

Comparison of ISO9001:2008 To AS91000 / AS9110 / AS9120

	ISO9001:2008	AS9100 Compared to ISO9001:2008	AS9110 Compared to AS9100	AS9120 Compared to AS9100
1.0	Scope	1.0	Scope	1.0
		General	General	Same
		Reference that the standard includes ISO9001:2008 requirements	References baseline maintenance requirements	
			Application	
			References baseline maintenance requirements	
2.0	Normative References	2.0	Normative References	2.0
		Same	Same	Same
3.0	Terms and definitions	3.0	Terms and definitions	3.0
		Additional definitions	Additional definitions	Additional definitions
4.0	Quality Management System	4.0	Quality Management System	4.0
		References to statutory and regulatory requirements	References baseline maintenance requirements	Quality Management System
		Documentation Requirements	Quality Manual	
		General	Additional requirements specific to maintenance personnel under "d"	
		Organization's personnel aware and have access to QM documentation and changes		
		Control of Records		Control of Records - Added additional records
		Added reference to suppliers		
5.0	Management Responsibility	5.0	Management Responsibility	5.0
		Management Responsibility	Management Responsibility	Management Responsibility
		Customer Focus	Management Commitment	Same
		ADDED reference to on-time delivery	Adds safety and safety objectives	

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	5.5.2	Management representative ADDED reference to unrestricted freedom to top management to resolve QM issues	5.4.3	
			5.5.1.1	
			5.5.1.2	
			5.6.2	
			5.7	
6.0	Resource Management	6.0 Resource Management Same	6.0 Resource Management References baseline maintenance requirements	6.0 Resource Management Same
			6.2	
			6.2.2	
			6.3	
7.0	Product Realization	7 7.1 7.1.2 7.1.3	7.0 Product Realization Minor additions related to special product requirements	7.0 Product Realization
			7.5.2	Validation of Processes for Production and Service Provision - DELETED
			7.1.1	Design and Development - DELETED
			7.1.2	Risk Management - DELETED
			7.2.2	Review of Requirements Related to Product - Deleted c. ability to meet defined requirements

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	7.3.1	Design and Development Planning Added references distinct activities, safety and functional objectives, and ability to produce			7.3	Design and Development - DELETED
	7.3.3	Design and Development Inputs Added e.				
	7.3.3	Design and Development Review Added c.				
	7.3.6.1	Design and Development Verification and Validation Testing - ADDED				
	7.3.6.2	Design and Development Verification and Validation Documentation - ADDED				
	7.4	Purchasing			7.4.1	Purchasing Process - ADDED g. Implement controls to prevent the purchase of counterfeit and suspected unapproved parts
	7.4.1	Purchasing Process Major revisions				
	7.4.2	Purchasing Information Major revisions				
	7.4.3	Verification of Purchased Product Major revisions				
	7.5	Product and Service Provision Major revisions				
	7.5.1.1	Product and Process Verification - ADDED				
	7.5.1.2	Control of Production Process Changes - ADDED				

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		7.5.1.3	Control of Production Equipment, Tools, and Software Programs - ADDED			
		7.5.1.4	Post Delivery Support - ADDED			
		7.5.5	Preservation of Product			
			Major Changes			
		7.6	Control of Monitoring and Measuring Equipment			
			Notes added			
8.0	Measurement Analysis and Improvement	8.0	Measurement Analysis and Improvement	8.0	Measurement Analysis and Improvement	Measurement Analysis and Improvement
		8.1	General			DELETED SECTION AFTER 8.1 c
			Added notes			
		8.2.1	Customer Satisfaction			
			Added note			
		8.2.2	Internal Audit			
			Added note			
		8.2.3	Monitoring and Measurement of Processes			Evidence of Conformity ADDED
			added a.b.c.d			
		8.2.4	Monitoring and Measurement of Product			
			Major additions			
		8.3	Control of Nonconforming Product			Control of Nonconforming Product
			Major additions		8.3	Distributor has no authority to rework or repair
		8.5.1	Continual Improvement			
			Note added			
		8.5.2	Corrective Action			
			Added g.h.i			



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		8.5.3	Preventive Action				
			Added note				