

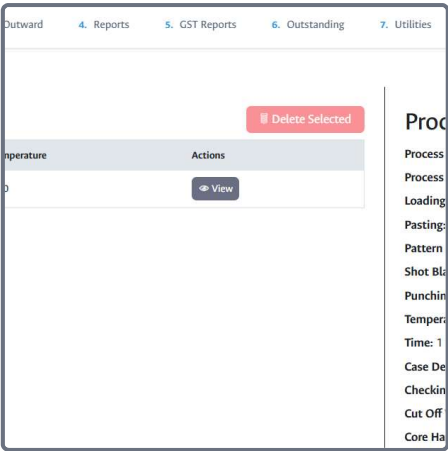
Customer: Rushikesh

Part Name: Gear

Part No: 5896

Material: —

Weight: —



PROCESS DETAILS

Basic

Process: CHT	Loading: Bar	Pasting: No
Pattern No: 5	Shot Blasting: Yes	Punching: No

Tempering

Temperature: 150	Time: 1 hrs
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Inspection

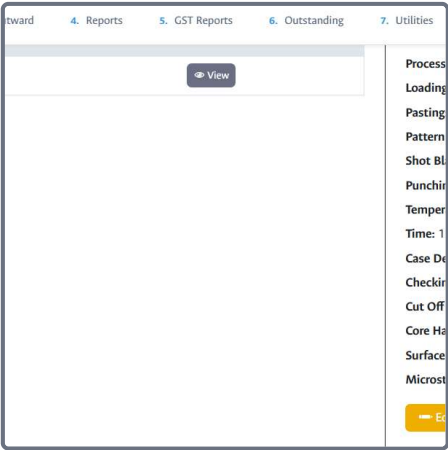
Case Depth: 0.20-0.40 mm	Checking Location: RCD	Cut Off Value: 550 HV1
Core Hardness: 335-415 HV1	Surface Hardness: 89.5-91 HR15N	Microstructure: FTM / LCTM

Charge Preparation

Furnace Capacity: —

Batch Qty: —

Total Part Weight: —



Remarks

Prepared By:

Approved By:

Name: _____

Name: _____