BATCH WEIGHING MACHINE

GROUP NO. 5 QUESTION NO. 14

Prepared in partial fulfilment of Microprocessors and Interfacing CS/ECE/EEE/INSTR F241

Under the guidance of

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ATUL SHANBHAG 2014B2A7959G
MAHESH HADA 2014B3A7963G
SHUBHAM PRADHAN 2014B5A7807G
KARTIKEYA KUMAR JAIN 2014B4A7913G
SOURABH HALLEPPANAVAR 2014B1A8721G
MAYANK MANUJA 2015A7PS082G

PROBLEM STATEMENT

A microprocessor system is to be designed as a batch weighing machine.

The system is interfaced to three load cells by means of an 8 bit A/D converter.

The conditioned output of the load cells is given by the equation: $V_{out} = 0.025 \text{ x}$ weight (Kgs.)

The system monitors the output of the load cells and finds out the total weight by taking the average of the three values that are sensed by each load cell.

This value is displayed on a seven-segment display.

When this value exceeds 99 kgs, an output port, which is connected to a buzzer, is switched on to sound an alarm.

Design the necessary hardware and software for implementing the above-mentioned task.

Once the objects are placed on the load cell user presses a switch labelled weigh.

DESIGN SPECIFICATION

The weight is sensed by three load cells, which gives output in the form of analog voltage signals in millivolts (mV). These signals are amplified with the help of an operational amplifier (op-Amp) which converts the signals to the required voltages, which are then fed on to the 0808 Analog-to-Digital Controller (ADC). This ADC is connected to a Programmable Peripheral Interface (8255) and is interfaced with the microprocessor (8086). We use the *weigh* switch to start the weighing process. When this switch is closed, an interrupt is raised by the microprocessor, and branches out to the Interrupt Service Routine (ISR) (using 8259 Priority Resolver) where the process of weighing happens. The three weights are recorded and stored in memory, followed by taking their average. This average is converted using a conversion factor which converts the voltage signal into weight to be displayed. This value is shown up to 2 decimal places. This weight is displayed on 4 7-segment displays using a 7447 IC. In case the weight value detected was more than 99 kg, then an Interrupt is triggered which sets the Buzzer on. We use a *switch* to stop the buzzer.

The clock is generated using a 8284 clock generator, for generating a clock of 5 MHz for the 8086 microprocessor and 8254 Programmable Interval Timer, in Mode 3 to generate a 1 MHz square wave clock input for ADC 0808.

Datasheets have been attached in the end.

ASSUMPTIONS

- 1. The weight result is displayed up to 2 decimal places.
- 2. Buzzer alarm is set by an interrupt acknowledged by the microprocessor and switched off using a switch when pressed.
- 3. The load cell we have used can sense a maximum of 200 kg load. Our design will raise an interrupt when the load crosses 99 kg and buzzer will be set.
- 4. When one load cell is activated, all the weight is sensed by this load cell, and the other load cells are deactivated for the mean time.

COMPONENTS

Sr. No.	Description	Chip	Quantity
1.	Microprocessor	8086	1
2.	Programmable Peripheral	8255	2
	Interface		
3.	Analog-to-Digital	0808	1
	Converter		
4.	Load Cell	Phidgets 3137_0	3
		CZL204E	
5.	Buzzer	Micro buzzer	1
6.	7-Segment Display	Common Anode	4
7.	BCD to 7-Segment	7447	4
	Display		
8.	RAM chips	6116	2
9.	ROM chips	2716	4
10.	3-to-8 Decoder	74LS138	2
11.	Clock Generator	8284	1
12.	15 MHz Crystal		1
13.	Buffers	74LS373	3
		74LS254	2
14.	Op-Amp	LM741	1

MEMORY MAPPING

Sr. No.	Memory Block	Start Address	End Address
1.	ROM1 (2k per chip)	00000_h	$00FFF_h$
2.	RAM1 (2k per chip)	01000_h	01FFF _h
3.	ROM2 (2k per chip)	$FF000_h$	$FFFFF_h$

IO MAPPING

Sr. No.	IO Device	Start Address
1.	8259	$00_{\rm h}$
2.	8255 (1)	$10_{\rm h}$
3.	8255 (2)	$20_{\rm h}$
4.	8254	$30_{\rm h}$

PROGRAMMABLE PERIPHERAL INTERFACE (8255)

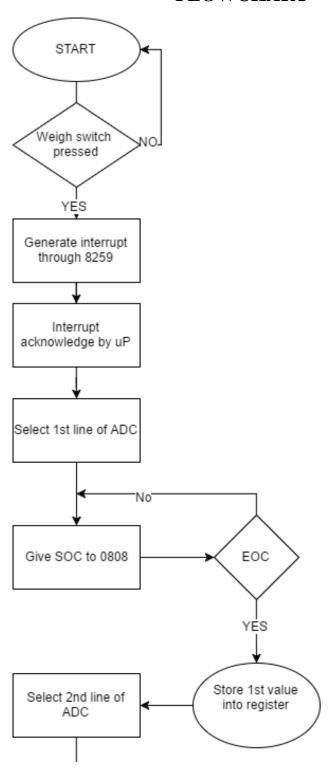
8255 (1)

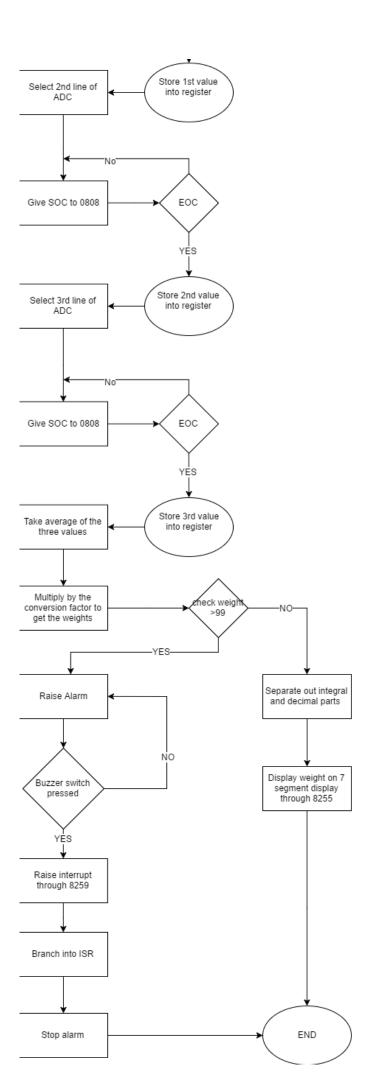
Port	Address	Description
PORTA1	10_h	Connected to 7447
PORTB1	12 _h	Connected to 7447
PORTC1	14 _h	Controlling ADC 0808 and Buzzer
CREG1	16 _h	Control Register

8255 (2)

Port	Address	Description
PORTA2	20_{h}	
PORTB2	22 _h	Output from ADC
PORTC2	24 _h	EOC from ADC
CREG2	26_{h}	Control Register

FLOWCHART





REFERENCES

- 1. Microprocessors and Interfacing, https://edge.edx.org/courses/courses-v1:BITSX+CS-ECE-EEE-INSTR-F241+2016_Sem-II/info
- 2. Buzzer, http://www.electroncomponents.com/Piezo-buzzer-5v-pcb-mount
- 3. Texas Instruments, LM741 Op-Amp, http://www.ti.com/product/LM741
- 4. 3137_0 Button Load Cell (0-200kg) CZL204E http://www.phidgets.com/products.php?product_id=3137
- 5. Load Cell Primer, http://www.phidgets.com/docs/Load_Cell_Primer

APPENDIX

CODE

#make_bin#

#LOAD_SEGMENT=FFFFh#

#LOAD_OFFSET=0000h#

#CS=0000h#

#IP=0000h#

#DS=0000h#

#ES=0000h#

#SS=0000h#

#SP=FFFEh#

#AX=0000h#

#BX=0000h#

#CX=0000h#

#DX=0000h#

#SI=0000h#

#DI=0000h#

#BP=0000h#

portal equ 10h

portb1 equ 12h

portc1 equ 14h

```
creg1
         equ 16h
porta2
         equ
             20h
portb2
         equ
             22h
portc2
             24h
         equ
creg2equ 26h
icw1 equ
         00h
icw2 equ
         02h
icw4 equ 02h
ocw1 equ 02h
ocw2 equ 00h
;add your code here
       jmp
                   st1
              5 dup(0)
       db
              nmi ;interrupt for main switch
       dw
              0000h
       dw
              1012 dup(0)
       db
;main program
       st1:
       cli
       sti
```

;intialize ds, es,ss to start of RAM

mov ax,02000h

mov es,ax

mov ss,ax

mov sp,05ffh

mov ax,00h

mov ds,ax

mov al,1000000b

out creg1,al

mov al,10011011b

out creg2,al

;mov al,00010011b

;out icw1,al

;mov al,01010000b

;out icw2,al

;mov al,00000011b

;out icw4,al

;mov al,11111100b

;out ocw1,al

;mov al,01100000b

;out ocw2,a1

;mov al,01100001b

;out ocw2,al

x10:

jmp x10

nmi:

;initializing value 0 in all register

mov ax,00h

mov bx,00h

mov cx,00h

;enabling input for first weights

mov al,0h

out portc1,al

mov al,0000001b

out portc1,al

mov al,00001001b

out portc1,al

mov al,00001000b

out portc1,al

mov al,0000000b

out portc1,al

pol_EOC1:

in al,portc2

and al,0000001b

jz pol_EOC1

;oe enable

mov al,00010000b

out portc1,al

;taking input from portb2

in al,portb2

; making ah = 0

mov ah,00h

; moving value to register bx $\,$

add bx,ax

;output enable off

mov al,0000000b

out portc1,al

;enabling input for second weight

mov al,00000010b

out portc1,al

mov al,00000011b

out portc1,al

mov al,00001011b

out portc1,al

mov al,00001010b

out portc1,al

mov al,00000010b

out portc1,al

pol_EOC2:

in al,portc2

and al,00000001b

```
jz
           pol_EOC2
;oe enable
           al,00010010b
mov
           portc1,al
 out
;taking input from portb2
             al,portb2
 in
; making ah = 0
             ah,00h
mov
;moving value to register bx
add
            bx,ax
;output enable off
           al,00000010b
mov
           portc1,al
 out
 ;enabling input for third weight
            al,00000100b
mov
            portc1,al
out
mov
            al,00000101b
            portc1,al
out
            al,00001101b
mov
out
            portc1,al
```

mov al,00001100b

out portc1,al

mov al,00000100b

out portc1,al

pol_EOC3:

in al,portc2

and al,0000001b

jz pol_EOC3

;oe enable

mov al,00010100b

out portc1,al

;taking input from portb2

in al,portb2

;making ah = 0

mov ah,00h

;moving value to register bx

add bx,ax

;output enable off

mov al,00000010b

out portc1,al

mov ax,bx

mov cl,3

div cl

;127d is the adc output for 99kg

cmp al,127d

ja buzzer

;making ah = 0 because weight is less than 99kg

mov ah,00h

mov c1,78

mul cl

call bcd

mov ax,bx

cmp ax,9900h

ja buzzer

;ax is the decimal value for the weight

and ax,00ffh

out portb1,ax

;bx is the integral value for the weight

sub bx,ax

mov ax,bx

mov al,ah

out porta1,al

jmp toIret

buzzer:

;setting buzzer

mov al,00100000b

out portc1,al

;setting display to zero

mov al,0000000b

out porta1,al

mov al,0000000b

out portb1,al

```
;polling for buzzer switch
buzzerswitch:
```

in al,portc1

and al,01000000b

cmp al,00h

jz buzzerswitch

mov al,0000000b

out portc1,al

jmp toIret

bcd proc near

pushf

push cx

push dx

mov bx, 0000

mov dh, 0

19: cmp ax, 10000

jb 12

sub ax, 10000

inc dh

jmp 19

12: cmp ax, 1000

jb 14

```
sub ax, 1000
        add bx, 1000h
        jmp 12
14:
        cmp ax, 100
        jb 16
        sub ax, 100
        add bx, 100h
        jmp 14
16:
        cmp ax, 10
        jb 18
        sub ax, 10
        add bx, 10h
        jmp 16
18:
        add bx, ax
        pop dx
        pop cx
        popf
        ret
bcd
        endp
toIret:
```

iret



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3137_0 - Button Load Cell (0-200kg) - CZL204E



Q uantity 1	Price \$45.00
5	\$43.20
10	\$41.85
25	\$40.50
100	\$39.15

In Stock Qty: 344 Add



Product Features

This load cell measures compressive forces of up to 200kg and connects to a bridge input.

Product Description

A load cell is a force sensing module - a carefully designed metal structure, with small elements called strain gauges mounted in precise locations on the structure. Load cells are designed to measure a specific force, and ignore other forces being applied. The electrical signal output by the load cell is very small and requires specialized amplification. Fortunately, the 1046 PhidgetBridge will perform all the amplification and measurement of the electrical output.

This Button Load Cell is used in applications that require a thin form factor. The bottom of the load cell is bolted, and force applied to the button on the top. By loading only the button, which is slightly rounded, the load cell is less sensitive to errors resulting from the load not pushing down exactly straight on the load cell.

Warning



Make sure to calibrate your load cell before using it. You can find information on how to calibrate the cell in the Load Cell Primer. You should also look at the 1046 -PhidgetBridge User Guide.

Connection

The 3137 connects to a bridge on the 1046 - PhidgetBridge 4-Input



Stepper Controllers Stepper Motors Hardware

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Product Specifications

Sensor Properties

Sensor Type	Compression Load Cell
Weight Capacity Max	200 kg
Maximum Overload	240 kg
Creep	* 40 g/hr
Zero Balance	* ± 2 kg
Cell Repeatability Error Max	* ± 200 g
Cell Non-Linearity Max	* 400 g
Temperature Effect on Span	* 10 g/°C
Temperature Effect on Zero	* 10 g/°C

Electrical Properties

Rated Output	* 1 mV/V
Rated Output Error Max	40 μV/V
Output Impedance	350 Ω
Supply Voltage Min	5 V DC
Supply Voltage Max	12 V DC

Physical Properties

Compensated Temperature Min	-10 °C
Compensated Temperature Max	40 °C
Operating Temperature Min	-20 °C
Operating Temperature Max	55 °C
Cable Length	3 m
Cable Gauge	30 AWG
Material	Aluminium Alloy & Alloy Steel
Screw Thread Size	M3x0.5

*Accuracy specifications may vary from cell to cell. See the included calibration sheet for precise values for your load cell.

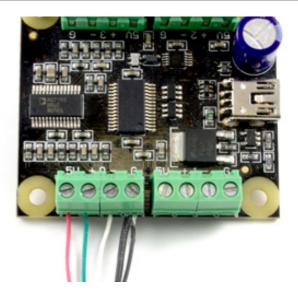
Resources

The Data Sheet below has a comprehensive glossary that describes



The following table shows how to connect the Load Cell Wires to the bridge connectors.

Wire Color	Red	Green	White	Black/Yellow
Bridge Connector	5V	+	-	GND



Related Products

- 3122 Button Load Cell (0 50 lbs)
- 3123 Button Load Cell (0 100 lbs)
- 3136 Button Load Cell (0 50kg)
- 3141 Button Load Cell (0 1000kg)

More Load Cells

End-of-Life

























in practical terms the meaning and usefulness of the specifications.

- Load Cell Primer
- Mechanical Drawing
- Download 3D Step File

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Doat: Breadboard -WB-102 - Original [High Quality]

Rs.250.00 Rs.210.00

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Description

Reviews (0)

Buzzer (Electromagnetic) 5 volt - Active Buzzer : Piezo Buzzer (PCB mountable)

General Description

Good performance, general purpose piezo buzzer used commonly in alerting / alarming circuits. This is a PCB mountable buzzer can be easily soldered to PCB boad. Most commonly used in at 5v. Long life, stable performance, High Quality with SOT plastic package

Specification

• Voltage: 2 - 5VDC

Maximum current: 30mA/5VDC

Decibel : > 85db/10cm

• Resonant frequency: 2500Hz (+/- 300 HZ)

• Operating Temperature: -20 to 70 C

Related Products



Electromagnetic Buzzer - 3v - 12v (passive buzzer / AC) (operational range 3V -12V)

Rs.15.00

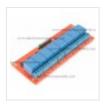
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Solder Wire Pack -50Gm (High Quality)

Rs.90.00 Rs.79.00

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8 Channel Relay Board - 12V

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Tags: buzzer 5v, Audio, Piezo Buzzer, Alarm, Piezzo Buzzer 5v,

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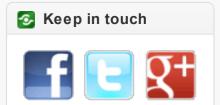
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LM741

LM741 Operational Amplifier

Features

- Overload Protection on the Input and Output
- No Latch-Up When the Common-Mode Range is Exceeded

Applications

- Comparators
- Multivibrators
- DC Amplifiers
- **Summing Amplifiers**
- Integrator or Differentiators
- Active Filters

3 Description

The LM741 series are general-purpose operational amplifiers which feature improved performance over industry standards like the LM709. They are direct, plug-in replacements for the 709C, LM201, MC1439, and 748 in most applications.

The amplifiers offer many features which make their application nearly foolproof: overload protection on the input and output, no latch-up when the commonmode range is exceeded, as well as freedom from oscillations.

The LM741C is identical to the LM741 and LM741A except that the LM741C has their performance ensured over a 0°C to +70°C temperature range, instead of -55°C to +125°C.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
	TO-99 (8)	9.08 mm × 9.08 mm
LM741	CDIP (8)	10.16 mm × 6.502 mm
	PDIP (8)	9.81 mm × 6.35 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical Application

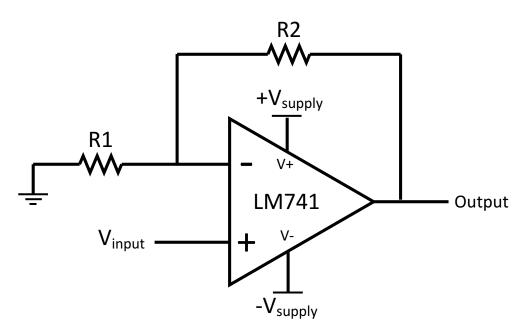




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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision C (October 2004) to Revision D

Page

•	Added Applications section, Pin Configuration and Functions section, ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section	. 1
•	Removed NAD 10-Pin CLGA pinout	. 3
•	Removed obselete M (S0-8) package from the data sheet	. 4
•	Added recommended operating supply voltage spec	. 4
	Added recommended operating temperature spec	_

Changes from Revision C (March 2013) to Revision D

Page

Added Applications section, Pin Configuration and Functions section, ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section
 Removed NAD 10-Pin CLGA pinout
 Removed obselete M (S0-8) package from the data sheet
 Added recommended operating supply voltage spec

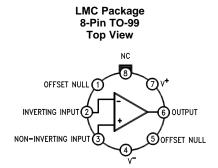
Added recommended operating temperature spec4

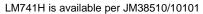
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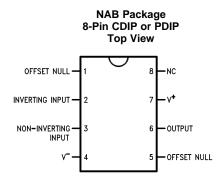
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5 Pin Configuration and Functions







Pin Functions

PI	N	1/0	DESCRIPTION
NAME	NO.	· I/O	DESCRIPTION
INVERTING INPUT	2	I	Inverting signal input
NC	8	N/A	No Connect, should be left floating
NONINVERTING INPUT	3	I	Noninverting signal input
OFFSET NULL	1.5		Officet will him used to climinate the effect valtage and belongs the input valtages
OFFSET NULL	1, 5	ı	Offset null pin used to eliminate the offset voltage and balance the input voltages.
OUTPUT	6	0	Amplified signal output
V+	7	I	Positive supply voltage
V-	4	ı	Negative supply voltage

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Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)(2)(3)

		MIN	MAX	UNIT
Complement	LM741, LM741A		±22	
Supply voltage	LM741C		±18	V
Power dissipation (4)			500	mW
Differential input voltage			±30	V
Input voltage (5)			±15	V
Output short circuit duration		Continuous		
	LM741, LM741A	-50	125	°C
Operating temperature	LM741C	0	70	
handan tanan anatawa	LM741, LM741A		150	00
Junction temperature	LM741C		100	°C
	PDIP package (10 seconds)		260	°C
Soldering information	CDIP or TO-99 package (10 seconds)		300	°C
Storage temperature, T _{stg}	orage temperature, T _{stq} –65 150			°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) For military specifications see RETS741X for LM741 and RETS741AX for LM741A.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)	±400	V

Level listed above is the passing level per ANSI, ESDA, and JEDEC JS-001. JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT	
Supply voltage (VDD CND)	LM741, LM741A	±10	±15	±22	V	
Supply voltage (VDD-GND)	LM741C	±10	±15	±18	V	
Tomor orative	LM741, LM741A	-55		125	5	
Temperature	LM741C	0		70		

6.4 Thermal Information

			LM741		
	THERMAL METRIC ⁽¹⁾	LMC (TO-99)	NAB (CDIP)	P (PDIP)	UNIT
		8 PINS	8 PINS	8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	170	100	100	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	25	_	_	°C/W

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

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If Military/Aerospace specified devices are required, please contact the TI Sales Office/Distributors for availability and specifications.

For operation at elevated temperatures, these devices must be derated based on thermal resistance, and T_i max. (listed under "Absolute Maximum Ratings"). $T_j = T_A + (\theta_{jA} P_D)$. For supply voltages less than ±15 V, the absolute maximum input voltage is equal to the supply voltage.



6.5 Electrical Characteristics, LM741⁽¹⁾

PARAM	IETER	TEST C	ONDITIONS	MIN	TYP	MAX	UNIT	
Input offset voltage		D <1010	T _A = 25°C		1	5	mV	
input offset voita	age	$R_S \le 10 \text{ k}\Omega$	$T_{AMIN} \le T_A \le T_{AMAX}$			6	mV	
Input offset volta adjustment rang		T _A = 25°C, V _S = ±20 V			±15		mV	
Input offset curr	ont	T _A = 25°C			20	200	nA	
input onset curr	ent	$T_{AMIN} \le T_A \le T_{AMAX}$			85	500	ΠA	
Input bias curre	nt.	$T_A = 25^{\circ}C$			80	500	nA	
input bias curre	IIL	$T_{AMIN} \le T_A \le T_{AMAX}$			1.5	μΑ		
Input resistance		$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$		0.3	2		ΜΩ	
Input voltage ra	nge	$T_{AMIN} \le T_A \le T_{AMAX}$	±12	±13		V		
Large signal vol	togo goin	$V_S = \pm 15 \text{ V}, V_O = \pm 10 \text{ V}, R_L \ge 2$	$T_A = 25^{\circ}C$	50	200		V/mV	
Large signal voi	tage gain	kΩ	$T_{AMIN} \le T_A \le T_{AMAX}$	25			V/IIIV	
Output valtage	nuin a	V .45 V	R _L ≥ 10 kΩ	±12	±14		V	
Output voltage s	swing	$V_S = \pm 15 \text{ V}$	$R_L \ge 2 k\Omega$	±10	±13			
Output short cire	cuit current	$T_A = 25^{\circ}C$		25		mA		
Common-mode	rejection ratio	$R_S \le 10 \Omega$, $V_{CM} = \pm 12 V$, $T_{AMIN} \le$	80	95		dB		
Supply voltage	rejection ratio	$V_S = \pm 20 \text{ V to } V_S = \pm 5 \text{ V}, R_S \le 10 \Omega, T_{AMIN} \le T_A \le T_{AMAX}$			96		dB	
Transient	Rise time	T 25°C unity goin			0.3		μs	
response	Overshoot	T _A = 25°C, unity gain			5%			
Slew rate		T _A = 25°C, unity gain			0.5		V/µs	
Supply current		T _A = 25°C			1.7	2.8	mA	
Power consumption			T _A = 25°C		50	85		
		$V_S = \pm 15 \text{ V}$	$T_A = T_{AMIN}$		60	100	mW	
			$T_A = T_{AMAX}$		45	75		

⁽¹⁾ Unless otherwise specified, these specifications apply for $V_S = \pm 15 \text{ V}$, $-55^{\circ}\text{C} \leq T_A \leq +125^{\circ}\text{C}$ (LM741/LM741A). For the LM741C/LM741E, these specifications are limited to $0^{\circ}\text{C} \leq T_A \leq +70^{\circ}\text{C}$.

6.6 Electrical Characteristics, LM741A⁽¹⁾

PARAMETER	TEST	CONDITIONS	MIN	TYP	MAX	UNIT	
Input offeet voltage	B < 50.0	T _A = 25°C		8.0	3	mV	
Input offset voltage	R _S ≤ 50 Ω	$T_{AMIN} \le T_A \le T_{AMAX}$			4	mV	
Average input offset voltage drift					15	μV/°C	
Input offset voltage adjustment range	$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$		±10			mV	
Input offset current	$T_A = 25$ °C			3	30	nA	
input onset current	$T_{AMIN} \le T_A \le T_{AMAX}$			70	ПА		
Average input offset current drift					0.5	nA/°C	
Innut bigg gurrant	T _A = 25°C			30	80	nA	
Input bias current	$T_{AMIN} \le T_A \le T_{AMAX}$				0.21	μΑ	
Input registence	$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$		1	6		ΜΩ	
Input resistance	$T_{AMIN} \le T_A \le T_{AMAX}, V_S = \pm 20 \text{ V}$		0.5			IVILZ	
	$V_S = \pm 20 \text{ V}, V_O = \pm 15 \text{ V}, R_L \ge 2$	T _A = 25°C	50				
Large signal voltage gain	kΩ	$T_{AMIN} \le T_A \le T_{AMAX}$	32			V/mV	
	$V_S = \pm 5 \text{ V}, V_O = \pm 2 \text{ V}, R_L \ge 2 \text{ k}\Omega$	$T_{AMIN} \le T_A \le T_{AMAX}$	10				

⁽¹⁾ Unless otherwise specified, these specifications apply for $V_S = \pm 15 \text{ V}$, $-55^{\circ}\text{C} \leq T_A \leq +125^{\circ}\text{C}$ (LM741/LM741A). For the LM741C/LM741E, these specifications are limited to $0^{\circ}\text{C} \leq T_A \leq +70^{\circ}\text{C}$.



Electrical Characteristics, LM741A⁽¹⁾ (continued)

PARAM	METER	TEST	MIN	TYP	MAX	UNIT	
		V .20 V	R _L ≥ 10 kΩ	±16	±16		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Output voltage	swing	$V_S = \pm 20 \text{ V}$	$R_L \ge 2 k\Omega$	±15			V
Outrout also at air		T _A = 25°C		10	25	35	A
Output short cir	rcuit current	$T_{AMIN} \le T_A \le T_{AMAX}$				40	mA
Common-mode	rejection ratio	$R_S \le 50 \Omega$, $V_{CM} = \pm 12 V$, $T_{AMIN} \le T_A \le T_{AMAX}$			95		dB
Supply voltage	rejection ratio	$V_S = \pm 20 \text{ V to } V_S = \pm 5 \text{ V}, R_S \le 50 \Omega, T_{AMIN} \le T_A \le T_{AMAX}$			96		dB
Transient	Rise time	T 0500 with rain			0.25	0.8	μs
response	Overshoot	$T_A = 25$ °C, unity gain			6%	20%	
Bandwidth (2)		T _A = 25°C			1.5		MHz
Slew rate		T _A = 25°C, unity gain	T _A = 25°C, unity gain				V/µs
Power consumption			T _A = 25°C		80	150	
		V _S = ±20 V	$T_A = T_{AMIN}$			165	mW
			$T_A = T_{AMAX}$			135	

⁽²⁾ Calculated value from: BW (MHz) = 0.35/Rise Time (μ s).

6.7 Electrical Characteristics, LM741C(1)

PARAMETER	TEST CO	ONDITIONS	MIN	TYP	MAX	UNIT
land offert valtage	D < 40 LO	T _A = 25°C		2	6	mV
Input offset voltage	R _S ≤ 10 kΩ	$T_{AMIN} \le T_A \le T_{AMAX}$			7.5	mV
Input offset voltage adjustment range	$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$			±15		mV
Input offset current	T _A = 25°C			20	200	nA
input onset current	$T_{AMIN} \le T_A \le T_{AMAX}$				300	IIA
Input bias current	T _A = 25°C			80	500	nA
input bias current	$T_{AMIN} \le T_A \le T_{AMAX}$				0.8	μΑ
Input resistance	$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$	$T_A = 25^{\circ}C, V_S = \pm 20 \text{ V}$				ΜΩ
Input voltage range	T _A = 25°C	$T_A = 25$ °C				V
Lorgo signal voltago gain	$V_S = \pm 15 \text{ V}, V_O = \pm 10 \text{ V}, R_L$	$T_A = 25$ °C	20	200		V/mV
Large signal voltage gain	≥ 2 kΩ	$T_{AMIN} \le T_A \le T_{AMAX}$	15			V/IIIV
Output voltage swing	$V_{S} = \pm 15 \text{ V}$	R _L ≥ 10 kΩ	±12	±14		V
Output voltage swing	V _S = ±15 V	$R_L \ge 2 k\Omega$	±10	±13		V
Output short circuit current	T _A = 25°C	T _A = 25°C				mA
Common-mode rejection rati	$R_S \le 10 \text{ k}\Omega, V_{CM} = \pm 12 \text{ V}, T_{CM}$	$AMIN \le T_A \le T_{AMAX}$	70	90		dB
Supply voltage rejection ratio	$V_S = \pm 20 \text{ V to } V_S = \pm 5 \text{ V}, R_S$	$_{\rm S} \le 10 \ \Omega, \ {\rm T_{AMIN}} \le {\rm T_A} \le {\rm T_{AMAX}}$	77	96		dB
Transient response Rise tin	ne T = 25°C Unity Coin			0.3		μs
Oversh	$T_A = 25^{\circ}C$, Unity Gain			5%		
Slew rate	$T_A = 25$ °C, Unity Gain	T _A = 25°C, Unity Gain				V/µs
Supply current	T _A = 25°C	T _A = 25°C			2.8	mA
Power consumption	$V_S = \pm 15 \text{ V}, T_A = 25^{\circ}\text{C}$	V _S = ±15 V, T _A = 25°C			85	mW

⁽¹⁾ Unless otherwise specified, these specifications apply for $V_S = \pm 15 \text{ V}$, $-55^{\circ}\text{C} \leq T_A \leq +125^{\circ}\text{C}$ (LM741/LM741A). For the LM741C/LM741E, these specifications are limited to $0^{\circ}\text{C} \leq T_A \leq +70^{\circ}\text{C}$.

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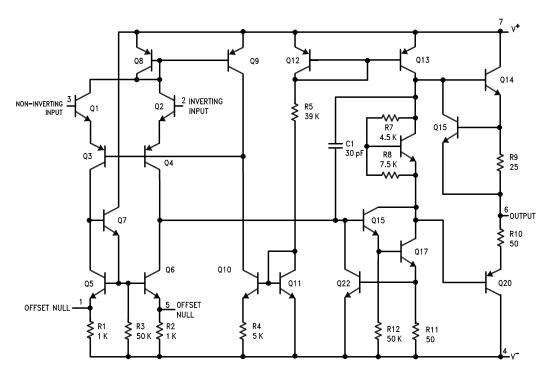


7 Detailed Description

7.1 Overview

The LM74 devices are general-purpose operational amplifiers which feature improved performance over industry standards like the LM709. It is intended for a wide range of analog applications. The high gain and wide range of operating voltage provide superior performance in integrator, summing amplifier, and general feedback applications. The LM741 can operate with a single or dual power supply voltage. The LM741 devices are direct, plug-in replacements for the 709C, LM201, MC1439, and 748 in most applications.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Overload Protection

The LM741 features overload protection circuitry on the input and output. This prevents possible circuit damage to the device.

7.3.2 Latch-up Prevention

The LM741 is designed so that there is no latch-up occurrence when the common-mode range is exceeded. This allows the device to function properly without having to power cycle the device.

7.3.3 Pin-to-Pin Capability

The LM741 is pin-to-pin direct replacements for the LM709C, LM201, MC1439, and LM748 in most applications. Direct replacement capabilities allows flexibility in design for replacing obsolete parts.



7.4 Device Functional Modes

7.4.1 Open-Loop Amplifier

The LM741 can be operated in an open-loop configuration. The magnitude of the open-loop gain is typically large thus for a small difference between the noninverting and inverting input terminals, the amplifier output will be driven near the supply voltage. Without negative feedback, the LM741 can act as a comparator. If the inverting input is held at 0 V, and the input voltage applied to the noninverting input is positive, the output will be positive. If the input voltage applied to the noninverting input is negative, the output will be negative.

7.4.2 Closed-Loop Amplifier

In a closed-loop configuration, negative feedback is used by applying a portion of the output voltage to the inverting input. Unlike the open-loop configuration, closed loop feedback reduces the gain of the circuit. The overall gain and response of the circuit is determined by the feedback network rather than the operational amplifier characteristics. The response of the operational amplifier circuit is characterized by the transfer function.



8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The LM741 is a general-purpose amplifier than can be used in a variety of applications and configurations. One common configuration is in a noninverting amplifier configuration. In this configuration, the output signal is in phase with the input (not inverted as in the inverting amplifier configuration), the input impedance of the amplifier is high, and the output impedance is low. The characteristics of the input and output impedance is beneficial for applications that require isolation between the input and output. No significant loading will occur from the previous stage before the amplifier. The gain of the system is set accordingly so the output signal is a factor larger than the input signal.

8.2 Typical Application

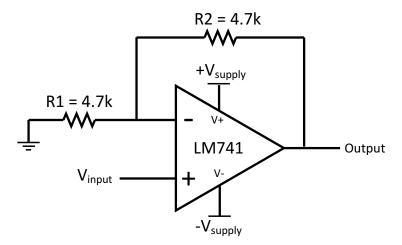


Figure 1. LM741 Noninverting Amplifier Circuit

8.2.1 Design Requirements

As shown in Figure 1, the signal is applied to the noninverting input of the LM741. The gain of the system is determined by the feedback resistor and input resistor connected to the inverting input. The gain can be calculated by Equation 1:

The gain is set to 2 for this application. R1 and R2 are 4.7-k resistors with 5% tolerance.

8.2.2 Detailed Design Procedure

The LM741 can be operated in either single supply or dual supply. This application is configured for dual supply with the supply rails at ±15 V. The input signal is connected to a function generator. A 1-Vpp, 10-kHz sine wave was used as the signal input. 5% tolerance resistors were used, but if the application requires an accurate gain response, use 1% tolerance resistors.



Typical Application (continued)

8.2.3 Application Curve

The waveforms in Figure 2 show the input and output signals of the LM741 non-inverting amplifier circuit. The blue waveform (top) shows the input signal, while the red waveform (bottom) shows the output signal. The input signal is 1.06 Vpp and the output signal is 1.94 Vpp. With the 4.7-k Ω resistors, the theoretical gain of the system is 2. Due to the 5% tolerance, the gain of the system including the tolerance is 1.992. The gain of the system when measured from the mean amplitude values on the oscilloscope was 1.83.

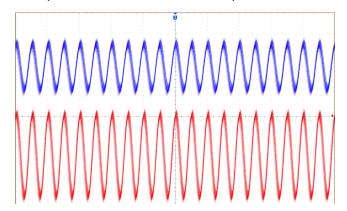


Figure 2. Waveforms for LM741 Noninverting Amplifier Circuit

9 Power Supply Recommendations

For proper operation, the power supplies must be properly decoupled. For decoupling the supply lines, a 0.1-µF capacitor is recommended and should be placed as close as possible to the LM741 power supply pins.



10 Layout

10.1 Layout Guidelines

As with most amplifiers, take care with lead dress, component placement, and supply decoupling in order to ensure stability. For example, resistors from the output to an input should be placed with the body close to the input to minimize pick-up and maximize the frequency of the feedback pole by minimizing the capacitance from the input to ground. As shown in Figure 3, the feedback resistors and the decoupling capacitors are located close to the device to ensure maximum stability and noise performance of the system.

10.2 Layout Example

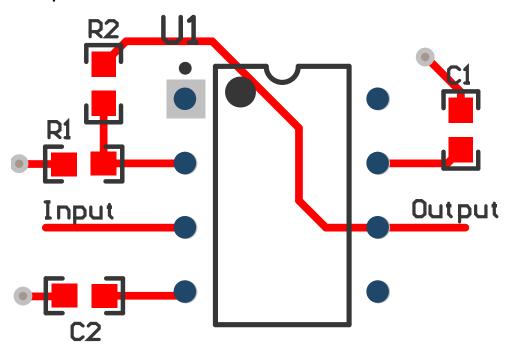


Figure 3. LM741 Layout



11 Device and Documentation Support

11.1 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.2 Trademarks

E2E is a trademark of Texas Instruments.

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11.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

11.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.





17-Mar-2017

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
LM741C-MWC	ACTIVE	WAFERSALE	YS	0	1	Green (RoHS & no Sb/Br)	Call TI	Level-1-NA-UNLIM	-40 to 85		Samples
LM741CH	ACTIVE	TO-99	LMC	8	500	TBD	Call TI	Call TI	0 to 70	(LM741CH ~ LM741CH)	Samples
LM741CH/NOPB	ACTIVE	TO-99	LMC	8	500	Green (RoHS & no Sb/Br)	Call TI	Level-1-NA-UNLIM	0 to 70	(LM741CH ~ LM741CH)	Samples
LM741CN/NOPB	ACTIVE	PDIP	Р	8	40	Green (RoHS & no Sb/Br)	CU SN	Level-1-NA-UNLIM	0 to 70	LM 741CN	Samples
LM741H	ACTIVE	TO-99	LMC	8	500	TBD	Call TI	Call TI	-55 to 125	(LM741H ~ LM741H)	Samples
LM741H/NOPB	ACTIVE	TO-99	LMC	8	500	Green (RoHS & no Sb/Br)	Call TI	Level-1-NA-UNLIM	-55 to 125	(LM741H ~ LM741H)	Samples
LM741J	ACTIVE	CDIP	NAB	8	40	TBD	Call TI	Call TI	-55 to 125	LM741J	Samples
U5B7741312	ACTIVE	TO-99	LMC	8	500	TBD	Call TI	Call TI	-55 to 125	(LM741H ~ LM741H)	Samples
U5B7741393	ACTIVE	TO-99	LMC	8	500	TBD	Call TI	Call TI	0 to 70	(LM741CH ~ LM741CH)	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between

the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.



PACKAGE OPTION ADDENDUM

17-Mar-2017

- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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LMC (O-MBCY-W8)

METAL CYLINDRICAL PACKAGE



NOTES: A. All line

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Leads in true position within 0.010 (0,25) R @ MMC at seating plane.
- D. Pin numbers shown for reference only. Numbers may not be marked on package.
- E. Falls within JEDEC MO-002/TO-99.





P (R-PDIP-T8)

PLASTIC DUAL-IN-LINE PACKAGE



NOTES:

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- C. Falls within JEDEC MS-001 variation BA.



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