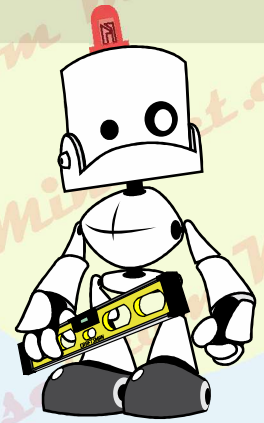


Bed Leveling

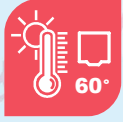


01. Switch on the printer



02. Set the Nozzle temperature to 170

Control ➡ Temperature ➡ Nozzle ➡ 170



03. Set the Bed temperature to 60

Control ➡ Temperature ➡ Bed ➡ 60



04. Clean up Nozzle with a brass bristle wire brush



05. Select the option "Auto Home"

Prepare ➡ Auto Home



06. Select the option "Disable Steppers"

Prepare ➡ Disable Steppers



07. Push the Nozzle to the left until it aligns with the first spring underneath the build plate



08. Grab a piece of paper and begin adjusting the knob underneath the first spring



09. Move the Nozzle until it aligns with each of the 3 remaining springs and, using the paper, adjust their corresponding Knobs



10. Repeat steps 8 & 9 at list one more time



11. Bring the Nozzle to the center of the Bed and make sure that the Bed is not warped



12. Set the Nozzle temperature to 0

Control ➡ Temperature ➡ Nozzle ➡ 0



13. Set the Bed temperature to 0

Control ➡ Temperature ➡ Bed ➡ 0



14. While the Nozzle is still hot, pull out the filament and then seat on your hands for 5 min before switching off the printer