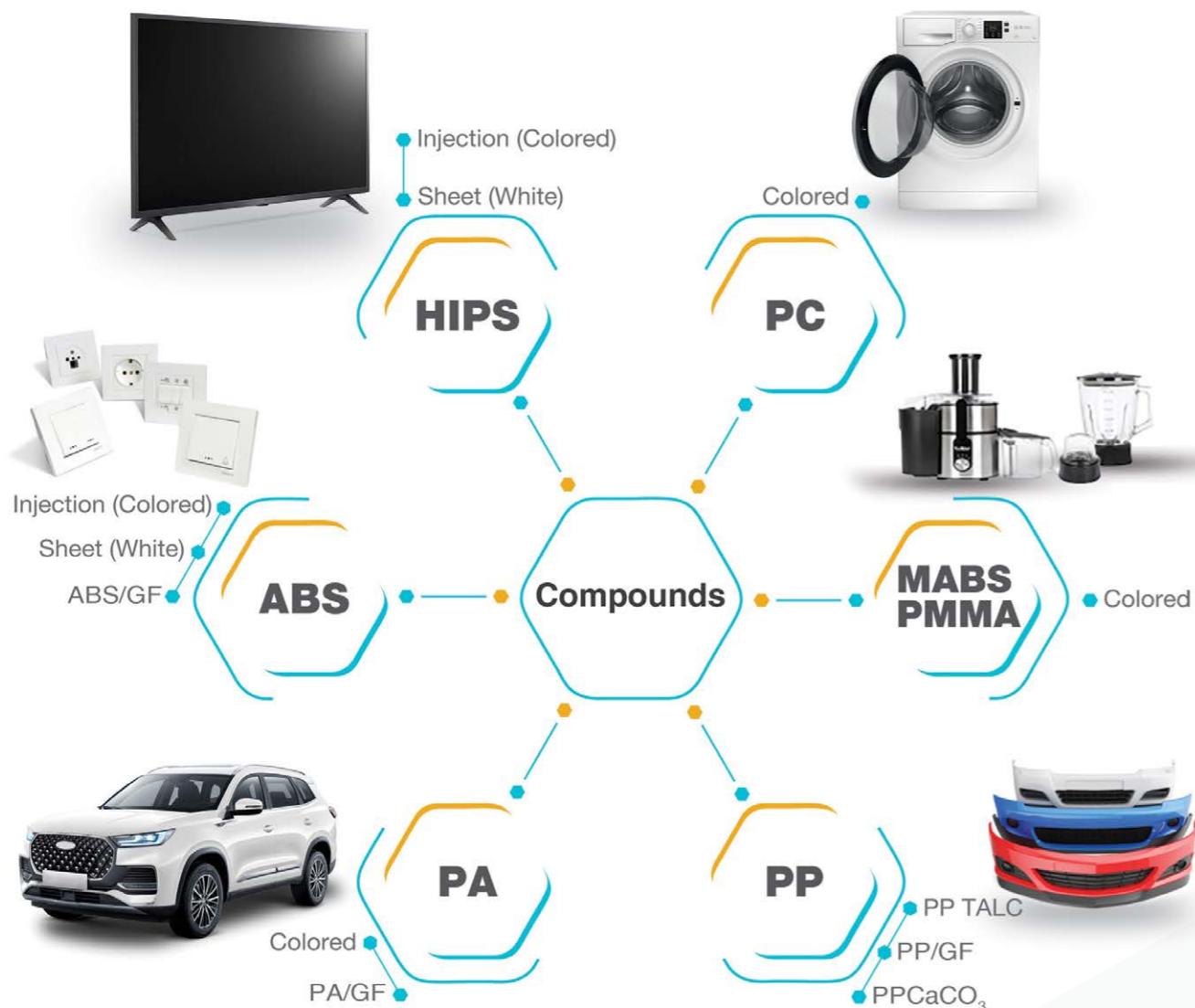
Offices & Production sites



International offices



Schematic Diagram of BCS Compound



Schematic Diagram of BCS Compound





Automotive products...



Interior

PP Compounds
ABS Compounds
TPE/TPV Compounds

Exterior

PP Compounds
ABS Compounds
PC/ABS Alloy
PMMA Compounds

Engine Room

PP Compounds
PA Compounds

Interior...

PP Compounds

Characteristics

- Anti scratch (PSA D45-5525, $\Delta L < 1.5$)
- High Impact
- Good Processability
- Low Gloss
- High Heat resistant

Applications

- Dashboard
- Door Trim
- Seats Trim
- Console



ABS Compounds

Characteristics

- High gloss
- High Rigidity
- Good processability



Applications

- Instrument cluster frame



TPE/TPV Compounds

Characteristics

- UV and ozone resistance
- Recyclable
- Low compression set
- Weathering resistance
- Wide hardness range
- Easy processing with shorter cycle time

Applications

- Door seal



Door seal

AL81170
AL81185

TPE/TPV COMPOUNDS Technical specification table

Properties	Description	Color	Compression Set (72hr, 70°C)	Tensile Strength	Tensile Strain at Break	Hardness	Processing Technology
Test Method	-	Visual	ASTM D395	ISO 37	ISO 37	ASTM D2240	-
Unit	-	-	%	MPa	%	Shore A	-
TPE/TPV Compounds							
AL81170	TPV	Gray	33	8.5	280	72	Extrusion
AL81185	TPV	Gray	30	8	290	84	Injection

INTERIOR Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C087513	PP+25% Talc	Beige	23	24	8	55	Injection
C087514	PP+25% Talc	Beige	11	19	44	120	Injection
C088186	PP+20% Talc	Black	12	25	50	75	Injection
C088129	PP+20% Talc	Dark Gray	15	25	80	135	Injection
C088137	PP+20% Talc	Gray	12	18	25	100	Injection
C081106	Colored PP	Gray	9	21	260	192	Injection
ABS Compounds							
C031010	Colored ABS	High Glossy Black	18	44	7	180	Injection

Exterior...

PP Compounds

Characteristics

- Light weight
- Excellent impact/stiffness balance
- High dimensional stability
- Excellent paint adhesion

Applications

- **Bumper**
C080102
- bumper



ABS Compounds

Characteristics

- High Flow
- Gloss retention
- Low outgassing for hot-stamping
- Metal plating
- UV resistance

Applications

- Grille



PC/ABS Alloy

Characteristics

- High Gloss
- High Impact
- High Heat resistant



PMMA Compounds

Characteristics

- Clear transparency
- Color Stability
- UV resistance

Applications

- Rear lamp



EXTERIOR Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C080102	High Impact PP	Natural	11	21	400	500	Injection
ABS Compounds							
C031011	Colored ABS	Glossy Black	20	39	12	205	Injection
PC/ABS Alloy							
AL21002	Colored Alloy	Black	38	52	40	330	Injection
AL21004	Colored Alloy	Black	18	50	44	550	Injection
PMMA Compounds							
C0103200	Colored PPMA	Red	3.2	68	13	18	Injection

Engine Room....

PP Compounds

Characteristics

- High stiffness
- Good thermal resistance
- Good mechanical properties



Applications

- Air filter housing

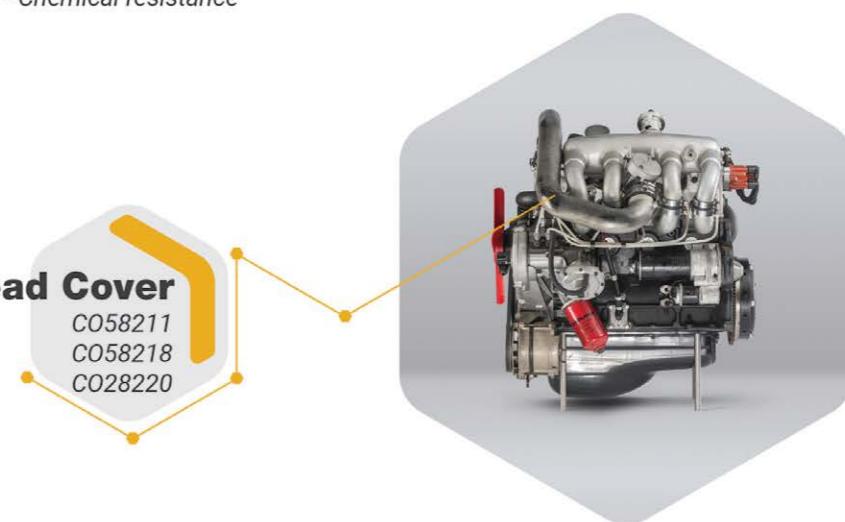
PA Compounds

Characteristics

- High Heat Resistant
- High mechanical Properties
- High Processability
- Chemical resistance

Applications

- Cylinder Head Cover



ENGINE ROOM Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C088502	PP+30%(GF+Talc)	Natural	9	47	10	80	Injection
PA Compounds							
C058211	PA6+35%GF	Black	-	125	9	73	Injection
C058218	PA6+35%GF	Black	-	150	10	130	Injection
C058220	PA6+35%GF	Black	-	100	15	100	Injection



Home Appliances products...



Refrigerator

PP Compounds
ABS Compounds
HIPS Compounds
MABS Compounds
TPE Compounds
PC Compounds

Washing Machine

PP Compounds
ABS Compounds
PC Compounds
MABS Compounds
TPV Compounds

Television

HIPS Compounds
ABS Compounds
PC/ABS Alloy

Vacuum Cleaner

PP Compounds
ABS Compounds
PP Compounds



Refrigerator...

PP Compounds

Characteristics

- Dimensional Stability
- High Surface Quality
- Flowability

Applications

- Inner Injection Component
- Drawer

ABS Compounds

INJECTION

Characteristics

- Black/White/Gray
- Good Processability
- Impact strength
- Gloss surface
- $\Delta E < 0.5$

Applications

- Frame
- Door handle
- Drawer

Applications

- Refrigerators Inner sheet/ Profile

EXTRUSION

Characteristics

- Weatherability
- Gloss surface
- Chemical & Crack resistance

REINFORCED

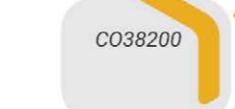
Characteristics

- High mechanical properties
- Heat resistance

FLAME RETARDANT

Characteristics

- Heat resistance
- UL94 standard levels V0, V1, V2
- Good mechanical properties



HIPS Compounds

INJECTION

Characteristics

- Impact Strength
- High Flowability

EXTRUSION

Characteristics

- Soft touch
- Weatherability
- Crack resistance

- Injection
- Extrusion

Applications

- Inner Injection Component
- Drawer



MABS Compounds

• Metallic MABS

Characteristics

- highly reflective colorants
- Cost effective replacement for painted, plated or metal parts.

Applications

- Glass shelf frame



CO120002
CO121200
CO127102

TPE Compounds

Characteristics

- No vulcanization required
- Good heat resistance
- Excellent stiffness
- Easy to color
- Easy to process

Applications

- Door seals
- Water Drain valve seal
- Ice tray



AL21170
AL21171

PC Compounds

Characteristics

- Clear transparency
- Impact Strength

Applications

- LED Cover



-CO41302

REFRIGERATOR Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
CO88079	PP+25% CaCO ₃	White	20	20	70	75	Injection
CO88087	PP+10% CaCO ₃	White	25	21	100	105	Injection
HIPS Compounds							
CO60112	Colored HIPS	White	5	19	55	100	Injection
CO60442	Colored HIPS	White	5	20	60	90	Injection
CO60115	Colored HIPS	White	5	18	35	85	Extrusion
ABS Compounds							
CO30151-F	Food Contact Colored ABS	White	28	40	14	200	Injection
CO30151	Colored ABS	White	33	40	13	210	Injection
CO30130-M	Colored ABS	White	25	39	15	215	Injection
CO31011	Colored ABS	Glossy Black	20	39	12	205	Injection
CO31010	Colored ABS	High Gloss Black	20	39	12	205	Injection
CO31100	Colored ABS	Gray	20	40	11	215	Injection
CO30733	Colored ABS	Bluish White	4	42	15	280	Extrusion
CO30620-K	Colored ABS	White	4	43	12	320	Extrusion
CO31121	Colored ABS	Gray	4	40	18	240	Extrusion
CO38200	ABS+20% GF	Natural	2.5	65	10	55	Injection
CO39350	Flame Retardant ABS	Natural	28	40	10	77	Injection

REFRIGERATOR Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
MABS Compounds							
C0120002	Metallic Effect	Pearl white	17	41	12	65	Injection
C0121200	Metallic Effect	Silver	25	40	10	79	Injection
C0127102	Metallic Effect	Bronze	18	41	27	106	Injection
PC Compounds							
C041302	Colored PC	Smoky	9	62	103	690	Injection

TPE COMPOUNDS Technical specification table

Properties	Description	Color	MFI (230°C, 2.16kg)	Tensile Strength	Tensile Strain at Break	Hardness	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ISO 37	ISO 37	ASTM D2240	-
Unit	-	-	g/10 min	MPa	%	Shore A	-
TPE Compounds							
AL21170	TPE-S	Gray	9	6.5	350	72	Injection
AL21171	TPE-O	Gray	8	7.2	320	72	Injection

Washing Machine....

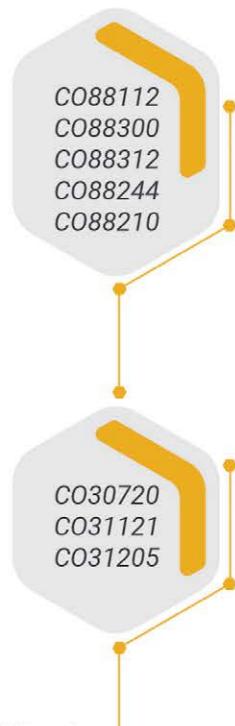
PP Compounds

Characteristics

- High mechanical properties
- Processability

Applications

- Detergent Dispenser
- Door frame
- Tub



ABS Compounds

Characteristics

- High Gloss
- Weatherability
- Impact Strength
- Color stability

Applications

- Control Panel
- Window Frame



PC Compounds

Characteristics

- High mechanical properties
- Heat resistance

Applications

- Door window
- LED Cover



MABS Compounds

Characteristics

- Processability
- Color Stability
- Clear transparency

Applications

- Door window

TPV Compounds

Characteristics

- UV and ozone resistance
- Recyclable
- Low compression set
- Weathering resistance
- Wide hardness range
- Easy processing with shorter cycle time

Applications

- Door Seal
- Anti-vibration feet

TPV COMPOUNDS Technical specification table

Properties	Description	Color	Compression Set (72hr,70°C)	Tensile Strength	Tensile Strain at Break	Hardness	Processing Technology
Test Method	-	Visual	ASTM D395	ISO 37	ISO 37	ASTM D2240	-
Unit	-	-	%	MPa	%	Shore A	-
TPV Compounds							
AL81170	TPV	Gray	33	8.5	280	72	Injection
AL81185	TPV	Gray	30	8	290	84	Injection

WASHING MACHINE Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C088112	PP+20% Talc	Natural	10	27	20	50	Injection
C088300	PP+32% (GF+CaCO ₃)	Natural	6	60	5	80	Injection
C088312	PP+30% (GF+CaCO ₃)	Natural	8	55	8	65	Injection
C088244	PP + 30% GF	Natural	7	77	9	86	Injection
C088210	PP + 30% GF	Gray	6.5	77	5	95	Injection
ABS Compounds							
C030720	Colored ABS	White	20	44	12	210	Injection
C031121	Colored ABS	Gray	4	40	18	240	Extrusion
C031205	Colored ABS	Gray	20	42	12	200	Injection
PC Compounds							
C042101	Colored PC	Blue	10	59	100	680	Injection
MABS Compounds							
C0121300	Colored MABS	Smoky	16	43	28	75	Injection



Television....

HIPS Compounds

Characteristics

- High Flowability
- Processability

Applications

- Rear Cover

Characteristics

CO61000



ABS Compounds

Characteristics

- Gloss Surface
- High mechanical properties

Applications

- TV Frame

Characteristics

CO31011



PC/ABS Alloy

Characteristics

- High Gloss
- High flowability
- High Impact

Applications

- Stand Base

Characteristics

AL21002



Vacuum Cleaner....

PP Compounds

Characteristics

- Anti scratch
- High stiffness
- Good mechanical properties

Applications

- Floor nozzle

Characteristics

CO88101



PC Compounds

Characteristics

- Maximize IR Wavelength transmission
- Balance of toughness & mechanical properties

Applications

- IR PC

Characteristics

CO41000



ABS Compounds

Characteristics

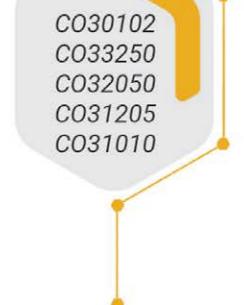
- Gloss Surface
- High Quality surface
- Good mechanical properties
- Processability
- $\Delta E < 0.5$

Applications

- External housing
- Stick & Joint

Characteristics

CO30102
CO33250
CO32050
CO31205
CO31010



TELEVISION Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
HIPS Compounds							
C061000	Colored HIPS	Black	14	17	34	85	Injection
ABS Compounds							
C031011	Colored ABS	Glossy Black	20	39	12	205	Injection
PC/ABS Alloy							
AL21002	Colored Alloy	Black	38	52	40	330	Injection

VACUUM CLEANER Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C088101	Anti scratch PP	Black	18	20	10	60	Injection
ABS Compounds							
C030102	Colored ABS	White	22	41	10	210	Injection
C033250	Colored ABS	Red	20	35	12	180	Injection
C032050	Colored ABS	Blue	20	38	10	190	Injection
C031205	Colored ABS	Gray	20	42	12	200	Injection
C031010	Colored ABS	HighGlossy Black	18	44	7	180	Injection
PC Compounds							
CO41000	IR PC	Black	17	62	100	730	Injection





Electrical products...

Door Entry Transparent Power supplies

 ABS Compounds
COLORED MABS

LED Bulbs

 PC Compounds
LIGHT DIFFUSER PC

Light Frame

 HIPS Compounds

Devices

 ABS Compounds
FLAME RETARDANT ABS

Cover lights

 PC Compounds
LIGHT DIFFUSER PC

Printers

 ABS Compounds
FLAME RETARDANT ABS

Switches & Sockets

 ABS Compounds
COLORED ABS
PC/ABS Alloy

Remote control

 PC Compounds
IR PC

Door Entry systems

 ABS Compounds
COLORED ABS

LED Frame

 HIPS Compounds

Ceiling light frame

 ABS Compounds
COLORED ABS



Switches & Sockets....

ABS Compounds

- COLORED ABS
- PC/ABS ALLAY



Characteristics

- High Gloss surface
- Anti-scratch
- High Heat Stability
- High Aesthetics
- High Opacity
- UV Resistance

Applications

- Switches
- Sockets



Door Entry systems....

ABS Compounds

- COLORED ABS



Characteristics

- High Gloss surface
- Anti-scratch
- High Heat Stability
- High Aesthetics
- High Opacity

Applications

- kits
- Panel
- Receivers



Ceiling light frame....

ABS Compounds

- COLORED ABS



Characteristics

- High Gloss surface
- Anti-scratch
- High Heat Stability
- High Aesthetics
- High Opacity

Applications

- Ceiling light frame



Door Entry Transparent Power supplies....

ABS Compounds

- COLORED MABS



Characteristics

- High Gloss surface
- Anti-scratch
- High Heat Stability
- High Aesthetics
- High Opacity

Applications

- Transparent Power supplies



Multifunction Devices....

ABS Compounds

- FLAME RETARDANT ABS



Characteristics

- Heat resistance
- UL94 standard levels V0, V1, V2
- High flow

Applications

- Multifunction Devices



Printer component....

ABS Compounds

- FLAME RETARDANT ABS



Characteristics

- Heat resistance
- UL94 standard levels V0, V1, V2
- High flow

Applications

- Printer component



ABS & MABS COMPOUNDS Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
ABS Compounds							
CO30415	Colored ABS	White	22	42	12	210	Injection
CO30416	Colored ABS	White	18	38	12	180	Injection
CO31010	Colored ABS	High Glossy Black	18	44	7	180	Injection
CO31011	Colored ABS	Glossy Black	20	39	12	205	Injection
CO31100	Colored ABS	Gray	20	40	11	215	Injection
CO39350	Flame retardant	Natural	28	40	10	77	Injection
MABS Compounds							
CO126300	Colored ABS	Green	16	43	28	75	Injection

LED Bulbs....

PC Compounds

- LIGHT DIFFUSER PC



Characteristics

- Maximize light transmission
- Excellent light diffusion
- Matt finish
- Excellent dispersion

Applications

- LED Bulbs



Cover lights....

PC Compounds

- LIGHT DIFFUSER PC

Characteristics

- Maximize light transmission
- Excellent light diffusion
- Matt finish
- Excellent dispersion

Applications

- Cover lights



Figure 1.
Effect of Light Diffuser masterbatch on
the PC optical performances

Remote control....

PC Compounds

- IR PC



Characteristics

- Color stability
- Maximize IR Wavelength transmission
- Balance of toughness & mechanical properties
- Dimensional stability

Applications

- Remote control

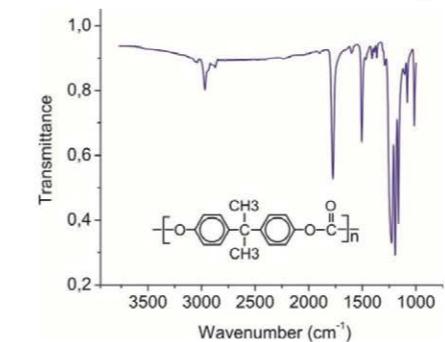


Figure 2.
IR absorption spectrum of the PC

PC COMPOUNDS Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PC Compounds							
C040104	Light Diffuser PC	White	8	60	80	650	Injection
C041000	IR PC	Black	17	62	100	730	Injection

Light Frame....



HIPS Compounds

Characteristics

- Soft touch
- Impact Strength
- High Flowability

Applications

- Light Frame



HIPS COMPOUNDS Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
HIPS Compounds							
C060416	Colored HIPS	White	4	21	76	85	Injection

Trailing Socket & Leads....

PP Compounds

Characteristics

- Dimensional Stability
- Good surface hardness
- Good mechanical properties

Applications

- Trailing Socket
- Leads



LED Frame....

PP Compounds

Characteristics

- Dimensional Stability
- Good surface hardness
- Good mechanical properties

Applications

- LED Frame



PP COMPOUNDS Technical specification table

Properties	Description	Color	MFI	Tensile Strength	Tensile Strain at Break	Izod Impact Strength	Processing Technology
Test Method	-	Visual	ASTM D 1238-10	ASTM D 638	ASTM D 638	ASTM D 256	-
Unit	-	-	g/10 min	MPa	%	J/m	-
PP Compounds							
C088042	PP+40%CaCO3	White	28	20	8	50	Injection
C088097	PP+35%CaCO3	White	22	22	60	30	Injection

Research & innovation center....

The baspar chemi sepidan Tech center, which has internationally accredited facilities, offers excellent technical services for customers.

Market Development



Technical Service Capabilities

Injection Molding

- ▶ Optimization of injection molding process
- ▶ Troubleshooting

Material Properties Evaluation

- ▶ Laboratory Services
- ▶ Material Database
- ▶ Reliability Evaluation
- ▶ Long - Term Material properties

Extrusion

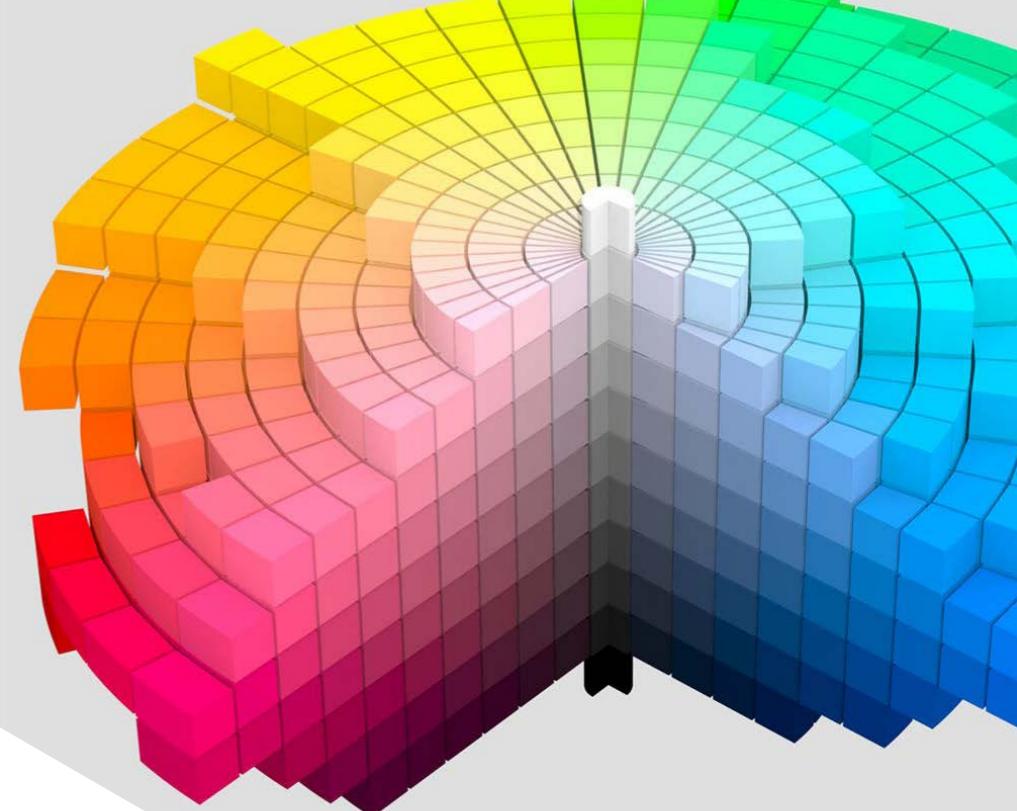
- ▶ Compounding process
- ▶ Process analysis by CFD

Product Design

- ▶ Design Optimization
- ▶ Structural analysis
- ▶ Thermal & Mechanical Analysis

Color Development

- ▶ Speed
- ▶ Accuracy
- ▶ Capacity





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